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Ref. No.:  
1020-05131318

## **Overview and Technical Data:**

### **SPINNER - U5-620 5 axis**

#### **SPINNER**

SPIN

Year of Build:  
Jan 2012

#### **Description:**

# Used SPINNER U5-620 5-Axis Simultaneously

CNC Control Heidenhain TNC620

5-axis model with large turn-tilt table integrated in the machine bed

Technical data:

- Work area / travel paths
  - X axis 620 mm
  - Y axis 520 mm
  - Z axis - 460 mm
  - C axis 360 °
  - B axis + 5 ° (+ 50 °) / -110 °
  - Min. Distance spindle nose - table 150 mm
  - Max. Distance spindle nose - table 610 mm
  - Feed / rapid traverse 48 m / min
- Spindle
  - Turning speed 12,000 rpm
  - Power Pmax 22 kW
  - Torque Mmax 135 Nm
  - 26 bar inside cooling
- Tools
  - Number of tool stations 32 Max. High-speed automatic tool changer as double-arm changer
  - Tool diameter 76 mm
  - at free neighboring places 127 mm
  - Max. Tool length 290 mm
  - Max. Tool mass 7 kg
  - Tool Holder SK40
- Table
  - Table dimensions Ø 720 x 540 mm
  - Max. Table load 300 kg
  - T-slots 18
- Dimensions (L x D x H) 3,133 x 2,415 x 2,920 mm

## Technical Data:

## Technical Data:

Control:

[TNC 620](#)

Machine Hours:

23.136 hrs.

Spindle Speed:

12.000 rpm

Tool Capacity:

32 x

## Travels:

X-Axis:  
620 mm  
Y-Axis:  
520mm  
Z-Axis:  
460 mm

### **Dimensions and Weight:**

Height:  
2.920 mm  
Width:  
2.415 mm  
Length:  
3.133 mm  
Weight:  
7.100 kg

### **Buyer Information:**

Condition:  
[Very good condition](#)  
Availability:  
[On Request](#)  
Sold as:  
[EXW \(Ex Works - Incoterm\)](#)  
VAT:  
[19 %](#)  
Buyers Premium:  
[16 %](#)  
Location:  
Turkey

### **Images:**





**SPINNER**

U-620







HEIDENHAIN

Program run, full sequence  
02\_T18\_MT95\_L35.n

NO	DESCRIPTION	TIME	STATUS
1	TOOL SET 1, 2, 3, 4	00:00:00	OK
2	TOOL SET 1, 2, 3, 4	00:00:00	OK
3	TOOL SET 1, 2, 3, 4	00:00:00	OK
4	TOOL SET 1, 2, 3, 4	00:00:00	OK
5	TOOL SET 1, 2, 3, 4	00:00:00	OK
6	TOOL SET 1, 2, 3, 4	00:00:00	OK
7	TOOL SET 1, 2, 3, 4	00:00:00	OK
8	TOOL SET 1, 2, 3, 4	00:00:00	OK
9	TOOL SET 1, 2, 3, 4	00:00:00	OK
10	TOOL SET 1, 2, 3, 4	00:00:00	OK
11	TOOL SET 1, 2, 3, 4	00:00:00	OK
12	TOOL SET 1, 2, 3, 4	00:00:00	OK
13	TOOL SET 1, 2, 3, 4	00:00:00	OK
14	TOOL SET 1, 2, 3, 4	00:00:00	OK
15	TOOL SET 1, 2, 3, 4	00:00:00	OK
16	TOOL SET 1, 2, 3, 4	00:00:00	OK
17	TOOL SET 1, 2, 3, 4	00:00:00	OK
18	TOOL SET 1, 2, 3, 4	00:00:00	OK
19	TOOL SET 1, 2, 3, 4	00:00:00	OK
20	TOOL SET 1, 2, 3, 4	00:00:00	OK

X -349.781 Y +220.467 Z +242.166  
B +0.000 C +0.000 S +80.000

Control panel with various buttons and knobs. Includes a numeric keypad (0-9), function keys (X, Y, Z, CE, P, I), and two rotary knobs on the left side.

Lower control panel featuring a red emergency stop button, a yellow stop button, a green start button, and a red stop button. It also includes several smaller buttons and two keyholes with keys inserted.

Handwritten notes on a piece of paper at the bottom of the machine.



























