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Ref. No.:

417-04261825

Overview and Technical Data:

KITAMURA - Mycenter 2Xif SP Like New

[KITAMURA](#)



Year of Build:

Jan 2011

Description:

Used KITAMURA MyCenter-2Xif SP - vertical machining center

- 100 spindle hours
- 200 ON hours
- Fanuc control 16iMB
- Rapid traverse X Y Z: 50/50/36m/min
- Table: 14 "x 22" (355 x 560mm)
- Axes (X, Y, Z): 20 "x 14" x 18.1 "(510 x 355 x 460mm)
- Times tool changer (T-T/C-C): 1.2 sec. / 3.2 sec.
- Automatic tool changer (APC 2)
- Spindle speed 15,000 rev / min
- 24 tools ATC
- BT 40

- 1.280M memory
- 10.4 "Color LCD
- Double-decker chip conveyer
- Dual contact spindle taper
- door lock
- Cooling through the spindle 15 bar
- 128 MB Data Server
- NURBS interpolation
- HPCC with 64bit RISC
- 16 million pulses on the encoder
- AI nano contour control
- IAC system
- work light
- End of Cycle Lamp
- transformer
- CE modification

Machine as good as new! - New price over 175,000 euros

Technical Data:

Technical Data:

Control:

[Series 16M](#)

Spindle Speed:

15.000 rpm

Tool Capacity:

24 x

Travels:

X-Axis:

510 mm

Y-Axis:

355mm

Z-Axis:

460 mm

Dimensions and Weight:

Weight:

6.500 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

Sold

Sold as:

Free Loaded on Truck (LOT)

VAT:

19 %

Location:

Germany

Images:

