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Ref. No.:

814-04031547

**Overview and Technical Data:**

**WEISSER - Univertor AS 90L CNC vertical Pick up lathe**

**WEISSER**

...designed to be

Year of Build:

May 1999

## Description:

# Used WEISSER Univertor AS 90 L CNC Pick up lathe

**High-productivity shaft pick-up lathe for large-scale production.**

CNC Control Siemens 840D

Technical specifications.

- Rotating diameter 250 mm
- Turning length 400 mm
- Circulation diameter max. 300 mm
- Workpiece length - max. 400 mm
- Feed range x - direction 0.1 - 30.000 mm / min
- Rapid traverse X-axis 30.00 m / min
- Working stroke Z: 500 mm
- Feed range z - Direction 0.1 - 60.000 mm / min
- Rapid travel Z axis 60.00 m / min
- Spindellager diameter 90 mm
- Tool turret 12xSAUTER 680
- Tool holder VDI 40

Further Data

- X1 axis (210 to -30 mm) 30 m / min
- Z1 axis (1302 to 172mm) 60m / min
- Spindle C1 30 - 3800 u / min
- W1 axis (608 to 308 mm) 20 m / min
- Tailstock
- Dimensions 4000 x 2200 x 2500 mm

## Technical Data:

## Technical Data:

Control:

[SINUMERIK 840D](#)

Turning lenght:

400.00 mm

Turning diameter:

250.00 mm

Spindle Speed:

3800.00 rpm

Driven Tools:

12.00

Tool Capacity:

12 x

Tailstock:

Yes

Bezel:  
No

## **Dimensions and Weight:**

Height:  
2500 mm  
Length:  
4000 mm  
Width:  
2200 mm  
Weight:  
11000 kg

## **Buyer Information:**

Condition:  
[Very good condition](#)  
Available:  
[Sold](#)  
Sold as:  
[EXW \(Ex Works - Incoterm\)](#)  
VAT:  
[19 %](#)  
Location:  
Germany

## **Images:**



FRONTOR  
1858  
WEISSER

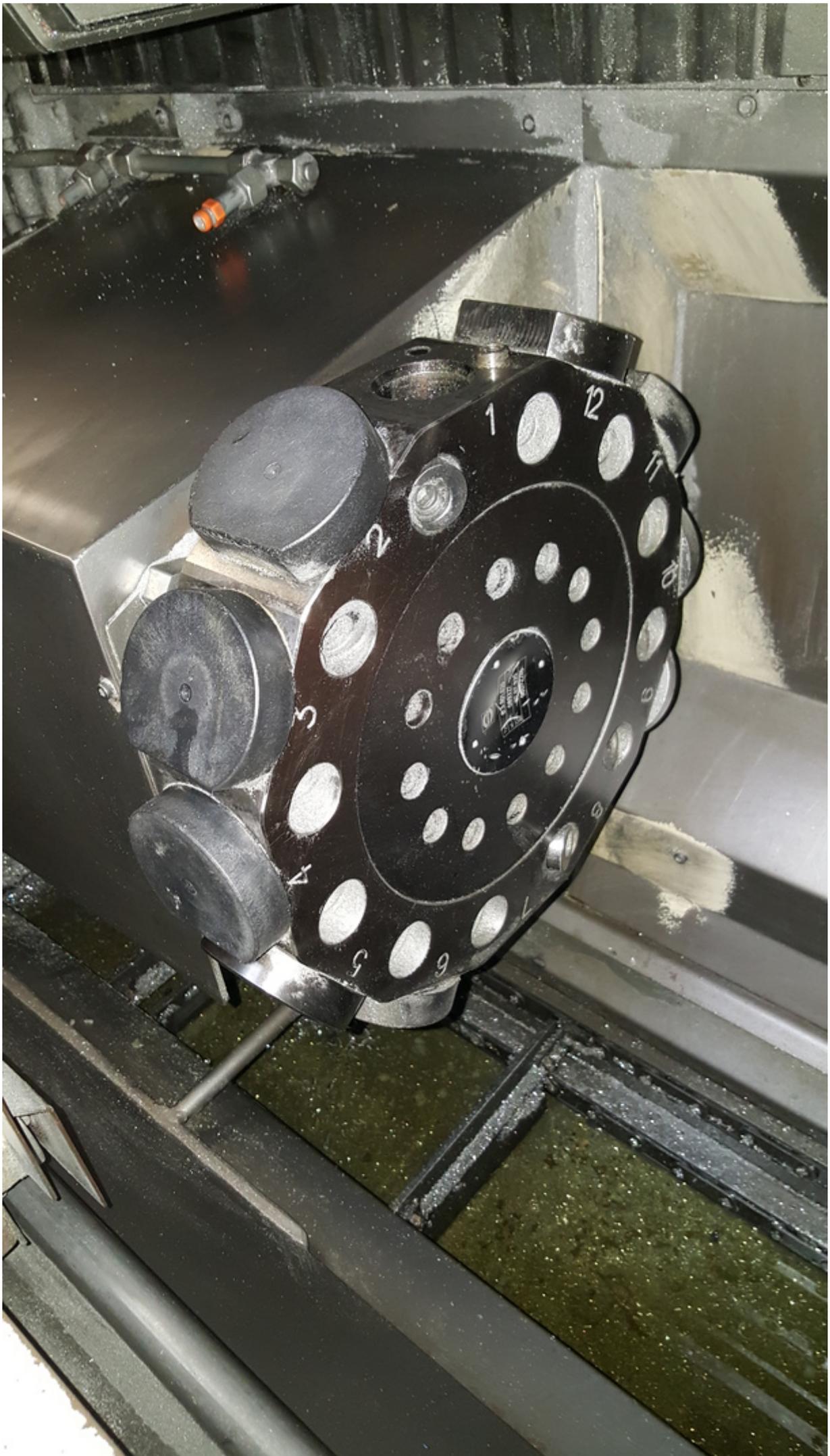
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FEISOMAT