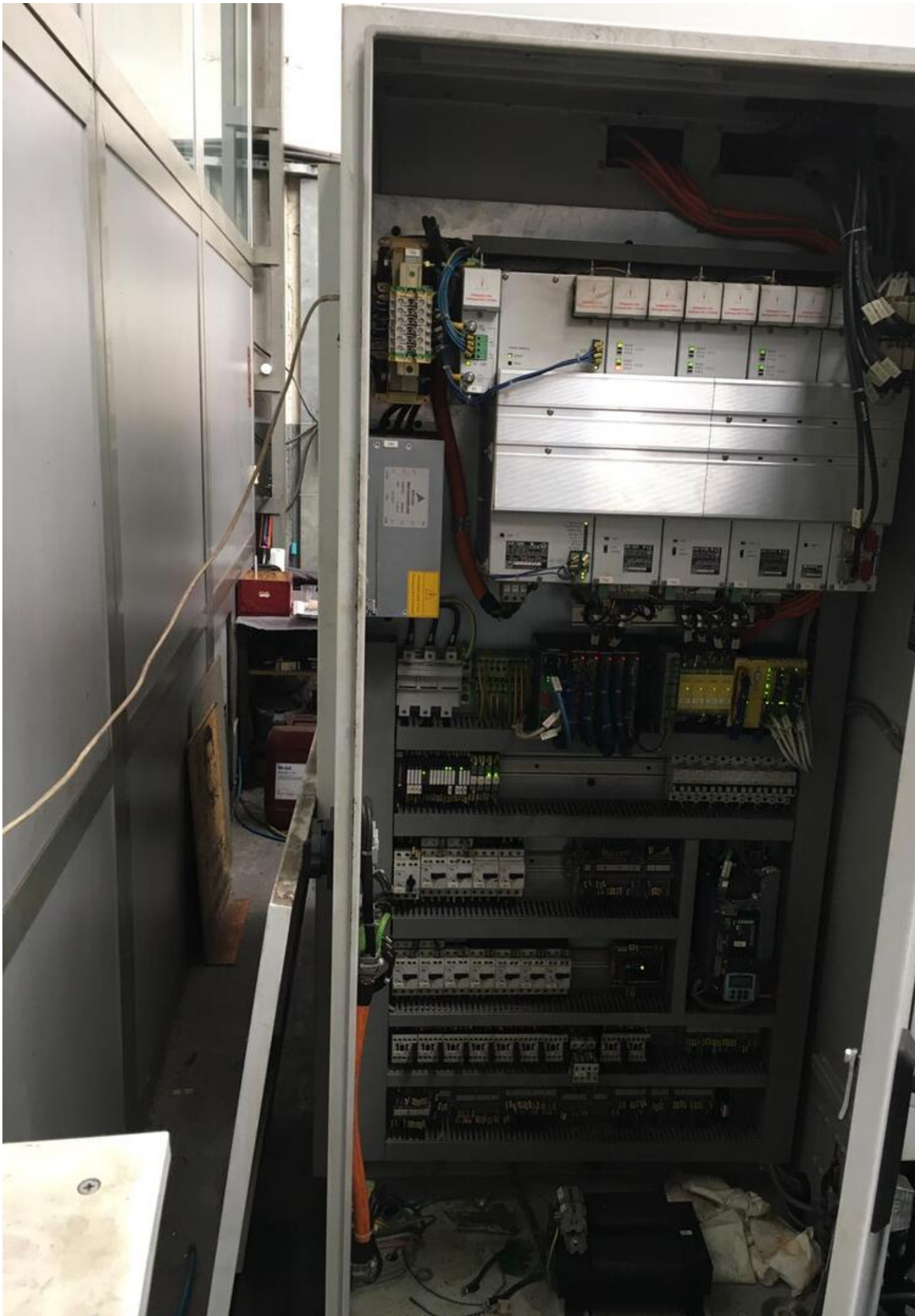
BAYSALLAR SERVO VOLTAJ REGÜLATÖRLERİ



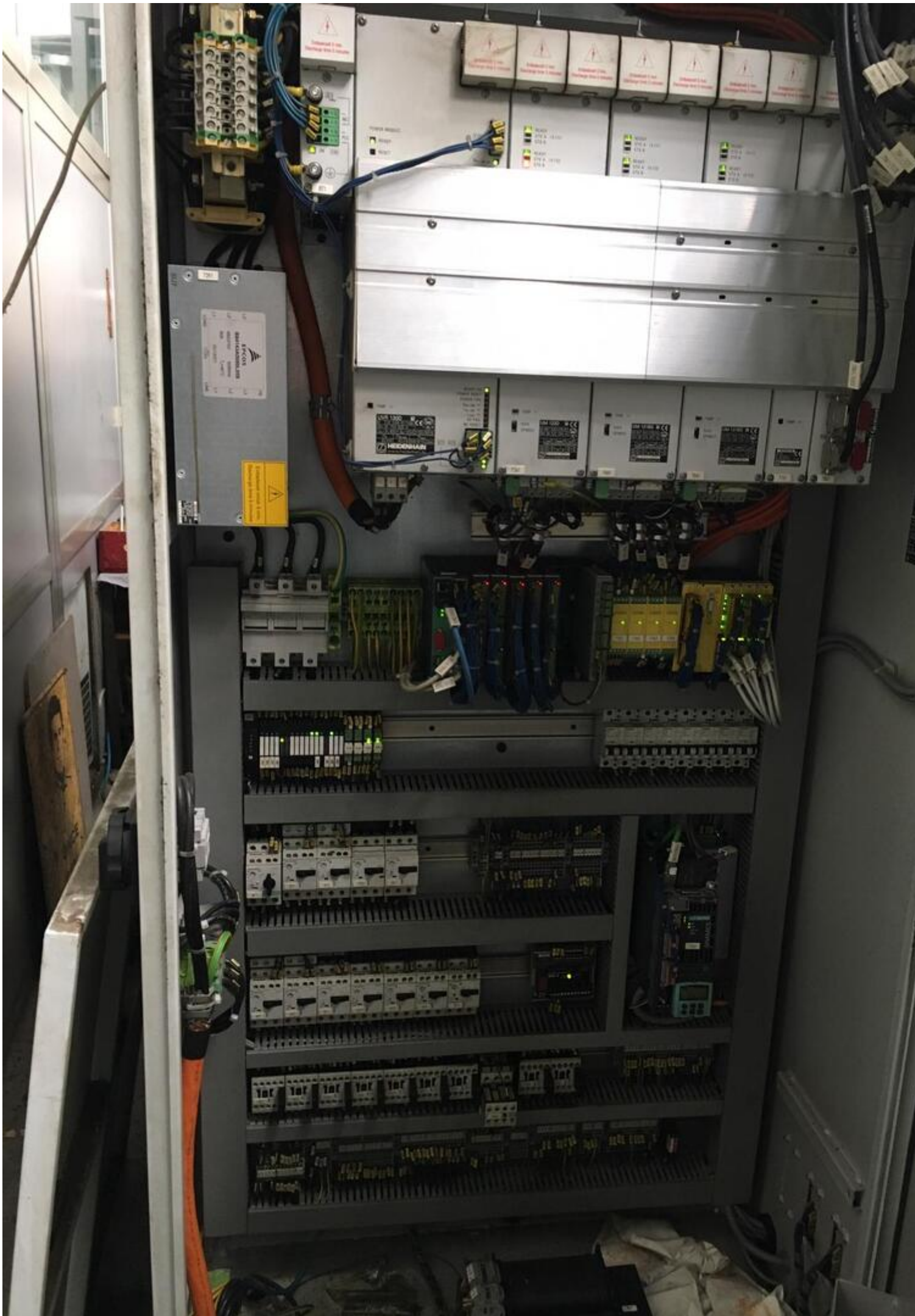




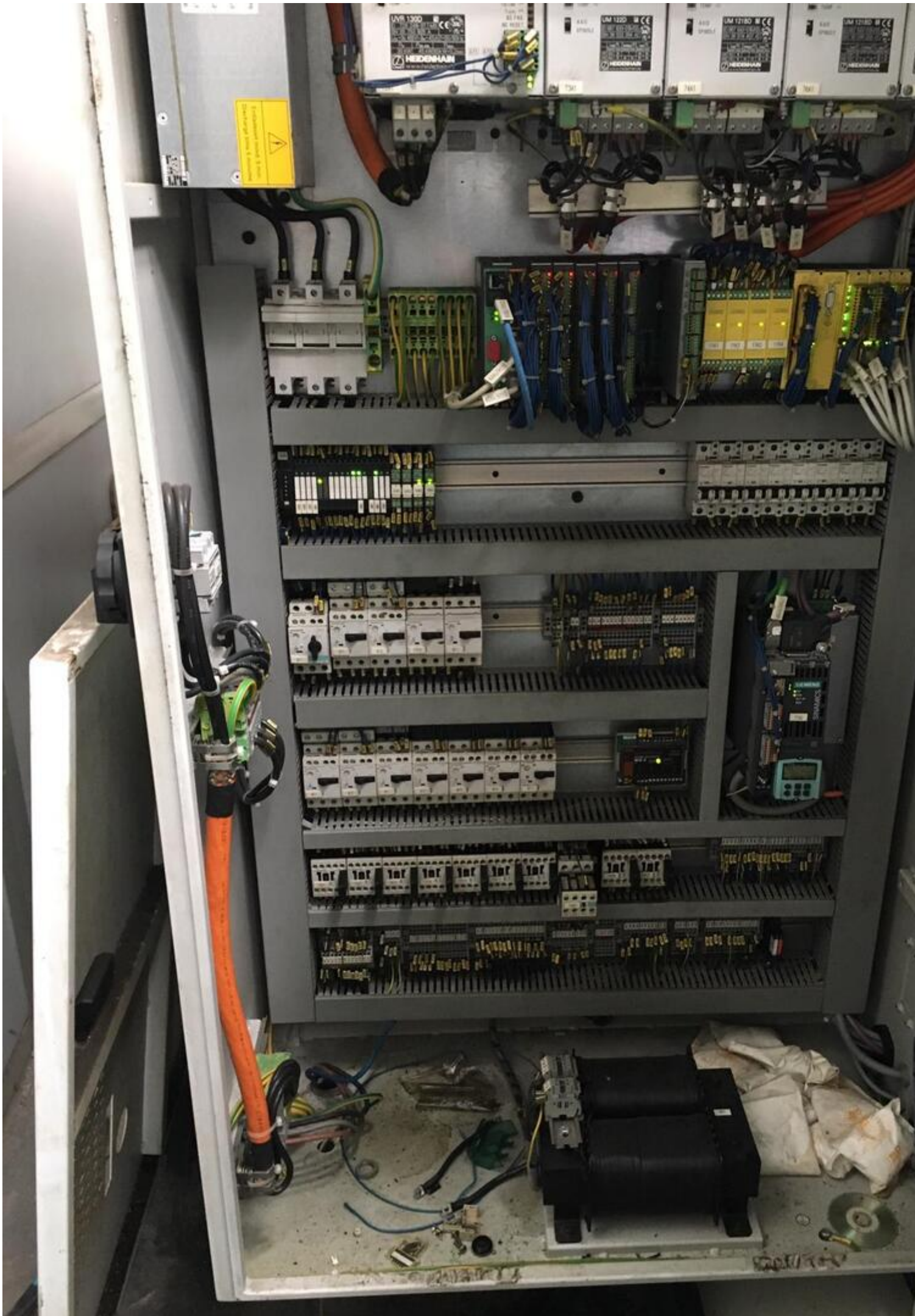




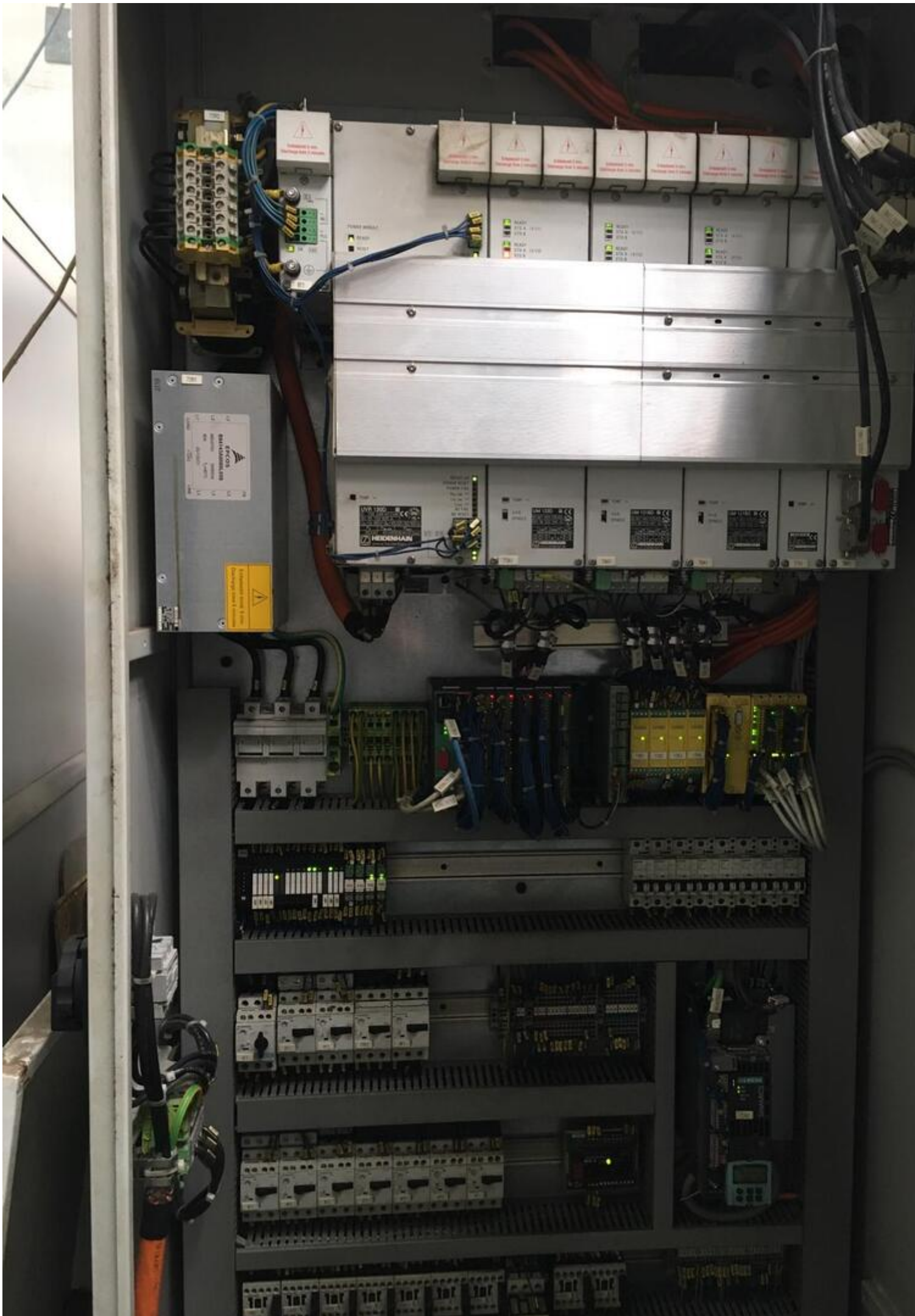














SPINNER TAKIM TEZGAHLARI  
SANAYİ ve TİCARET LTD.ŞTİ.

Hasan Yalman cd. Desbas depo binası  
No:2 Tuzla İSTANBUL - TÜRKİYE

Nr : UT 0227

Type : 620

U : 3 x 400 V ~

I : 42 A 50

Hz : 50 / 60 Hz 2012





Warning: High Voltage  
Electrical Shock Hazard

