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Ref. No.:
1139-09211054

Overview and Technical Data:

RASI - S80.3 CNC Tube Bending with Profile Bender Machine

RASI



Year of Build:
Jan 2009

Description:

Used RASI S80.3 fully automatic tube bending machine with Profile Bending Machine

Control: PC control for operating systems Windows 95, 98, 2000, NT, or XP. CAD connection

Operating approx. 105 hours

Automatic, electro-hydraulic cold tube bending machine RASI S 80.3 with 3-axis CNC microprocessor control for easy and clear input of the bending data on the screen

Technical specifications:

- Pipe diameter x wall thickness: max 82 x 2.6 mm
- Moment of resistance: max. 12.7 cm
- Pipe diameter: at least 4 mm
- Outer bending radius: max 228 mm (option 330)
- Bending radius at least 1.5 x D34 mm (option 9)
- Bending angle (accuracy +/- 0.1 °): max 195 °
- Bending speed
 - Reverse (programmable): 0 - 9.3 rpm
 - Advance (programmable in every bending program): 0 - 6.6 rpm
- Feed speed: 0 - 60 m / min
- Pipe clamping force: 8 to
- Motor power: 11 kW

- Operating voltage: 400 V, 50Hz

Technical Data:

Technical Data:

Control:

[CNC](#)

Machine Hours:

105

Dimensions and Weight:

Weight:

2.400 kg

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

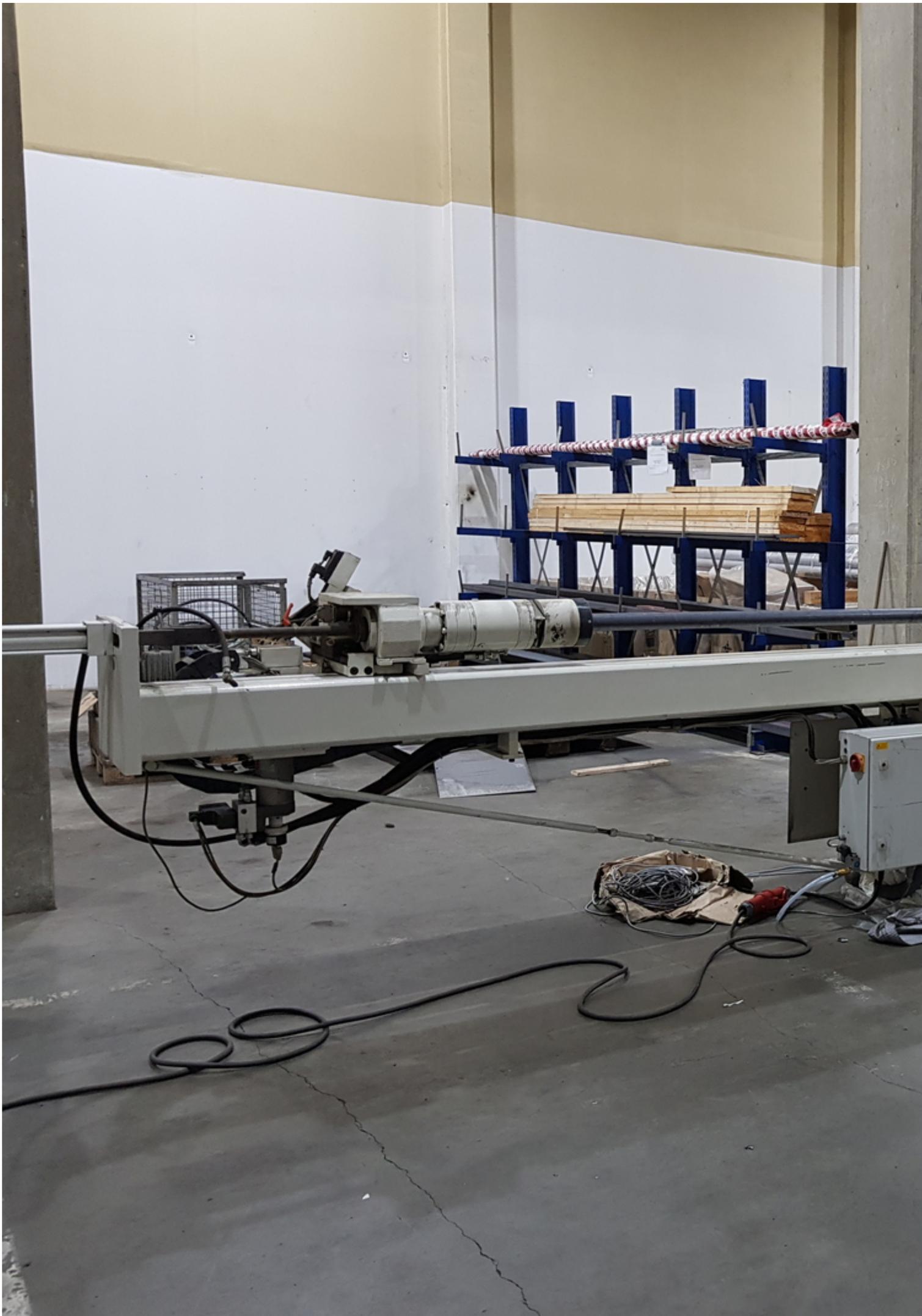
Location:

Germany

Images:





















länge: 130.000 mm

ung: 0.000

1.000

30.000

5440.0

Info



RASI Geometrie-

Version 3.15 Rev

Copyright (c) 2004-2008 RASI M

Programmautor: Klaus E. D

OK

V-A

winkel - Radius

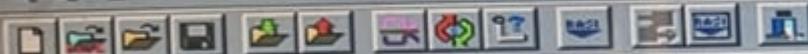
| V-A | A [mm] |
|-----|--------|
|-----|--------|

189.438

189.438

RMM - R A S I Geometrie-Programm für Windows

Auftrag Eingabe Ausgabe Programme Einstellungen Ansicht Hilfe



Sprache: Deutsch

Kopfdaten

Bediener: rasi

Auftragsnr.: C:\3R\RasiDN50\

Teilenr.: qwer1

Beschreibung:

Material: 1 (Stahl) Spannbackenlänge: 130.000 mm

Wandstärke: 4.500 mm Radiusaufweitung: 0.000 mm

Rohrdurchmesser: 60.300 mm Streckfaktor: 1.000

Biegeradius: 120.600 mm Anschlaglänge: 30.000 mm

Biegerichtung: Rechts max. Vorschub: 5440.00 mm

Biegeart: mit Flansch

Schnittpunktkoordinaten

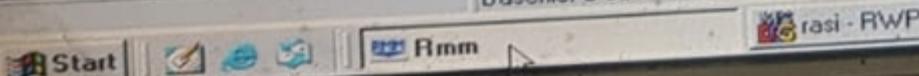
| Nr | X [mm] | Y [mm] | Z [mm] | Radius [mm] | V-A |
|----|---------|---------|---------|-------------|-----|
| 1 | 0.000 | 0.000 | 0.000 | 0.000 | |
| 2 | 250.600 | 0.000 | 0.000 | 120.600 | |
| 3 | 250.600 | 441.200 | 0.000 | 120.600 | |
| 4 | 551.154 | 441.200 | 0.000 | 120.600 | |
| 5 | 712.724 | 441.200 | 162.570 | 120.600 | |

Biegedaten Biegewinkel - Radius

| Nr | V [mm] | D [°] | B [°] | Radius [mm] | V-A | A [mm] |
|----|---------|-------|-------|-------------|-----|---------|
| 1 | 130.000 | 0.0 | 90.0 | 120.600 | | 189.438 |
| 2 | 200.000 | 180.0 | 90.0 | 120.600 | | 189.438 |
| 3 | 130.000 | 90.0 | 45.0 | 120.600 | | 94.719 |
| 4 | 130.000 | 180.0 | 45.0 | 120.600 | | 94.719 |
| 5 | 800.000 | 0.0 | 0.0 | 0.000 | | 0.000 |

Rohrgesamtlänge: 1958.31 mm Sägelängen: S1 0.000 mm S2 0.000 mm
 max. Rohreinzuglänge: 1828.314 mm Rohraufzuglängenreserve: 4046.686 mm