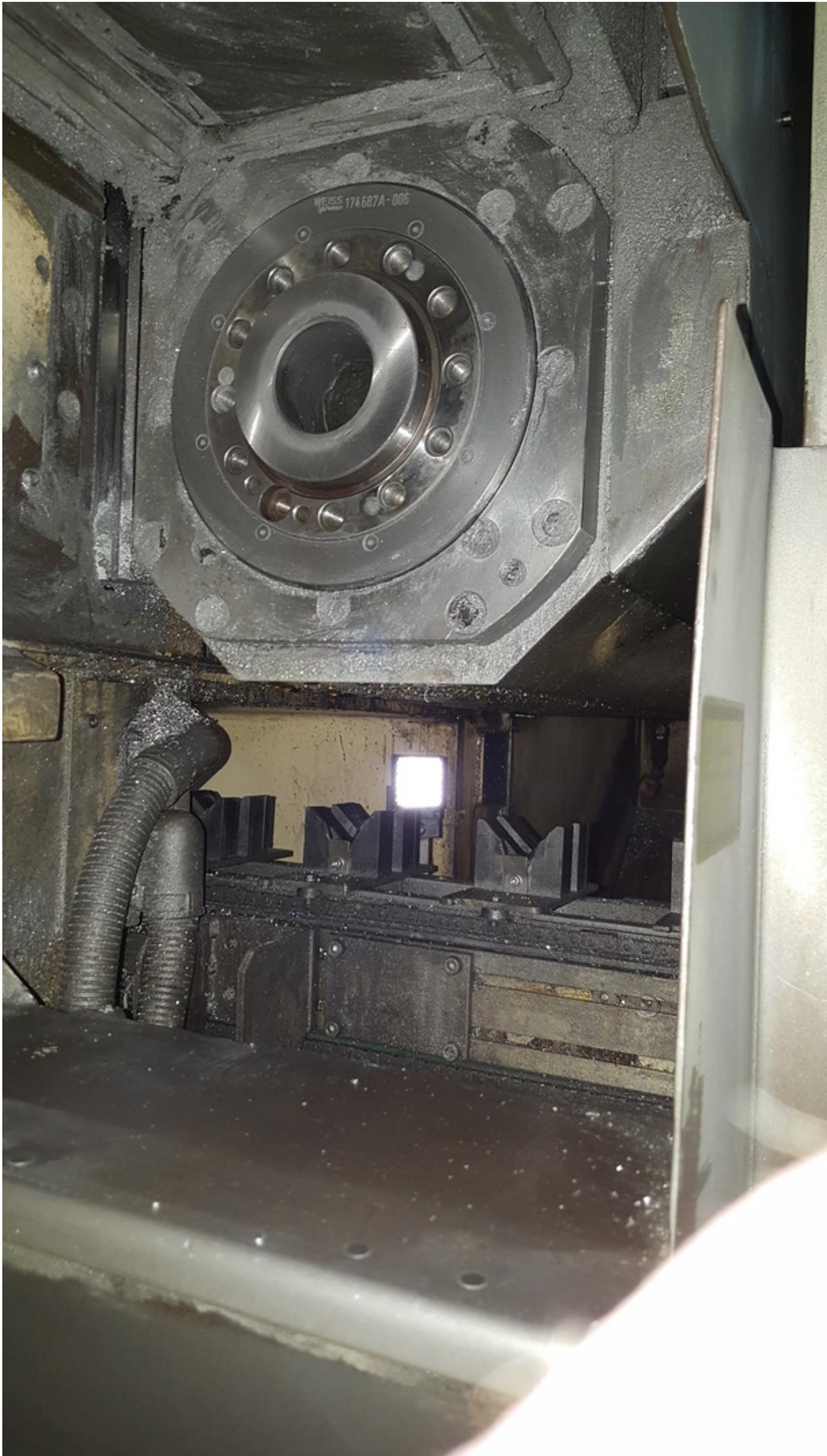




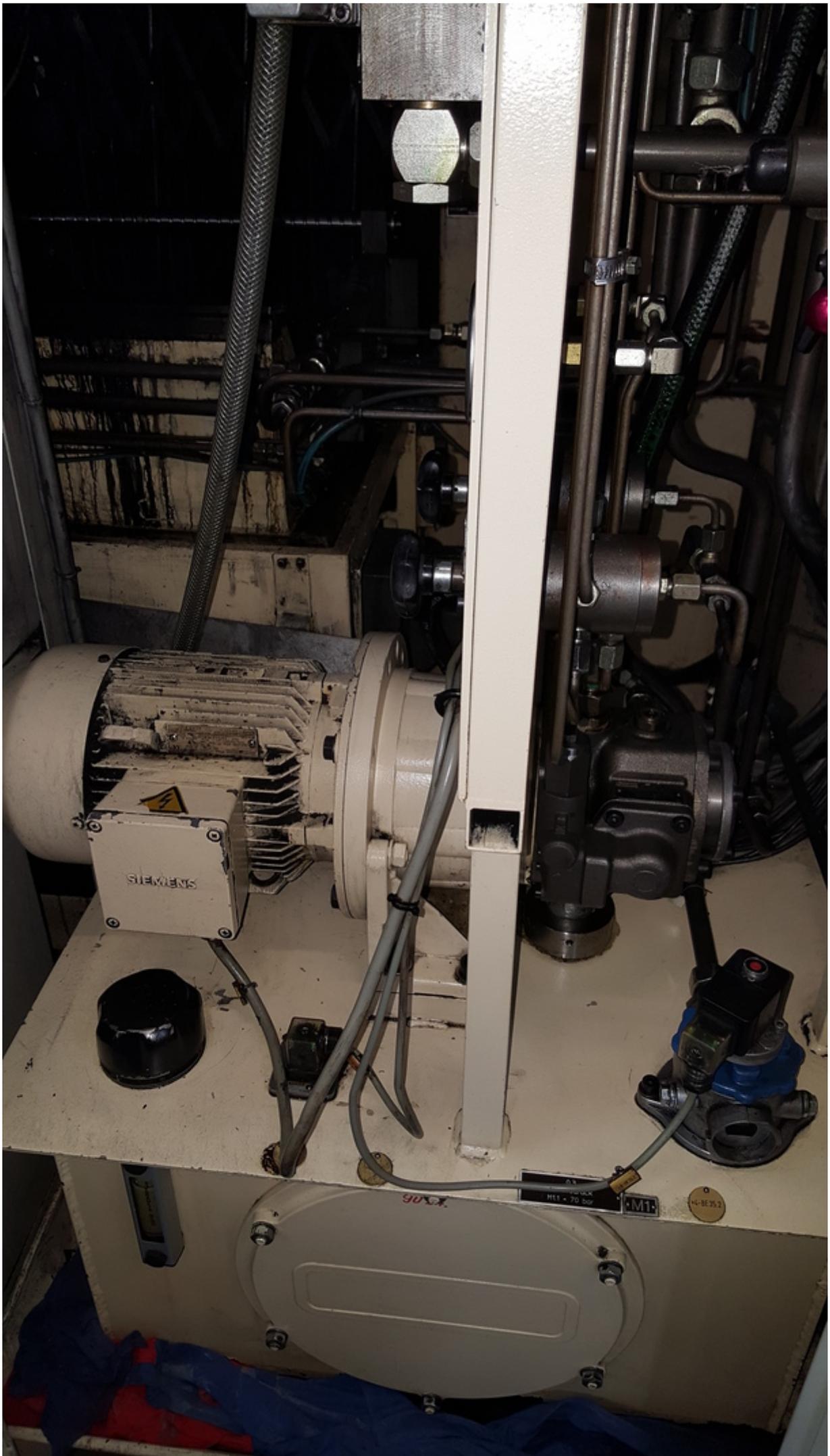




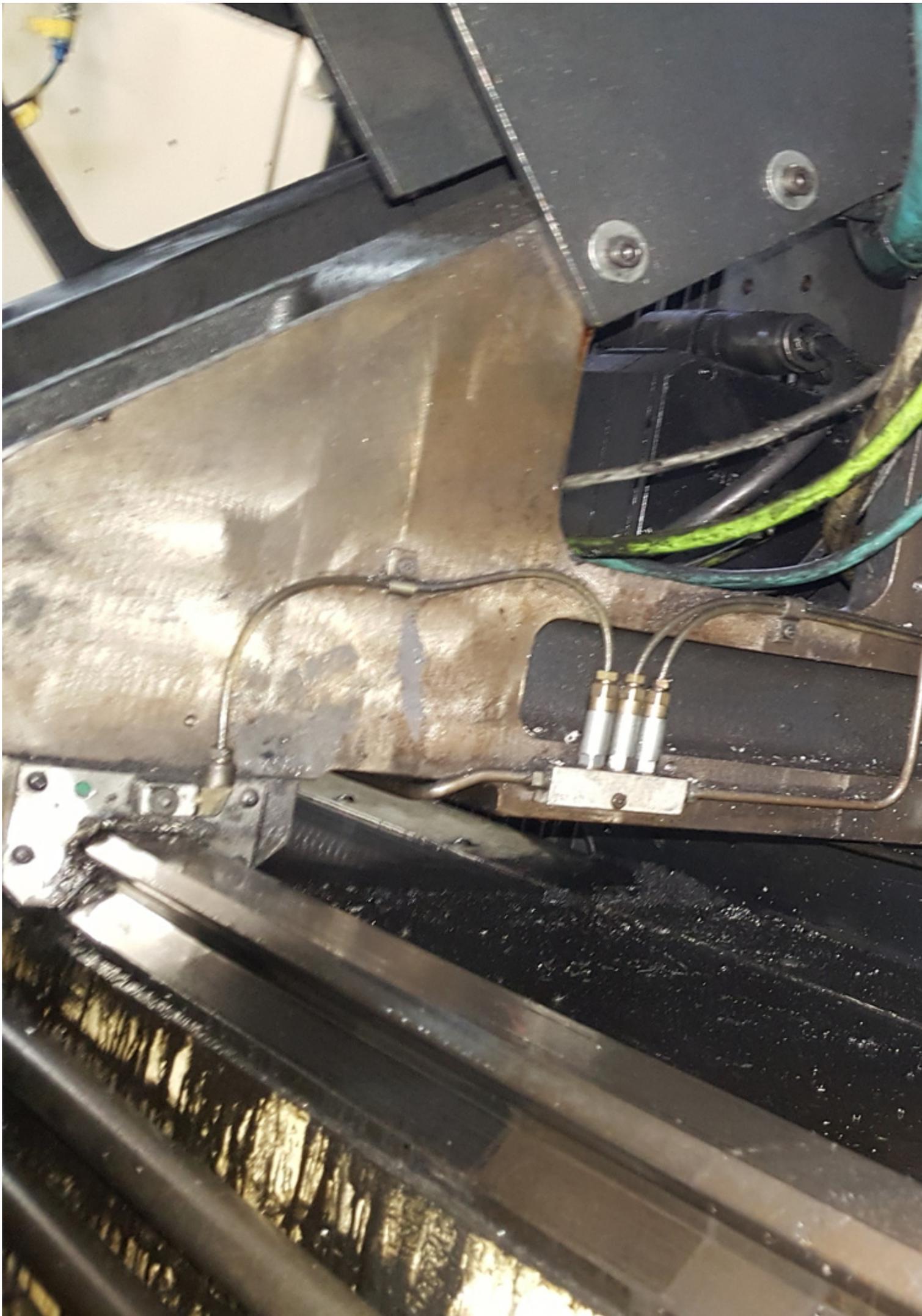




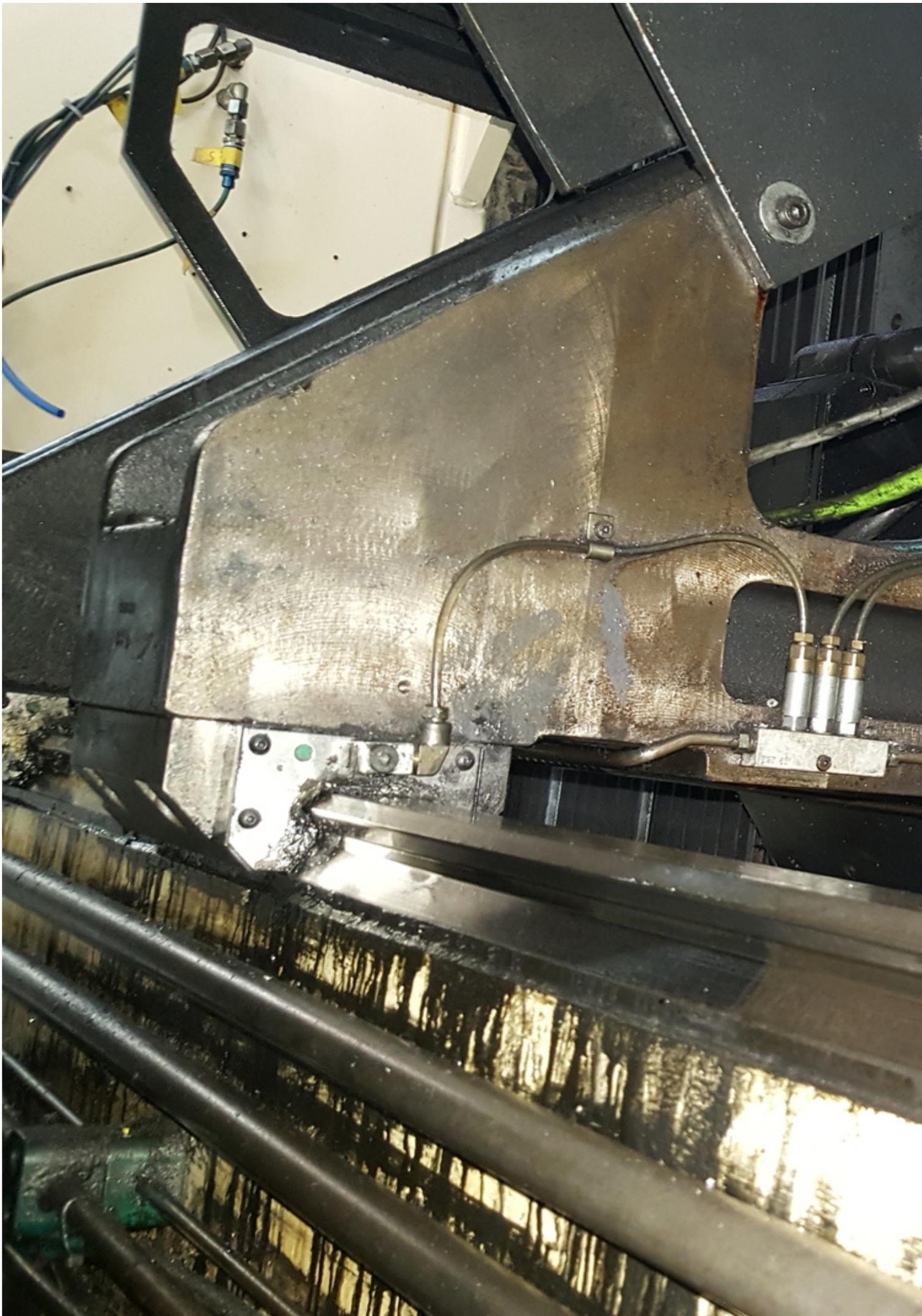








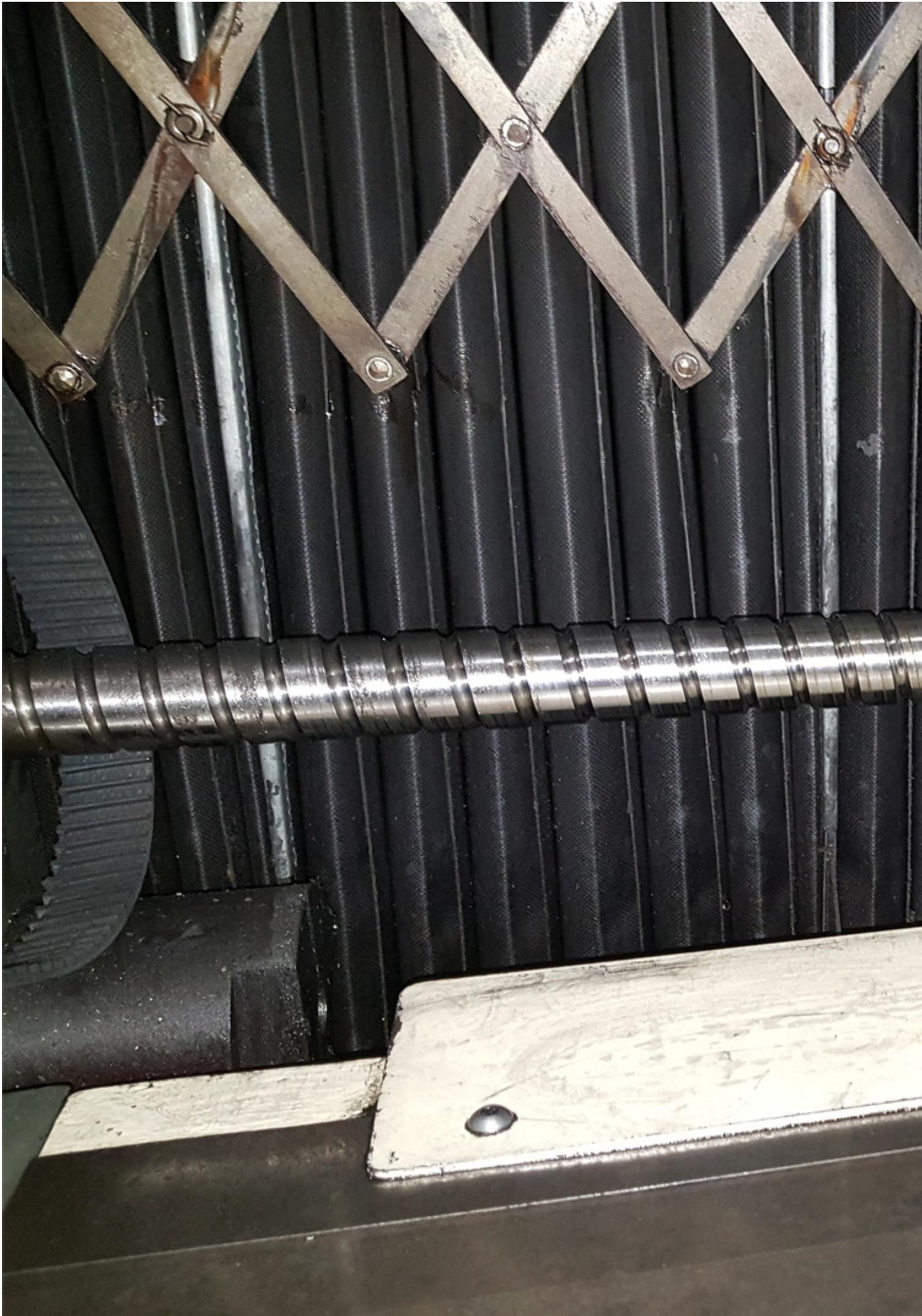








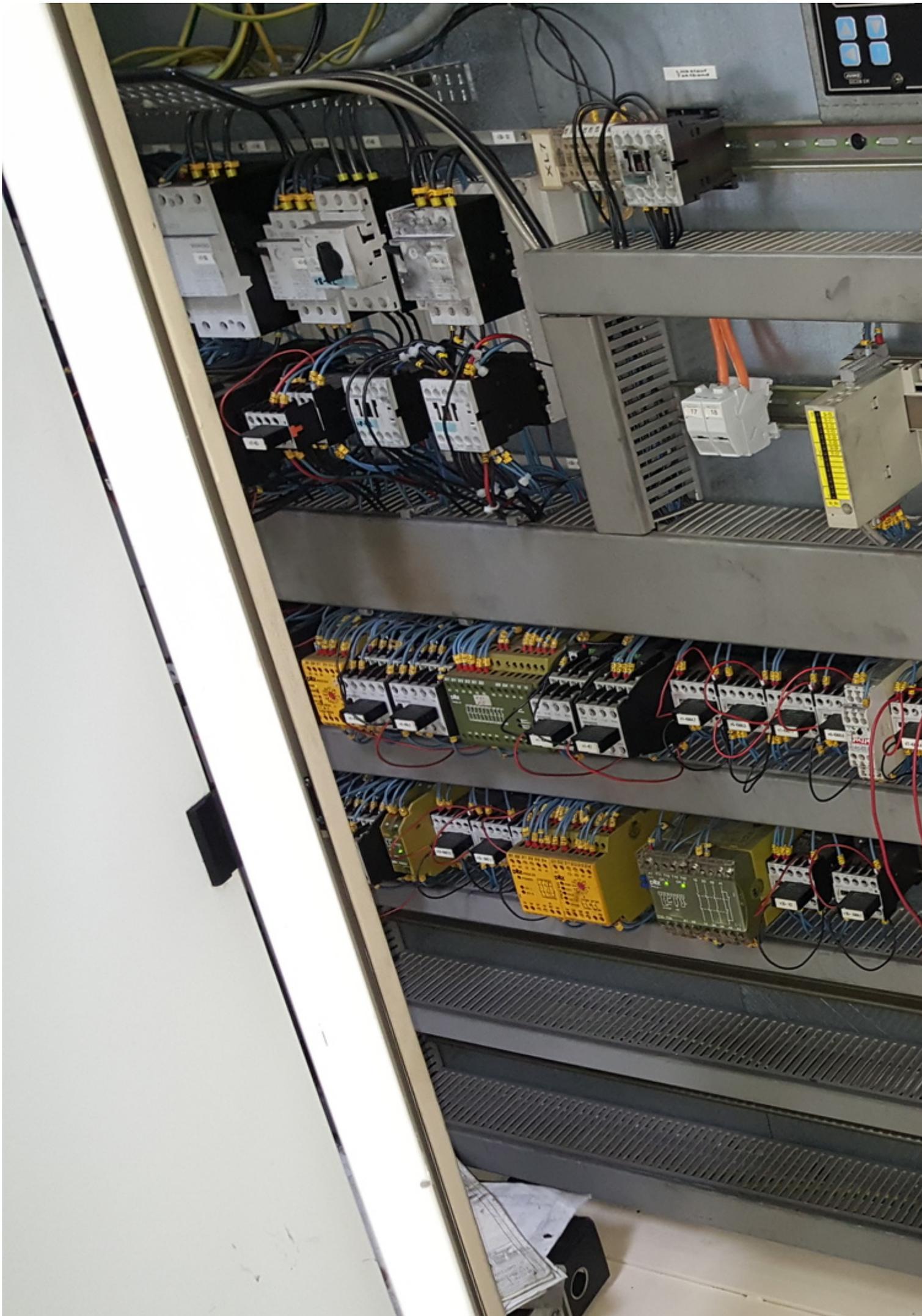




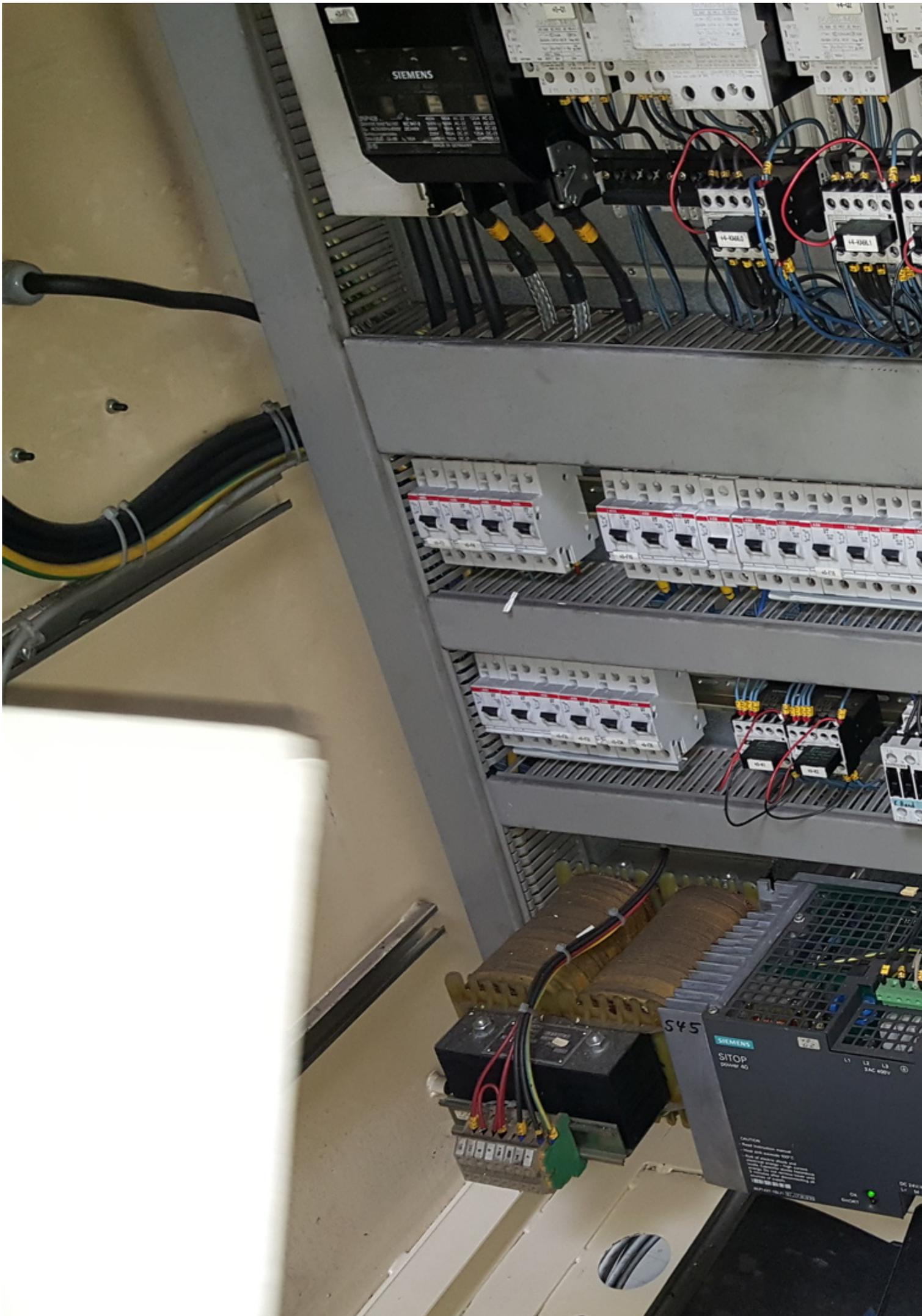




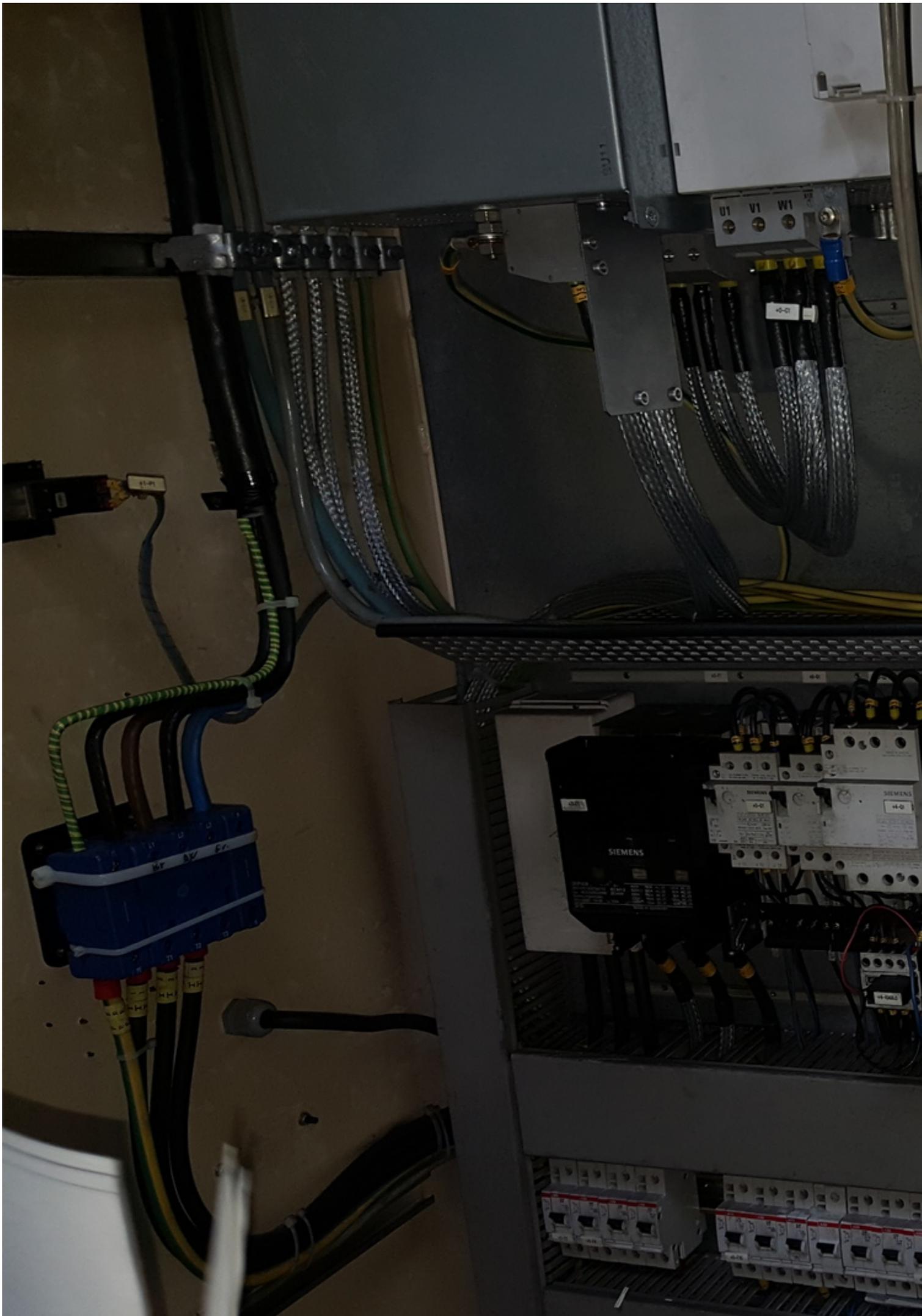








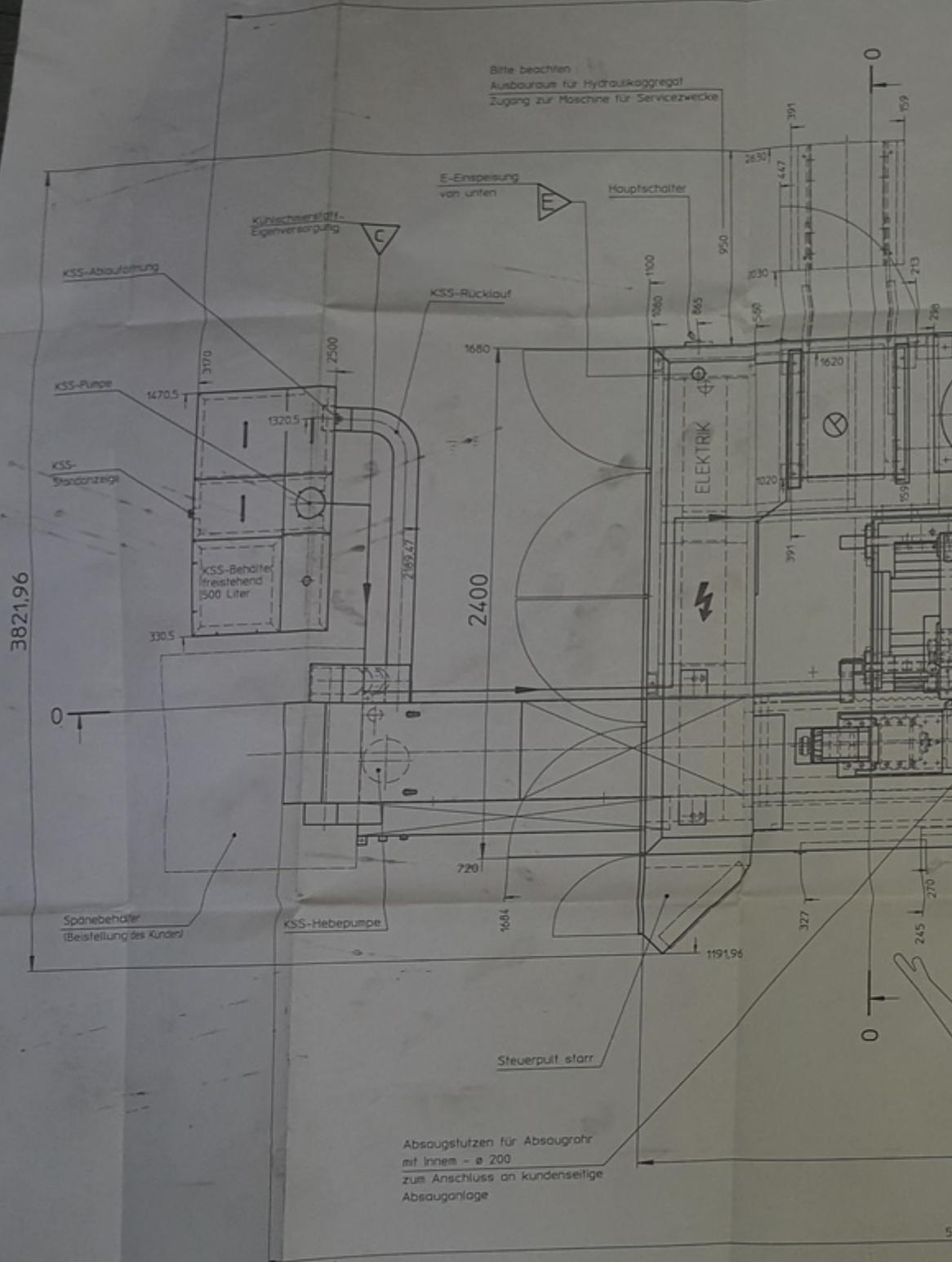






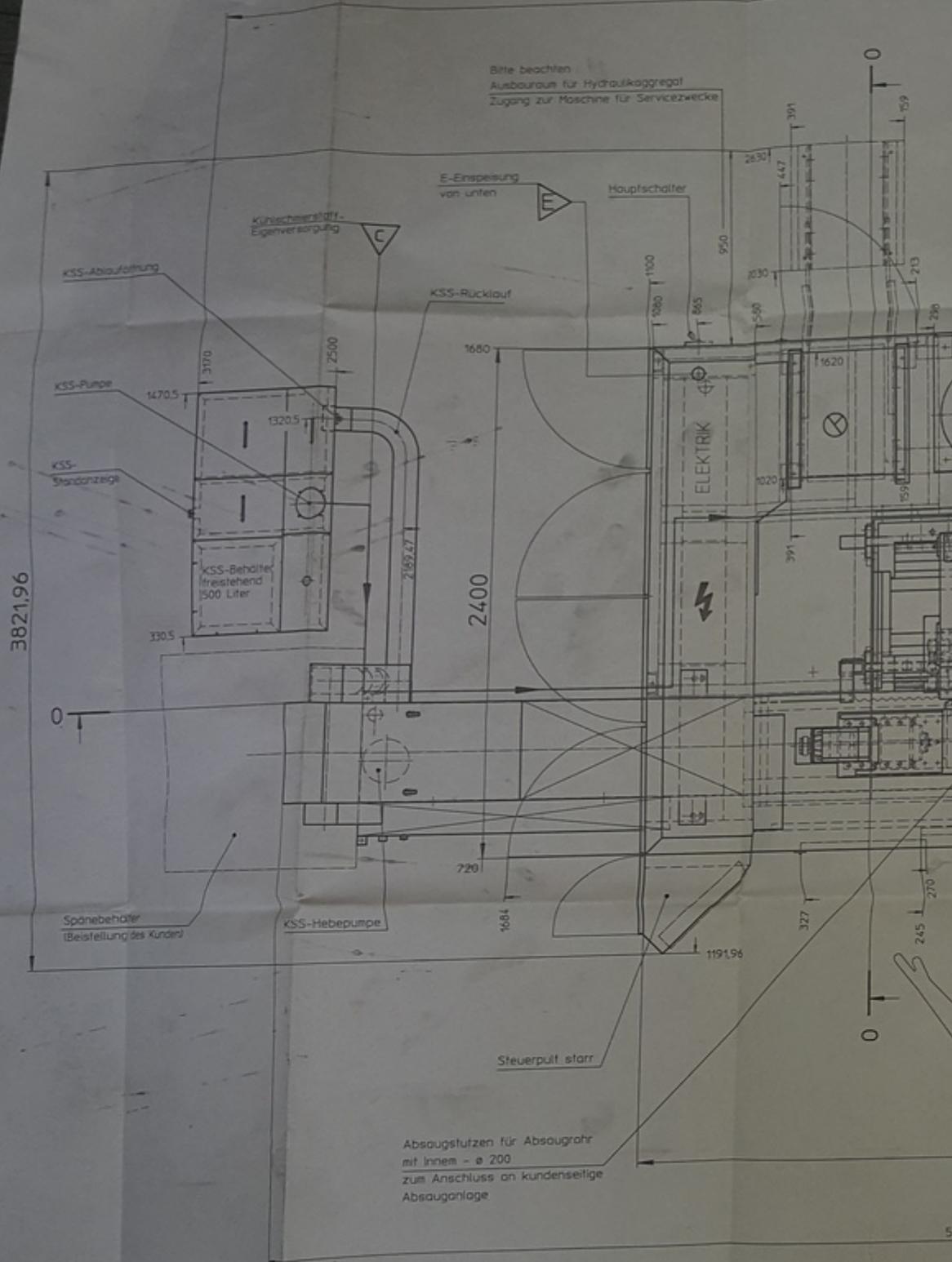






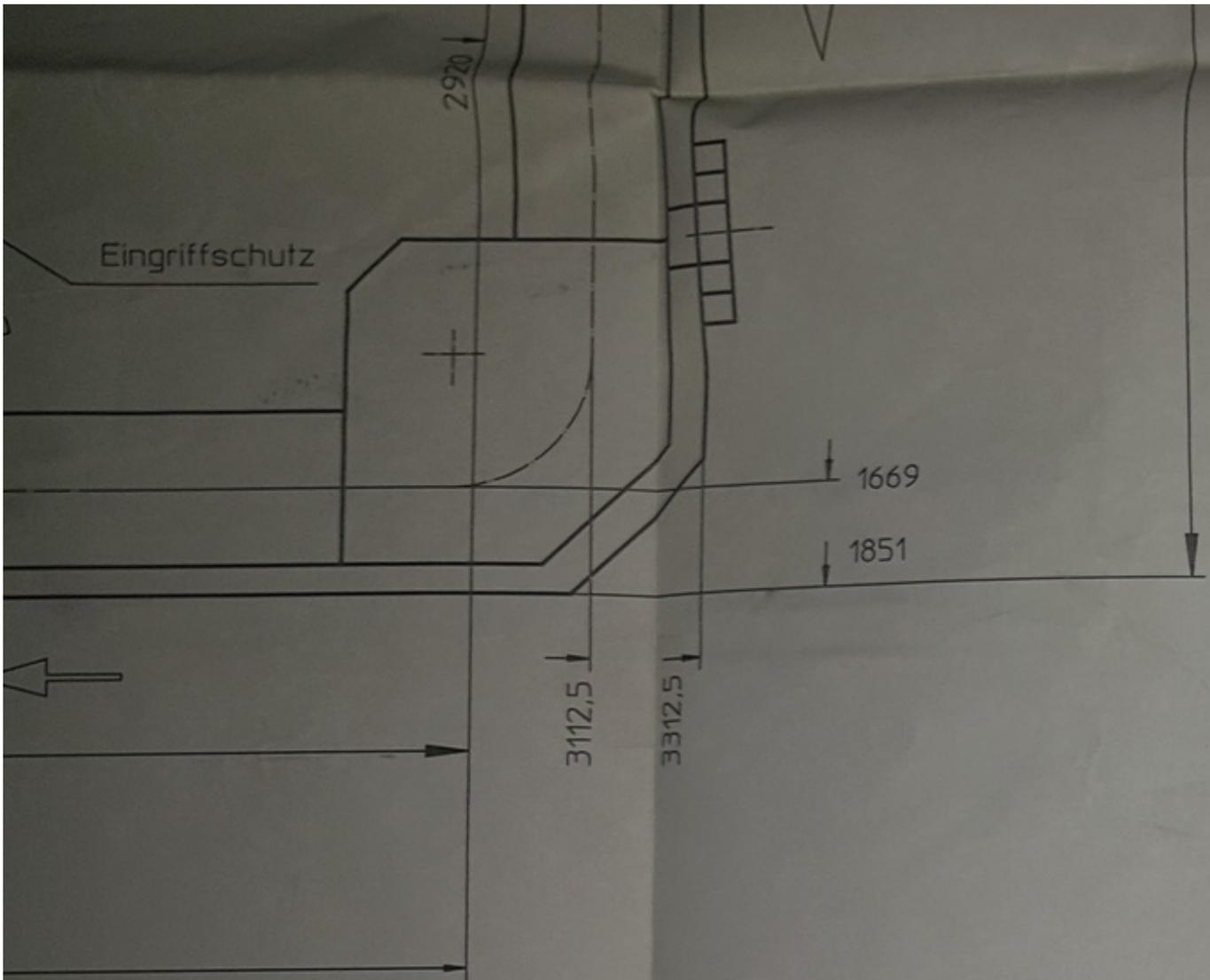
Bauelemente für die...  