⚠️ ⚡ ⚠️

Caution: Do Not Touch  
Internal Components

⚠️ ⚡ ⚠️

ON/OFF

24°C

MITSUBISHI

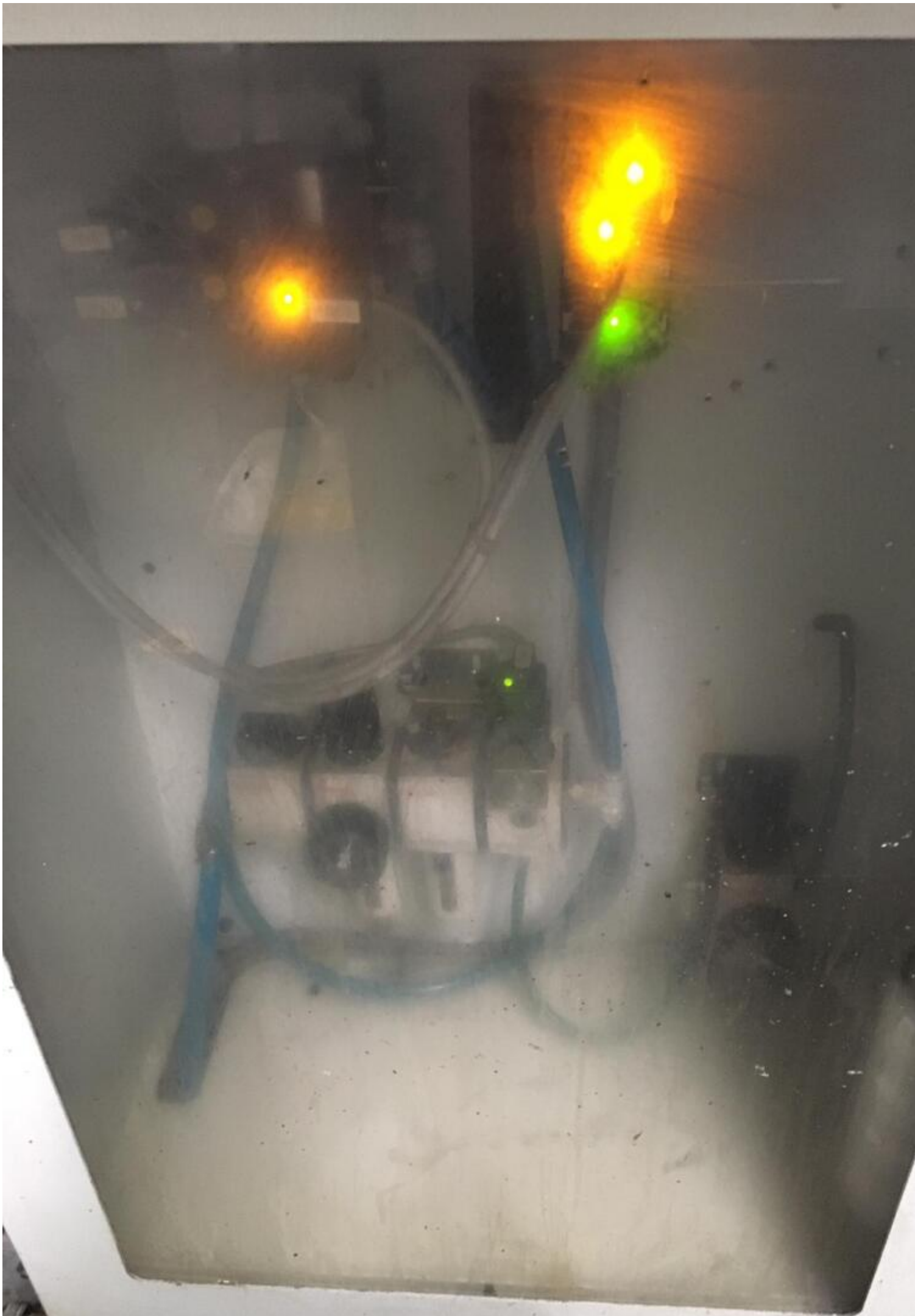












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**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

Ref. No.:  
1020-05131318

## **Overview and Technical Data:**

### **SPINNER - U5-620 5 axis**

**SPINNER**

# SPIN

Year of Build:  
Jan 2012

## **Description:**

### **Used SPINNER U5-620 5-Axis Simultaneously**

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5-axis model with large turn-tilt table integrated in the machine bed

Technical data:

- Work area / travel paths
  - X axis 620 mm
  - Y axis 520 mm
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  - Min. Distance spindle nose - table 150 mm

- Max. Distance spindle nose - table 610 mm
- Feed / rapid traverse 48 m / min
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[TNC 620](#)

Machine Hours:

23.136 hrs.

