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Ref. No.:

814-04031547

Overview and Technical Data:

WEISSER - Univertor AS 90L CNC vertical Pick up lathe

WEISSER

Used WEISSER Machines | Asset-Trade

Year of Build:

May 1999

Description:

Used WEISSER Univertor AS 90 L CNC Pick up lathe

High-productivity shaft pick-up lathe for large-scale production.

CNC Control Siemens 840D

Technical specifications.

- Rotating diameter 250 mm
- Turning length 400 mm
- Circulation diameter max. 300 mm
- Workpiece length - max. 400 mm
- Feed range x - direction 0.1 - 30.000 mm / min
- Rapid traverse X-axis 30.00 m / min
- Working stroke Z: 500 mm
- Feed range z - Direction 0.1 - 60.000 mm / min
- Rapid travel Z axis 60.00 m / min
- Spindellager diameter 90 mm
- Tool turret 12xSAUTER 680
- Tool holder VDI 40

Further Data

- X1 axis (210 to -30 mm) 30 m / min
- Z1 axis (1302 to 172mm) 60m / min
- Spindle C1 30 - 3800 u / min
- W1 axis (608 to 308 mm) 20 m / min
- Tailstock
- Dimensions 4000 x 2200 x 2500 mm

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Turning lenght:

400.00 mm

Turning diameter:

250.00 mm

Spindle Speed:

3800.00 rpm

Driven Tools:

12.00

Tool Capacity:

12 x

Tailstock:

Yes

Bezel:

No

Dimensions and Weight:

Height:

2500 mm

Length:

4000 mm

Width:

2200 mm

Weight:

11000 kg

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Location:

Germany

Images:

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Asset-Trade

Assessment and Sale of Used Assets world wide

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