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Ref. No.:
1031-08011642

Overview and Technical Data:

DECKEL - DMU 50 5 Axis

DMG DECKEL



DMG

Year of Build:
Jan 2007

Description:

Used DMG DECKEL MAHO DMU 50 - 5 Axis Universal Machining Center

Control Heidenhain iTNC 530

Operating hours ON 58417 / Spindle 35925

Technical specifications

- Number of axis 3 + 2
- Tool holder HSK 32
- X - axis 500 mm
- Y - axis 450 mm
- Z - axis 400 mm
- Table mounting surface / size 500 mm
- Table load 200 Kg
- Speed ??range 8000 rpm / 13kw

- Tool changer 30x
- Dimensions Length 2800 mm x width 2700 mm x height 2700 mm

Technical Data:

Technical Data:

Control:

[TNC 530](#)

Machine Hours:

58.417 hrs.

Spindle Hours:

35.925 hrs.

Spindle Speed:

8.000 rpm

Tool Capacity:

30 x

Travels:

X-Axis:

500 mm

Y-Axis:

450mm

Z-Axis:

400 mm

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Turkey

Images:



No.

11415558294

a

2007

DECKEL MAHO Seebach
D-99846 Seebach

Made in Germany



58417 h



35925 h

BAUSER



DMG

3D HEIDENHAIN TNC 530

Program run, full sequence

NO.	LINE	TEXT	UNIT	VAL	UNIT	VAL
1421	L	X=0.010 Y=12.000				
1422	L	Z=3.431 FMAX				
1423	L	Z=0.000 F002 = F0000.00				
1424	CR	X=42.02 Y=0.0+7.00+				
1425	CR	X=42.10 Y=1.02 X=01.000 CR-				
1426	L	X=01.101				
1427	L	X=04.000 Y=1.013				
1428	CR	X=00 Y=0.170 X=01.21 CR-				
1429	CR	X=70.002 Y=1.220 X+Y CR+				

UNIT	VAL	UNIT	VAL
X	+0.001	NO	+0.000
Y	+0.000	NO	+0.000
Z	+0.002	NO	+0.000

UNIT	VAL	UNIT	VAL
T	1	S	012.0000
L		S	+101.270
DL-T00		DR-P00	
DL-P00		DR-P00	
M102		M0	M10

UNIT	VAL	UNIT	VAL		
X	+43.987	Y	+12.001	Z	+14.409
+C	+90.001	+B	+89.992		

QWERTY keyboard

Control panel with buttons and knobs

Front panel with circular ports



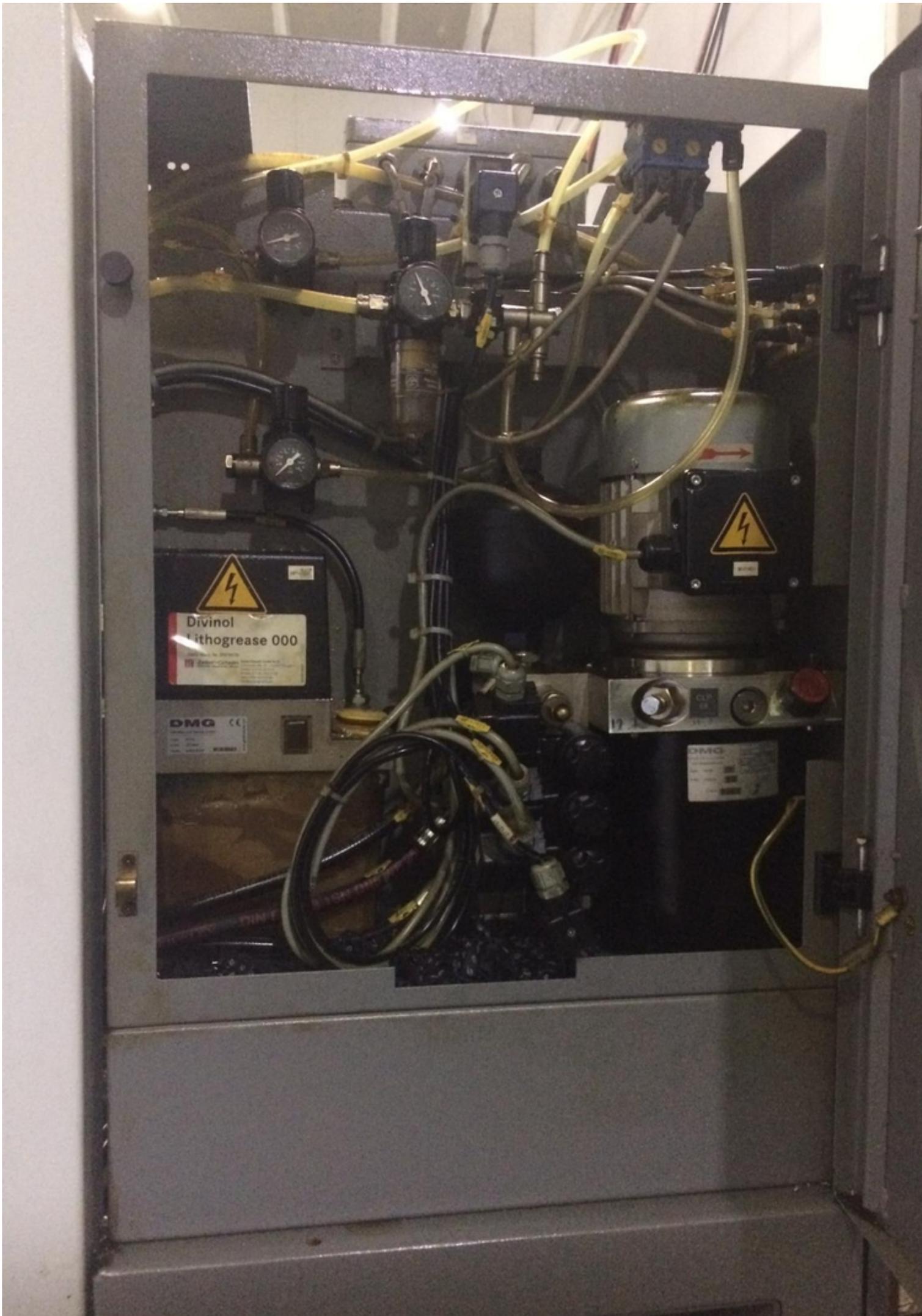
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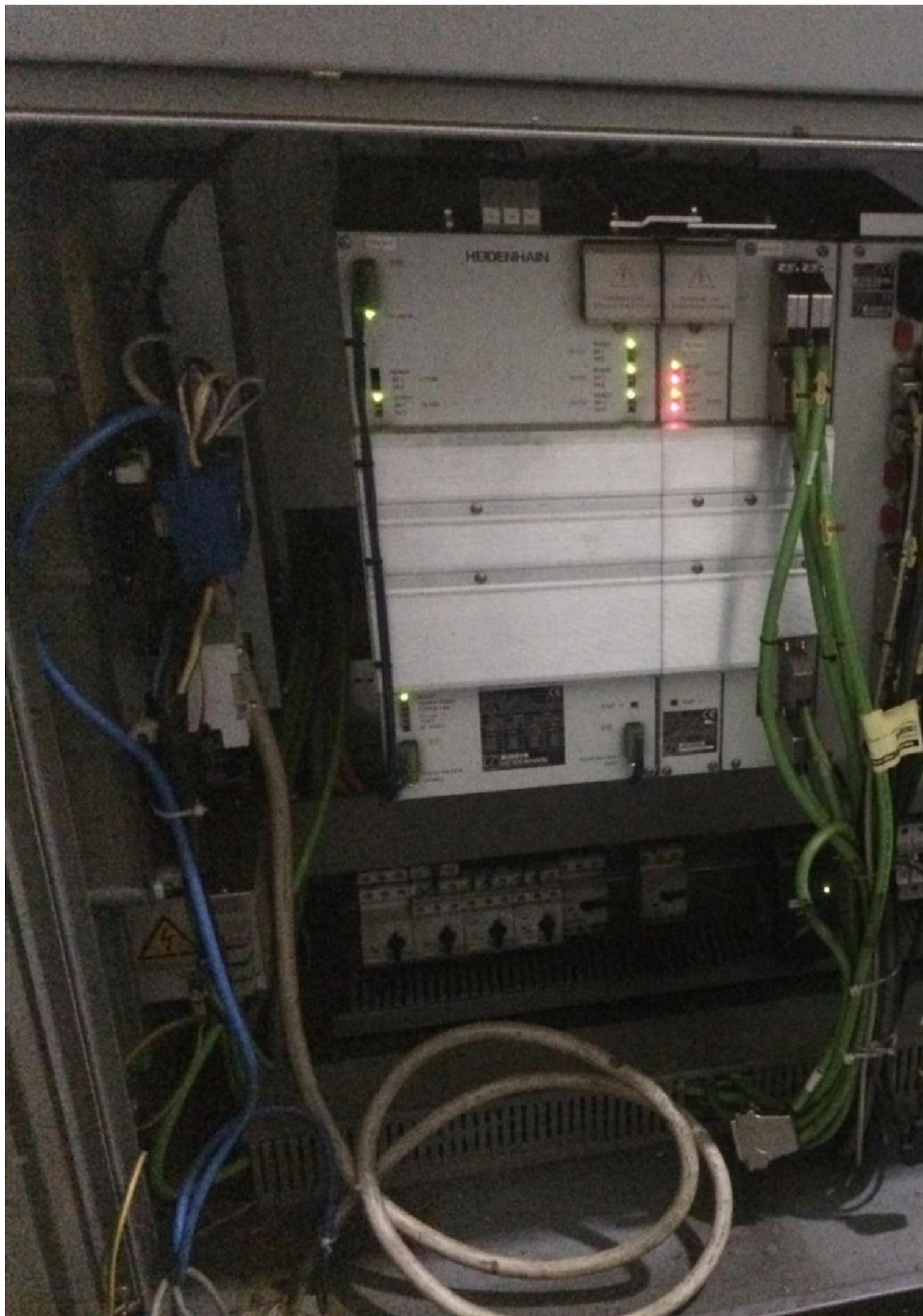
DİKKAT...
TEZGAH ÇALIŞIRKEN KONTROLÜKÜ
AÇMAYIN
ÇALIŞIRKEN SU KOYMAYIN







