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Ref. No.:
746-11161601

Overview and Technical Data:

DECKEL - DMU 125P Spindle only 3.500 hrs

DMG DECKEL



DMG

Year of Build:
Jan 1998

Description:

Used DMG Deckel DMU 125 P 5 Axis Machine Centre

CNC Control: HEIDENHAIN TNC 426/430

- Power-on hours: 64.677 h
- Spindle hours: 26.430 h (New spindle only about 3500 Hrs)

Repairs and maintenance:

- Spindle Exchange at about 23, 000 h (July 2014)
- Spindle cooling renewed (July 2014)
- Screen of the control panel replaced (September 2014)
- Inverter for Z-axis exchanged (November 2014)
- Replaced timing belt at round table at 21, 000 h

Travels:

- X-axis: 1,250 mm
- Y-axis: 880 mm
- Z-axis: 800 mm
- Rapid traverse rate: 24 m / min

Spindle

- Spindle speed: 20 - 8,000 rpm
- SK 50 DIN 69871

Table

- NC rotary table diameter: 1250 x 1000 mm
- Distance of the T-slots - 100mm
- Number of T-slots - 9 (longitudinal direction)
- Size of the T-slots - 18H7
- Centering bore - $\varnothing 50H6$
- Max. Rotational speed of the table top - 8.1 rpm
- Maximum table load - 2,5t
- Tool changer: 60x (double gripper)

Equipment and accessories:

- 3D Heidenhain probe
- universal milling head (H/V Swivel Head)
- chip conveyor
- Operator Mode 4
- electric Handwheel
- Manuals

Dimensions (LWH) 4.6m x 3.0m x 3.07m

Technical Data:

Technical Data:

Control:

[TNC 426](#)

Machine Hours:

64.677 hrs.

Spindle Hours:

3.500 hrs.

Spindle Speed:

8.000 rpm

Tool Capacity:

60 x

Travels:

X-Axis:

1.250 mm

Y-Axis:

880mm
Z-Axis:
800 mm

Dimensions and Weight:

Height:
3.070 mm
Width:
3.000 mm
Length:
4.600 mm
Weight:
12.500 kg

Buyer Information:

Condition:
[Very good condition](#)
Availability:
[Sold](#)
Sold as:
[EXW \(Ex Works - Incoterm\)](#)
VAT:
[19 %](#)
Buyers Premium:
[15 %](#)
Location:
Germany

Images:



DMU 125 P

DECKEL MAHO



2



3



4



5



6



DMU 125 P

DECKEL MAHO



DMU 125 P

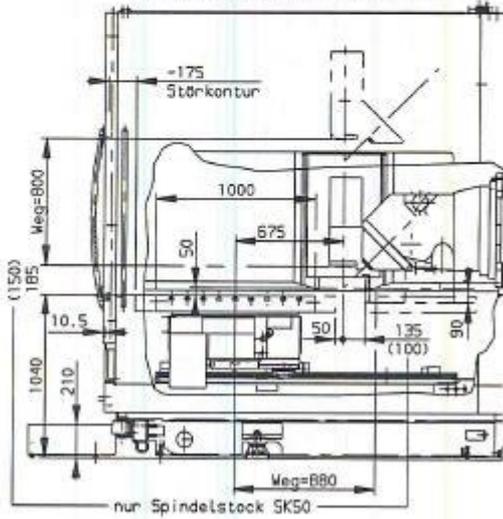
DECKEL MAHO



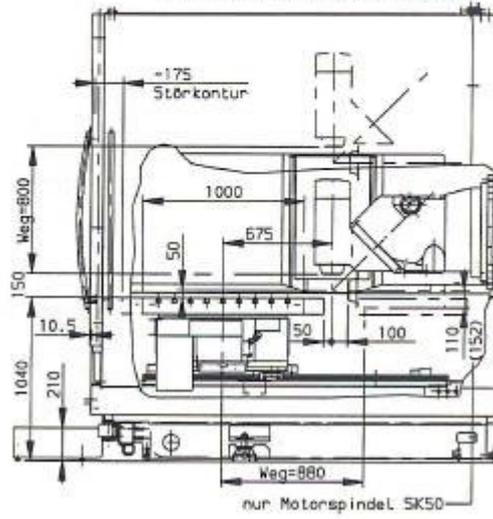
Arbeitsraummaße

DMU 125 P mit
NC-Rundtisch,
SK 40 / SK 50

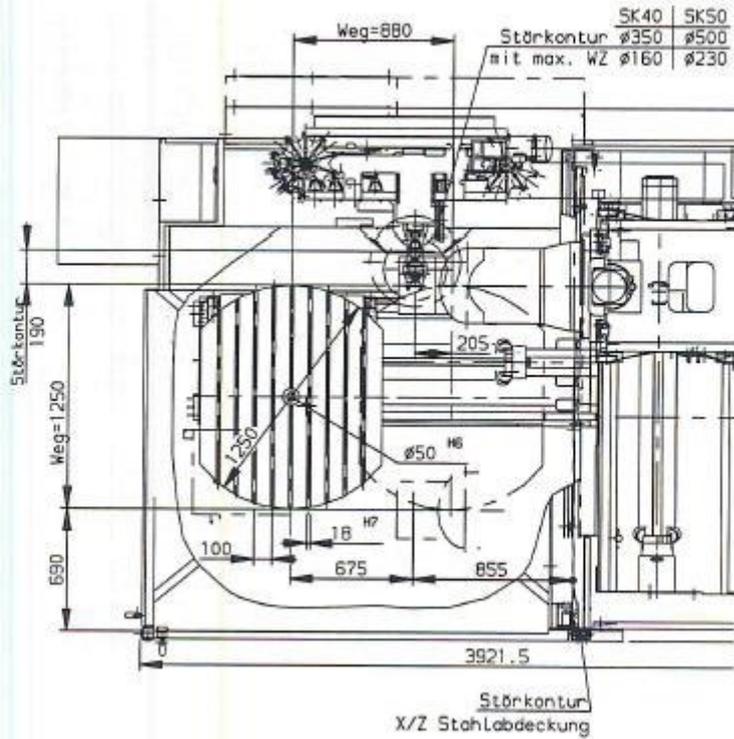
Hauptantrieb mit Getriebe



Hauptantrieb ohne Getriebe



Draufsicht





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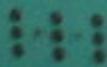
Germany

Images:



DMU 125 P

DECKEL MAHO





4



5



6



DMU 125 P

DECKEL MAHO



DMU 125 P

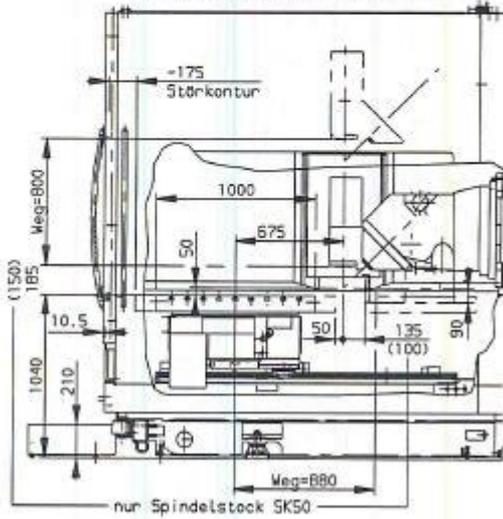
DECKEL MAHO



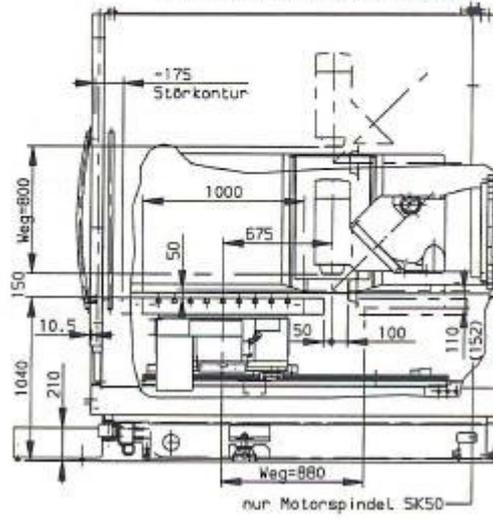
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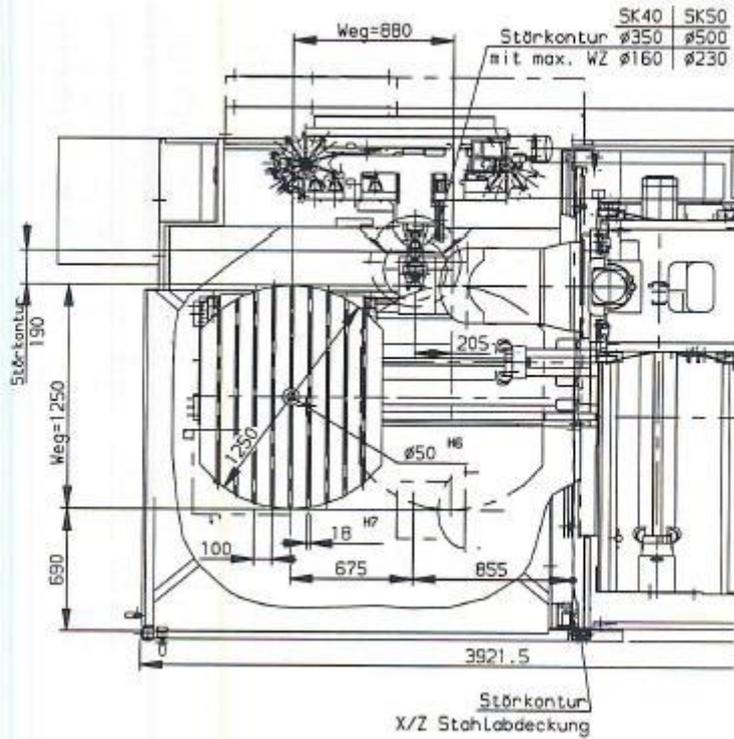
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