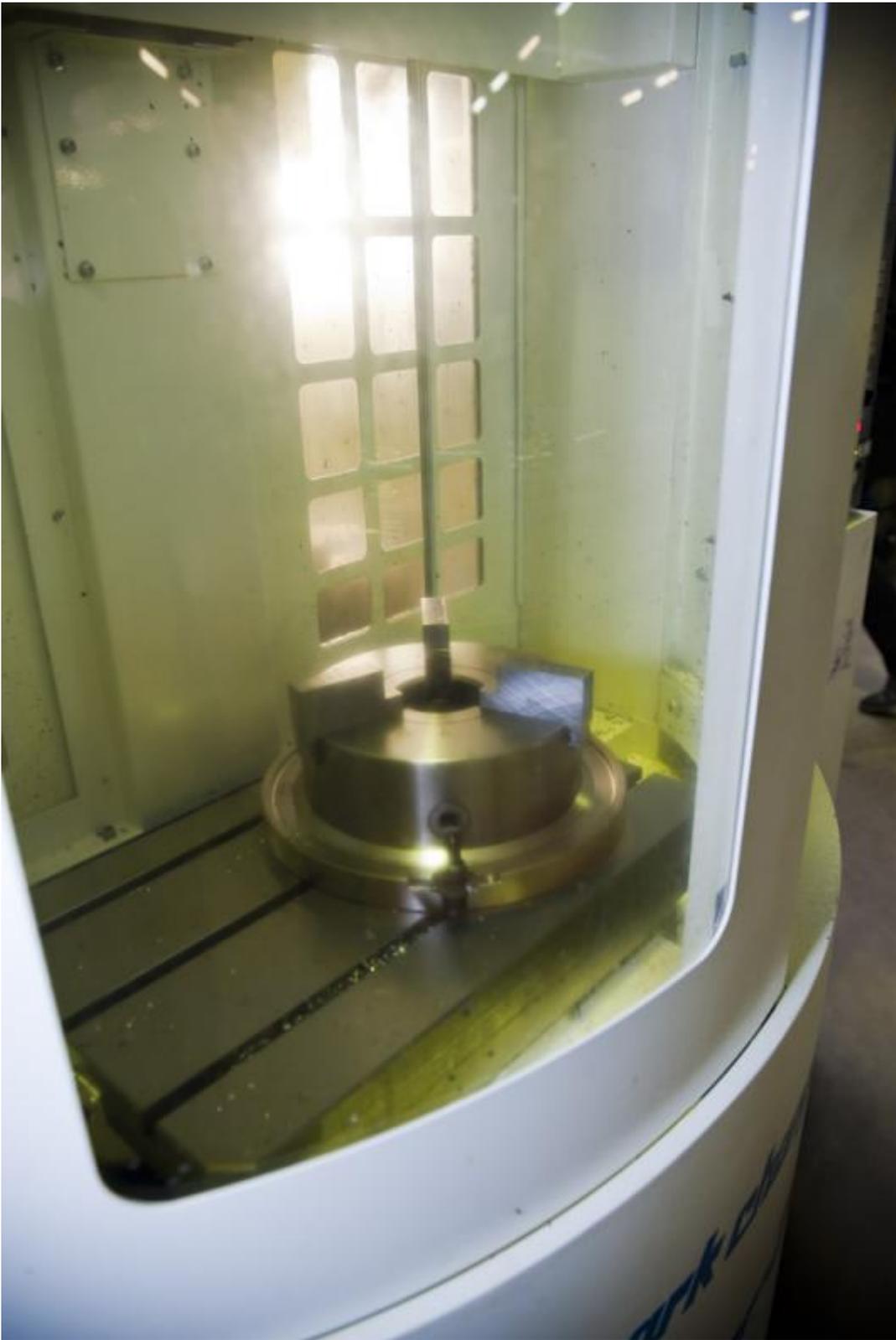






Spark charging

Mycenter[®] 2X



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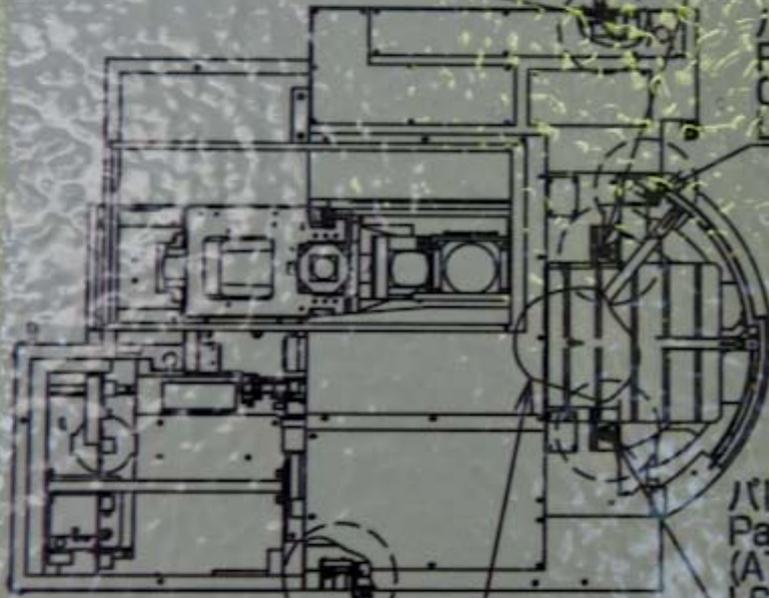




操作側ドア閉LS
Operation Box Side
Door Close LS
DS 5/DGNS : X6.7

パレットドア開LS(操作側)
Pallet Door Open LS
(Operator Side)
LS 69/DGNS : X10

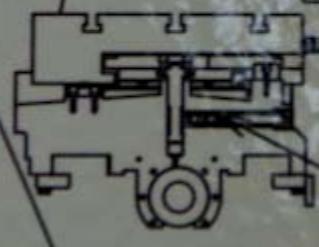
パレット安全ガード
Pallet Safety Guard
Close LS
LS 70/DGNS : X10