Spindle Speed:

12.000 rpm

Tool Capacity:

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X-Axis:

620 mm

Y-Axis:

520mm

Z-Axis:

460 mm

## Dimensions and Weight:

Height:

2.920 mm

Width:

2.415 mm

Length:

3.133 mm

Weight:

7.100 kg

## **Buyer Information:**

Condition:

[Very good condition](#)

Availability:

[On Request](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Turkey

## **Images:**



SP



**SPINNER**

U-620







KAYGAN  
ZEMİN

HEIDENHAIN

Program run, full sequence  
02\_T18\_MT95\_L35.n

NO	DESCRIPTION	START	END	TIME	STATUS
1	TOOL SET 1 SAKE	00:00:00	00:00:00	00:00:00	OK
2	TOOL SET 2 SAKE	00:00:00	00:00:00	00:00:00	OK
3	TOOL SET 3 SAKE	00:00:00	00:00:00	00:00:00	OK
4	TOOL SET 4 SAKE	00:00:00	00:00:00	00:00:00	OK
5	TOOL SET 5 SAKE	00:00:00	00:00:00	00:00:00	OK
6	TOOL SET 6 SAKE	00:00:00	00:00:00	00:00:00	OK
7	TOOL SET 7 SAKE	00:00:00	00:00:00	00:00:00	OK
8	TOOL SET 8 SAKE	00:00:00	00:00:00	00:00:00	OK
9	TOOL SET 9 SAKE	00:00:00	00:00:00	00:00:00	OK
10	TOOL SET 10 SAKE	00:00:00	00:00:00	00:00:00	OK
11	TOOL SET 11 SAKE	00:00:00	00:00:00	00:00:00	OK
12	TOOL SET 12 SAKE	00:00:00	00:00:00	00:00:00	OK
13	TOOL SET 13 SAKE	00:00:00	00:00:00	00:00:00	OK
14	TOOL SET 14 SAKE	00:00:00	00:00:00	00:00:00	OK
15	TOOL SET 15 SAKE	00:00:00	00:00:00	00:00:00	OK
16	TOOL SET 16 SAKE	00:00:00	00:00:00	00:00:00	OK
17	TOOL SET 17 SAKE	00:00:00	00:00:00	00:00:00	OK
18	TOOL SET 18 SAKE	00:00:00	00:00:00	00:00:00	OK
19	TOOL SET 19 SAKE	00:00:00	00:00:00	00:00:00	OK
20	TOOL SET 20 SAKE	00:00:00	00:00:00	00:00:00	OK
21	TOOL SET 21 SAKE	00:00:00	00:00:00	00:00:00	OK
22	TOOL SET 22 SAKE	00:00:00	00:00:00	00:00:00	OK
23	TOOL SET 23 SAKE	00:00:00	00:00:00	00:00:00	OK
24	TOOL SET 24 SAKE	00:00:00	00:00:00	00:00:00	OK
25	TOOL SET 25 SAKE	00:00:00	00:00:00	00:00:00	OK
26	TOOL SET 26 SAKE	00:00:00	00:00:00	00:00:00	OK
27	TOOL SET 27 SAKE	00:00:00	00:00:00	00:00:00	OK
28	TOOL SET 28 SAKE	00:00:00	00:00:00	00:00:00	OK
29	TOOL SET 29 SAKE	00:00:00	00:00:00	00:00:00	OK
30	TOOL SET 30 SAKE	00:00:00	00:00:00	00:00:00	OK

X -349.781 Y +220.467 Z +242.166  
B +0.000 C +0.000 S +80.000

Emergency stop buttons (red and yellow) and a keypad with various function keys.

Handwritten notes on a piece of paper at the bottom of the machine.