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Diese für die Ausführung bestimmten Zeichnungen sind Eigentum der...  
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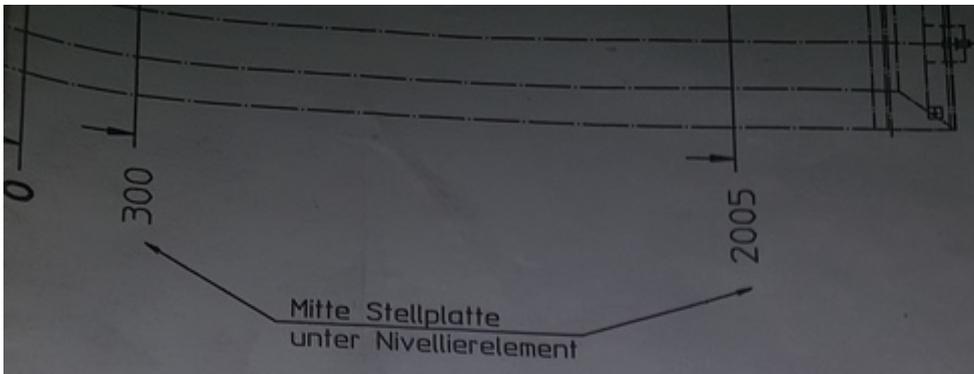


KON
GRU
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erstoffplan : 61620421

	Maschine 177054789 hinzu
	Palettenband auf Maß 1462,5 vers
	Kratzerförderer war Scharnierband
Änd. -Nr.	Änderung





Gesamtgewicht ca. : 10500 KG

(Gewicht der Grundmaschine ohne Automation und KSS-Anlage)

Betriebsspannung : 400V / 50 Hz

Steuerspannung : 230V AC / 24V DC

Gesamtanschlusswert : 45 KVA

Hauptanschlusssicherung : 100 A