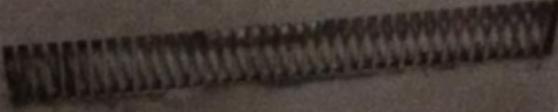






90-4035

90-4035





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2007

DECKEL MAHO Seebach GmbH
D-99846 Seebach

Made in Germany

DMG Service GmbH: www.gildemeister.com

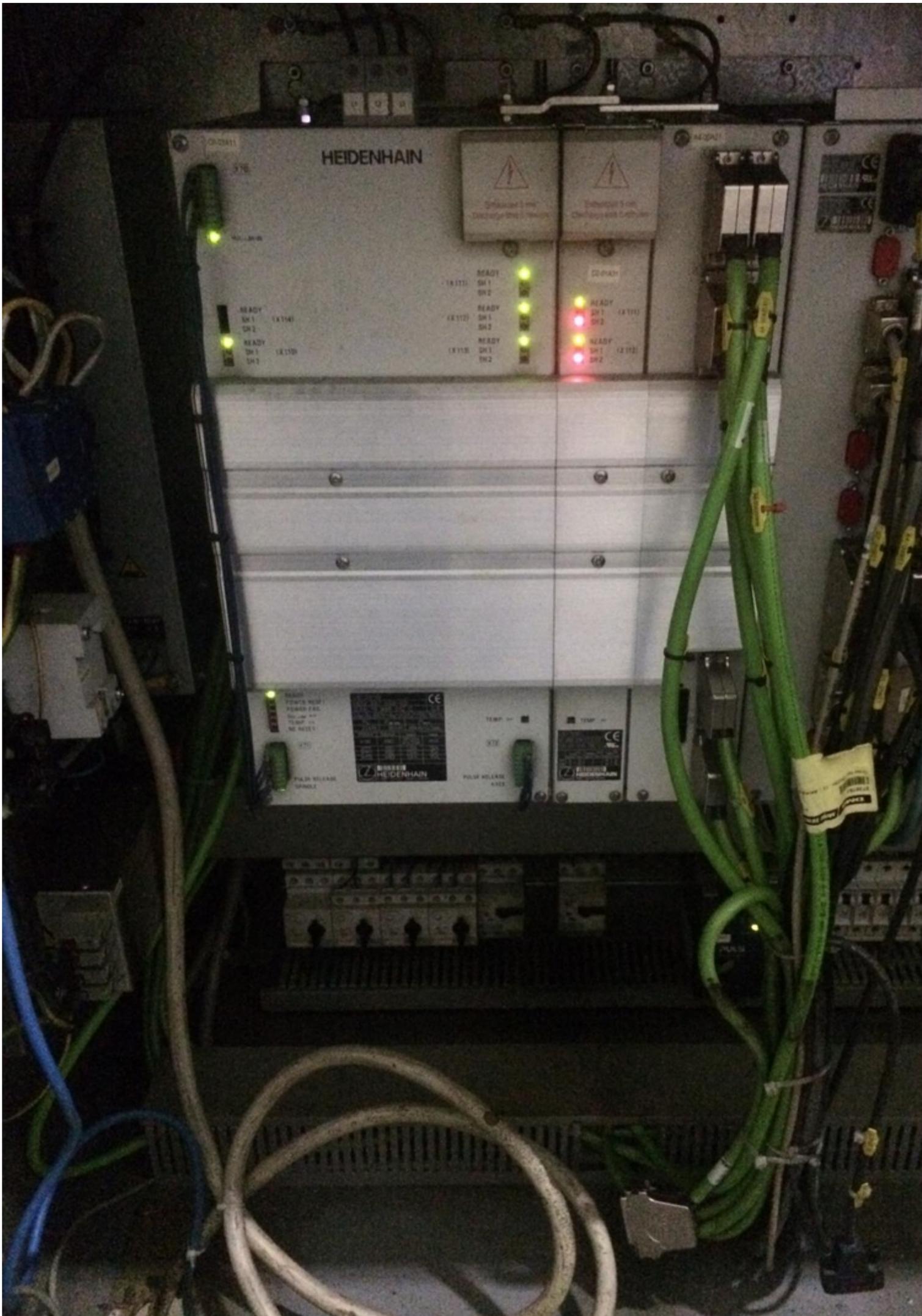












DMG

3D HEIDENHAIN TNC 530

Program run, full sequence

0 BEGIN PGM 0030-003 PM

1 ;****XVO SOLDM ZO TABW KARSIDW >

2 ;****ACILI KARSIDA DUVARA UZUN P >

3 ;****010 X+100 DEN****

4 BLK FORM 0.1 Z X-110.1 Y-12.1 >

5 BLK FORM 0.2 X+110.1 Y+12.1 Z+2

6 CYCL DEF 247 DATUM SETTING Q239 >

7 CYCL DEF 32.0 TOLERANCE

8 CYCL DEF 32.1 T0.05

Overview	PGM	LBL	CYC	R	POS
X	-530.000	#C	+170.701		
Y	-1.000	#B	+0.002		
Z	-1.000	REF			
T: 24		04-P0			
L	+133.710	R	+1.000		
DL-TAB		DR-TAB			
DL-PGM		DR-PGM			
		M5	M10		
LBL					
LBL		REP			
PGM CALL					00:14:10
Active PGM:					

