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Ref. No.:
904-1291512

Overview and Technical Data:

FRECH - DAW 200 + DAW 63 + DAW 20 Package

FRECH

FRECH

Year of Build:
Jan 1991
Rebuild year:
Jan 2012

Description:

Used 3x FRECH Hot Chamber Diecasting machines for sale as package

These machines were completely overhauled from FRECH and never went into production and are ideal for zinc-alloy die casting.

Technical Data:

MAKE	FRECH	FRECH	FRECH
Model	DAW 200	DAW 63	DAW 20
Build	1991 overhaul 2012	1982 overhaul 2012	1991 overhaul 2012
Locking Force	2000 kN	680 kN	200 kN
Die mounting platens	755 x 755 mm	510x510 mm	380 x 380 mm

Distance between tiebars	500 x 500 mm	321x321 mm	250x250 mm
Dimensions LxW H	4.1 x 1.8 x 3 m	4.1x 1.4 x 2.7m	3.1 x 1.2 x 2.1m
Weights	8.000 kg	5.000 kg	3.000t

The DAW series is characterized by high efficiency and reliability. The inserting-unit was newly developed for this model-series. As a result, cycle-rates and the casting quality have been increased. The DAW series leaves no desires unfulfilled with an innovative closing-hydraulic, the generally very stable construction and the maintenance-friendly machine enclosure.

The operation of this hot chamber die casting machine is very easy thanks to the integrated data-dialog-control

Technical Data:

Technical Data:

Control:

[CNC](#)

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Location:

Germany

Images:



SPERRLAGER

M	E	B	Z	R	D	C			
W	T	S	V	P	U	X	1	2	3
A	-	T	A	G	L		4	5	6
							7	8	9
							0	<	>



TABEAU DES SYMBOLES

	Retrovent spray time temps de post-pression
	Rückventil spraying time temps de retraissement
	Eröffnungszeit opening time temps d'ouverture
	Ausschneidzeit/Überwachung excision time / respecting temps d'arrêt / respect d'arrêt
	Spritzzeit spray time temps de poteyage
	Zykluszeit/Überwachung cycle time counter contrôle du temps de cycle
	Spritzgeber spraycounter fréquence du poteyage
	Schmierzähler lubrication counter compt. du graissage central
	Schusszähler shot counter compteur d'injection
	Start II. Phase stroke 2nd phase départ 2ème phase
	Fehleranzeige error indication indication du dérangement
	Sprachen fahrend sawing travelling poteyage en mouvement
	Spritzen bevor spritzen spray before spraying saufflage avant le poteyage
	Sprizen als Abschlepper spray as chopper poteyeur comme débiteur
	Getriebeheizung oil tank heating chauff. du réservoir d'huile
	Einrichten adjustment réglage
	Hydraulik hydraulic hydraulique
	Flur channel trou
	Katzen cat chat
	Katzen cat chat
	Filterzähler filter unit unité de filtration
	Ölwanne oil pan bassine





CE
KCL
SIZE : XX-LARGE
QUANTITY : 1000 PCS

KCL GmbH
Am Kreuzacker 9 D-38124 Eichenstedt





RAUCH

SCHMELZTECHNIK
GMUNDEN/AUSTRIA

Typ: H 11 200 E
Seriennummer-Baujahr: 1853 2011
Leistung: 111 kW
Zugkraft: 2300 N
Schaltung: 1 Hz
Bodenmontageplatte 200











