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Ref. No.:

838-0921648

Overview and Technical Data:

TOYODA - FH 80 S HMC 4-axis

[TOYODA](#)

TOYODA

Year of Build:

Nov 2004

Description:

Used TOYODA FH 80 S Horizontal machining center

See our Sale in conjunction with Maynards

Multiple Machines Available beginning of June 2018 from 2004 to 2006

Operational Hours about 4.000/year

Spindel hours about 3000/year

Technical specifications:

- CNC control Fanuc 16i-MB
- Travel distances
 - X-way 1.350 mm
 - Y-way 1.150 mm
 - Z-way 1.150 mm
 - B = 1 degrees
- Fast Travel 24 m / minute.
- Tool holder SK50
- Table size 800 x 800 mm
- Table load 2500 kg
- Spindle speed 6,000 rpm
- Spindle power 37Kw
- Torque 600 Nm
- Number of tools 40 pcs.
- Max tool length 550mm
- 2.0sec changeover time
- ATC magazine
- KNOLL high pressure system IKZ 80 bar
- Dimensions 5,000 X 7,500 X 4,000 mm

Machine to be inspected under power by appointment.

Technical Data:

Technical Data:

Control:

[Series 16i](#)

Machine Hours:

40.000 hrs.

Spindle Hours:

30.000 hrs.

Spindle Speed:

6.000 rpm

Tool Capacity:

40 x

Travels:

X-Axis:

1.350 mm

Y-Axis:

1.150mm

Z-Axis:

1.150 mm

Dimensions and Weight:

Height:

4.000 mm

Width:

7.500 mm

Length:

5.000 mm

Weight:

24.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:



3

Bereit
für
OP 100



auf der Maschine 10

07080 N00001

33941

F 140 001K 2018 19246
100.1 304020901 000201-211 00111022
100.1 140 001K 2018 19246
100.1 304020901 000201-211 00111022

POSITION	QUANTITÄT	PREIS	WERT
X	201.134	0.000	0.000
TM	200.070	-15.070	-3.015.000
Z	00.000	-200.007	-200.007
B	00.000	0.000	0.000

POSITION	QUANTITÄT	PREIS	WERT
X	201.134	0.000	0.000
TM	200.070	-15.070	-3.015.000
Z	00.000	-200.007	-200.007
B	00.000	0.000	0.000