X	Y	Z	A	S	S	POWER
-243.372	+232.972	Z +211.384				
+C +0.000	+B +0.003					

S1 266.1

ACTL: T: 24 Z: 5 4000 F: 0 R: 5 / 8

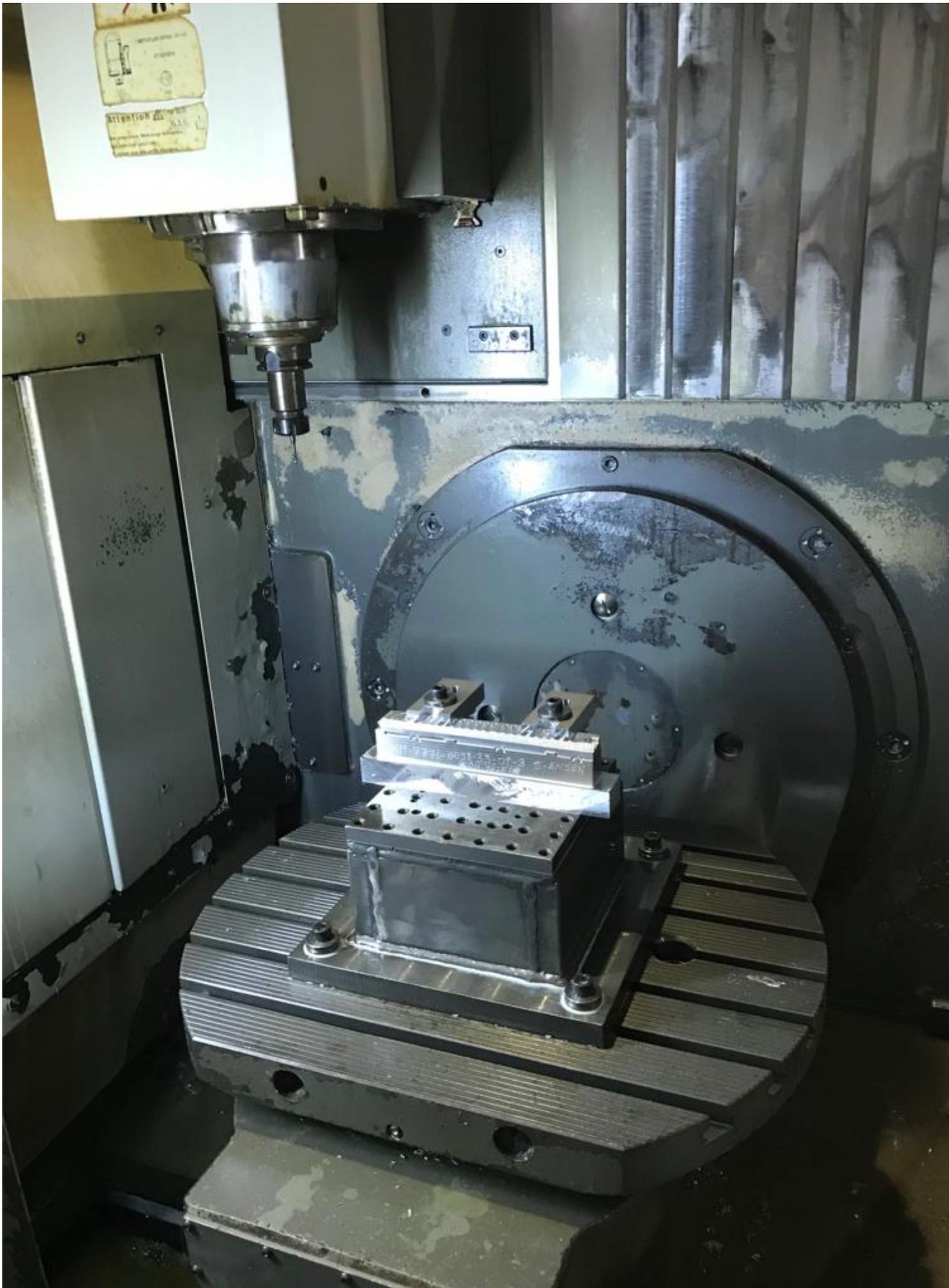
BEGIN END PAGE PAGE BLOCK SCRN TOOL TABLE

Keyboard with function keys: F1-F12, X, Y, Z, IV, V, +, Q, CE, DEL, P, I, NO ENT, ENT, END

Control panel with rotary dials and buttons: PGM MGT, ERR, CALC, MOD, HELP, TOUCH PROBE, CYCL DEF, CYCL CALL, LBL SET, LBL CALL, STOP, TOOL DEF, TOOL CALL, SPEC FCT, PGM CALL, GOTO, directional arrows



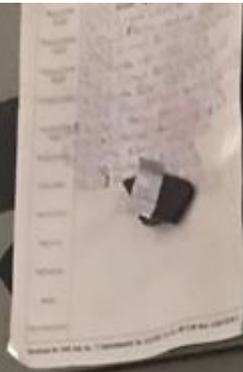
Bottom row of control buttons: IV+, directional arrows, and other function keys.



