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Ref. No.:  
945-1106949

## Overview and Technical Data:

### **DECKEL - DMU 340P Almost New**

#### **DMG DECKEL**



Year of Build:  
Jan 2012

#### **Description:**

### **Used DMG Mori DMU 340P - 5 Axis Portal Milling centre**

CNC Control Heidenhein

Low Running Hours 1024 hrs on/ 285 Spindle Hours

Clearance

- Max. X-axis travel 3.400 mm (133.9 in.)
- Max. Y-axis travel 3.400 mm (133.9 in.)
- Max. Z-axis travel 1.600 mm (63 in.)

?Table dimensions

- Max. table load 16.000 kg (35,274 lbs.)
- Table diameter 2.600 mm (102.4 in.)

## Workpiece dimensions

- Max. workpiece height 1,650 mm ( 65 in.)

## Spindle

- Standard rotational speed 10,000 rpm
- Power (100% power-on time) 32 kW (42.9 hp.)
- Torque (100% power-on time) 187 Nm (137.9 ft./lbs)

## Tool magazine

- Capacity (standard) 60x

## Rapid transverse

- Max. X-axis 60 m/min (196.9 ft/min)
- Max. Y-axis 30 m/min (98.4 ft/min)
- Max. Z-axis 40 m/min (131.2 ft/min)

## Complete machining

- Milling and turning in one setup with the DirectDrive table with a torque up to 7,523 ft lb
- Best surface quality with technology integration grinding

## Precision

- Maximum accuracy through water-cooled feed drive
- Band filter unit with 2,500 l as standard
- Highest long-term accuracy due to cooled linear guideways and active spindle growth control.

## Performance

- High dynamics with feed speed up to 1,575 ipm
- Also available in mill- /turn - version
- High feed power up to 11,240 lbf
- Biggest spindle range in the market: powerMASTER motor spindle with up to 737.6 ft lb and torqueMASTER gear spindle with 1,327.6 ft lb

## Efficiency

- Lower energy consumption through intelligent needs-based power units.
- Gantry design with vertically moving cross beam with hydraulic weight compensation.
- Fast innovative wheel type magazine with up to 243 tools with minimized footprint.
- Highest rigidity and dynamics up to 16.4 ft/s<sup>2</sup>

## Thermosymmetrical construction

- 3-point support with an inherently stiff machine bed, no foundation required
- High temperature stability standard with positioning accuracy down to 0.38  $\mu$ in
- Position accuracy down to 0.30  $\mu$ in with accuracy pack option
- Short and continuous throat depth of milling head (no ram design)

## **Technical Data:**

### **Technical Data:**

Control:

[TNC 530](#)

Spindle Speed:

10.000 rpm

Tool Capacity:

60 x

### **Travels:**

X-Axis:

3.400 mm

Y-Axis:

3.400mm

Z-Axis:

1.600 mm

### **Buyer Information:**

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

China

### **Images:**



















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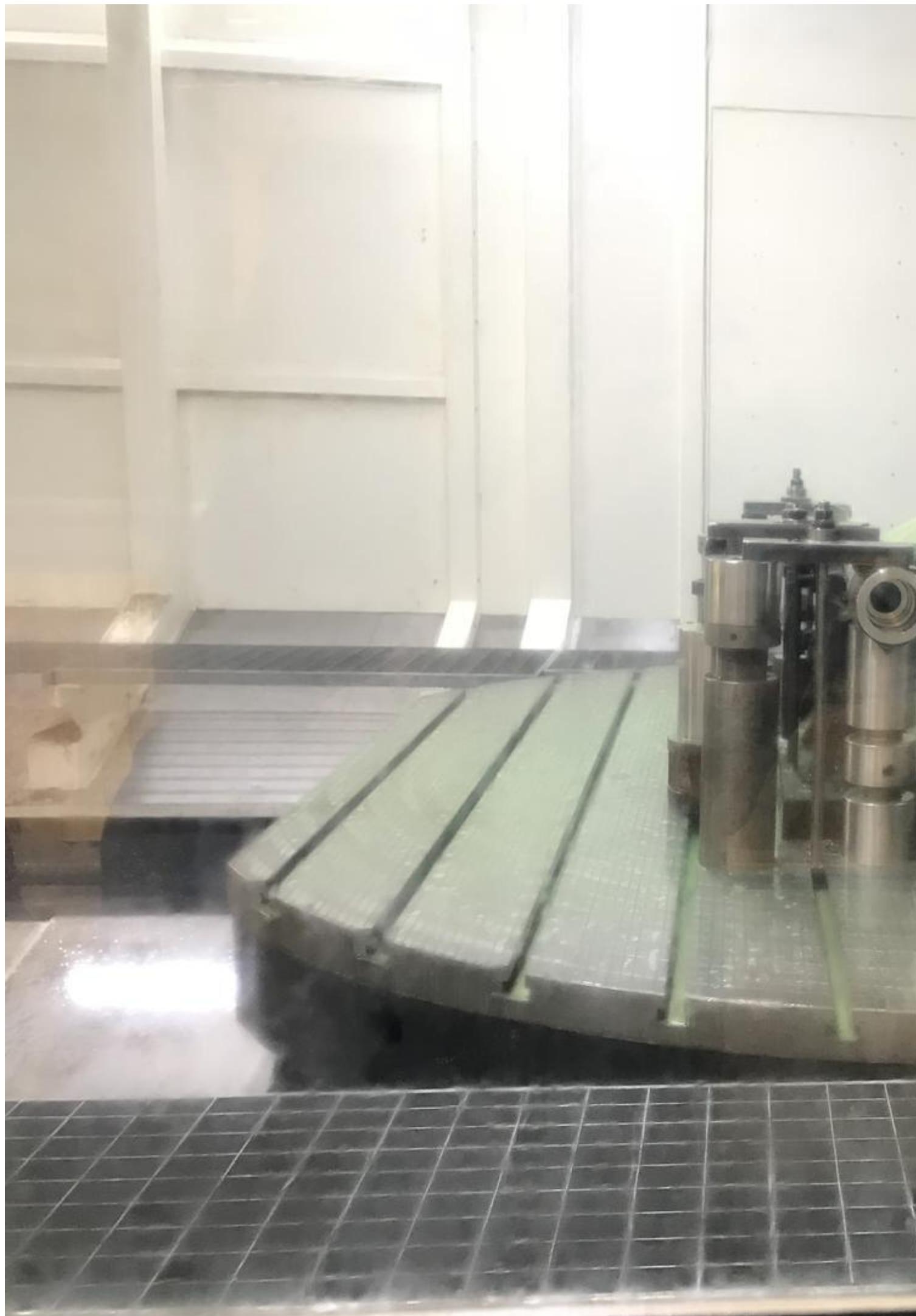


DMU 340 P  
DECKEL MAHO



Two people are visible on an upper level, likely a balcony or mezzanine, of the industrial facility.















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### Technical Data:

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Control:

[TNC 530](#)

Spindle Speed:

10.000 rpm

Tool Capacity:  
60 x

### Travels:

X-Axis:  
3.400 mm  
Y-Axis:  
3.400mm  
Z-Axis:  
1.600 mm

### Buyer Information:

Condition:  
Very good condition  
Availability:  
Sold  
Sold as:  
EXW (Ex Works - Incoterm)  
VAT:  
19 %  
Buyers Premium:  
16 %  
Location:  
China

