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Ref. No.:

838-0921648

Overview and Technical Data:

TOYODA - FH 80 S HMC 4-axis

[TOYODA](#)

TOYODA

Year of Build:

Nov 2004

Description:

Used TOYODA FH 80 S Horizontal machining center

See our Sale in conjunction with Maynards

Multiple Machines Available beginning of June 2018 from 2004 to 2006

Operational Hours about 4.000/year

Spindel hours about 3000/year

Technical specifications:

- CNC control Fanuc 16i-MB
- Travel distances
 - X-way 1.350 mm
 - Y-way 1.150 mm
 - Z-way 1.150 mm
 - B = 1 degrees
- Fast Travel 24 m / minute.
- Tool holder SK50
- Table size 800 x 800 mm
- Table load 2500 kg
- Spindle speed 6,000 rpm
- Spindle power 37Kw
- Torque 600 Nm
- Number of tools 40 pcs.
- Max tool length 550mm
- 2.0sec changeover time
- ATC magazine
- KNOLL high pressure system IKZ 80 bar
- Dimensions 5,000 X 7,500 X 4,000 mm

Machine to be inspected under power by appointment.

Technical Data:

Technical Data:

Control:

[Series 16i](#)

Machine Hours:

40.000 hrs.

Spindle Hours:

30.000 hrs.

Spindle Speed:

6.000 rpm

Tool Capacity:

40 x

Travels:

X-Axis:

1.350 mm

Y-Axis:

1.150mm

Z-Axis:

1.150 mm

Dimensions and Weight:

Height:

4.000 mm

Width:

7.500 mm

Length:

5.000 mm

Weight:

24.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:



3

Bereit
für
OP 100



auf der Maschine 10

07080 N00001

33941

140 001K 2018 19246

F 336.1 140 304020001 000201-211 00111022

1.08.2011 1.08.2011 1.08.2011 1.08.2011 1.08.2011

115.1 115.1 115.1 115.1 115.1

2-45 N12

POSITION	DEBIT	CREDIT	DEBIT	CREDIT
X	201.134	0.000	X	0.000
TM	200.070	-20.070	TM	-20.070
Z	200.007	-200.007	Z	-200.007
B	00.000	0.000	B	0.000