Basefile: D060W4.5RM120M1 C:\3R\RasiDN50\qwer1



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RASI Maschinenbau GmbH – Gern

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Type

Uni 80 e

Baujahr

2008

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Tel. +49 (0) 70 42/10 29-600 • In

Type

S80.3SR.ZUG

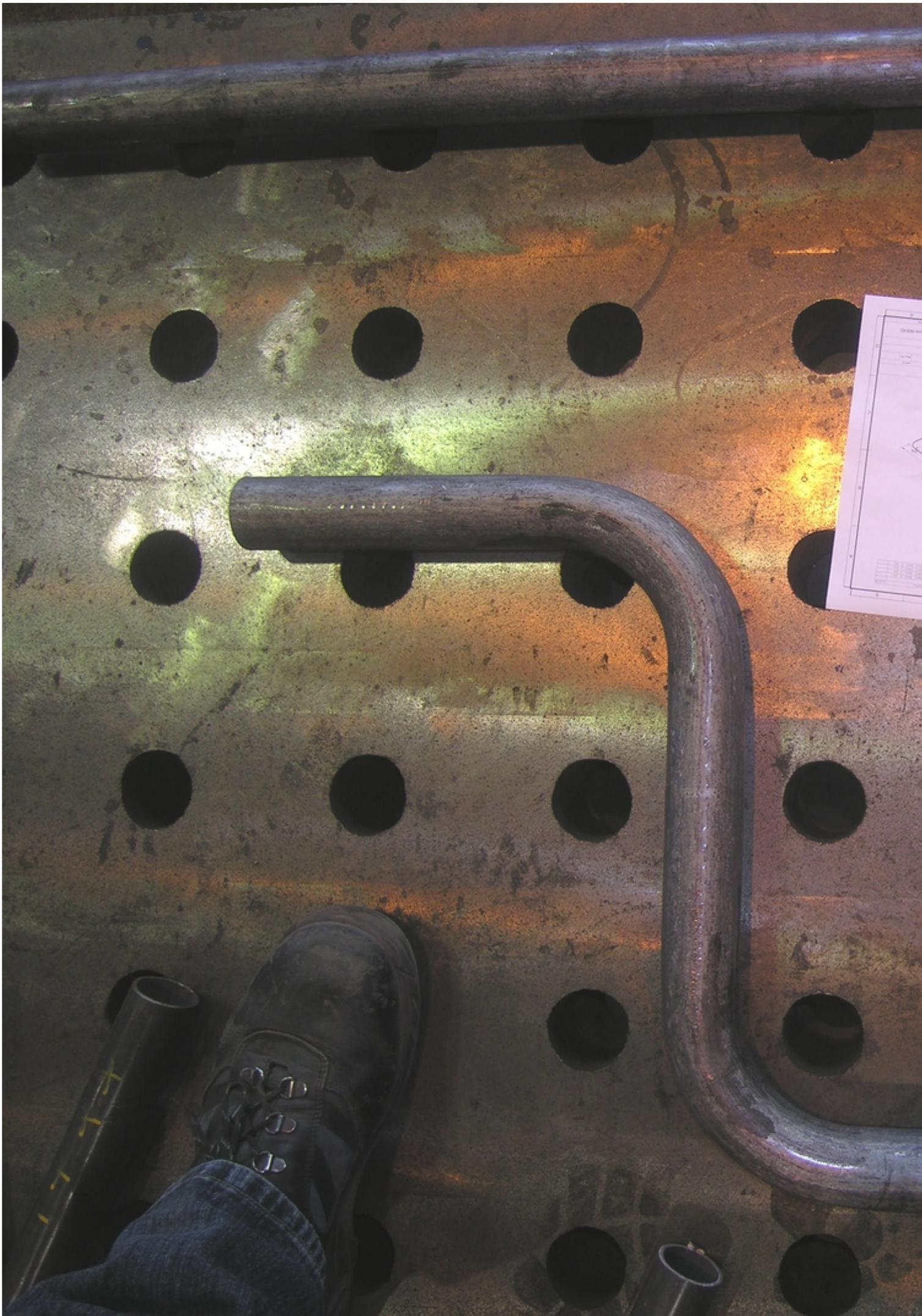
