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Ref. No.:

739-09281644

Overview and Technical Data:

CHIRON - FZ 22L 2m Highspeed 4 Axis - Vertical Machining Center

CHIRON

chiron

Year of Build:

Jul 1996

Description:

Used CHIRON FZ22L 4-axis Vertical Machine Center

- CNC Control:SIEMENS 810D
- Travels XYZ: 2.000 x 520 x 650mm
- Spindle cooling 20 bar
- Max Spindle speed 10.500 rpm
- Spindle taper:SK40
- Toolchanger:40 x ATC
- Knoll Chip Conveyor

Technical Data:

Technical Data:

Control:

[SINUMERIK 810D](#)

Spindle Speed:

10.500 rpm

Tool Capacity:

40 x

Travels:

X-Axis:

2.000 mm

Y-Axis:

520mm

Z-Axis:

650 mm

Dimensions and Weight:

Height:

3.220 mm

Width:

3.312 mm

Length:

5.386 mm

Weight:

7.500 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

Location:

Germany

Images:

GERMANY

4

(4-2)
(2-402)

Defekt
T17 bis T20

LENK

Technik Leutenbach

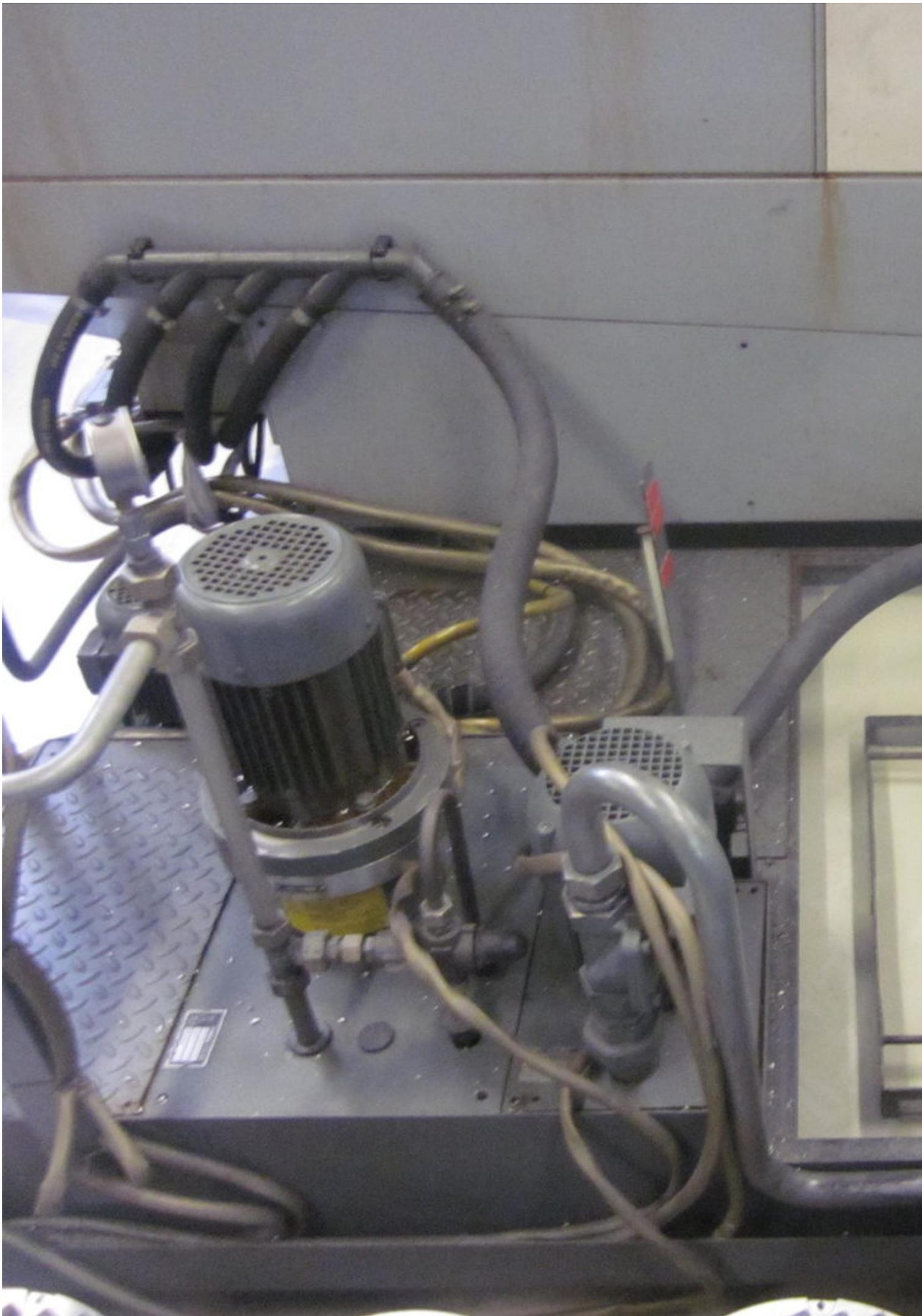
Handwritten notes and diagrams on a technical drawing, including the word "ALTE" written in large letters at the bottom.

Technical drawing or manual page with a diagram of a mechanical part and the logo "KL CNC-Tech" at the bottom.