OVERIDE

SPACE

100 110 120

60 50



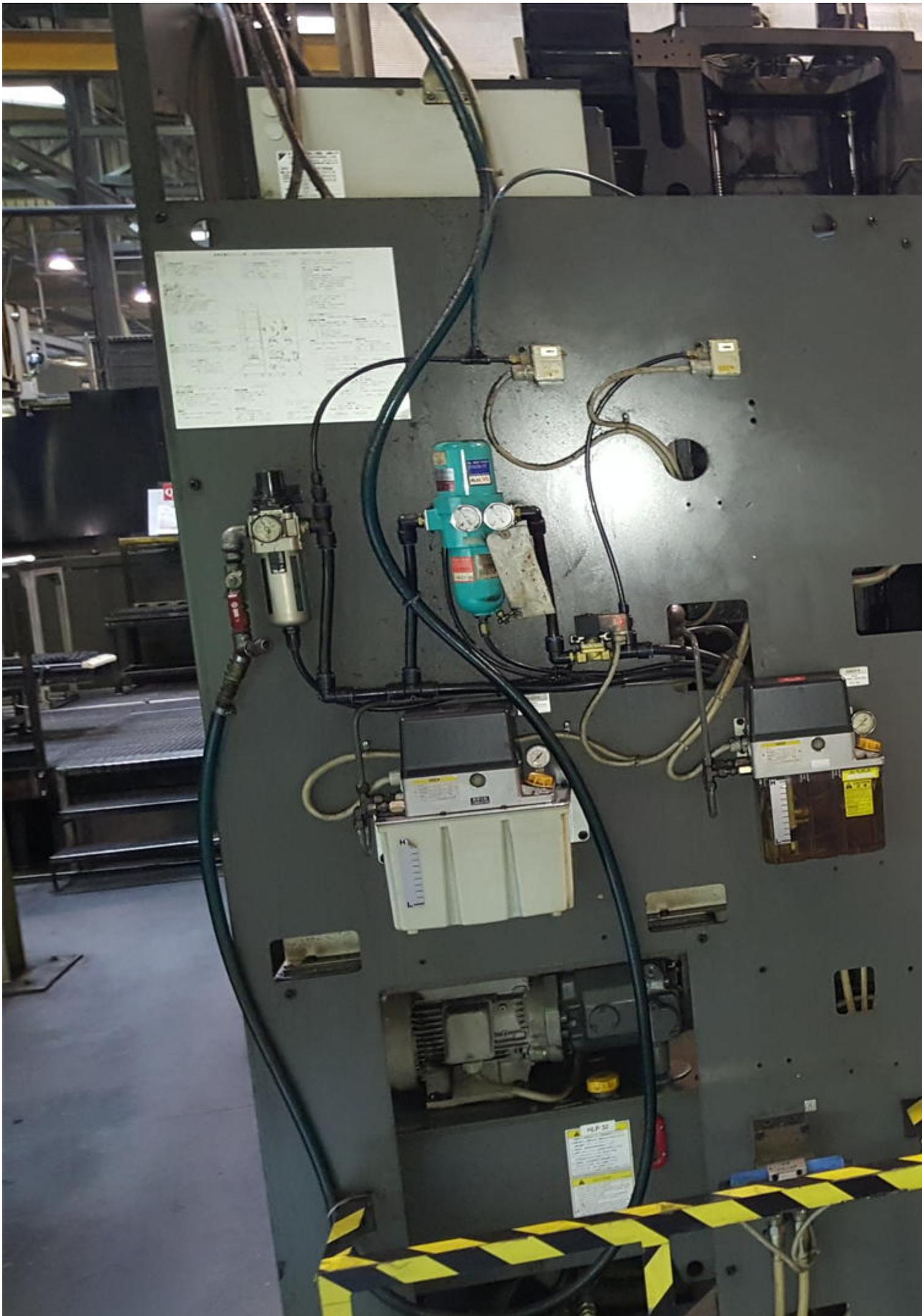
FANUC Series 16i-MB
PARTNER BLOCK DP9 07090 N0000
M11/111
1954
F 140 USTK-ZAEBL.
38482/43H VORSCH-ZEIT 011-3H52
LAGE ZEIT

PC: 00300451
T1000 :
I1(152 G1 0.03) G01(3000) ;
I1(152 L1 -0.05) G01(3000) ;
I1(152 X-260 Y0 Z400 S830 M103
G0 G30 G56 G43 X-260
M99 ;
661 Z1352.344+0.051 ;
61 X770 Z1352.344+0.051#152] F2000 ;
60 G64 Z360 ;
M105 ; G30 Z0 Y0 M916 ;
6 G0 G91 G30 Z0 Y0 M916 ;
8 M01

OVERRIDE
SPINDLE
100 110 120
60 50
RAPID FEED
100 50

16
15
14
13
12
11
10
9
8
7
6
5
4
3
2
1









Toyoda - NS 0740

Inventarnummer

440440103

022222

SER.NO.

