Asset-Trade
Assessment & Sale of Used Assets

Ref. No.: 310-03131534

Overview and Technical Data:

SAMPUTENSILI - SU SML F.1S.4TA Gear Deburrer

SAMPUTENSILI

SAMPUTENSILI

Year of Build: Jan 1991

Description:

SAMPUTENSILI SU SML F.1S.4TA - Gear Deburring

- NC control
- Processing time 2-4 Sec.
- Cycle time 12-15 sec
- Conventional control
- Wheel diameter - max. 20-200 mm
- Tooth width 4-105 mm
- Workshop testing
- Connected load 12,5 KW 30 A
- Dimensions (HBL) 2400 x 3560 x 4230 mm
- Machine for trimming and deburring of gears.

In 1975, the first presented Samputensili deburring deburring of gears. Since that time, the name synonymous with Samputensili chamfering and deburring.

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Technical Data:

Technical Data:

Control: NC

Dimensions and Weight:

Height: 4.230 mm
Length: 2.400 mm
Width: 3.560 mm
Weight: 3.500 kg

Buyer Information:

Condition: Very good condition
Available: Sold
Sold as:
EXW (Ex Works - Incoterm)
VAT: 19 %
Location: Germany

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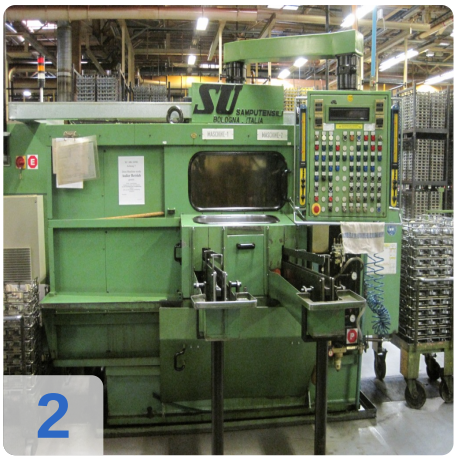
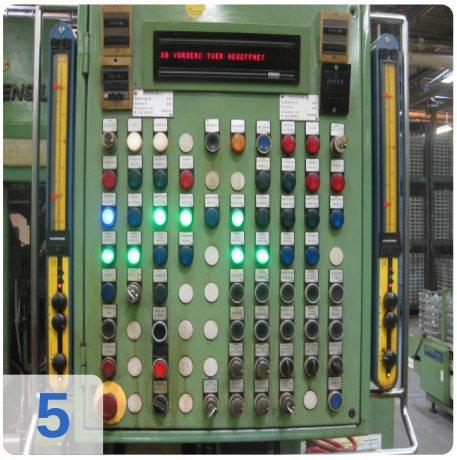
Images:





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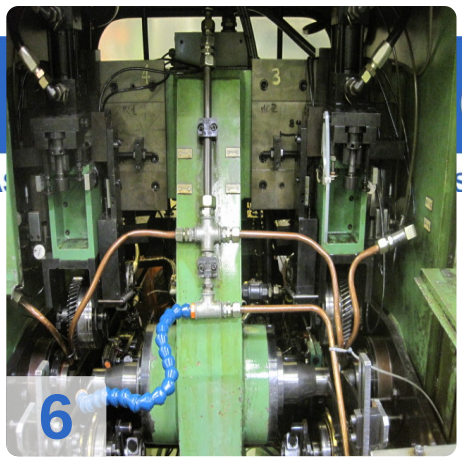

