



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 232-08101437



Overview and Technical Data:

**SEUTHE - RS 90 / 4,8 -120 Complete Pipe
making machine 38 - 88,9 mm @120m/min**

SEUTHE

Year of Build: Jan 1980

Rebuild year: Jan 1998



Description:

VAI SEUTHE Complete pipe processing line for tubes from 38.0 to 88.9 mm at 120 m/Min

Total length ca.80m see PDF Floor plan

- modernized in 1998
- Control Siemens Simatic S 5 1-35
- Manufacturing Product:
 - Profile tubes - same size and square tubes produced by conversion of round tubes
 - Round tubes from 38.0 to 88.9 mm
 - square tubes
 - Min 30 x 30 mm
 - Max 70 x 70 mm
 - rectangular tubes
 - Min 40 x 20 mm
 - Max 110 x 30 mm
- System parameters:
 - Max line speed 120 m / min (infinitely variable)
 - Direction from right to left
 - from break-down structure to the welding table - lower edge of tube - constant
 - roll up starting from the welding table - pipe center - consistently
- material
 - bandwidth
 - Min 150 mm (120 mm)
 - Max 285 mm
- thickness
 - 1.5 mm min
 - Max 4.8 mm
- reference material (ST 52)
 - Min tensile strength Min 630 N / mm²
 - Yield min 365 N / mm² 4.8 mm max
- welding device HF make Emmedi build 1989
 - design transistor
 - welding capacity 350 kW
 - outside scrappers 2 pcs.



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The plant produces more and can be visited by appointment.

Please contact us for more detailed information the the 88.9mm x 4.8mm Pipe Production Plant.



Technical Data:

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Control: CNC

Buyer Information:

Condition: Normal wear

Available: Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 16 %

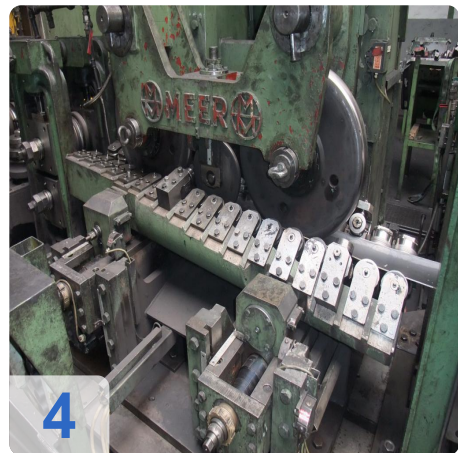
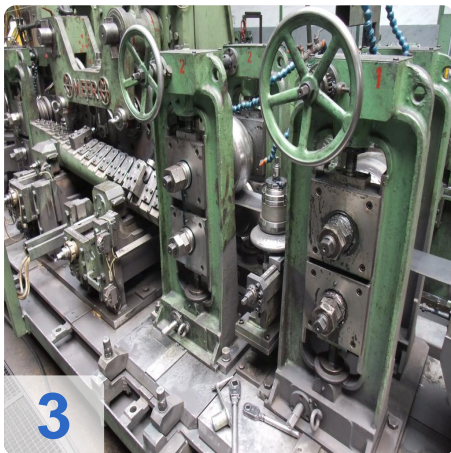
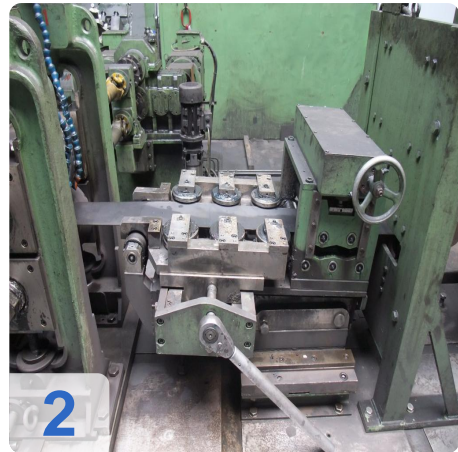
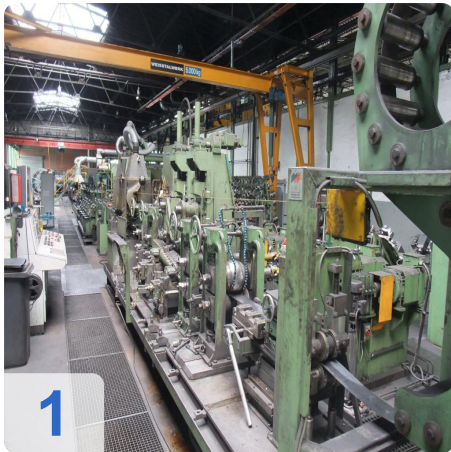
Location: Germany



