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Ref. No.:
945-1106949

Overview and Technical Data:

DECKEL - DMU 340P Almost New

DMG DECKEL



DMG

Year of Build:
Jan 2012

Description:

Used DMG Mori DMU 340P - 5 Axis Portal Milling centre

CNC Control Heidenhein

Low Running Hours 1024 hrs on/ 285 Spindle Hours

Clearance

- Max. X-axis travel 3.400 mm (133.9 in.)
- Max. Y-axis travel 3.400 mm (133.9 in.)
- Max. Z-axis travel 1.600 mm (63 in.)

?Table dimensions

- Max. table load 16.000 kg (35,274 lbs.)
- Table diameter 2.600 mm (102.4 in.)

Workpiece dimensions

- Max. workpiece height 1.650 mm (65 in.)

Spindle

- Standard rotational speed 10,000 rpm
- Power (100% power-on time) 32 kW (42.9 hp.)
- Torque (100% power-on time) 187 Nm (137.9 ft./lbs)

Tool magazine

- Capacity (standard) 60x

Rapid transverse

- Max. X-axis 60 m/min (196.9 ft/min)
- Max. Y-axis 30 m/min (98.4 ft/min)
- Max. Z-axis 40 m/min (131.2 ft/min)

Complete machining

- Milling and turning in one setup with the DirectDrive table with a torque up to 7,523 ft lb
- Best surface quality with technology integration grinding

Precision

- Maximum accuracy through water-cooled feed drive
- Band filter unit with 2,500 l as standard
- Highest long-term accuracy due to cooled linear guideways and active spindle growth control.

Performance

- High dynamics with feed speed up to 1,575 ipm
- Also available in mill- /turn - version
- High feed power up to 11,240 lbf
- Biggest spindle range in the market: powerMASTER motor spindle with up to 737.6 ft lb and torqueMASTER gear spindle with 1,327.6 ft lb

Efficiency

- Lower energy consumption through intelligent needs-based power units.
- Gantry design with vertically moving cross beam with hydraulic weight compensation.
- Fast innovative wheel type magazine with up to 243 tools with minimized footprint.
- Highest rigidity and dynamics up to 16.4 ft/s²

Thermosymmetrical construction

- 3-point support with an inherently stiff machine bed, no foundation required
- High temperature stability standard with positioning accuracy down to 0.38 µm
- Position accuracy down to 0.30 µm with accuracy pack option
- Short and continuous throat depth of milling head (no ram design)

Technical Data:

Technical Data:

Control:

[TNC 530](#)

Spindle Speed:

10.000 rpm

Tool Capacity:

60 x

Travels:

X-Axis:

3.400 mm

Y-Axis:

3.400mm

Z-Axis:

1.600 mm

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

China

Images:









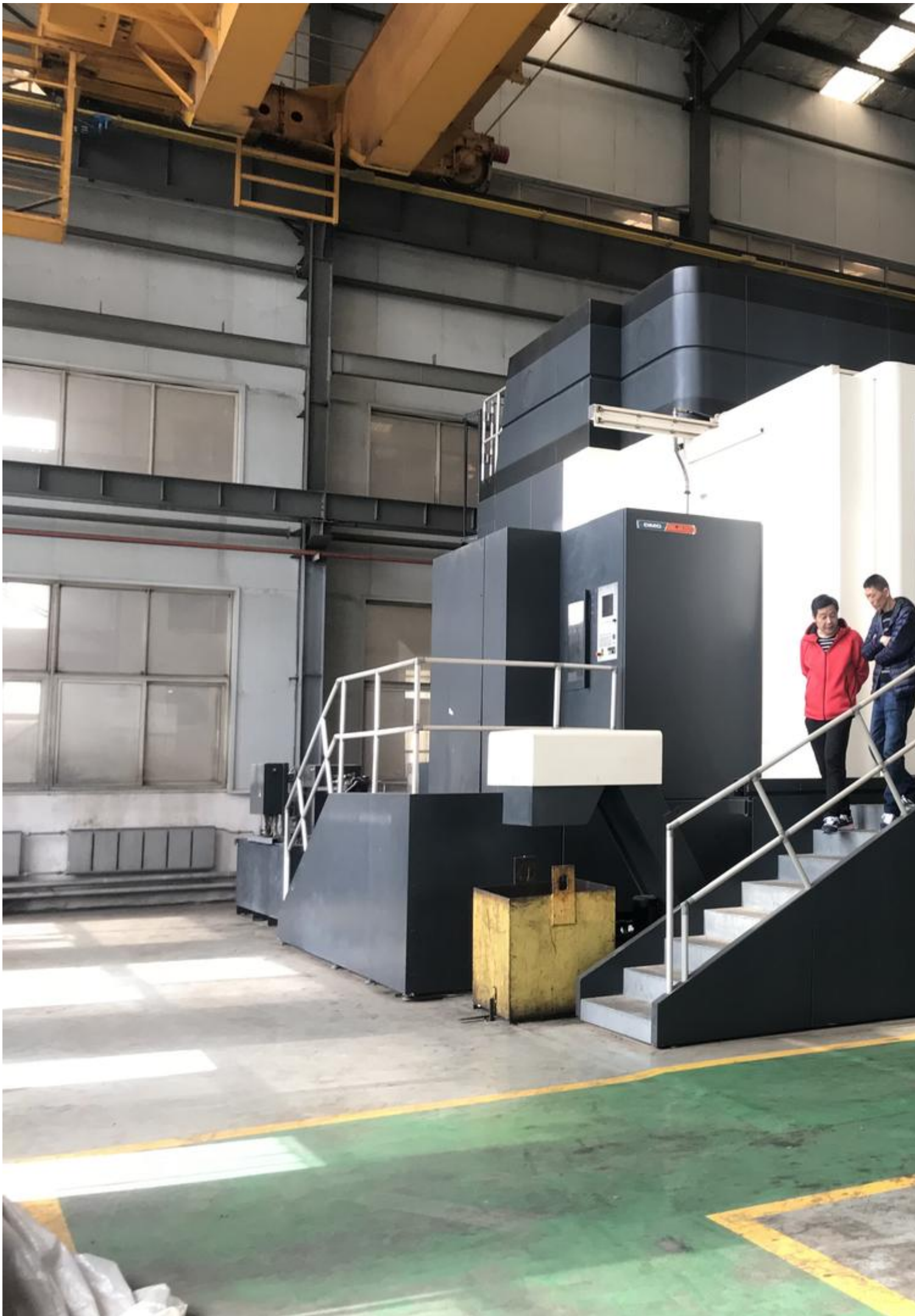
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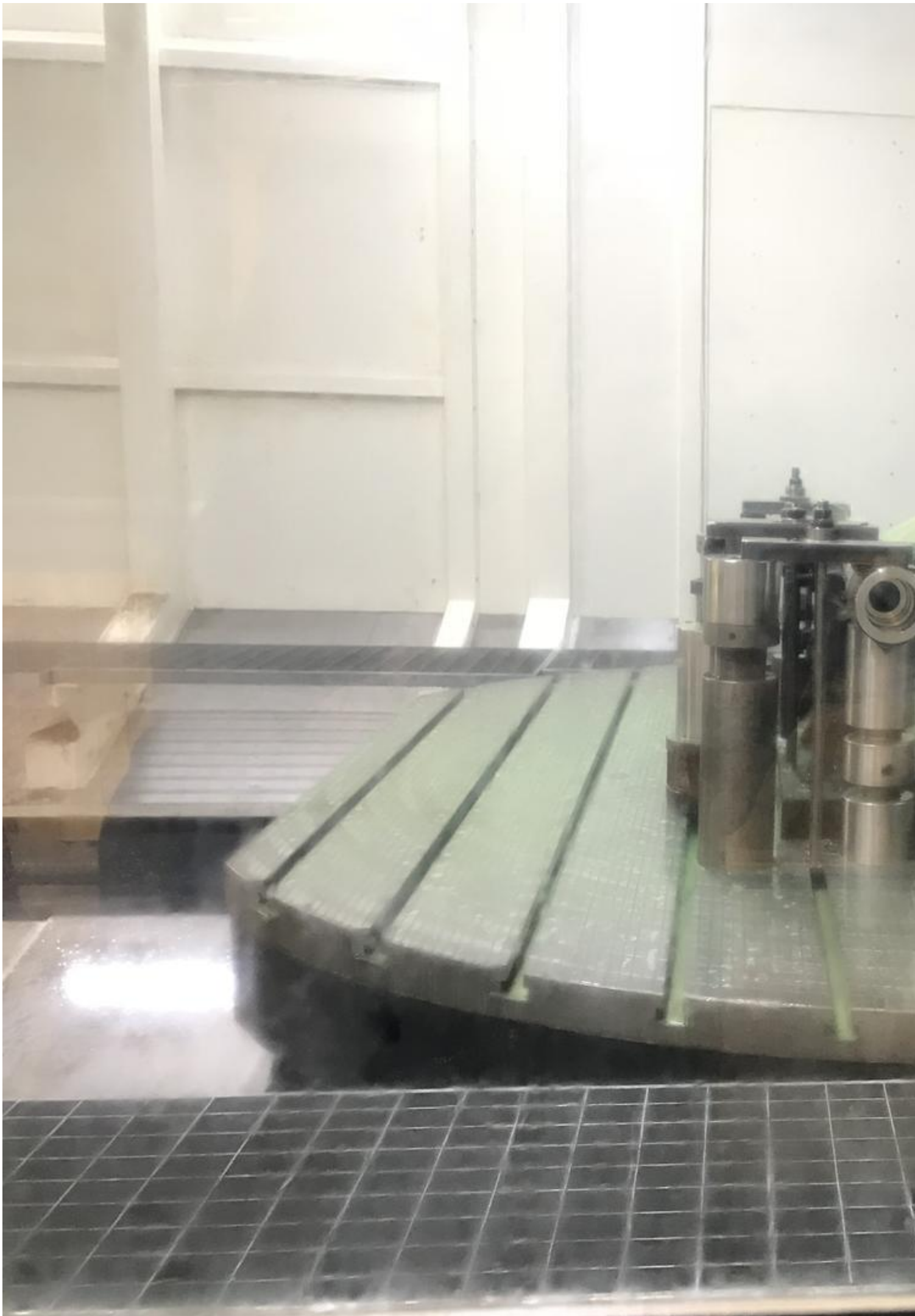