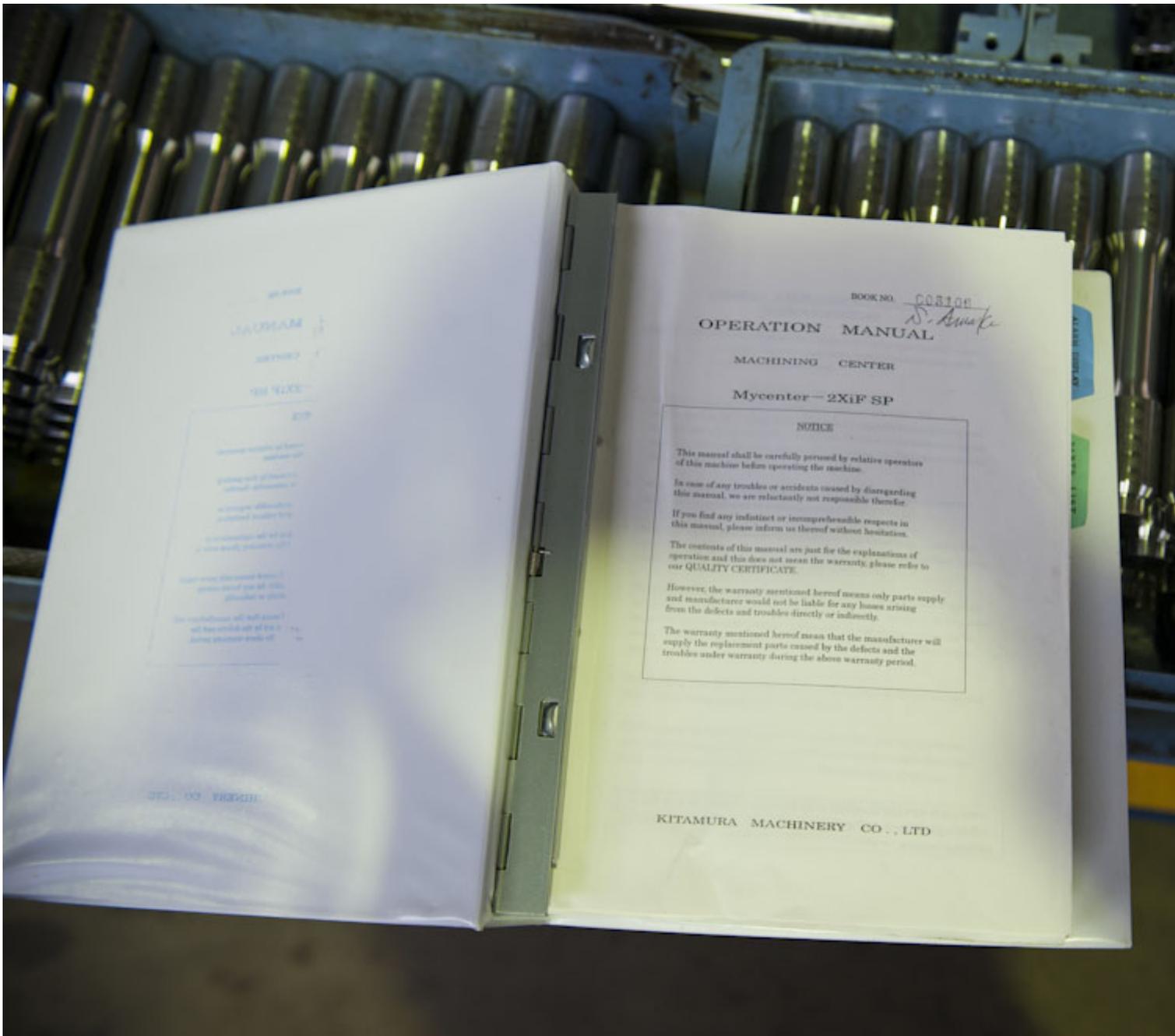


パレットドア開LS(ATC側)
Pallet Door Open LS
(ATC Side)
LS 69A/DGNS : X10

ATCマガジン側ドア閉LS
ATC Magazine Side
Door Close LS
DS 4/DGNS : X6.7

パレットアンクランプ
Pallet Unclamp
LS 65/DGNS : X10





BOOK NO. COSTOC
S. Asaka

OPERATION MANUAL
MACHINING CENTER
Mycenter-2XiF SP

NOTICE

This manual shall be carefully perused by relative operators of this machine before operating the machine.

