



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 926-06281800

Overview and Technical Data:

HELLER - MCP-H250 HMC

HELLER



Year of Build: Jan 2000

Rebuild year: Jan 0005



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Description:

Reference Specification Sheet: The 4-axis horizontal machining center **HELLER MCP-H250** by **HELLER** is renowned for uncompromising cutting capability, heavy damping, and thermal stability in round-the-clock multi-shift operations. Featuring an integrated rotary pallet changer and industrial CNC control (SINUMERIK 840D), it effortlessly cuts cast iron and alloy steels. This unit was successfully brokered via Asset-Trade. The verified technical specifications, engineering performance data, and photo documentation serve as an authoritative market and valuation benchmark for buyers and sellers.

Technical Key Facts & Specifications

Manufacturer	HELLER Machine Tools
Model / Series	MCP-H250
Category	Horizontal Machine Center
CNC Control	SINUMERIK 840D
Year of Build	2000
Spindle Speed max.	6.000 RPM
Travel Paths (X/Y/Z)	X: 800 mm / Y: 800 mm / Z: 710 mm
Machine Weight approx.	16.200 kg

Status: Brokered & Sold (Asset-Trade Archive & Valuation Benchmark)

Used HELLER MCP 250H - Machining Center Horizontal

CNC control Siemens Sinumerik 840D

Completely overhauls on all axles in 2015 See Pdf

Technical specifications

- Spindle speed 45 - 6,000 rpm (2 gear stages)
- traverse
 - X-axis 800 mm



- Y-axis 800 mm
- Z-axis 710 mm
- NC rotary table (b-axis) 360.000x0.001 °
- Rapid traverse X-Y-Z axis 36,000 mm / min
- Tool holder SK 50
- Distance measuring system X-Y-Z-axis, direct
- Auto feeds X-Y-Z axis 1-36,000 mm / min
- Tool magazine / changer 52 magazine locations and 1 set-up station

Equipment:

- Coolant device with chip conveyor
- Internal coolant before 12 bar
- Workroom shower
- Probe with IR receiver
- Setting station manually rotatable with unlocking and hydraulic workpiece clamping 60 bar
- Surface-mounted rotary table with 5th axis
- suction
- Dimensions: L 6,100 mm W 5,000 mm H 4,200 mm
- Total power requirement: 60 kW

Frequently Asked Questions (Buyers & Sellers) about HELLER MCP-H250

Is this used HELLER MCP-H250 currently still available?

This specific **HELLER MCP-H250** has been successfully brokered by Asset-Trade and is already sold. However, we continuously source equivalent machinery. Submit a non-binding sourcing inquiry – our global dealer network will promptly locate identical or comparable equipment for your facility.

What cutting strengths distinguish the HELLER MCP-H250 horizontal machining center?

The **HELLER MCP-H250** is celebrated for rugged cast-iron damping, high-torque spindle drives, and integrated rotary pallet shuttles, excelling in heavy metal removal across cast iron and structural steels.

What is a used HELLER MCP-H250 worth in today's market?

The residual market value of a used **HELLER MCP-H250** (built 2000) is determined by operating hours, spindle condition, geometric tolerances, tooling options, and the installed SINUMERIK 840D control. Asset-Trade delivers a certified, complimentary valuation based on real global transaction



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data. Request your free machine valuation now.

I want to sell a HELLER machine or complete manufacturing line – how does Asset-Trade help?

Asset-Trade provides complete turnkey asset disposal: We purchase well-maintained **HELLER** machinery directly for cash or broker it globally to over 100,000 vetted industrial buyers. We handle professional electrical/mechanical decommissioning, heavy industrial rigging, customs clearance, and clean-floor site handovers.

Looking to sell a used HELLER machine or production line?

Asset-Trade purchases high-quality **HELLER** machine tools directly for cash or markets full **plant liquidations** and **workshop closures** globally to 100,000+ verified industrial buyers. Request your complimentary **machinery valuation** today!

