

Ref. No.: 634-08172217





#### **Description:**

# Used WAFIOS FTU 3.3-98 - CNC wire bending machine with decoiler & Robot

for the manufacture of springs and 3-D bending parts in the winding and winds process

Wire diameter: 1.5 - 6.0 mm dispense with some additional tools.

Technical specifications

Workspace The winds method

- Wire diameter
  - <2000 N / mm2 1, 5 3,0 mm</p>
  - <1600 N / mm2 strength 1,5 3.5mm</p>
  - <1200 N / mm2 1, from 5 to 4.0 mm</p>
  - <800 N / mm2 1,5 5,0 mm
  - $\circ$  <600 N / mm2 strength from 1.5 to 6.0 mm
- Wire feed length unlimited
- Feed speed max. 40 m / min.
- Resolution of the axis control
  - X-axis (control shafts) 0.1 degree
  - Y-axis (Wrap) 1/1000 rev. = 0.36 degrees
  - Z-axis (pitch) 0.001 mm
  - o C-axis (feed, wire feed) 0.001 mm
  - A-axis (feed, turning) 0.1 degrees
  - O-axis (average) 0.1 degrees
- Working height 1200 mm to center wire feeder
- Performance Up to 80 pieces / min, depending on size and shape of the part
- Air consumption approx 1-30 I / min at 6 bar, depending on accessories
- Noise approximately 72.5 dB (A)
- Footprint machine cabinet, but without reel BTH approx 2300 x 2500 x 2400 mm

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## Technical Data:

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Control: CNC

### **Dimensions and Weight:**

Weight: 2.800 kg

#### **Buyer Information:**

Condition: Normal wear

Available: Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 15 % Location: Germany



## **Images:**













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