



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 1241-10141258

## Overview and Technical Data:

**SPINNER U5-1530 Advanced 5-Axis Siemens  
840D**

**SPINNER**

**SPINNER**

Year of Build: Dec 2018



## Description:

### **Used SPINNER U5 1530 Advanced 5-axis BAZ with fixed table with two levels**

CNC control: Siemens 840D-SL 5-axis simultaneous

Technical data:

- Working range:
  - X-axis: 1530 mm
  - Y-axis: 530 mm
  - Z-axis: 465 mm
  - feed/rapid traverse speed: 30 m/min
- Table
  - diameter integrated 5-axis table : 650mm
  - table dimensions rigid table : 920 x 540 mm
- Spindle 12.000 1/min / Mmax=97 Nm / Pmax=15,2KW /
- Tool holder: SK40
- HH ruler on x-y-z axes
- HH encoder on B&C axis
- Hydraulic brake on B&C axis
- Coolant gun
- Beacon lamp
- ATC 32 sets
- External handwheel
- Part measurement
- Renishaw OMP40 tool measurement
- Renishaw TS27R Kinematic
- Option and kinematic ball
- Chip conveyor
- Counter vice

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Our U5-1530 series is a 5-axis Vertical Machining Center for high level and performing 5-axis machining

- with integrated swing/tilt-table in machine body
- AND additional fixed table in left side of working area



- for high level 5-face and 5-axis machining applications
- optionally with performance table and counter-weight function as well as big bore >100mm in table center
- moving column and therefore preferred for
- heavy workpieces
- high number of tools
- high spindle speed up to 20.000 rpm
- Most modern high-level controls and drives
- available with multiple automation applications

usually sold for highly universal applications where customers machine 3-axis workpieces on the fixed table, 5-axis parts on the rotary-tilt table and long workpieces over both working areas as well, just in case needed for extra long workpieces. By taking off the top plate of the fixed table it is possible to support shaft-type workpieces of up to 400mm diameter with a tailstock and make 4-axis machining of long parts. So a very universal concept unique in the market and developed by SPINNER.



## Technical Data:

### Technical Data:

Control: SINUMERIK 840D  
Spindle Speed: 12.000 rpm  
Tool Holder: SK40  
Tool Capacity: 32 x

### Travels:

X-Axis: 1.530 mm  
Y-Axis: 530mm  
Z-Axis: 465 mm

### Dimensions and Weight:

Height: 2.810 mm  
Width: 2.530 mm  
Length: 3.650 mm  
Weight: 10.500 kg

### Buyer Information:

Condition: Very good condition  
Availability: Sold  
Sold as:  
EXW (Ex Works - Incoterm)  
VAT: 19 %  
Buyers Premium: 16 %  
Location: Turkey



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## Images:







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Assessment & Sale of Used Assets

Video:





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**Asset-Trade**

**Assessment and Sale of Used Assets world  
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