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Ref. No.:  
945-1106949

## Overview and Technical Data:

# DECKEL - DMU 340P Almost New

## DMG DECKEL



Year of Build:  
Jan 2012

### Description:

## Used DMG Mori DMU 340P - 5 Axis Portal Milling centre

CNC Control Heidenhein

Low Running Hours 1024 hrs on/ 285 Spindle Hours

Clearance

- Max. X-axis travel 3.400 mm (133.9 in.)
- Max. Y-axis travel 3.400 mm (133.9 in.)
- Max. Z-axis travel 1.600 mm (63 in.)

?Table dimensions

- Max. table load 16.000 kg (35,274 lbs.)
- Table diameter 2.600 mm (102.4 in.)

## Workpiece dimensions

- Max. workpiece height 1.650 mm ( 65 in.)

## Spindle

- Standard rotational speed 10,000 rpm
- Power (100% power-on time) 32 kW (42.9 hp.)
- Torque (100% power-on time) 187 Nm (137.9 ft./lbs)

## Tool magazine

- Capacity (standard) 60x

## Rapid transverse

- Max. X-axis 60 m/min (196.9 ft/min)
- Max. Y-axis 30 m/min (98.4 ft/min)
- Max. Z-axis 40 m/min (131.2 ft/min)

## Complete machining

- Milling and turning in one setup with the DirectDrive table with a torque up to 7,523 ft lb
- Best surface quality with technology integration grinding

## Precision

- Maximum accuracy through water-cooled feed drive
- Band filter unit with 2,500 l as standard
- Highest long-term accuracy due to cooled linear guideways and active spindle growth control.

## Performance

- High dynamics with feed speed up to 1,575 ipm
- Also available in mill- /turn - version
- High feed power up to 11,240 lbf
- Biggest spindle range in the market: powerMASTER motor spindle with up to 737.6 ft lb and torqueMASTER gear spindle with 1,327.6 ft lb

## Efficiency

- Lower energy consumption through intelligent needs-based power units.
- Gantry design with vertically moving cross beam with hydraulic weight compensation.
- Fast innovative wheel type magazine with up to 243 tools with minimized footprint.
- Highest rigidity and dynamics up to 16.4 ft/s<sup>2</sup>

## Thermosymmetrical construction

- 3-point support with an inherently stiff machine bed, no foundation required
- High temperature stability standard with positioning accuracy down to 0.38 µm
- Position accuracy down to 0.30 µm with accuracy pack option
- Short and continuous throat depth of milling head (no ram design)

## Technical Data:

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Control:

[TNC 530](#)

Spindle Speed:

10.000 rpm

Tool Capacity:

60 x

## Travels:

X-Axis:

3.400 mm

Y-Axis:

3.400mm

Z-Axis:

1.600 mm

## Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

China

## Images:









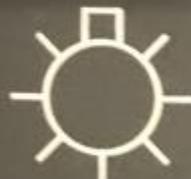








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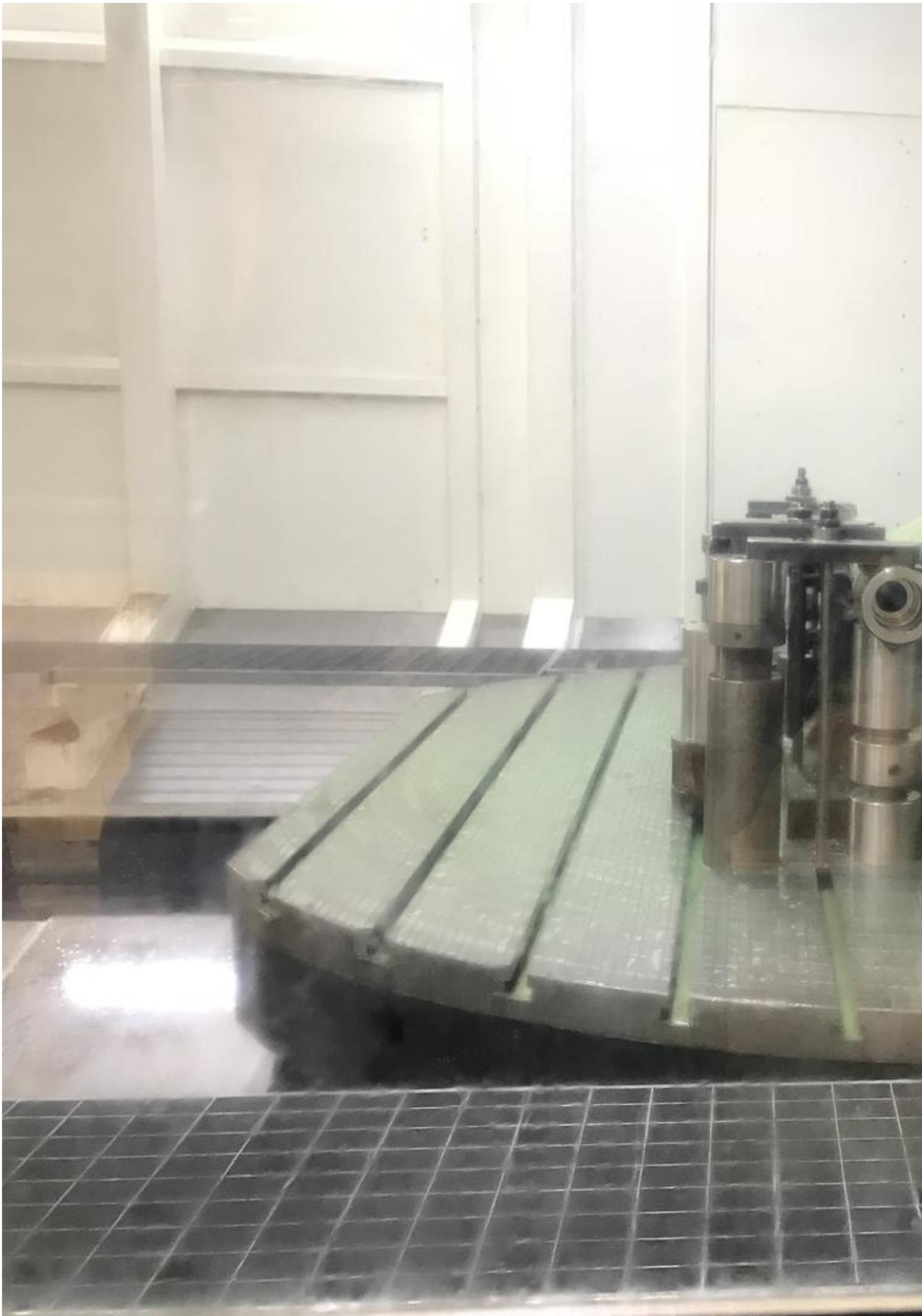




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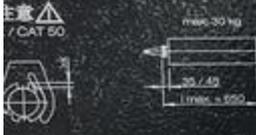
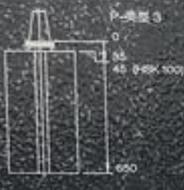
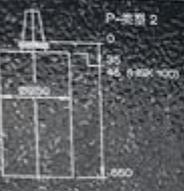
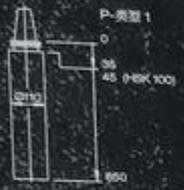








直径 (mm)	长度 (mm)	重量 (kg)
120 - 500	400-2500	550
300 - 500	250	680
300 - 400	250	485
300 - 800	150	360
500 - 800	150	280
500 - 1000	120	280
1000 - 12000	100	250



### DMG Tool management

ID	Tool Name	Length	Weight	Category
1.1	STAR-STAR-240	1.21	1.40	Starline
1.2	STAR	1.22	1.42	Starline
1.3	STAR-24	1.23	1.43	Starline
1.4	STAR-24-FAK	1.24	1.44	Starline
1.5	T 5	1.25	1.45	Starline
1.6	STAR-30	1.26	1.46	Starline
1.7		1.27	1.47	Starline
1.8	STAR-36	1.28	1.48	Starline
1.9		1.29	1.49	Starline
1.10		1.30	1.50	Starline
1.11	STAR-42	1.31	1.51	Starline
1.12		1.32	1.52	Starline
1.13		1.33	1.53	Starline
1.14	STAR	1.34	1.54	Starline
1.15	STAR-48-STAR-480	1.35	1.55	Starline
1.16	STAR-540	1.36	1.56	Starline
1.17	STAR-48-STAR-5	1.37	1.57	Starline
1.18	STAR-54-9	1.38	1.58	Starline
1.19	STAR-54-10.5	1.39	1.59	Starline
1.20	TAR-540	1.40	1.60	Starline

Function keys: Esc, F1-F12, Home, End

Number keys: 1-0 with symbols

Alphabetical keys: QWERTYUIOP, ASDFGHJKL, ZXCVBNM

Navigation keys: Arrow keys, Home, End, PgUp, PgDn



Control panel with four buttons: a white button with an up arrow, and three buttons with icons of a person, a person with a tool, and a gear.