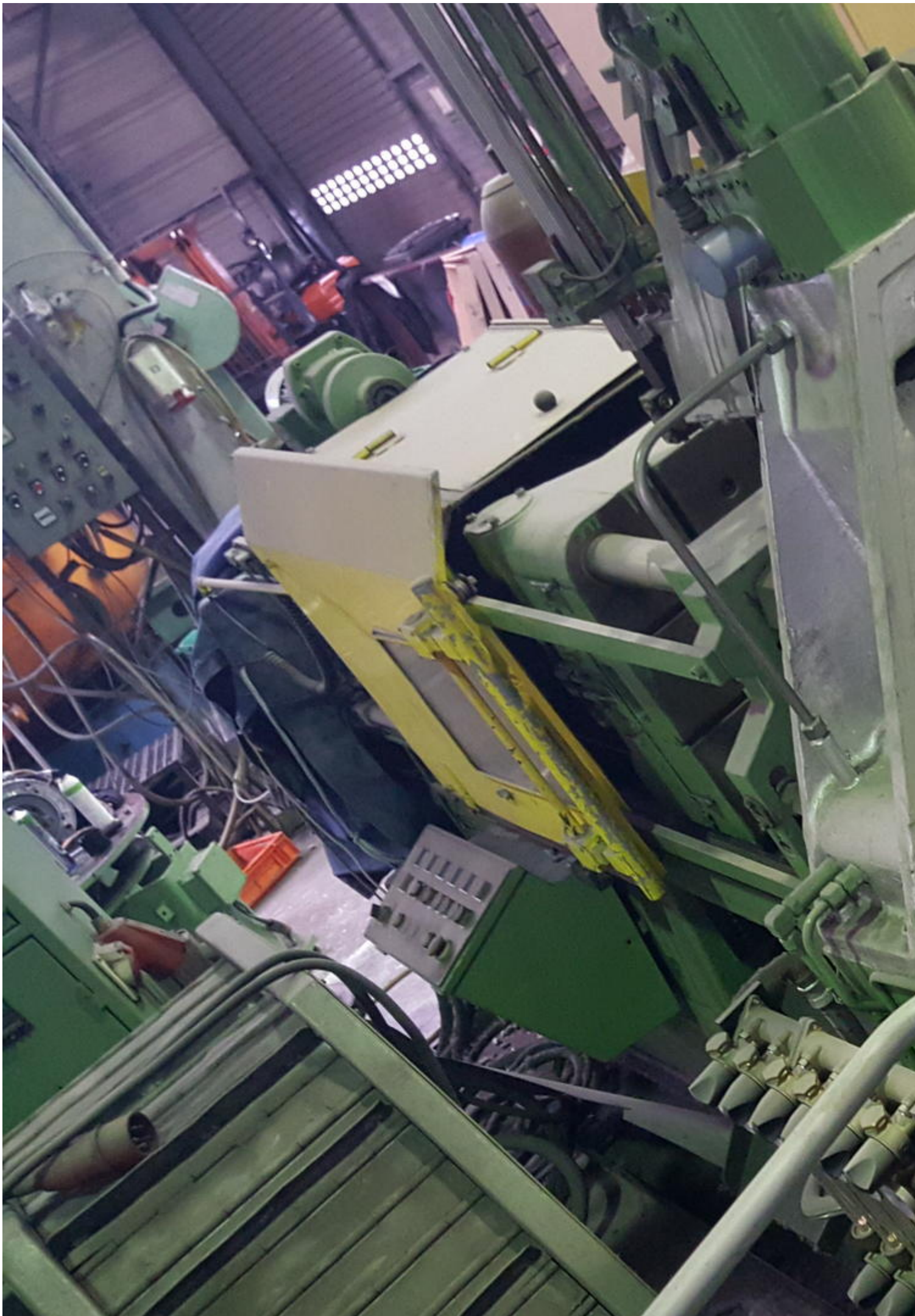












RAUCH

SCHMELZTECHNIK
GMUNDEN/AUSTRIA

Typ: 455 F 50/80
Seriennummer: 3441/91
Leistung: 12,5 kW
Schaltung: 50 Hz

Wegtemperatur 150 °C



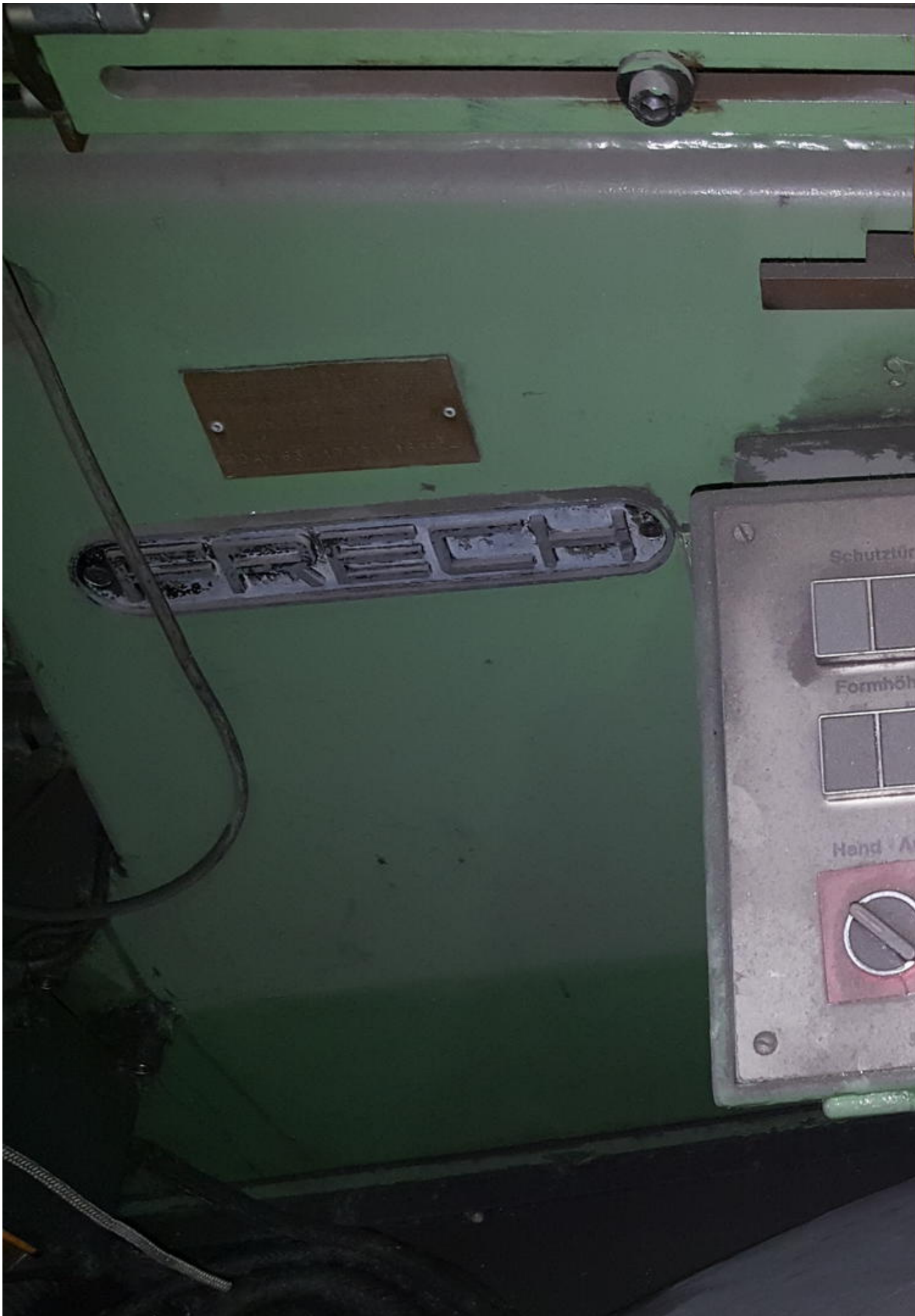
FRECH

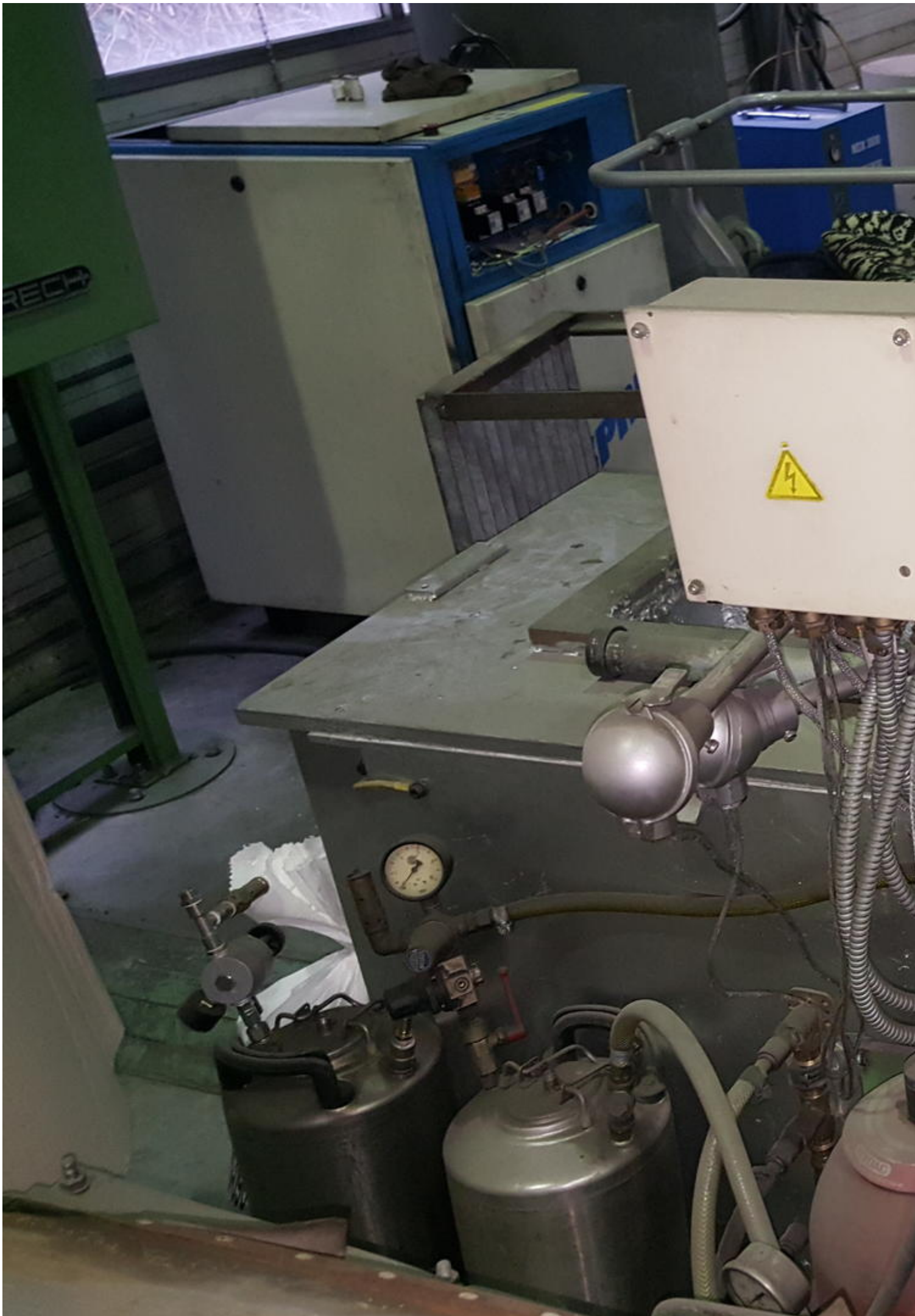
Control panel with various indicators and switches:

- Schaltgerät
- Waage Karzug bew.
- Form
- Karzug fest
- Profilhub
- Auslösen
- Auswerfer
- Karzug bew.
- Form
- Karzug fest
- Schaltgerät
- Schaltgerät
- Nachdruck
- ANNE
- Öffnung
- Auswerfer
- Form
- Karzug fest
- Auslösen
- Schaltgerät
- Zykl. Überwachung
- Zykluszeit