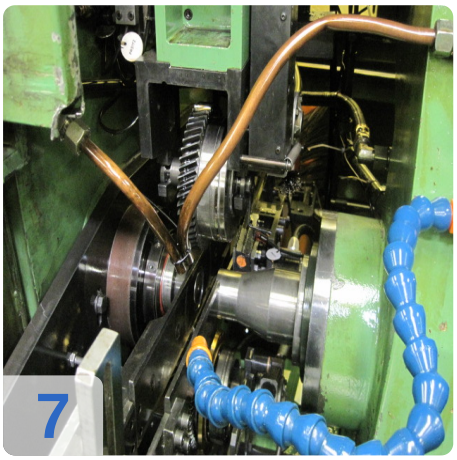

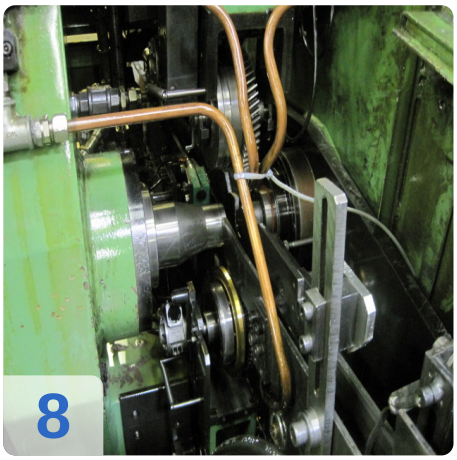

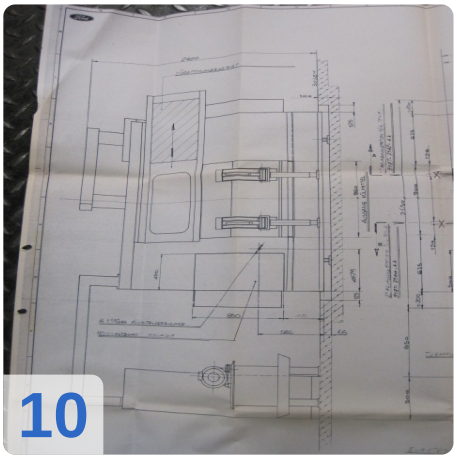

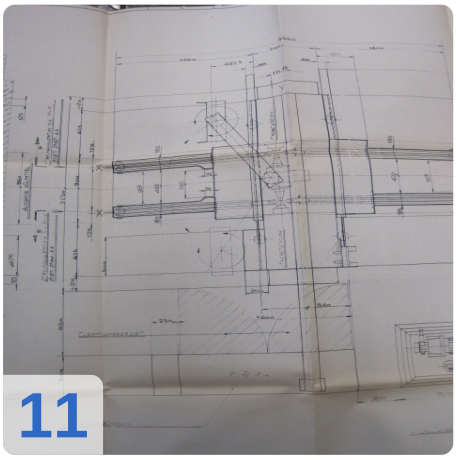

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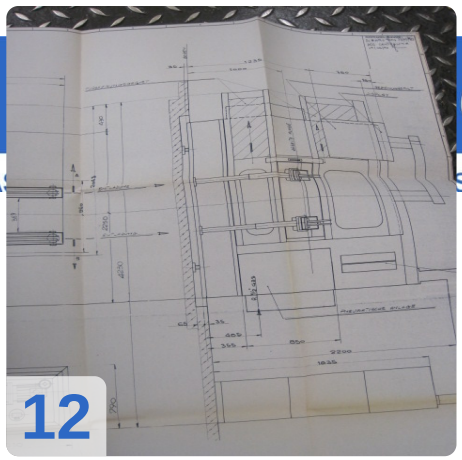
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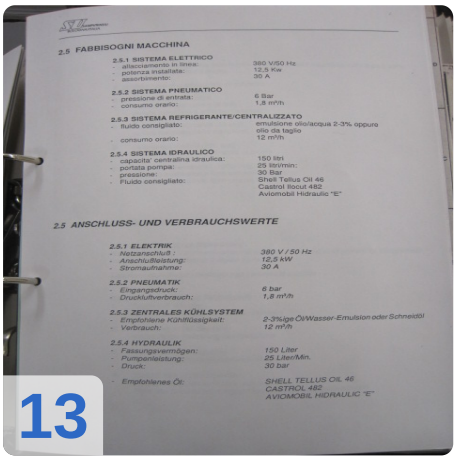
2.5 FABBISOGNI MACCHINA

2.5.1 SISTEMA ELETTRICO
- allacciamento in linea: 380 V/50 Hz
- potenza installata: 12,5 Kw
- assorbimento: 30 A

2.5.2 SISTEMA PNEUMATICO
- pressione di entrata: 6 Bar
- consumo orario: 1,8 m³/h

2.5.3 SISTEMA REFRIGERANTE/CENTRALIZZATO
- fluido consigliato: emulsione olio/acqua 2-3% oppure olio da taglio
- consumo orario: 12 m³/h

2.5.4 SISTEMA IDRAULICO
- capacita' centralina idraulica: 150 litri
- portata pompa: 25 litri/min:
- pressione: 30 Bar
- Fluido consigliato: Shell Tellus Oil 46 Castrol Ilocut 482 Aviomobil Hidraulic "E"

2.5 ANSCHLUSS- UND VERBRAUCHSWERTE

2.5.1 ELEKTRIK
- Netzanschluß: 380 V / 50 Hz
- Anschlußleistung: 12,5 kW
- Stromaufnahme: 30 A

2.5.2 PNEUMATIK
- Eingangsdruck: 6 bar
- Druckluftverbrauch: 1,8 m³/h

2.5.3 ZENTRALES KÜHLSYSTEM
- Empfohlene Kühlflüssigkeit: 2-3%ige Öl/Wasser-Emulsion oder Schneidöl
- Verbrauch: 12 m³/h

2.5.4 HYDRAULIK
- Fassungsvermögen: 150 Liter
- Pumpenleistung: 25 Liter/Min.
- Druck: 30 bar
- Empfohlenes Öl: SHELL TELLUS OIL 46 CASTROL 482 AVIOMOBIL HIDRAULIC "E"

