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Ref. No.:

947-11221309

Overview and Technical Data:

DORST - TPA 30 HS Hydraulic Powder Press for Overhaul

[DORST](#)



DOO

TECHN

Year of Build:
Jan 2008

Description:

Used DORST TPA30HS Hydraulic Powder Press

The press is used to produce aluminium oxide and zirconium oxide parts.

15 Mio Stamps

The machine Worked in 3 Shifts and needs overhauling as it leaking oil and not bringing the required quality!

Technical Data DORST TPA 30 HS

- Pressing force:300 kN
- Upper ram travel:180 mm
- Max. Fill height:130 mm
- Core rod travel:130 mm
- with 10mm fill height = 20 Strokes/min
- with 25 mm fill height = 10 Strokes/min

Safety:

- Satey Distance 230 mm
- Stopping Time 140 ms
- Measuring Point after U.D.C / starting point 30 mm
- Top ram Vmax 160 mm

Power:

- voltage 400 V / 50 Hz
- main drive motor 22 kW
- total power requirement 30 kW
- Dimensions of the machine ca. 3,3 x 1,6 x 3,5 m

Positioning accuracy

- Upper ram and die:0,002 mm
- Core rod:0,01 mm
- Filler drive:0,1 mm

Highlights

- Short set-up times
- Precisely closed-loop controlled hold-down force
- Zero backlash guiding systems
- Programming with IPG
- Low energy consumption

Characteristics

- Die plate stationary (ejection method)
- Max. number of upper levels: 2
- Max. number of lower levels: 2
- Use of quick clamping systems
- Tool change in the machine

Technical Data:

Technical Data:

Control:

[CNC](#)

Dimensions and Weight:

Weight:

9.000 kg

Buyer Information:

Condition:

[Repairs required](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:

DORST
TECHNOLOGIES

TPA 30 HS

102



WICHTIG!
Vor Arbeit an dieser Maschine muss die Stromzufuhr abgesichert werden.
Die Maschine ist ein Hochleistungsgerät und kann bei unsicherer Bedienung zu schweren Verletzungen führen.
Bitte lesen Sie die Bedienungsanleitung sorgfältig durch.
Nur geschultes Personal darf die Maschine bedienen.
Während der Bedienung sind alle Sicherheitsvorkehrungen zu beachten.
Bei Unklarheiten wenden Sie sich an den Hersteller.



DORST TECHNOLOGIE

Typ

TPA30HS

Baujahr

2008

Max. Betriebsdruck [bar]
hydraulisch / pneumatisch

Dorst Technologie
Kochel am See





16.12.2015
 25.02.2016
 AUF: 549531
 POS: 000010
 ABM:
 Messsystem
 für Ober- und Unterkolben
3009202

BGR:
 LGPLATZ: MEGAMAT
 Anz 1 ME: ST

TR Electronic GmbH
 D-78647 Trossingen 07425/226-0

Typ	LT200	Art.Nr.	3300-00001	SN	0634
Länge	200 mm	Version	2.0		
Anführung	0-1 µm				
Schnittweite	BSI-248c				
Code	214				
Art	Steckerbohr				
Part	6042 (2/2002)				
Part	012 (2/2002)				
Part	013 (2/2002)				
Part	014 (2/2002)				
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STZS

VORSICHT!
 Hochempfindliche
 Electronic Equipment

TR

UTION!





OG

2200 Bottombury

XEB17988-000-0

MODEL CODE W2P32

SH

D-



FESTO
DMC-36-160-PHY-A
103377-4-0005
8 Pcs. 13.25kg

TPA 30 MS

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SEALING TECHNOLOGIES



Power for Com

International shipments leaving Europe to the USA... Please provide one original and two copies of the invoice... Country of origin of goods... Please do not export (USA), sample, treatment...

Warenverkehrsbescheinigung für Handelsrechnungen

per internazionali Speditionen, die zollrechtliche... Bitte geben Sie bei jeder ein... und Nachname sowie... Aussteller: Name, Abteilung und... Grund der Abgabe (Verkauf, Muster, Rücksendung... Weitere Einzelheiten entnehmen Sie bitte der aktuellen...

Nota per fatture commerciali / Documenti di Spedizioni

internazionali che sono soggette a dogana e... Si prega di fornire un originale e due copie della fattura e... Nota per fatture commerciali e valore della merce... di dogana della merce (origine, produzione)...

Nota para facturas comerciales / Documentación

internacionales que deben cruzar alguna aduana... Si se trata de mercancías que cruzan alguna aduana... Nota para facturas comerciales y valor de la mercancía... de la mercancía (origen, producción)...

Shipping label with barcode and recipient information: HEBER WELT HEIMGUT - 451 - 5031

NT250 **M1**

POWER

REV

+24V DC
typ. 50W

UL US LISTED 240V
IND. CONT. EQ.

MPC265 **M2**

RUN INIT ERR

2-4-6 0 8 L E-C-A

2-4-6 0 8 H C-A

TESTS PASS

UL US LISTED 240V
IND. CONT. EQ.

USB1.1

AW

bachmann.

COM 1 COM 2 PCC

ETH 1 ETH 2

16 32 64 128

LM201 **M3**

UL US LISTED 240V
IND. CONT. EQ.

LM201 **M4**

UL US LISTED 240V
IND. CONT. EQ.



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Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:

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Sold as:

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[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:

DORST
TECHNOLOGIES

TPA 30 HS

102



WICHTIG!
Vor Arbeit an dieser Maschine
muss die Stromversorgung
unterbrochen werden.
Die Maschine darf nicht
betrieben werden, wenn
die Stromversorgung
nicht wiederhergestellt
ist.
Warten Sie, bis die
Stromversorgung wieder
betriebsbereit ist.
Warten Sie, bis die
Stromversorgung wieder
betriebsbereit ist.



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TPA30HS

Baujahr

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Dorst Technologie
Kochel am See









OG

2200 Bottombury

XEB17988-000-0

ITEM NO.

MODEL CODE W2P32

D-

SH



FESTO
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103377-4-006
8 Pcs. 13.5kg

NT250 POWER

REV

M1

UL US LISTED 240V IND. CONT. EQ.

+24V DC typ. 50W



MPC265

● RUN ● INIT ● ERR

2-4-6 0 8 L E-C-A

2-4-6 0 8 H C-A

TESTS PASS

UL US LISTED 240V IND. CONT. EQ.

USB1.1

M2

bachmann.

COM 1 COM 2 PCC

ETH 1 ETH 2

16 32 64 128



LM201

M3

UL US LISTED 240V IND. CONT. EQ.



LM201

M4

UL US LISTED 240V IND. CONT. EQ.





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