DAT









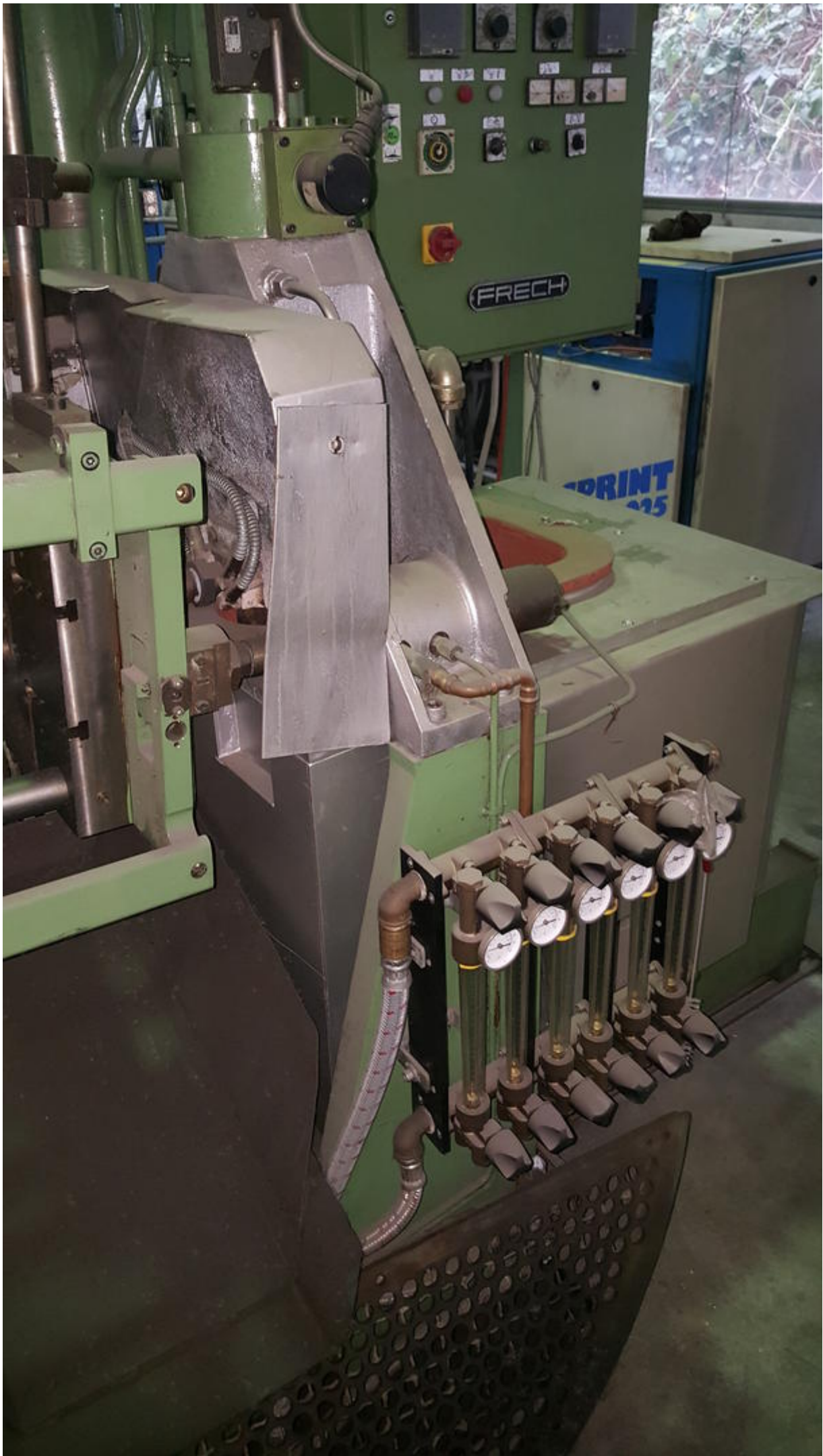
SYMBOLUEBERSICHT / TABLE OF SYMBOLS / TABLEAU DES SYMBOLES

#	Schutzhaube safety cover goutte de protection		Nachdruckzeit stress time temps de post-pression
	Fernzug bewegl. core puller moveable noyau mobile		Abkuehlzeit cooling time temps de refroidissement
	Form schliessen close die fermer moule		Deffnungszeit opening time temps d'ouverture
	Fernzug fest core puller firm noyau fixe		Auswerferzeit/Wiederholung ejector time / repeating temps d'ejec / repet d'ejec
	Presskolben DAK piston press DAK piston d'injection DAK		Spruehzeit spray time temps de poteyage
	Presskolben DAK-h piston press DAK-h piston d'injection DAK-h		Zykluszeit Ueberwachung cycle time counter controle du temps de cycle
	Fork open four open moule ouvert		Spruehzaeher spraycounter frequence du poteyage
	Auswerfer ejector ejecteur		Schmierzaehler lubrication counter Compt du graissage central
	Maas balance balance		Schusszaehler shot counter Compteur d'injection
	Spruehrichtung spraying device poteyeur		Start II phase stroke 2nd phase depart 2eme phase
	Hydraulikdruck hydraulic pressure pression hydraulique		Fehleranzeige error indication indication du derangement
	Schmelzmetall molten metal fonte liquide		Spruehen fahrend spraying travelling poteyage en mouvement
	Lufthammer air hammer marteau a air		Nachspruehen vor spruehen bufflage before spraying poteyage avant le poteyage
	Spruehgeraet spray gun poteyeur		Spruehen als Abschlaeger sprayer as chopper poteyeur come demoteur
	Refraktor refractor chauffeur		Refraktorerheizung oil tank heating chauffe du reservoir d'huile
	Auswerfer ejector ejecteur		Einrichtungen equipment equipement
	Hydraulik hydraulic hydraulique		Fluss flow debit
	Fluss flow debit		Einrichtung equipment equipement
	Hydraulik hydraulic hydraulique		Einrichtung equipment equipement
	Fluss flow debit		Einrichtung equipment equipement









LEY - INDU

D-585

Fabr.Nr.

