

Image not found or type unknown



Ref. No.:
1043-10301304

Overview and Technical Data:

GILDEMEISTER - CTV 250 vertical CNC lathe

DMG GILDEMEISTER



DMG

Year of Build:
Jan 2001

Description:

Used DMG Gildemeister CTV 250 - Vertical CNC Lathe

CNC Controlc SIEMENS 840C

Technical Data

- Max diameter: 250 mm
- Stroke X x Z : 800 x 300 mm
- spindle power : 22 kW
- spindle speed : 20 - 5000 tr/min
- Turret : 12 posts all driven
- Live tool speed : 6000 tr/min
- Tool : VDI 40
- Magazin tool 20 positions
- Chuck 3 jaws diameter 250 mm
- Living tool holder
- Chip convoyor

Technical Data:

Technical Data:

Control:

[SINUMERIK 840C](#)

Machine Hours:

29298.00 hrs.

Spindle Hours:

5282.00 hrs.

Turning diameter:

250.00 mm

Spindle Speed:

6000.00 rpm

Driven Tools:

12.00

Tool Capacity:

20 x

Tailstock:

No

Bezel:

No

Dimensions and Weight:

Height:

2860 mm

Length:

3875 mm

Width:

2240 mm

Weight:

8000 kg

Buyer Information:

Condition:

[Normal wear](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Location:

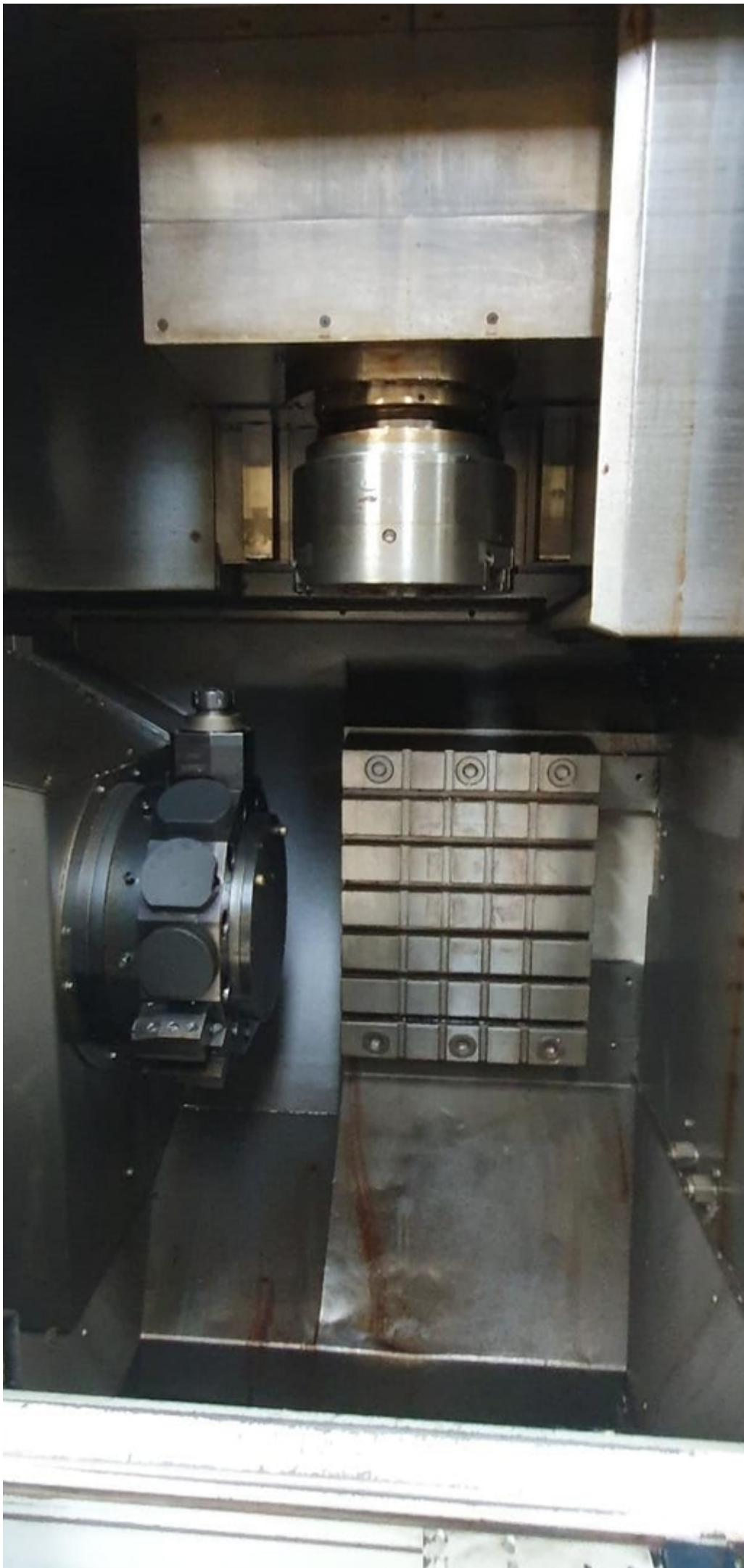
Germany

Images:



58

CTV 250
GILDEMEISTER



2



3

58

CTV 250
GILDEMEISTER

	PARCA TOPL	=	17550
	PARCA GEREKLI	=	350
	PARCA SAY	=	158
	GUC AC	=	23040
	YRT SURE	=	9850
	KESIM ZAMANI	=	9387
	SRBST AMAC	=	0
	CVRM ZMNI	=	0
	TARH	=	2020 / 02
M/MIN	ZAMN	=	17 : 23
1583			
28M43S			
0M 0S			







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CTV 250
GILDEMEISTER

EWAB

SIEMENS

POWER TEMP

CHAN1 Jog MPFB

Rest canal ROV FST

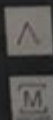
Programme abandonné
700245 M Machine non en circuit

Drehen

GILDEMEISTER

Stiefel
Tachos

+49 8295 74
+49 8251 8111



%S	X					F1	
%F	Z					F2	
1							
10							
100	C	F3					

SIEMENS

◆ POWER

◆ TEMP

Utilis.	CHAN1	Jog	MPF0
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Reset canal

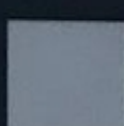
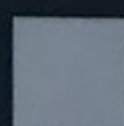
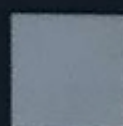
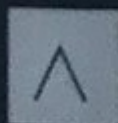
Programme abandonné

700206 ↓ : F: Groupe pneumatique: pas de press

Drehe

GILDEMEIS

www.gildemeister.com











14



15



Vor Inbetriebnahme die Benutzerinformation
(Betriebsanleitung und Sicherheitshinweise)
lesen und beachten !

Prior to commissioning (start up) read
and observe the user information
(operating instructions and safety
information) !

Avant la mise en service, lire et
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(instruction de service et remarques
relatives aux mesures de sécurité) !



Gildemeister Drehmaschinen GmbH

GILDEMEISTER

Drehmaschinen GmbH

Gildemeisterstr. 60 · D-33689 Bielefeld

CTV 250 No. 06800000161 a 2001
400 V 3 ~ f 50 Hz
50 kVA I 72 A 80 A
230 V 24 V-



680-CW 0008

Made in Germany

GILDEMEISTER

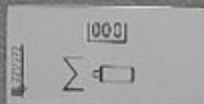
Drehmaschinen GmbH

Gildemeisterstr. 60 · D-33689 Bielefeld

ANNEE DE CONSTRUCTION 2001

IMMATRICULATION CTV 250 06800000

CONFORME AU CODE DU TRAVAIL



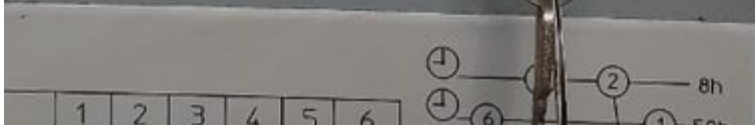
DINA ELEKTRONIK Typ: DNCO
Futter-Programmierung