NS

SUPPLY VO

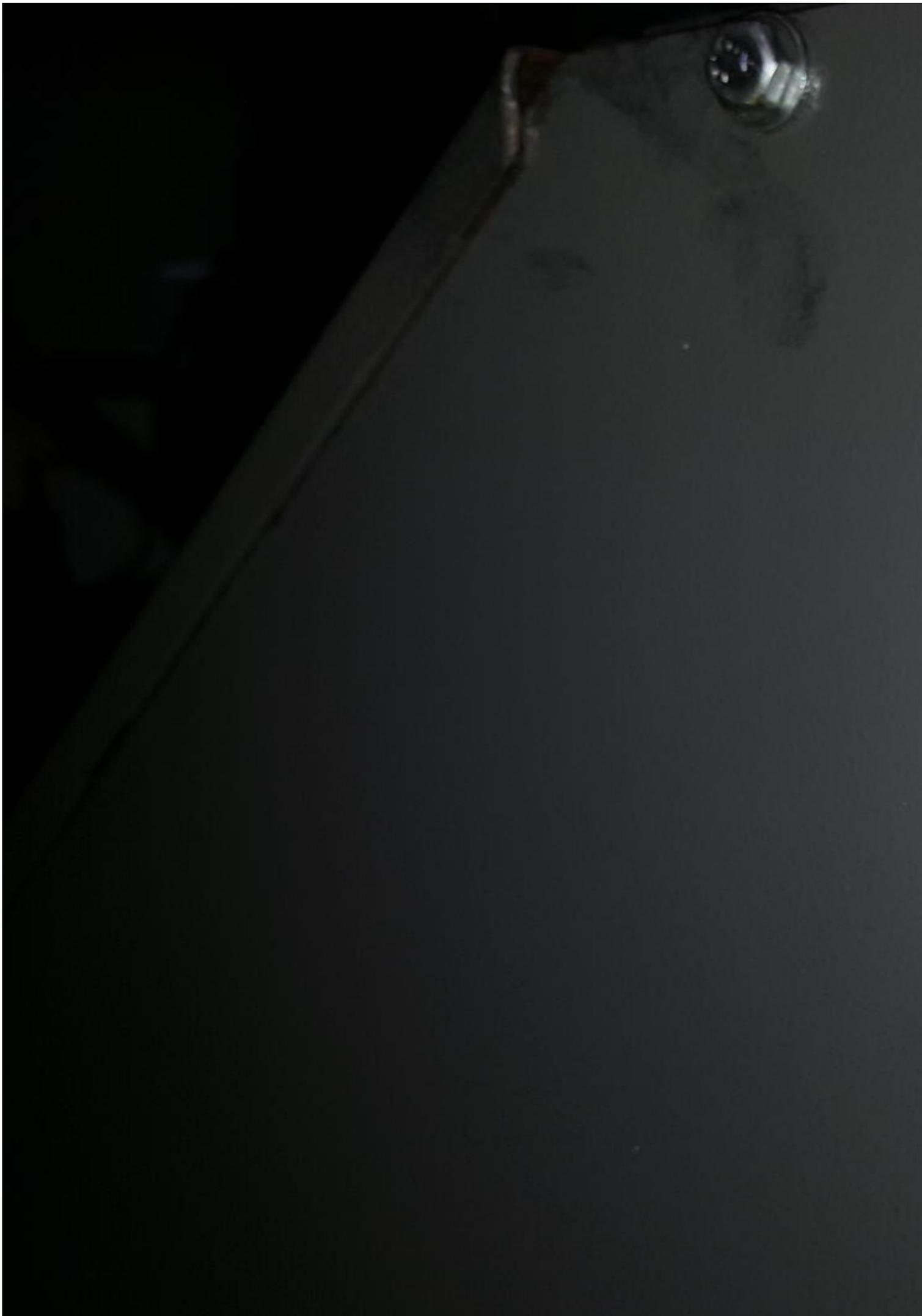
PHASE

I.C. OF CI

MAXIMUM

DATE







Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:
838-0921648

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TOYODA - FH 80 S HMC 4-axis

TOYODA

A large graphic featuring the letters 'TOY' in a bold, white, sans-serif font. The letters are set against a solid red background that has rounded corners on the top-left and bottom-right. The 'T' is on the left, the 'O' is in the middle, and the 'Y' is partially visible on the right edge.