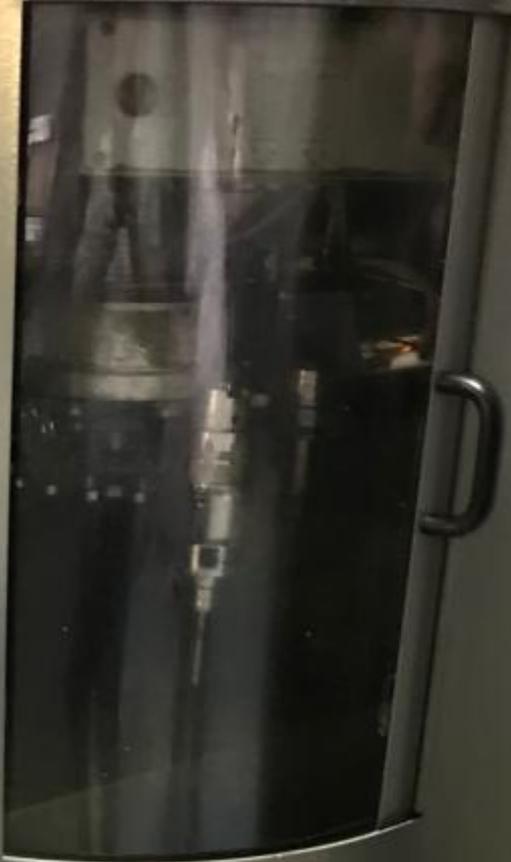
DMU 50

DECK

AHO

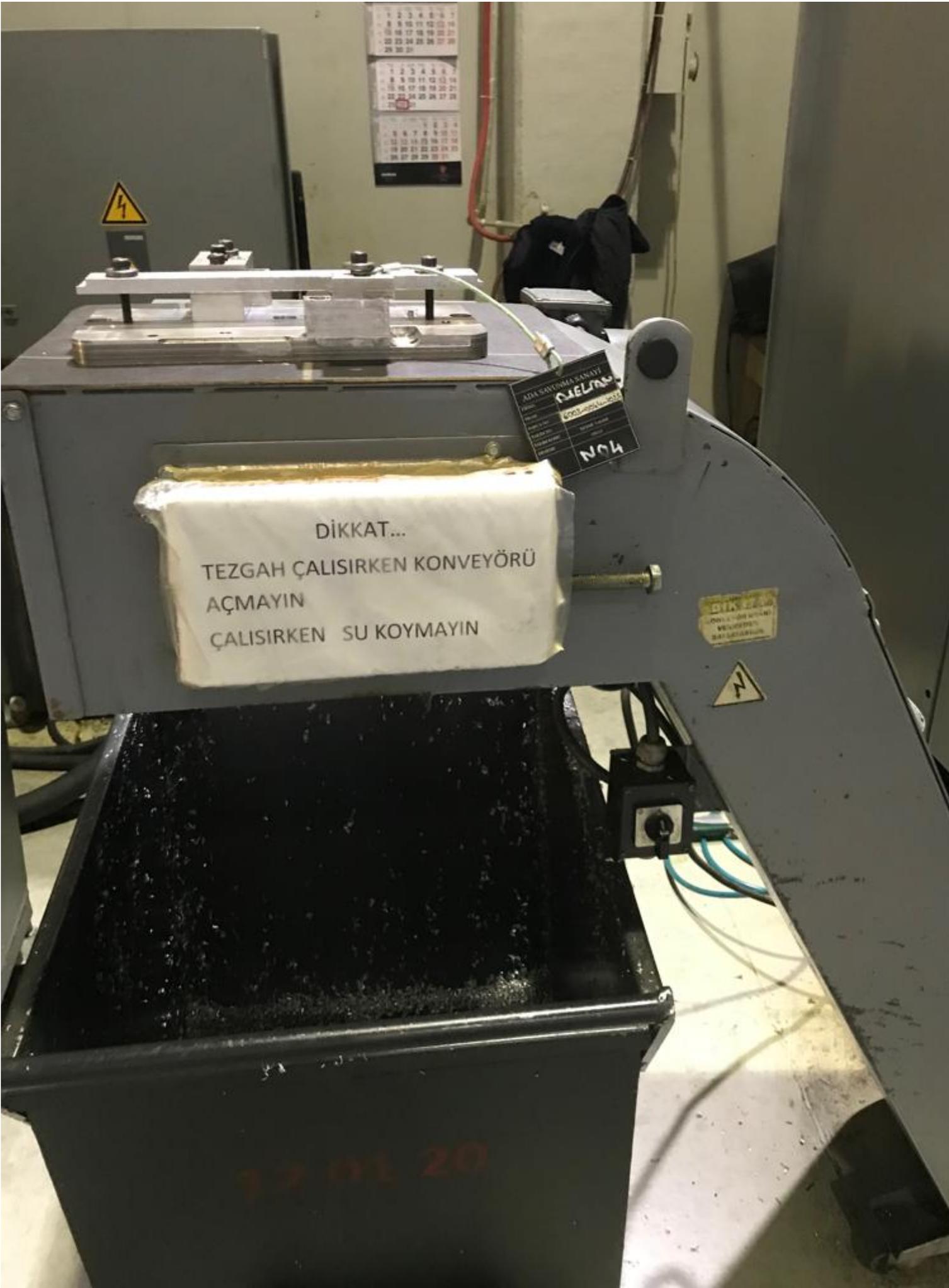


Attention ⚠ G 8.3 Attention ⚠



DISK 200
WENN DIESE
SICHERHEITSSCHÜTTUNG
ABGEFASST WIRD,
DARF KEIN WARTUNGSGEBIET
BETRETEN WERDEN.





DİKKAT...
TEZGAH ÇALISIRKEN KONVEYÖRÜ
AÇMAYIN
ÇALISIRKEN SU KOYMAYIN

DİKKAT!
YÜKSEK GERİLİM!
YÜZÜNE BAKMAYINIZ!



o. 11415558294

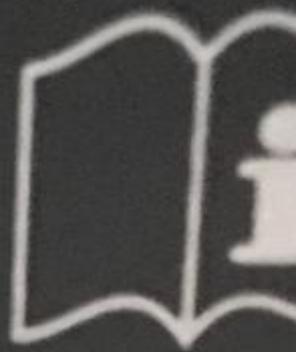
2007

DECKEL MAHO Seebach GmbH
D-99846 Seebach

Made in Germany

DMG Service GmbH: www.gildemeister.com

2376074



17

kVA

28

A Jn max

35

A

400

V

50

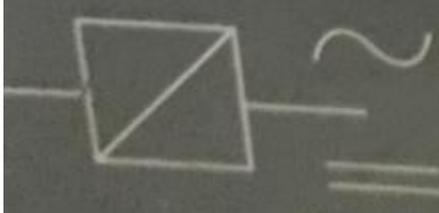
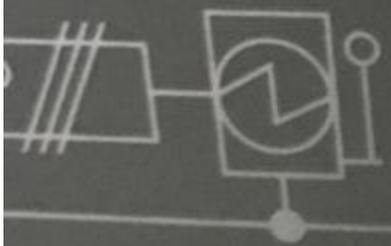
Hz

230

V

24

V





5946127

h



3653946

h

BAUSER

Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:
1031-08011642

Overview and Technical Data:

DECKEL - DMU 50 5 Axis

DMG DECKEL

The image shows the logo for DMG, consisting of the letters 'DMG' in a bold, white, sans-serif font. The letters are set against a dark teal background that has rounded corners on the left side.

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Jan 2007

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Used DMG DECKEL MAHO DMU 50 - 5 Axis Universal Machining Center

Control Heidenhain iTNC 530

Operating hours ON 58417 / Spindle 35925

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[TNC 530](#)

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Y-Axis:

450mm

Z-Axis:

400 mm

Buyer Information:

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Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Turkey

Images:



No.

