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Ref. No.:
232-08101437

Overview and Technical Data:

SEUTHE - RS 90 / 4,8 -120 Complete Pipe making machine 38 - 88,9 mm @120m/min

SEUTHE

SEUTHE
asmag group

Year of Build:
Jan 1980
Rebuild year:
Jan 1998

Description:

VAI SEUTHE Complete pipe processing line for tubes from 38.0 to 88.9 mm at 120 m/Min

Total length ca.80m see PDF Floor plan

- modernized in 1998
- Control Siemens Simatic S 5 1-35
- Manufacturing Product:
 - Profile tubes - same size and square tubes produced by conversion of round tubes
 - Round tubes from 38.0 to 88.9 mm
 - square tubes
 - Min 30 x 30 mm
 - Max 70 x 70 mm
 - rectangular tubes
 - Min 40 x 20 mm
 - Max 110 x 30 mm
- System parameters:
 - Max line speed 120 m / min (infinitely variable)
 - Direction from right to left

- from break-down structure to the welding table - lower edge of tube - constant
- roll up starting from the welding table - pipe center - consistently
- material
 - bandwidth
 - Min 150 mm (120 mm)
 - Max 285 mm
- thickness
 - 1.5 mm min
 - Max 4.8 mm
- reference material (ST 52)
 - Min tensile strength Min 630 N / mm²
 - Yield min 365 N / mm² 4.8 mm max
- welding device HF make Emmedi build 1989
 - design transistor
 - welding capacity 350 kW
 - outside scrappers 2 pcs.

The plant produces more and can be visited by appointment.

Please contact us for more detailed information the the 88.9mm x 4.8mm Pipe Production Plant.

Technical Data:

Technical Data:

Control:

[CNC](#)

Buyer Information:

Condition:

[Normal wear](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:

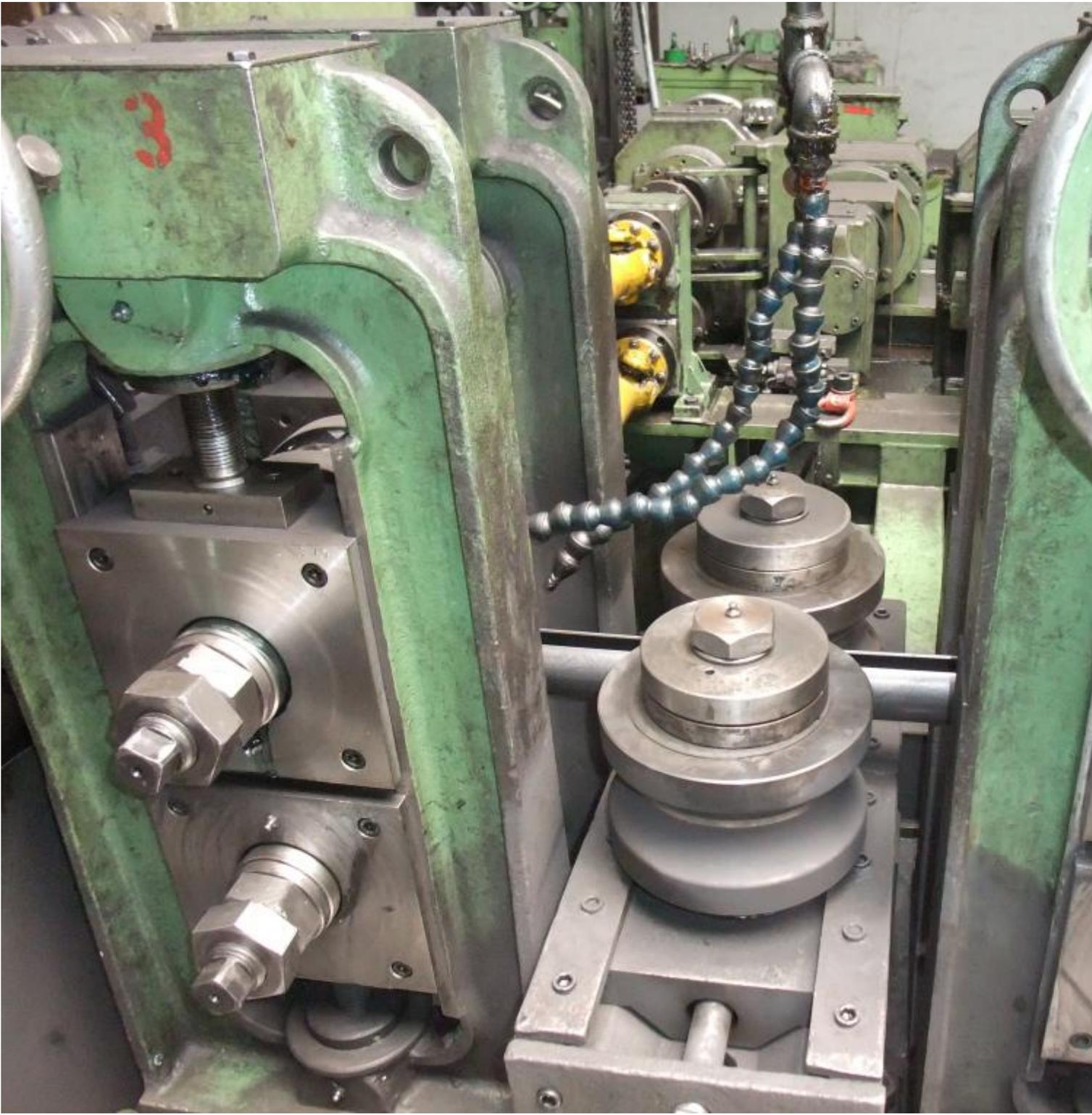


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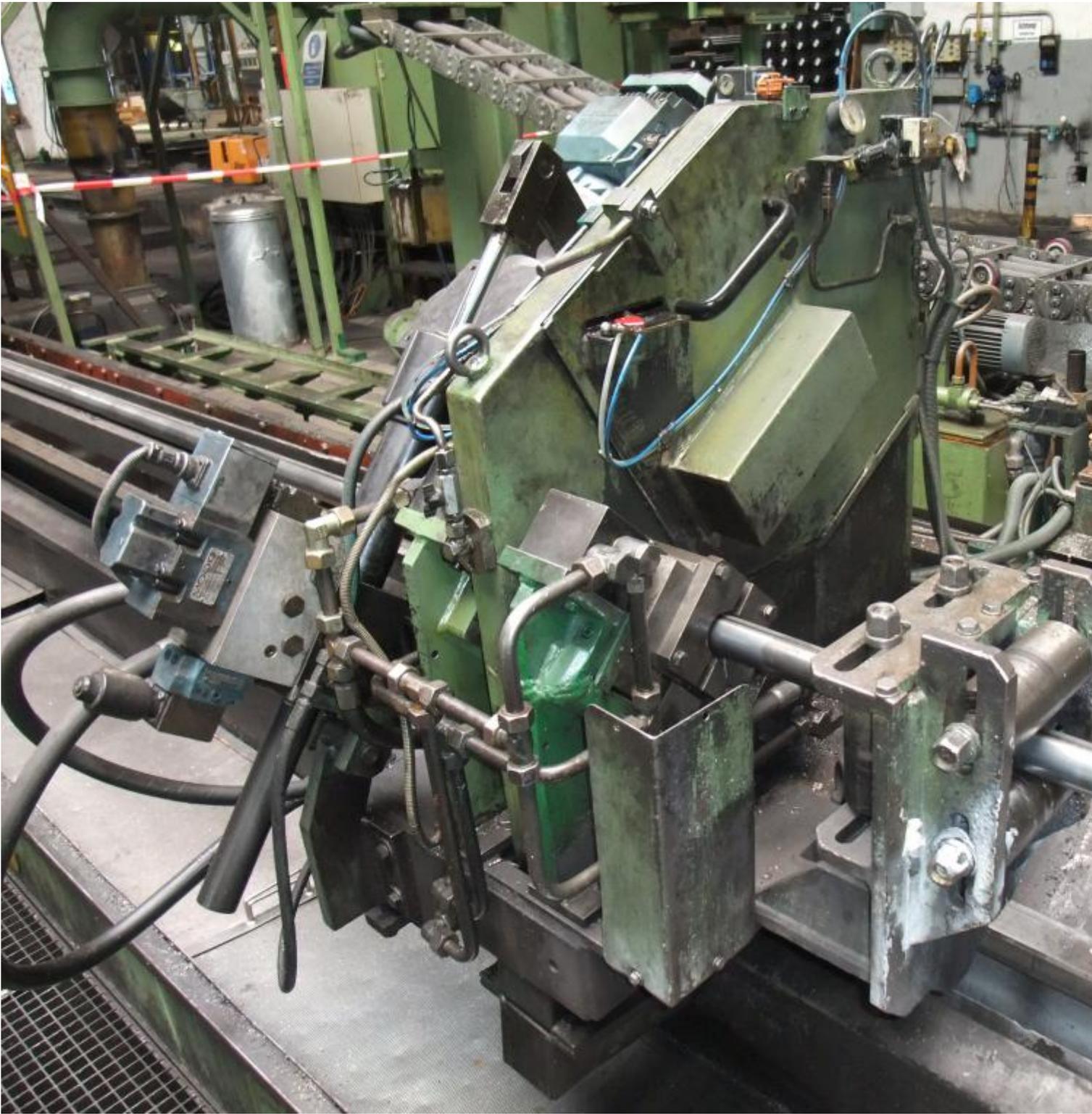