BU TEDDAR  
**hyperMILL**  
YAZILIMLI  
ÇALIŞTIRMAKTADIR  
OPEN MIND

**NER** U-620

RENSHAW  
UM 1  
UM 22























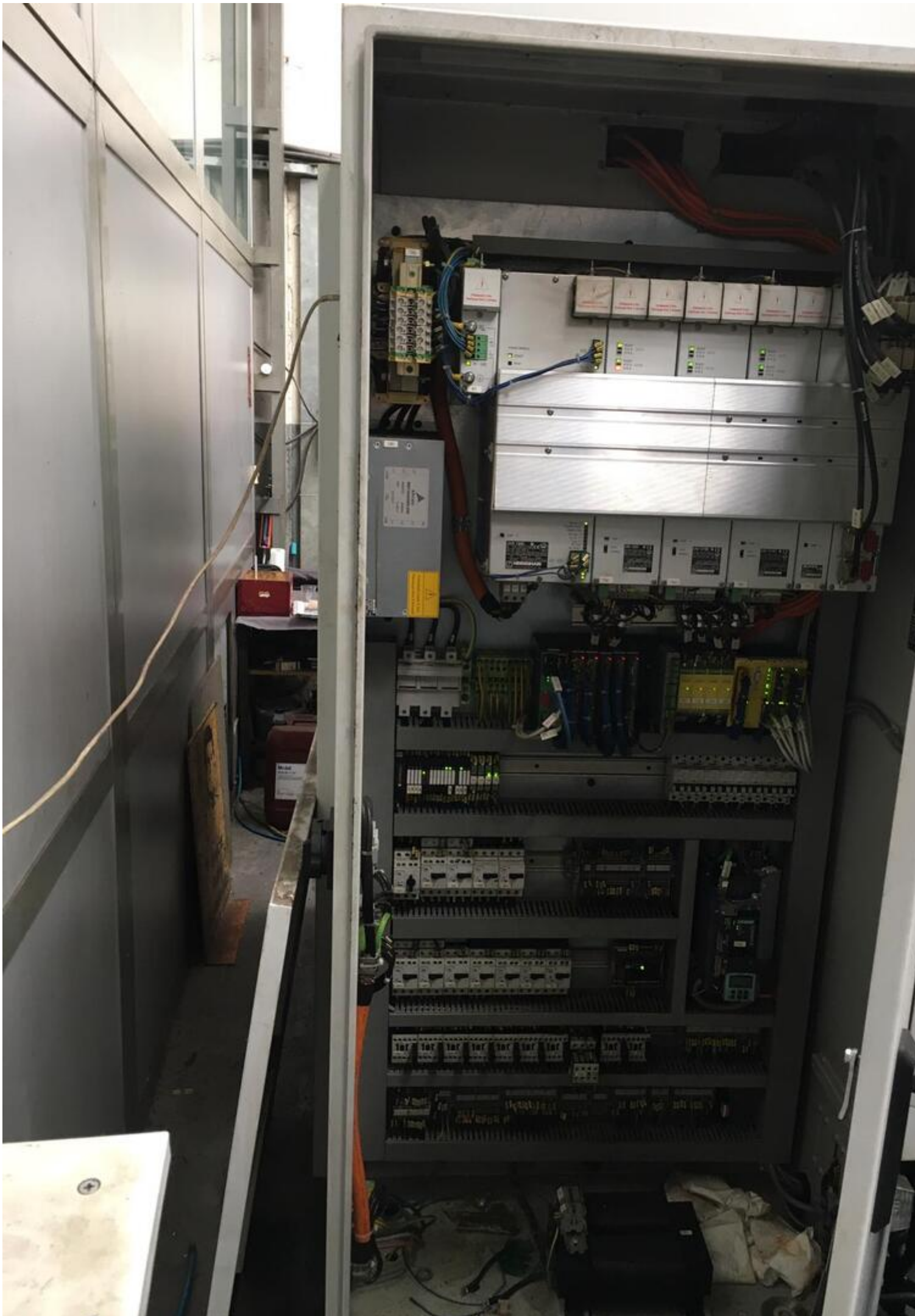
BAYSALLAR SERVO VOLTAJ REGÜLATÖRLERİ



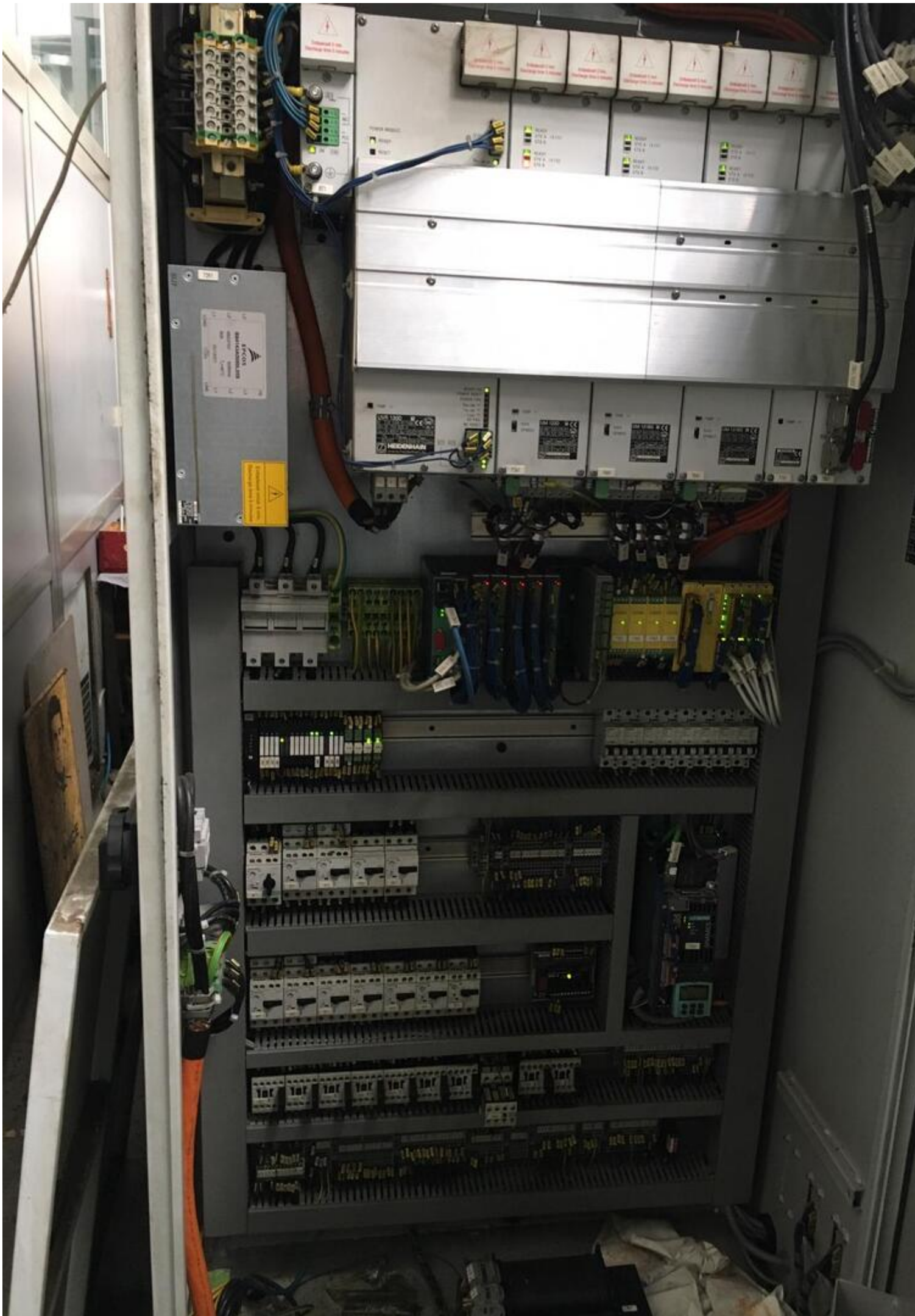




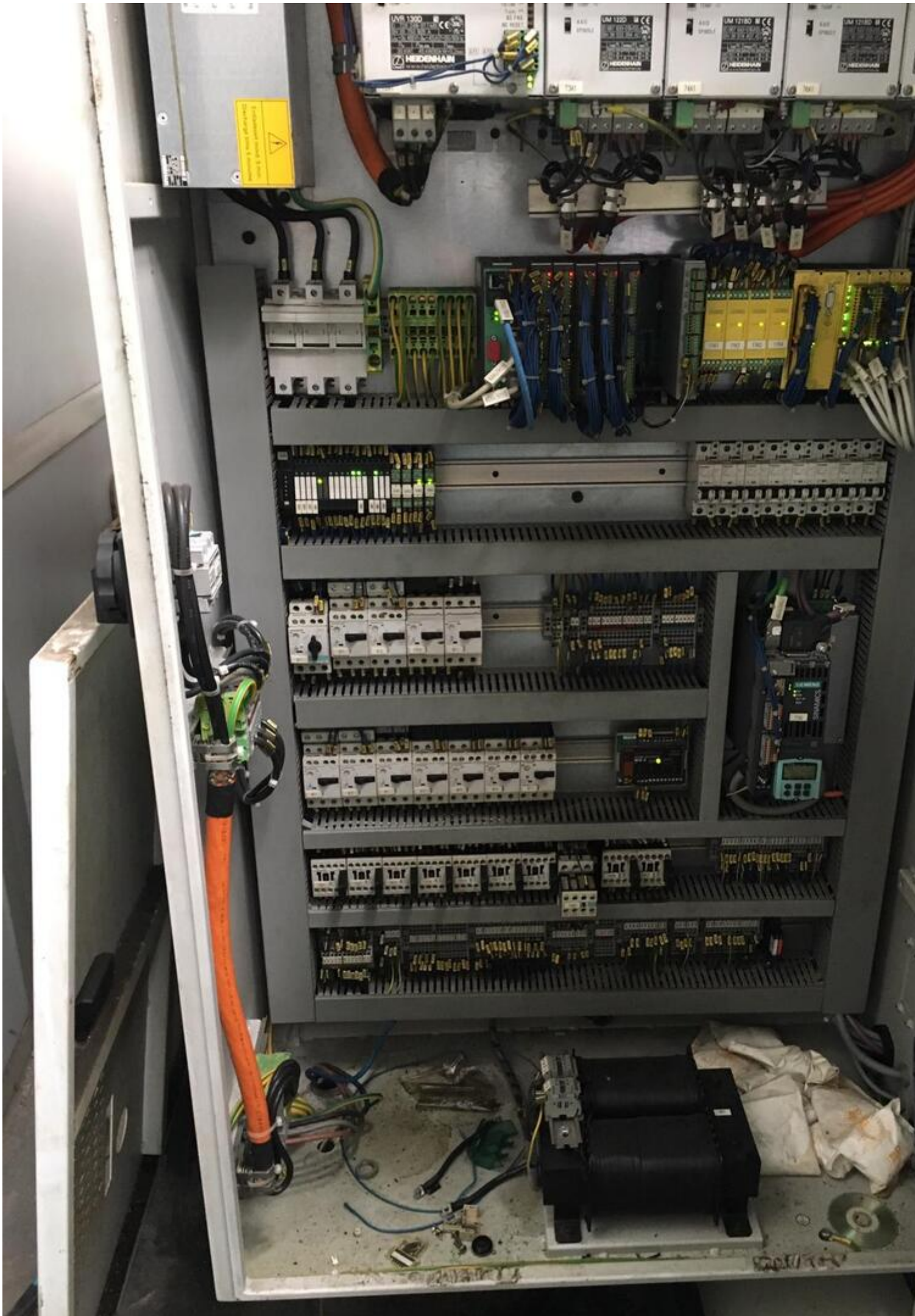




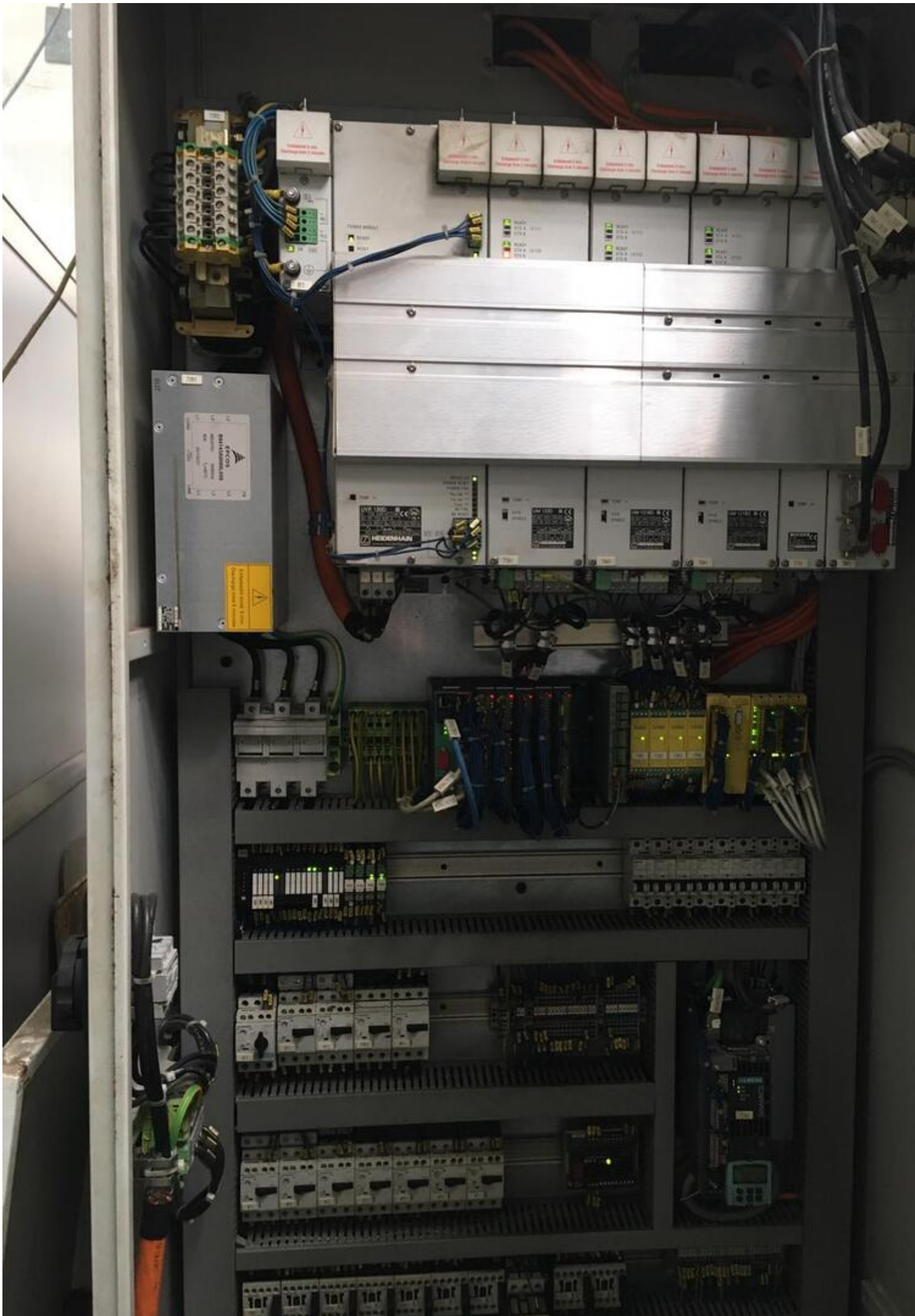












Terminal block with blue and yellow cables connected. A warning label is visible above it.

Row of six terminal blocks with warning labels. Each block has a red triangle warning symbol and text: "Vorsicht! Hochspannung! Gefahr des Todes!"