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a

2007

DECKEL MAHO Seebach
D-99846 Seebach

Made in Germany



58417 h



35925 h

BAUSER



DMG

3D HEIDENHAIN TNC 530

Program run, full sequence

NO.	LINE	TEXT	UNIT	VAL	UNIT	VAL
1421	L	X=0.010 Y=12.000				
1422	L	Z=0.001				
1423	L	Z=0.001				
1424	L	Z=0.001				
1425	L	Z=0.001				
1426	L	Z=0.001				
1427	L	Z=0.001				
1428	L	Z=0.001				
1429	L	Z=0.001				
1430	L	Z=0.001				
1431	L	Z=0.001				
1432	L	Z=0.001				
1433	L	Z=0.001				
1434	L	Z=0.001				
1435	L	Z=0.001				
1436	L	Z=0.001				
1437	L	Z=0.001				
1438	L	Z=0.001				
1439	L	Z=0.001				
1440	L	Z=0.001				
1441	L	Z=0.001				
1442	L	Z=0.001				
1443	L	Z=0.001				
1444	L	Z=0.001				
1445	L	Z=0.001				
1446	L	Z=0.001				
1447	L	Z=0.001				
1448	L	Z=0.001				
1449	L	Z=0.001				
1450	L	Z=0.001				
1451	L	Z=0.001				
1452	L	Z=0.001				
1453	L	Z=0.001				
1454	L	Z=0.001				
1455	L	Z=0.001				
1456	L	Z=0.001				
1457	L	Z=0.001				
1458	L	Z=0.001				
1459	L	Z=0.001				
1460	L	Z=0.001				
1461	L	Z=0.001				
1462	L	Z=0.001				
1463	L	Z=0.001				
1464	L	Z=0.001				
1465	L	Z=0.001				
1466	L	Z=0.001				
1467	L	Z=0.001				
1468	L	Z=0.001				
1469	L	Z=0.001				
1470	L	Z=0.001				
1471	L	Z=0.001				
1472	L	Z=0.001				
1473	L	Z=0.001				
1474	L	Z=0.001				
1475	L	Z=0.001				
1476	L	Z=0.001				
1477	L	Z=0.001				
1478	L	Z=0.001				
1479	L	Z=0.001				
1480	L	Z=0.001				
1481	L	Z=0.001				
1482	L	Z=0.001				
1483	L	Z=0.001				
1484	L	Z=0.001				
1485	L	Z=0.001				
1486	L	Z=0.001				
1487	L	Z=0.001				
1488	L	Z=0.001				
1489	L	Z=0.001				
1490	L	Z=0.001				
1491	L	Z=0.001				
1492	L	Z=0.001				
1493	L	Z=0.001				
1494	L	Z=0.001				
1495	L	Z=0.001				
1496	L	Z=0.001				
1497	L	Z=0.001				
1498	L	Z=0.001				
1499	L	Z=0.001				
1500	L	Z=0.001				

X +43.987 Y +12.001 Z +14.409
+C +98.001 +B +89.992

Control panel with keyboard, numeric keypad, and function keys. Includes a red emergency stop button and a purple power button.

Front panel with several circular ports and indicators.



