

Ref. No.: 1001-01151650





Description:

Used VAI-SEUTHE MAS-RS30 HF & tube welding production line

Overhauled in 2006

Technical specifications:

• Bandwidth: min. 78mm - Max. 140mm

• Strip thickness: min. 1,0mm - Max. 3,0mm

strip quality

Tensile strength: max. 600N / mm2

• Yield strength: max. 300N / mm2

finished product

• Round tubes: min.ø20 - Max. ø45,3

• Square tubes: min. 20x20mm - Max. 35x35

• Rectangular tubes: min. 30x10 - Max. 40x30

• Line speed: max.85m / min

Overall length: ca.75m

Line components:

- 1. Butt welding machine Ideal AS 15 B
- 2. Forming line consisting of:
 - o BreakDown: 4 stands with intermediate stands
 - FinPass: 3 stands with intermediate stands
 - o Drives: group drive
- 3. High frequency welding system consisting of:
 - Slot tube guide Upsetting roll cradle
 - o External scraper 2-fold
 - suction
- 4. Calibration station consisting of:
 - o 4 calibration stand with side closer



- Twist scaffolding
- o group drive
- 5. Turk's head scaffolding consisting of:
 - o 4 Turk head scaffolding + change stands unmotivated
 - Live flying saw
- 6. Bundling system consisting of:
 - o Feed roller gear cross conveyor
 - Automatic bundling 4kt./6kt
 - Automatic storage transport
 - o Max.tube length about 10m
- 7. Tool sets consisting of:
 - o BreakDown molding kits
 - o Compression roller sets steel / ceramic calibration kits
 - Turk head profile roller sets
 - Clamping sleeve sets for saw
- 8. Control panels consisting of:
 - o Indentation / HF / calibration saw
 - o Emulsion cleaning system
- 9. Flexible tube winding station RS30 (optional)



Technical Data:

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Control: SIEMENS

Dimensions and Weight:

Length: 75.000 mm

Buyer Information:

Condition: Very good condition

Available: Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 16 % Location: Germany



Images:



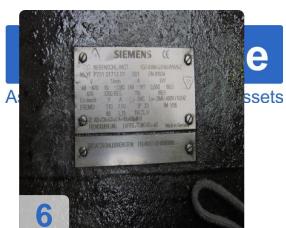






























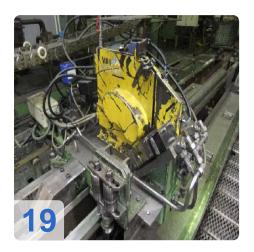














































Video:



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