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Ref. No.:
1124-06101030

Overview and Technical Data:

GILDEMEISTER - CTX 320 linear V5 with counter spindle

DMG GILDEMEISTER



DMG

Year of Build:
Jan 2002
Rebuild year:
Jan 2019

Description:

Used DMG GILDEMEISTER - CTX 320 linear V5 CNC turning and milling center with counter spindle

Control: SIEMENS 840D

Operating hours approx.31,386 hours

The machine is completely checked by us and sold in working order.

New lubricant pump

Technical specifications:

- Turning diameter max. 400mm
- Turning length 600mm

- Swing diameter over bed 500mm
- Swing diameter over cross slide 300mm
- Center distance 615mm
- Main spindle:
 - Speed range - main spindle 20 - 6,000min / -1
 - Drive power - main spindle 16kW
 - Max. Torque 155Nm
 - Spindle diameter in the front. Bearing 100mm
 - Spindle bore 68.5mm
 - Max. Bar diameter 52mm
 - Max. Chuck diameter 200mm
 - C axis 0.001 °
- Counter spindle:
 - Speed range - counter spindle 20 - 6,000min / -1
 - Drive power - counter spindle 7.5kW
 - Max torque 48Nm
 - Spindle diameter in the front. Bearing 75mm
 - Spindle bore 37mm
 - Max. Chuck diameter max. 165mm
 - C axis 0.001 °
- Tool turret:
 - Number of tool positions 12pos.
 - Number of driven tool stations 12pos.
 - Speed range - driven Tools max. 5,000 min -1
 - Drive power - driven Tools 3.7kW
 - Max. Torque 24Nm
 - Tool holder VDI 30
 - Tool shank 20 x 20mm
- Travels:
 - x-axis 160mm
 - z-axis 1: 450/2: 380mm
- Feeds:
 - Rapid traverse X: 60m / min
 - Rapid traverse Z: 45m / min
 - Feed force X: 2.5 kN
 - Feed force Z: 4kN
 - Rapid traverse C: 2001 / min
 - Max. Torque C: 155Nm
- Total power requirement 32kVA
- Space requirements approx.8.0 x 3.0 x 2.7m
- equipment
 - Div. powered tools, drills, inserts, insert holder, adjustable
 - Coolant mixing unit, short bar loader, several collets for Hainbuch quick chucks

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

31386.00 hrs.

Spindle Hours:
8585.00 hrs.
Turning length:
600.00 mm
Turning diameter:
400.00 mm
Spindle Speed:
6000.00 rpm
Driven Tools:
12.00
Tool Capacity:
12 x
Tailstock:
Yes
Bezel:
No

Dimensions and Weight:

Height:
2700 mm
Length:
8000 mm
Width:
3000 mm
Weight:
4300 kg

Buyer Information:

Condition:
[Like New](#)
Available:
[Sold](#)
Sold as:
[FOR/FOT \(Free On Rail/Free On Truck\)](#)
VAT:
[19 %](#)
Location:
Germany

Images:

CTX 320 linear
GILDEMEISTER

SS 2101



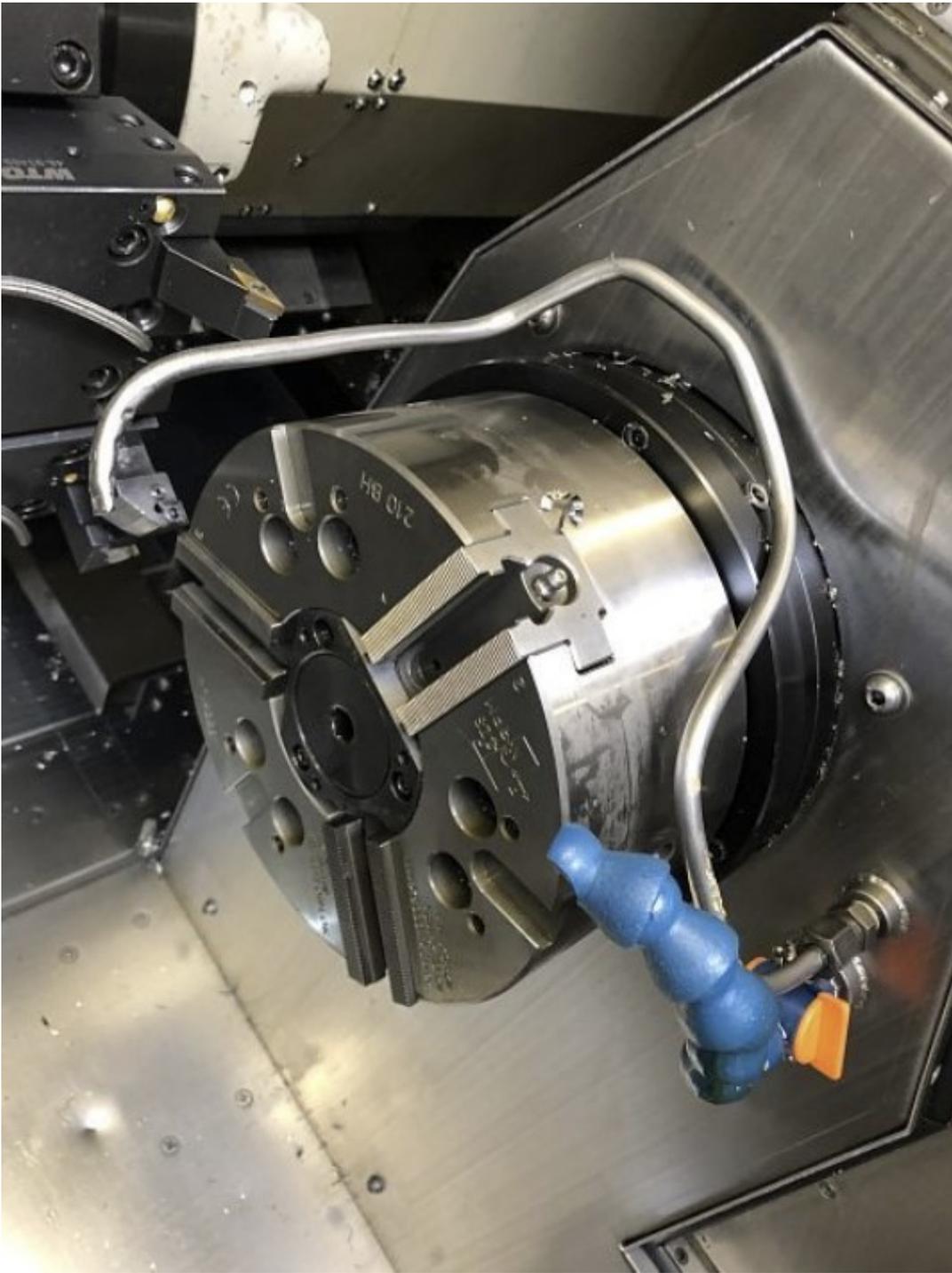
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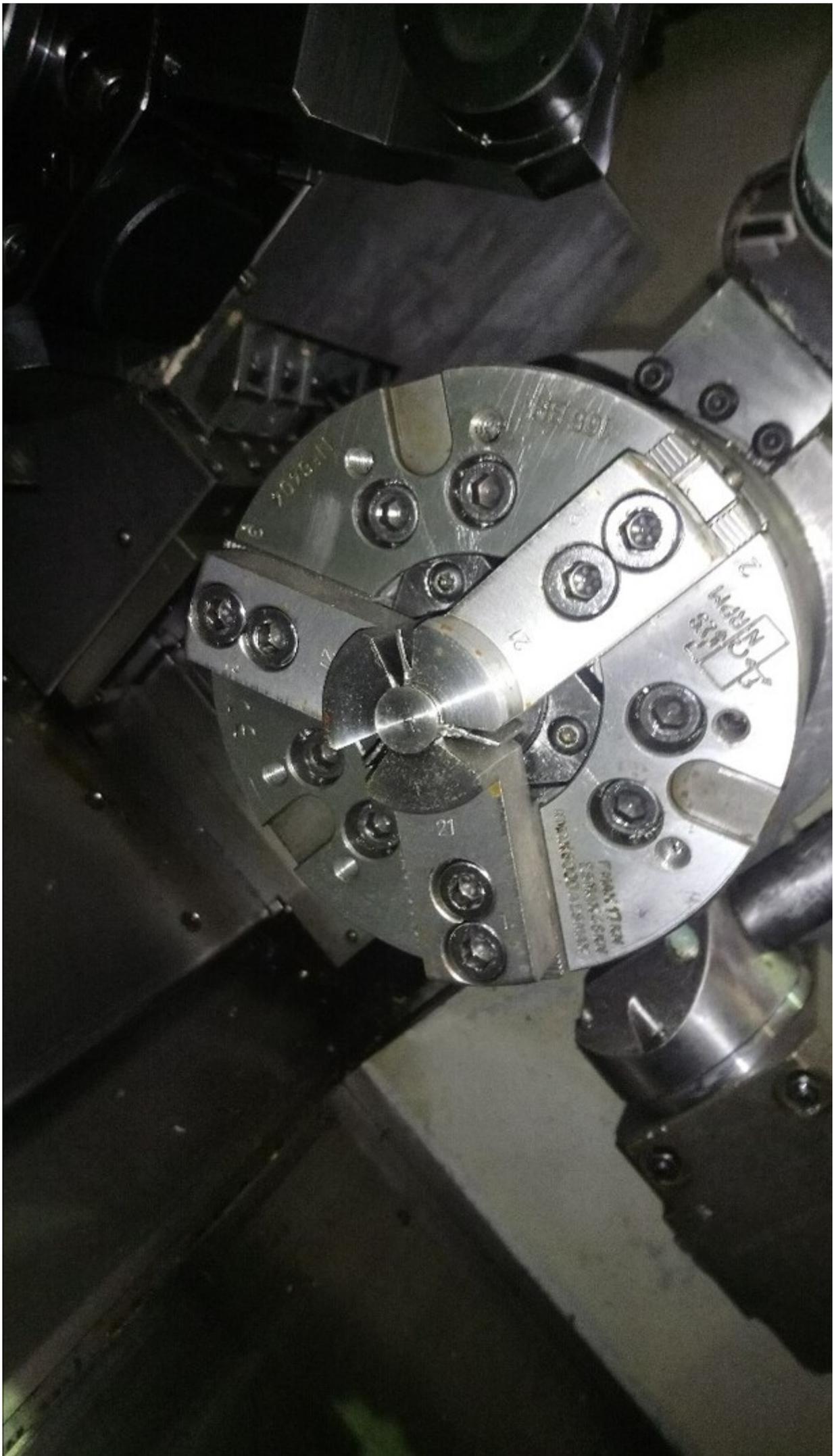


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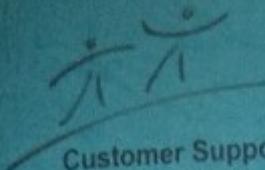
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SIEMENS



Customer Support

Partnerschaft für Ihren Erfolg
Partnership for your success
Automation & Drives


To ensure proper
service support this book
MUST remain at the machine!
Zur Sicherstellung eines effektiven Service
MÜSS das Logbuch an der Maschine verbleiben!

Logbuch und Lizenznachweis
Logbook and licence records 04/2001

Maschinen-Typ:
Type of machine: *CTX 320*

Maschinen-Nr.:
Serial No.: *37077*

DMG

no.
a

937027

2002

Graziano Tortona S.p.A.
I - 15057 Tortona (AL)

