



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 634-08172217

Overview and Technical Data:

WAFIOS - FTU 3.3-98 CNC coiling and bending center

WAFIOS



Year of Build: May 1994



Description:

Used WAFIOS FTU 3.3-98 - CNC wire bending machine with decoiler & Robot

for the manufacture of springs and 3-D bending parts in the winding and winds process
Wire diameter: 1.5 - 6.0 mm dispense with some additional tools.

Technical specifications

Workspace The winds method

- Wire diameter
 - <2000 N / mm² 1, 5 - 3,0 mm
 - <1600 N / mm² strength 1,5 - 3.5mm
 - <1200 N / mm² 1, from 5 to 4.0 mm
 - <800 N / mm² 1,5 - 5,0 mm
 - <600 N / mm² strength from 1.5 to 6.0 mm
- Wire feed length - unlimited
- Feed speed max. - 40 m / min.
- Resolution of the axis control
 - X-axis (control shafts) 0.1 degree
 - Y-axis (Wrap) 1/1000 rev. = 0.36 degrees
 - Z-axis (pitch) 0.001 mm
 - C-axis (feed, wire feed) 0.001 mm
 - A-axis (feed, turning) 0.1 degrees
 - O-axis (average) 0.1 degrees
- Working height 1200 mm to center wire feeder
- Performance Up to 80 pieces / min, depending on size and shape of the part
- Air consumption approx 1-30 l / min at 6 bar, depending on accessories
- Noise approximately 72.5 dB (A)
- Footprint machine cabinet, but without reel BTH approx 2300 x 2500 x 2400 mm



Technical Data:

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Control: CNC

Dimensions and Weight:

Weight: 2.800 kg

Buyer Information:

Condition: Normal wear

Available: Sold

Sold as: EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 15 %

Location: Germany



Images:





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Asset-Trade
Assessment and Sale of Used Assets
world wide
Am Sonnenhof 16
47800 Krefeld
Germany

Tel.: +49 2151 32500 33
Fax.: +49 2151 65 29 22

Email: info@asset-trade.de
Web.: <https://www.asset-trade.de/en>