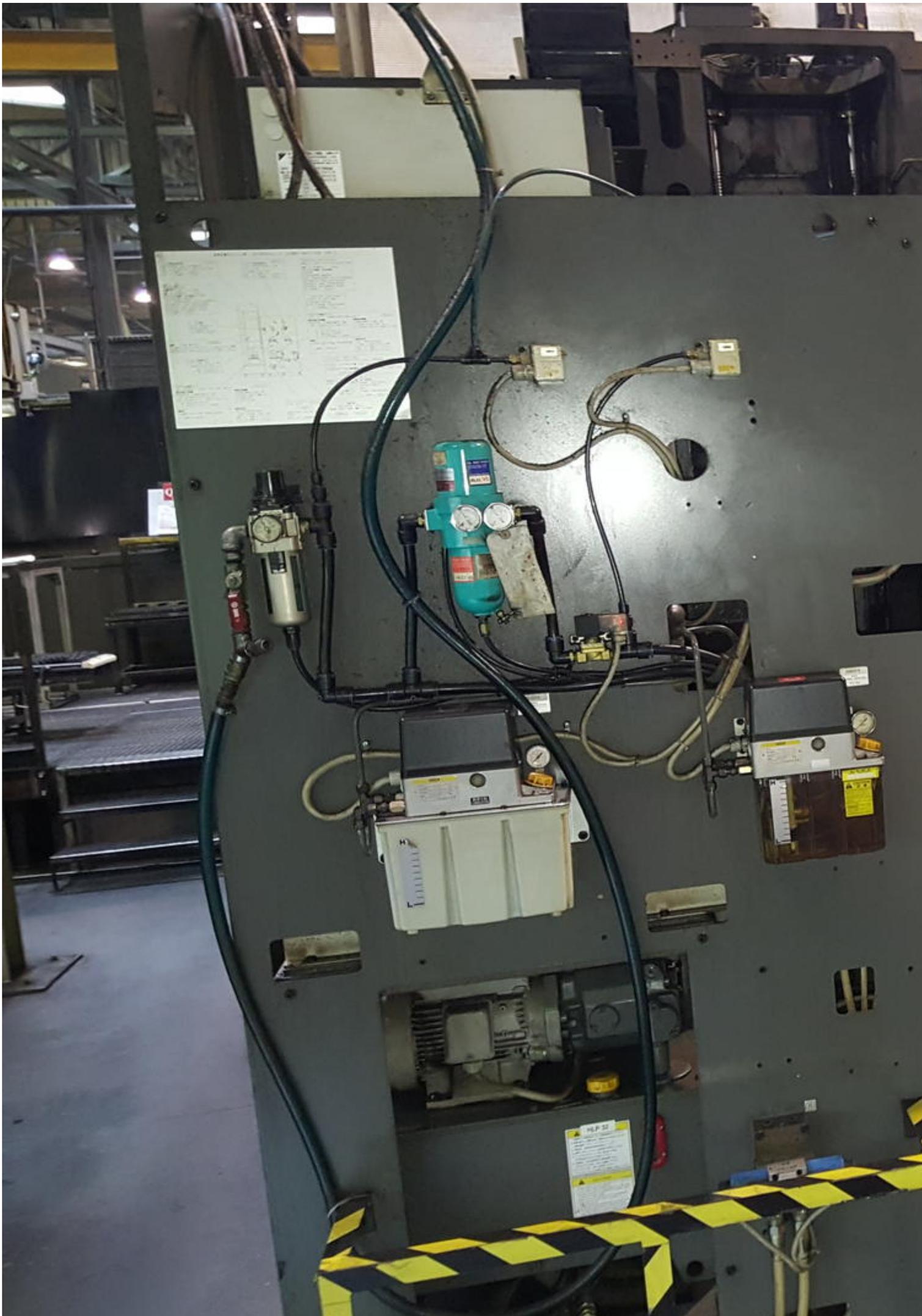
OVERIDE

SPACE

100 110 170

60 50









Toyoda - NS 0740

Inventarnummer

440440103

022222

SER.NO.