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für
OP 100



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07080 N00001

33941

140 001K 2018 19246

F 140 304020901 000201-211 00111022

140 654.1 191 643 2001 134 1255 2199

1125.1

11670 1100 109 (20140)

1125.1

2-45 112.1

Series 161-MB

POSITION	DEBIT	CREDIT
X 201.134	0.000	0.000
TM 200.070	-15.070	
2 00.000		-200.007
0 00.000		0.000

POSITION	DEBIT	CREDIT
X 201.134	0.000	0.000
TM 200.070	-15.070	
2 00.000		-200.007
0 00.000		0.000

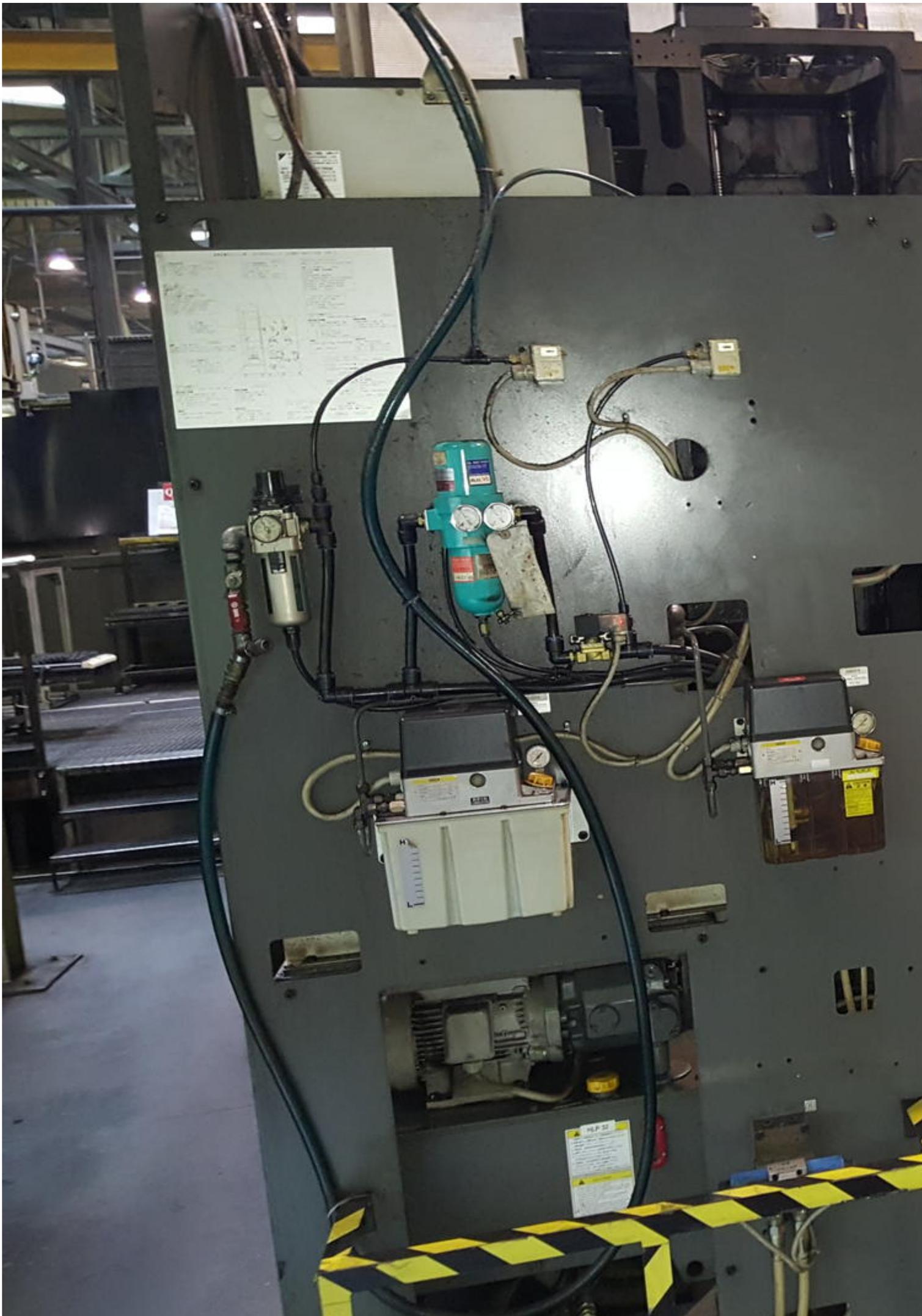
OVERIDE

SPACE

100 110

60° 50°









Toyoda - NS 0740

Inventarnummer

440440103

022222

SER.NO.