Made in Italy

DMG Service GmbH: www.gildemeister.com

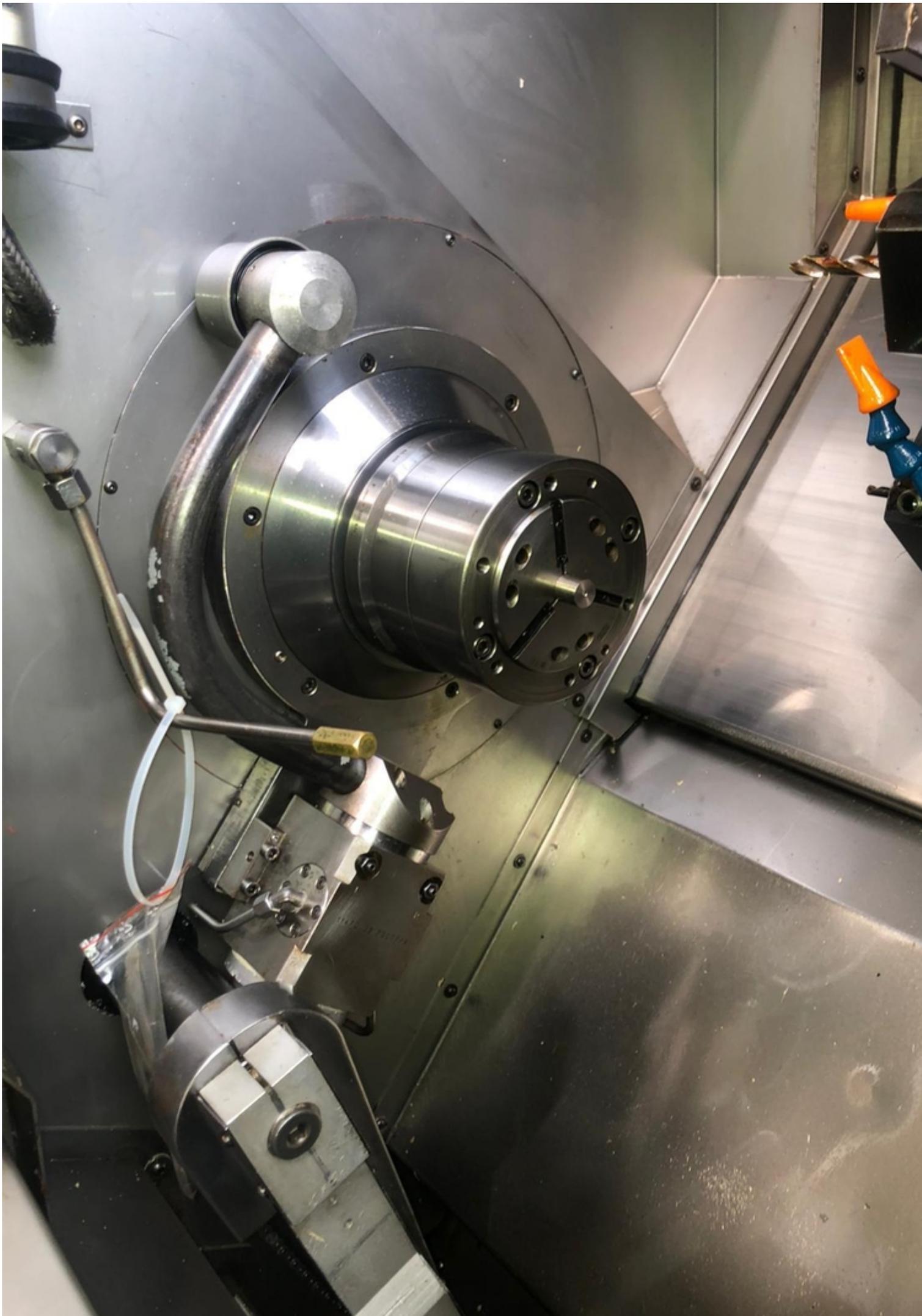


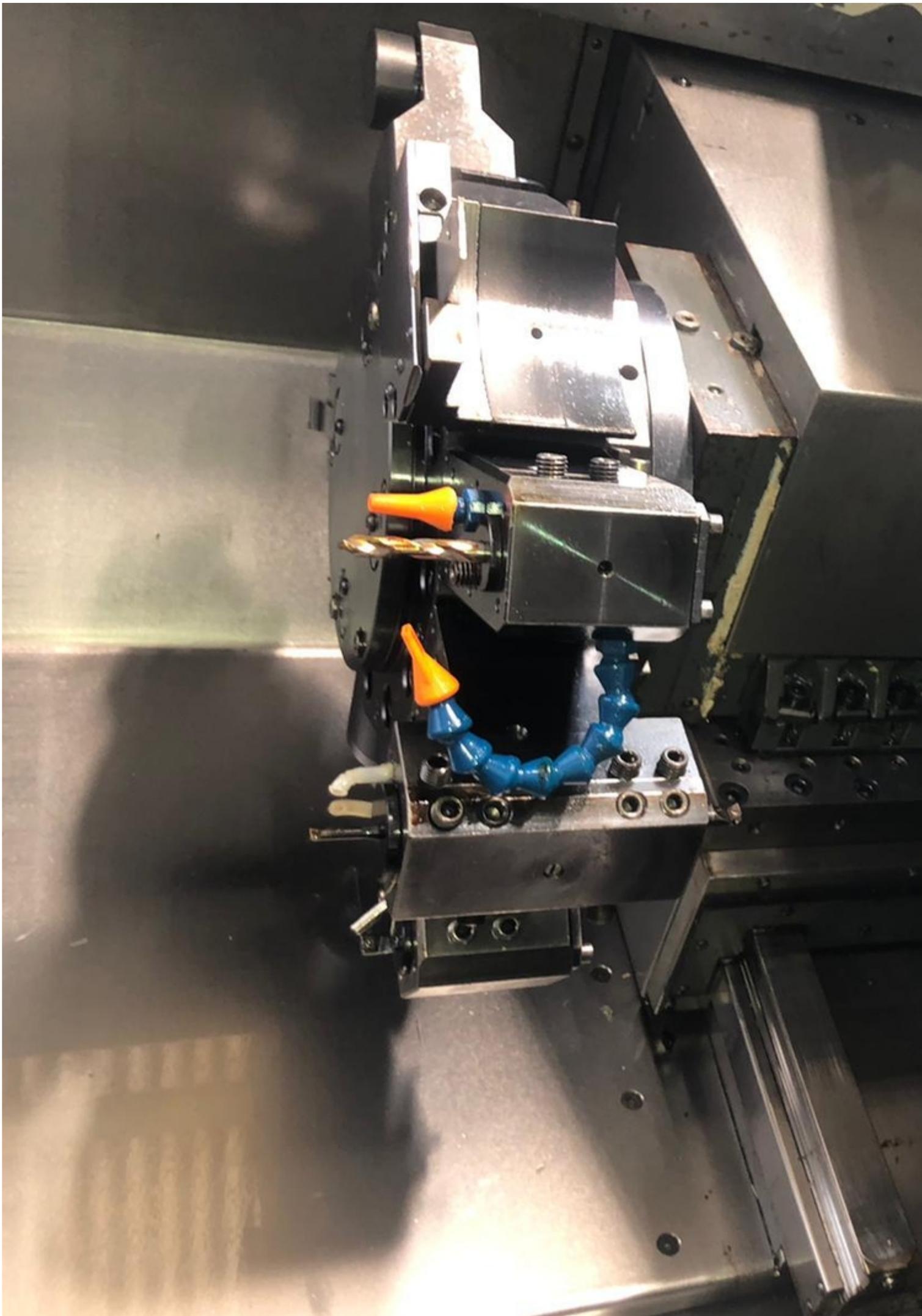
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