Ref. No.: 232-08101437





## **Description:**

# VAI SEUTHE Complete pipe processing line for tubes from 38.0 to 88.9 mm at 120 m/Min

Total length ca.80m see PDF Floor plan

- modernized in 1998
- Control Siemens Simatic S 5 1-35
- Manufacturing Product:
  - Profile tubes same size and square tubes produced by conversion of round tubes
  - Round tubes from 38.0 to 88.9 mm
  - square tubes
    - Min 30 x 30 mm
    - Max 70 x 70 mm
  - rectangular tubes
    - Min 40 x 20 mm
    - Max 110 x 30 mm
- System parameters:
  - Max line speed 120 m / min (infinitely variable)
  - o Direction from right to left
  - o from break-down structure to the welding table lower edge of tube constant
  - roll up starting from the welding table pipe center consistently
- material
  - bandwidth
    - Min 150 mm (120 mm)
    - Max 285 mm
- thickness
  - 1.5 mm min
  - Max 4.8 mm
- reference material (ST 52)
  - o Min tensile strength Min 630 N / mm<sup>2</sup>
  - Yield min 365 N / mm <sup>2</sup> 4.8 mm max
- welding device HF make Emmedi build 1989
  - design transistor
  - welding capacity 350 kW
  - o outside scrappers 2 pcs.

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The plant produces more and can be visited by appointment.

Please contact us for more detailed information the the 88.9mm x 4.8mm Pipe Production Plant.

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# Technical Data:

#### **Technical Data:**

Control: CNC

## **Buyer Information:**

Condition: Normal wear

Available: Sold

Sold as:

EXW (Ex Works - Incoterm)

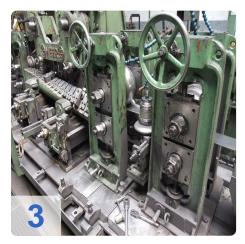
VAT: 19 %

Buyers Premium: 16 % Location: Germany



## **Images:**



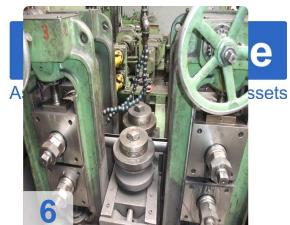


































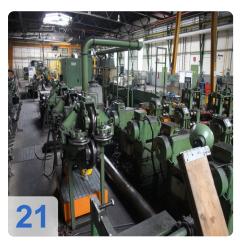




















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