



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 407-02191422

## Overview and Technical Data:

**SCHIESS-ASCHERSLEBEN - 3FZT Planner  
Miller**

**SCHIESS**

**SCHIESS**

Year of Build: Jan 1993



## Description:

### Used SCHIESS ASCHERSLEBEN 3FZT Portal machining center

Control CNC Siemens 880 M

#### Workspace / travel

- X-axis mm 11.500 mm 16m/min / 0 .. 10,000 / min
- Y-axis mm 3,900 mm 16m/min / 0 .. 10,000 / min
- Z-axis mm 950 mm 16m/min / 0 .. 6.000 / min
- W-axis mm 1,400 mm 6m/min / 0 .. 6.000 / min
- C-axis 0-360 °

#### Spindle / head

- Speed range 10 U / min - 2000 r / min
- Transmission levels 3 - 315/700/2000
- Cooling water pressure outside 6 Bar
- Taper ISO ISO 50
- Drive power 60 kW
- Max torque 4000 Nm
- Characteristic speed 145 r / min

#### Tools / changer

- Number of tool positions 107
- max. Tool diameter 125 mm
- free neighbor positions 315 mm
- Maximum tool length. 500 mm
- Tool weight max. 35 kg
- Traversing 16m/min

#### Additional equipment drilling / milling

- Angle head yes



## Clamping / coupling table

- Portal pass through 2940 x 2900 mm
- Combined table Length 11,645 mm
- Table 1 clamping surface = 5460 x 2500 mm
- Table 2 clamping surface = 5455 x 2500 mm
- NC coupling in about 1 minute
- Workpiece weight (max) 65t

## Accessories:

- 1 pc. Angle head short
- 1 pc. Angle head long
- each max. Power KW 45, 2,000 r / min
- 1 pc. Extension max. U power 30 KW, 2,000 / min



## Technical Data:

### Technical Data:

Control: SINUMERIK 880  
Spindle Speed: 2.000 rpm  
Tool Capacity: 107 x

### Travels:

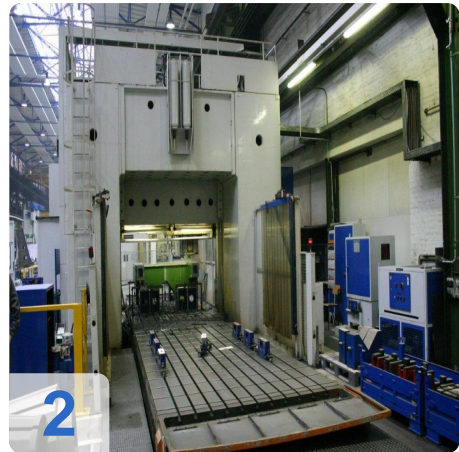
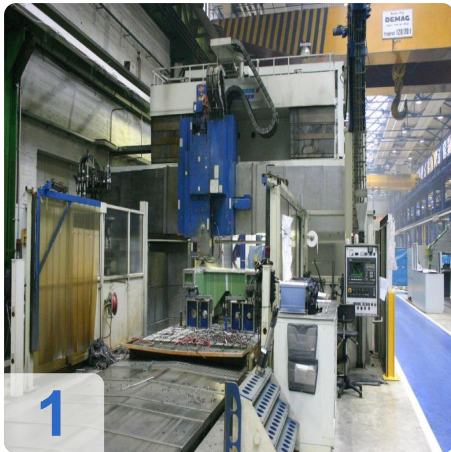
X-Axis: 11.500 mm  
Y-Axis: 3.900mm  
Z-Axis: 950 mm

### Buyer Information:

Condition: Very good condition  
Availability: Sold  
Sold as:  
EXW (Ex Works - Incoterm)  
VAT: 19 %  
Buyers Premium: 15 %  
Location: Germany