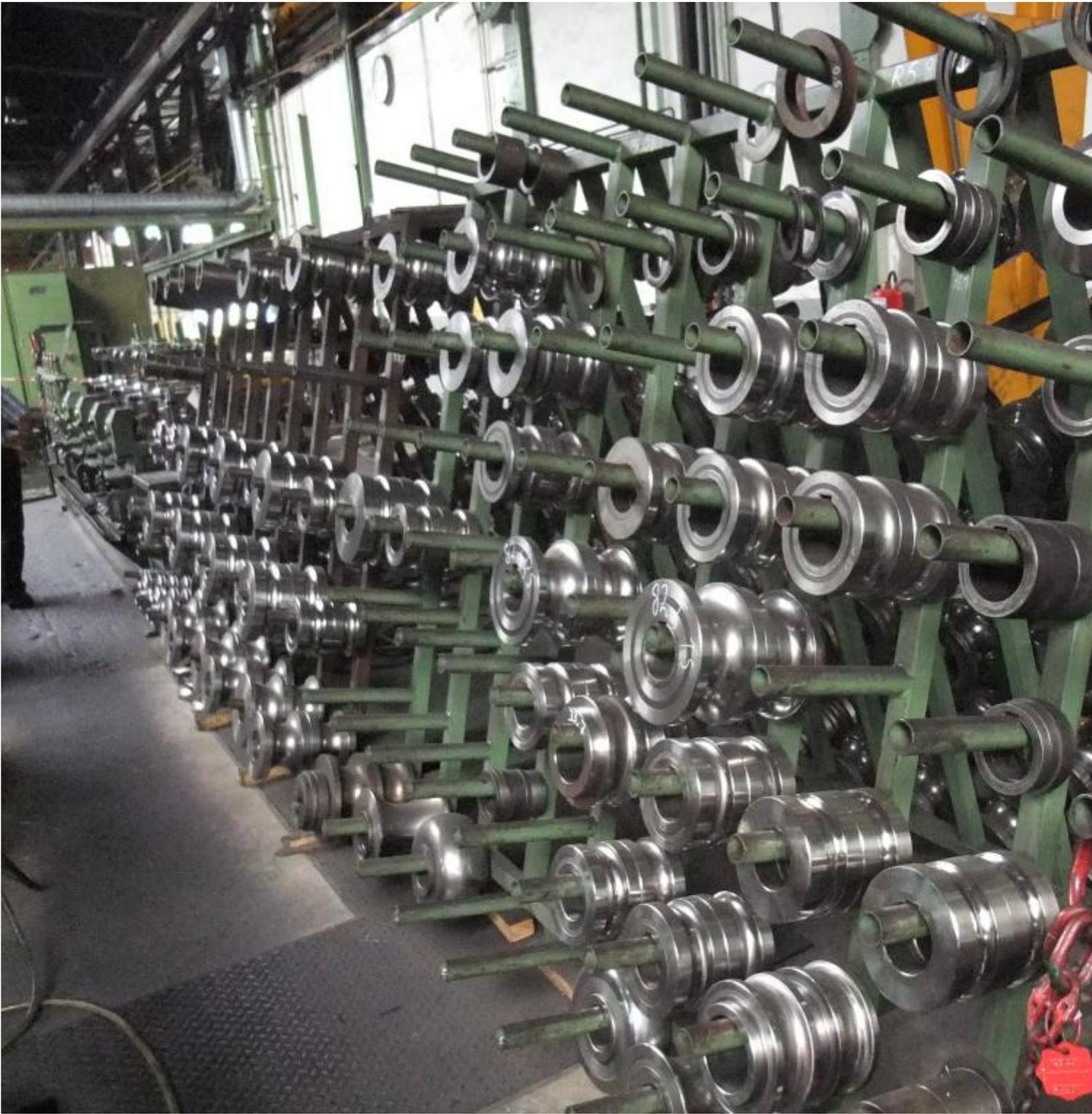






