13 06

Type

TGO

Baujahr

07 / 2

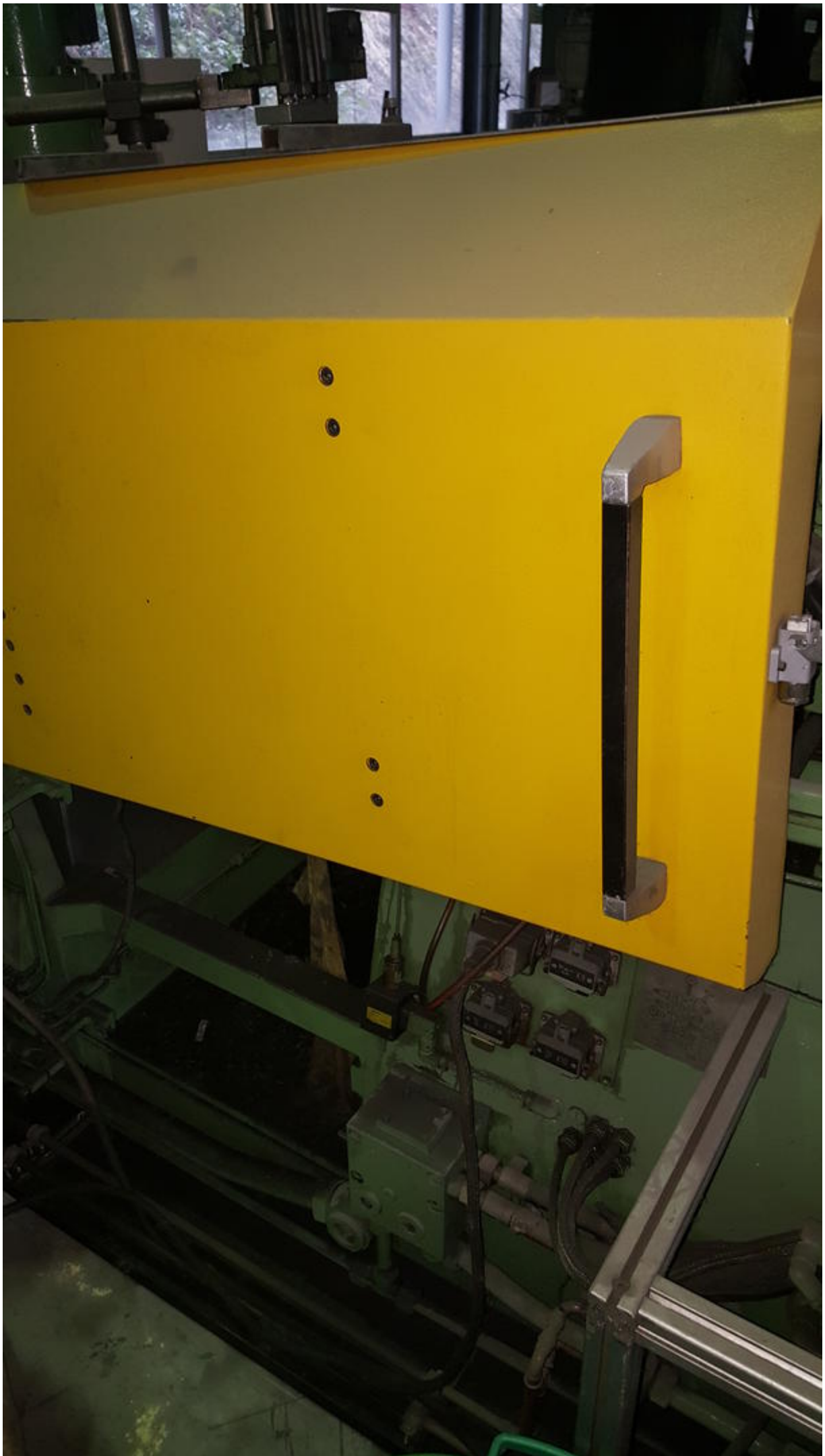
Ventilator

Motor

Gasvordruck

Brennerdruck







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Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

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Web.: <https://www.asset-trade.de/en>

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QUANTITY : 1000 PCS
KCL GmbH
Am Kreuzacker 9 D-38124 Eichenstedt





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SCHMELZTECHNIK
GMUNDEN/AUSTRIA

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Seriennummer-Baujahr: 1852 2001
Leistung: 111 kW
Zugkraft: 2300 N
Schallleistung: 112
Bodenplatte: 1000 x 1000