Druckluftbedarf ca. : 15 m<sup>3</sup> /h

Druckluftbedarf ca. : 30 m<sup>3</sup> /h  
(kurzfristiger Maximalverbrauch)

Kühlschmierstoffversorgung :

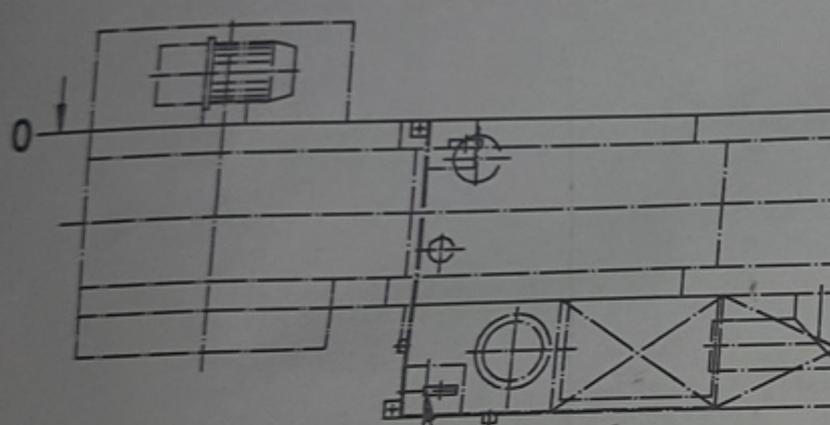
Eigenversorgung mit 80 l/min bei 8 bar,

Kühlschmierstoff-Zusatzbehälter 500 Liter

neben der Maschine.



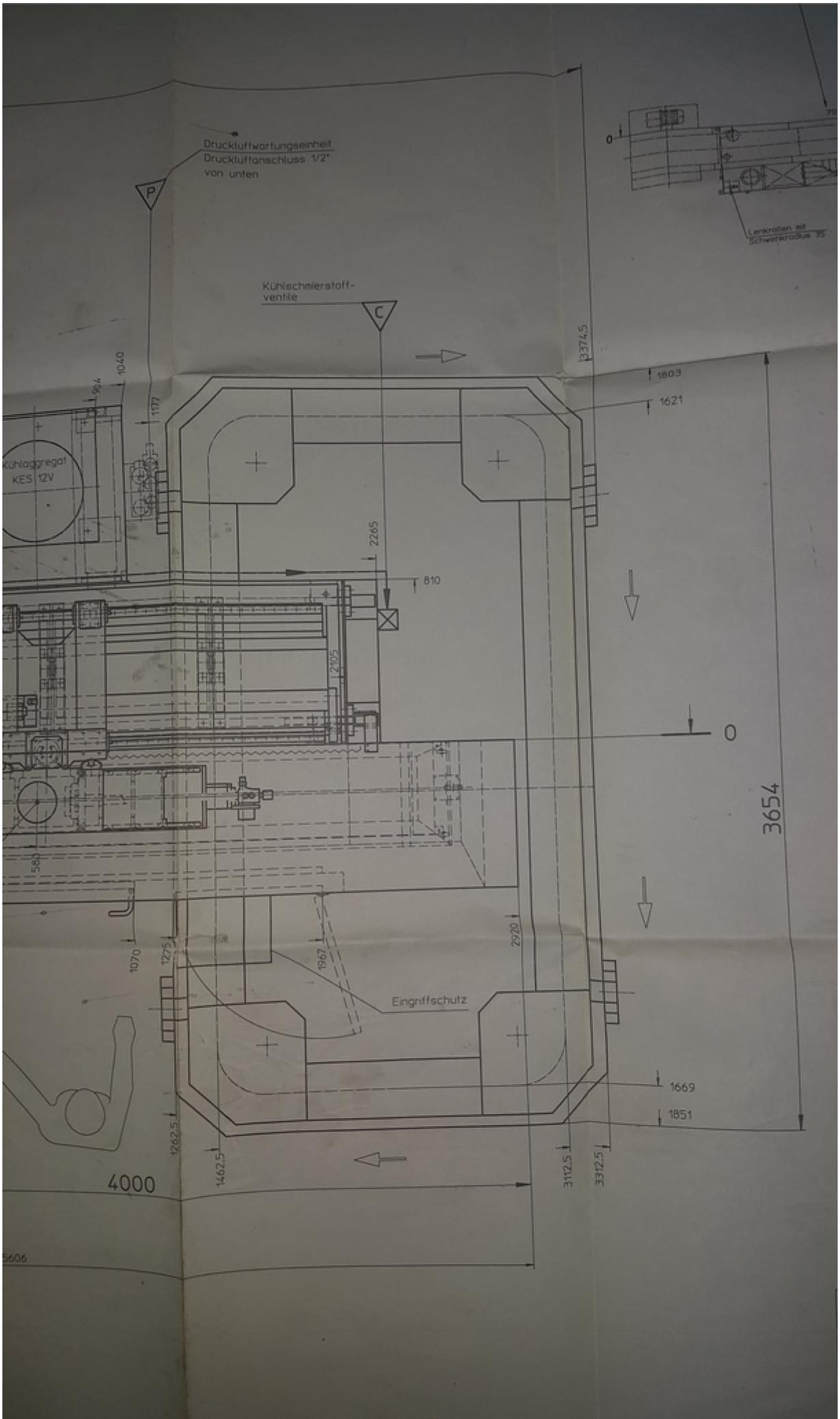
Stütz



Lenkrollen mit  
Schwenkradius 35

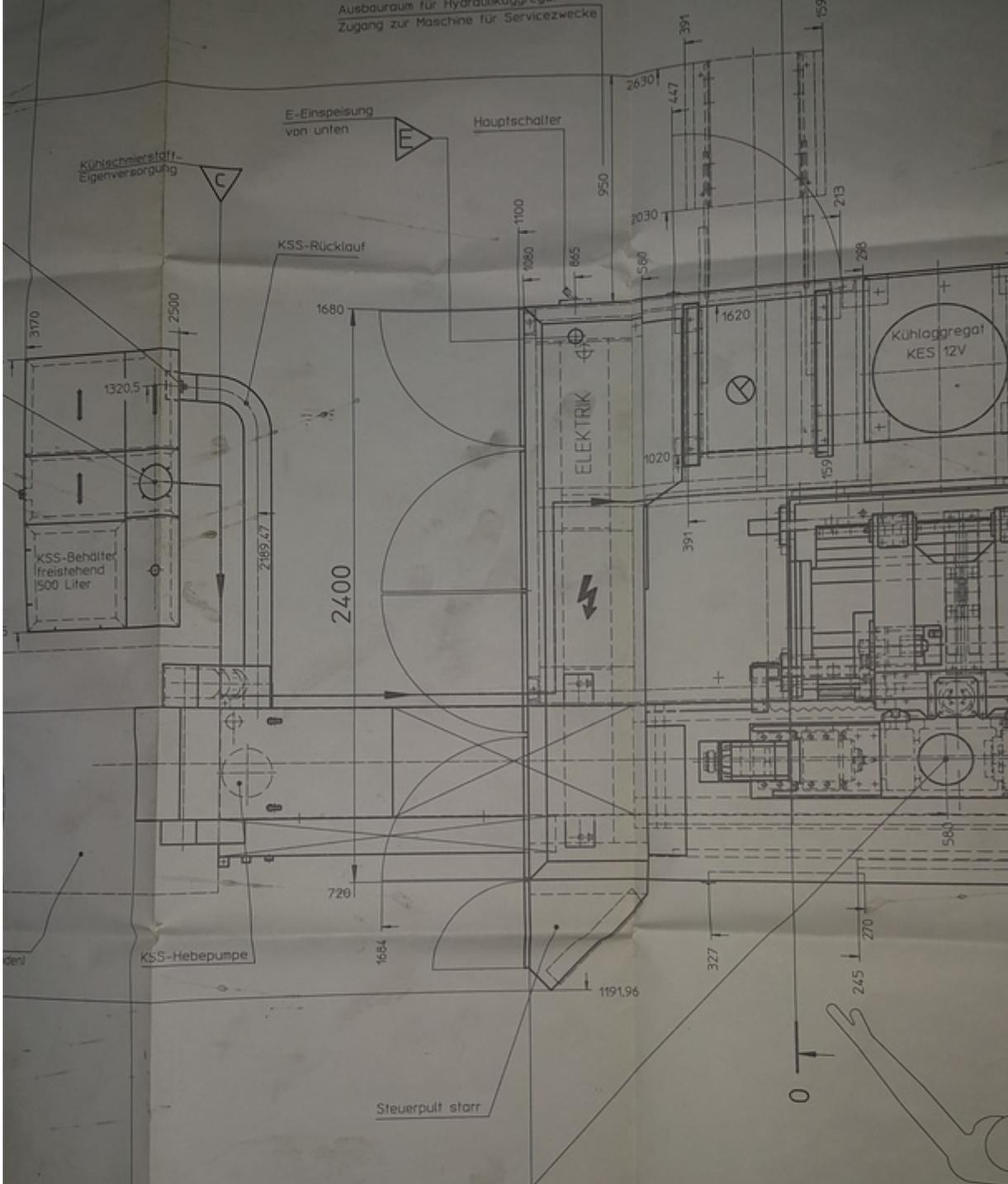
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Bitte beachten:  
Ausbaumaß für Hydraulikaggregat  
Zugang zur Maschine für Servicezwecke