0: 5 Hz	8: 60%
1: 25%	9: 68%
2: 30%	10: 70%
3: 35%	11: 75%
4: 40%	12: 80%
5: 45%	13: 85%
6: 50%	14: 90%
7: 55%	15: 100%

0.5 Hz

SPINNE drehen / Schlüssel drehen

15	>>	5000	min ⁻¹	7	>>	2750	min ⁻¹
14	>>	4500	min ⁻¹	6	>>	2500	min ⁻¹
13	>>	4250	min ⁻¹	5	>>	2250	min ⁻¹
12	>>	4000	min ⁻¹	4	>>	2000	min ⁻¹
11	>>	3750	min ⁻¹	3	>>	1750	min ⁻¹
10	>>	3500	min ⁻¹	2	>>	1500	min ⁻¹
9	>>	3250	min ⁻¹	1	>>	1250	min ⁻¹
8	>>	3010	min ⁻¹	0	>>	50	min ⁻¹





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

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The logo for DMG, consisting of the letters 'DMG' in a bold, white, sans-serif font, set against a dark green rectangular background with rounded corners.

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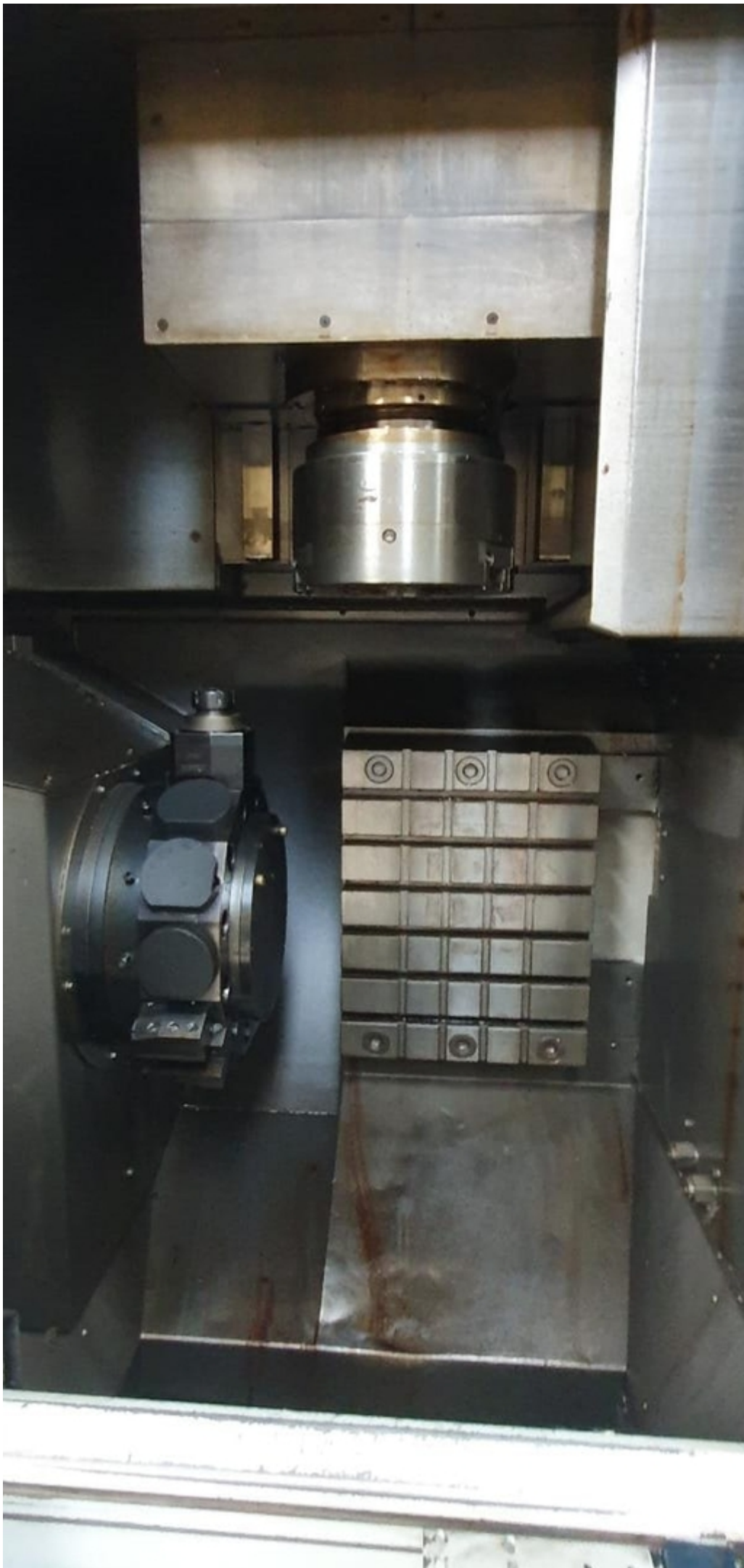