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Technical Data:

Technical Data:

Control: SINUMERIK 840D
Spindle Speed: 6.000 rpm

Travels:

X-Axis: 800 mm
Y-Axis: 800mm
Z-Axis: 710 mm

Dimensions and Weight:

Height: 4.200 mm
Width: 5.000 mm
Length: 6.100 mm
Weight: 16.200 kg

Buyer Information:

Condition: Very good condition
Availability: Sold
Sold as:
EXW (Ex Works - Incoterm)
VAT: 19 %
Buyers Premium: 16 %
Location: Germany



Images:



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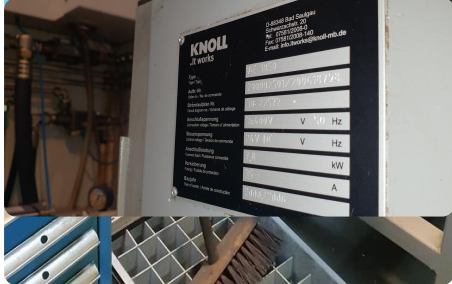
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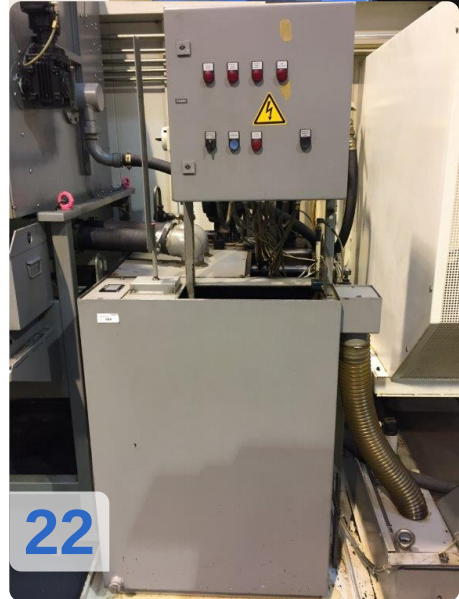
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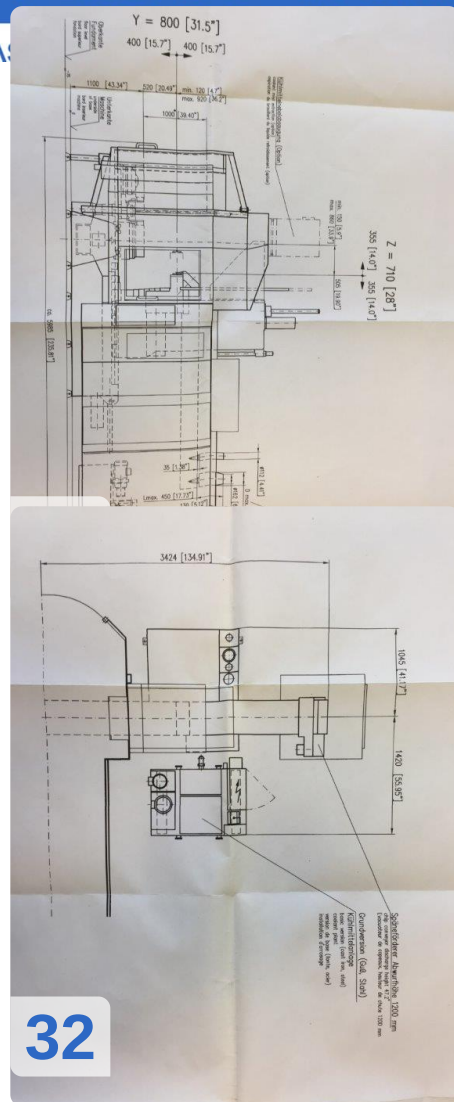
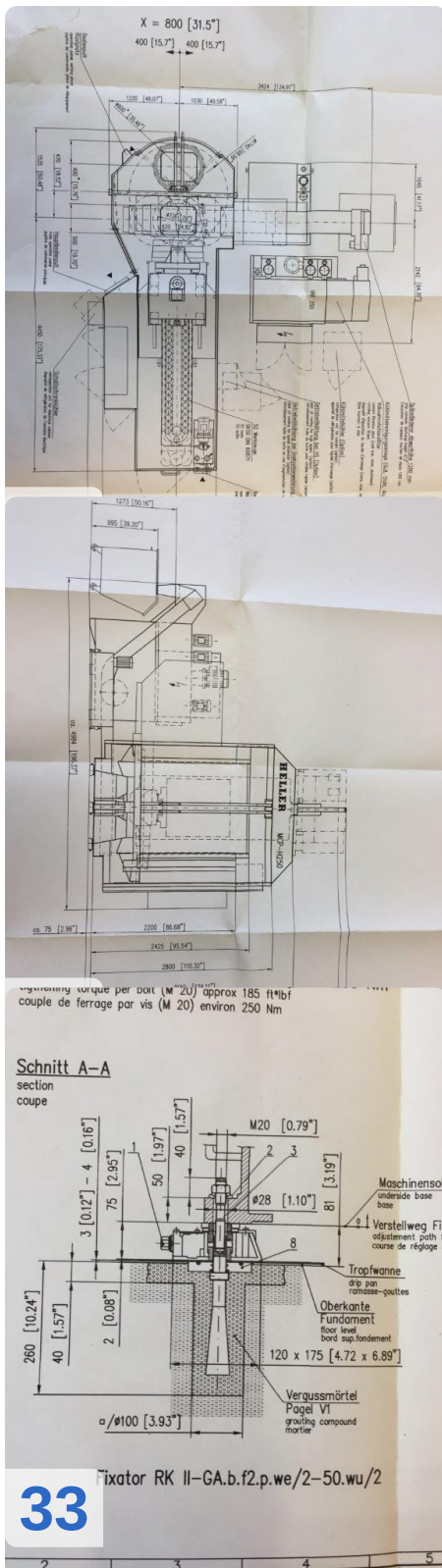