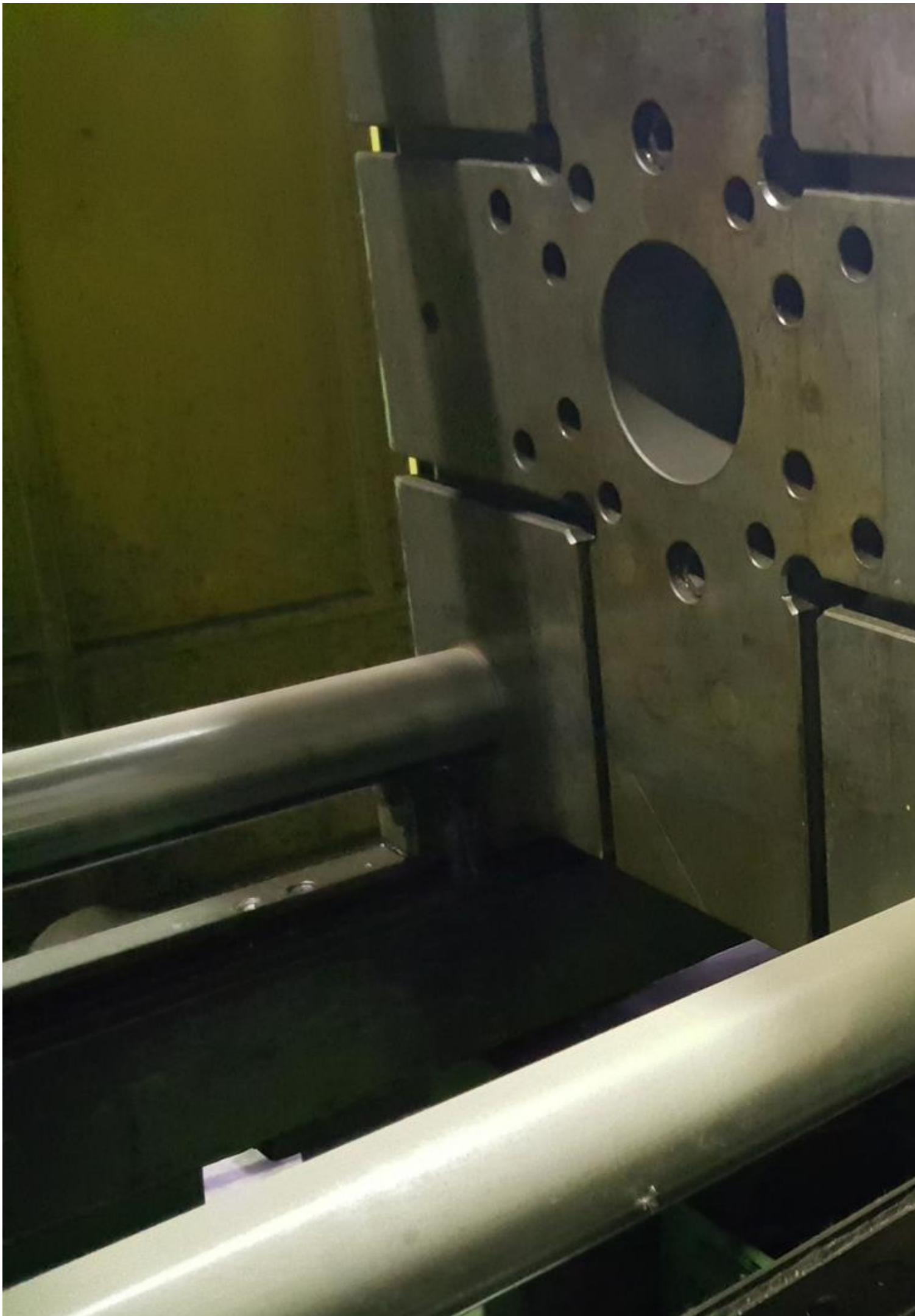
FRECH







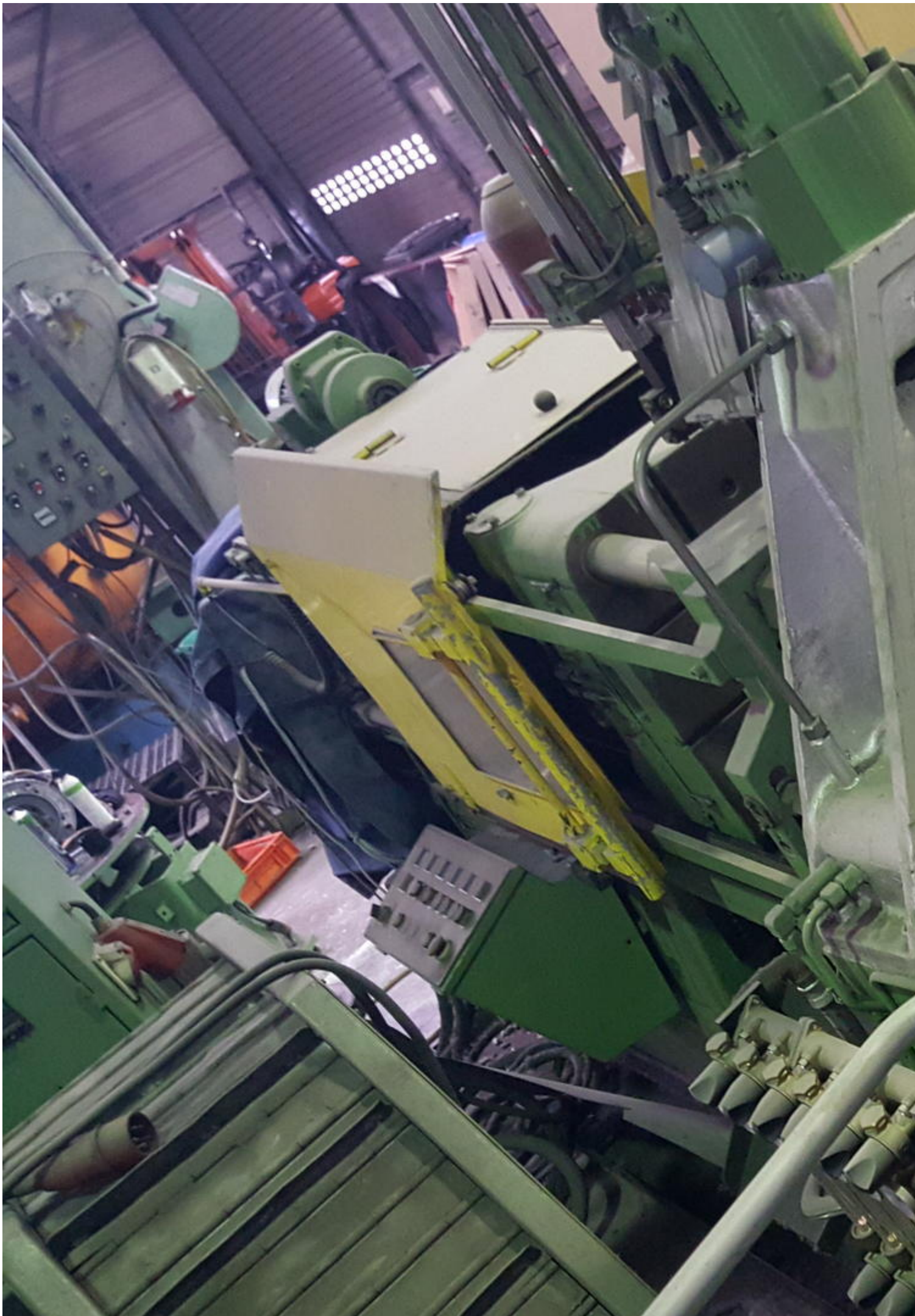












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Typ: 455 F 50/80
Seriennummer: 3441/97
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Wegtemperatur 150 °C

