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Ref. No.:
1013-03251118

Overview and Technical Data:

MORI SEIKI - NZ-S1500/500 2-Turrent Shaft Lathes

DMG MORI SEIKI



DMG

Year of Build:
Jan 2008

Description:

Used MORI SEIKI NZ-S1500/500 CNC 2-Turrent Shaft Lathes

4 Machines available !!! from Volkswagen

FS-32iA CNC Control

Technical Data

- Spindel speed 3500 RPM / 11/7.5 kW
- Spindel Dia 43 mm
- Turret 6 Stations Capto C3
- Turret indexing time 0.18 sec
- Bedlength 530 mm
- Raising 100mm
- Tailstock Stroke 200 mm
- Tailstock spindle Stroke 70 mmm
- Travel X 60 mm , Z 580 mm

- Acceleration 0.5 G
- Rapind traverse rate 20 m/min
- Hydraulic Unit without Magnetic Dust Collector
- No chip conveyer

Technical Data:

Technical Data:

Control:

[Series 32i](#)

Turning length:

1500.00 mm

Turning diameter:

500.00 mm

Spindle Speed:

3500.00 rpm

Driven Tools:

5.00

Tool Capacity:

5 x

Tailstock:

Yes

Bezel:

No

Dimensions and Weight:

Weight:

3000 kg

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:



1





VW POLAND

M2

044
183



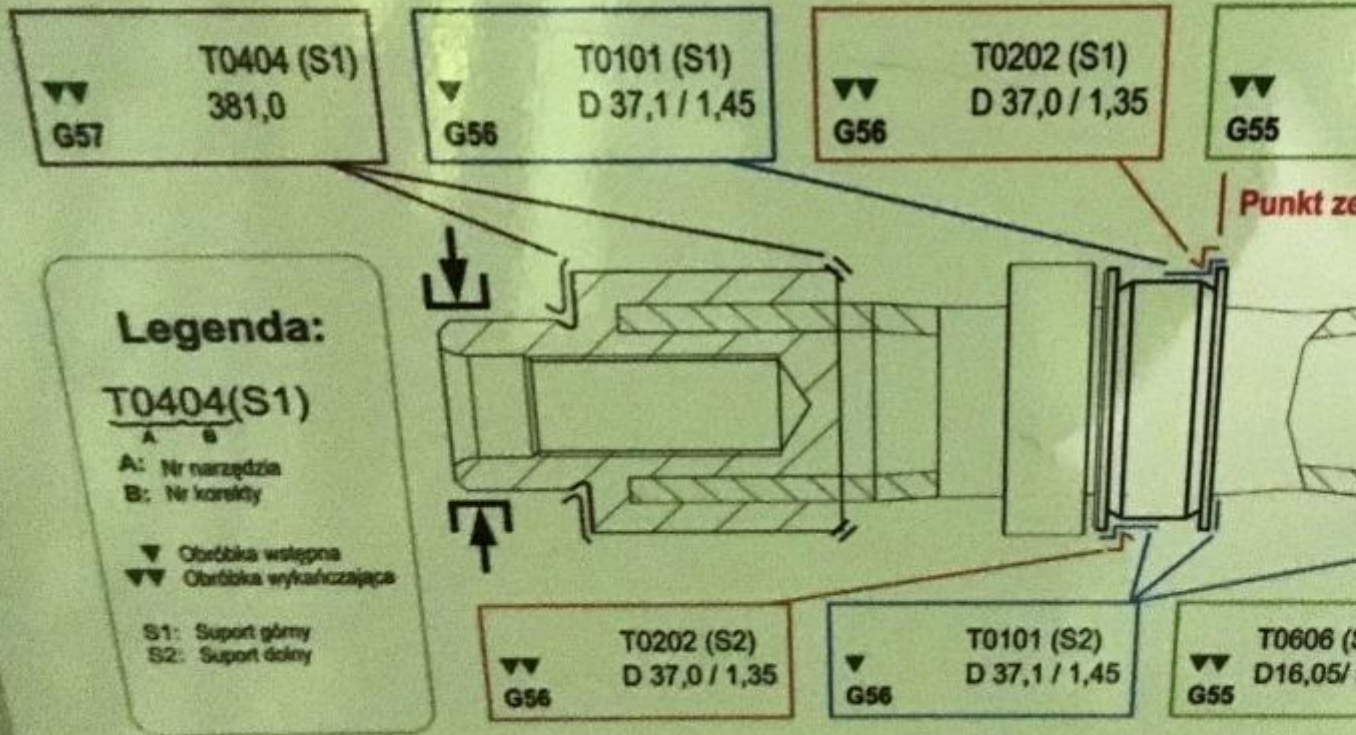
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4

VOLKSWAGEN
AKTIENGESELLSCHAFT

03L.109.102 PRESTA Przyporządkowa



KOMPONENTE
VOLKSWAGEN MOTOR POLSKA

MP-E-152 M

VOLKSWAGEN



NZS15HH0144

UWAGA
Jeśli wyłącznik blokady bezpieczeństwa drzwi nie znajduje się w pozycji NORMALNA, nie wolno uruchamiać maszyny.
Nieprzestrzeganie tego może spowodować obrażenia ciała lub śmierć.