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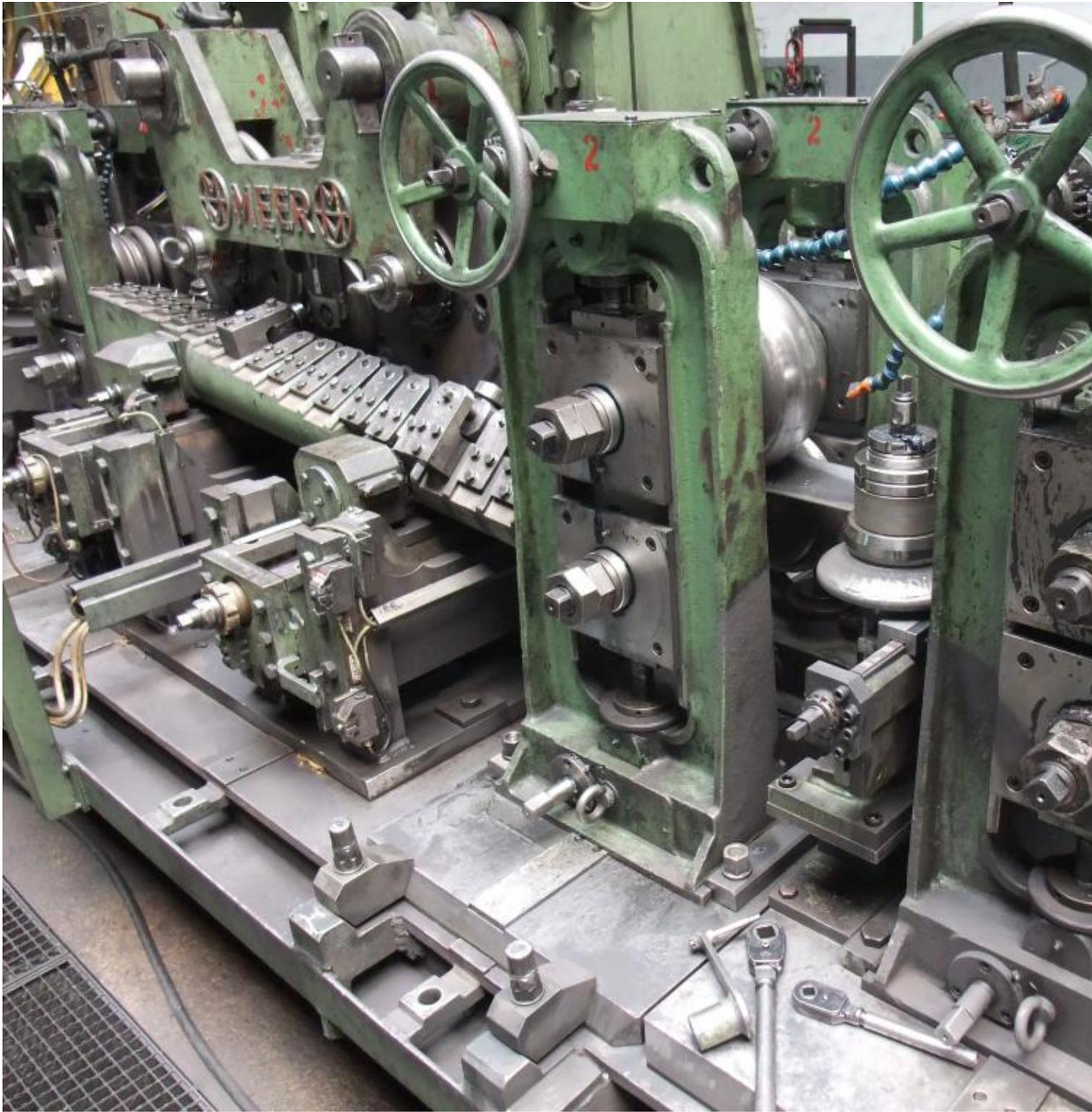
Germany

