



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 344-10300928

## Overview and Technical Data:

**HELLER - MC 12 Fanuc Control**

**HELLER**



Year of Build: Jan 2007



## Description:

### Used HELLER MC12 Horizontal - machining center

4-axis machining centres for flexible series production in automotive applications

#### Technical details

- Control: FANUC 18i
- Pallets: DIN 55201 A1 400x400mm
- X-axis: 560mm
- Y-axis: 560mm
- Z travel: 510mm
- Rapid traverse speed: 50 m / min
- Thrust: 6000 N
- Ballscrews: D40 x 25mm
- Turret: 42x chain (Pick Up)
- max. Tool length from spindle: 300mm
- max. Tool Weight: 8 KG
- 4th axis: 360,000 x 0.001 °
- Tool: SK40 DIN 69871
- Power: 26 kW at 40%
- Speed range: 20 to 12,000 1/min
- Coolant system: yes, ICS 50bar
- Accessories: manual
- Dimensions L x W x H: 5x3, 5m

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#### Advantages:

- Individual machines for small volumes
- Can be linked to a fully automated manufacturing system (MLS) at any time
- Direct loading (MC-ML modules) or loading via pallet changer (MPC/MCD for heavy-duty machining)
- Highly modular machine structure provides easy scalability to individual requirements



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- Highest flexibility at optimum productivity
- Ideal solution configurable to meet any market requirements
- Tailor-made investment in ideal manufacturing solution
- Absolutely future-proof



## Technical Data:

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Control: Series 18i  
Spindle Speed: 12.000 rpm  
Tool Capacity: 42 x

### Dimensions and Weight:

Height: 3.000 mm  
Width: 5.000 mm  
Length: 5.300 mm  
Weight: 8.500 kg

### Travels:

X-Axis: 560 mm  
Y-Axis: 560mm  
Z-Axis: 510 mm

### Buyer Information:

Condition: Very good condition  
Availability: Sold  
Sold as:  
Free Loaded on Truck (LOT)  
VAT: 19 %  
Location: Germany



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Assessment & Sale of Used Assets

## Images:







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Video:







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**Asset-Trade**

**Assessment and Sale of Used Assets world  
wide**

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