Absaugstutzen für Absaugrohr  
mit Innem - ø 200  
zum Anschluss an kundenseitige  
Absauganlage

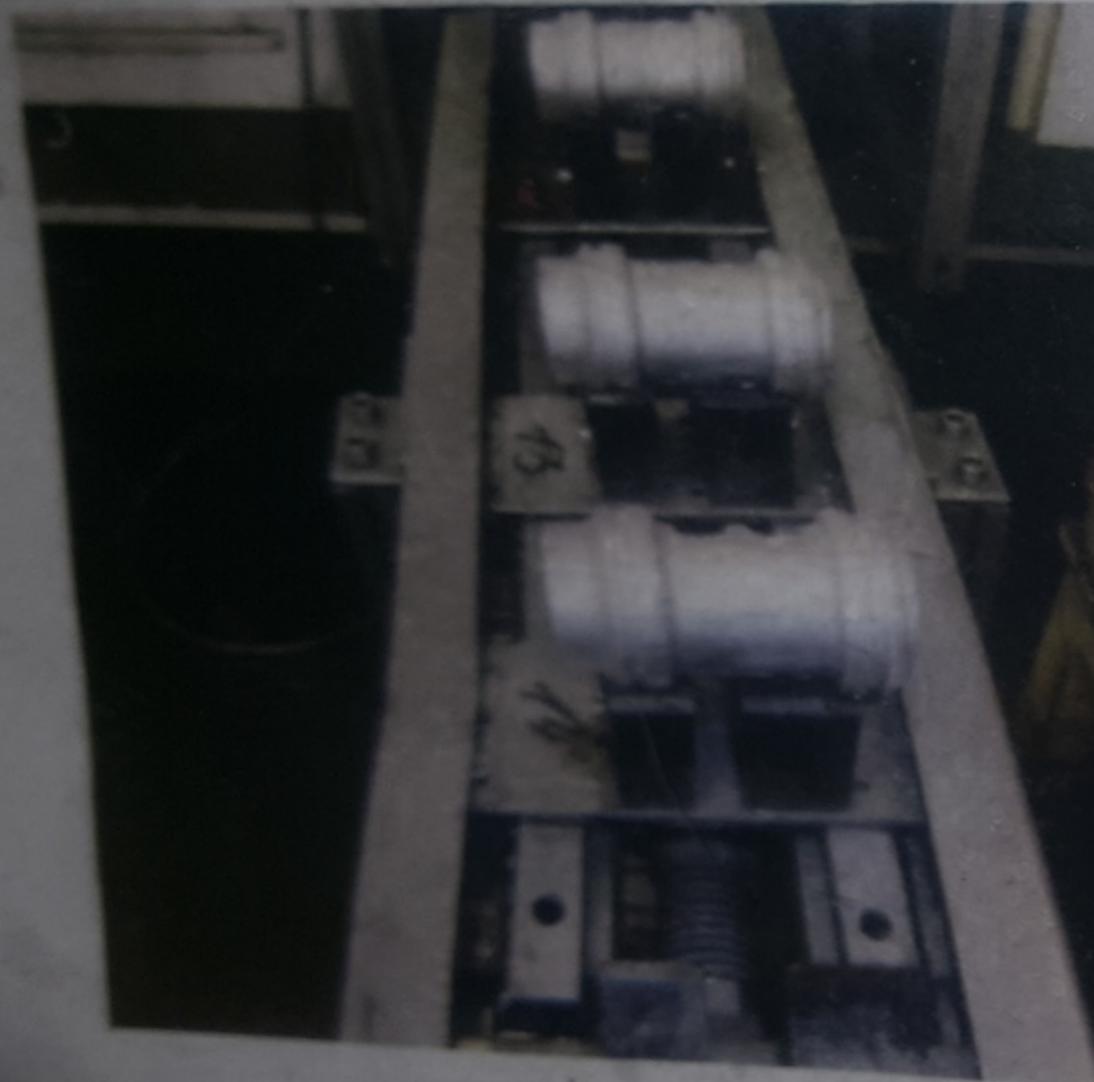


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Werkzeug  
D-7811





Maschinen  
Lasche liegt links und r



AV-Arbeitspläne EP 1695 - Kettentransmission Audi R4 neu  
Maschinen\_Vorrichtungen\_Messmittel  
FOTO DOKU auflegen



# Fotodokumen

Auflegen Lagerbo  
Drehmaschine

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Germany

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Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

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[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Location:

Germany

## **Images:**



FRONTOR  
1858  
WEISSER

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Control panel featuring a color LCD screen displaying a graphical interface, a grid of function buttons, a large red emergency stop button, and several indicator lights.

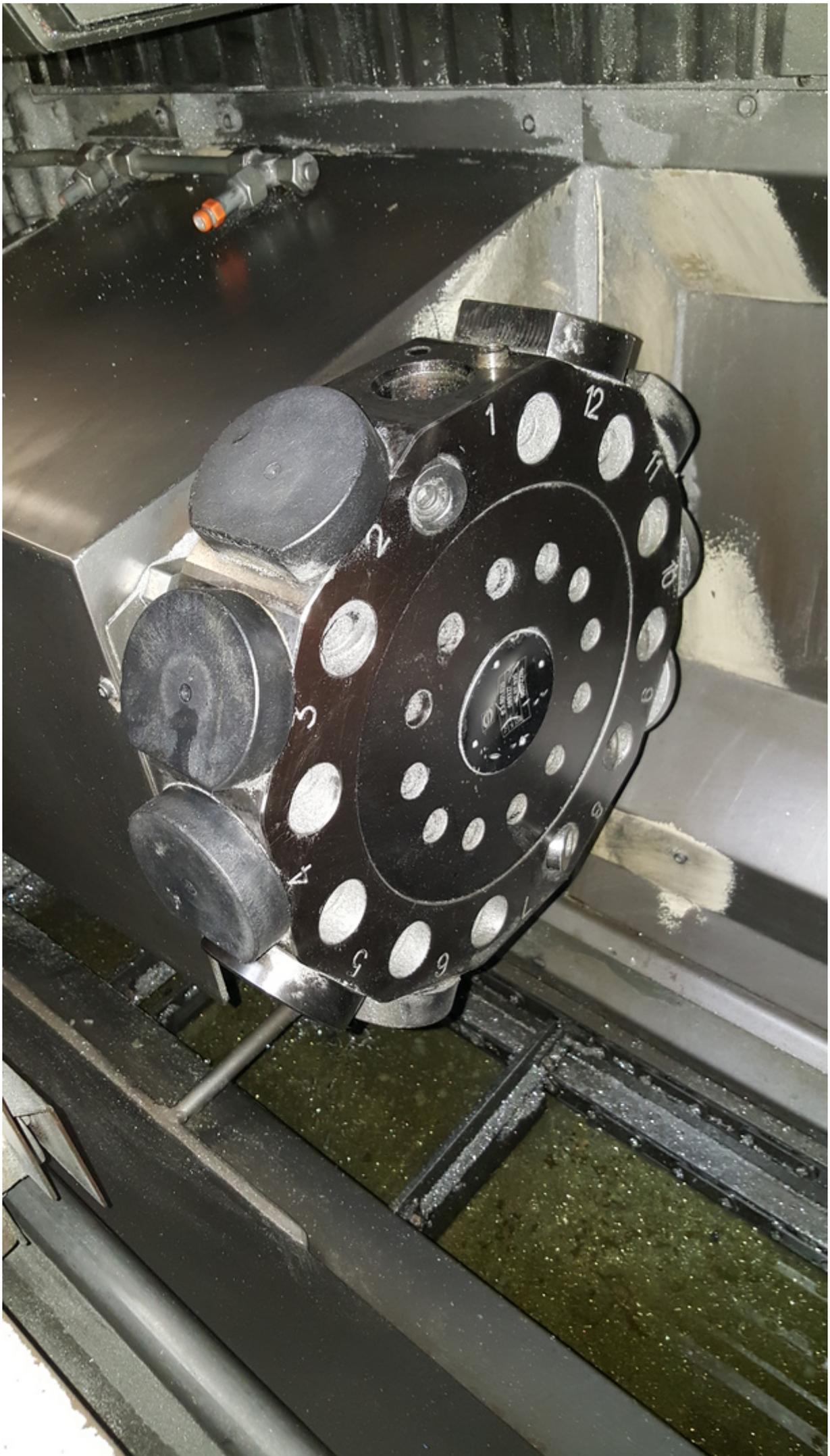
A handheld device, possibly a DNC controller or a handheld terminal, mounted on the machine's side panel with a coiled cable.

A red foot pedal connected to the machine by a black cable, used for manual operation or emergency stopping.