Pozycja blokady drzwi
NORMALNA ZWOLNIONA

Blokada
zwolniona



MORI SEIKI

MSC-700

ELECTRICAL RATING

MACHINE MODEL : NZ-S1500/500

SERIAL NO. : NZS15HH0142

PHASE : 3

FREQUENCY : 50 Hz

VOLTAGE : AC 200 V

FULL LOAD CURRENT : 49 A

CURRENT RATING OF THE SPINDLE MOTOR : 40 A

INTERRUPTING CAPACITY : ka

SHORT CIRCUIT CURRENT : 1 ka

220 V MAXIMUM

ELECTRICAL DIAGRAM NO. : NZS15HH0142

RATED POWER : 17 kVA

MASS OF MACHINE : 3000 kg

Factory ID is # 2

DATE : 10 M 2008 Y

MORI SEIKI CO., LTD.

2-35-16 Meiji Nakamura-ku

ELECTRICAL RATING

MACHINE MODEL : NZ-S1500/500

SERIAL NO. : NZS15HA0112

PHASE : 3

FREQUENCY : 50 Hz

VOLTAGE : AC 200 V

FULL LOAD CURRENT : 49 A

CURRENT RATING OF THE SPINDLE MOTOR : 40 A

INTERRUPTING CAPACITY : kA

SHORT CIRCUIT CURRENT : kA

220 V MAXIMUM

ELECTRICAL DIAGRAM NO. : NZS15HA0112

RATED POWER : 37 kVA

MASS OF MACHINE : 3000 kg

Factory ID is #

DATE : M Y

MORI SEIKI CO., LTD.

2-35-16 Meieki, Nakamura-ku,
Nagoya City Aichi 450-0002, JAPAN

MADE IN JAPAN

ELECTRICAL RATING

MACHINE MODEL : NZ-S1500/500

SERIAL NO. : NZS15GG0078

PHASE : 3

FREQUENCY : 50 Hz

VOLTAGE : AC 200 V

FULL LOAD CURRENT : 49 A

CURRENT RATING OF THE SPINDLE MOTOR : 40 A

INTERRUPTING CAPACITY : 5 kA

SHORT CIRCUIT CURRENT : 1 kA

220 V MAXIMUM

ELECTRICAL DIAGRAM NO. : NZS15GG0078

RATED POWER : 17 kVA

MASS OF MACHINE : 3000 kg

Factory ID is # 2

DATE : 7 M 2007 Y

MORI SEIKI CO., LTD.

2-35-16 Meieki, Nakamura-ku,
Nagoya City, Aichi 460-0000

ELECTRICAL RATING

MACHINE MODEL : NZ-S1500/500

SERIAL NO. : NZS15HH0144

PHASE : 3

FREQUENCY : 50 Hz

VOLTAGE : AC 200 V

FULL LOAD CURRENT : 49 A

CURRENT RATING OF THE SPINDLE MOTOR : 40 A

INTERRUPTING CAPACITY : kA

SHORT CIRCUIT CURRENT : 1 kA

220 V MAXIMUM

ELECTRICAL DIAGRAM NO. : NZS15HH0144

RATED POWER : 17 kVA

MASS OF MACHINE : 3000 kg

Factory ID is # 2

DATE : 10 M 2008 Y

MORI SEIKI CO., LTD.

2-35-16 Meieki, Nakamura-ku,
Nagoya City Aichi 450-0002, JAPAN

MADE IN JAPAN

ELECTRICAL RATING

MACHINE MODEL : NZ-S1500/500

SERIAL NO. : NZS15HH0142

PHASE : 3

FREQUENCY : 50 Hz

VOLTAGE : AC 200 V

FULL LOAD CURRENT : 49 A

CURRENT RATING OF THE SPINDLE MOTOR : 40 A

INTERRUPTING CAPACITY : ka

SHORT CIRCUIT CURRENT : 1 ka

220 V MAXIMUM

ELECTRICAL DIAGRAM NO. : NZS15HH0142

RATED POWER : 17 kVA

MASS OF MACHINE : 3000 kg

Factory ID is # 2

DATE : 10 M 2008 Y

MORI SEIKI CO., LTD.

