



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 812-03241058

## Overview and Technical Data:

**UNION - CBFK 90/1 HMC with Heidenhain 426**

**UNION**

 **UNIONCHEMNITZ**

Year of Build: Jan 1981

Rebuild year: Jan 2000



## Description:

### **Used UNION CBFK 90/1 Horizontal machining center with pallet changer**

**Reconstruction in 2000 on control Heidenhain 426**

Technical specifications

Travel:

- X axis: 1,600 mm
- Y-axis: 1,250 mm
- Z axis: 900 mm
- Feed rate: (X / Y / Z) 0.001 - 6 m / min.
- Rapid traverse: (X / Y / Z) 12 m / min.

Spindle

- Speed range: 14 - 4,000 rpm.
- Spindle motor: 36 kW
- Tool holder: SK 50
- Tool changer Tooling: 40

Pallet system

- Number of pallets: 3
- Table size: 1,000 x 1,000 mm
- Max. Table load: 2,000 kg

Space requirement (LxWxH): 10 x 6 x 3 m



## Technical Data:

### Technical Data:

Control: TNC 426  
Spindle Speed: 4.000 rpm  
Tool Capacity: 40 x

### Travels:

X-Axis: 1.600 mm  
Y-Axis: 1.250mm  
Z-Axis: 900 mm

### Dimensions and Weight:

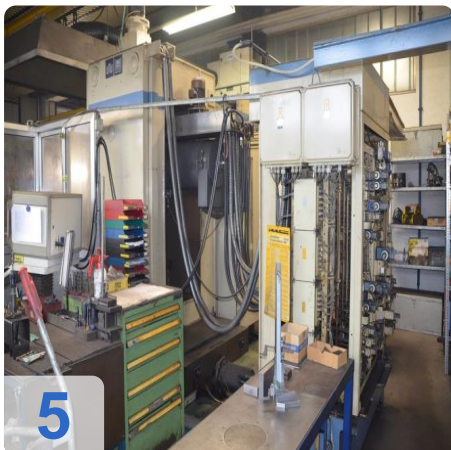
Height: 3.000 mm  
Width: 6.000 mm  
Length: 10.000 mm  
Weight: 31.000 kg

### Buyer Information:

Condition: Very good condition  
Sold as:  
EXW (Ex Works - Incoterm)  
VAT: 19 %  
Buyers Premium: 15 %  
Location: Germany



## Images:







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Assets





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wide

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