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Ref. No.:

722-053101410

**Overview and Technical Data:**

**HAULICK + ROOS - RVD100-910 complete line**

**HAULICK + ROOS**



Year of Build:

Jan 1980

**Description:**

## Used HAULICK & ROOS RVD 100-910 with SCHLEICHER unwinding reel + leveler

Build 1980

Specifications punching machine

- Speed range 50-300 min-1
- Drive power 18,5kW
- Ram stroke 10-80mm
- Ram adjustment 0-80 mm
- Peg-hole diameter. 50 mm
- Weight 15000 kg
- Of ram clamping surface 870 x 550 mm
- Working table 810 x 700 mm
- Distance between uprights 910 mm along
- Distance between table and ram at max. Stroke 320 mm (ram adjustment up)
- Equipment
- IMCO pressing force display device 518-2 / overload protection
- Roll feeder (+ summer Zehnder type V 132 AM)
- DC drive Baumüller GNA
- A system for roller lubricator

## H.SCHLEICHER HD 100-500 unwinding reel

Build 1987

Specifications

- Maximum load 2 x 1.5 tons.
- Bandwidth 15 - 320mm
- Voltage 24/50 Hz 380V
- Maximum cross section 675 mm<sup>2</sup>

## H.SCHLEICHER RMS 8-53 / 160-300 leveler

Build 1987

Specifications

- Drive power 11 kW
- Strip thickness 0.5 - 1.5mm
- Bandwidth 15 - 320 mm
- Straightening rollers 8 pieces

The HAULICK RVD-series is the result from tradition and innovation. Technical ones represent these precision stamping and forming presses the highest level to that today admitted stamping an forming technology. They represents precision, longevity, quality, robustness, productivity and reliability. The RVD precision stamping and forming presses offers the user, particularly with high forming strength, stamping parts of highest quality at remarkable reductions of process costs.

### Production features

- Press body in stable three-part tie rod building method provides for highest absorption characteristics and structural rigidity
- Double connecting rod drive with eccentric shaft having 4-hold roller bearings and wide con rod distance giving high tilting rigidity of the ram also with high off-centre loads and ensure a stable BDC
- Planetary gear drive system (optional) with integrated clutch/brake combination
- Rotating mass counter balance (optional)
- Integral precision ram guiding arrangement ensure that lateral forces are directly absorbed by the press frame
- Automatic stroke adjustment (optional)
- Motorised ram position adjustment, optional with quick die-lifting and fine adjustment of BDC during continuous running
- Speeds up to 400 strokes per minute

### Customer benefits

Highest precision/quality, by:

- Rigid press frame made of spheroidal graphite cast iron
- High performance double connecting rod drive
- High precision ram guiding system
- High precision components are used

Highest economy, by:

- Long tool life time
- High flexibility for minimal tool change time
- unbeatable reliability
- Custom-made solutions with standard components

## **Technical Data:**

## **Technical Data:**

Control:

[CNC](#)

## **Dimensions and Weight:**

Weight:

9.500 kg

## **Buyer Information:**

Condition:

[Normal wear](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Location:

Germany

## **Images:**



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1



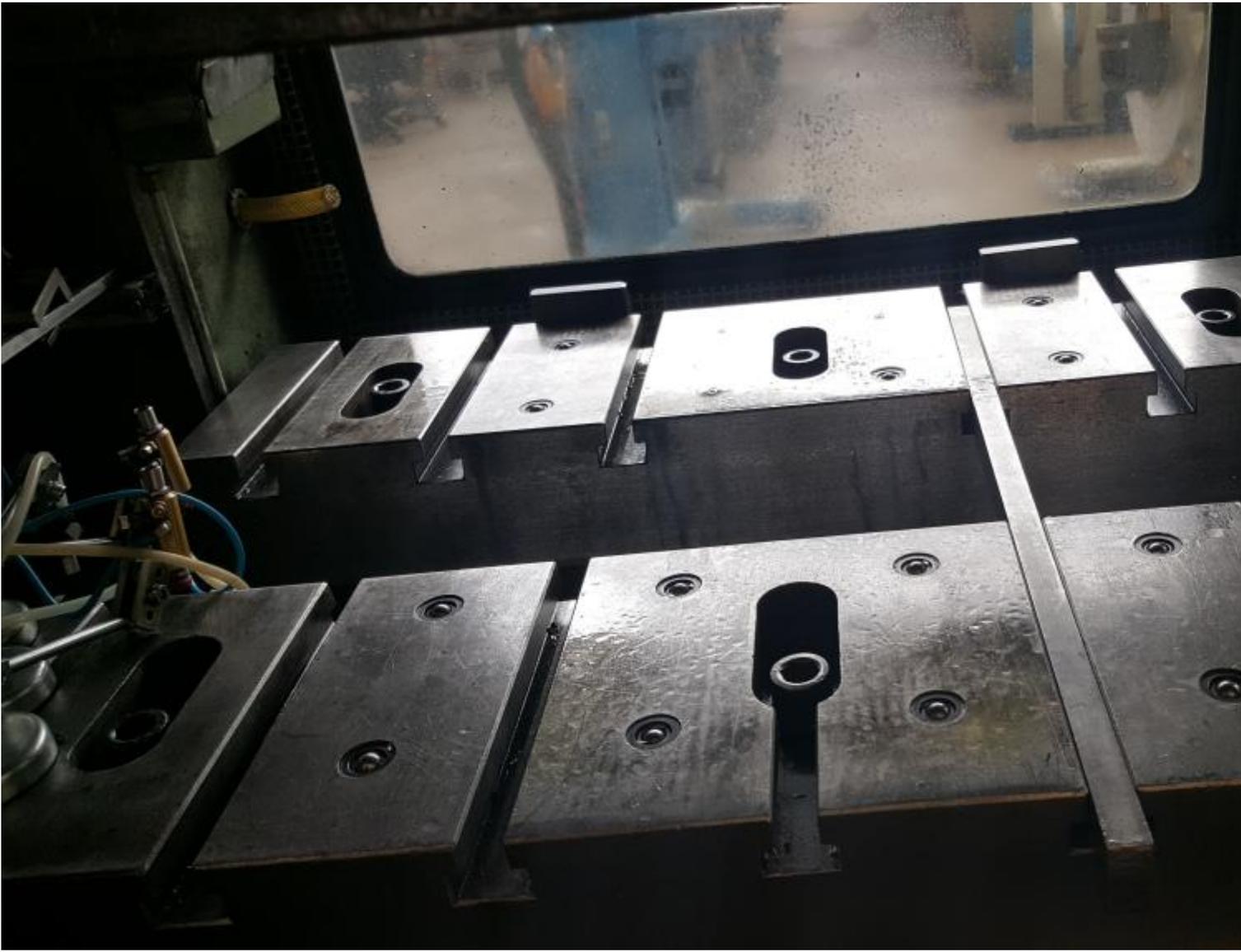
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