2-35-16 Meiji Nakamura-ku

Seihin Kobetu

Specification - Inquiry

Model	NZ-S1500/500	S/No.	NZS15GG0078	Control	FS-32IA	Specifica	Remarks
Ship. Date	2007/07/25	Complete	2007/07/25	Destination	POLAND		
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL				

37	TAILSTOCK SPINDLE STROKE (MM)	70 MM		PC
38	TAILSTOCK SPINDLE STROKE CHECK	PROVIDED		PC
39	TAILSTOCK SPINDLE FOOTSWITCH			PC
40	CHIP CONVEYOR	PROVIDED		PC
41	CHIP DISPOSAL DIRECTION	REAR DISPOSAL TYPE		PC
42	CHIP CONVEYOR TYPE	HINGE		PC
43	OPERATION PANEL OF CHIP CONVEYOR			PC
44	SLIP DETECTOR OF CHIP CONVEYOR			PC
45	CHIP BUCKET			PC
46	COOLANT SYSTEM			PC
47	COOLANT FLOW SWITCH			PC
48	COOLANT FLOAT SWITCH			PC
49	OIL SKIMMER			PC
50	COOLANT GUN			PC
51	CHUCK UPPER SIDE COOLANT SYSTEM			PC
52	CHIP FLOW COOLANT SYSTEM			PC
53	SPINDLE (SPINDLE 1) CHUCK AIR BLOW	PROVIDED		PC
54	TAILSTOCK SPINDLE AIR BLOW	PROVIDED		PC
55	TOOL TIP AIR BLOW			PC
56	AIR BLOW PIPE TYPE	COPPER PIPE		PC

Model	NZ-S1500/500	S/No.	NZS15GG0078	Control	FS-32IA	Specifica	Remarks
Ship. Date	2007/07/25	Complete	2007/07/25	Destination	POLAND		
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL				

57	AIR GUN						PC
58	(SPINDLE 1) IN-MACHINE TOOL PRESETTER			AUTOMATIC			PC
59	IN-MACHINE WORK MEASURING (TURRET 1)						PC
60	LOADER						PC
61	HYDRAURIC UNIT			HYDRAULIC UNIT WITHOUT MAGNETIC DUST COLLECTOR			PC
62	SIGNAL LIGHT			3-TIER TOWER(RED,MILKY WHITE,GREEN)			PC
63	CHUCK FOOTSWITCH			TWIN			PC
64	DRY CUTTING			PROVIDED			PC
65	MIST COLLECTOR			INTERFACE (125 MM DIA. DUCT ONLY)			PC
66	STEADY REST			AUTOMATIC CENTERING STEADY REST (PROGRAMMABLE)			PC
67	AUTOMATIC CENTERING STEADY REST TYPE			GRASP RANGE:15 MM - 32 MM,ARM WIDTH:16 MM , FOR CAMSHAFT			PC
68	WORK REST WORKPIECE PRESENCE DETECTION						PC
69	WORK REST						PC
70	AUTOMATIC DOOR						PC
71	TAILSTOCK HIGH/LOW PRESSURE SYSTEM						PC
72	SPINDLE (SPINDLE 1) CHUCK HIGH/LOW PRESSURE SYSTEM						PC

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Model	NZ-S1500/500	S/No.	NZS15GG0078	Control	FS-32IA	Specifica	Remarks
Ship. Date	2007/07/25	Complete	2007/07/25	Destination	POLAND		
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL				

73	WORK PULL OUT SYSTEM			TURRET1 & TURRET 2 CATCHING TYPE			PC
74	SPECIFICATION FOR EXHIBITION						PC
75	NUMBER OF TOTAL COUNTERS			1			PC
76	NUMBER OF WORK COUNTERS			1			PC
77	NUMBER OF EXTERNAL M CODES			5			PC
78	AUTOMATIC POWER SHUTOFF						PC
79	AC100V SERVICE OUTLET ON OPERATION PANEL						PC
80	STEP-DOWN TRANSFORMER			UNNECESSARY			PC
81	STEP-DOWN TRANSFORMER CABLE			PROVIDED			PC
82	LEAK BREAKER						PC
83	CONTROL BOX MANUFACTURE			OUTSIDE SUPPLIER			PC
84	LANGUAGE ON NC SCREEN			GERMAN			PC
85	LANGUAGE ON PC SCREEN			GERMAN			PC
86	LANGUAGE ON WARNING SCREEN			GERMAN			PC
87	PROGRAMMING RESOLUTION MULTIPLIED BY 10						PC
88	VARIABLE LEAD THREAD CUTTING						PC
89	FEED STOP						PC
90	PART PROGRAM STRAGE (BYTE)			128 KBYTE (320 M)			PC
91	NUMBER OF STORED PROGRAMS			250			PC
92	REMOTE COMMUNICATION FUNCTION						PC