KL
CNC-Tech











GERMANY

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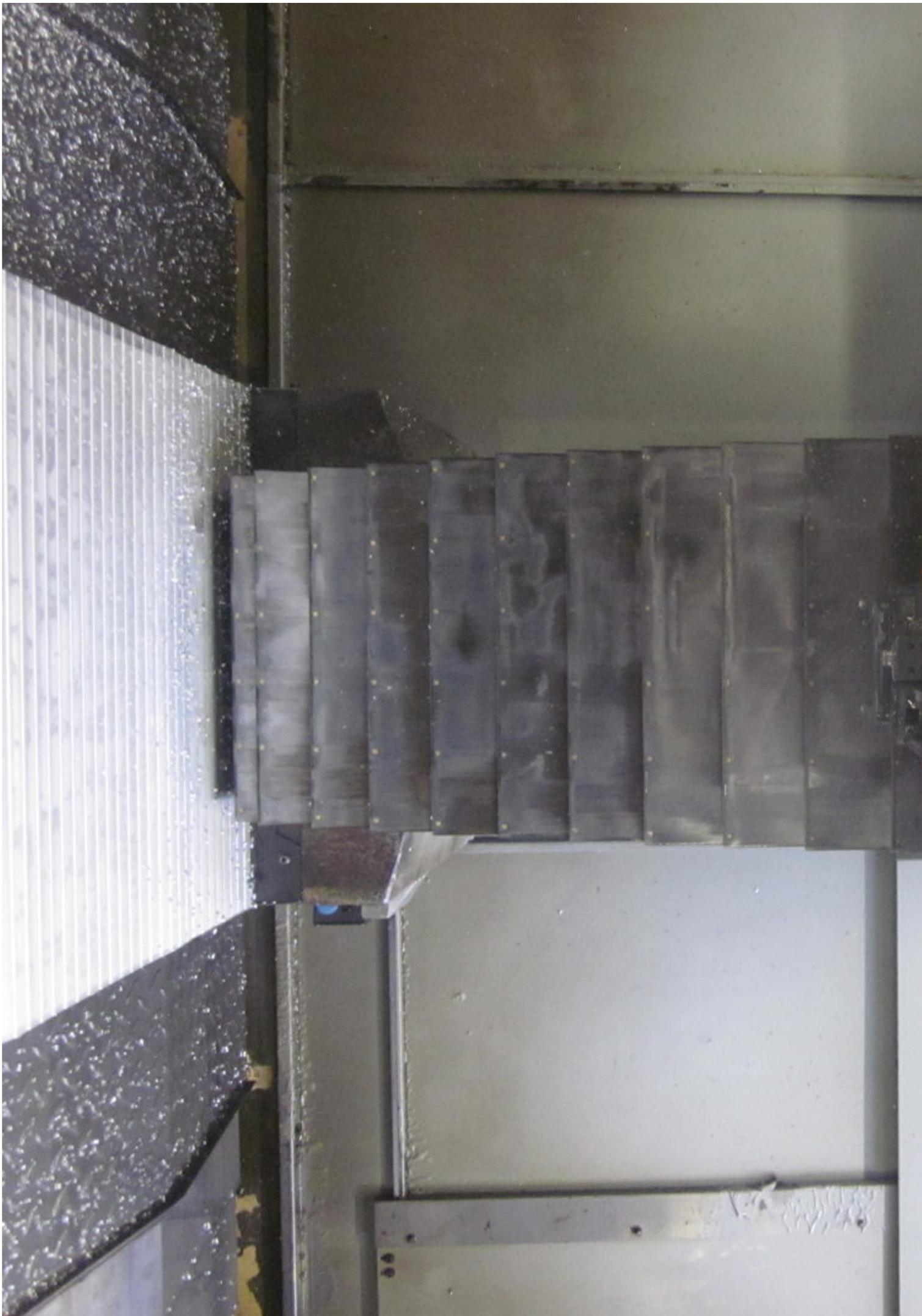
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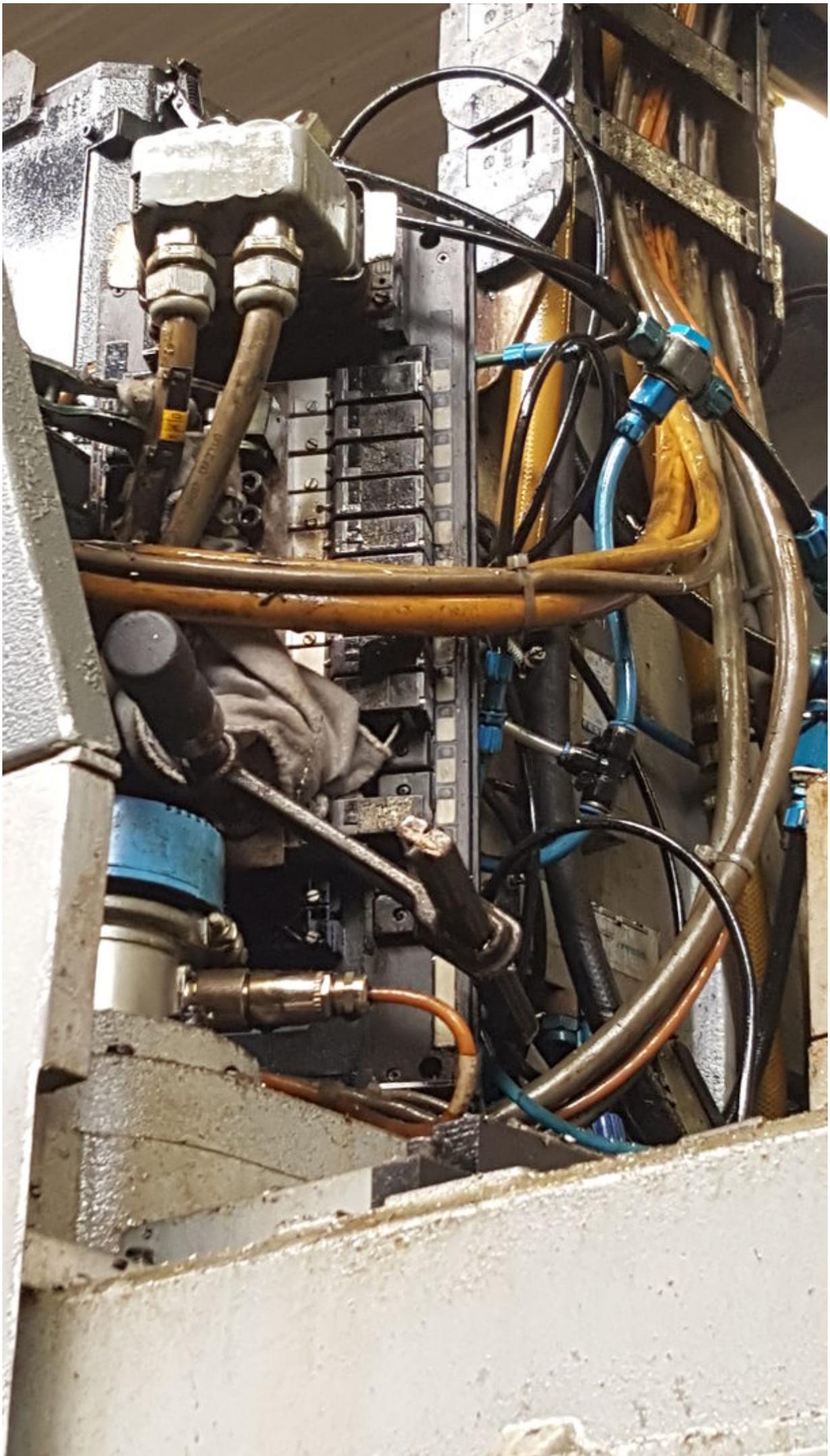
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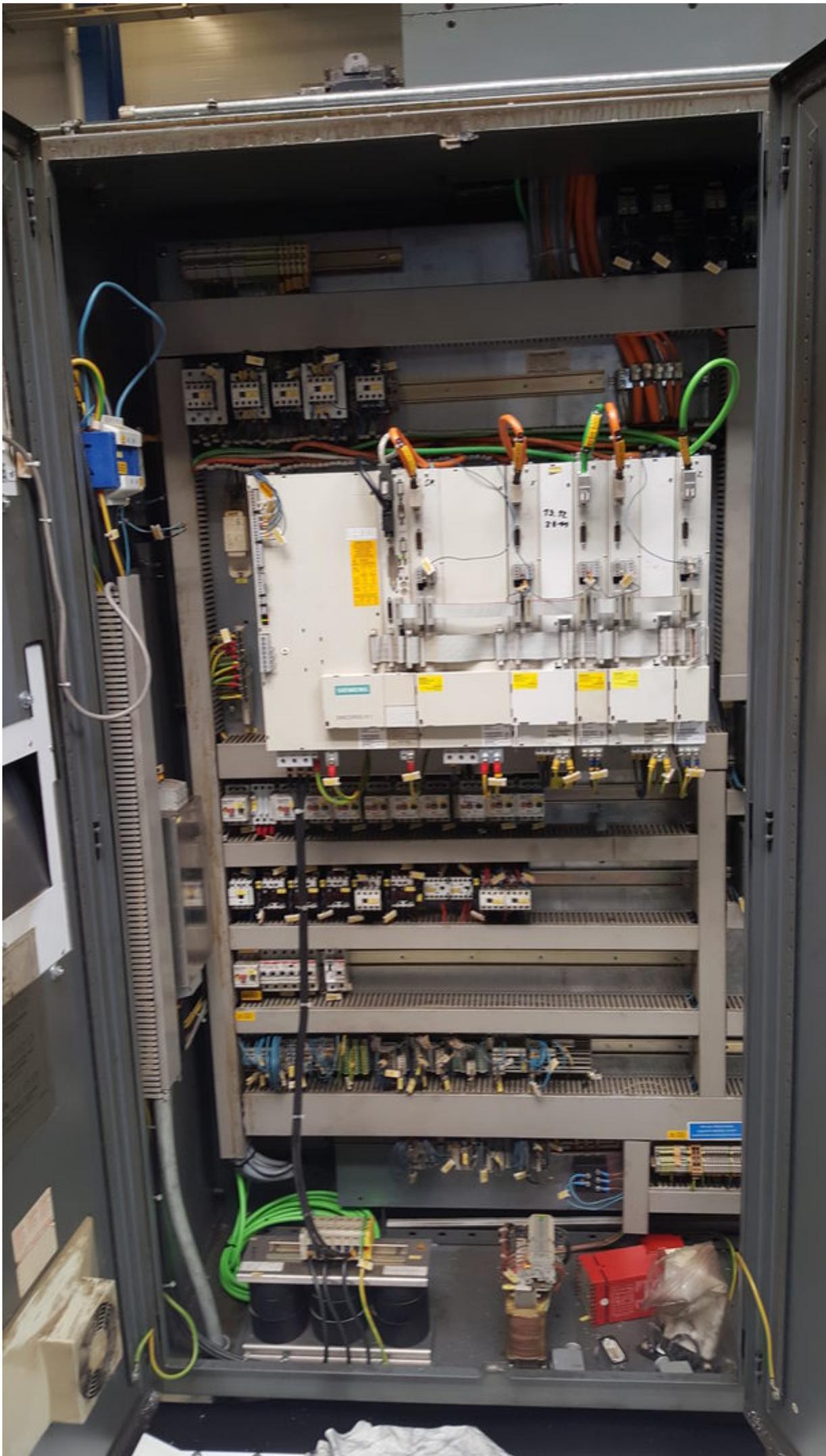