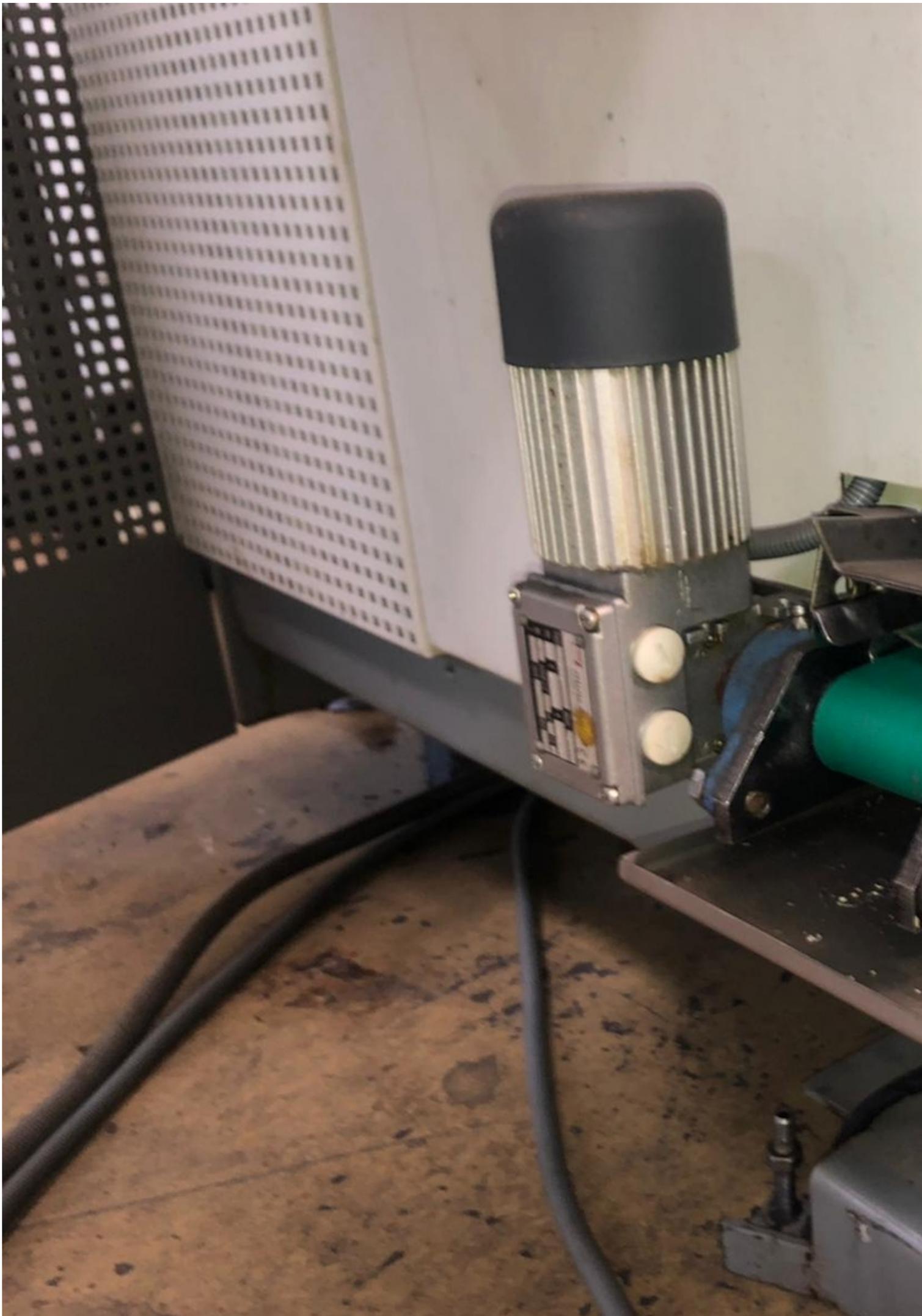
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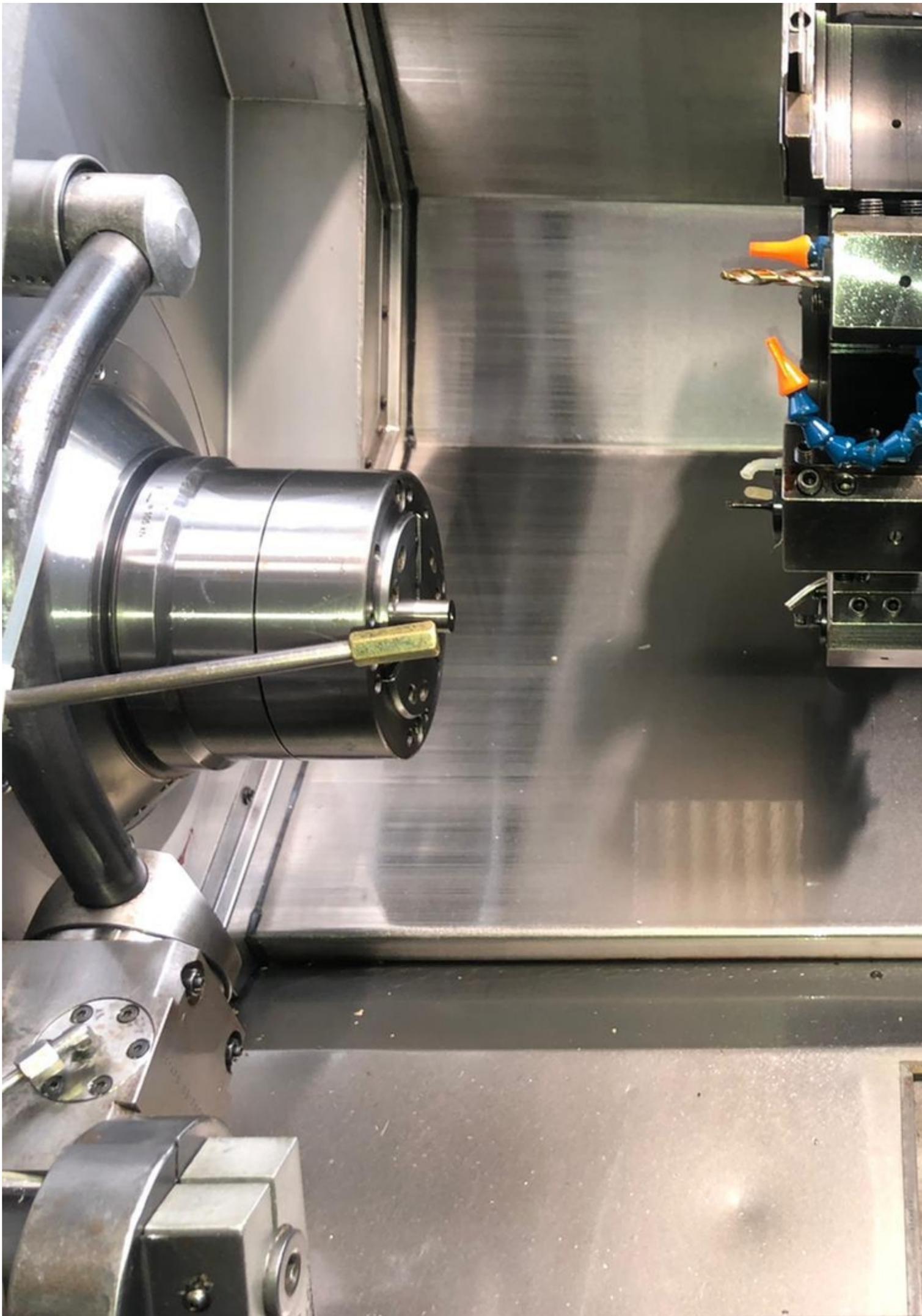






