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Ref. No.:

425-06181514

Overview and Technical Data:

BRUDERER - BSTA 110H with BBV 205/120

BRUDERER

Year of Build:

Jan 1989

Description:

Used BRUDERER BSTA 110H with BBV 205/120 - Double-sided High Speed Press

Technical details

- pressure 110 t
- no. of strokes 100-850 Hub/min
- sheet width 10-200 mm
- stroke adjustable from - to 16-75 mm
- Bruderer Double Roll Precision Feed BBV 202/120
- feed length 2,5-120 mm
- table-size 1150x1070 mm
- ram surface 1040x600 mm
- ram adjustment 89 mm
- distance table - lower edge of ram 80-180 mm
- daylight 357-386 mm
- total power requirement 50 kW

- dimensions of the machine ca. 3,32x2,25x3,93 m

These entirely mechanical units have been epitomising precision and reliability for decades. They are driven by the main shaft of the punching press via a cardan shaft angle-synchronously to the strip feed unit.

The feed works with oscillating rollers to generate the feed movement and with clamping bars that hold down the strip during the punching process. The feed length can be set steplessly. The strip lifting device allows the accurate and continuous transfer of raw punching materials to the centring pins in the punching tool. The punching press's central lubrication system manages lubrication and cooling.

Technical data Roller Feed BBV 205

- Feed angle ° 90
- Feed length 0-120 / 0-150 mm
- Roller width 120 /200 mm
- Strip width 203 mm
- Strip thickness 6 mm
- Weight ca. kg 320

Technical Data:

Technical Data:

Control:

[Conventional](#)

Dimensions and Weight:

Height:

2.930 mm

Length:

3.320 mm

Width:

2.500 mm

Weight:

24.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[15 %](#)

Location:

Germany

Images:



1



Andritz Kaiser GmbH
75015 Bretten- Gölshausen
Tel: 07252/910230

BRUDERER AG

Stanzautomaten CH-9320 Frasnacht

Präzisions-Stanzautomat Precision Punch Press Presse rapide Trancia automatica	Typ:	BSTA 110H
Maschinennummer Machine number Numéro de la machine Numero della macchina	Kom.	
Baujahr Year of manufacture Année de fabrication Anno di fabbricazione		1989
Stanzdruck max. Max. pressure Pression maxi. Pressione mas. di tranciatura		1100 kN
Gesamtanschlusswert Total connected load Charge de connexion totale Potenza istallata		50 kW
Anschlußspannung Main voltage Tension du réseau Tensione di rete		380 V 50 Hz
Steuerspannung Control voltage Tension de commande Tensione di comando		24 V A C
Druckluftanschluss Compressed air connection Raccordement air comprimé Collegamento aria compressa		6-10 bar

Made in Switzerland

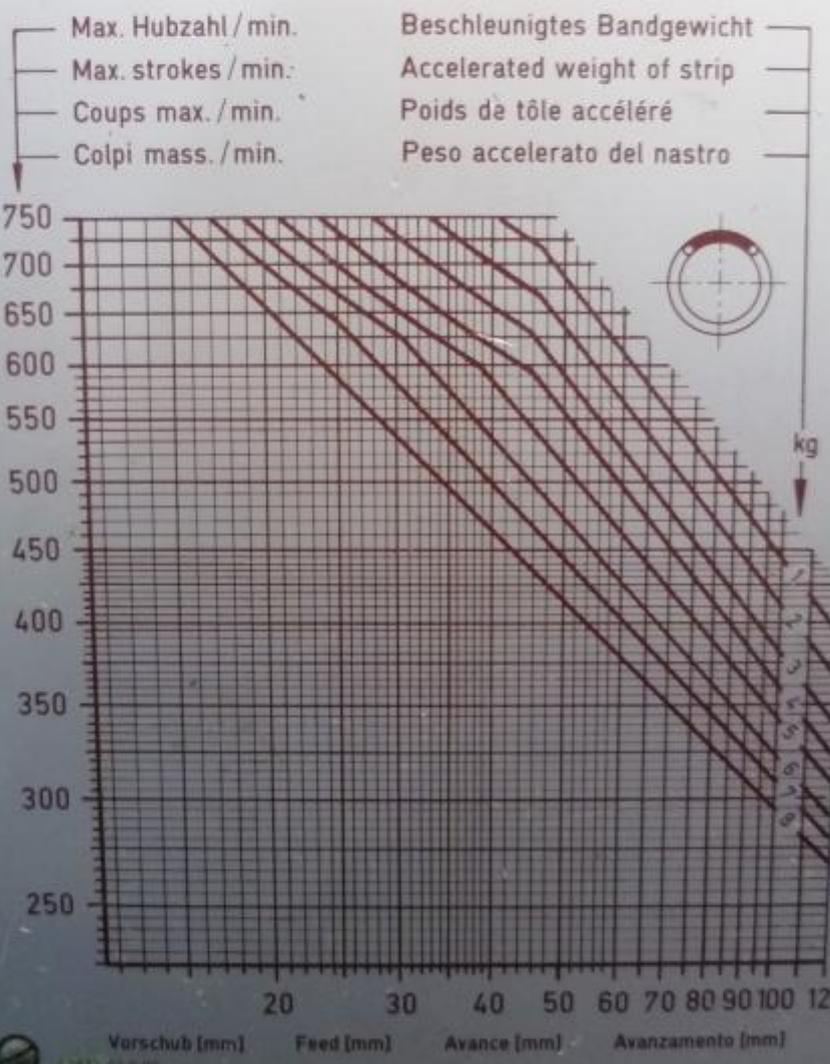
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BRUDERE

