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Ref. No.:  
1001-01151650

## Overview and Technical Data:

# SEUTHE - MAS-RS30 HF Pipe welding production line

**SEUTHE**

**SEUTHE**  
*asmag group*

Year of Build:  
Jan 1965  
Rebuild year:  
Jan 2006

## Description:

# Used VAI-SEUTHE MAS-RS30 HF & tube welding production line

Overhauled in 2006

Technical specifications:

- Bandwidth: min. 78mm - Max. 140mm
- Strip thickness: min. 1,0mm - Max. 3,0mm

strip quality

- Tensile strength: max. 600N / mm<sup>2</sup>
- Yield strength: max. 300N / mm<sup>2</sup>

finished product

- Round tubes: min.  $\phi$ 20 - Max.  $\phi$ 45,3
- Square tubes: min. 20x20mm - Max. 35x35
- Rectangular tubes: min. 30x10 - Max. 40x30
- Line speed: max. 85m / min

Overall length: ca. 75m

Line components:

1. Butt welding machine Ideal AS 15 B
2. Forming line consisting of:
  - BreakDown: 4 stands with intermediate stands
  - FinPass: 3 stands with intermediate stands
  - Drives: group drive
3. High frequency welding system consisting of:
  - Slot tube guide Upsetting roll cradle
  - External scraper 2-fold
  - suction
4. Calibration station consisting of:
  - 4 calibration stand with side closer
  - Twist scaffolding
  - group drive
5. Turk's head scaffolding consisting of:
  - 4 Turk head scaffolding + change stands unmotivated
  - Live flying saw
6. Bundling system consisting of:
  - Feed roller gear cross conveyor
  - Automatic bundling 4kt./6kt
  - Automatic storage transport
  - Max.tube length about 10m
7. Tool sets consisting of:
  - BreakDown molding kits
  - Compression roller sets steel / ceramic calibration kits
  - Turk head profile roller sets
  - Clamping sleeve sets for saw
8. Control panels consisting of:
  - Indentation / HF / calibration saw
  - Emulsion cleaning system
  
9. Flexible tube winding station RS30 (optional)

## **Technical Data:**

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Control:

[SIEMENS](#)

## **Dimensions and Weight:**

Length:

75.000 mm

## **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

## Images:



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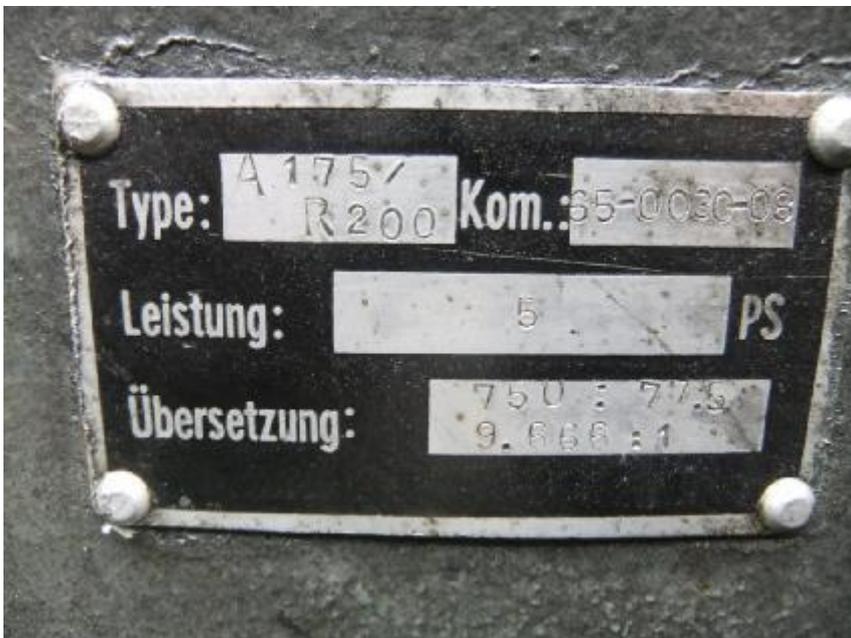
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**Video:**



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Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

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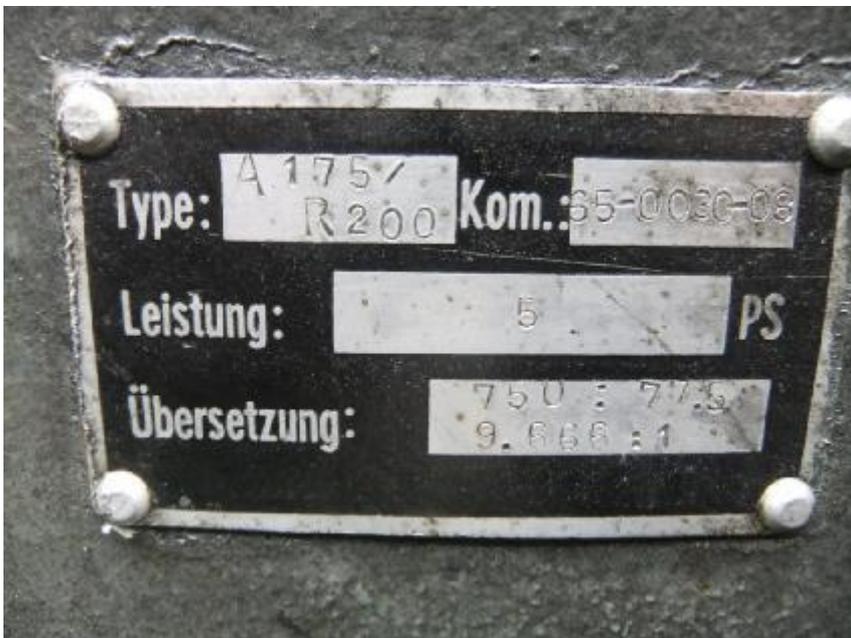
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**Video:**



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Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

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