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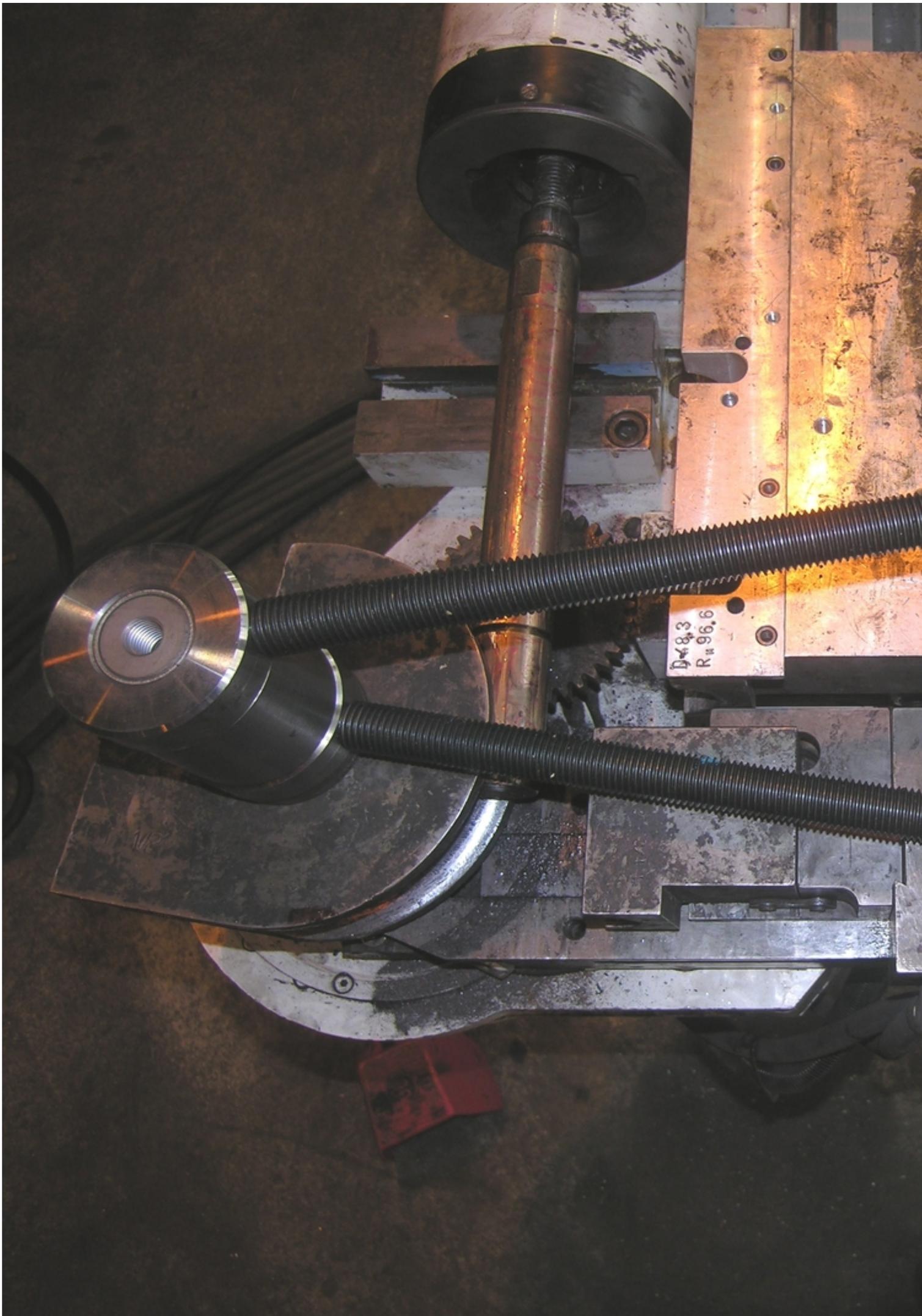
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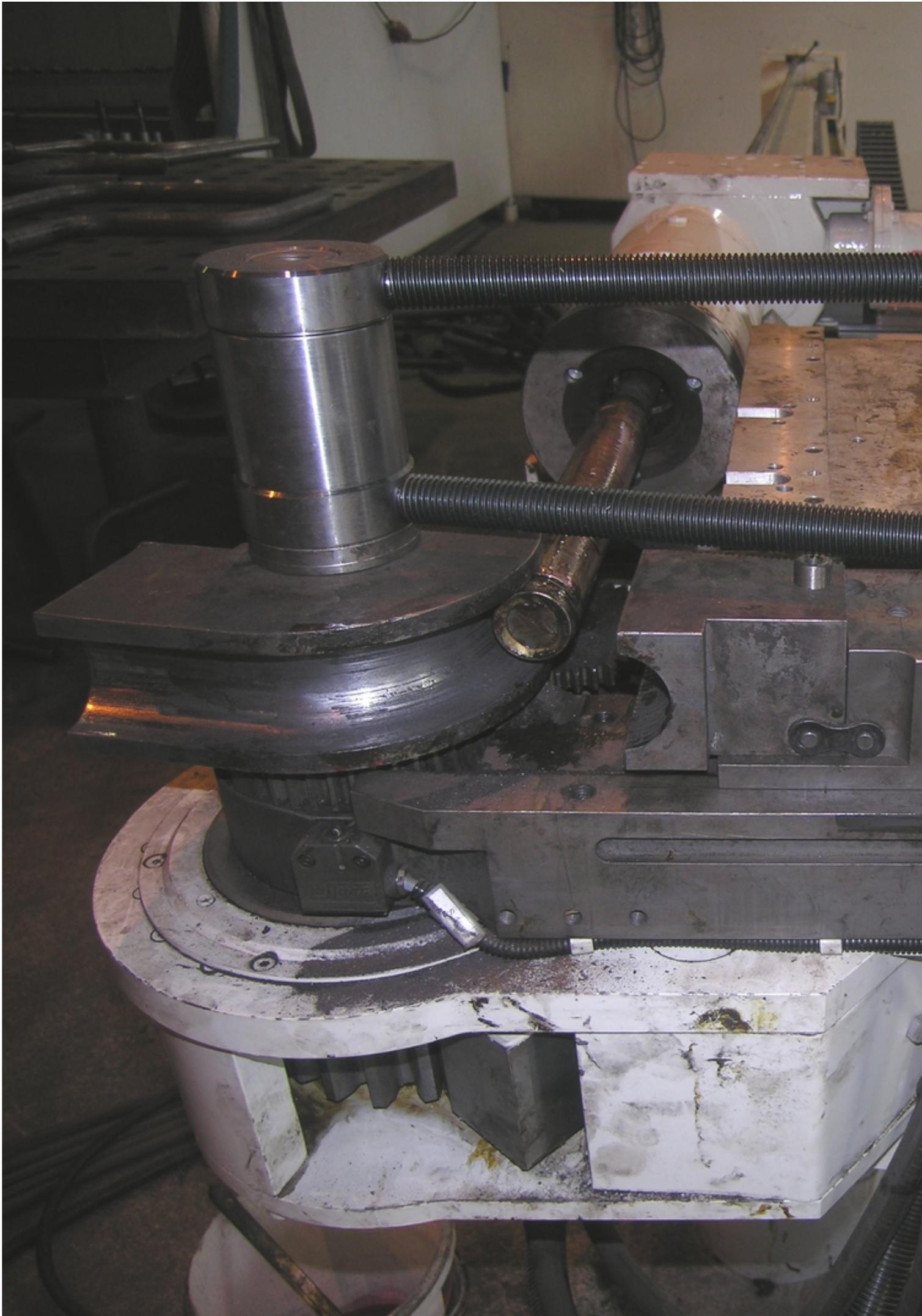
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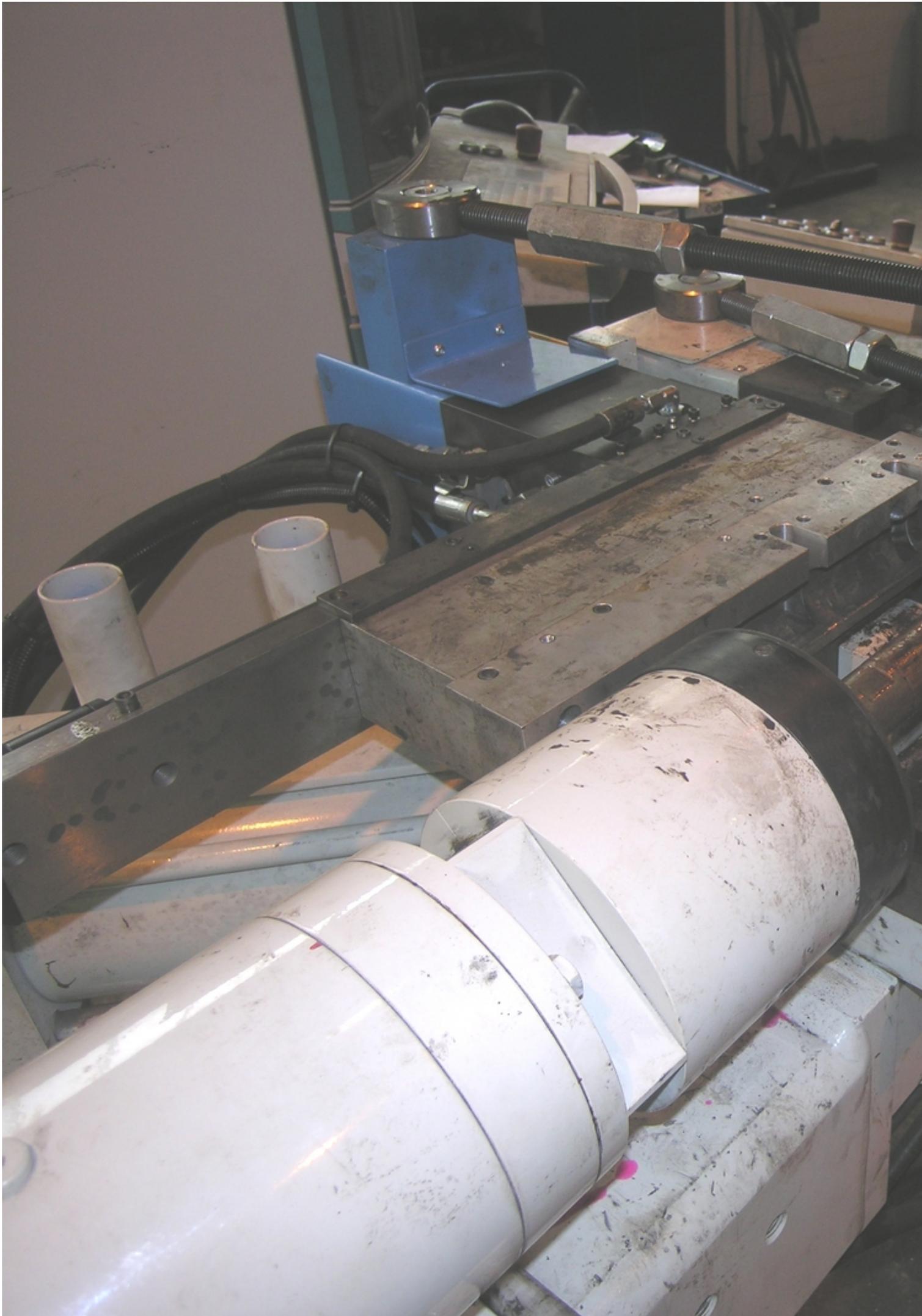
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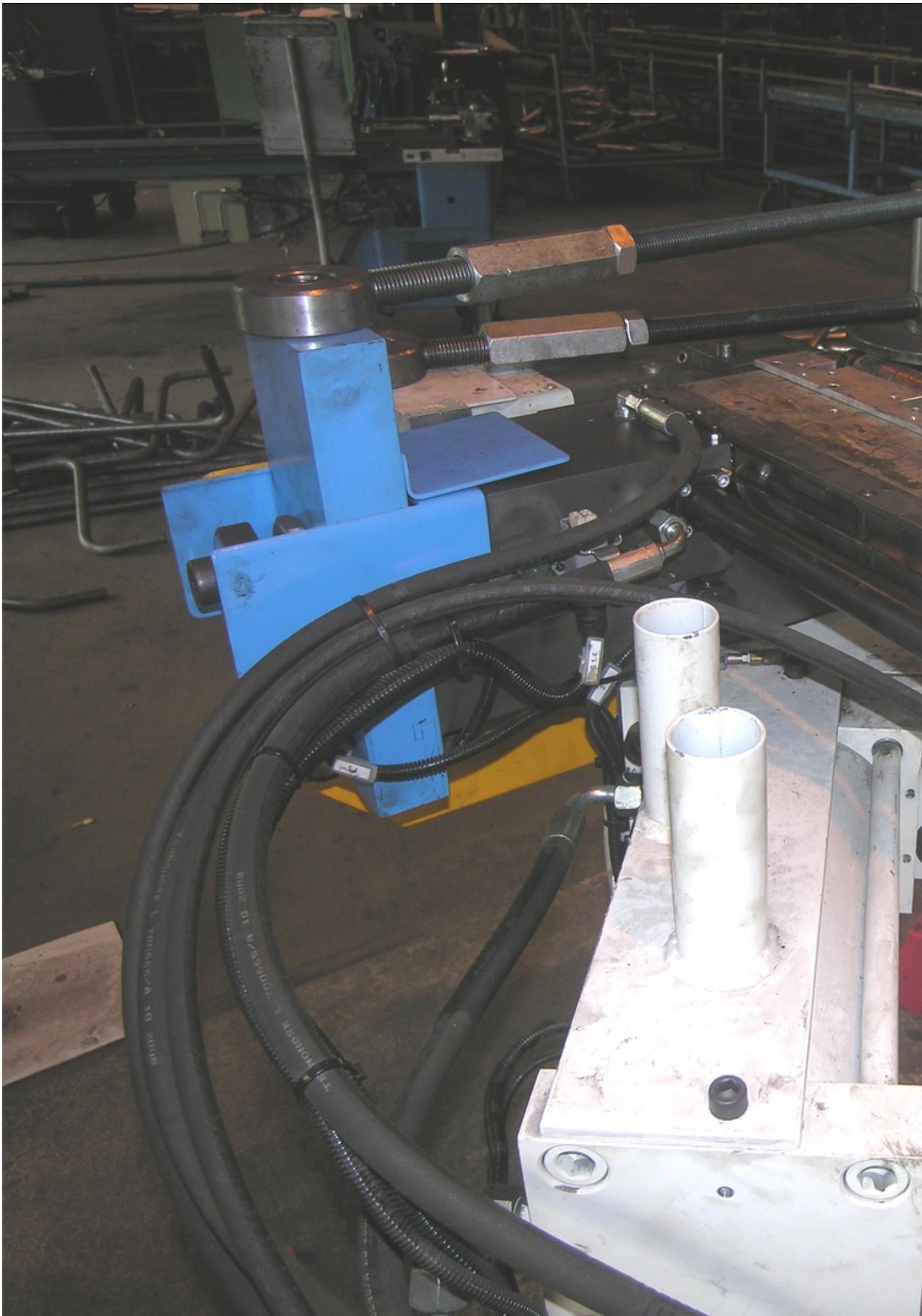