Model	NZ-S1500/500	S/No.	NZS15GG0078	Control	FS-32IA	Specifica	Remarks
Ship. Date	2007/07/25	Complete	2007/07/25	Destinatio	POLAND		
Factory	NARA PLANT	Custome	VOLKSWAGEN MOTOR POL				
89	FEED STOP						PC
90	PART PROGRAM STRAGE (BYTE)		128 KBYTE (320 M)				PC
91	NUMBER OF STORED PROGRAMS		250				PC
92	REMOTE COMMUNICATION FUNCTION						PC
93	NUMBER OF TOOL OFFSET PAIRS		32				PC
94	FLOATING ZERO RETURN						PC
95	ADDITION OF OPTIONAL BLOCK SKIP						PC
96	HANDLE FEED INTERRUPTION						PC
97	PROGRAM RESTART						PC
98	SEQUENCE NUMBER COLLATION AND STOP						PC
99	INTERRUPTION TYPE CUSTOM MACRO						PC
100	CUSTOM MACRO		PROVIDED				PC
101	PROGRAMMABLE DATA INPUT		PROVIDED				PC
102	NUMBER OF CUSTOM MACRO COMMON VARIABLES		600				PC
103	EXTERNAL HIGH-SPEED SKIP						PC
104	TOOL LIFE MANAGEMENT		B				PC
105	NUMBER OF TOOL LIFE MANAGEMENT (MORI)		MAX. 64 PAIRS * 10				PC
106	LOAD MONITOR		B				PC
107	STORED STROKE CHECK 2,3						PC
108	BARRIER (CHUCK,TAILSTOCK)						PC

Specification - Inquiry

Model	NZ-S1500/500	S/No.	NZS15GG0078	Control	FS-32IA	Specifica	Remarks
Ship. Date	2007/07/25	Complete	2007/07/25	Destination	POLAND		
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL				

18	SPLASH GUARD TYPE	STANDARD TYPE		PC
19	SPINDLE (SPINDLE 1) OUTPUT (KW)	HIGH-TORQUE (11/7.5 KW)		PC
20	SPINDLE (SPINDLE 1) SPEED (MIN-1)	3500 MIN-1		PC
21	SPINDLE (SPINDLE 1) THROUGH-SPINDLE HOLE DIA. (MM)	43 MM DIA.		PC
22	SPINDLE (SPINDLE 1) CHUCK TYPE			PC
23	SPINDLE (SPINDLE 1) CHUCK CYLINDER TYPE			PC
24	SPINDLE (SPINDLE 1) ORIENTATION	PROVIDED (WITHOUT LOCK)		PC
25	SPINDLE AIR PURGE	PROVIDED		PC
26	SPINDLE 2			PC
27	TURRET (TURRET 1) TYPE OF TURRET	6 STATIONS		PC
28	TURRET (TURRET 1) MILLING FUNCTION			PC
29	TURRET (TURRET 1) TOOL MOUNTING METHOD	CAPTO C3		PC
30	TYPE OF TURRET 2	6 STATIONS		PC
31	TURRET 2 MILLING FUNCTION			PC
32	TURRET 2 TOOL MOUNTING METHOD	CAPTO C3		PC
33	TAILSTOCK	PROVIDED		PC
34	MOVEMENT OF TAILSTOCK	MANUAL TYPE		PC
35	TAILSTOCK STROKE (MM)	200 MM		PC
36	TAILSTOCK SPINDLE	BUILT-IN CENTER MT3		PC

Model	NZ-S1500/500	S/No.	NZS15GG0078	Control	FS-32IA	Specifica	Remarks
Ship. Date	2007/07/25	Complete	2007/07/25	Destination	POLAND		
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL				

Specification

	Item	Specification/Product#	Qty.	Section
1	NC SYSTEM	FS-32IA		PC
2	VOLTAGE OF CUSTOMER'S FACTORY (V)	380 V - 480 V		PC
3	FREQUENCY (HZ)	50 HZ		PC
4	SETTING UNIT	MM		PC
5	DESTINATION	EUROPE		PC
6	STANDARD	EN COMPATIBLE		PC
7	UL LABEL			PC
8	EXPORT TRADE CONTROL ORDER	APPLIED		PC
9	RELOCATED MACHINE SECURITY FUNCTION			PC
10	PAINT COLOR	DESIGNATED COLOR (FLAT)		PC
11	LANGUAGE ON NAME PLATES	POLISH		PC
12	LANGUAGE OF INSTRUCTION MANUAL	GERMAN		PC
13	NC MANUAL AS BOOKLETS			PC
14	SPECIAL PURPOSE MACHINE			PC
15	NOMINAL BED LENGTH	530 MM		PC
16	RAISING (MM)	100 MM		PC
17	ANCHOR			PC

17



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Assessment and Sale of Used Assets world wide

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47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:
1013-03251118

Overview and Technical Data:

MORI SEIKI - NZ-S1500/500 2-Turrent Shaft Lathes

DMG MORI SEIKI

The logo for DMG, consisting of the letters 'DMG' in a bold, white, sans-serif font, set against a dark green rounded rectangular background.