HUB STROKE COURSE CORSIA		MAX. HUBZAHL / MIN. MAX. STROKES / MIN. MAX. COUPS / MIN. MASS. COLPI / MIN.
MM	INCHES	
75	3	425
70	2 ³ / ₄	440
64	2 ¹ / ₂	460
58	2 ¹ / ₄	485
51	2	520
43	1 ³ / ₄	565
35	1 ³ / ₈	625
26	1	725
19	³ / ₄	850
16	⁵ / ₈	850

80 154 05 1 00

BRUDERER BBV 205/120





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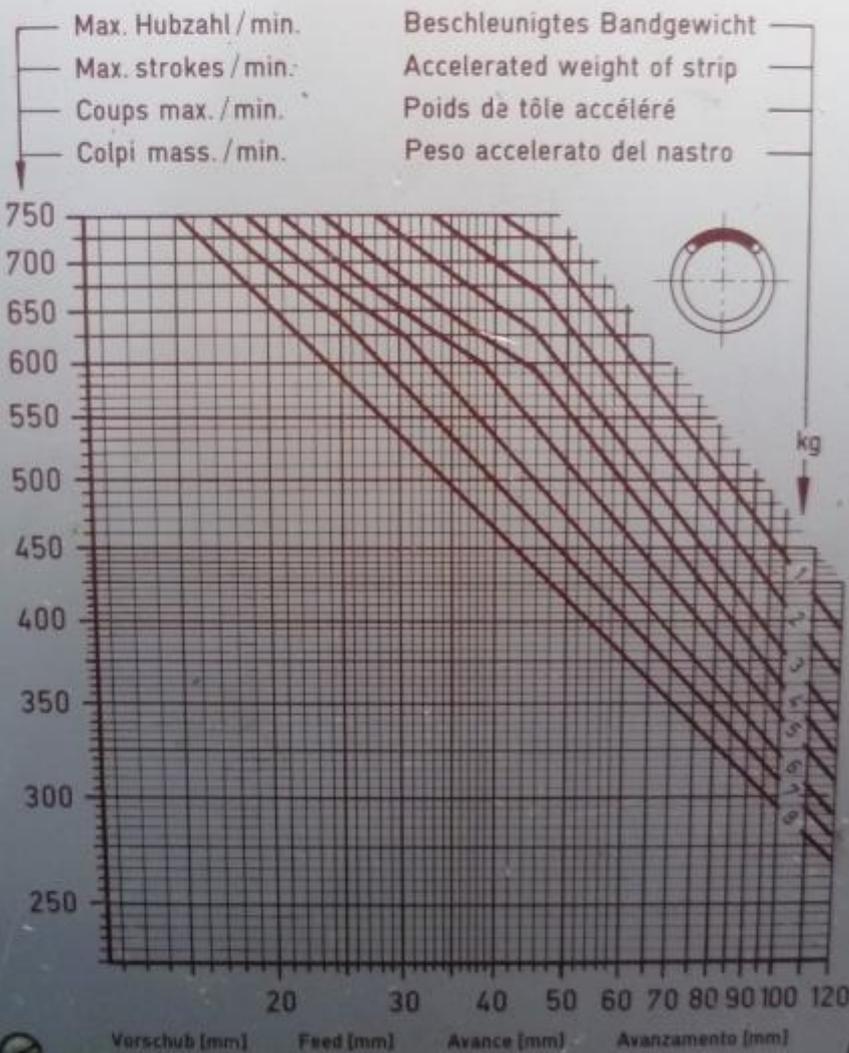
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