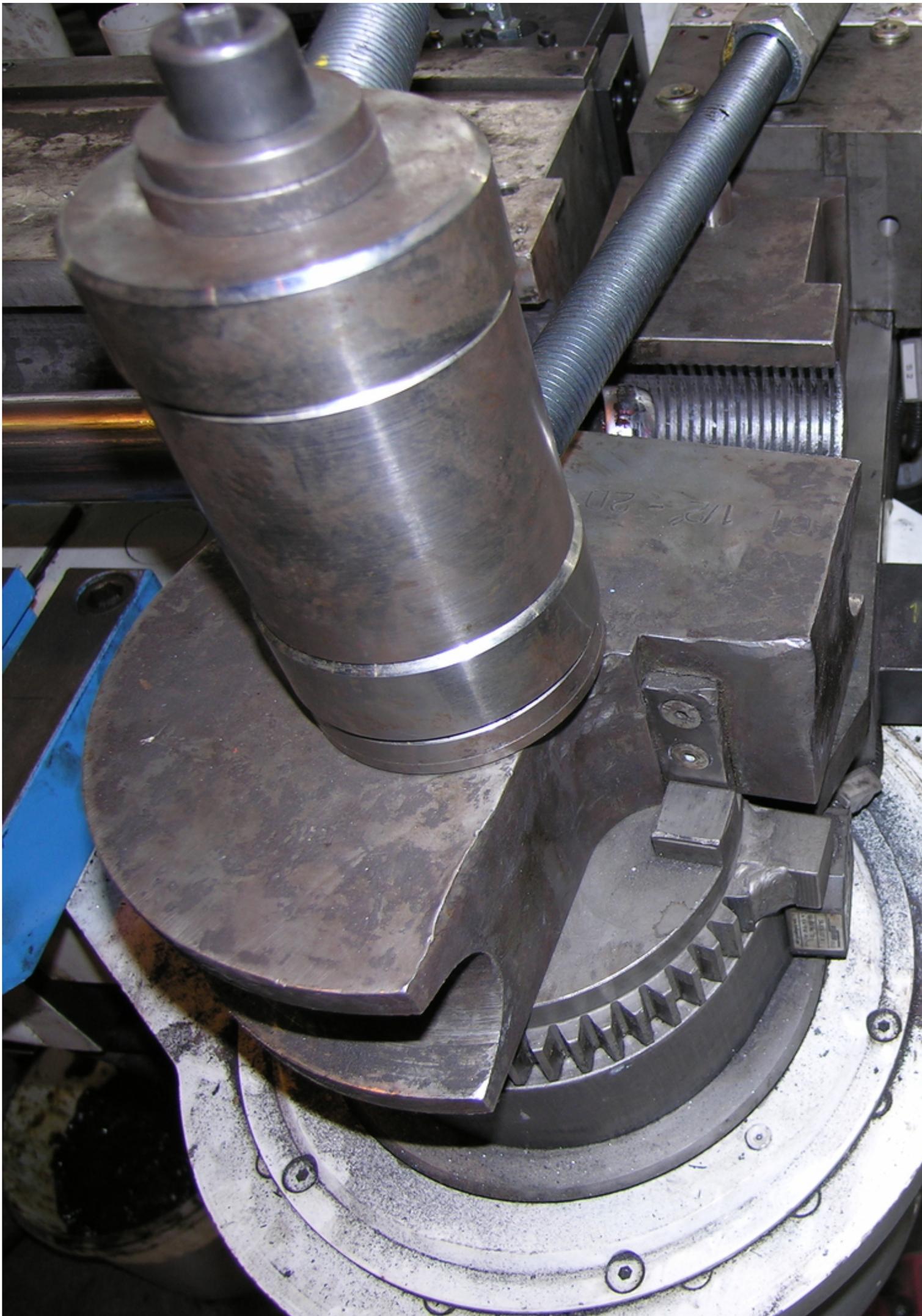


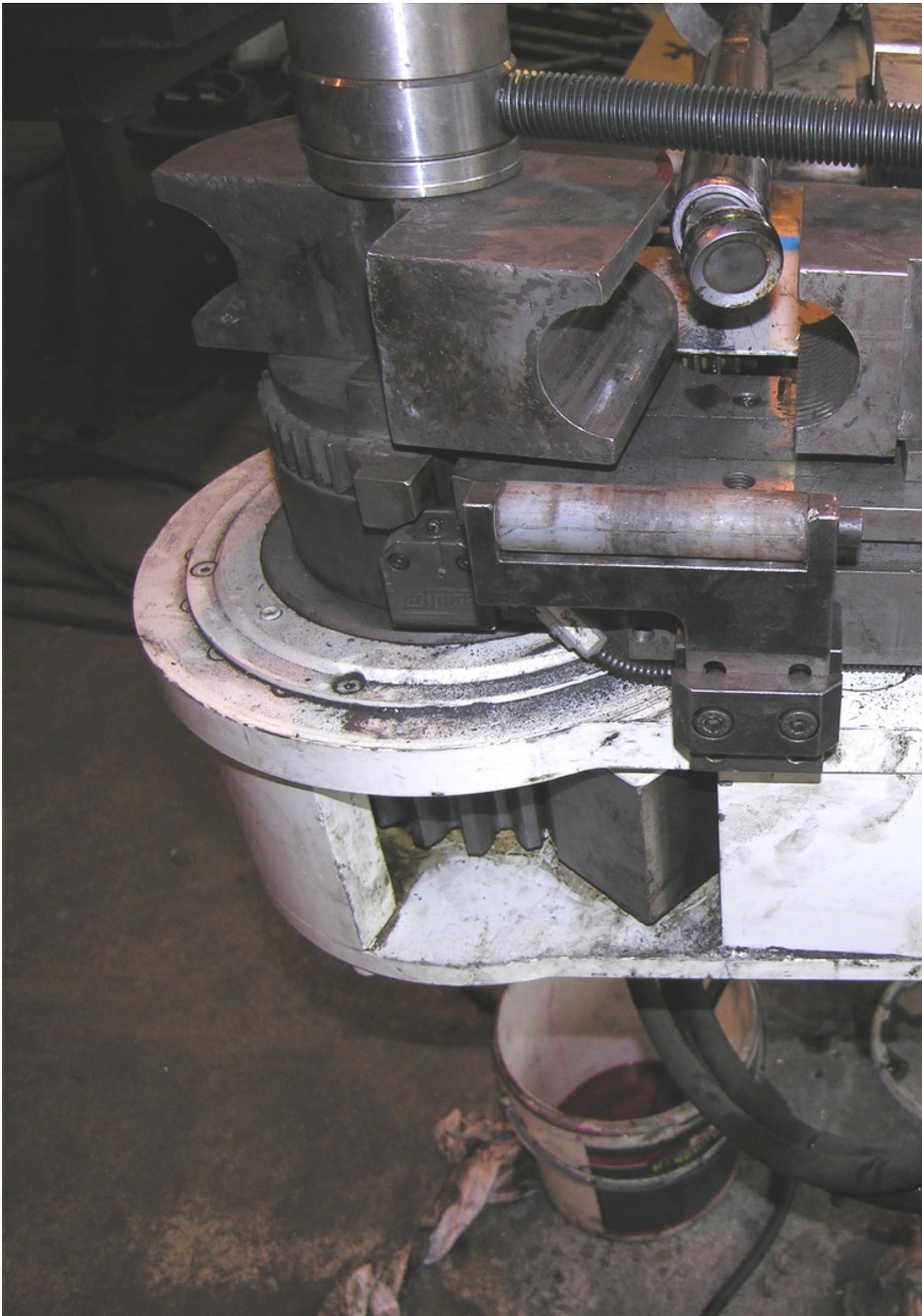


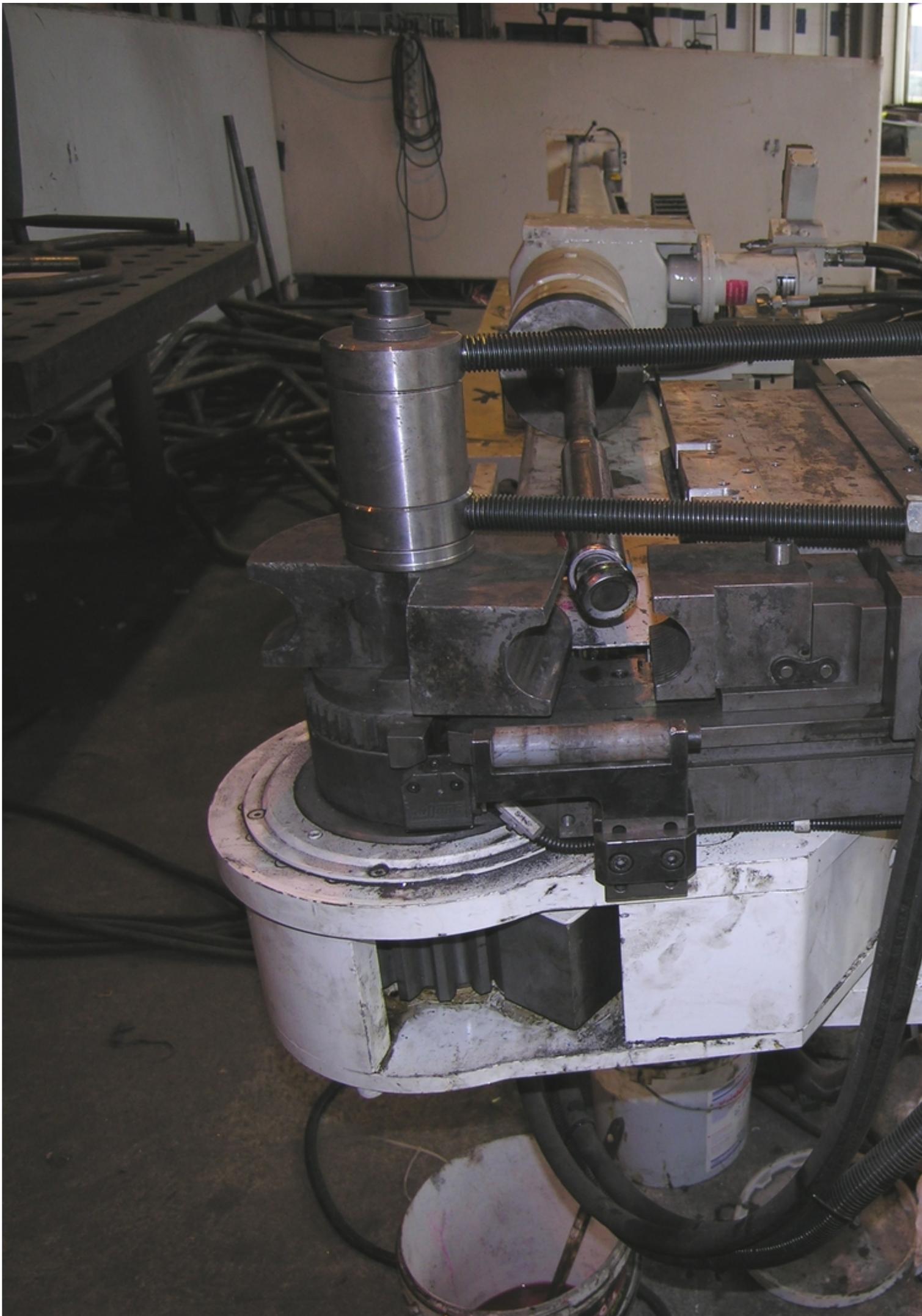




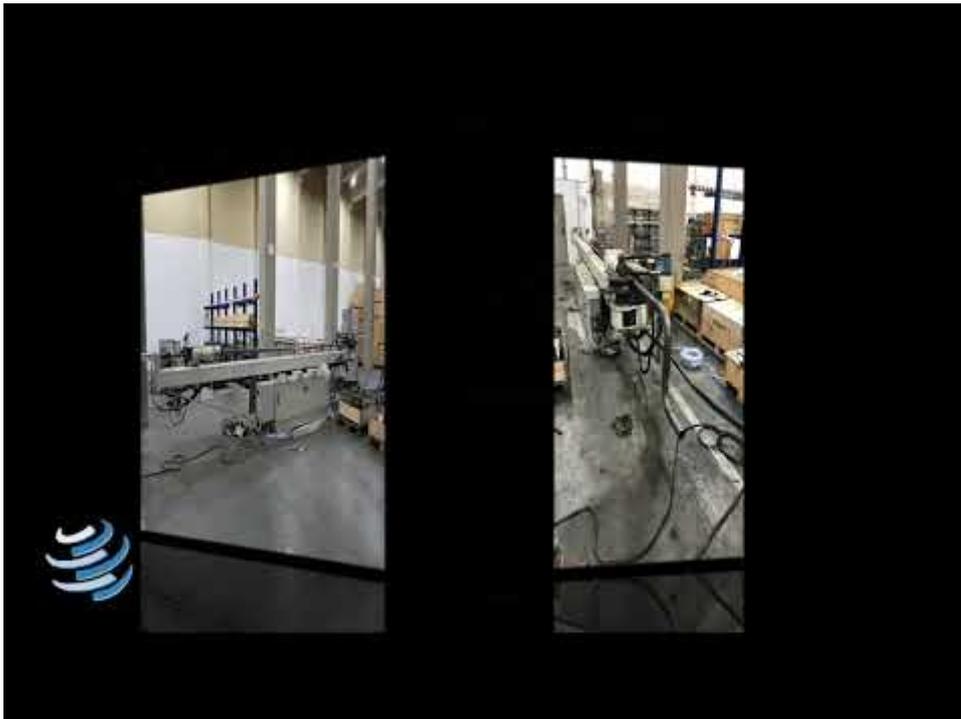








Video:



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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

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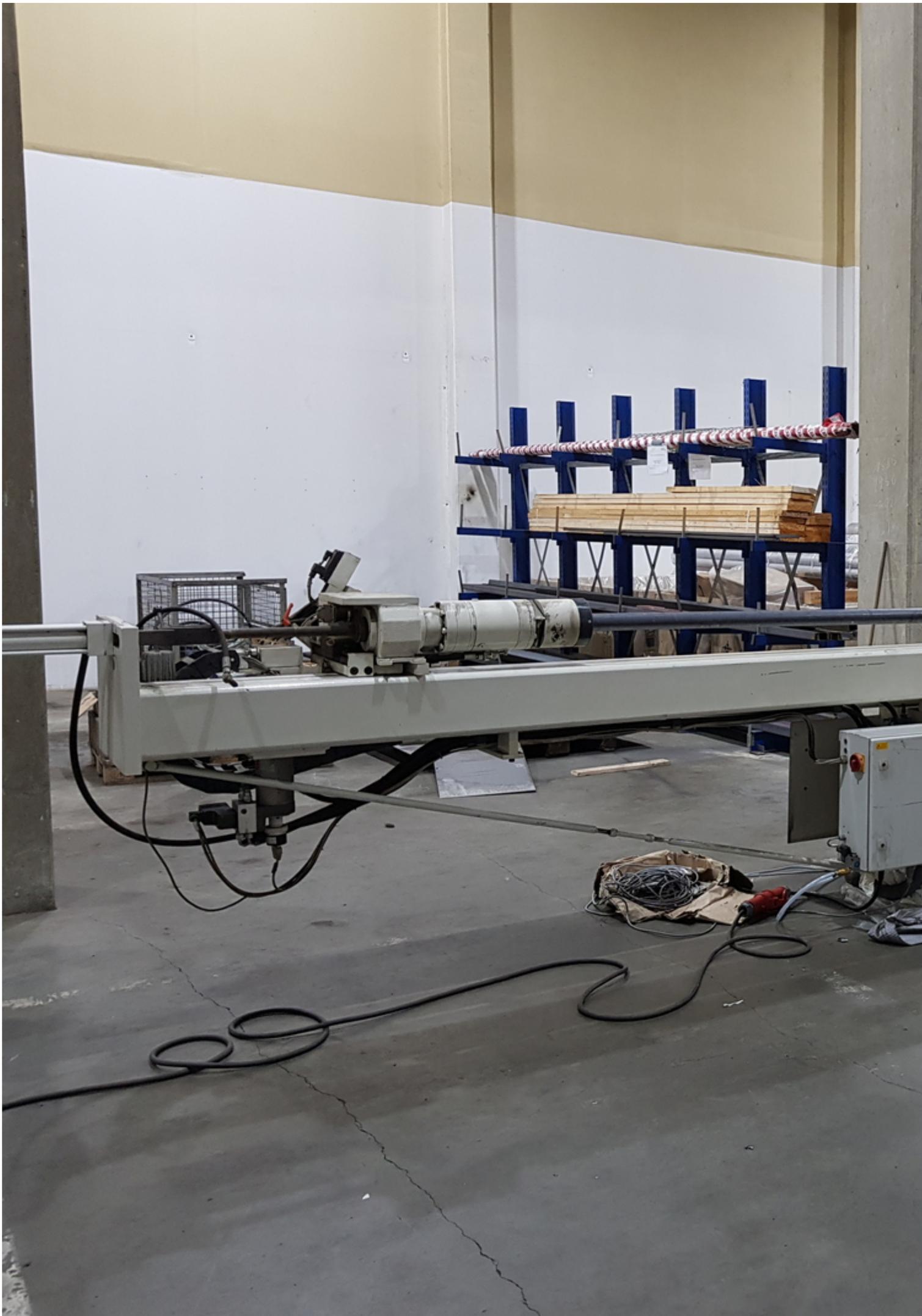
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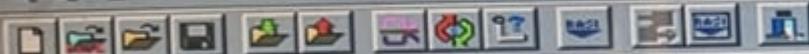
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Kopfdaten