## Images:

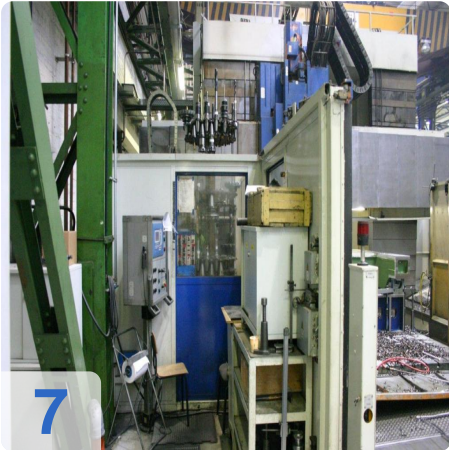
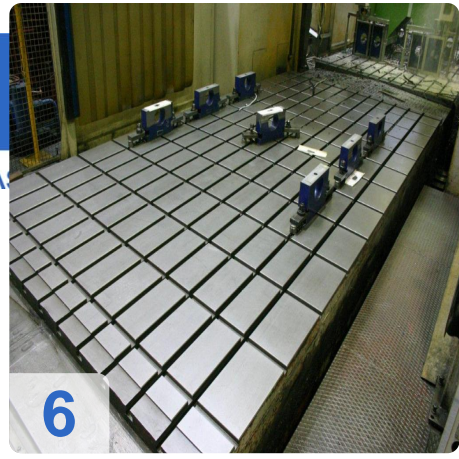




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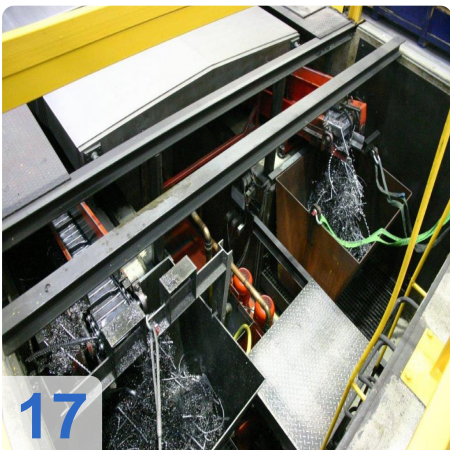
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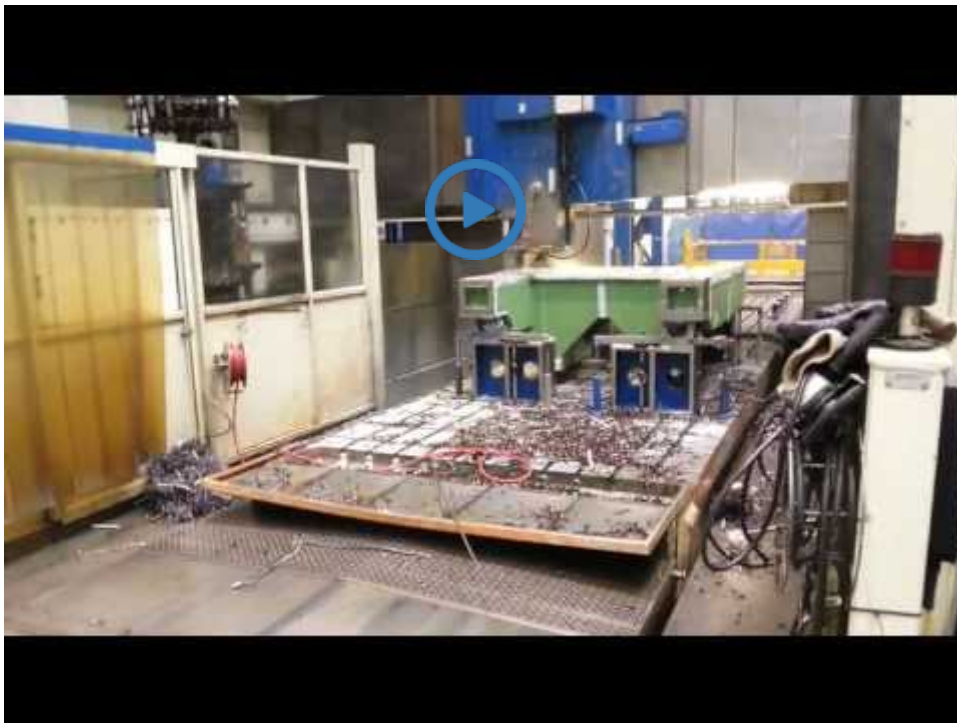
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Video:







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**Asset-Trade**

**Assessment and Sale of Used Assets world  
wide**

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