CTX 320 linear
GILDEMEISTER







Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

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GILDEMEISTER - CTX 320 linear V5 with counter spindle

DMG GILDEMEISTER

The logo for DMG, consisting of the letters 'DMG' in a bold, white, sans-serif font, centered on a dark teal background.

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Rebuild year:

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Buyer Information:

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[Like New](#)

Available:

[Sold](#)

Sold as:

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Location:

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Images:

CTX 320 linear
GILDEMEISTER

SS 2101



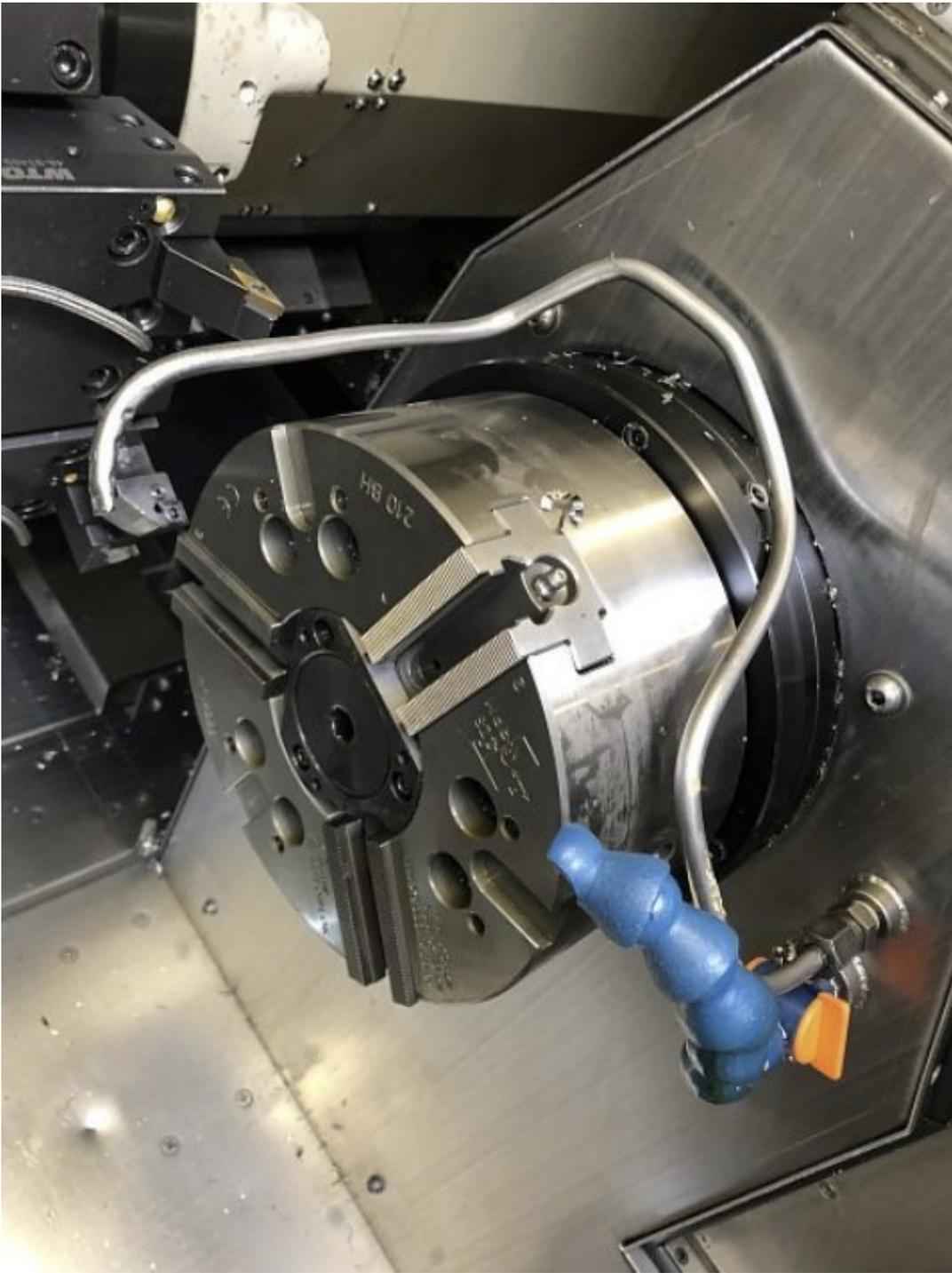
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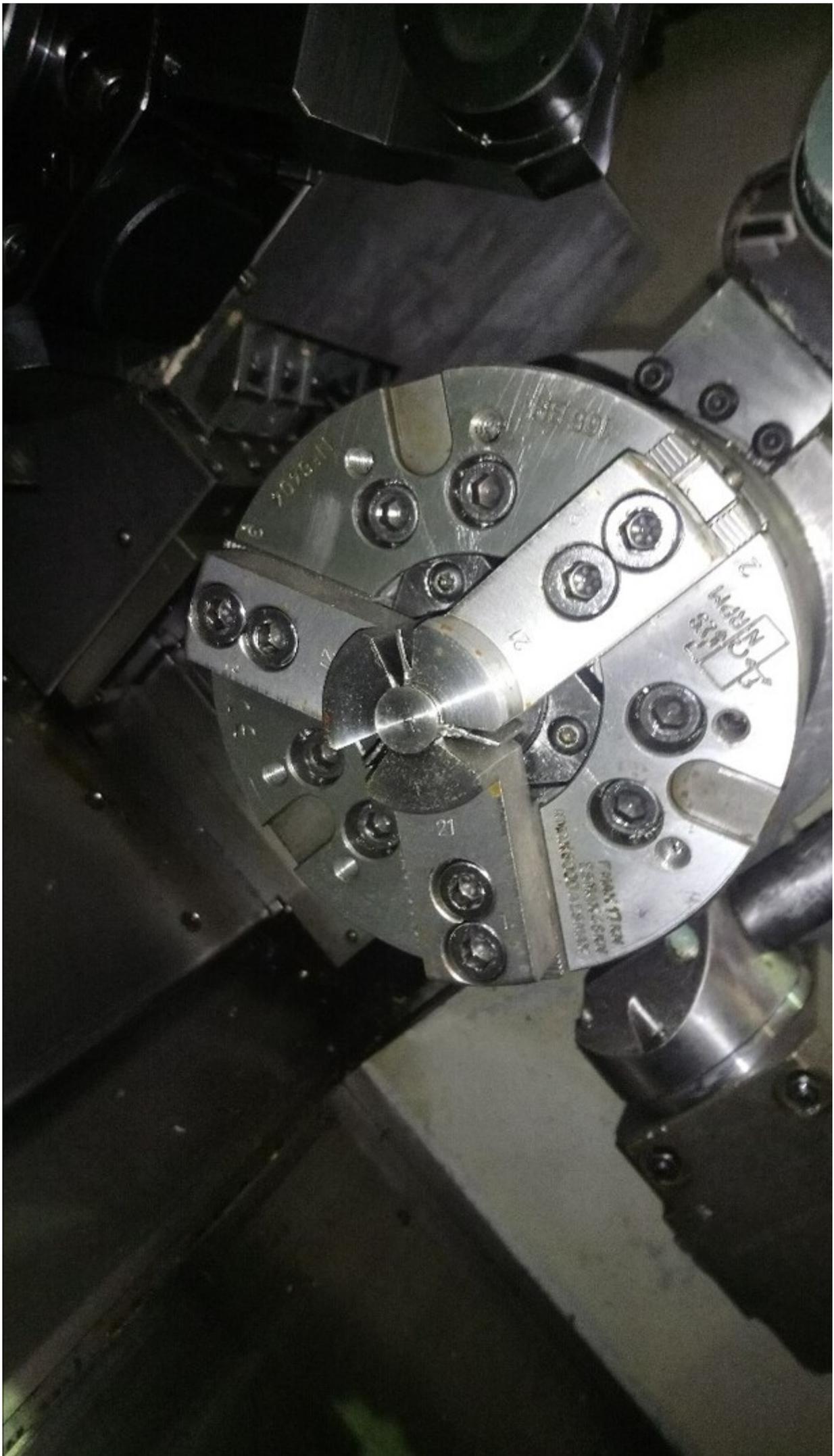