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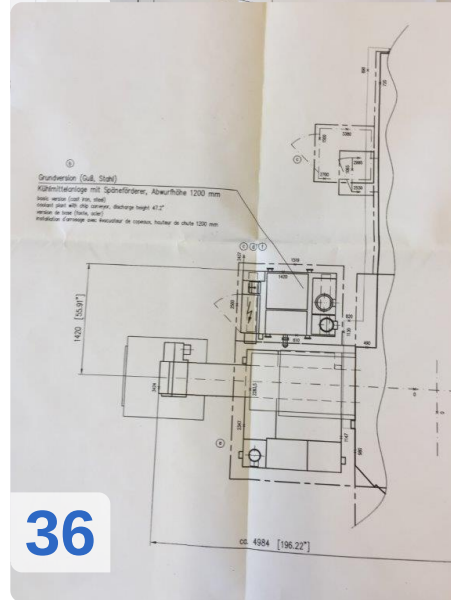
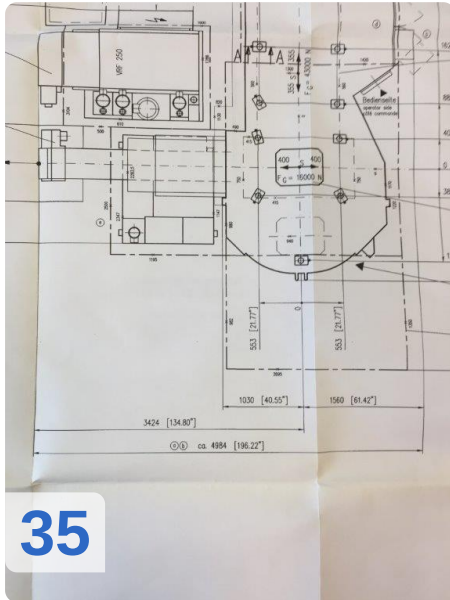
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