Images:



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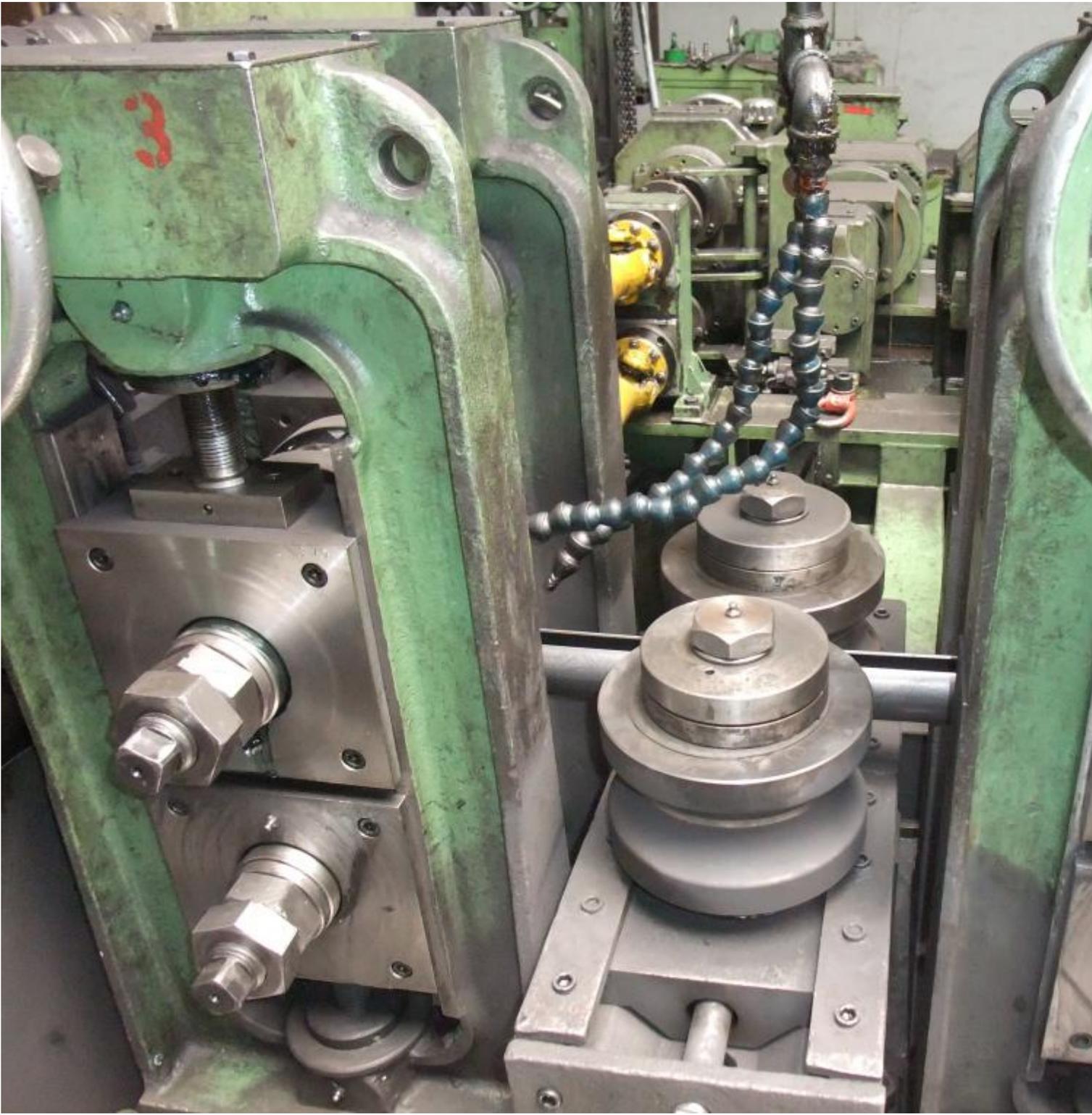