DMU 340 P
DECKEL MAHO









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Tool Capacity:
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Travels:

X-Axis:
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Y-Axis:
3.400mm
Z-Axis:
1.600 mm

Buyer Information:

Condition:
[Very good condition](#)

Availability:

[Sold](#)

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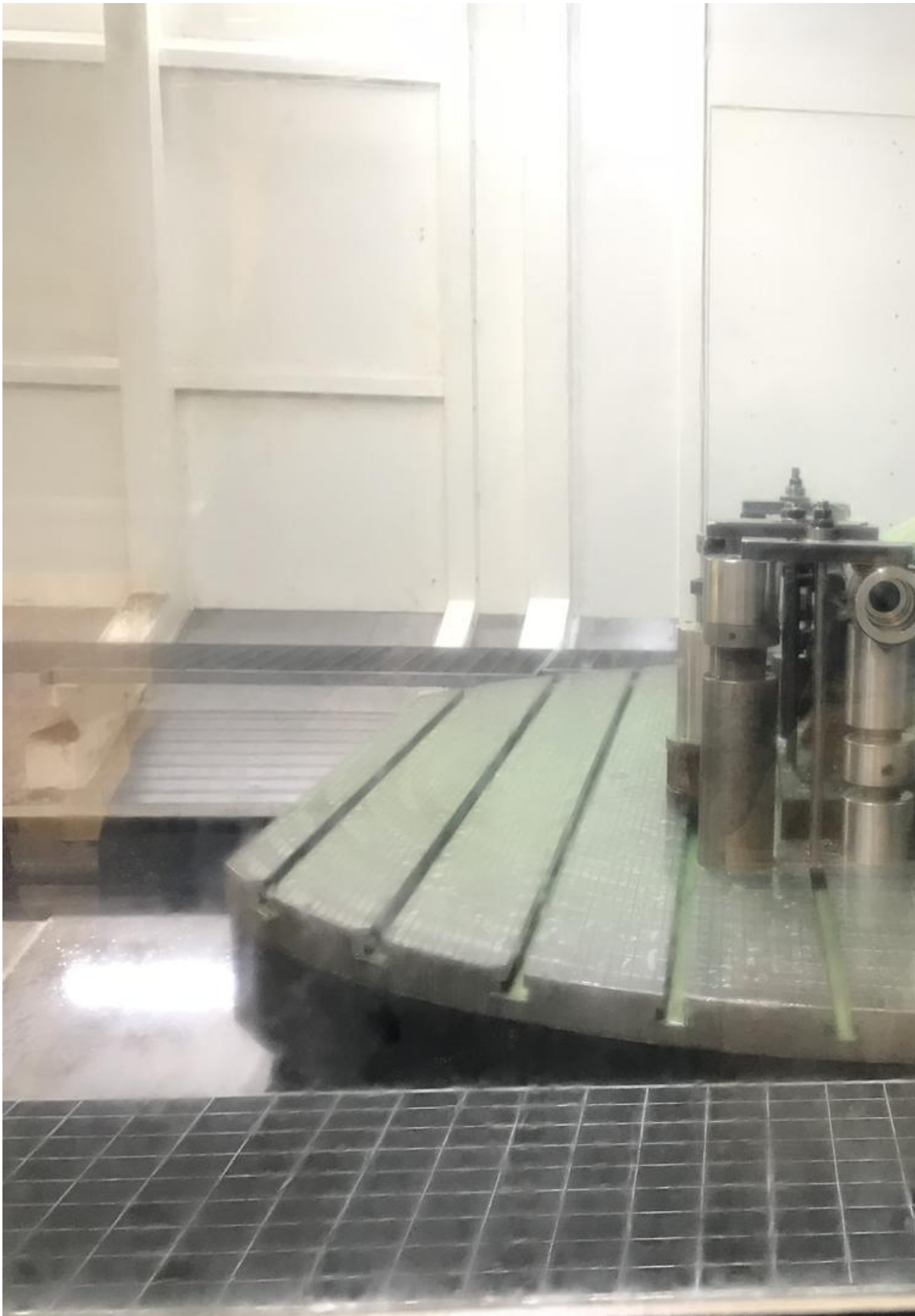