In case of any troubles or accidents caused by disregarding this manual, we are reluctantly not responsible therefor.

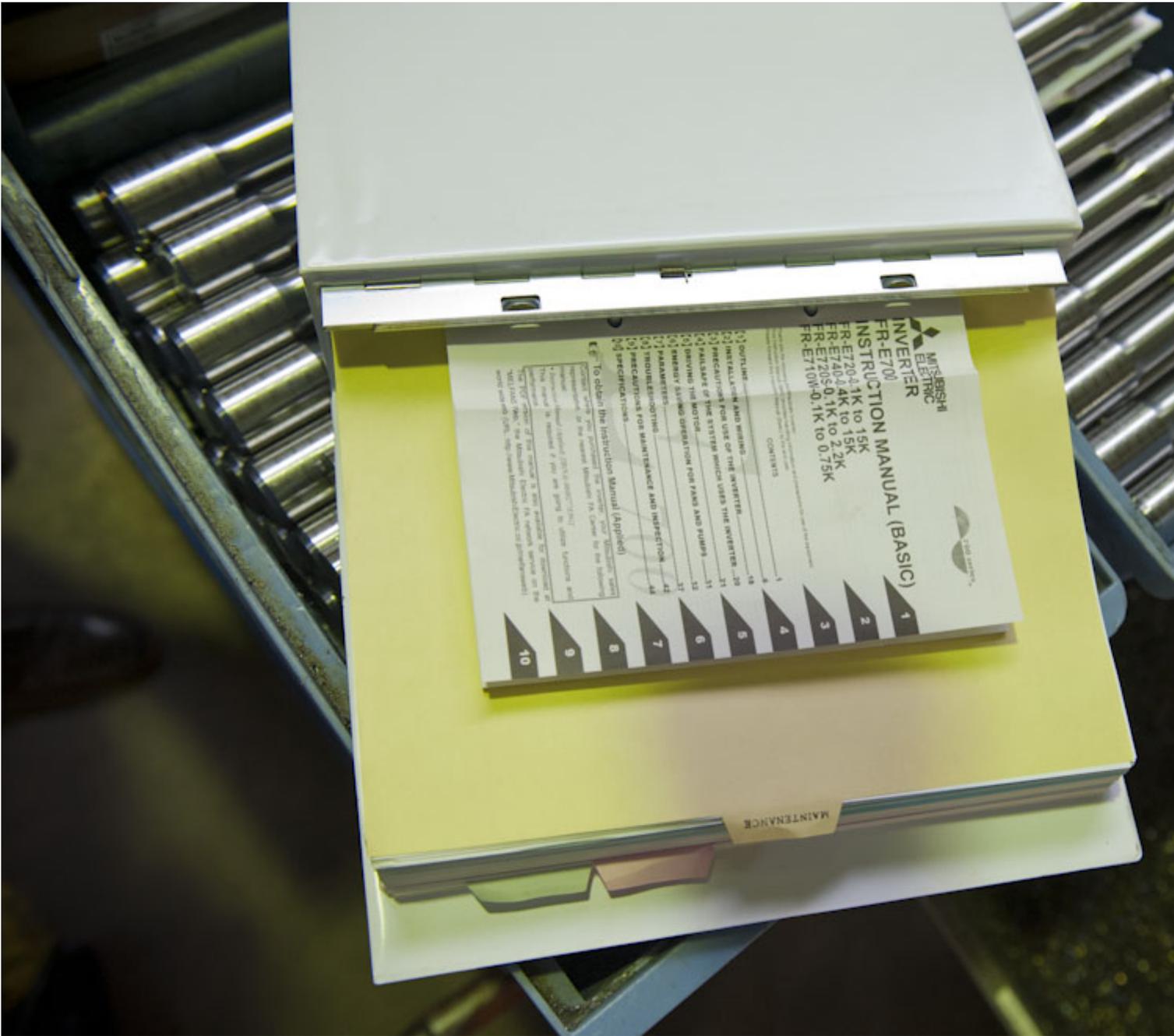
If you find any indistinct or incomprehensible respects in this manual, please inform us thereof without hesitation.

