



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 306-02070959

Overview and Technical Data:

TRUMPF - TRUMATIC 600 L FMC-1300 New Resonator

TRUMPF

TRUMPF

Year of Build: Jan 1997

Rebuild year: Jan 2009



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Description:

Reference Specification Sheet: The **TRUMPF TRUMATIC 600 L FMC-1300** by **TRUMPF** is widely recognized as a high-precision **Punching Machines** for demanding manufacturing applications. Typical for this series is the proven **SINUMERIK 840D** CNC control. This unit was successfully brokered via Asset-Trade. The verified technical specifications and photo documentation serve as a reliable market and valuation benchmark for buyers and sellers.

Technical Key Facts & Specifications

Manufacturer	TRUMPF Machines
Model / Series	TRUMATIC 600 L FMC-1300
Category	Punching Machines
CNC Control	SINUMERIK 840D
Year of Build	1997

Machine Weight approx. 25.000 kg

Status: Brokered & Sold (Archive & Valuation Benchmark)

used TRUMPF TRUMATIC 600 L FMC-1300 Combined Laser / Punishing machine

Replacement of the resonator : 03.2009

Hours of operation at the time of resonator replacement: 42 893 h / ray "ON": 7928

Today's Resonators hours: : 53 552 h / ray "ON": 9874

Replacing the MMC (control computer) on 15/06/2011



Basic equipment:

- CNC path control Siemens SINUMERIK 840D
- Program Memory 1.5 MB
- Operating range at 1280 x 2585 mm combined Punching & Laser
- Work area for punching or laser operation 1280 x 3085 mm
- Maximum punching force 220 kN
- Maximum sheet thickness 8.0 mm
- Maximum workpiece weight 150 kg
- Maximum workpiece weight 200 kg with additional clamping claw
- Maximum positioning speed (simultaneous) 108 m / min
- Stroke rate (adaptive) 600 1/min
- Number of tools 19
- TLF 2200 turbo power laser cutting 110-2200 watts

Additional equipment automation

- FMC module (sensors, etc.)
- Storage Interface "Vorlagern"
- Order table
- Programmable power cycles TLF
- logbook function
- BNC-Network Connection

Additional equipment machinery accessories

- additional clamping claw
- Multi-tool control
- pneumatic Nachsetzylinder
- Damped list
- Blow-out for small parts
- Scratch arms handling
- Chip conveyor with a mobile container
- 19 Tool cartridges with Matrizen
- Werkzeugrüsthilfe "quick load"
- 3 drawers and storage at the control
- Table extension with 3 drawers
- Function "tapping"
- Function "sign"
- "Soft Punch"
- automatic shut-off
- Scram in the bulge metal sheet

Additional features laser components

- TRUMPF HI LAS high pressure cutting

automation components

- TRUMALIFT SheetMaster FMC in
- TRUMAGRIP 1300 (skeletons dis
- Trumasort R4 (automatic sorting c
- Double car (automatic handling sy
- and removal of machined workpie
- Safety device for flexible manufac
- including control technology locks

TRUMPF programming system ToPs 2

- Technology package software To
- Postprocessor for Trumatik
- documentation
- Software on disk

Looking to sell a used TRUMPF machine?



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Asset-Trade provides free, certified **machinery valuation** for used TRUMPF machines, **workshop liquidations**, and complete **company liquidations**. We market your equipment directly to our global network of over 100,000 verified industrial buyers.

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Technical Data:

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Control: SINUMERIK 840D

Dimensions and Weight:

Weight: 25.000 kg

Buyer Information:

Condition: Very good condition

Available: Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Location: Germany



Images:



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