NS

SUPPLY VO

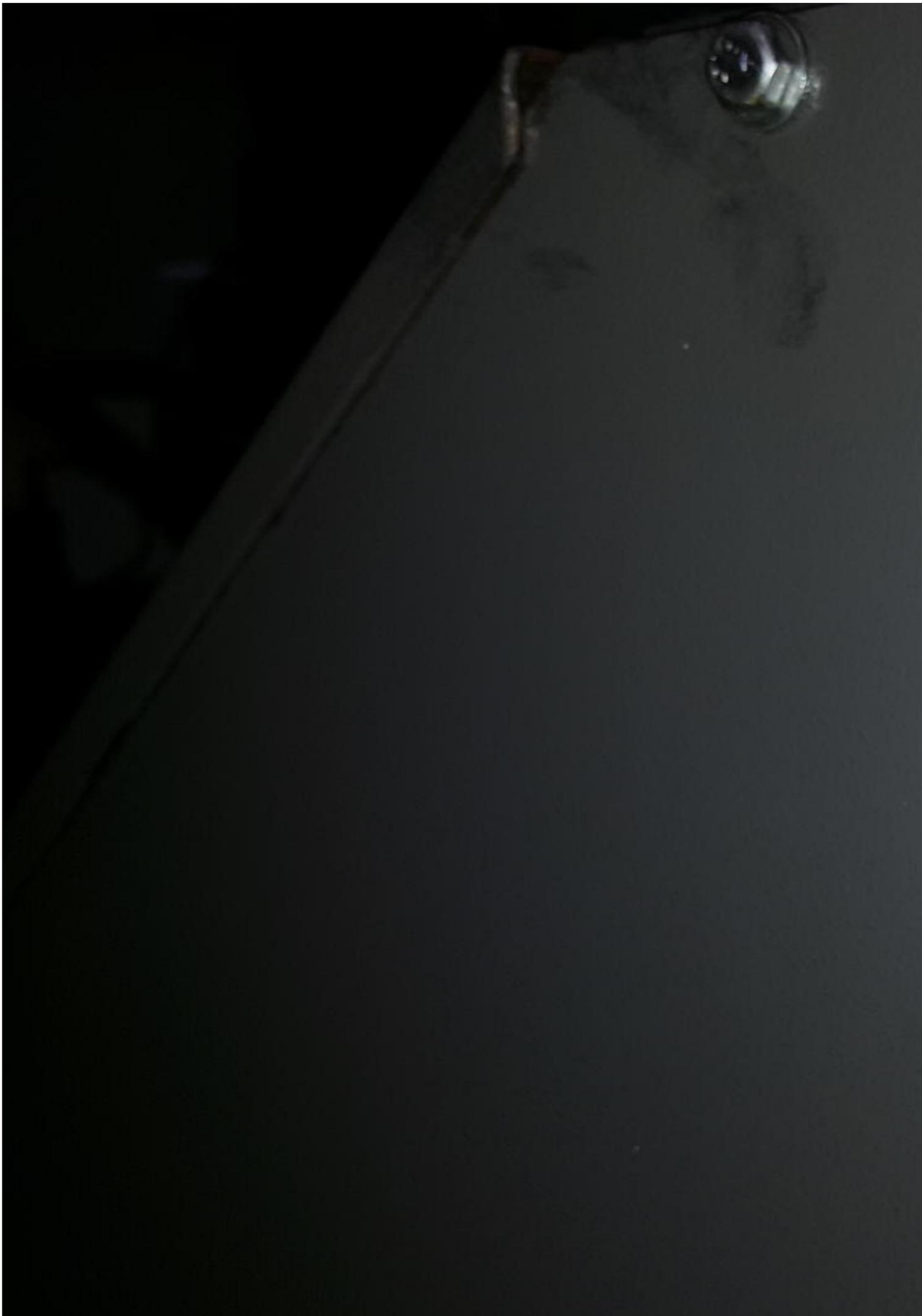
PHASE

I.C. OF CI

MAXIMUM

DATE







Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:
838-0921648

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TOYODA - FH 80 S HMC 4-axis

TOYODA

A large graphic featuring the letters 'TOY' in a bold, white, sans-serif font. The letters are set against a solid red background that has rounded corners on the top-left and bottom-right. The 'T' is on the left, the 'O' is in the middle, and the 'Y' is partially visible on the right edge.

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F 140 001K 2018 19246
100.1 304020901 000201-211 00111022
100.1 100.1 100.1 100.1 100.1 100.1 100.1 100.1 100.1 100.1

POSITION	QUANTITÄT	PREIS	WERT
X	201.134	0.000	0.000
YH	200.070	-15.870	-3174.000
Z	200.007	-200.007	-40001.400
B	00.000	0.000	0.000

OVERIDE

SPACE

100 110

60° 50°



FANUC Series 16i-MB

07090 N0000

MM/111 1954

F 140 USTK-ZAEBL. 2000

106 F 38482/43H VORSCH-ZEIT 011-3H5

LAGE ZEIT

F. 00300451

T1000 : 661 Z1352.344+0.051 ;

T1152 G1 0.031 G0103000 ;

T1152 L1 -0.051 G0103000 ;

T1152 X-260 Y0 Z400 S830 M103

G0 G30 G56 G43 X-260 Y0 Z400 S830 M103

M99 ; 661 X770 Z1352.344+0.051+0.051#1521 F2000 ;

OVERRIDE

SPINDLE

100 110 120

60 50

RAPID FEED

50

POSITION

UNIT

125.000

0.000

332.375

100.000

634.844

0.000

-0.031

0.000

103

2000

6

6

6

6

6

6

6

6

6

6









Toyoda - NS 0740

Inventarnummer

440440103

022222

SER.NO.