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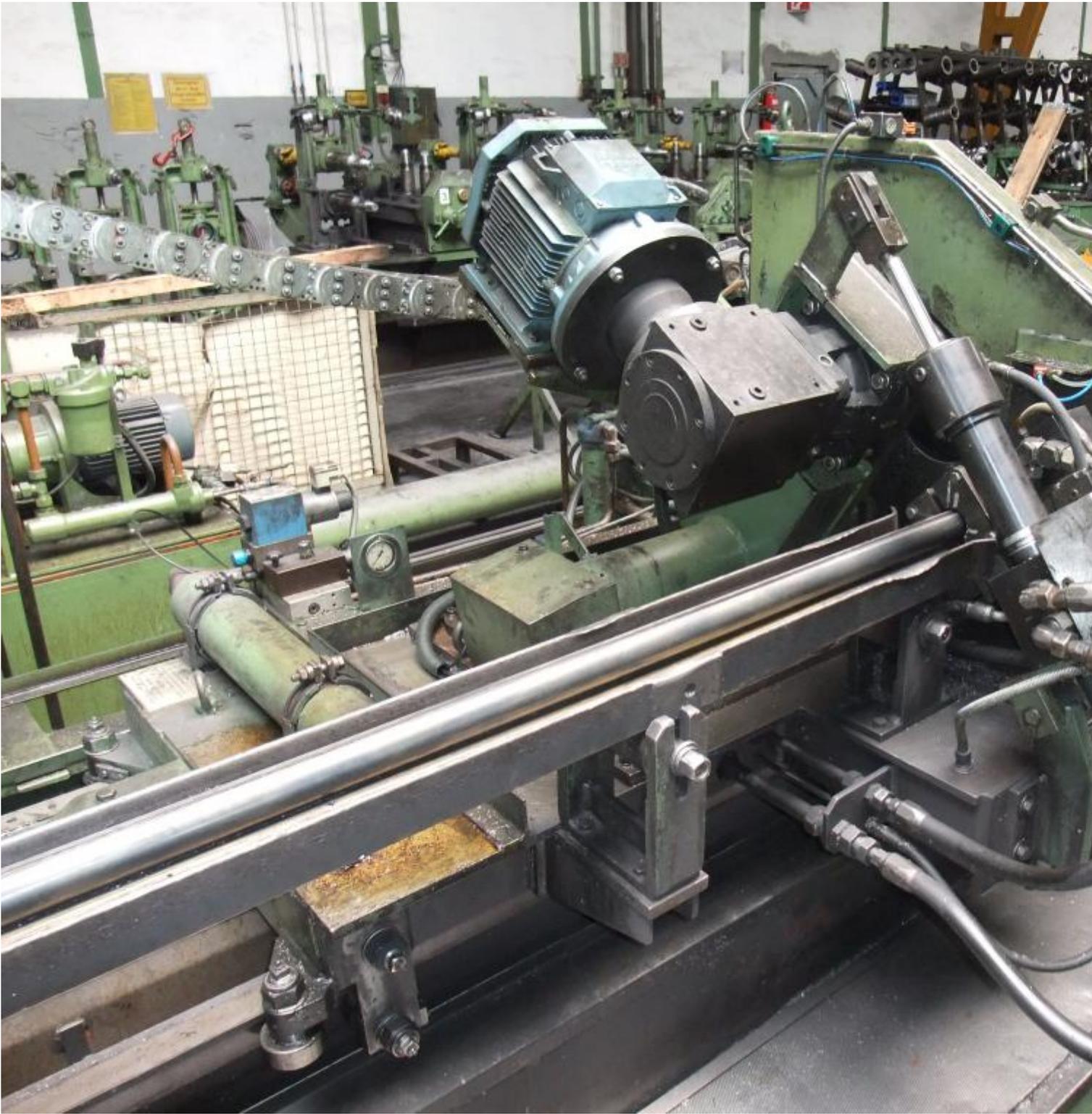