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Control:

[TNC 530](#)

Spindle Speed:

10.000 rpm

Tool Capacity:  
60 x

## **Travels:**

X-Axis:  
3.400 mm  
Y-Axis:  
3.400mm  
Z-Axis:  
1.600 mm

## **Buyer Information:**

Condition:  
[Very good condition](#)  
Availability:  
[Sold](#)  
Sold as:  
[EXW \(Ex Works - Incoterm\)](#)  
VAT:  
[19 %](#)  
Buyers Premium:  
[16 %](#)  
Location:  
China

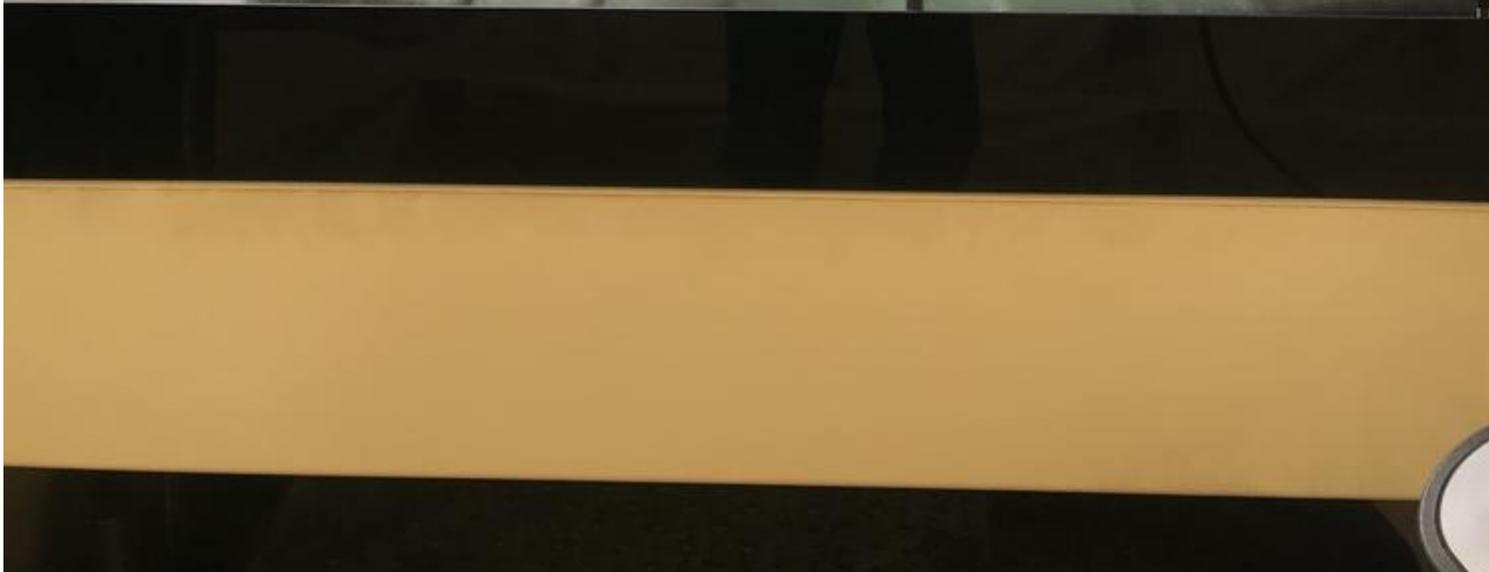
## **Images:**

















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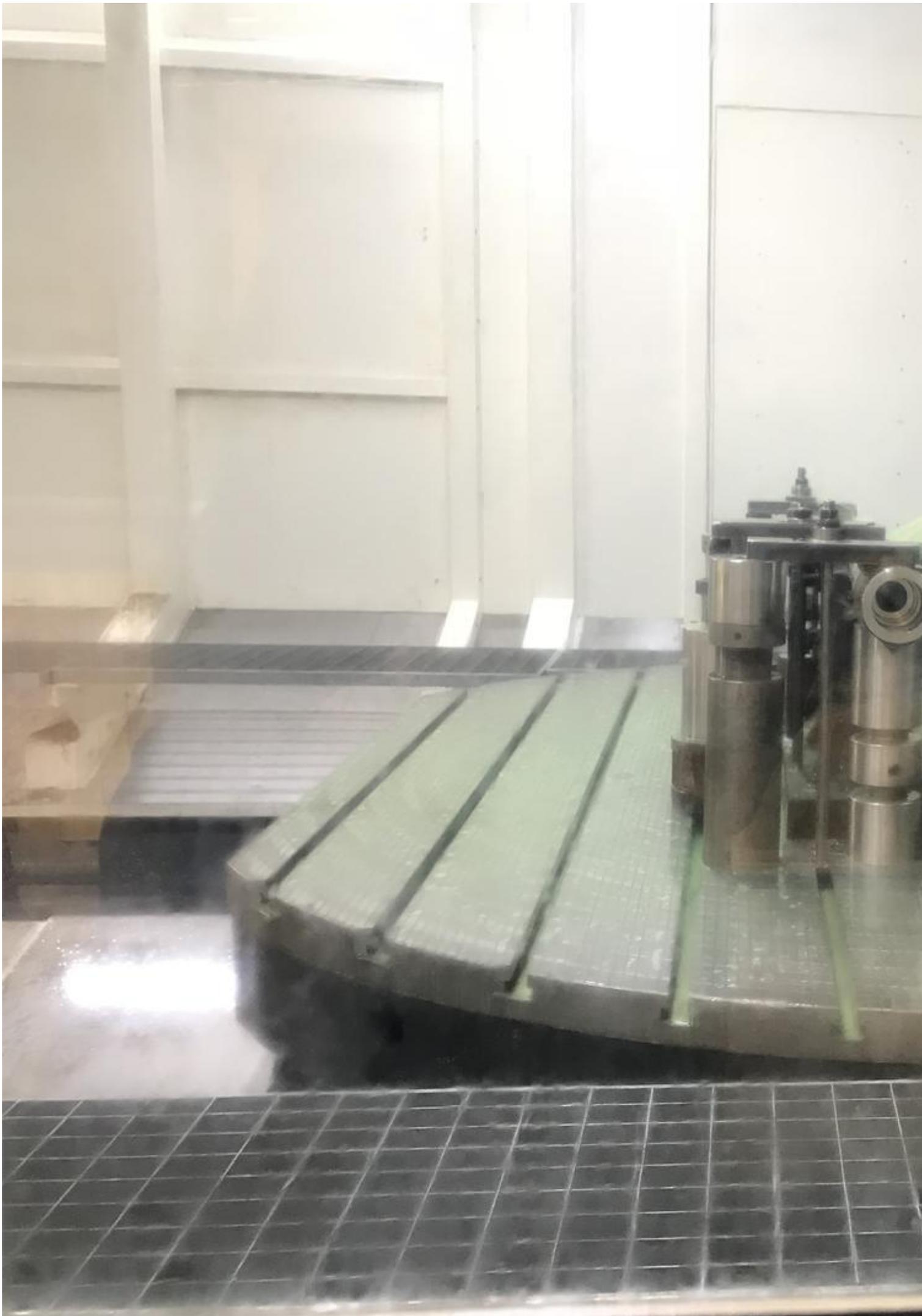




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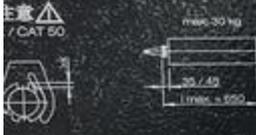
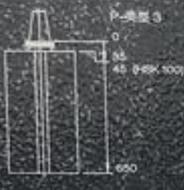
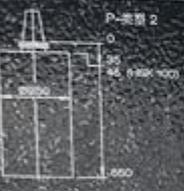
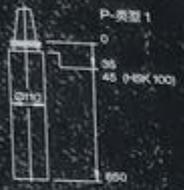








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