The contents of this manual are just for the explanations of operation and this does not mean the warranty, please refer to our QUALITY CERTIFICATE.

However, the warranty mentioned hereof means only parts supply and manufacturer would not be liable for any losses arising from the defects and troubles directly or indirectly.

The warranty mentioned hereof means that the manufacturer will supply the replacement parts caused by the defects and the troubles under warranty during the above warranty period.

KITAMURA MACHINERY CO., LTD



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Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

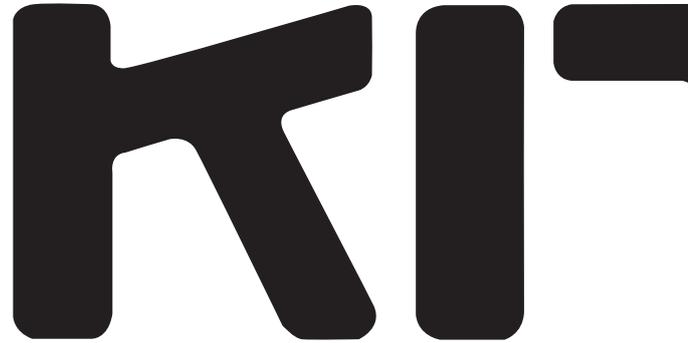
Web.: <https://www.asset-trade.de/en>

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Sold as:

[Free Loaded on Truck \(LOT\)](#)

VAT:

[19 %](#)

Location:

Germany

Images:







IST-POSITION STEUER - PRG 00002 N0000

(ABSOLUT)

X	-150.785
Y	177.719
Z	313.855

F 0 MM/MI
 WSTK. ZAEHL.
 LAUFZEIT 73H25M VORSCH-ZEIT 0H 0M

(MODAL)