Grey power supply unit with a label: "SCHAUBERLEITNER" and a yellow warning label: "Vorsicht! Hochspannung! Gefahr des Todes!"

Large silver metal enclosure with multiple horizontal slots. A HEIDENHAIN label is visible on the left side.

HEIDENHAIN interface unit with a label: "HEIDENHAIN" and "ID 1750".

Network switch with numerous blue and yellow cables plugged into the ports. A yellow terminal block is also visible.

Terminal block with green and white cables connected.

Row of three smaller control modules with various connectors and switches.

Row of four smaller control modules, similar to the previous row.

Bottom row of components, including a terminal block and a small digital display.



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Hasan Yalman cd. Desbas depo binası  
No:2 Tuzla İSTANBUL - TÜRKİYE

Nr : UT 0227

Type : 620

U : 3 x 400 V ~

I : 42 A 50

Hz : 50 / 60 Hz 2012





Warning: Read the manual before use.  
Read the manual before use.  
Read the manual before use.

⚠️ ⚡ ⚠️ ⚠️

RYTAL

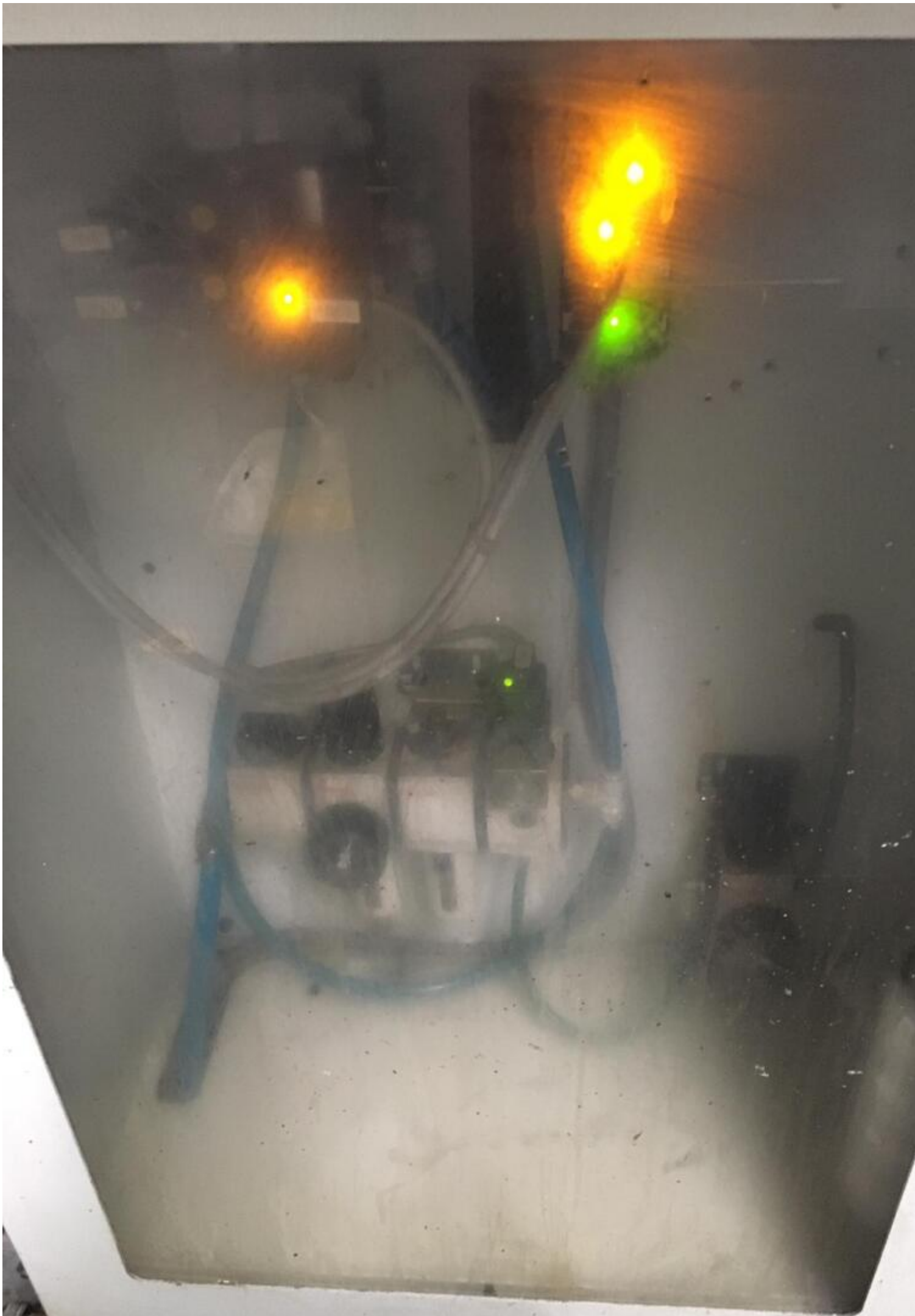












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Email: [info@asset-trade.de](mailto:info@asset-trade.de)

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