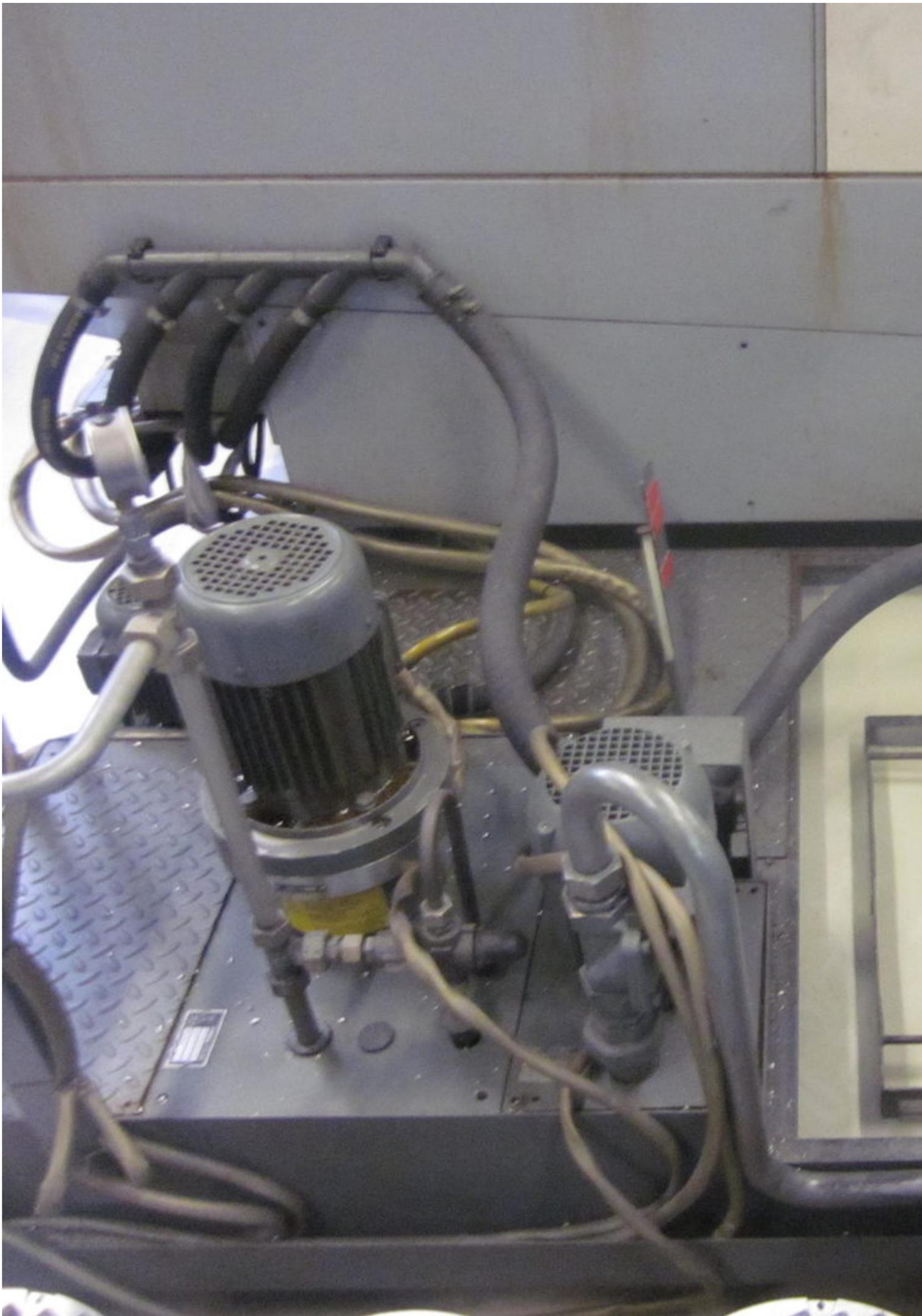




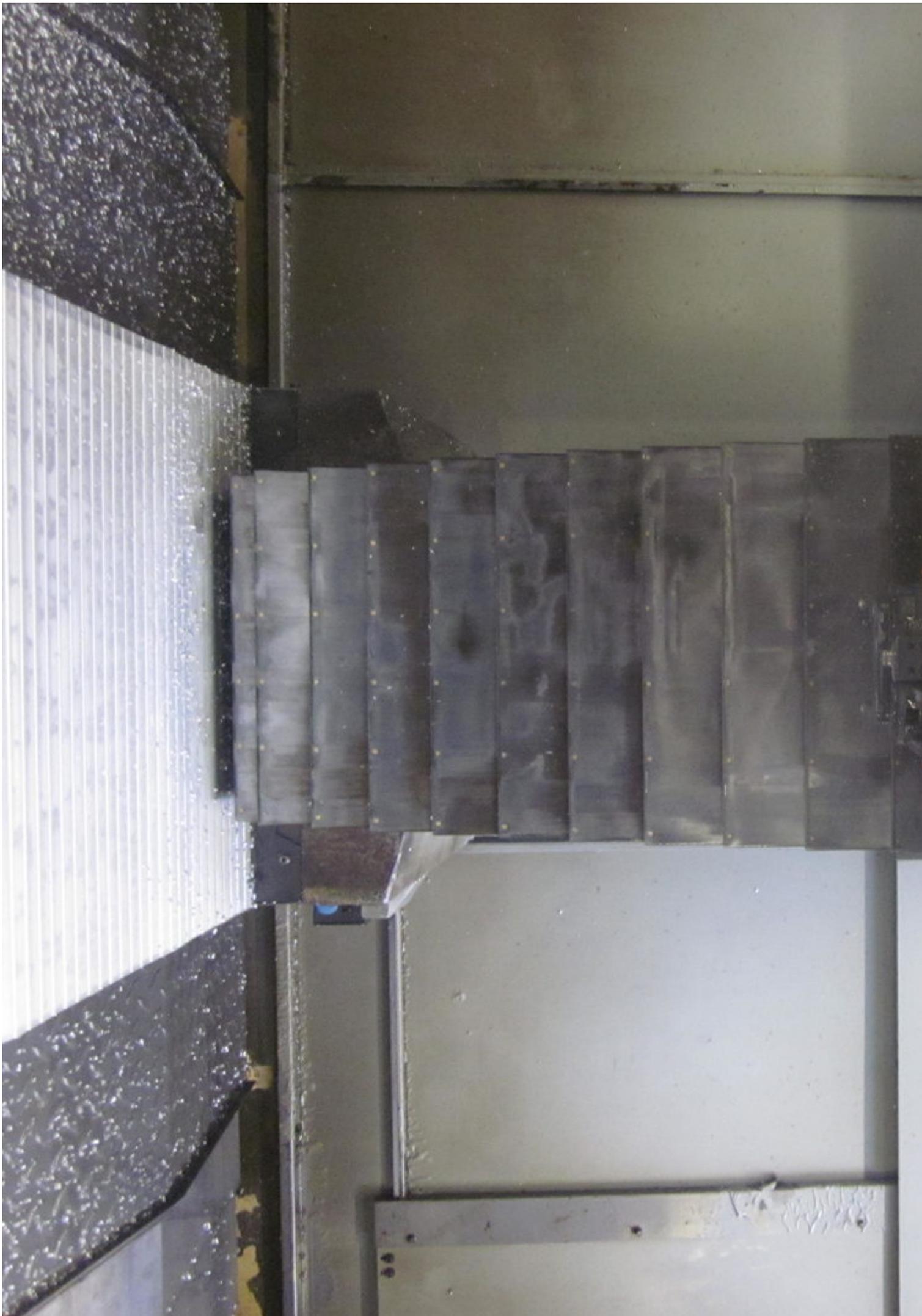












KNOLL

Typ
Type
Type

340 K-1/500

Auftr.-Nr.
Order no.
No. de commande

29612855

Ref.-Nr.
Ref.-no.
No. ref.

HE5310550140

Baujahr
Year of constr.
Année de constr.

1996-20961

KNOLL Maschinenbau GmbH
Schwarzachstr. 20
D-88348 Saulgau

Telefon: 07581/2008-0
Telefax: 07581/2008-40
Telex: 732216 knoll d

Füllmenge
Filling capacity
Capacité de remplissage
500 l



Stromart	Kind of current	Alimentation C.A.	Alimentaz
Nennspannung	working voltage	Tension de service	Tensione
Steuerungsspannung	Control voltage	Tension de commande	Tensione
Leistung	Rating	Consommation	Potenza
Nennstrom	Rated current	Intensité nominale	Corrente n
Nennstrom \oplus	Rated current \oplus	Intensité nominale \oplus	Corrente n
Stromausplan nr.	Circuit diagram nr.	Schéma électrique no.	Schema el

OX 1

KURZSCHL
 Spannung auch bei ausgeschalteten
 Hauptschalter

ATTENTION
 voltage also present when main switch is
 turned off

ATTENTION
 la tension reste toujours sous tension

ATTENZIONE
 Tensione

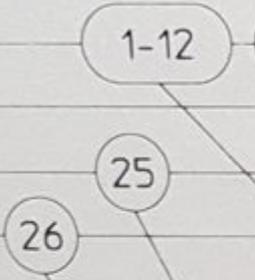
S 100

Überbrückungstaster für Achsbegrenzung

By pass for axis limitation push button

Touche

Betriebsstunden 10000
 Operation hour 2000
 Heures de services 500
 Ore di funzionamento 50
 Horas de servicio 8



- entfällt bei Economy
- ** bei x=2000 / x=2600
- *** bei x=2200 / x=2600

Schmierung/Lubrication/Lubrification

Maschinenteile Machine parts Pièces de la machine Parti macchina Piezas de la máquina	14 Führungswagen 14 Guide carriages 14 Palins de guidage 14 Carrelli di guida 14 Carras de guia	Kugelspindel Mutter/Lagerung Ball screw spindle Nuts/Bearing application Ecrous de vis a billes Broches/Placement de paliers Bussola a ricircolazione di sfere Dadi/Cuscinetti Husillo a bolas Tuercas/Alojamiento	G (K (G (M (Y (C
	X.Y.Z Achse/Axis. Axe/Asse.Ejes		
Nummer der Eingriffstelle Number of intervention point Numero di punti intervento Numero d'intervento Numero del punto de intervencion	1 - 12 ** 13 - 14	15 - 17 *** 18	
Symbole Symbols Symboles Simbolo Símbolos			
Nachschmieren/Prüfen/Reinigen Lubricate/Check/Clean Lubrifier/Contrôler/Nettoyer Lubrificazione/Controllo/Pulizia Engrase/Control/Limpieza	2000 h		
Schmierstoffe Lubricants Lubrificants Lubrificante Lubricantes	DIN 51502 ISO 3498 ISO 3498 ISO 3498 ISO 3498	Walzlagerfett Antifriction bearing grease Grasse a roulement Grasso per cuscinetti a rotol Grasa de rodamientos	ISO FLEX NBU 15 (Klüber) DIN / ISO KTBE 2K ALVANIA R2 (Shell) DIN K2K/ ISO XM2
Schmierstoffmenge Lubrication quantity Quantité de lubrificant Quantità lubrificante Cantidad de lubricante	max. 14x4,5cm ³	4 x 1,5 cm ³	

Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

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GERMANY

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(2 - 40.2)

