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Ref. No.:

945-1106949

Overview and Technical Data:

DECKEL - DMU 340P Almost New

DMG DECKEL



Year of Build:

Jan 2012

Description:

Used DMG Mori DMU 340P - 5 Axis Portal Milling centre

CNC Control Heidenhein

Low Running Hours 1024 hrs on/ 285 Spindle Hours

Clearance

- Max. X-axis travel 3.400 mm (133.9 in.)
- Max. Y-axis travel 3.400 mm (133.9 in.)
- Max. Z-axis travel 1.600 mm (63 in.)

?Table dimensions

- Max. table load 16.000 kg (35,274 lbs.)
- Table diameter 2.600 mm (102.4 in.)

Workpiece dimensions

- Max. workpiece height 1.650 mm (65 in.)

Spindle

- Standard rotational speed 10,000 rpm
- Power (100% power-on time) 32 kW (42.9 hp.)
- Torque (100% power-on time) 187 Nm (137.9 ft./lbs)

Tool magazine

- Capacity (standard) 60x

Rapid transverse

- Max. X-axis 60 m/min (196.9 ft/min)
- Max. Y-axis 30 m/min (98.4 ft/min)
- Max. Z-axis 40 m/min (131.2 ft/min)

Complete machining

- Milling and turning in one setup with the DirectDrive table with a torque up to 7,523 ft lb
- Best surface quality with technology integration grinding

Precision

- Maximum accuracy through water-cooled feed drive
- Band filter unit with 2,500 l as standard
- Highest long-term accuracy due to cooled linear guideways and active spindle growth control.

Performance

- High dynamics with feed speed up to 1,575 ipm
- Also available in mill- /turn - version
- High feed power up to 11,240 lbf
- Biggest spindle range in the market: powerMASTER motor spindle with up to 737.6 ft lb and torqueMASTER gear spindle with 1,327.6 ft lb

Efficiency

- Lower energy consumption through intelligent needs-based power units.
- Gantry design with vertically moving cross beam with hydraulic weight compensation.
- Fast innovative wheel type magazine with up to 243 tools with minimized footprint.
- Highest rigidity and dynamics up to 16.4 ft/s²

Thermosymmetrical construction

- 3-point support with an inherently stiff machine bed, no foundation required
- High temperature stability standard with positioning accuracy down to 0.38 µin
- Position accuracy down to 0.30 µin with accuracy pack option
- Short and continuous throat depth of milling head (no ram design)

Technical Data:

Technical Data:

Control:

[TNC 530](#)

Spindle Speed:

10.000 rpm

Tool Capacity:

60 x

Travels:

X-Axis:

3.400 mm

Y-Axis:

3.400mm

Z-Axis:

1.600 mm

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

China

Images:













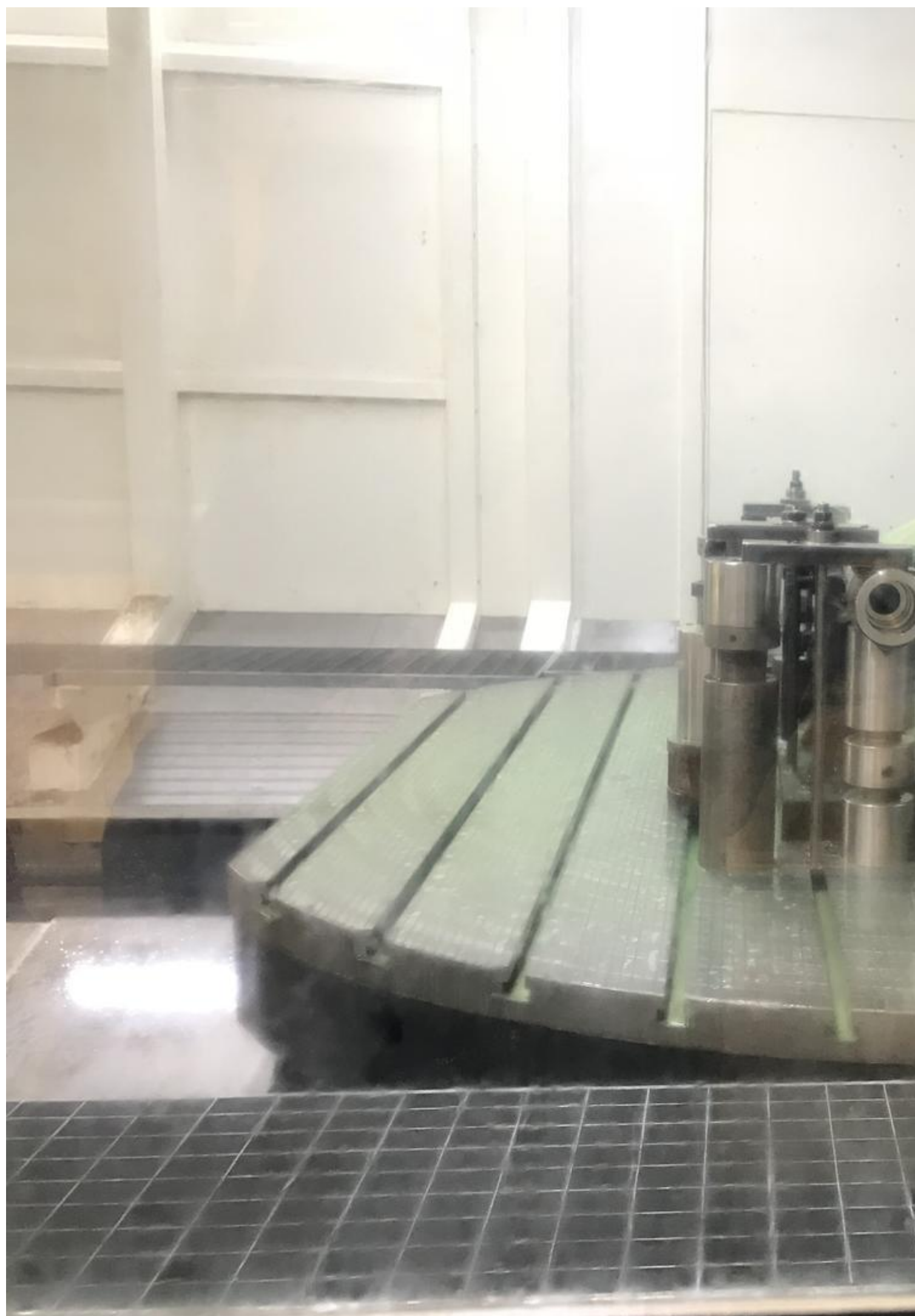






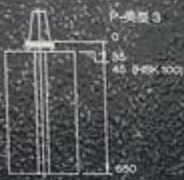
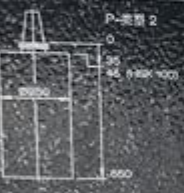


DMU 340 P
DECKEL MAHO

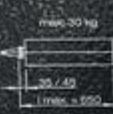




加工径	加工深	加工長
120 - 500	400/250	500
501 - 2000	250	600
2001 - 4000	250	400
4001 - 8000	150	300
8001 - 10000	120	200
10001 - 12000	100	200



注意
/ CAT 50



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DMG Tool management

Tool ID	Tool Name	Tool Type	Tool Length	Tool Diameter	Tool Material	Tool Status
1.1	DMG-DMG-DMG	1.11	1.40	1.40	1.40	Spindle
1.2	DMG	1.12	1.40	1.40	1.40	DMG-11-111
1.3	DMG-11	1.13	1.40	1.40	1.40	DMG-11
1.4	DMG-11-111	1.14	1.40	1.40	1.40	DMG-11
1.5	DMG-11-111	1.15	1.40	1.40	1.40	DMG-11
1.6	DMG-11-111	1.16	1.40	1.40	1.40	DMG-11
1.7	DMG-11-111	1.17	1.40	1.40	1.40	DMG-11
1.8	DMG-11-111	1.18	1.40	1.40	1.40	DMG-11
1.9	DMG-11-111	1.19	1.40	1.40	1.40	DMG-11
1.10	DMG-11-111	1.20	1.40	1.40	1.40	DMG-11
1.11	DMG-11-111	1.21	1.40	1.40	1.40	DMG-11
1.12	DMG-11-111	1.22	1.40	1.40	1.40	DMG-11
1.13	DMG-11-111	1.23	1.40	1.40	1.40	DMG-11
1.14	DMG-11-111	1.24	1.40	1.40	1.40	DMG-11
1.15	DMG-11-111	1.25	1.40	1.40	1.40	DMG-11
1.16	DMG-11-111	1.26	1.40	1.40	1.40	DMG-11
1.17	DMG-11-111	1.27	1.40	1.40	1.40	DMG-11
1.18	DMG-11-111	1.28	1.40	1.40	1.40	DMG-11
1.19	DMG-11-111	1.29	1.40	1.40	1.40	DMG-11
1.20	DMG-11-111	1.30	1.40	1.40	1.40	DMG-11

Tool ID: 1.11, Tool Name: DMG-11-111, Tool Type: 1.11, Tool Length: 1.40, Tool Diameter: 1.40, Tool Material: 1.40, Tool Status: Spindle