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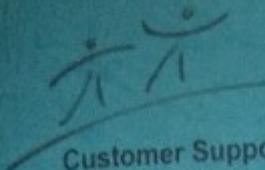
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Maschinen-Typ: *CTX 320*
Type of machine:

Maschinen-Nr.: *37077*
Serial No.:

04/2001

An/To **SIEMENS Service**

Endverbleibsmeldung / End user notification

Automatisierungs- und Antriebstechnik / Automation and Drives

Land/country: ITALIA
(Abteilung und Fax-Nr. entsprechend Angaben Ihres SIEMENS-Vertriebspartnern oder wenn nicht bekannt an ++49 9131 98 1084)
(Department and Fax no. According to details of your SIEMENS-sale partners or if confessed not to ++49 9131 98 1084)

Von / From:

Fax:

Maschinenhersteller / Machine tool manufacturer:
Firma / company: GRAZIANO S.p.A.
Land / country: ITALIA
Ort / city: TORTONA (AL)
Straße / street: VIA W. GRAZIANO
Ansprechpartner / Contact partner: S.G. TORTONENSE
Telefon / phone: 0039 131 818280 - 818 287
Fax: 0039 131 818243

- Bearbeitungstechnologie
Technologie
- Drehen / Turning
 - Fräsen / Milling
 - Schleifen / Grinding
 - Nibbeln / Nibbling
 - Sonstige / else

Maschinentype / type of machine: CTR320 Maschinenummer / machine number: 37027

SINUMERIK Steuerung / -control - Type: 860 D Software-Stand / -release: 6.3.19

NC-CPU: 572-3 MMC-CPU: PCUS0 Operator Panel OP: GILDEMEISTER

Sprache Anzeigetext / Display language: CECO / TOROSCO

OEM-Software-Applikation eingebracht / OEM Software application implemented NCK: Ja/Yes Nein/No MMC: Ja/Yes Nein/No

OEM-Service-Guideline Protokoll / OEM-Service-Guideline Protocol Ja/Yes Nein/No

OEM-Servicestufe / OEM service tap 0 1 2 3 4

SIMODRIVE Antrieb/drives Anzahl / Type Vorschubachsen / number / type axis: 3x (11)

SONSTIGES / other: ANZAHL/TYP SPINDELN / number / type spindle: PAGINO WIZARD (WIZARD SYSTEM)

DATENSICHERUNG an Maschine hinterlegt / Datasave deposit at machine Komplet / complete Differenz / difference

Art / Type: Diskette / Disk Streamer Type Sonstige / else FLASH EXPRESS

REPARATURSERVICE / Repair Service: Ja / Yes Nein / No RSV-Nr / RSV-No:

RSV Laufzeit / Duration: 12 Monate / month 24 Monate / month Monate / month

Datum voraussichtlicher Maschinenversand: Date of expected machine dispatch MM / JJ (mm / yy)

Datum 2. Inbetriebsetzung: Date of second commissioning TT / MM / JJ (dd / mm / yy)

Schaltschrank Gesamtausrüstung von Siemens (WKC): Ja / Yes Nein / No

Auftragsnummer / ordernumber: Zeichnungsnummer / drawingnumber:

Händler / Agent	Anwender / User
Firma / company:
Land / country:
Ort / city:
Straße / street:
Ansprechpartner / Contact partner:
Telefon / phone:
Fax:

Autorisierter Ansprechpartner für Serviceanforderung: Erfolgt hier keine Angabe ist der Hersteller autorisierter Ansprechpartner! / Authorized contact partner for service request. The manufacturer is the authorized contact partner, if not specified.