Defekt
T 17 bis T 20

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Technik Leutenbach

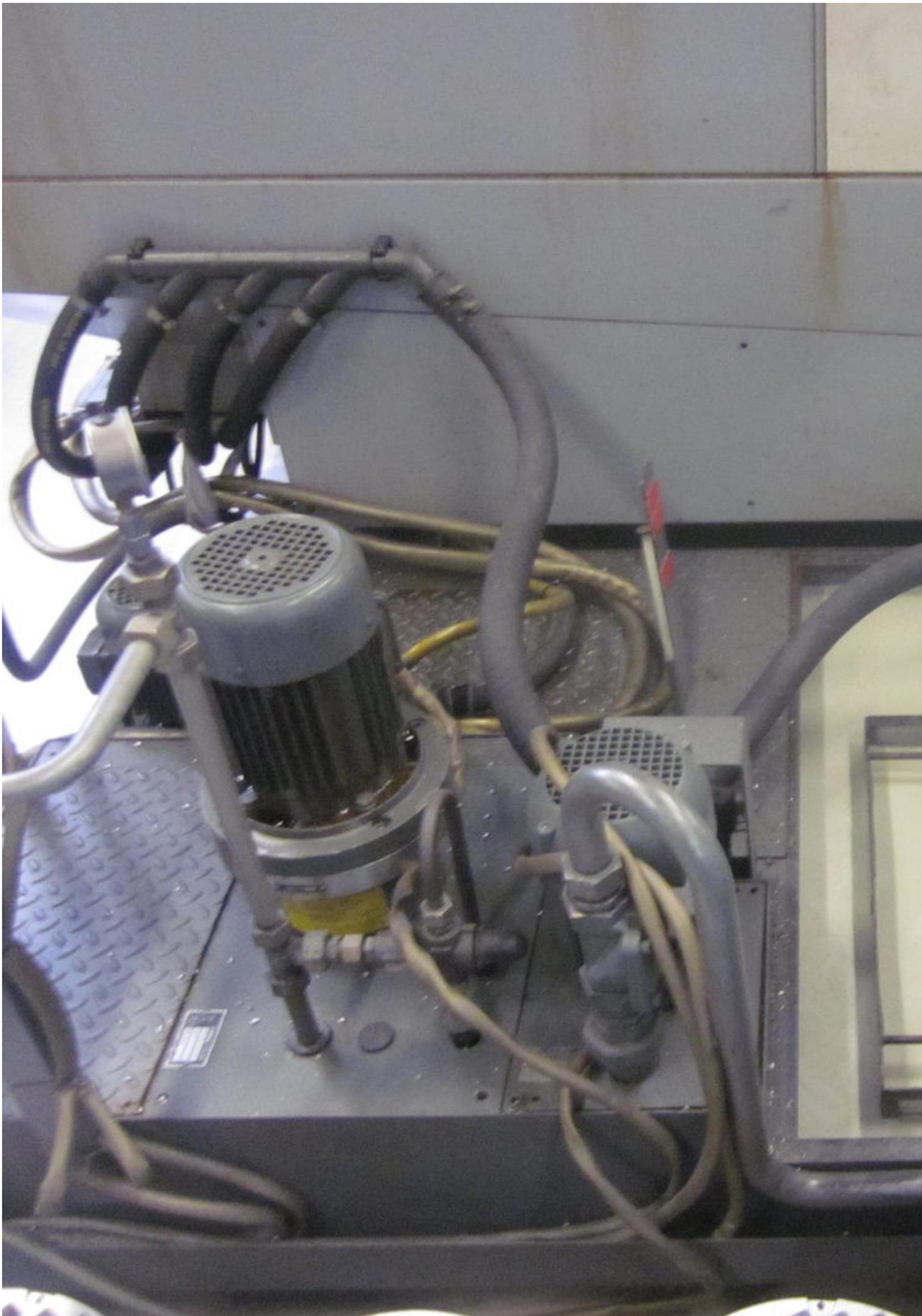
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