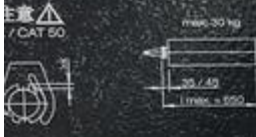
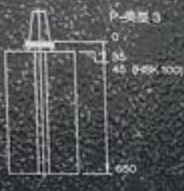
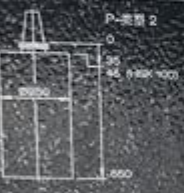
DMU 340 P
DECKEL MAHO







直径 (mm)	长度 (mm)	重量 (kg)
120 - 500	400-2500	550
300 - 500	250	680
300 - 400	250	485
300 - 800	150	395
500 - 800	150	280
500 - 1000	120	280
1000 - 1500	100	250



DMG Tool management

ID	名称	长度	直径	品牌
1.1	STAR-STAR 240	1.22	1.40	Spreider
1.2	ER22	1.22	1.40	DMG-LI-STAR
1.3	ER22-24	1.22	1.40	DMG-LI-STAR
1.4	25.340. PAR	1.24	1.40	DMG-LI-STAR
1.5	T 5	1.22	1.40	DMG-LI-STAR
1.6	STAR-20	1.22	1.40	DMG-LI-STAR
1.7		1.22	1.40	DMG-LI-STAR
1.8	STAR-24	1.22	1.40	DMG-LI-STAR
1.9		1.22	1.40	DMG-LI-STAR
1.10		1.22	1.40	DMG-LI-STAR
1.11	STAR-18	1.22	1.40	DMG-LI-STAR
1.12		1.22	1.40	DMG-LI-STAR
1.13		1.22	1.40	DMG-LI-STAR
1.14	STAR	1.24	1.40	DMG-LI-STAR
1.15	STAR-LI-STAR-240	1.22	1.40	DMG-LI-STAR
1.16	ER22-240	1.22	1.40	DMG-LI-STAR
1.17	STAR-LI-STAR-5	1.22	1.40	DMG-LI-STAR
1.18	STAR-LI-STAR-9	1.22	1.40	DMG-LI-STAR
1.19	STAR-LI-STAR-15	1.22	1.40	DMG-LI-STAR
1.20	TAR-240	1.40	1.40	DMG-LI-STAR

Buttons: Tool require, Tool catalogue, Tools check, Load, Unload, ...

Row of 8 small circular buttons.

Full QWERTY keyboard with function keys (F1-F12, Home, End) and arrow keys.

EMERGENCY stop button (red with yellow ring).

Emergency stop button (black).

Four control buttons: a white button with an up arrow, and three buttons with tool icons.



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