



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 824-06141046

Overview and Technical Data:

**STARRAG HECKERT - CWK 400 D Twin Pallet
HMC**

STARRAG HECKERT

starrag



Asset-Trade

Assessment & Sale of Used Assets



Description:

The horizontal 4-axis machining center **STARRAG HECKERT CWK 400 D** by **STARRAG HECKERT** offers maximum cutting productivity within a compact shop floor footprint. Featuring an integrated twin pallet shuttle and rapid axis acceleration, it slashes cycle times in series production.

Technical Key Facts & Specifications

Manufacturer	STARRAG HECKERT Machine Tools
Model / Series	CWK 400 D
Category	Horizontal Machine Center
Control Unit	SINUMERIK 840D
Year of Build	2002
Spindle Speed max.	15.000 RPM
Tool Magazine	120 Pockets
Travel Paths (X/Y/Z)	X: 650 mm / Y: 650 mm / Z: 650 mm
Spindle Hours	2.500 hrs
Machine Weight approx.	12.800 kg

Status: Brokered & Sold (Asset-Trade Archive & Valuation Benchmark)

Used STARRAG HECKERT CWK 400 D horizontal machining center with two pallets

- CNC Control Siemens 840D
- Hours of operation AN 39022
- Spindle hour only 2500 was completely replaced in 2013 !!!

Technical specifications:

- Pallet size 2x (400x400mm)
- Tool holder HSK63

Travel:



- Stand longitudinal movement X-axis 650 mm
- Support vertical movement Y axis 650 mm
- Table transversal movement Z-axis 650 mm
- B axis 360 degrees x 0.001 indexing
- Rapid traverse 40 m / min

Spindle

- Drilling / milling spindle speed from 50 to max. 15,000 rpm - steel
- Drive cable: 31KW
- 165 Nm at 100% ED
- 200 Nm at 40% ED

Other

- Tool breakage detection
- Remote maintenance by modem
- Installation mass (LxWxH) 4,600 x 3,920 x 2,900 mm

The machine is sold including chip conveyors, cooling equipment (company Knoll) and cooling unit (company Hyfra).

Not included are clamping devices and tools.

The machine is in good condition and is currently still used in our production.

Frequently Asked Questions (Buyers & Sellers) about STARRAG HECKERT CWK 400 D

Is this STARRAG HECKERT CWK 400 D currently still available for purchase?

This specific **STARRAG HECKERT CWK 400 D** has been successfully brokered by Asset-Trade and is already sold. We maintain this page as a verified reference and market valuation benchmark. Looking for identical or equivalent equipment? Submit a sourcing request – our global network will promptly locate suitable machinery from active industrial liquidations. What dynamic axis performance and chip-to-chip times does the STARRAG HECKERT CWK 400 D achieve?

The compact HMC **STARRAG HECKERT CWK 400 D** delivers fast rapid traverse rates, brisk axis acceleration, and rapid tool exchanges. The integrated twin-pallet shuttle substantially lowers cycle times in series production.

What is a used STARRAG HECKERT CWK 400 D worth in today's market?



Asset-Trade

Assessment & Sale of Used Assets

The fair market value of a used **STARRAG HECKERT CWK 400 D** (built 2002) is determined by accumulated operating hours, geometric accuracy, spindle/guideway condition, included tooling, and the installed control system. Asset-Trade delivers certified, confidential valuations based on real worldwide transaction benchmarks. Request your free machine valuation now.

I want to sell a used STARRAG HECKERT machine or manufacturing plant – how does Asset-Trade assist?

Asset-Trade provides industrial sellers with a turnkey disposal package: We buy quality **STARRAG HECKERT** machine tools directly for cash or market full **manufacturing departments** and **plant closures** globally to over 100,000 verified buyers. Our service includes certified electrical/mechanical decommissioning, heavy industrial rigging, and broom-clean site handovers.

Looking to sell a used STARRAG HECKERT machine or production line?

Asset-Trade purchases high-quality **STARRAG HECKERT** machine tools directly for cash or markets full **plant liquidations** and **workshop closures** globally to 100,000+ verified industrial buyers. Request your complimentary **machinery valuation** today!

[Request Valuation & Sell Now »](#)



Technical Data:

Technical Data:

Control: SINUMERIK 840D
Machine Hours: 39.022 hrs.
Spindle Hours: 2.500 hrs.
Spindle Speed: 15.000 rpm
Tool Capacity: 120 x

Travels:

X-Axis: 650 mm
Y-Axis: 650mm
Z-Axis: 650 mm

Dimensions and Weight:

Height: 2.900 mm
Width: 3.920 mm
Length: 4.600 mm
Weight: 12.800 kg

Buyer Information:

Condition: Very good condition
Availability: Sold
Sold as:
EXW (Ex Works - Incoterm)
VAT: 19 %
Buyers Premium: 16 %
Location: Germany



Images:

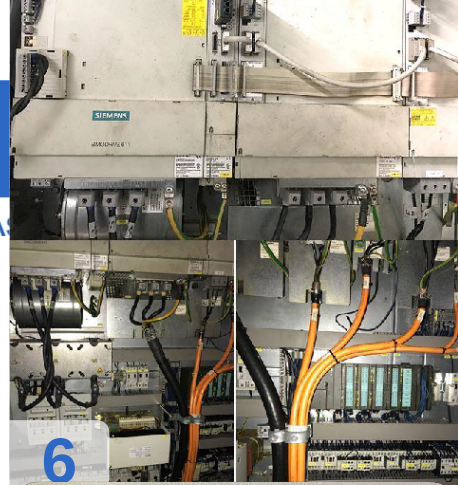




7



As



6

e

Assets

Maschineninformationen			
	Stunden	min	sek
Betriebsstunden gesamt	37173	5	48
Automatikbetrieb gesamt	39022	5	19
Einschaltzeit	45	26	48
Laufzeit Teileprogramm	0	0	14
kein Automatikbetrieb	42	21	6
Laufzeit Spindel	2505	41	0
Lz. Drehdurchführung Spindel	454	49	42
Stueckzahl	28378		
Teile pro Vorrichtung	1		
Name der PLC-Datei	18468		
Erstellungsdatum	26. 3. 2002		

8



Asset-Trade

Assessment & Sale of Used Assets

QR Code for <https://www.asset-trade.de/en/print/pdf/node/5701>

Asset-Trade

**Assessment and Sale of Used Assets world
wide**

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>