### Images:



















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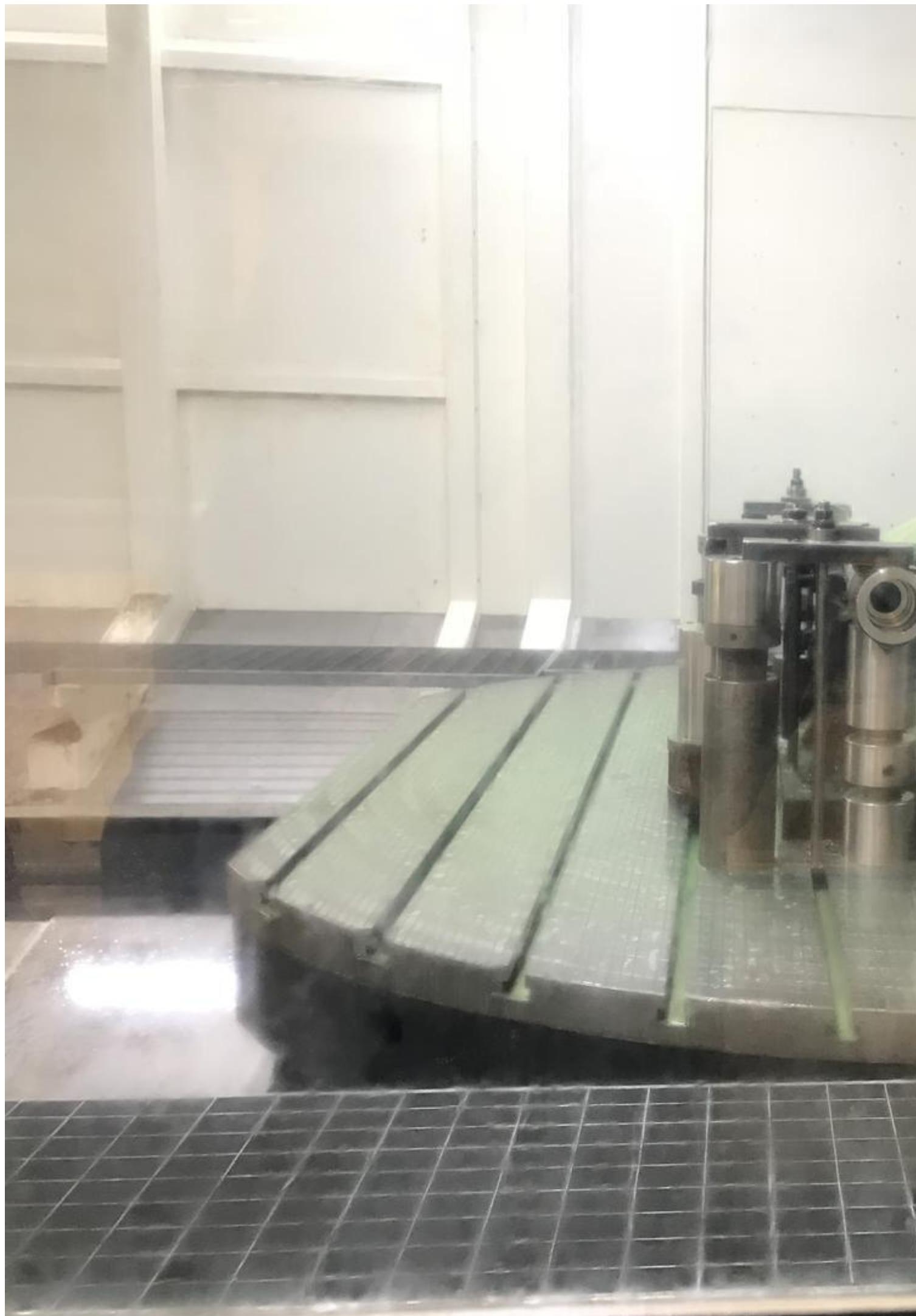




DMU 340 P  
DECKEL MAHO





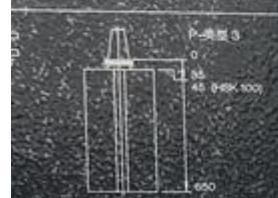
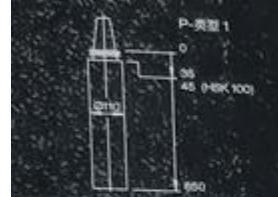








Year	Value	Year	Value
1990	4000	1994	5000
1991	2000	1995	5500
1992	4000	1996	6000
1993	6000	1997	6500
1994	10000	1998	7000
1995	12000	1999	7500
1996	15000	2000	8000



DMG Tool management

1-1	0000-0000-0000	1-12	1-42	Spiral
1-2	0001	1-12	1-42	
1-3	0000-00	1-12	1-42	
1-4	00-0000-0000	1-12	1-42	
1-5	0000-0000-0000	1-12	1-42	
1-6	0000-0000	1-12	1-42	
1-7	0000-0000-0000	1-12	1-42	
1-8	0000-0000-0000	1-12	1-42	
1-9	0000-0000-0000	1-12	1-42	
1-10	0000-0000-0000	1-12	1-42	
1-11	0000-0000-0000	1-12	1-42	
1-12	0000-0000-0000	1-12	1-42	
1-13	0000-0000-0000	1-12	1-42	
1-14	0001	1-12	1-42	
1-15	0000-00-000-0000	1-12	1-42	
1-16	0000-0000	1-12	1-42	
1-17	0000-00-000-0000	1-12	1-42	
1-18	0000-0000-0000-0000	1-12	1-42	
1-19	0000-0000-0000-0000	1-12	1-42	
1-20	0000-0000-0000-0000	1-12	1-42	

Tool  
catalogue      Tools  
overall      List  
of tools      Update

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A graphic of a red emergency button with the word "EMERGENCY" in yellow capital letters on a yellow circular background.



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