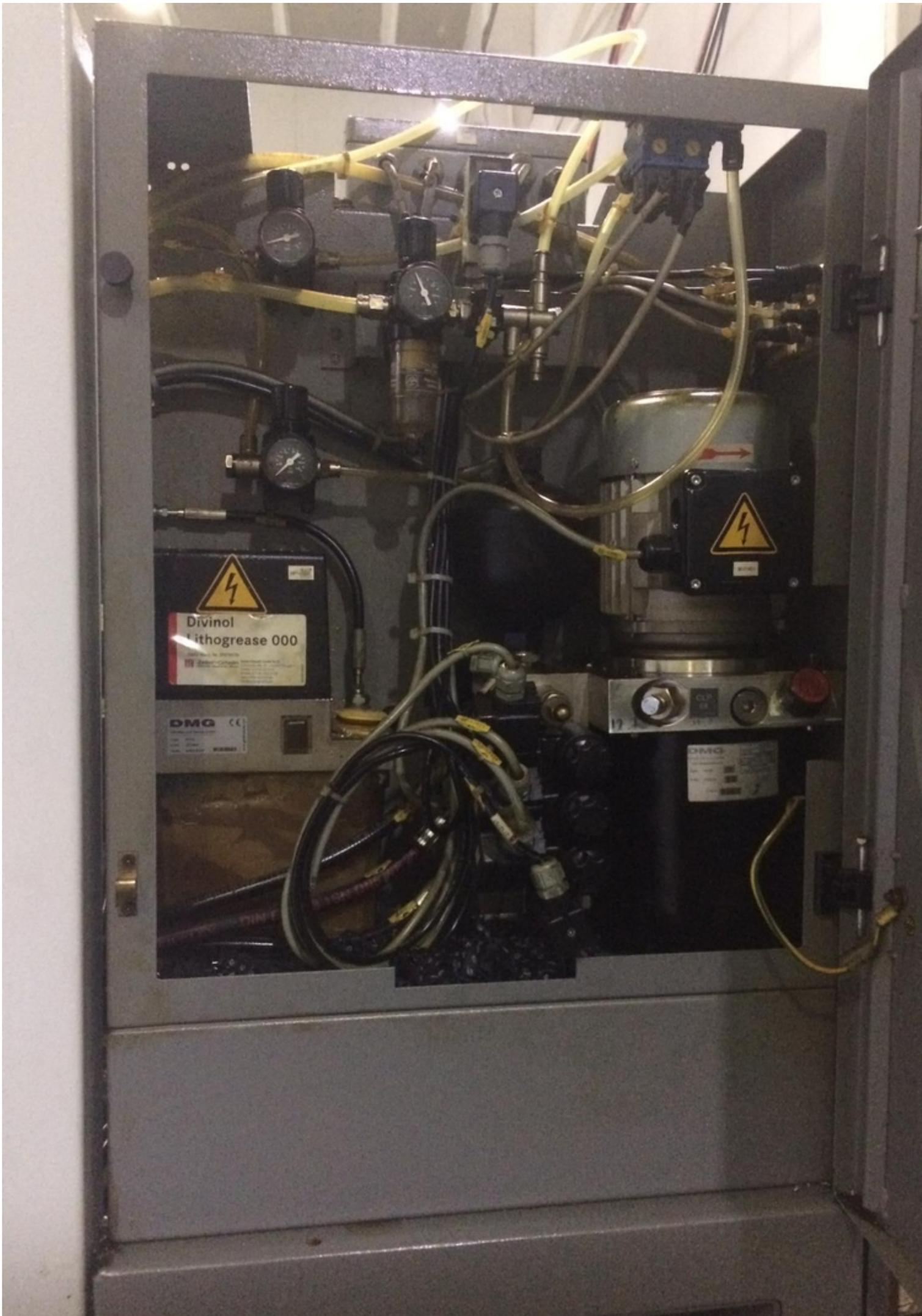
3

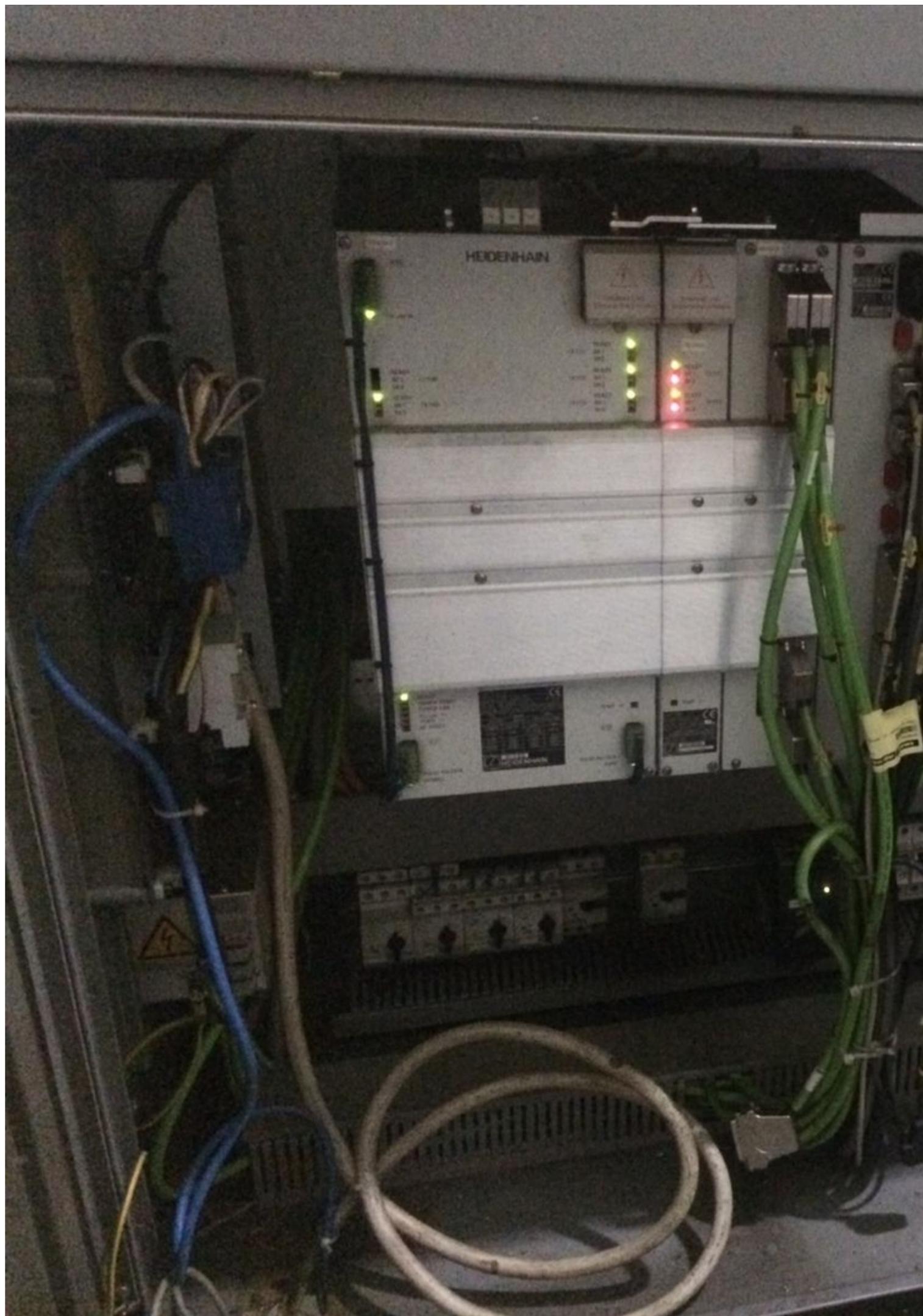
DİKKAT...
TEZGAH ÇALIŞIRKEN KONTROLÜKÜ
AÇMAYIN
ÇALIŞIRKEN SU KOYMAYIN







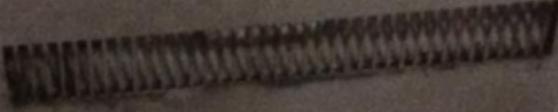






90-4035

90-4035





No.

11415558294

a

2007

DECKEL MAHO Seebach GmbH
D-99846 Seebach

Made in Germany

DMG Service GmbH: www.gildemeister.com

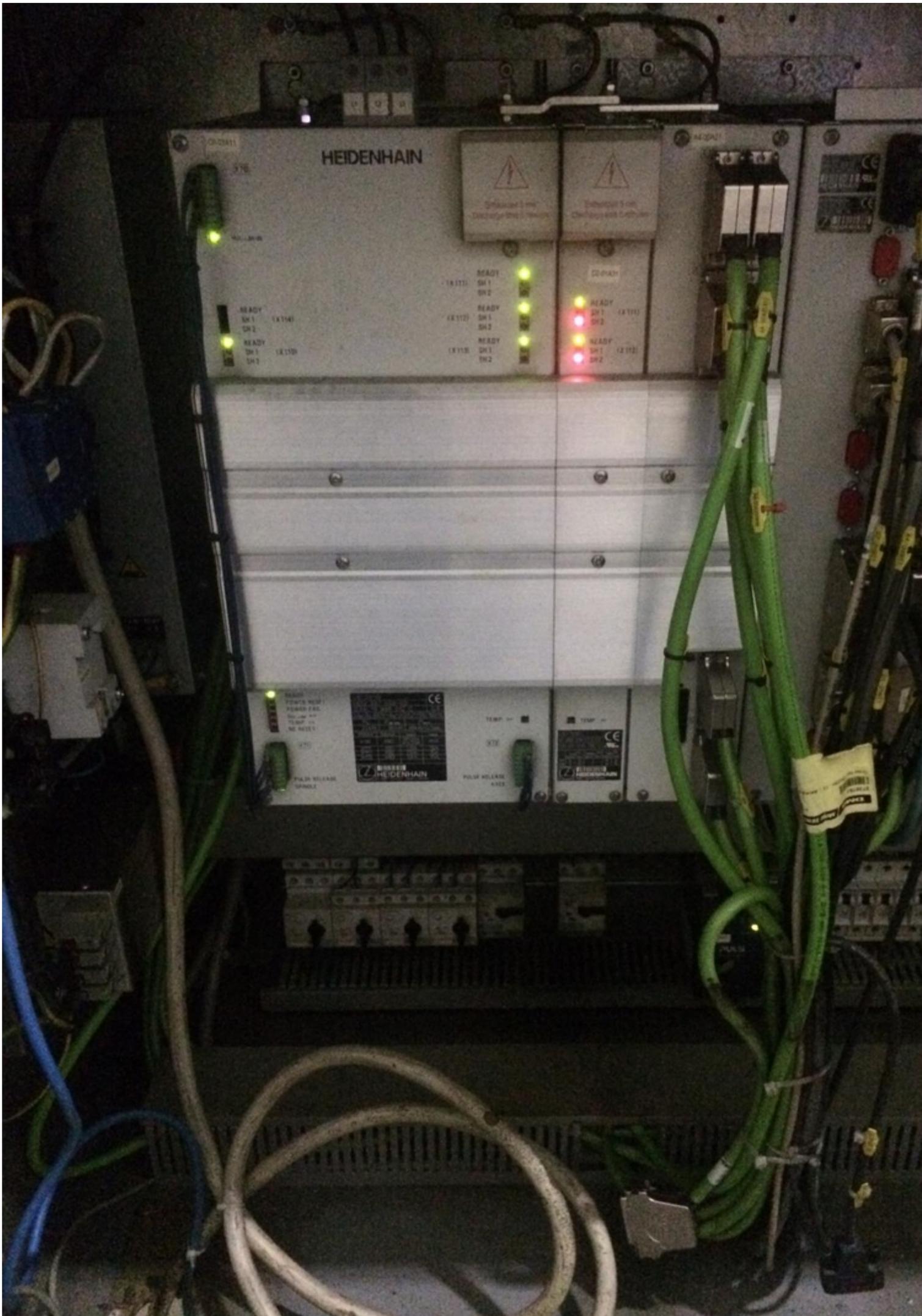












DMG

3D HEIDENHAIN TNC 530

Program run, full sequence

0 BEGIN PGM 0030-003.M
1 *****XVO SOLDM ZO TABW KARSIDW >
2 *****ACILI KARSIDA DUVARA UZUN P >
3 *****010 X+100 DEN*****
4 BLK FORM 0.1 Z X-110.1 Y-12.1 >
5 BLK FORM 0.2 X+110.1 Y+12.1 Z+2
6 CYCL DEF 247 DATUM SETTING Q239 >
7 CYCL DEF 32.0 TOLERANCE
8 CYCL DEF 32.1 T0.05

Overview	PGM	LBL	CYC	R	POS
X	-530.000	#C	+170.701		
Y	-1.000	#B	+0.002		
Z	-1.000	REF			
T: 24		04-P0			
L	+133.710	R	+1.000		
DL-TAB		DR-TAB			
DL-PGM		DR-PGM			
		M5	M10		
LBL					
LBL		REP			
PGM CALL				00:14:10	
Active PGM:					