Year of Build:
Jan 2008

Description:

Used MORI SEIKI NZ-S1500/500 CNC 2-Turrent Shaft Lathes

4 Machines available !!! from Volkswagen

FS-32iA CNC Control

Technical Data

- Spindel speed 3500 RPM / 11/7.5 kW
- Spindel Dia 43 mm
- Turret 6 Stations Capto C3
- Turret indexing time 0.18 sec
- Bedlength 530 mm
- Raising 100mm
- Tailstock Stroke 200 mm
- Tailstock spindle Stroke 70 mmm
- Travel X 60 mm , Z 580 mm
- Acceleration 0.5 G
- Rapind traverse rate 20 m/min
- Hydraulic Unit without Magnetic Dust Collector
- No chip conveyer

Technical Data:

Technical Data:

Control:

[Series 32i](#)

Turning lenght:

1500.00 mm

Turning diameter:

500.00 mm

Spindle Speed:

3500.00 rpm

Driven Tools:

5.00

Tool Capacity:

5 x

Tailstock:

Yes

Bezel:

No

Dimensions and Weight:

Weight:

3000 kg

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:



1





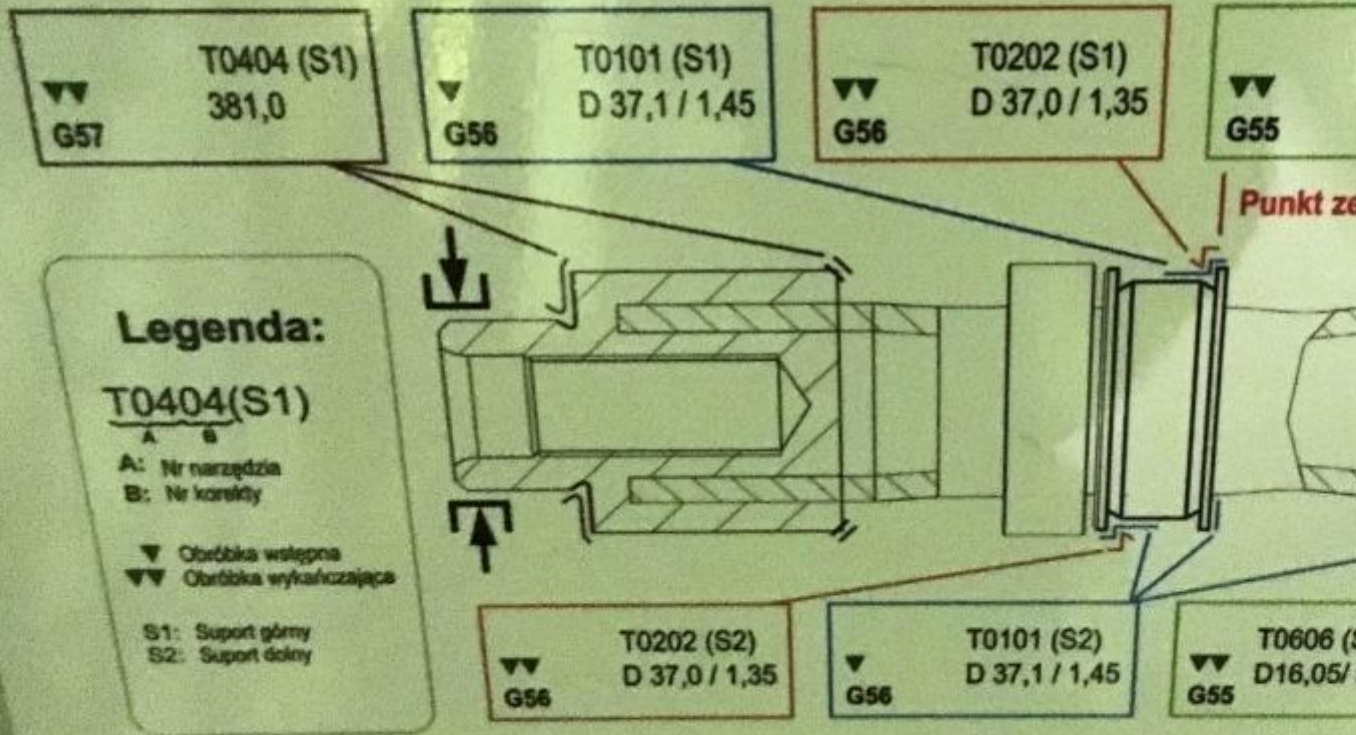
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4

