

Ref. No.: 344-10300928





## **Description:**

# Used HELLER MC12 Horizontal - machining center

4-axis machining centres for flexible series production in automotive applications

#### Technical details

• Control: FANUC 18i

Pallets: DIN 55201 A1 400x400mm

X-axis: 560mmY-axis: 560mmZ travel: 510mm

• Rapid traverse speed: 50 m / min

• Thrust: 6000 N

Ballscrews: D40 x 25mmTurret: 42x chain (Pick Up)

• max. Tool length from spindle: 300mm

max. Tool Weight: 8 KG
4th axis: 360,000 x 0.001 °
Tool: SK40 DIN 69871
Power: 26 kW at 40%

Speed ??range: 20 to 12,000 1/minCoolant system: yes, ICS 50bar

• Accessories: manual

• Dimensions L x W x H: 5x3, 5m

#### Advantages:

- Individual machines for small volumes
- Can be linked to a fully automated manufacturing system (MLS) at any time
- Direct loading (MC-ML modules) or loading via pallet changer (MPC/MCD for heavy-duty machining)
- Highly modular machine structure provides easy scalability to individual requirements

Generated on 04.08.2025 Page 2



- Highest flexibility at optimum productivity
- Ideal solution configurable to meet any market requirements
- Tailor-made investment in ideal manufacturing solution
- Absolutely future-proof



# **Technical Data:**

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Control: Series 18i

Spindle Speed: 12.000 rpm

Tool Capacity: 42 x

#### **Travels:**

X-Axis: 560 mm Y-Axis: 560mm Z-Axis: 510 mm

# **Dimensions and Weight:**

Height: 3.000 mm Width: 5.000 mm Length: 5.300 mm Weight: 8.500 kg

## **Buyer Information:**

Condition: Very good condition

Availability: Sold

Sold as:

Free Loaded on Truck (LOT)

VAT: 19 %

Location: Germany



# **Images:**



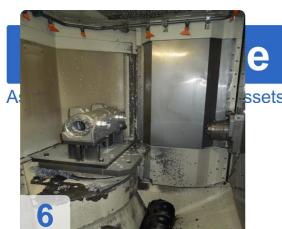




























Generated on 04.08.2025 Page 7



# Video:







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