G01	G40	G54	F	M
G17	G49	G64		
G91	G80	G69	H	
G22	G98	G15	D	T
G94	G50	G25		
G21	G67	G50.1	S	
			IST-S	0

MACHINE CONDITION

DATE	20130311
TIME	112739
POWER ON TIME	12486MIN
CUTTING TIME	2526MIN
CYCLE TIME	4405MIN
SPINDLE TIME	6057MIN

VERSION AB15-1V-18

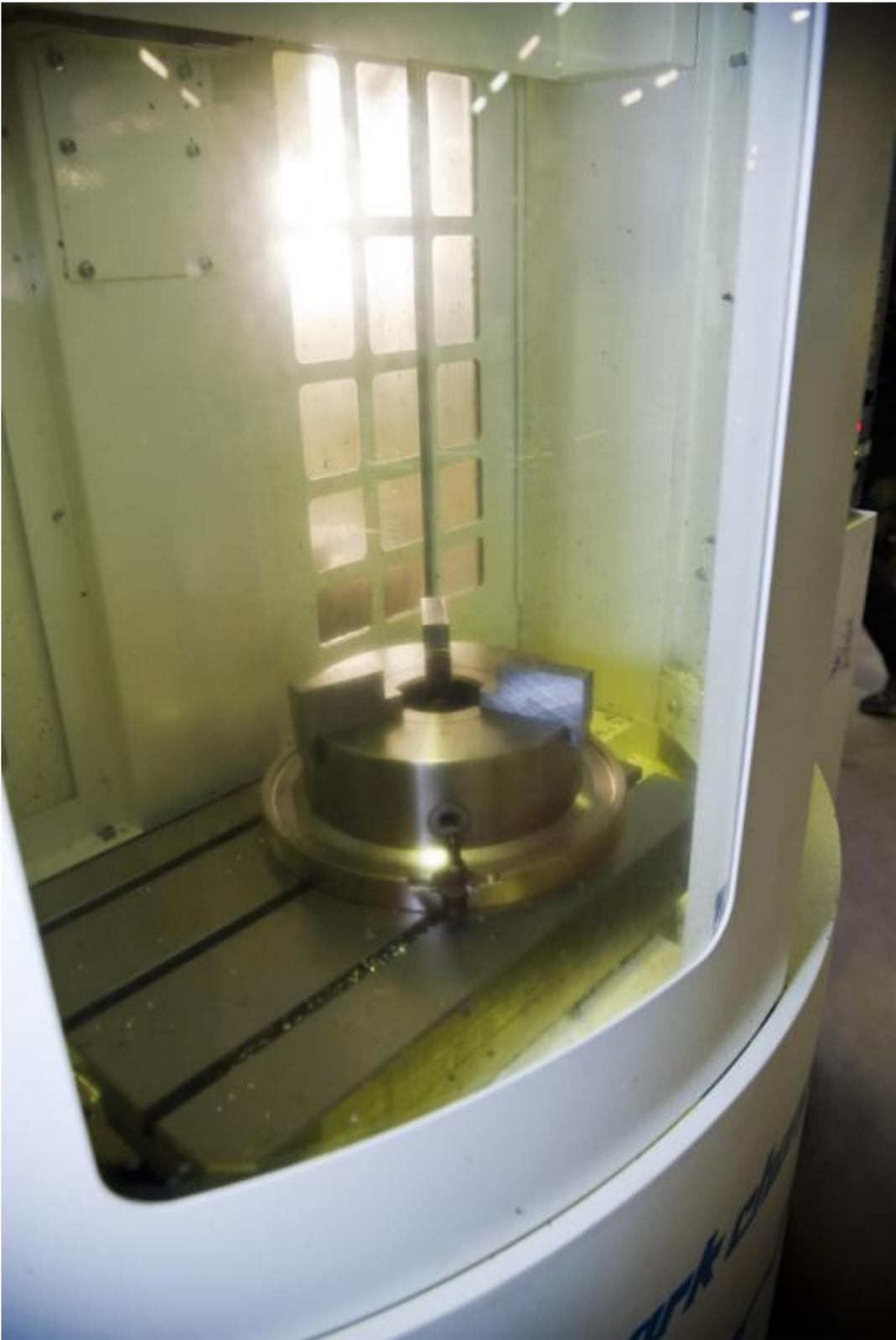
JOG ***** 11:27:39 OS100% T0

						MACHIN	ATC	PALLET	NC CND	M-TEMP
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Spark charging

Mycenter[®] 2X



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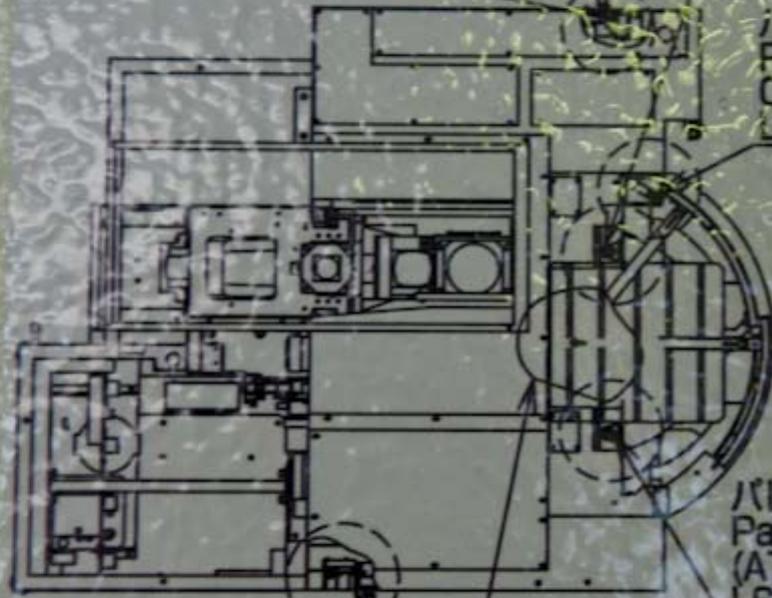