Hersteller / machine tool manufacturer Händler / agent Endanwender / End user Endanwender / End user

Hinweis / Note: Sondervereinbarung erforderlich / special agreement required! bitte ankreuzen / please indicate

Bitte nur in Druckschrift ausfüllen / Fill in capital letters, please

Blatt / Page 2: Hardware-Konfiguration / Hardware-Configuration

3/9/01 Ranck Malin Blatt / Page 2: Hardware-Konfiguration / Hardware-Configuration

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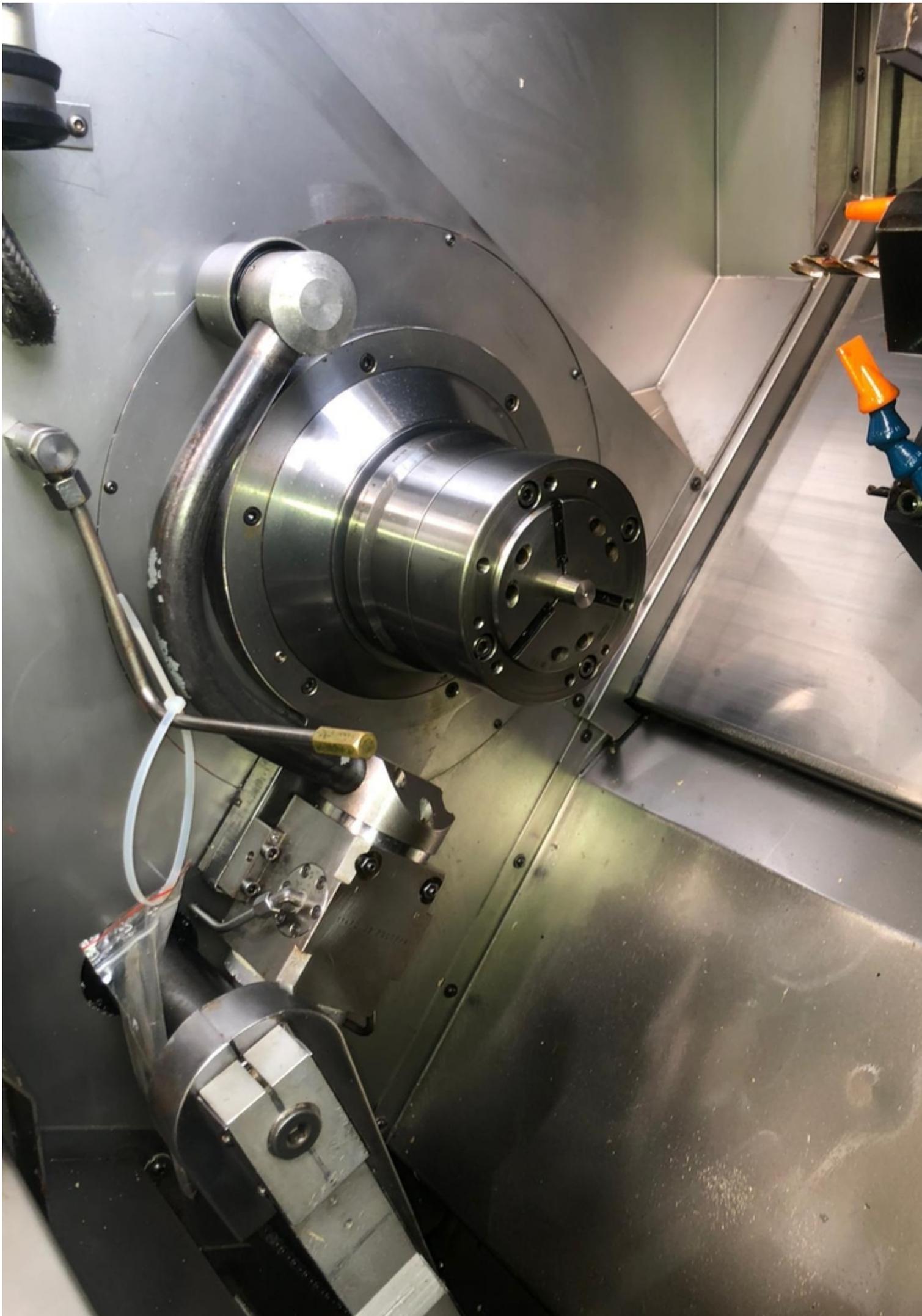


