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Ref. No.:
1001-01151650

Overview and Technical Data:

SEUTHE - MAS-RS30 HF Pipe welding production line

SEUTHE

SEUTHE
asmag group

Year of Build:
Jan 1965
Rebuild year:
Jan 2006

Description:

Used VAI-SEUTHE MAS-RS30 HF & tube welding production line

Overhauled in 2006

Technical specifications:

- Bandwidth: min. 78mm - Max. 140mm
- Strip thickness: min. 1,0mm - Max. 3,0mm

strip quality

- Tensile strength: max. 600N / mm²
- Yield strength: max. 300N / mm²

finished product

- Round tubes: min. ϕ 20 - Max. ϕ 45,3
- Square tubes: min. 20x20mm - Max. 35x35
- Rectangular tubes: min. 30x10 - Max. 40x30
- Line speed: max. 85m / min

Overall length: ca. 75m

Line components:

1. Butt welding machine Ideal AS 15 B
2. Forming line consisting of:
 - BreakDown: 4 stands with intermediate stands
 - FinPass: 3 stands with intermediate stands
 - Drives: group drive
3. High frequency welding system consisting of:
 - Slot tube guide Upsetting roll cradle
 - External scraper 2-fold
 - suction
4. Calibration station consisting of:
 - 4 calibration stand with side closer
 - Twist scaffolding
 - group drive
5. Turk's head scaffolding consisting of:
 - 4 Turk head scaffolding + change stands unmotivated
 - Live flying saw
6. Bundling system consisting of:
 - Feed roller gear cross conveyor
 - Automatic bundling 4kt./6kt
 - Automatic storage transport
 - Max.tube length about 10m
7. Tool sets consisting of:
 - BreakDown molding kits
 - Compression roller sets steel / ceramic calibration kits
 - Turk head profile roller sets
 - Clamping sleeve sets for saw
8. Control panels consisting of:
 - Indentation / HF / calibration saw
 - Emulsion cleaning system

9. Flexible tube winding station RS30 (optional)

Technical Data:

Technical Data:

Control:

[SIEMENS](#)

Dimensions and Weight:

Length:

75.000 mm

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:



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Video:



Asset-Trade

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