



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 1001-01151650

Overview and Technical Data:

**SEUTHE - MAS-RS30 HF Pipe welding
production line**

SEUTHE

Year of Build: Jan 1965

Rebuild year: Jan 2006



Description:

Used VAI-SEUTHE MAS-RS30 HF & tube welding production line

Overhauled in 2006

Technical specifications:

- Bandwidth: min. 78mm - Max. 140mm
- Strip thickness: min. 1,0mm - Max. 3,0mm

strip quality

- Tensile strength: max. 600N / mm²
- Yield strength: max. 300N / mm²

finished product

- Round tubes: min.ø20 - Max. ø45,3
- Square tubes: min. 20x20mm - Max. 35x35
- Rectangular tubes: min. 30x10 - Max. 40x30
- Line speed: max.85m / min

Overall length: ca.75m

Line components:

1. Butt welding machine Ideal AS 15 B
2. Forming line consisting of:
 - BreakDown: 4 stands with intermediate stands
 - FinPass: 3 stands with intermediate stands
 - Drives: group drive
3. High frequency welding system consisting of:
 - Slot tube guide Upsetting roll cradle
 - External scraper 2-fold
 - suction
4. Calibration station consisting of:
 - 4 calibration stand with side closer



- Twist scaffolding
- group drive
- 5. Turk's head scaffolding consisting of:
 - 4 Turk head scaffolding + change stands unmotivated
 - Live flying saw
- 6. Bundling system consisting of:
 - Feed roller gear cross conveyor
 - Automatic bundling 4kt./6kt
 - Automatic storage transport
 - Max.tube length about 10m
- 7. Tool sets consisting of:
 - BreakDown molding kits
 - Compression roller sets steel / ceramic calibration kits
 - Turk head profile roller sets
 - Clamping sleeve sets for saw
- 8. Control panels consisting of:
 - Indentation / HF / calibration saw
 - Emulsion cleaning system
- 9. Flexible tube winding station RS30 (optional)



Technical Data:

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Control: SIEMENS

Dimensions and Weight:

Length: 75.000 mm

Buyer Information:

Condition: Very good condition

Available: Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 16 %

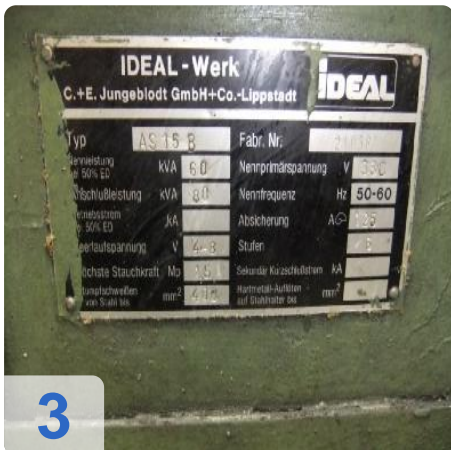
Location: Germany



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Images:

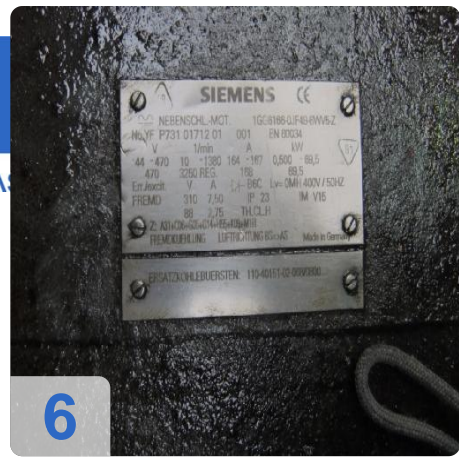




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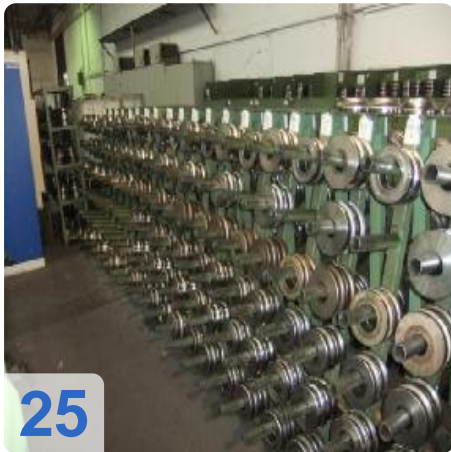




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Video:





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**Assessment and Sale of Used Assets world
wide**

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