Esc F1 F2 F3 F4 F5 F6 F7 F8 F9 F10 F11 F12 Home End

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Control:

[TNC 530](#)

Spindle Speed:

10.000 rpm

Tool Capacity:
60 x

Travels:

X-Axis:
3.400 mm
Y-Axis:
3.400mm
Z-Axis:
1.600 mm

Buyer Information:

Condition:
[Very good condition](#)
Availability:
[Sold](#)
Sold as:
[EXW \(Ex Works - Incoterm\)](#)
VAT:
[19 %](#)
Buyers Premium:
[16 %](#)
Location:
China

Images:













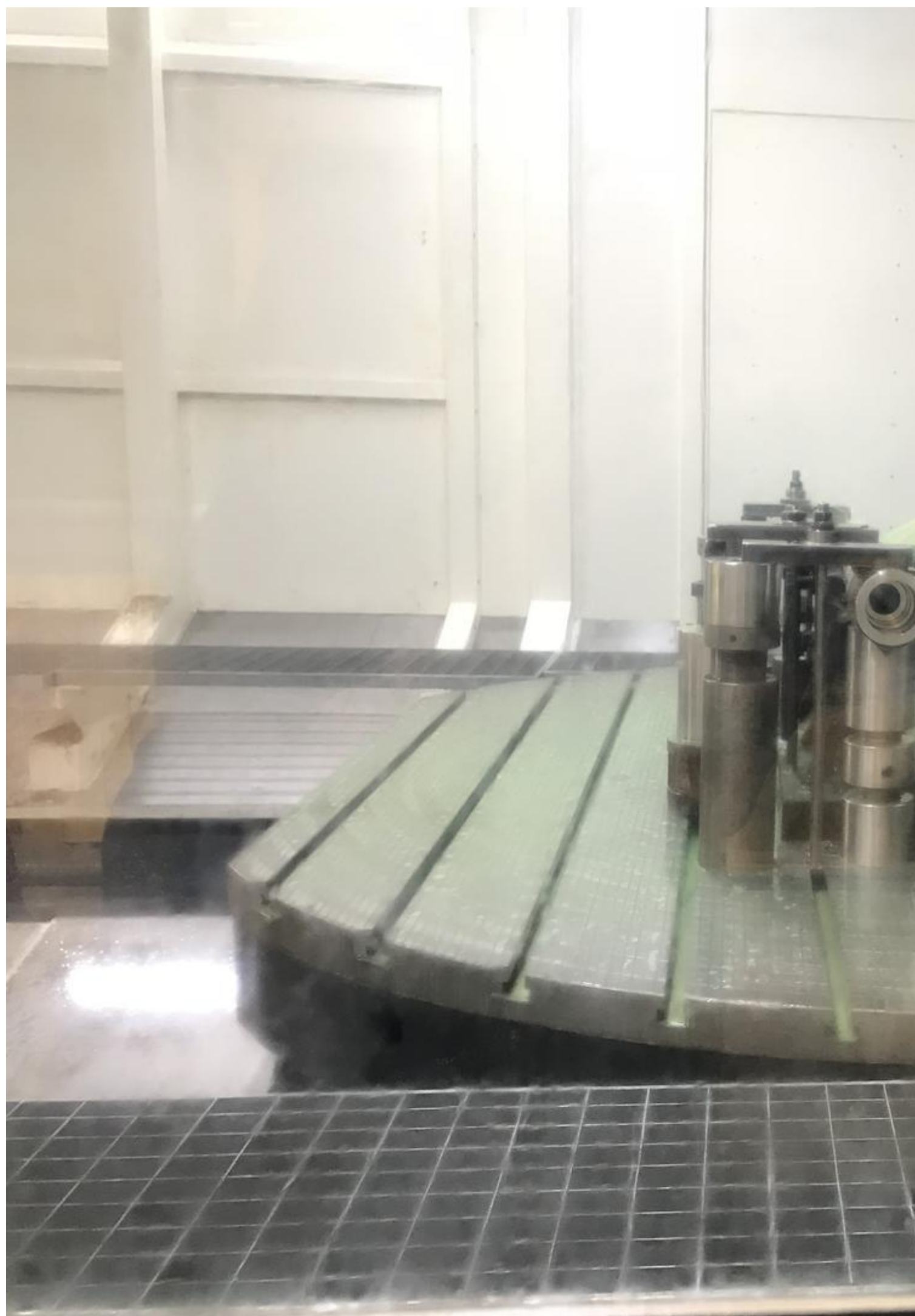








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