NS

SUPPLY VO

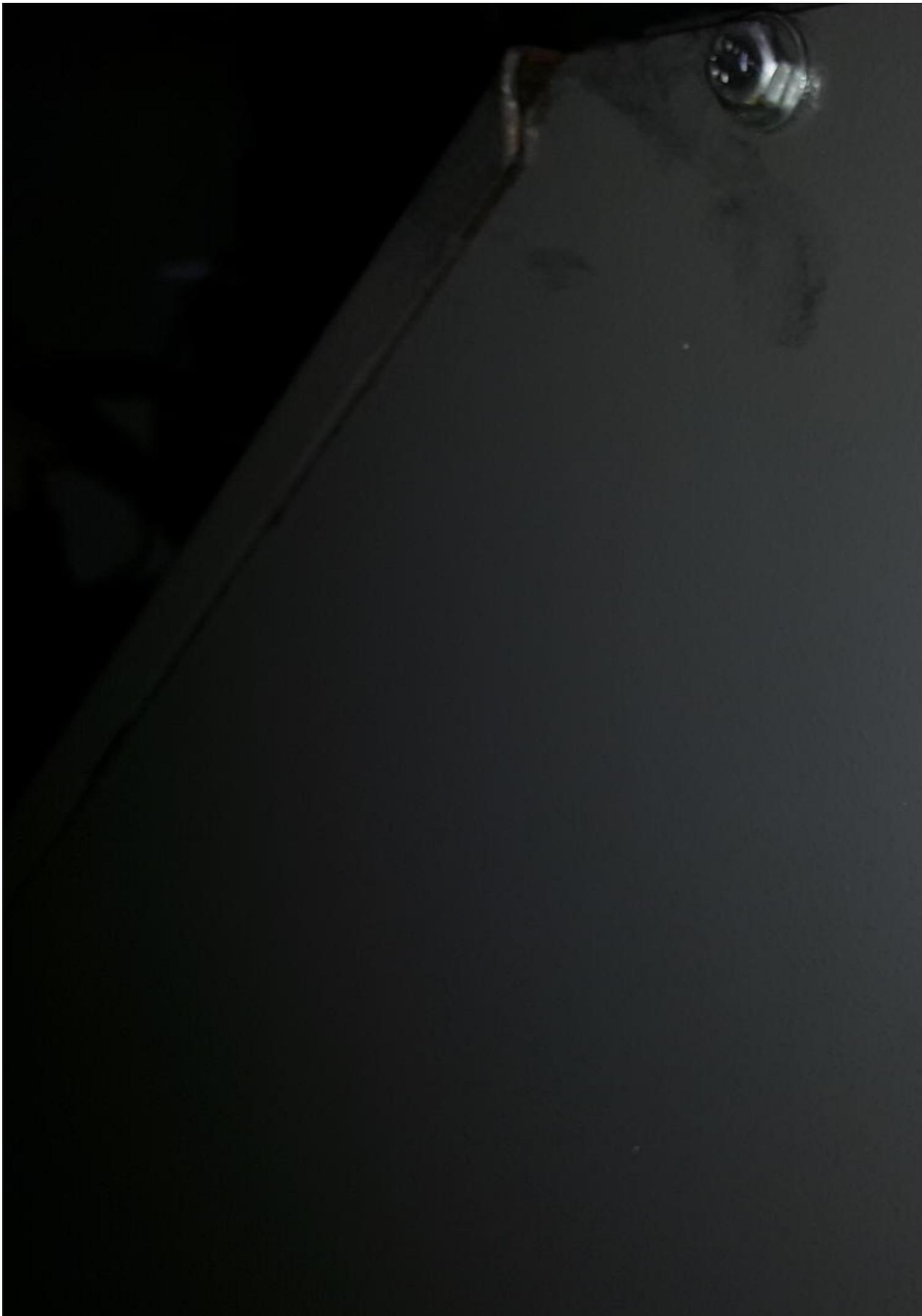
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