

Ref. No.: 633-08131105





Description:

Used WAFIOS FTU 5.3-98 / B - CNC bending center with freely programmable electronic control.

For the production of 2- and 3-dimensional bent parts, all kinds of spirals, rings - also 2- and 3-dimensional - and diverse frame parts made of wire and profile materials.







Technical specifications Wafios

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Wire diameter:

Wire pull and fixture aggregate RVM 4 / B

Designed for parallel operation with a driven

wire reel and a wire processing machine, in

straightener to R 41 / B values ??in terms of straightness and surface finish. Markings or structural changes in the wire during the wire

particular the type FTU 5.3-98 / B.

The achievable straightening quality corresponds to the recoverable rotating

standstill in the FTU 5.3-98 / B can be

• min. 3.0mm

max. 6,5 mm wire strength <1600 N /

o 7.5 mm wire strength <1200 N /</p> mm2

o 10.0 mm at wire strength <800 N / mm2

 13.0 mm at wire strength <600 N / mm2

Wire feed length: unlimited

Feed rate: max. about 40 m / min

Winds diameter: Max. 1000 mm (for closed

rings)

The produced during conventional rotating straightening twist is eliminated as far as that Workpiece size: distance from the middle of the bending process is not compromised.

the bending head to the machine body front wall 1000 mm

> It is operated via the control panel of the FTU 5.3-98 / B.

Distance between 2 bends: at least 3 x wire diameter.

Workspace:

largely avoided.

Functioning:

CNC control for wire feed, turn wire bending head (2 axis) and average. Wire feed through 3 pairs of feed rollers with high thrust.

- Round wire from 3.0 to 13.0 mm diameter strength according to the working range of 5.3-98 FTU / B
- Power: about 0 40 m / min wire feed speed
- Power consumption: approx. 11.0 kW





Technical Data:

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Control: CNC

Dimensions and Weight:

Weight: 7.500 kg

Buyer Information:

Condition: Very good condition

Available: Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 15 % Location: Germany

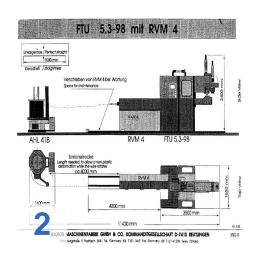


Images:





























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