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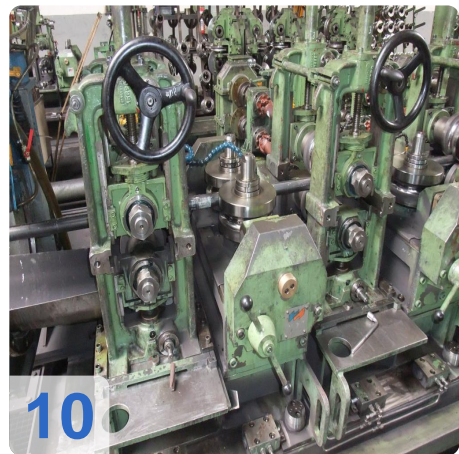
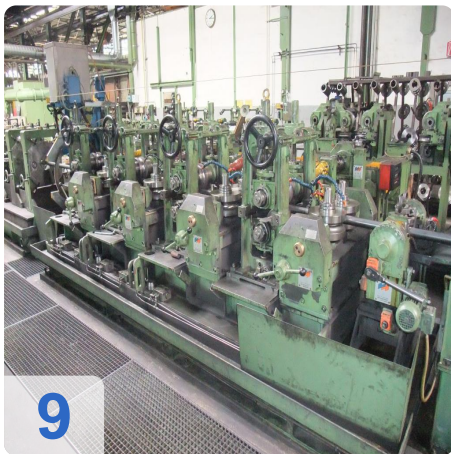
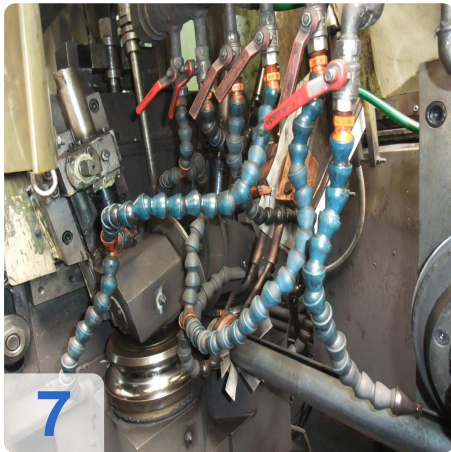
Images:





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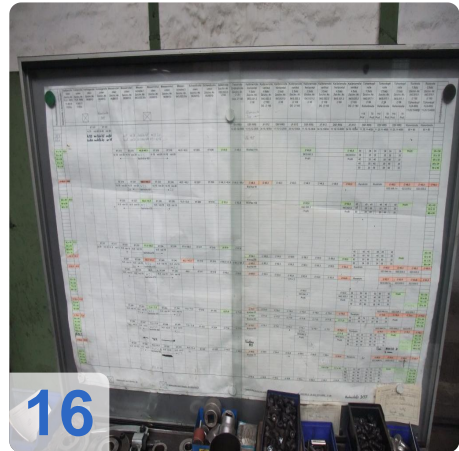
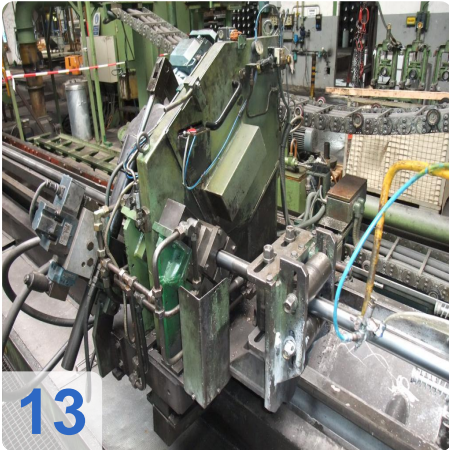
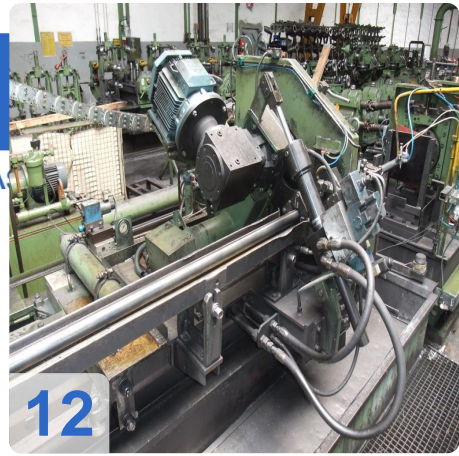




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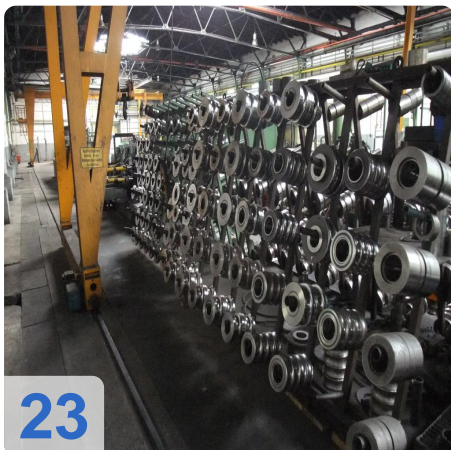
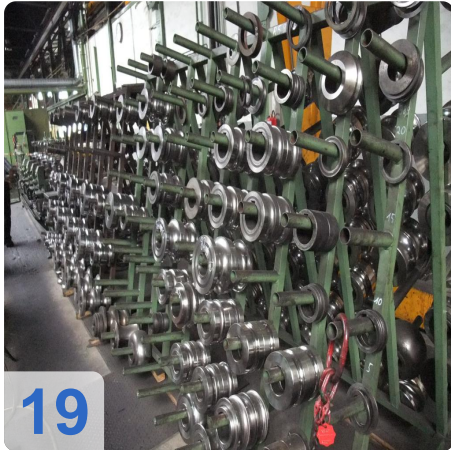




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**Assessment and Sale of Used Assets world
wide**

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