VOLKSWAGEN
AKTIENGESELLSCHAFT

03L.109.102 PRESTA Przyporządkowa



KOMPONENTE
VOLKSWAGEN MOTOR POLSKA

MP-E-152 M

VOLKSWAGEN



ELECTRICAL RATING

MACHINE MODEL : NZ-S1500/500

SERIAL NO. : NZS15HH0142

PHASE : 3

FREQUENCY : 50 Hz

VOLTAGE : AC 200 V

FULL LOAD CURRENT : 49 A

CURRENT RATING OF THE SPINDLE MOTOR : 40 A

INTERRUPTING CAPACITY : ka

SHORT CIRCUIT CURRENT : 1 ka

220 V MAXIMUM

ELECTRICAL DIAGRAM NO. : NZS15HH0142

RATED POWER : 17 kVA

MASS OF MACHINE : 3000 kg

Factory ID is # 2

DATE : 10 M 2008 Y

MORI SEIKI CO., LTD.

2-35-16 Meiji Nakamura-ku

ELECTRICAL RATING

MACHINE MODEL : NZ-S1500/500

SERIAL NO. : NZS15HA0112

PHASE : 3

FREQUENCY : 50 Hz

VOLTAGE : AC 200 V

FULL LOAD CURRENT : 49 A

CURRENT RATING OF THE SPINDLE MOTOR : 40 A

INTERRUPTING CAPACITY : kA

SHORT CIRCUIT CURRENT : kA

220 V MAXIMUM

ELECTRICAL DIAGRAM NO. : NZS15HA0112

RATED POWER : 37 kVA

MASS OF MACHINE : 3000 kg

Factory ID is #

DATE : M Y

MORI SEIKI CO., LTD.

2-35-16 Meieki, Nakamura-ku,
Nagoya City Aichi 450-0002, JAPAN

MADE IN JAPAN

ELECTRICAL RATING

MACHINE MODEL : NZ-S1500/500

SERIAL NO. : NZS15GG0078

PHASE : 3

FREQUENCY : 50 Hz

VOLTAGE : AC 200 V

FULL LOAD CURRENT : 49 A

CURRENT RATING OF THE SPINDLE MOTOR : 40 A

INTERRUPTING CAPACITY : 5 kA

SHORT CIRCUIT CURRENT : 1 kA

220 V MAXIMUM

ELECTRICAL DIAGRAM NO. : NZS15GG0078

RATED POWER : 17 kVA

MASS OF MACHINE : 3000 kg

Factory ID is # 2

DATE : 7 M 2007 Y

MORI SEIKI CO., LTD.

2-35-16 Meieki, Nakamura-ku,
Nagoya City, Aichi 460-0000

ELECTRICAL RATING

MACHINE MODEL : NZ-S1500/500

SERIAL NO. : NZS15HH0144

PHASE : 3

FREQUENCY : 50 Hz

VOLTAGE : AC 200 V

FULL LOAD CURRENT : 49 A

CURRENT RATING OF THE SPINDLE MOTOR : 40 A

INTERRUPTING CAPACITY : kA

SHORT CIRCUIT CURRENT : 1 kA

220 V MAXIMUM

ELECTRICAL DIAGRAM NO. : NZS15HH0144

RATED POWER : 17 kVA

MASS OF MACHINE : 3000 kg

Factory ID is # 2

DATE : 10 M 2008 Y

MORI SEIKI CO., LTD.

2-35-16 Meieki, Nakamura-ku,
Nagoya City Aichi 450-0002, JAPAN

MADE IN JAPAN

ELECTRICAL RATING

MACHINE MODEL : NZ-S1500/500

SERIAL NO. : NZS15HH0142

PHASE : 3

FREQUENCY : 50 Hz

VOLTAGE : AC 200 V

FULL LOAD CURRENT : 49 A

CURRENT RATING OF THE SPINDLE MOTOR : 40 A

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SHORT CIRCUIT CURRENT : 1 ka

220 V MAXIMUM

ELECTRICAL DIAGRAM NO. : NZS15HH0142

RATED POWER : 17 kVA

MASS OF MACHINE : 3000 kg

Factory ID is # 2

DATE : 10 M 2008 Y

MORI SEIKI CO., LTD.