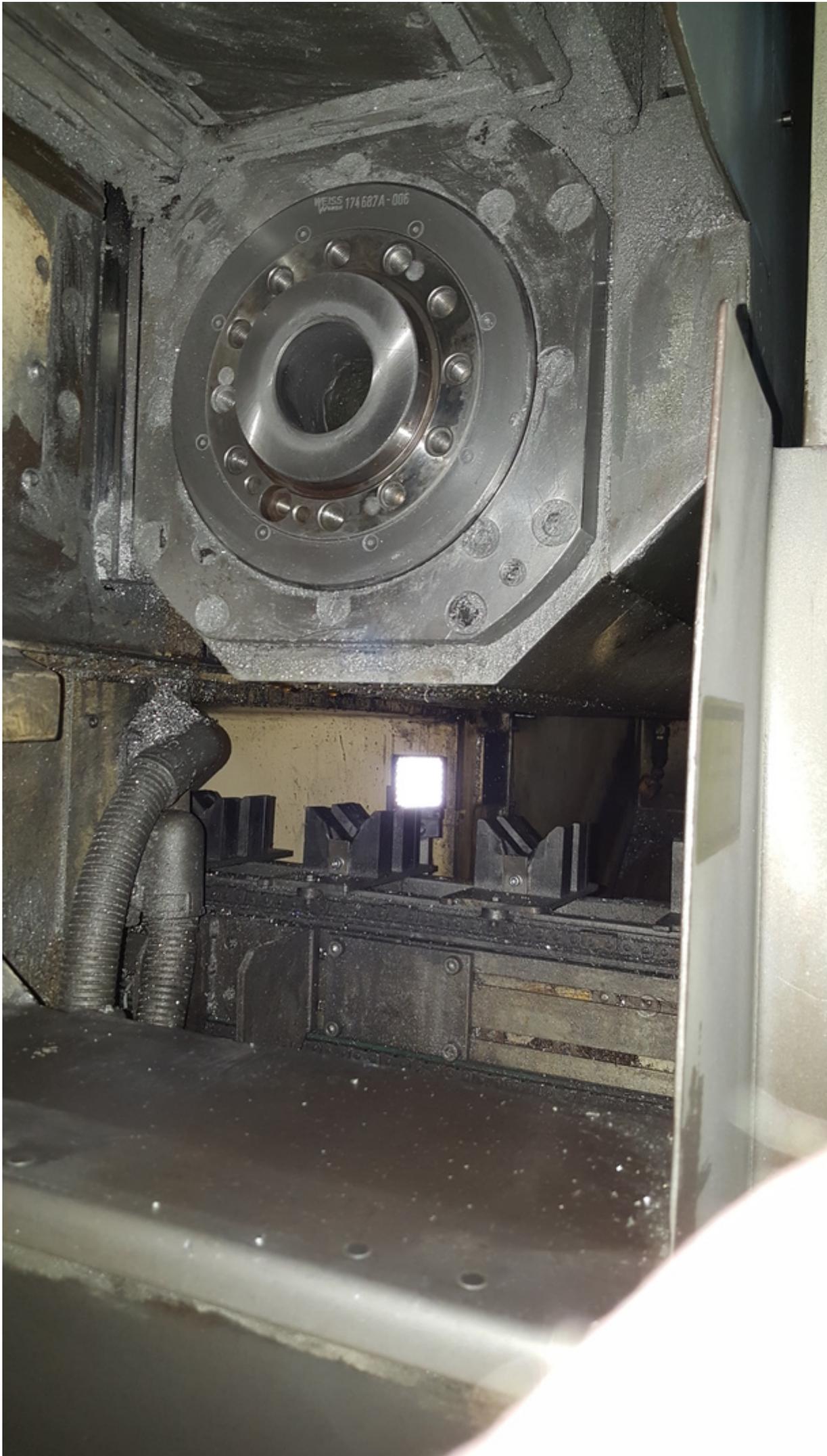




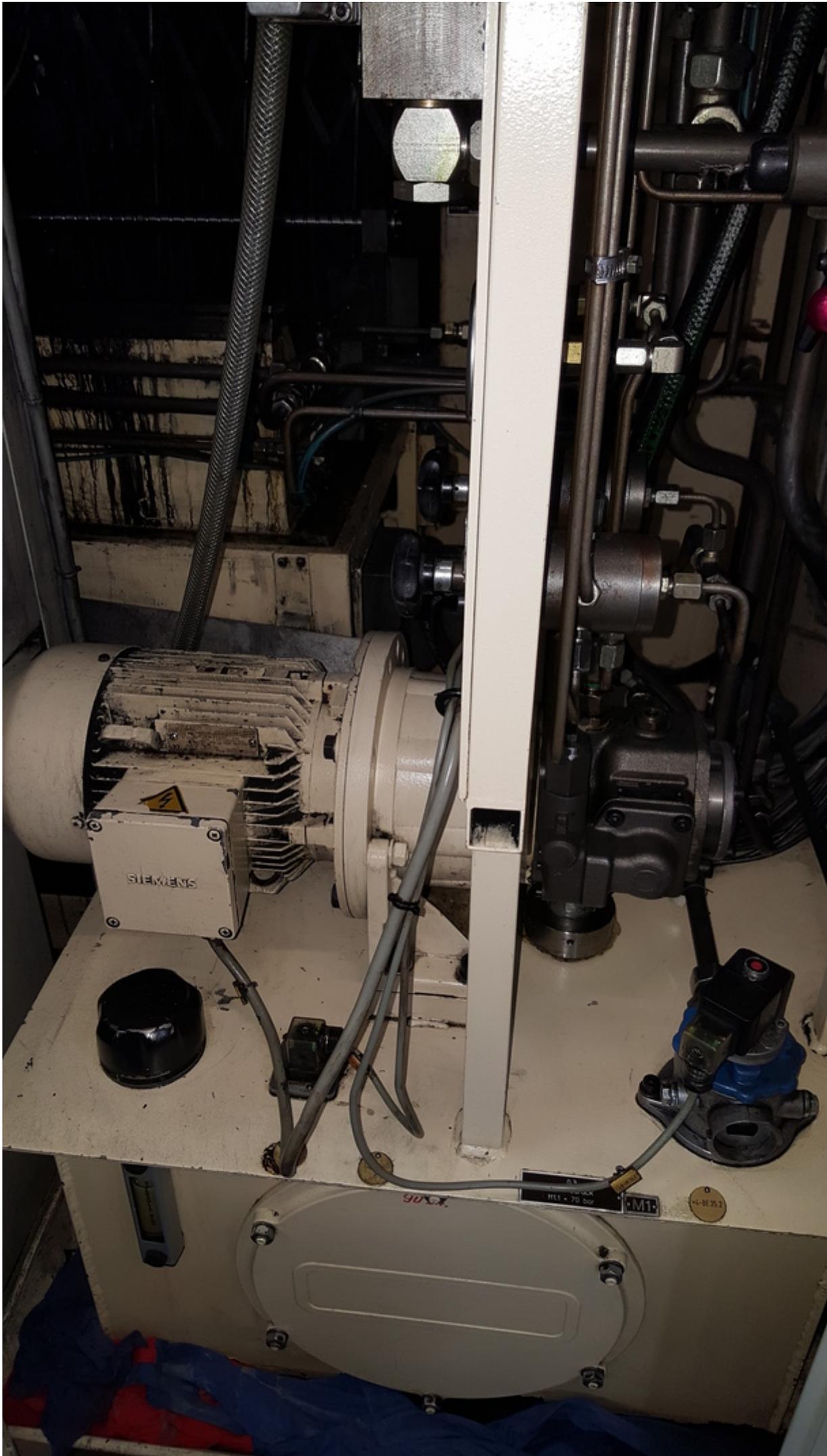




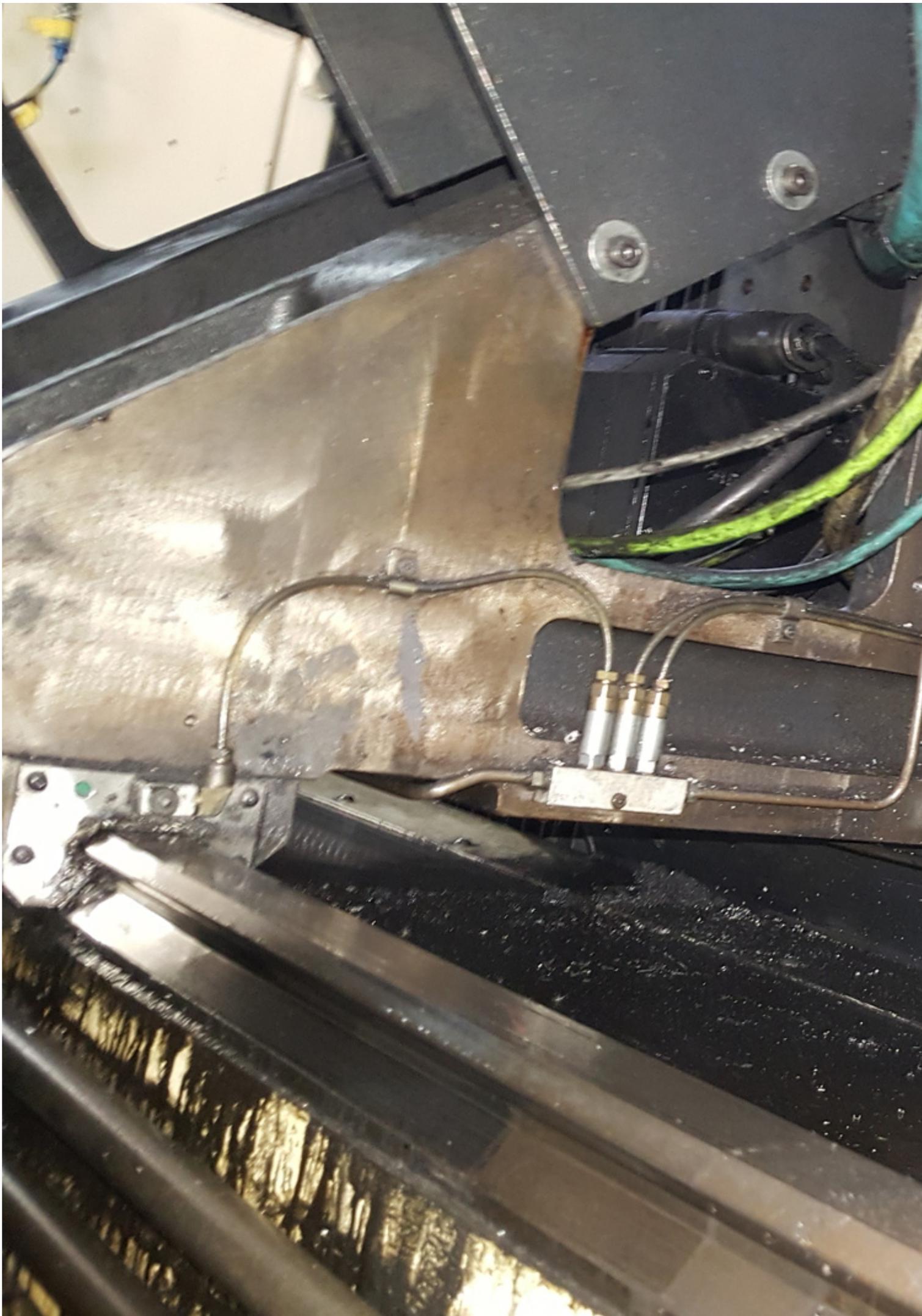




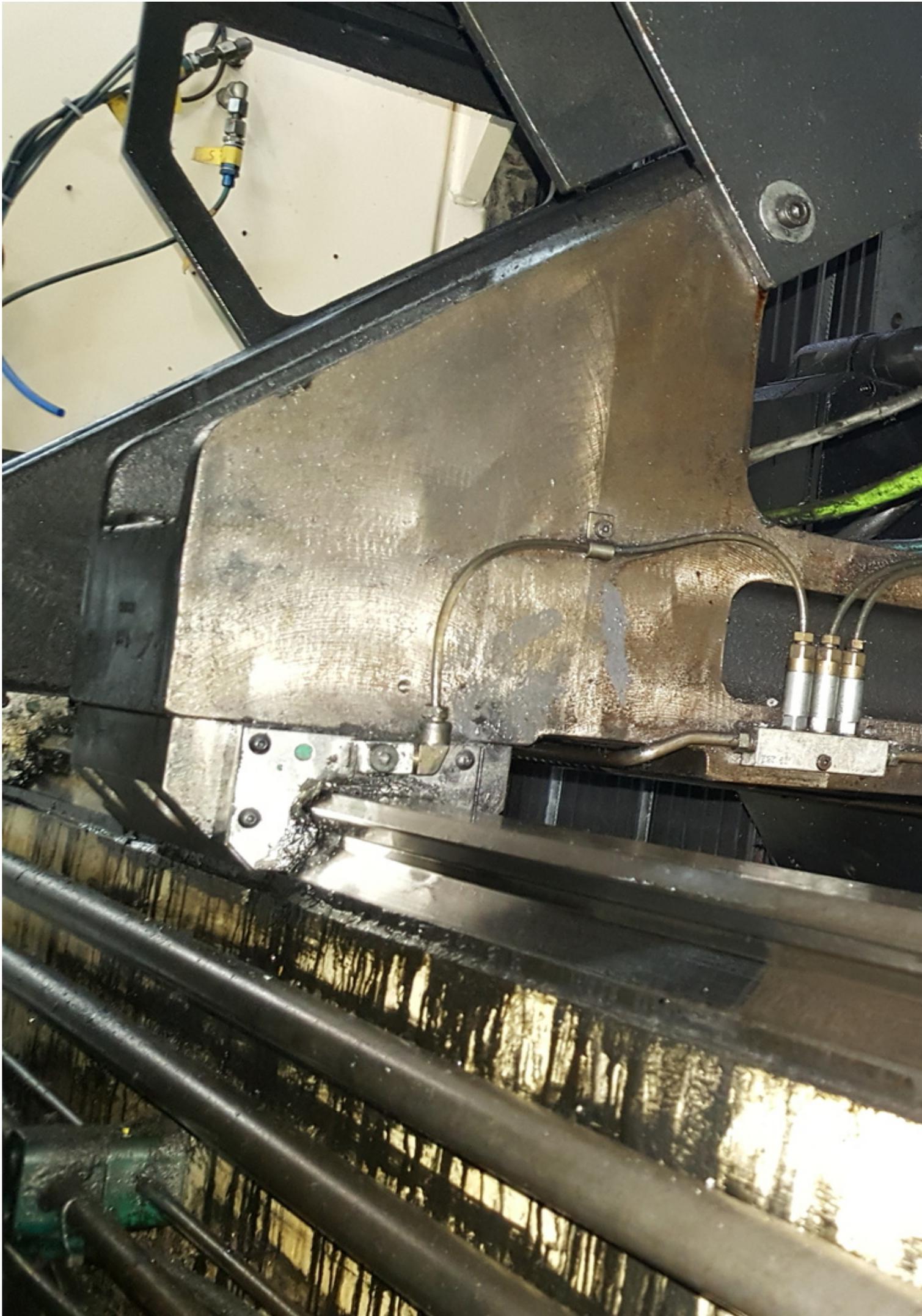




















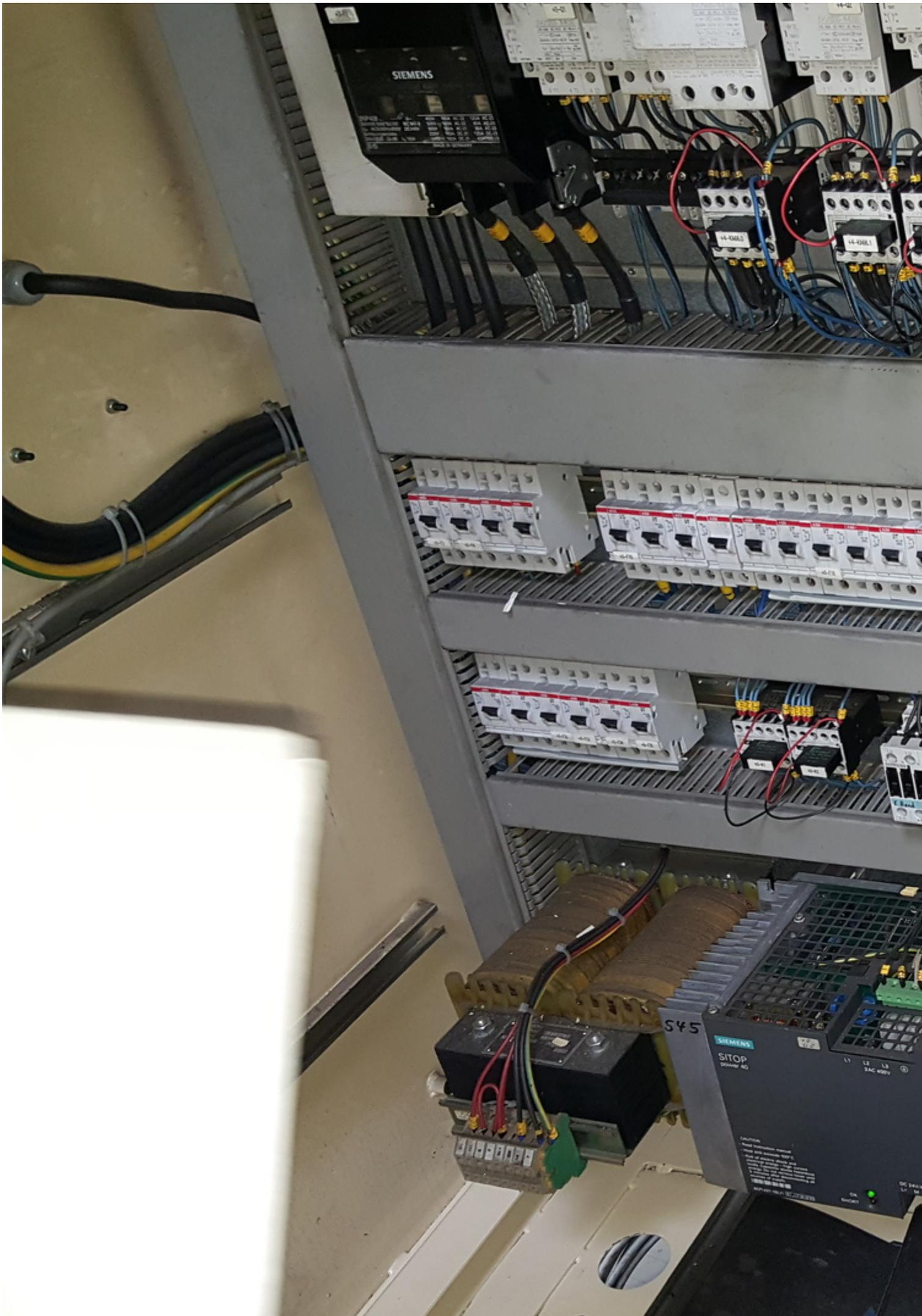