X	Y	Z	A	S	S	POWER
-243.372	+232.972	+211.384				
+C	+0.000	+B	+0.003			

S1 266.1

ACTL: T: 24 Z: 5 4000 F: 0 R: 5 / 8

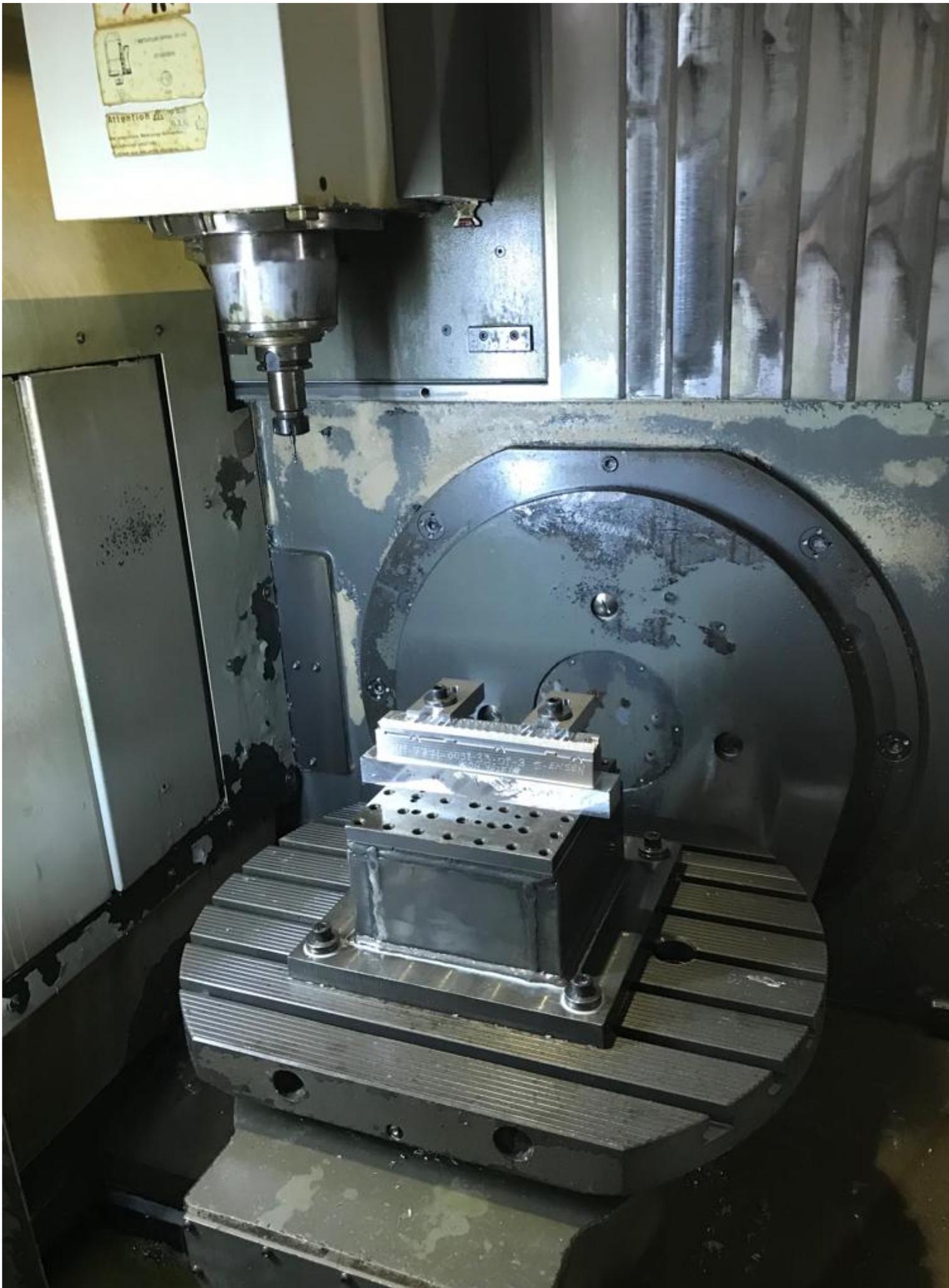
BEGIN END PAGE PAGE BLOCK SCRN TOOL TABLE

Keyboard with function keys: F1-F12, X, Y, Z, IV, V, +, Q, CE, DEL, P, I, NO ENT, ENT, END

Control panel with rotary dials and buttons: PGM MGT, ERR, CALC, MOD, HELP, TOUCH PROBE, CYCL DEF, CYCL CALL, LBL SET, LBL CALL, STOP, TOOL DEF, TOOL CALL, SPEC FCT, PGM CALL



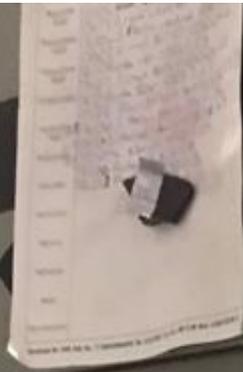
Bottom row of control buttons: IV+, arrow keys, and other function keys.