2-35-16 Meiji Nakamura-ku

Seihin Kobetu

Specification - Inquiry

Model	NZ-S1500/500	S/No.	NZS15GG0078	Control	FS-32IA	Specifica	Remarks
Ship. Date	2007/07/25	Complete	2007/07/25	Destination	POLAND		
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL				

37	TAILSTOCK SPINDLE STROKE (MM)	70 MM		PC
38	TAILSTOCK SPINDLE STROKE CHECK	PROVIDED		PC
39	TAILSTOCK SPINDLE FOOTSWITCH			PC
40	CHIP CONVEYOR	PROVIDED		PC
41	CHIP DISPOSAL DIRECTION	REAR DISPOSAL TYPE		PC
42	CHIP CONVEYOR TYPE	HINGE		PC
43	OPERATION PANEL OF CHIP CONVEYOR			PC
44	SLIP DETECTOR OF CHIP CONVEYOR			PC
45	CHIP BUCKET			PC
46	COOLANT SYSTEM			PC
47	COOLANT FLOW SWITCH			PC
48	COOLANT FLOAT SWITCH			PC
49	OIL SKIMMER			PC
50	COOLANT GUN			PC
51	CHUCK UPPER SIDE COOLANT SYSTEM			PC
52	CHIP FLOW COOLANT SYSTEM			PC
53	SPINDLE (SPINDLE 1) CHUCK AIR BLOW	PROVIDED		PC
54	TAILSTOCK SPINDLE AIR BLOW	PROVIDED		PC
55	TOOL TIP AIR BLOW			PC
56	AIR BLOW PIPE TYPE	COPPER PIPE		PC

Model	NZ-S1500/500	S/No.	NZS15GG0078	Control	FS-32IA	Specifica	Remarks
Ship. Date	2007/07/25	Complete	2007/07/25	Destination	POLAND		
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL				

57	AIR GUN						PC
58	(SPINDLE 1) IN-MACHINE TOOL PRESETTER			AUTOMATIC			PC
59	IN-MACHINE WORK MEASURING (TURRET 1)						PC
60	LOADER						PC
61	HYDRAURIC UNIT			HYDRAULIC UNIT WITHOUT MAGNETIC DUST COLLECTOR			PC
62	SIGNAL LIGHT			3-TIER TOWER(RED,MILKY WHITE,GREEN)			PC
63	CHUCK FOOTSWITCH			TWIN			PC
64	DRY CUTTING			PROVIDED			PC
65	MIST COLLECTOR			INTERFACE (125 MM DIA. DUCT ONLY)			PC
66	STEADY REST			AUTOMATIC CENTERING STEADY REST (PROGRAMMABLE)			PC
67	AUTOMATIC CENTERING STEADY REST TYPE			GRASP RANGE:15 MM - 32 MM,ARM WIDTH:16 MM , FOR CAMSHAFT			PC
68	WORK REST WORKPIECE PRESENCE DETECTION						PC
69	WORK REST						PC
70	AUTOMATIC DOOR						PC
71	TAILSTOCK HIGH/LOW PRESSURE SYSTEM						PC
72	SPINDLE (SPINDLE 1) CHUCK HIGH/LOW PRESSURE SYSTEM						PC

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Model	NZ-S1500/500	S/No.	NZS15GG0078	Control	FS-32IA	Specifica	Remarks
Ship. Date	2007/07/25	Complete	2007/07/25	Destination	POLAND		
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL				

73	WORK PULL OUT SYSTEM			TURRET1 & TURRET 2 CATCHING TYPE			PC
74	SPECIFICATION FOR EXHIBITION						PC
75	NUMBER OF TOTAL COUNTERS			1			PC
76	NUMBER OF WORK COUNTERS			1			PC
77	NUMBER OF EXTERNAL M CODES			5			PC
78	AUTOMATIC POWER SHUTOFF						PC
79	AC100V SERVICE OUTLET ON OPERATION PANEL						PC
80	STEP-DOWN TRANSFORMER			UNNECESSARY			PC
81	STEP-DOWN TRANSFORMER CABLE			PROVIDED			PC
82	LEAK BREAKER						PC
83	CONTROL BOX MANUFACTURE			OUTSIDE SUPPLIER			PC
84	LANGUAGE ON NC SCREEN			GERMAN			PC
85	LANGUAGE ON PC SCREEN			GERMAN			PC
86	LANGUAGE ON WARNING SCREEN			GERMAN			PC
87	PROGRAMMING RESOLUTION MULTIPLIED BY 10						PC
88	VARIABLE LEAD THREAD CUTTING						PC
89	FEED STOP						PC
90	PART PROGRAM STRAGE (BYTE)			128 KBYTE (320 M)			PC
91	NUMBER OF STORED PROGRAMS			250			PC
92	REMOTE COMMUNICATION FUNCTION						PC