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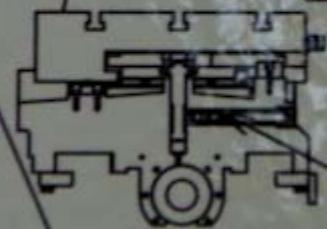
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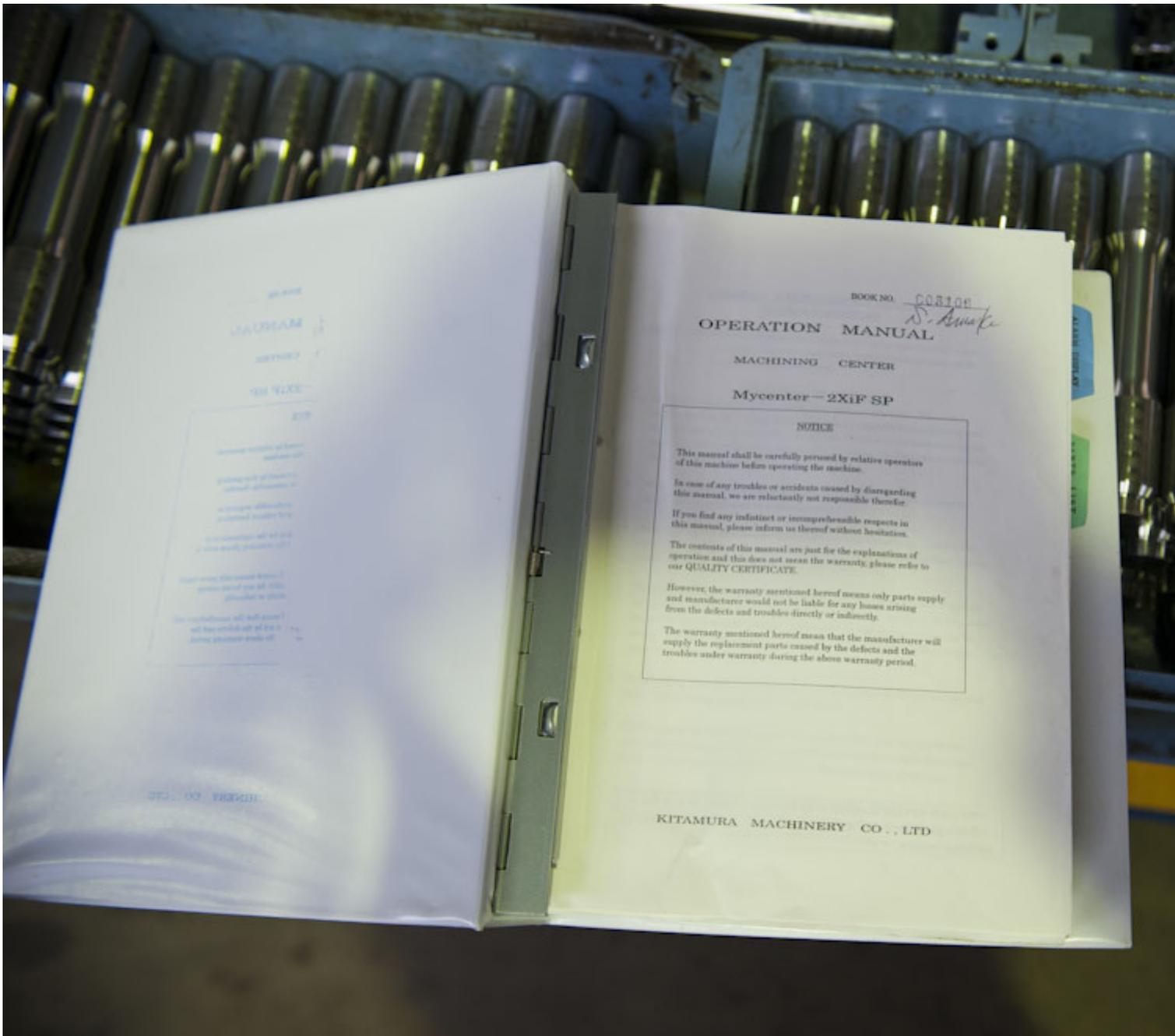
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4P3