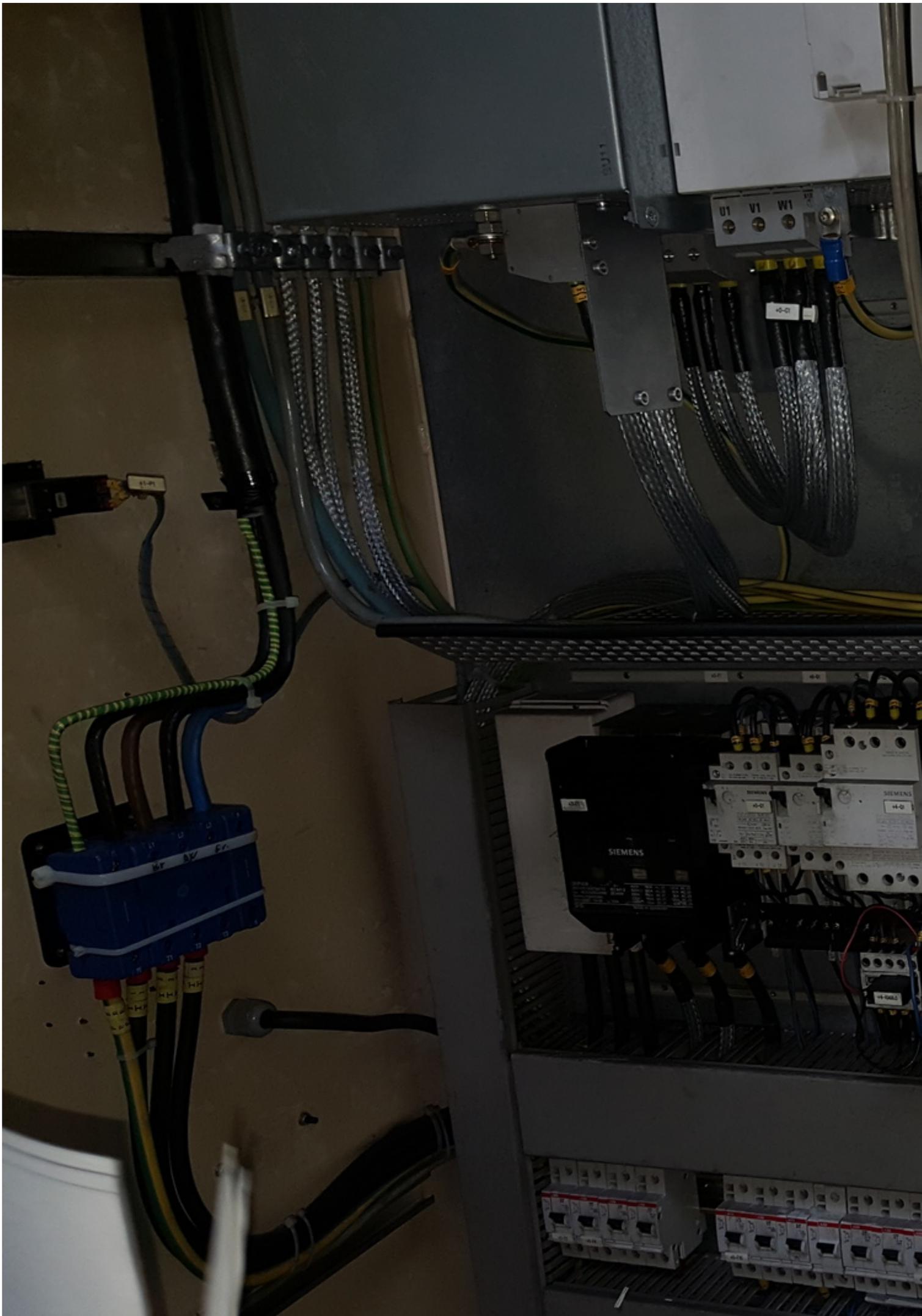








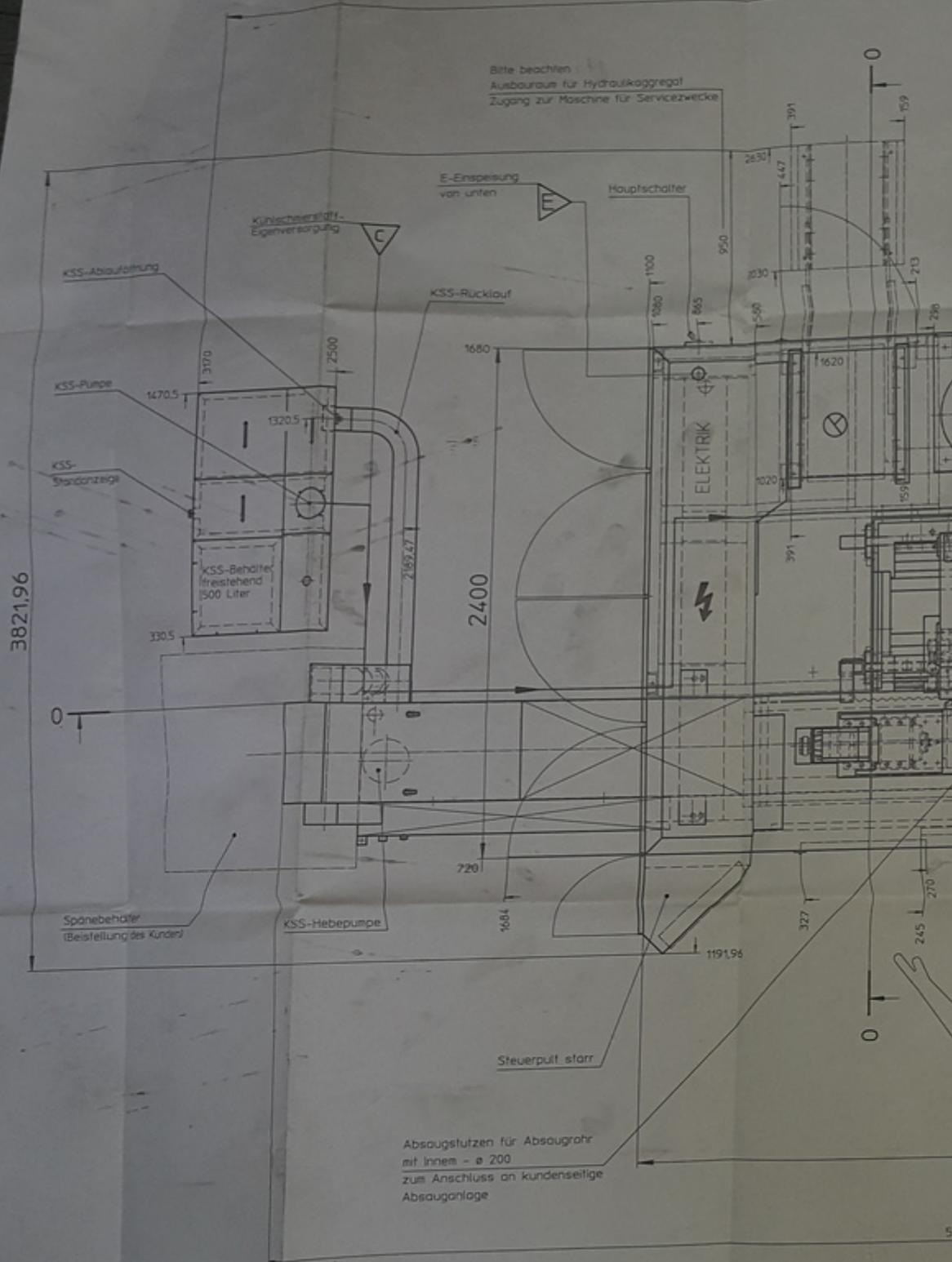






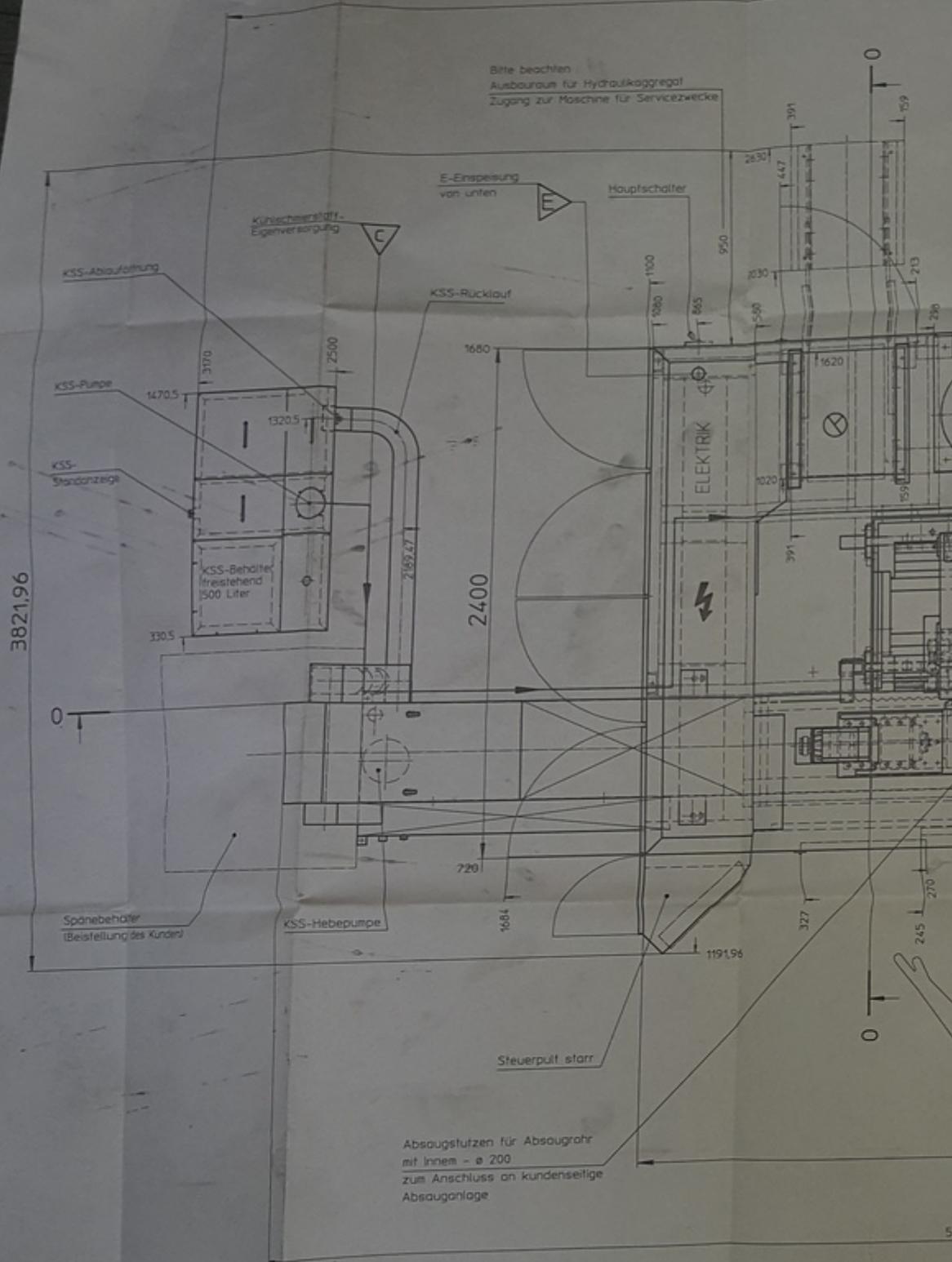






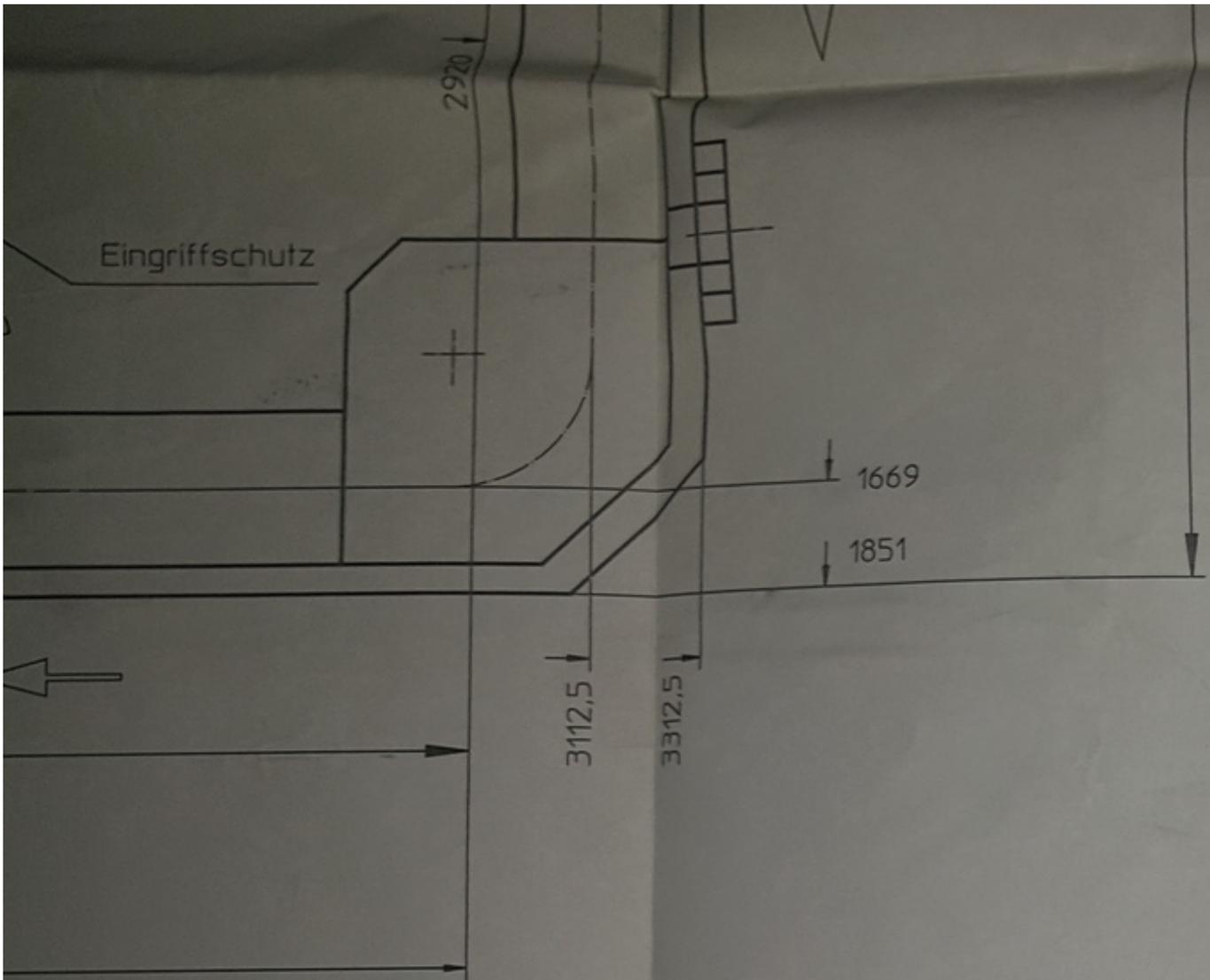
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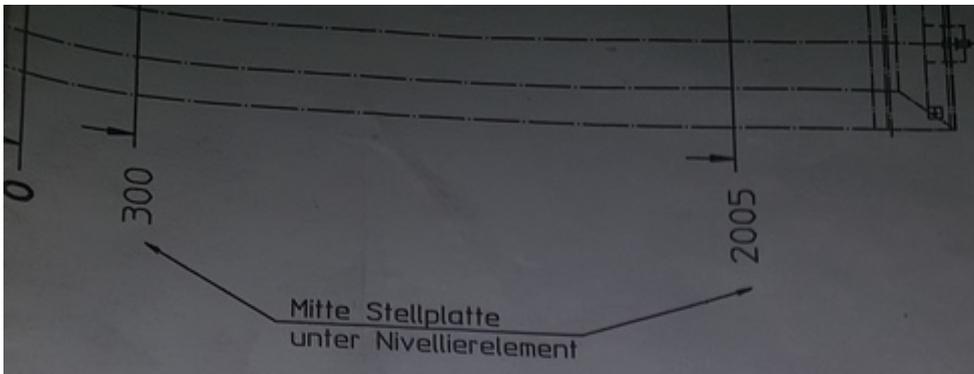