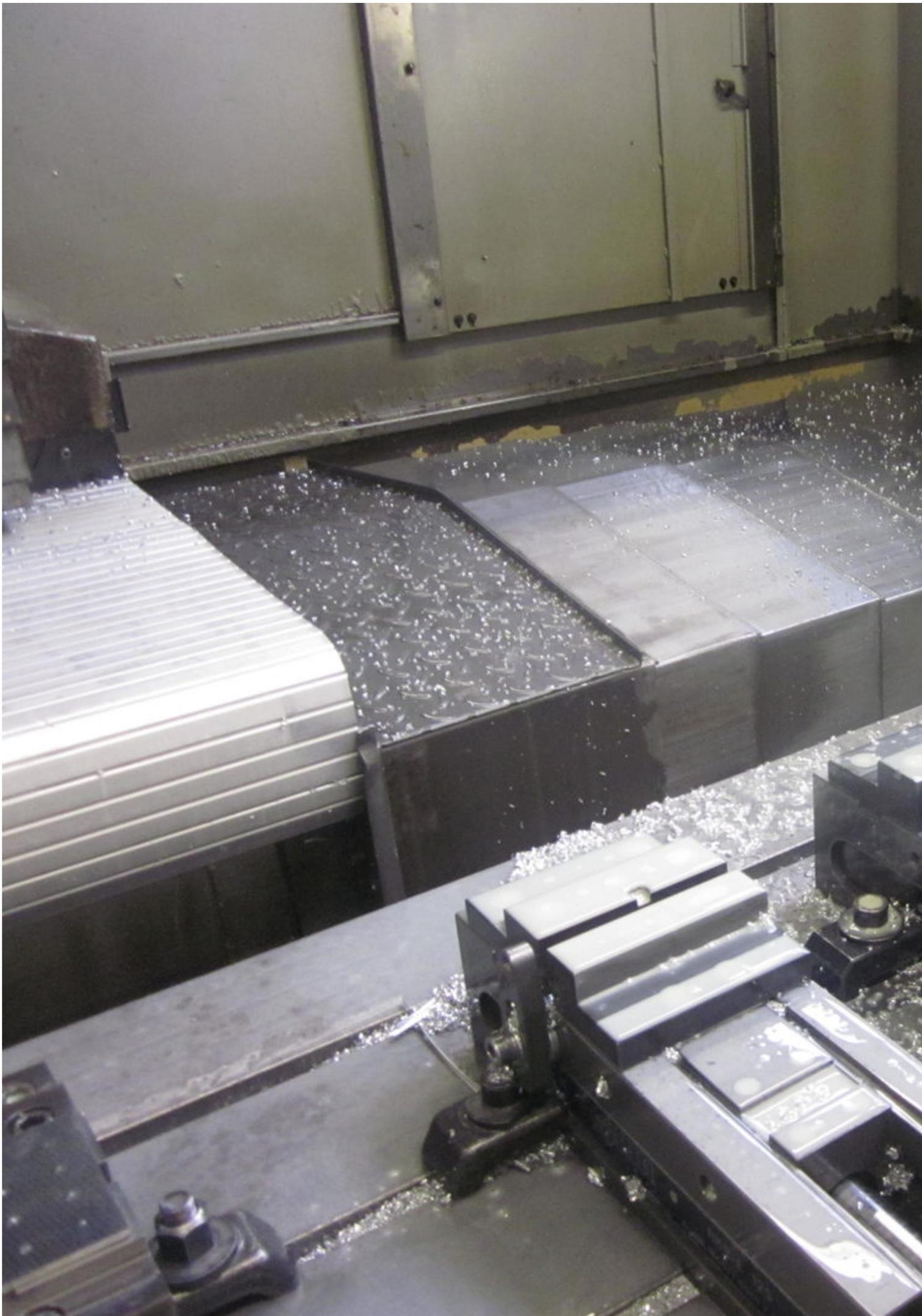
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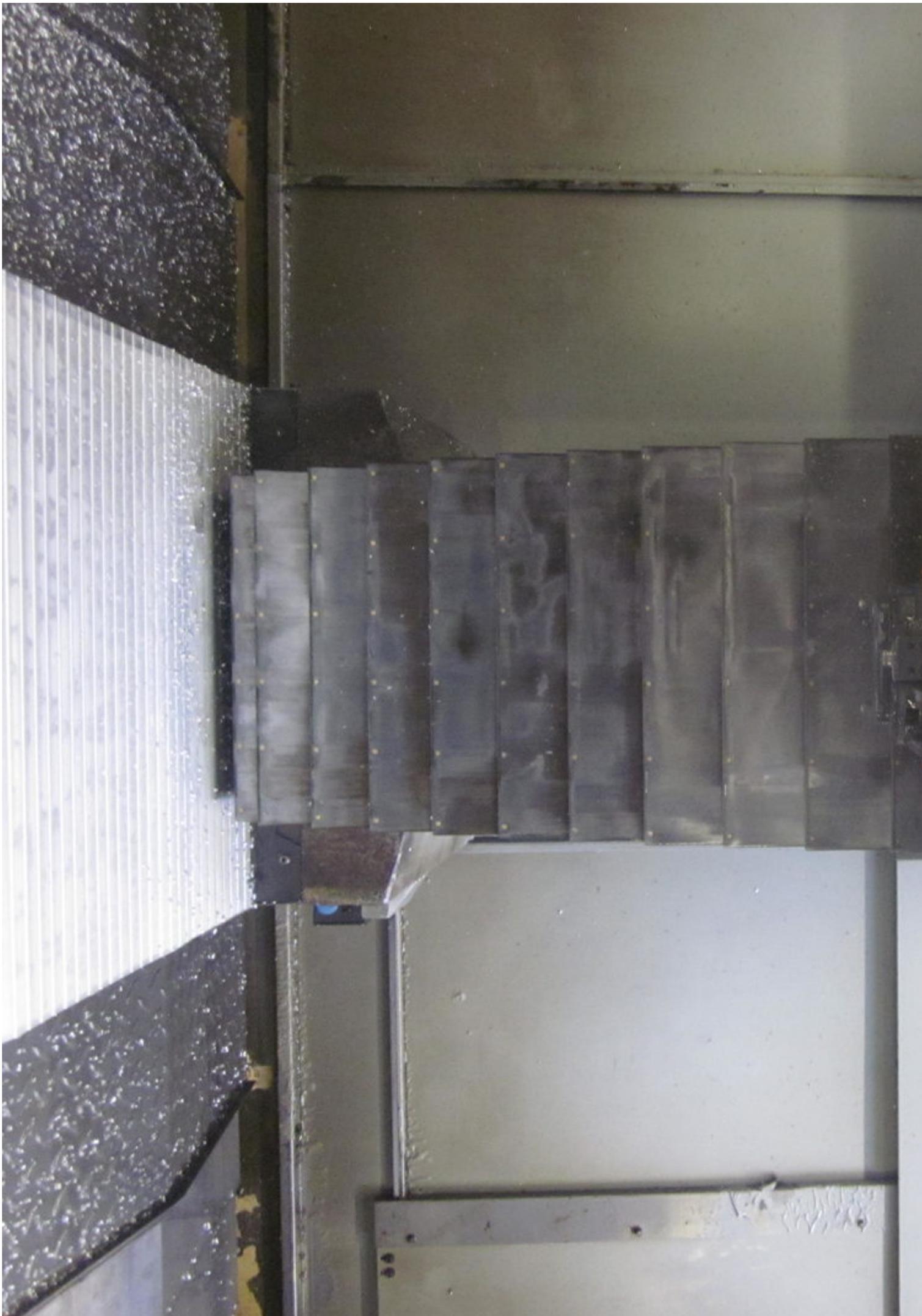