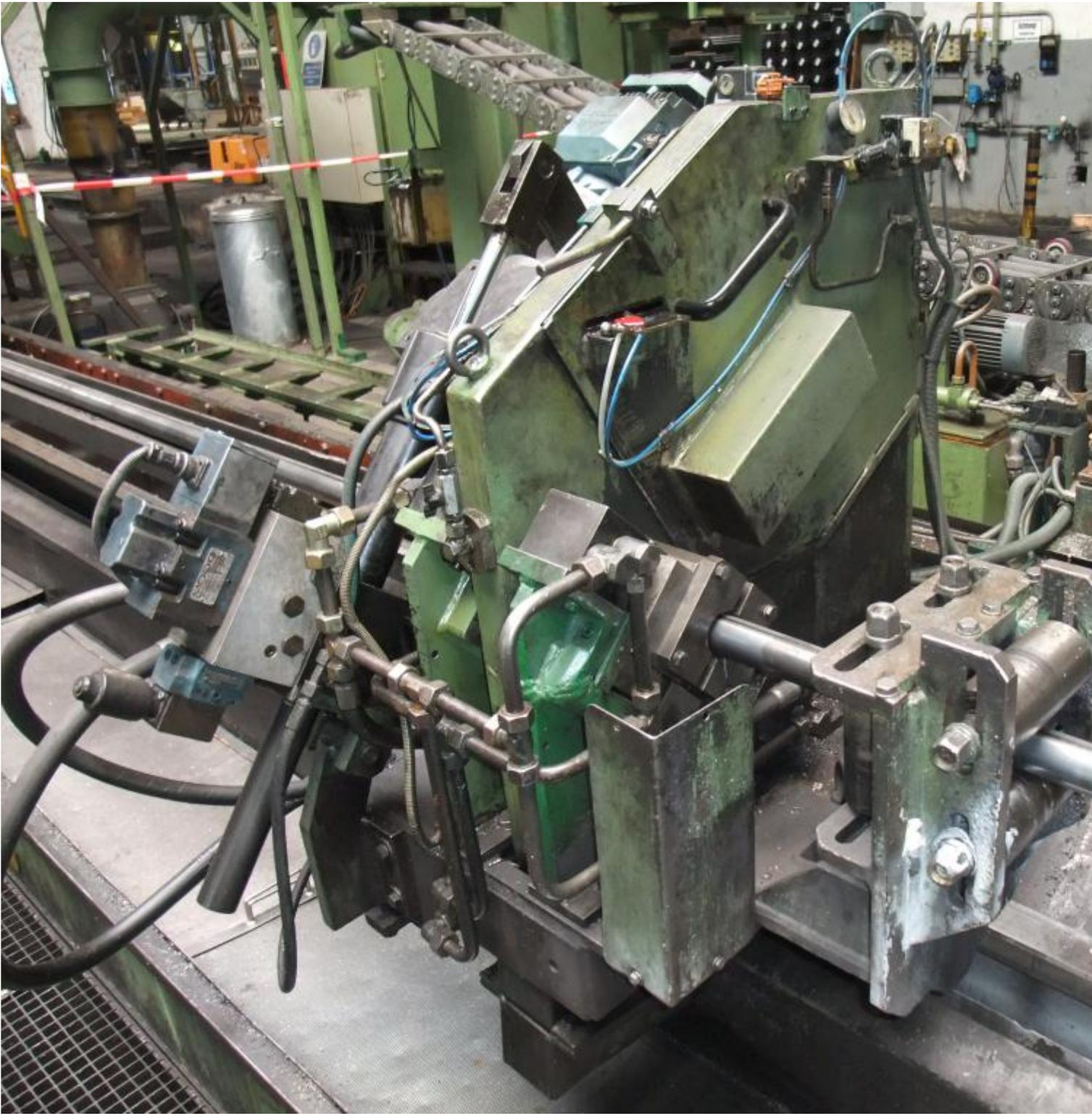










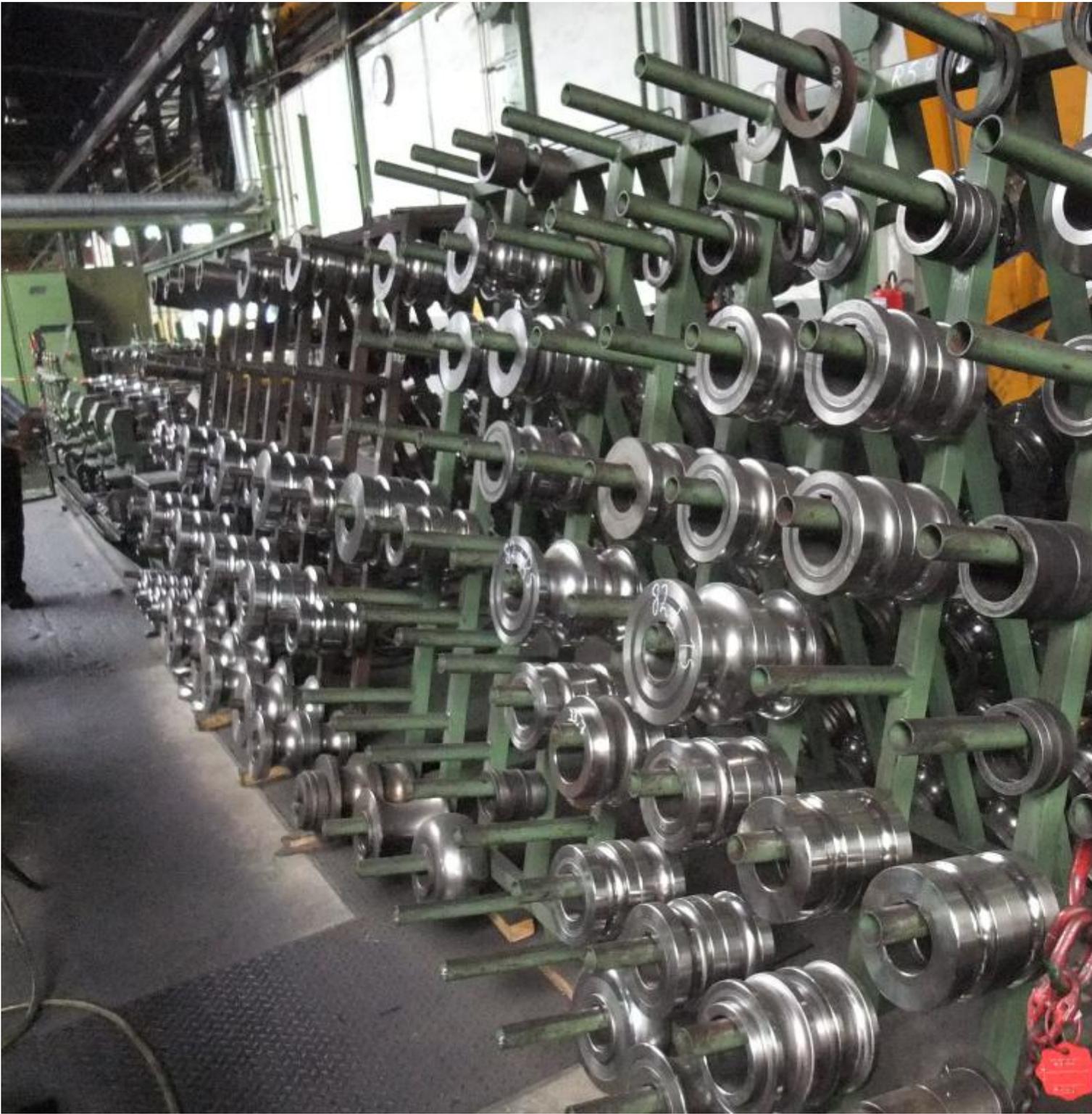






















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