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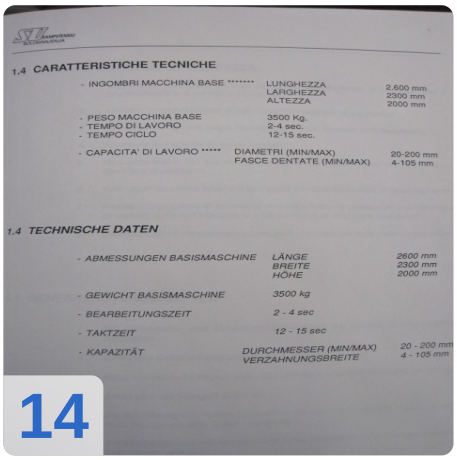
1.4 CARATTERISTICHE TECNICHE

- INGOMBRI MACCHINA BASE ******* LUNGHEZZA 2.600 mm; LARGHEZZA 2300 mm; ALTEZZA 2000 mm
- PESO MACCHINA BASE 3500 Kg.
- TEMPO DI LAVORO 2-4 sec.
- TEMPO CICLO 12-15 sec.
- CAPACITA' DI LAVORO ***** DIAMETRI (MIN/MAX) 20-200 mm; FASCE DENTATE (MIN/MAX) 4-105 mm

1.4 TECHNISCHE DATEN

- ABMESSUNGEN BASISMASCHINE LÄNGE 2600 mm; BREITE 2300 mm; HÖHE 2000 mm
- GEWICHT BASISMASCHINE 3500 kg
- BEARBEITUNGSZEIT 2 - 4 sec
- TAKTZEIT 12 - 15 sec
- KAPAZITÄT DURCHMESSER (MIN/MAX) 20 - 200 mm; VERZAHNUNGSBREITE 4 - 105 mm

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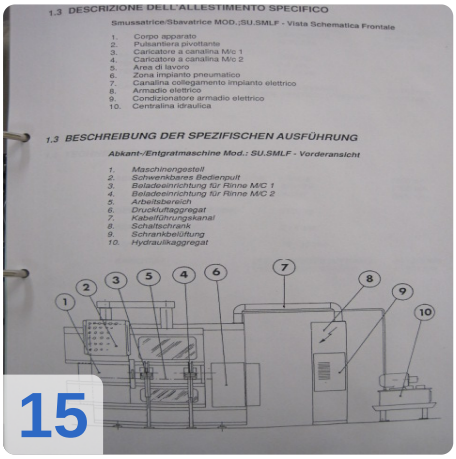
1.3 DESCRIZIONE DELL'ALLESTIMENTO SPECIFICO

Smussatrice/Sbavatrice MOD.;SU.SMLF - Vista Schematica Frontale

1. Corpo apparato
2. Pulsantiera pivottante
3. Caricatore a canalina M/c 1
4. Caricatore a canalina M/c 2
5. Area di lavoro
6. Zona impianto pneumatico
7. Canalina collegamento impianto elettrico
8. Armadio elettrico
9. Condizionatore armadio elettrico
10. Centralina idraulica

1.3 BESCHREIBUNG DER SPEZIFISCHEN AUSFÜHRUNG

Abkant-/Entgratmaschine Mod.: SU.SMLF - Vorderansicht

1. Maschinengestell
2. Schwenkbares Bedienpult
3. Beladeeinrichtung für Rinne M/C 1
4. Beladeeinrichtung für Rinne M/C 2
5. Arbeitsbereich
6. Druckluftaggregat
7. Kabelführungskanal
8. Schaltschrank
9. Schrankbelüftung
10. Hydraulikaggregat

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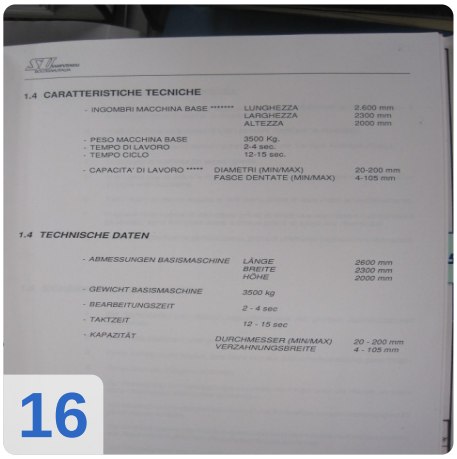
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