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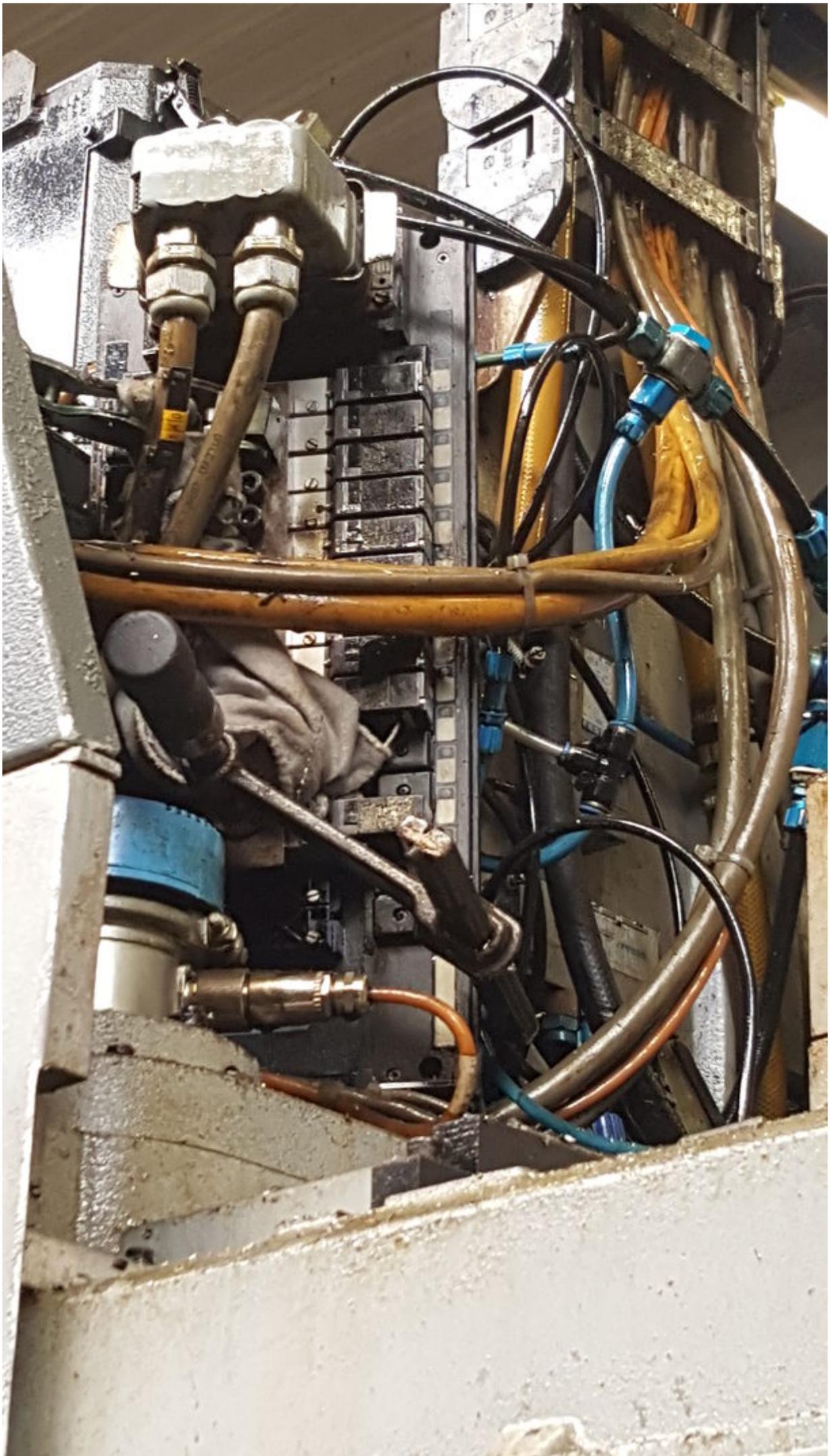
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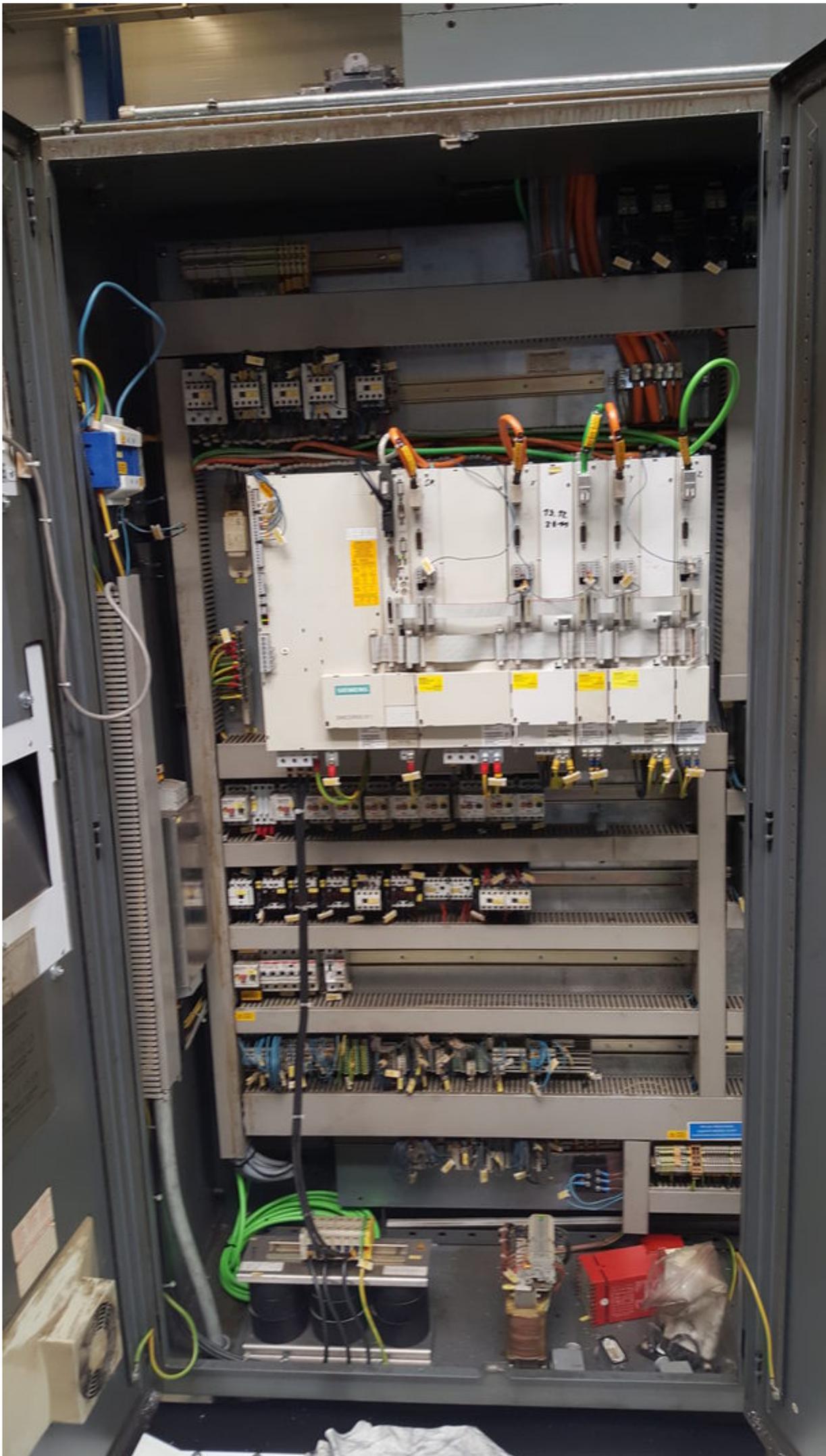