Model	NZ-S1500/500	S/No.	NZS15GG0078	Control	FS-32IA	Specifica	Remarks
Ship. Date	2007/07/25	Complete	2007/07/25	Destinatio	POLAND		
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL				

89	FEED STOP				PC
90	PART PROGRAM STRAGE (BYTE)	128 KBYTE (320 M)			PC
91	NUMBER OF STORED PROGRAMS	250			PC
92	REMOTE COMMUNICATION FUNCTION				PC
93	NUMBER OF TOOL OFFSET PAIRS	32			PC
94	FLOATING ZERO RETURN				PC
95	ADDITION OF OPTIONAL BLOCK SKIP				PC
96	HANDLE FEED INTERRUPTION				PC
97	PROGRAM RESTART				PC
98	SEQUENCE NUMBER COLLATION AND STOP				PC
99	INTERRUPTION TYPE CUSTOM MACRO				PC
100	CUSTOM MACRO	PROVIDED			PC
101	PROGRAMMABLE DATA INPUT	PROVIDED			PC
102	NUMBER OF CUSTOM MACRO COMMON VARIABLES	600			PC
103	EXTERNAL HIGH-SPEED SKIP				PC
104	TOOL LIFE MANAGEMENT	B			PC
105	NUMBER OF TOOL LIFE MANAGEMENT (MORI)	MAX. 64 PAIRS * 10			PC
106	LOAD MONITOR	B			PC
107	STORED STROKE CHECK 2,3				PC
108	BARRIER (CHUCK, TAILSTOCK)				PC

Sehin Kobetu
Specification - Inquiry

Model	NZ-S1500/500	S/No.	NZS15GG0078	Control	FS-32IA	Specifica	Remarks
Ship. Date	2007/07/25	Complete	2007/07/25	Destination	POLAND		
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL				

18	SPLASH GUARD TYPE	STANDARD TYPE		PC
19	SPINDLE (SPINDLE 1) OUTPUT (KW)	HIGH-TORQUE (11/7.5 KW)		PC
20	SPINDLE (SPINDLE 1) SPEED (MIN-1)	3500 MIN-1		PC
21	SPINDLE (SPINDLE 1) THROUGH-SPINDLE HOLE DIA. (MM)	43 MM DIA.		PC
22	SPINDLE (SPINDLE 1) CHUCK TYPE			PC
23	SPINDLE (SPINDLE 1) CHUCK CYLINDER TYPE			PC
24	SPINDLE (SPINDLE 1) ORIENTATION	PROVIDED (WITHOUT LOCK)		PC
25	SPINDLE AIR PURGE	PROVIDED		PC
26	SPINDLE 2			PC
27	TURRET (TURRET 1) TYPE OF TURRET	6 STATIONS		PC
28	TURRET (TURRET 1) MILLING FUNCTION			PC
29	TURRET (TURRET 1) TOOL MOUNTING METHOD	CAPTO C3		PC
30	TYPE OF TURRET 2	6 STATIONS		PC
31	TURRET 2 MILLING FUNCTION			PC
32	TURRET 2 TOOL MOUNTING METHOD	CAPTO C3		PC
33	TAILSTOCK	PROVIDED		PC
34	MOVEMENT OF TAILSTOCK	MANUAL TYPE		PC
35	TAILSTOCK STROKE (MM)	200 MM		PC
36	TAILSTOCK SPINDLE	BUILT-IN CENTER MT3		PC

Model	NZ-S1500/500	S/No.	NZS15GG0078	Control	FS-32IA	Specifica	Remarks
Ship. Date	2007/07/25	Complete	2007/07/25	Destination	POLAND		
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL				

Specification

	Item	Specification/Product#	Qty.	Section
1	NC SYSTEM	FS-32IA		PC
2	VOLTAGE OF CUSTOMER'S FACTORY (V)	380 V - 480 V		PC
3	FREQUENCY (HZ)	50 HZ		PC
4	SETTING UNIT	MM		PC
5	DESTINATION	EUROPE		PC
6	STANDARD	EN COMPATIBLE		PC
7	UL LABEL			PC
8	EXPORT TRADE CONTROL ORDER	APPLIED		PC
9	RELOCATED MACHINE SECURITY FUNCTION			PC
10	PAINT COLOR	DESIGNATED COLOR (FLAT)		PC
11	LANGUAGE ON NAME PLATES	POLISH		PC
12	LANGUAGE OF INSTRUCTION MANUAL	GERMAN		PC
13	NC MANUAL AS BOOKLETS			PC
14	SPECIAL PURPOSE MACHINE			PC
15	NOMINAL BED LENGTH	530 MM		PC
16	RAISING (MM)	100 MM		PC
17	ANCHOR			PC

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