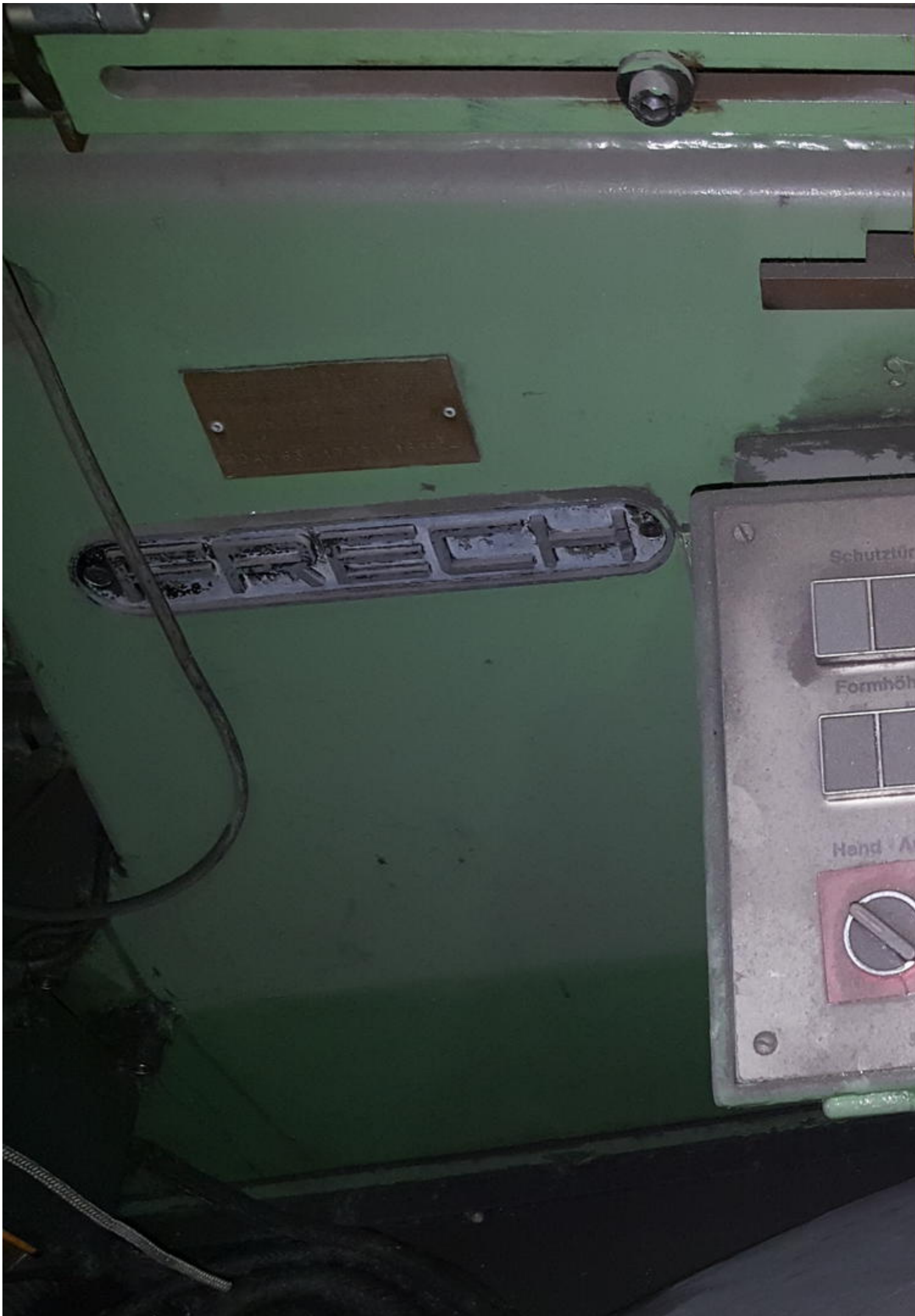


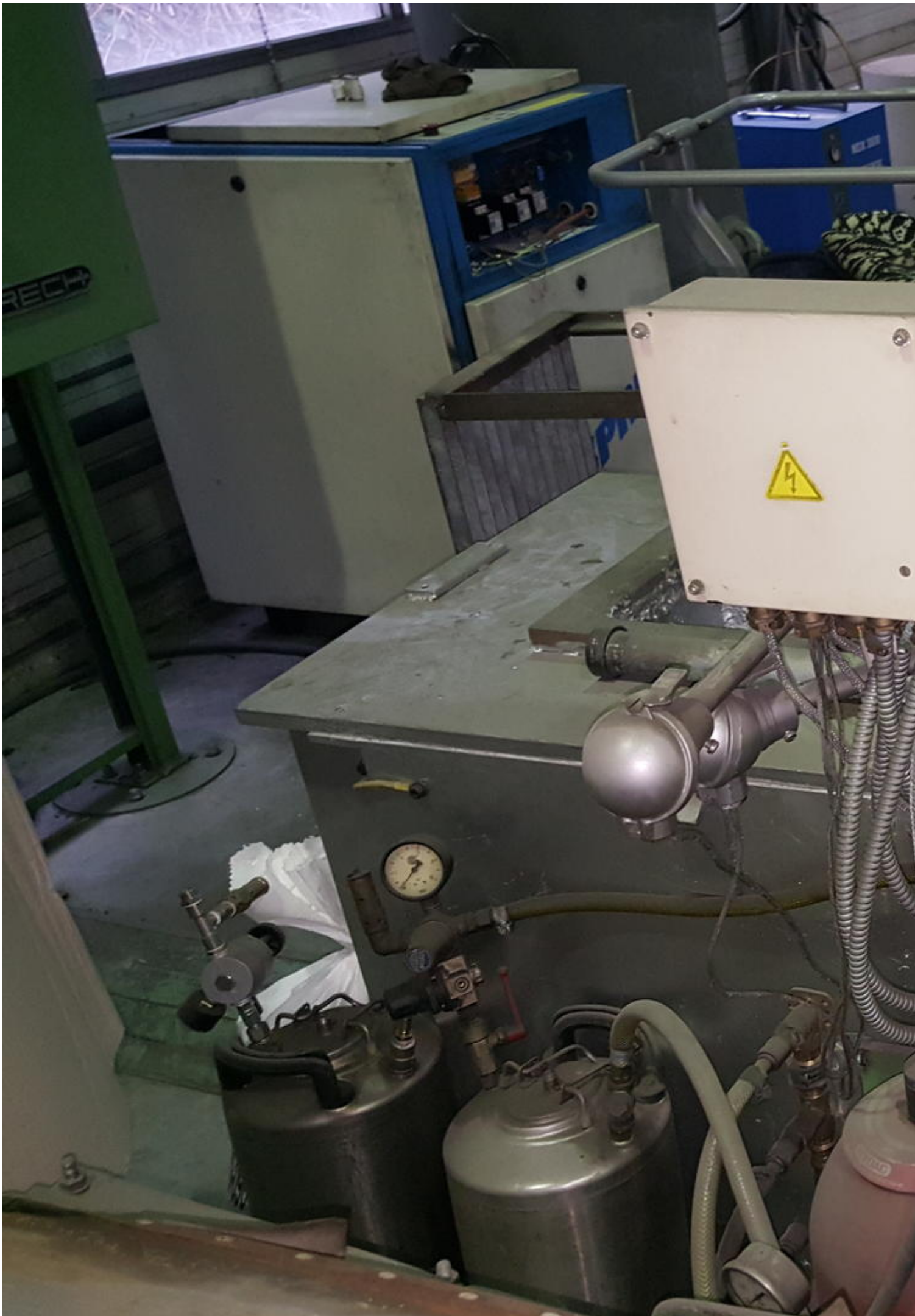
FRECH

Control panel with various indicators and switches:

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- Auslösen
- Schaltgerät
- Zykl. Überwachung
- Zyklometer











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	Presskolben DAK-h piston press DAK-h piston d'injection DAK-h		Zykluszeit Ueberwachung cycle time counter controle du temps de cycle
	Form offen die open moule ouvert		Spruehzaehler spraycounter frequence du poteyage
	Auswerfer ejector ejecteur		Schmierzaehler lubrication counter Compt du graissage central
	Waage balance balance		Schusszaehler shot counter compteur d'injection
	Spruehrichtung spraying device goutteur		Start II phase stroke 2nd phase depart 2eme phase
	Hydraulik hydraulic pressure pression hydraulique		Fehleranzeige error indication indication du derangement
	Schweiss weld soudage		Spruehen fahrend spraying travelling poteyage en mouvement
	Zufuhr (Ablasen) supply / aspir approvisionnement / separation		Luft blasen vor spruehen blowage before spraying soufflage avant le poteyage
	Reparatur repair reparation		Sprayer als Abschlaeger sprayer as chapper goutteur come demoteur
	Beschleunigung acceleration accélération		Ölwanneheizung oil tank heating chauffe du reservoir d'huile
	Beschleunigung acceleration accélération		Einrichten adjustment reglage
	Beschleunigung acceleration accélération		Hydraulik hydraulic hydraulique
	Beschleunigung acceleration accélération		Fluss flow écoulement
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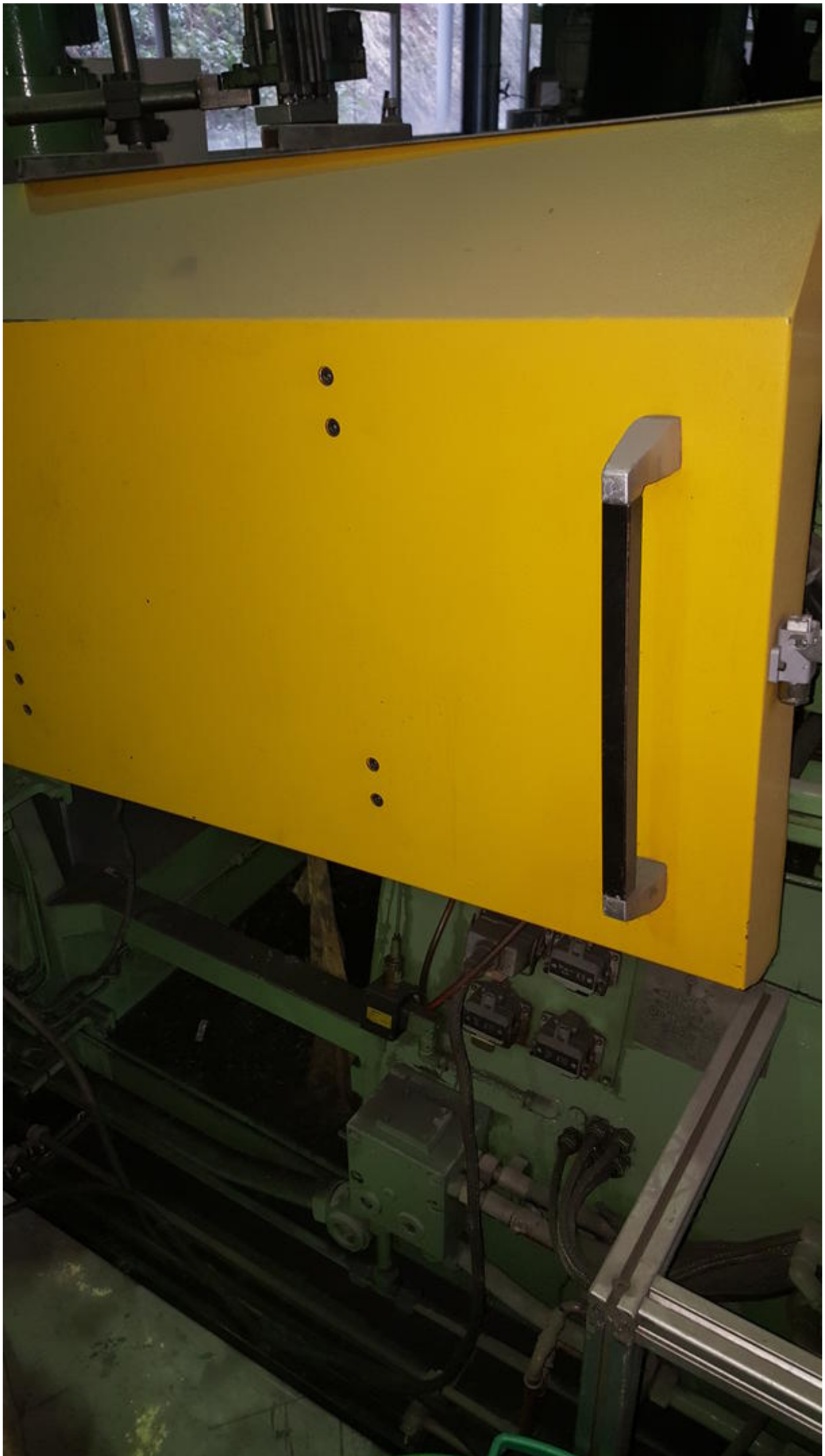
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Motor

Gasvordruck

Brennerdruck







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