NS

SUPPLY VO

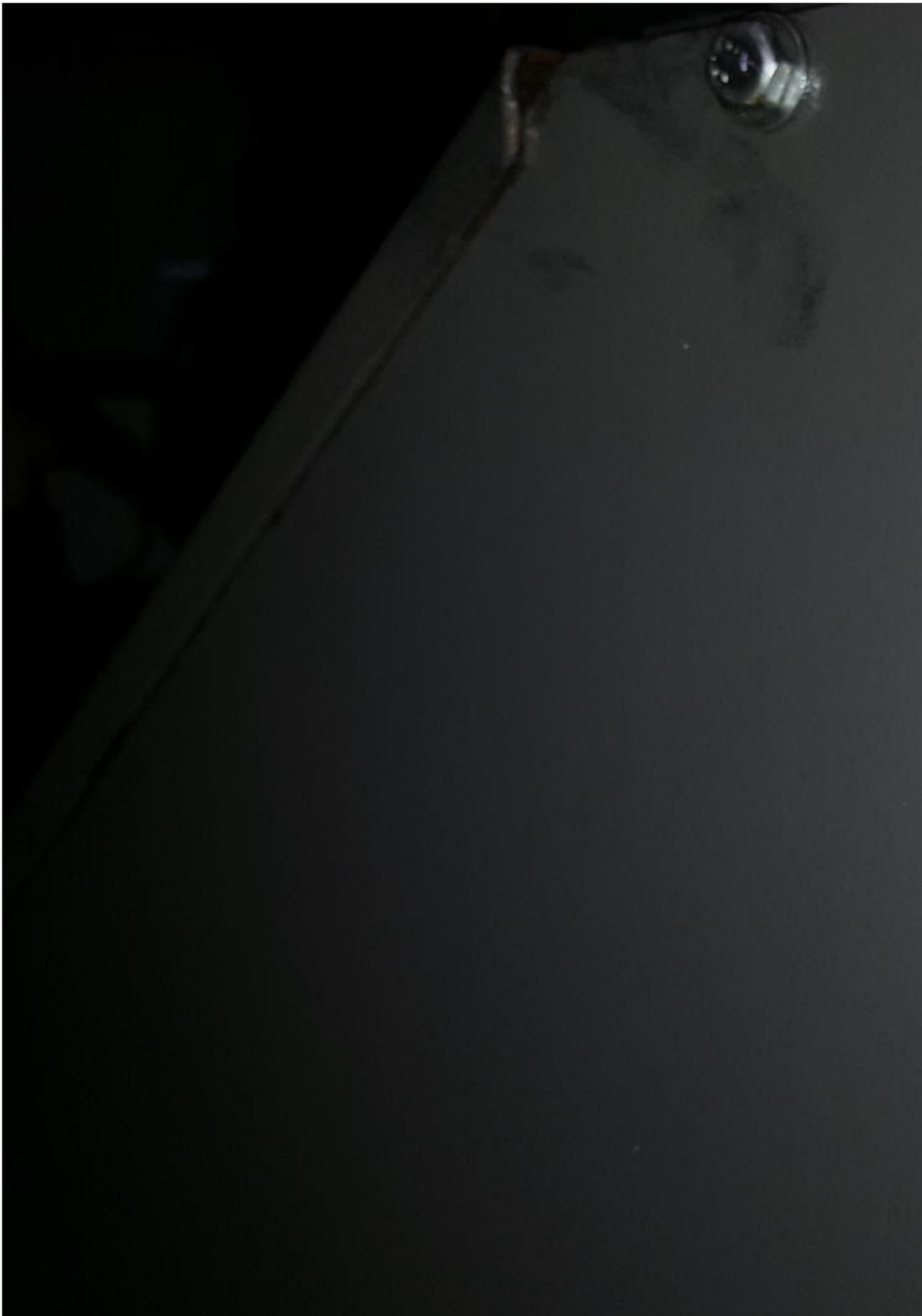
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