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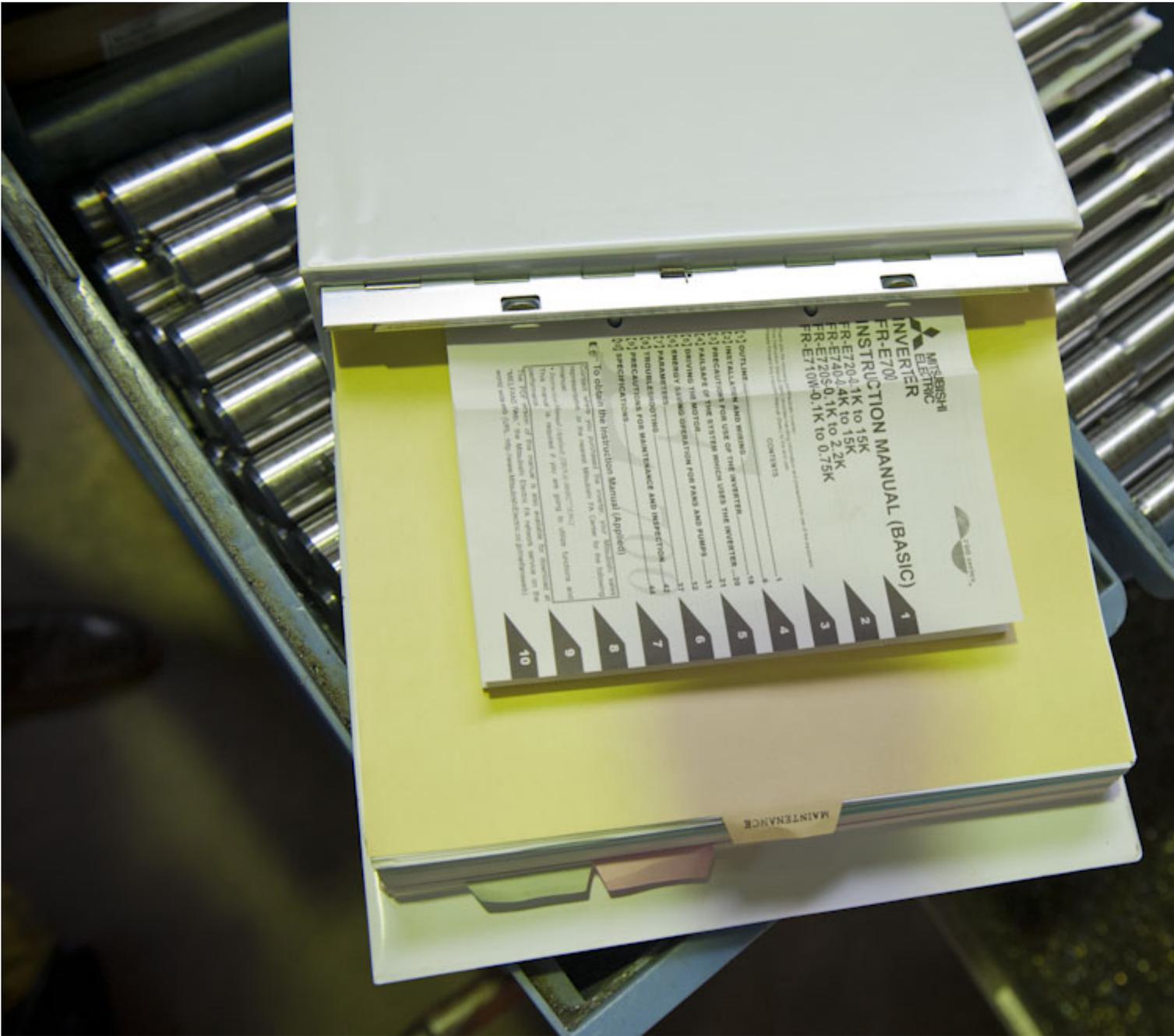
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