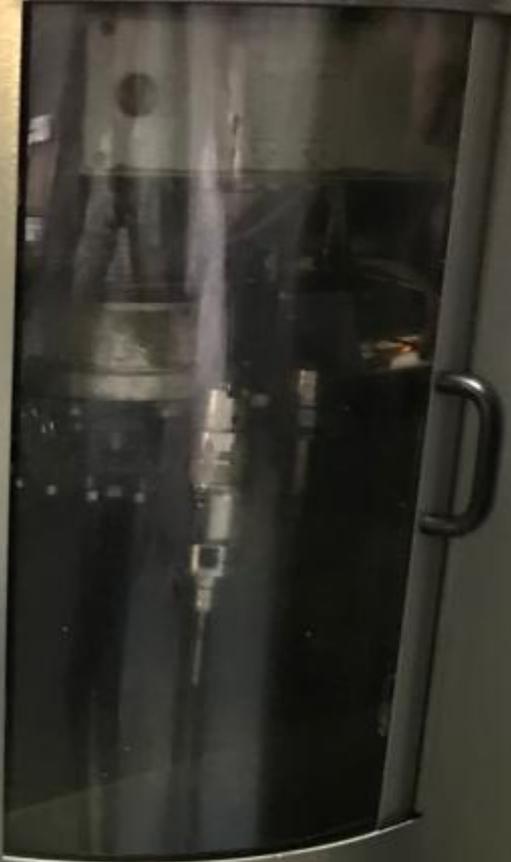
DMU 50

DECK

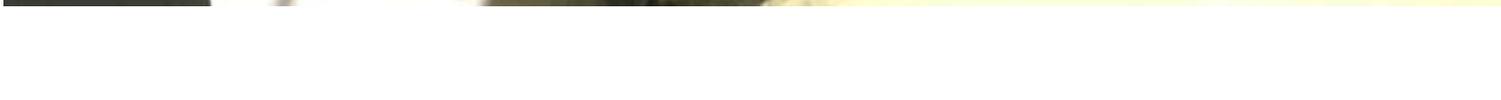
AHO

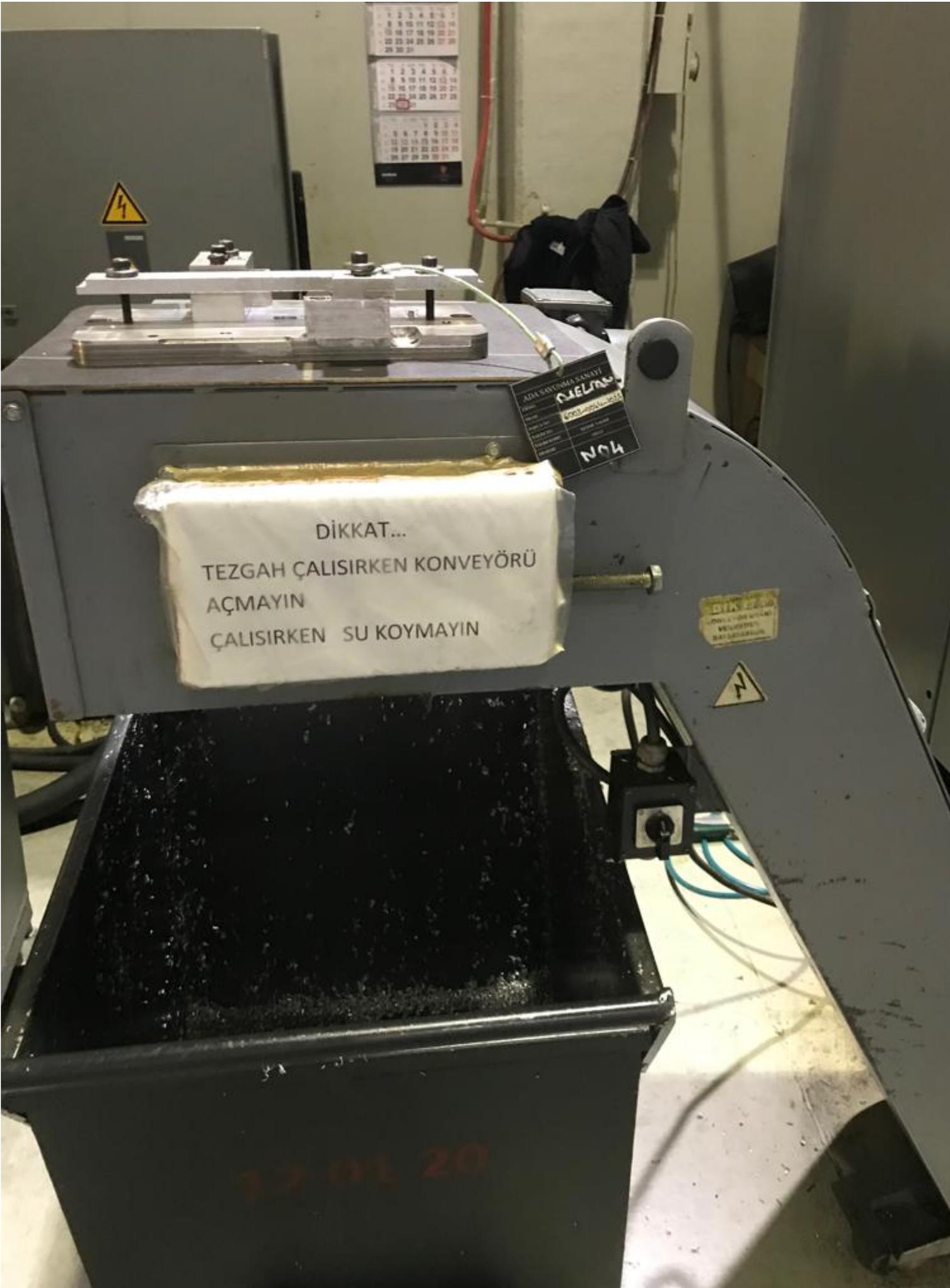


Attention ⚠ G 8.3 Attention ⚠



DISK 200
WENN DIESE
SICHERHEITSSCHUTZ
SICHERHEITSSCHUTZ





DİKKAT...
TEZGAH ÇALISIRKEN KONVEYÖRÜ
AÇMAYIN
ÇALISIRKEN SU KOYMAYIN

ADA SAVUNMA KAMATI
ÇELİKLERİ
N04

TEZGAH
MÜHÜRLENMİŞ
VE KULLANILMAMIŞ
BAYKARLARIN



o. 11415558294

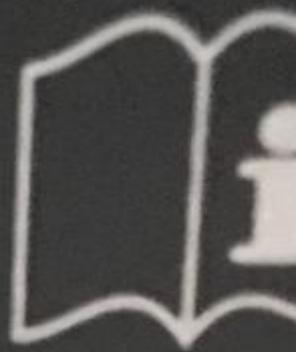
2007

DECKEL MAHO Seebach GmbH
D-99846 Seebach

Made in Germany

DMG Service GmbH: www.gildemeister.com

2376074



17

kVA

28

A Jn max

35

A

400

V

50

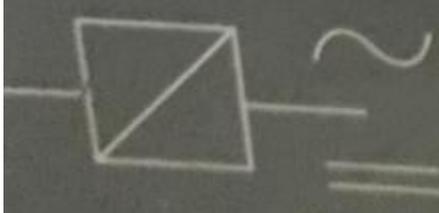
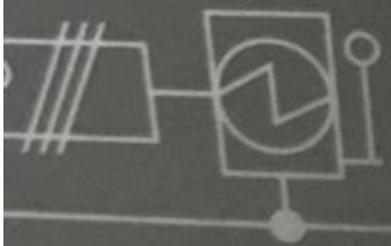
Hz

230

V

24

V





5946127

h

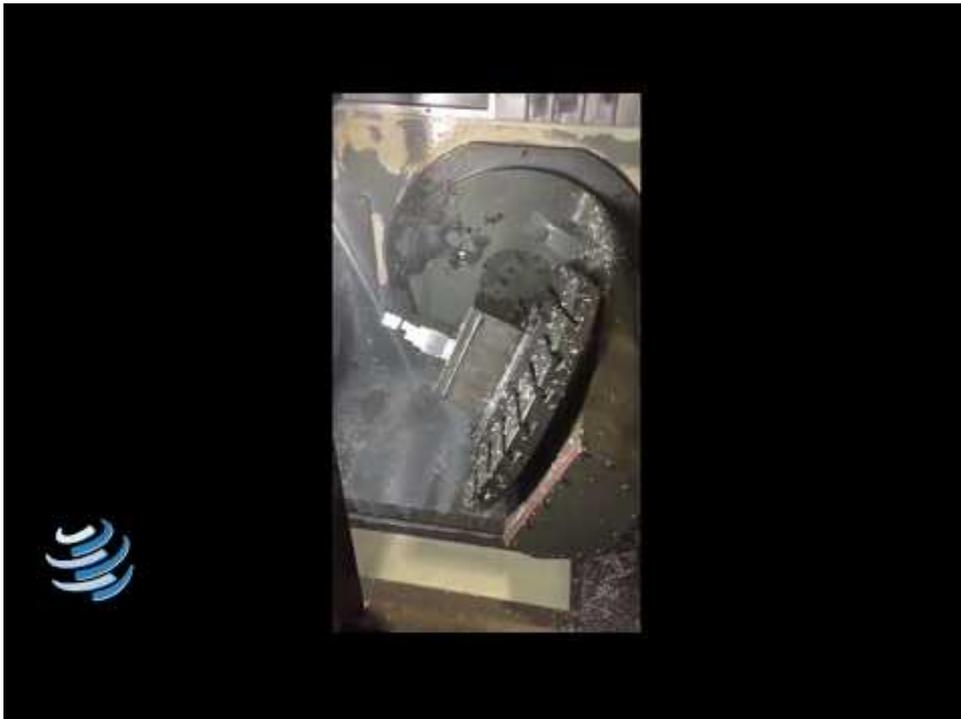


3653946

h

BAUSER

Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

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