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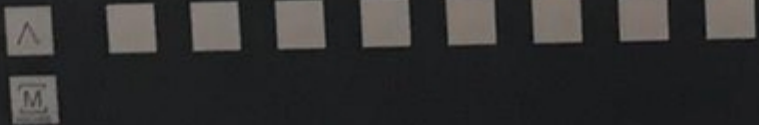
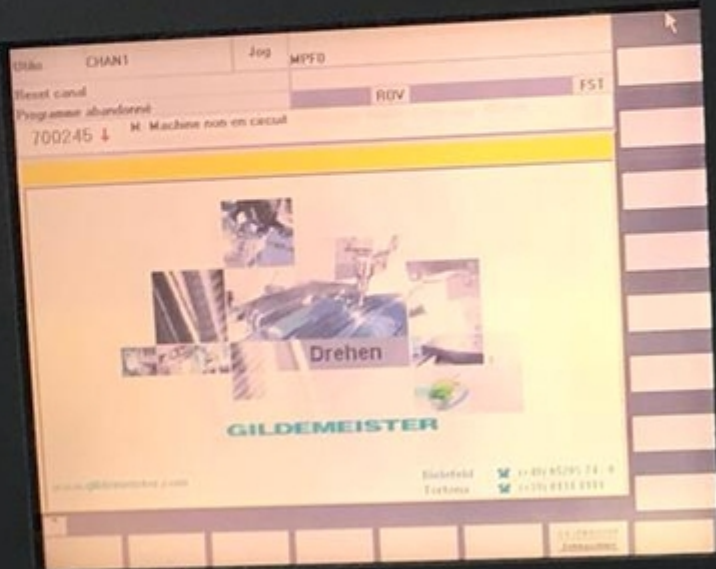
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CTV 250
GILDEMEISTER

EWAB

SIEMENS

POWER TEMP



SIEMENS

◆ POWER

◆ TEMP

Utilis.	CHAN1	Jog	MPF0
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Reset canal

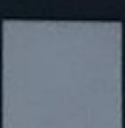
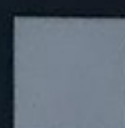
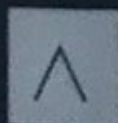
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Drehe

GILDEMEIS

www.gildemeister.com











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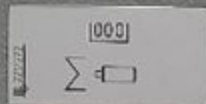
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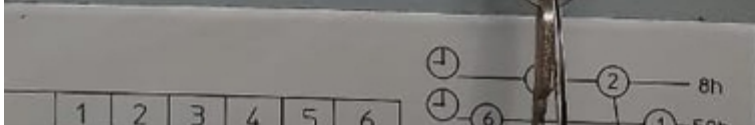
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