Bediener: rasi

Auftragsnr.: C:\3R\RasiDN50\

Teilenr.: qwer1

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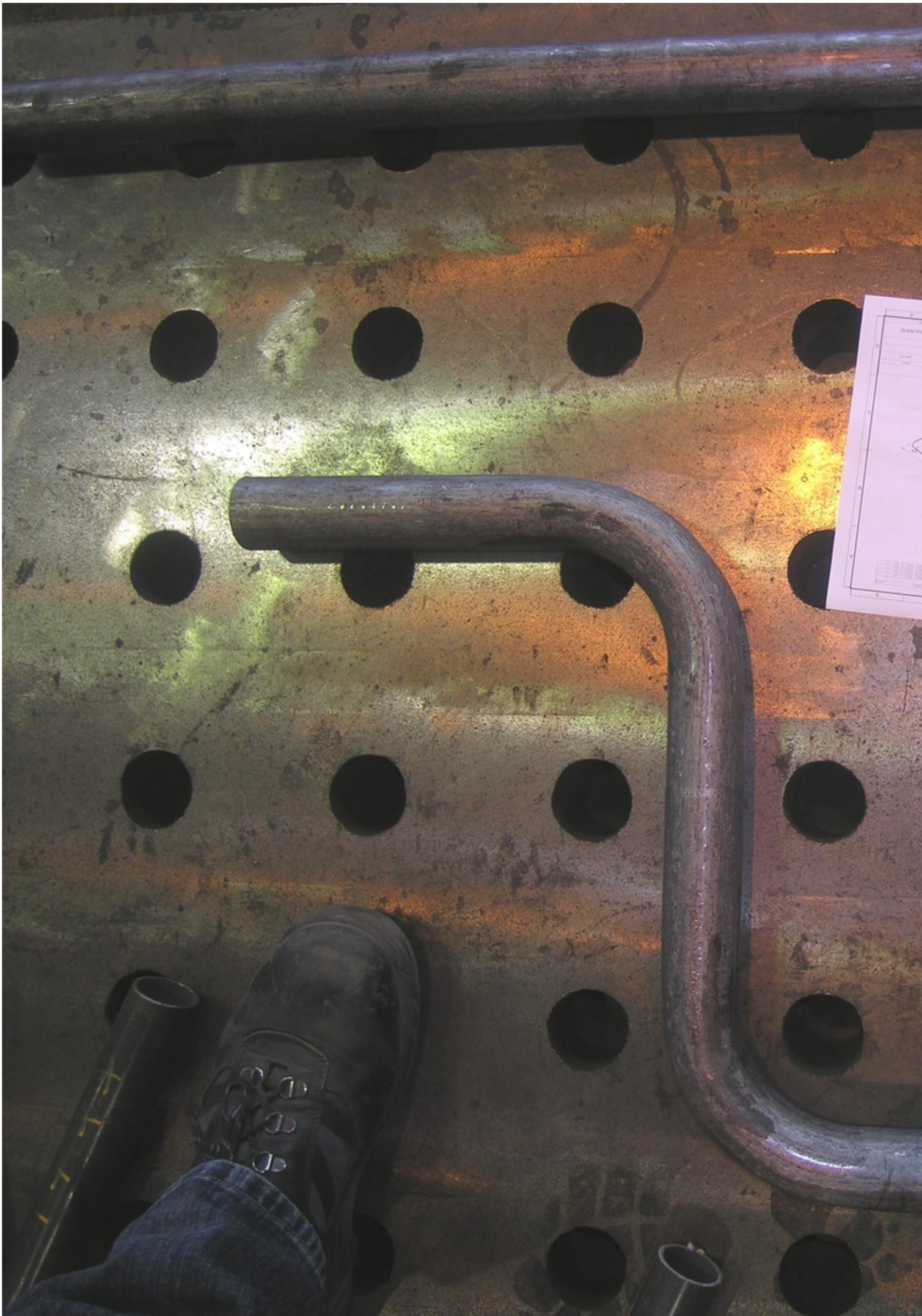
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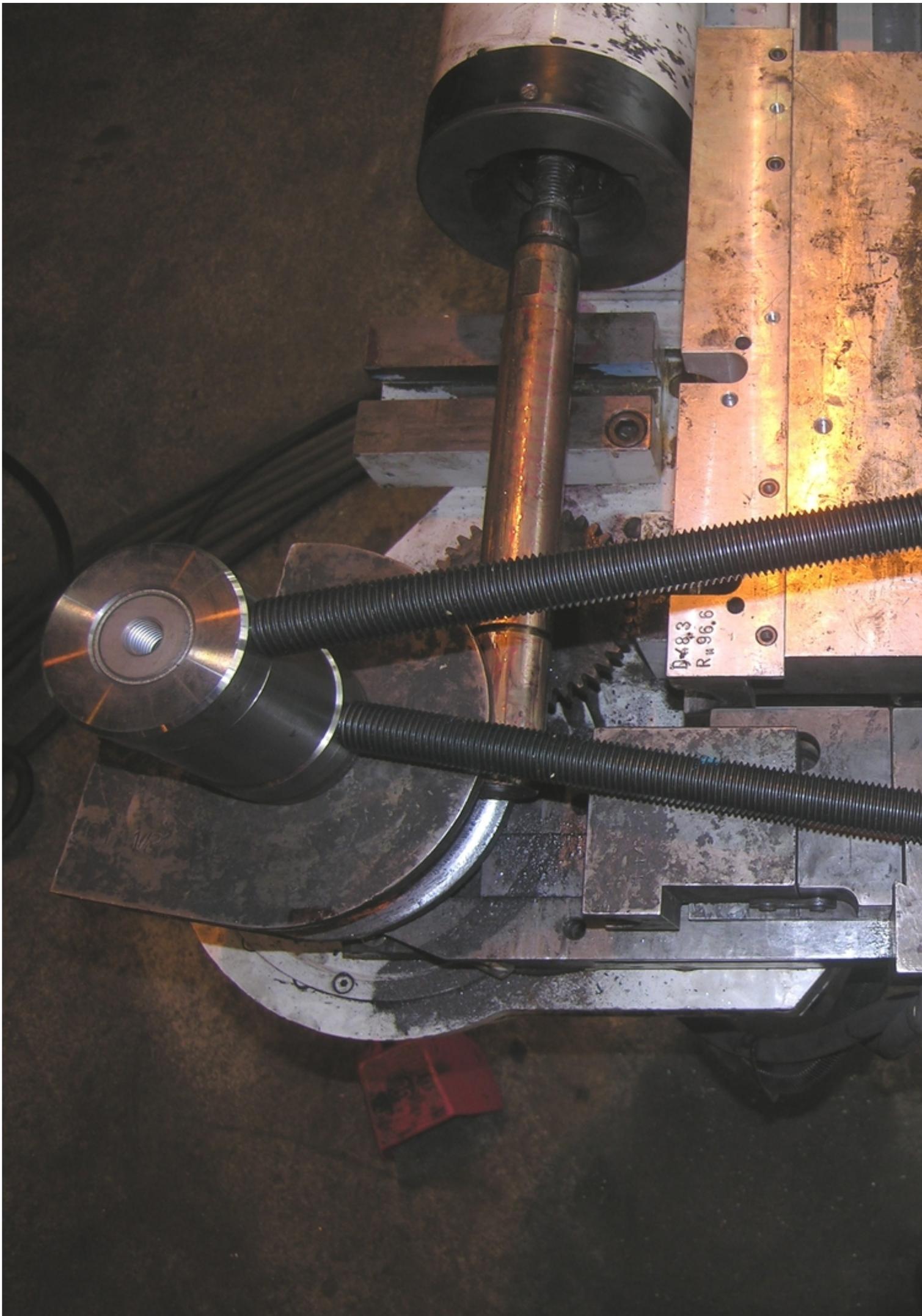