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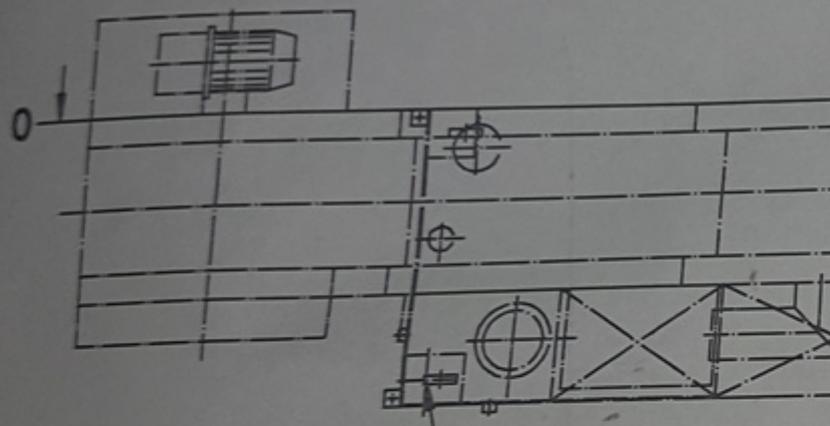
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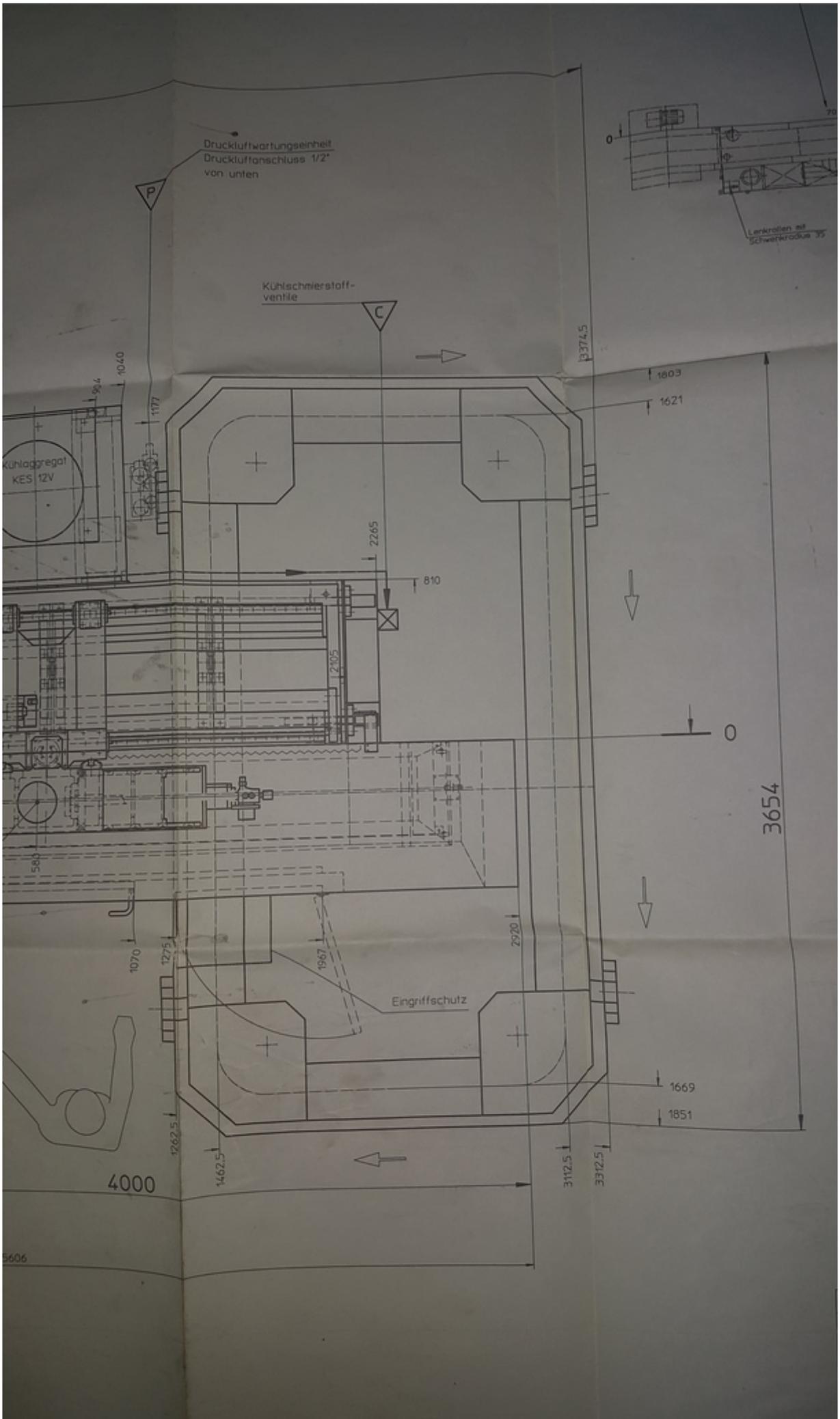
Stütz



Lenkrollen mit  
Schwenkradius 35

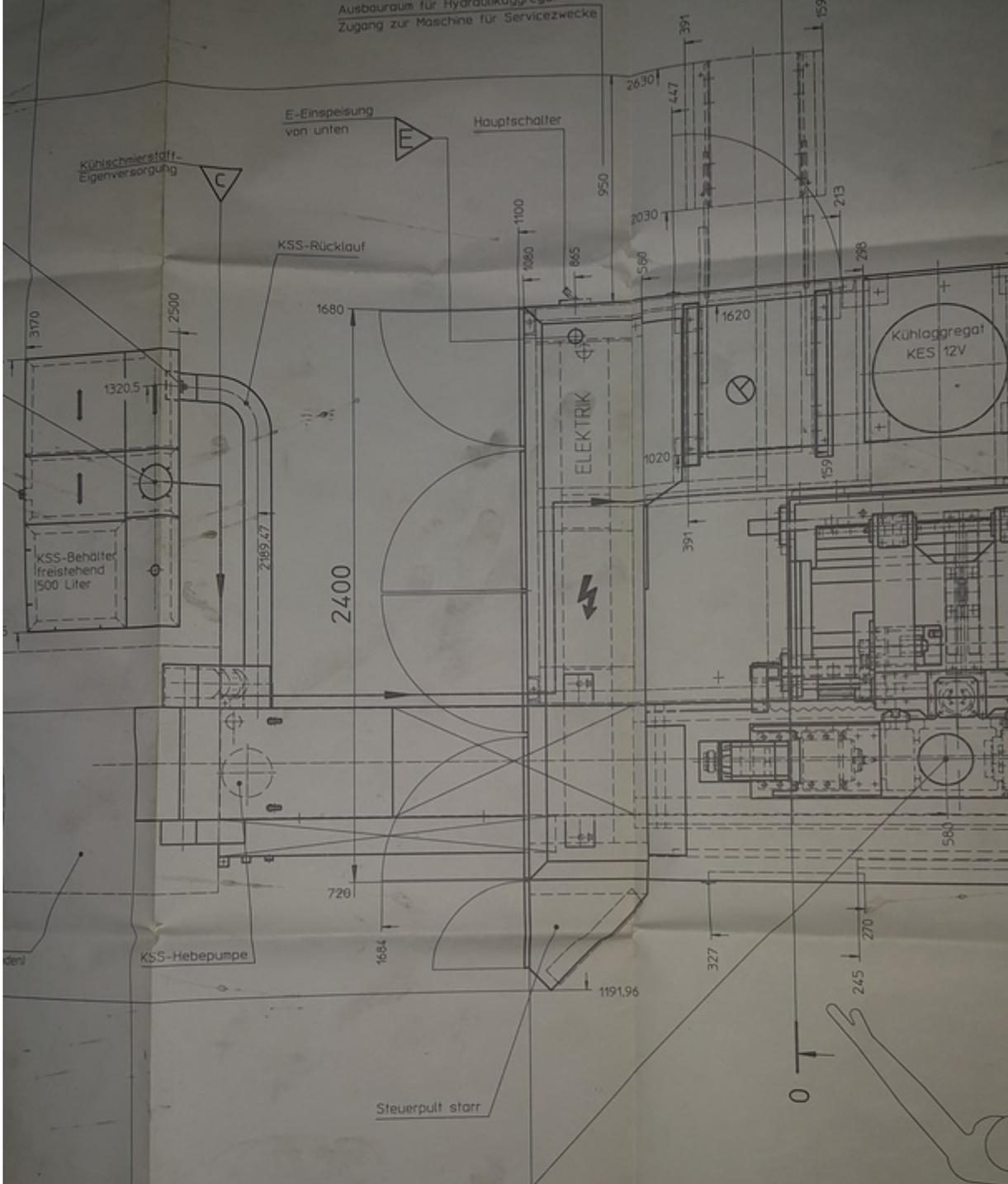
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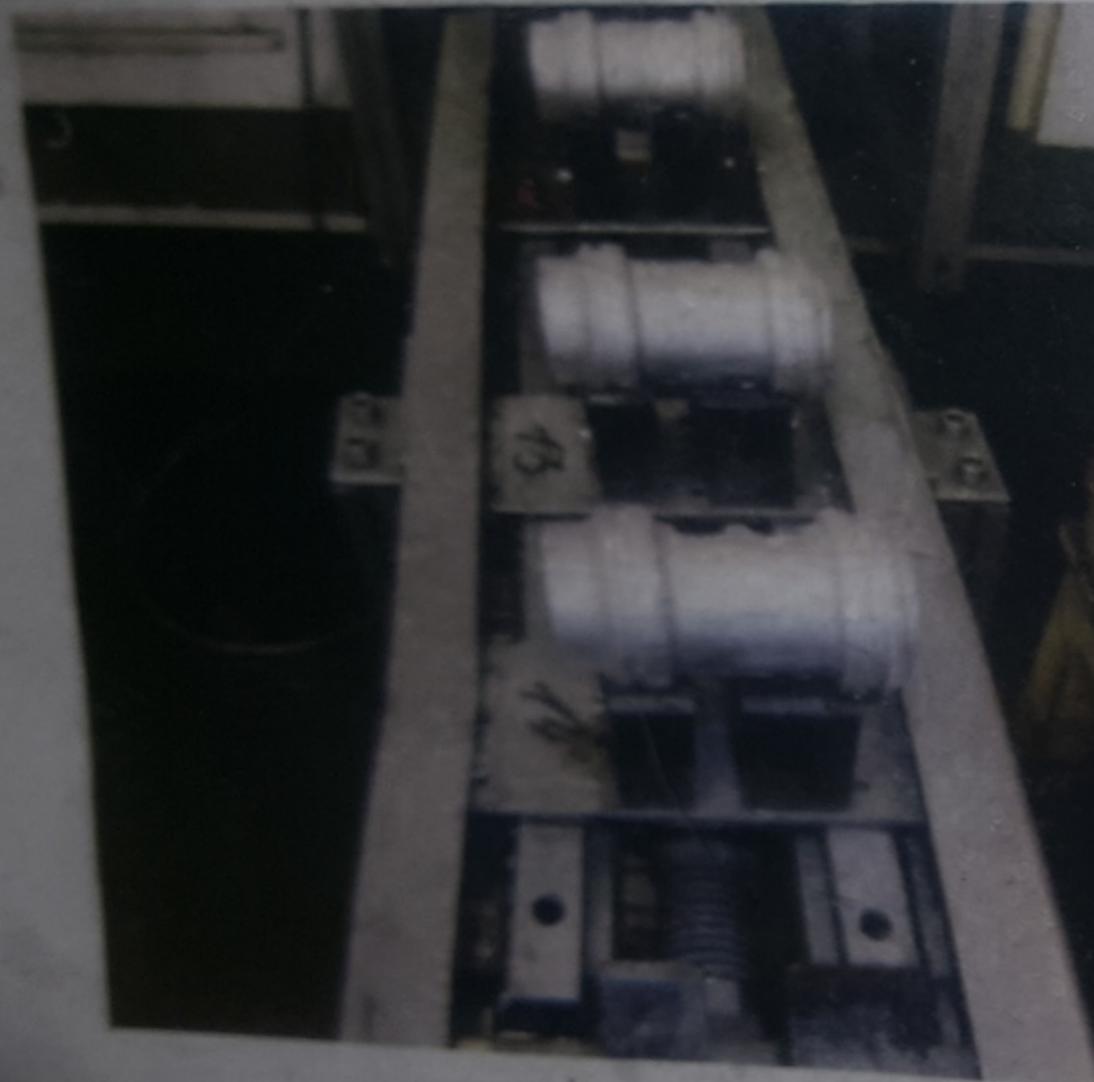


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