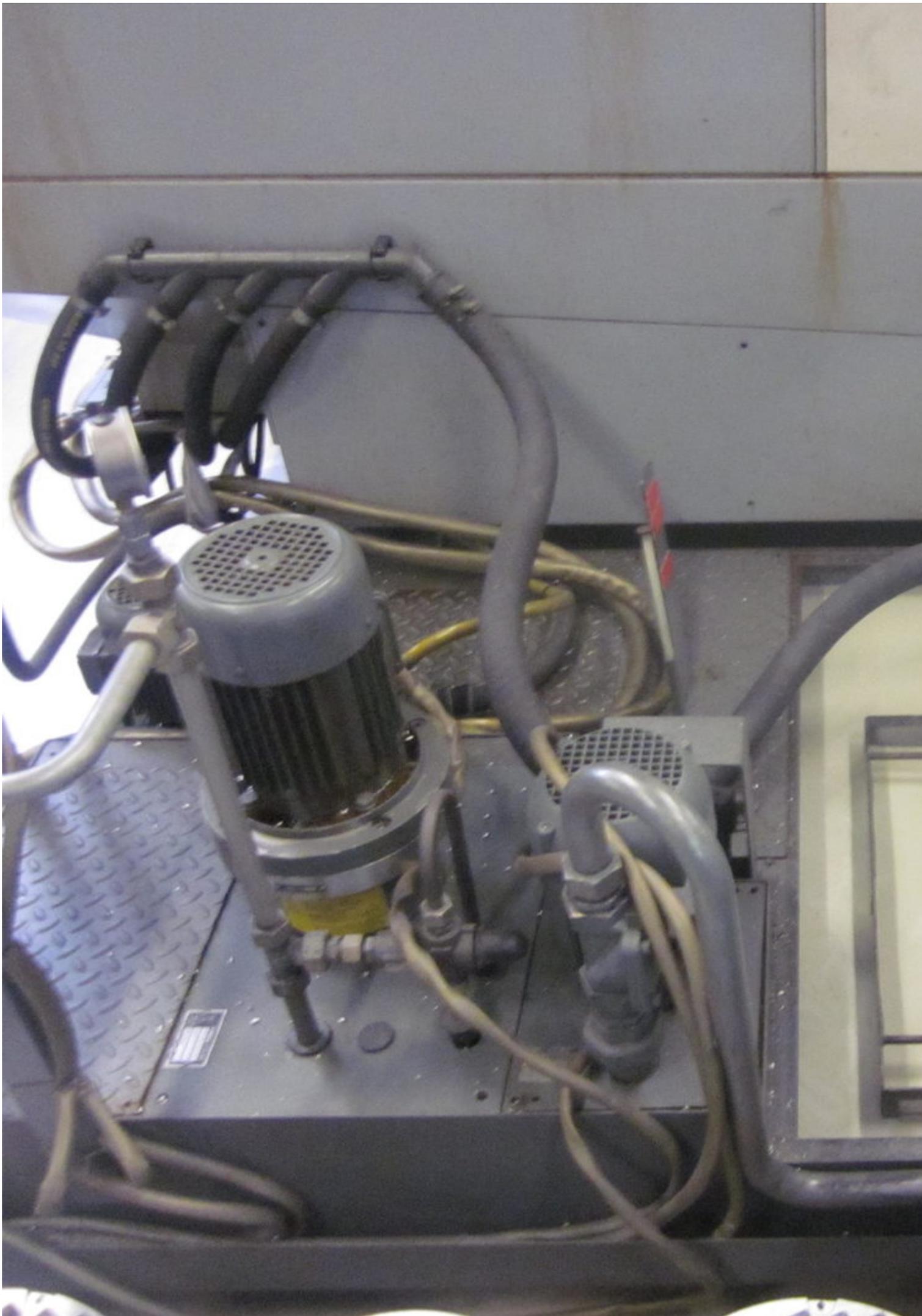


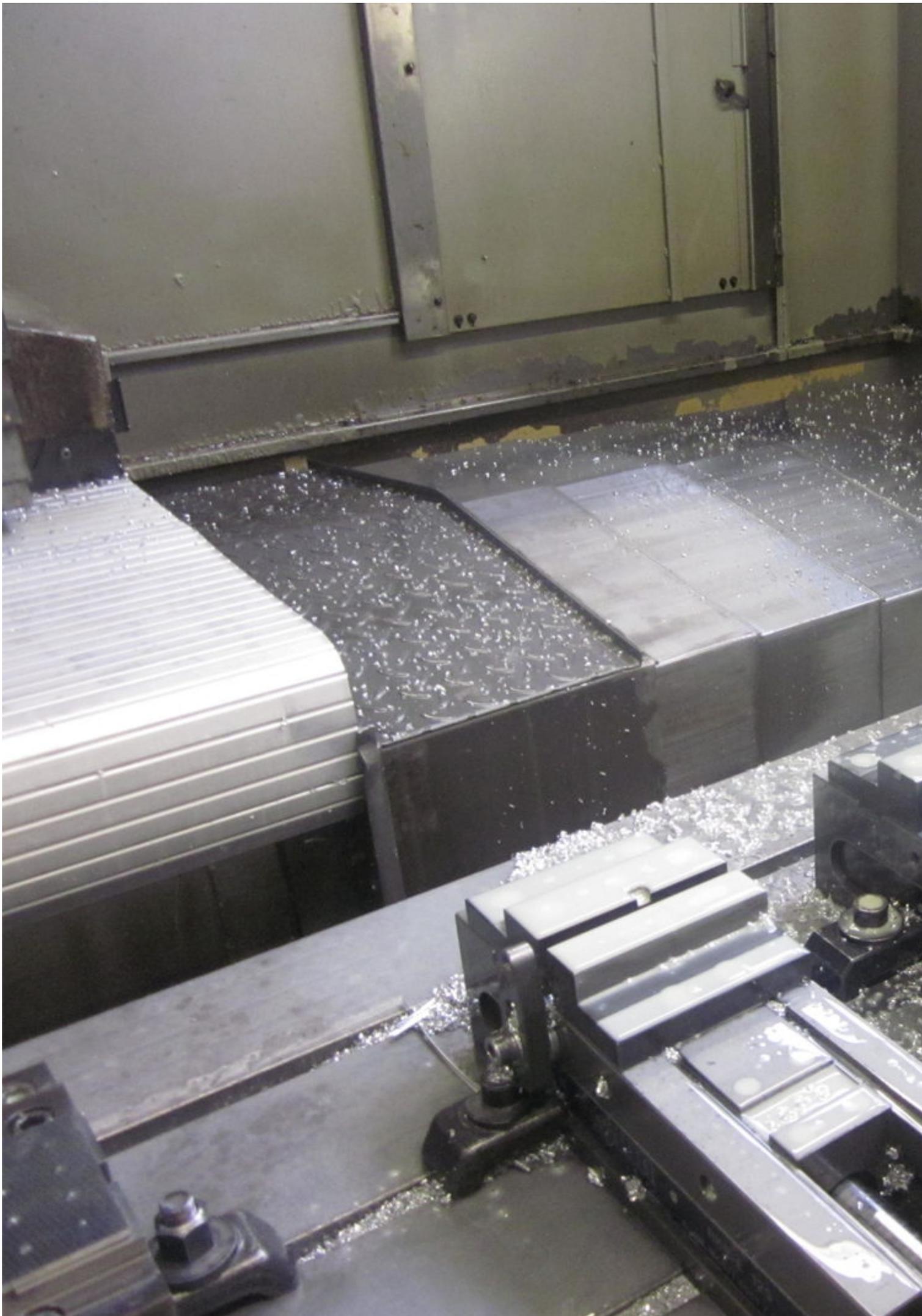


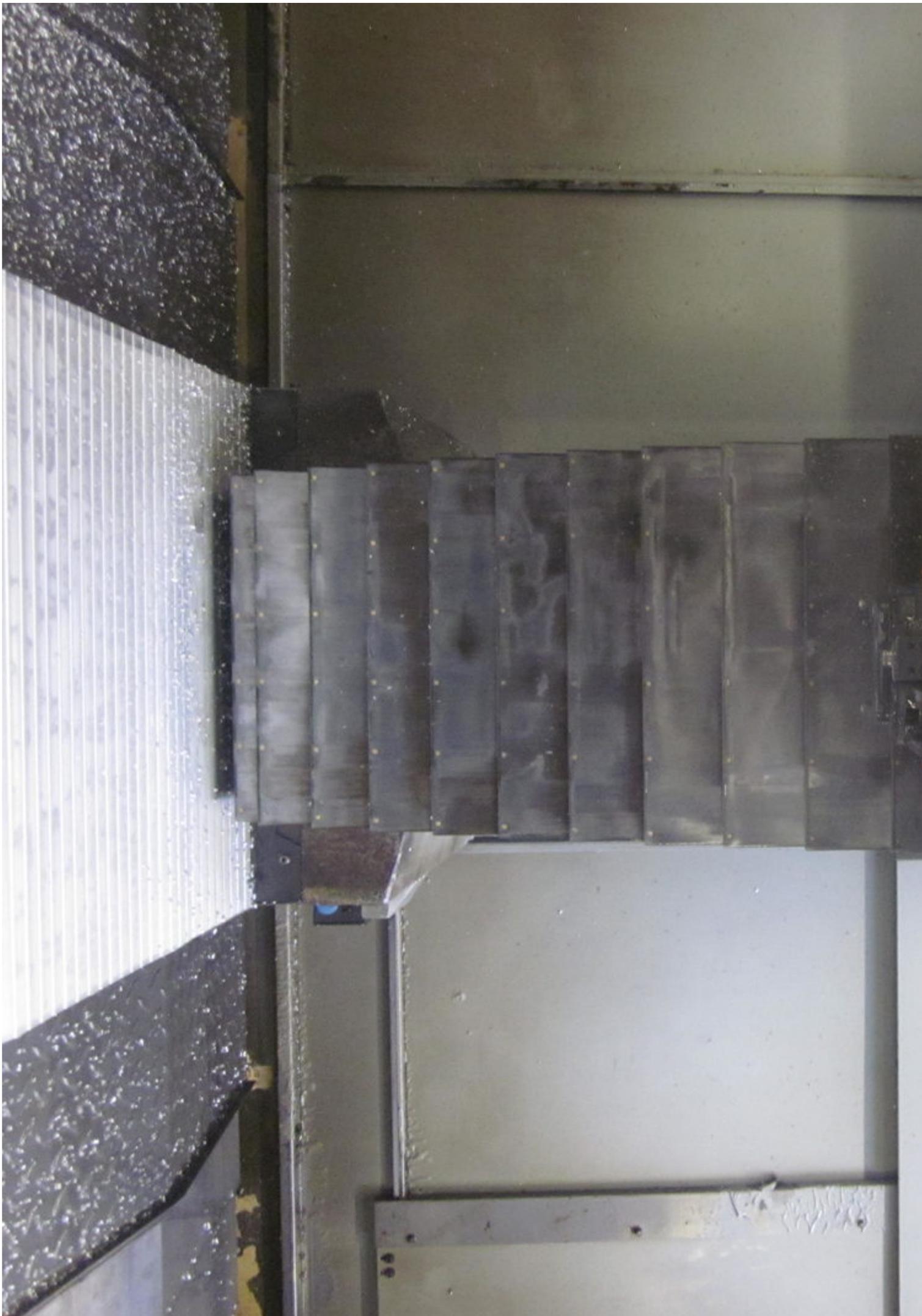












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Muscheln

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ATTENZIONE
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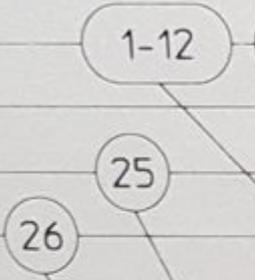
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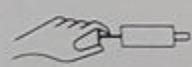
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