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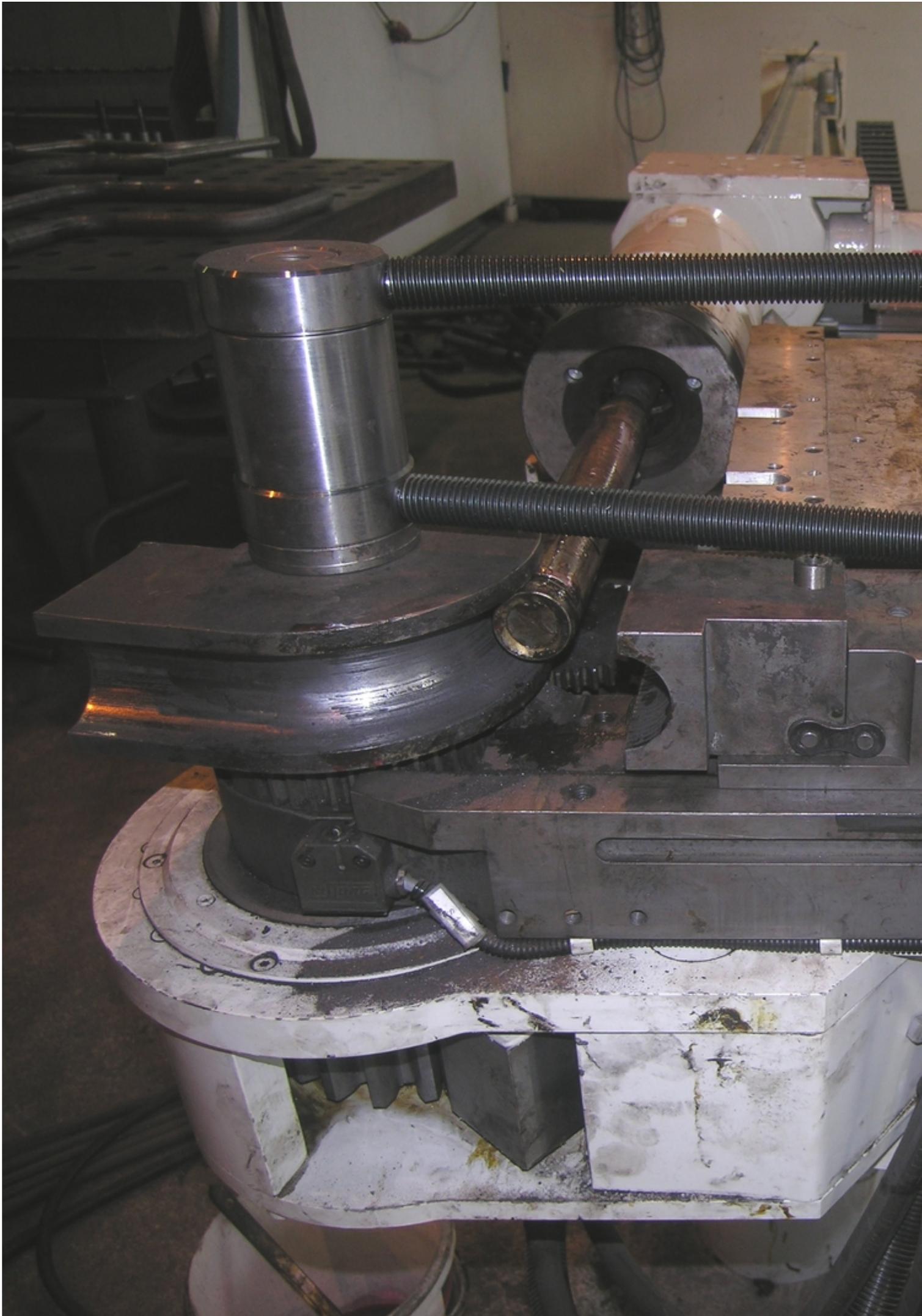
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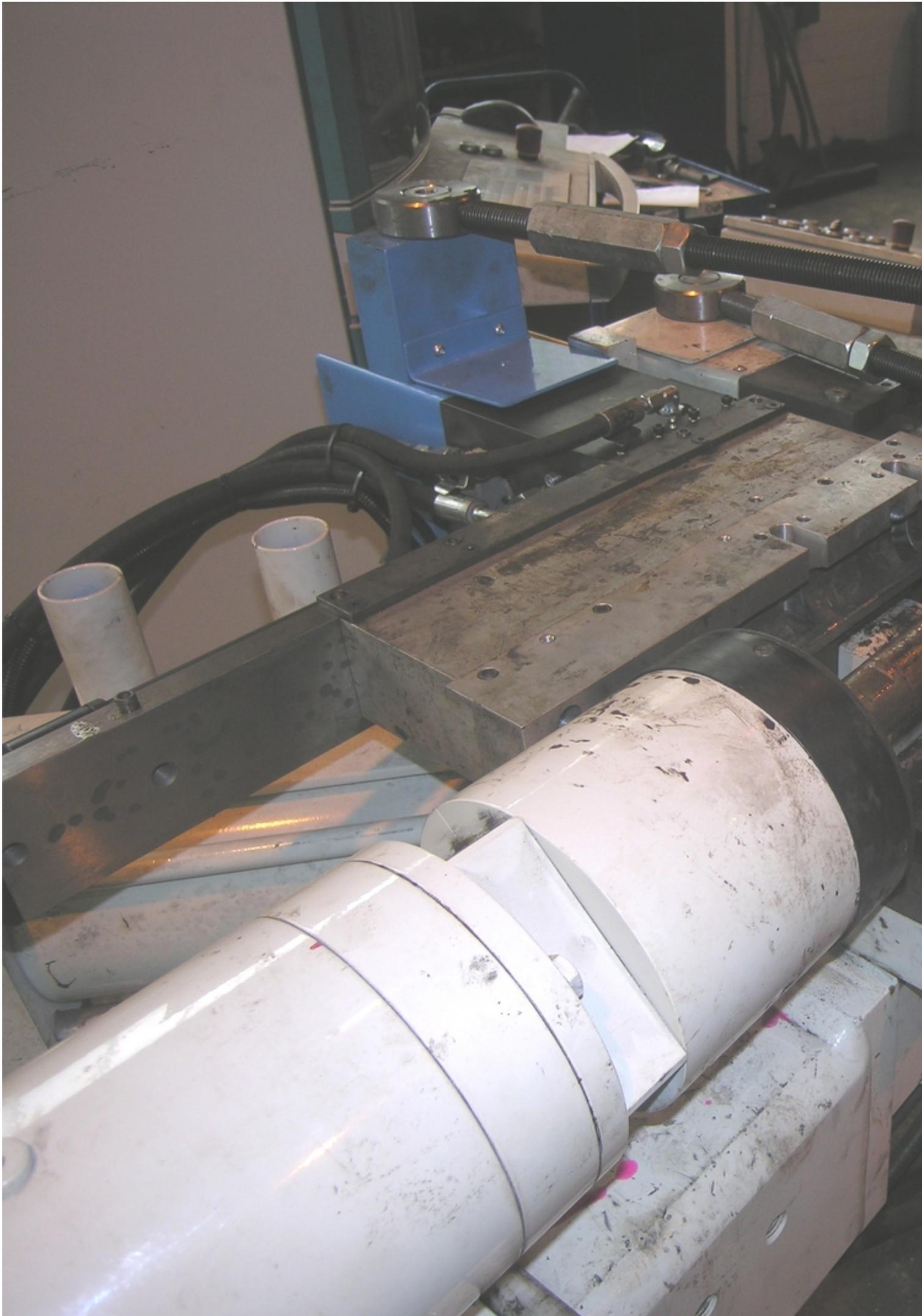