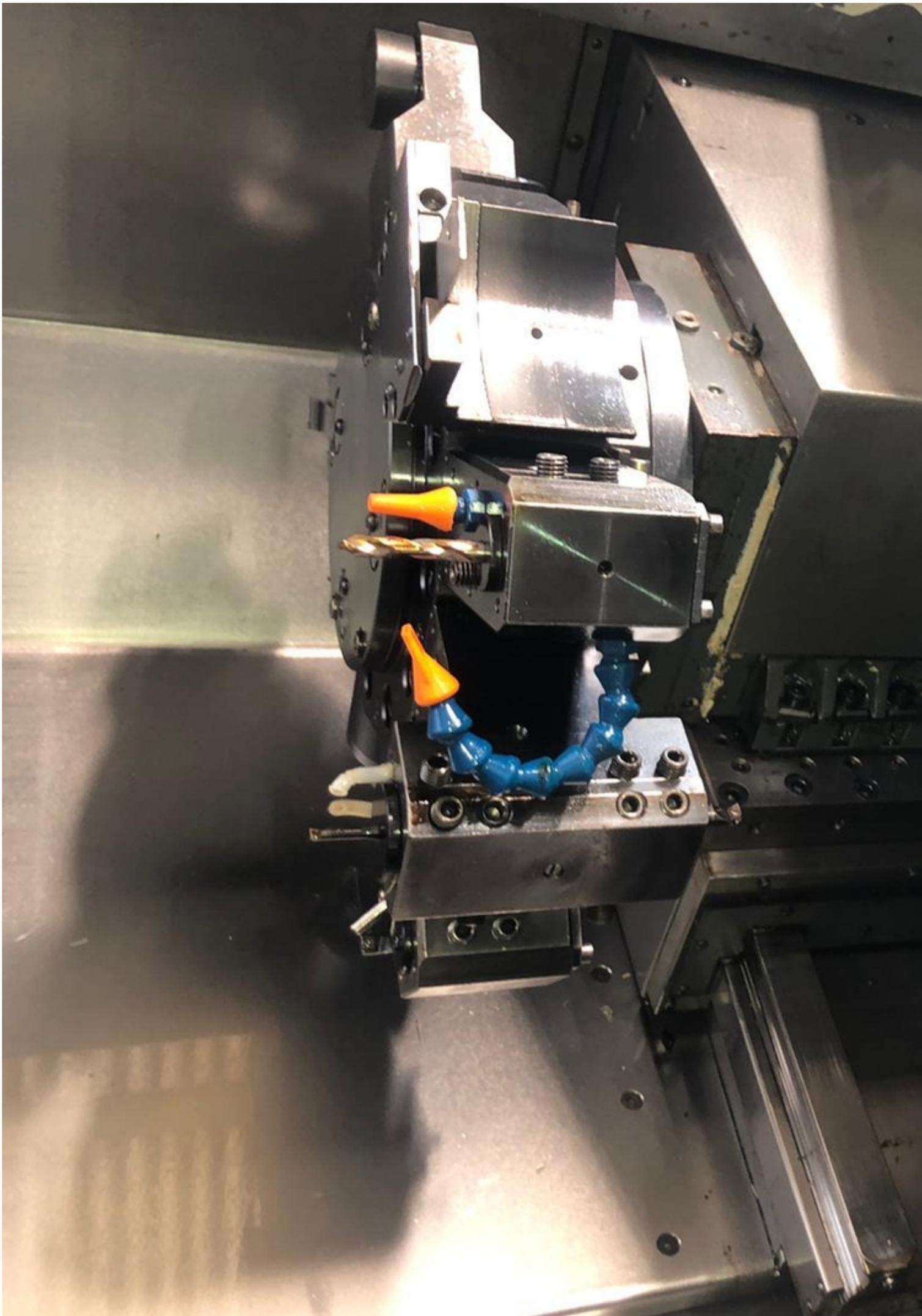
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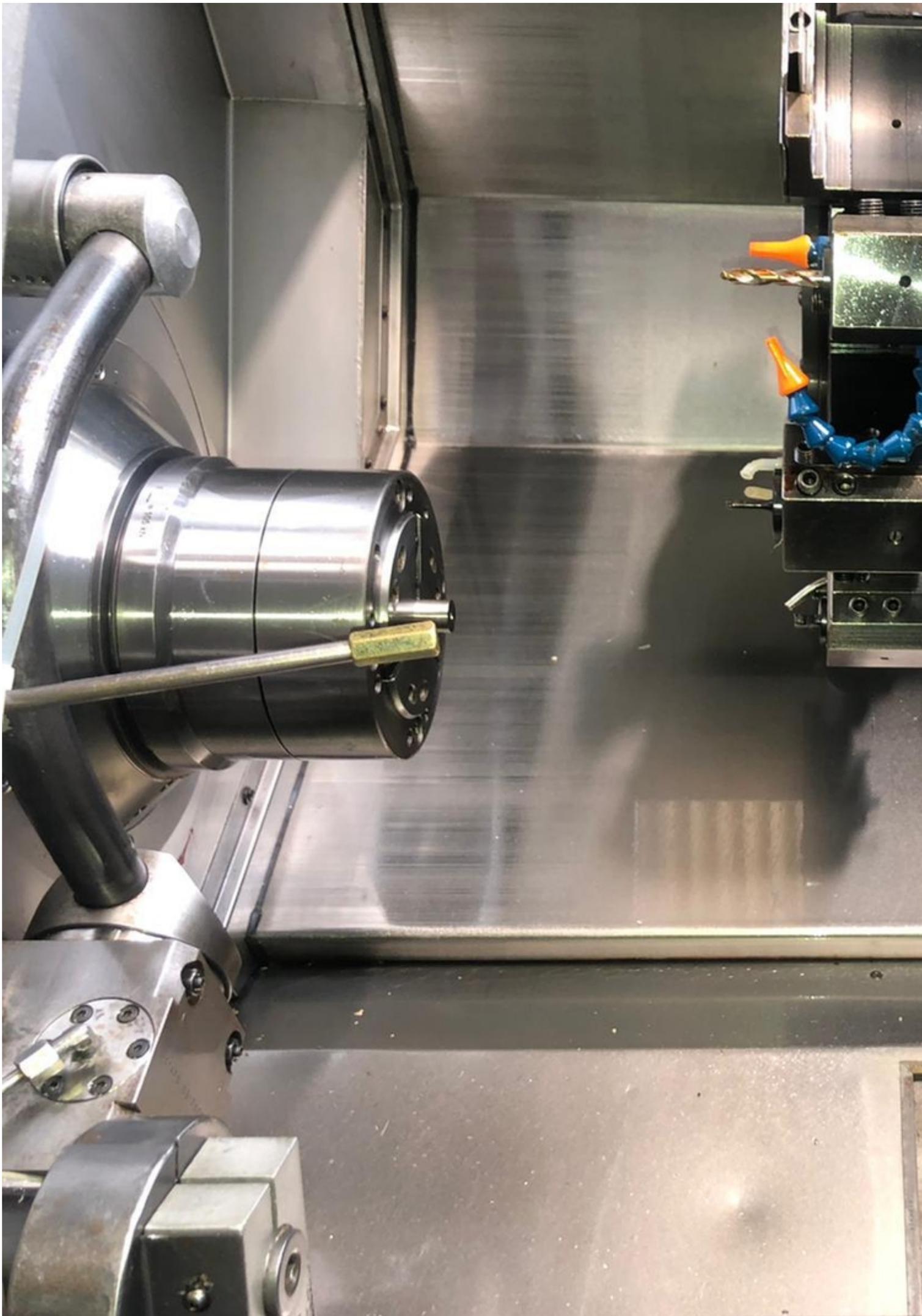






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