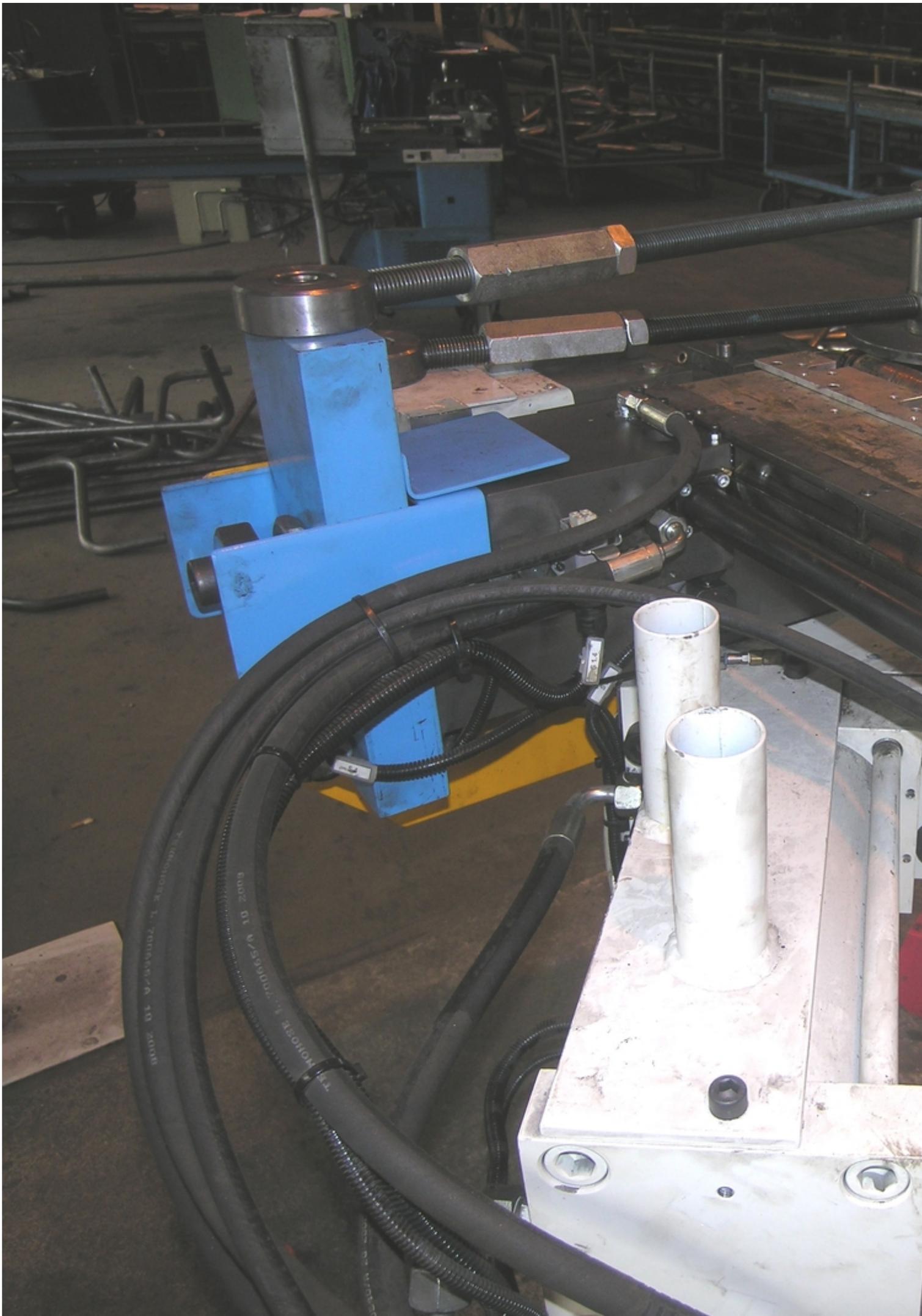


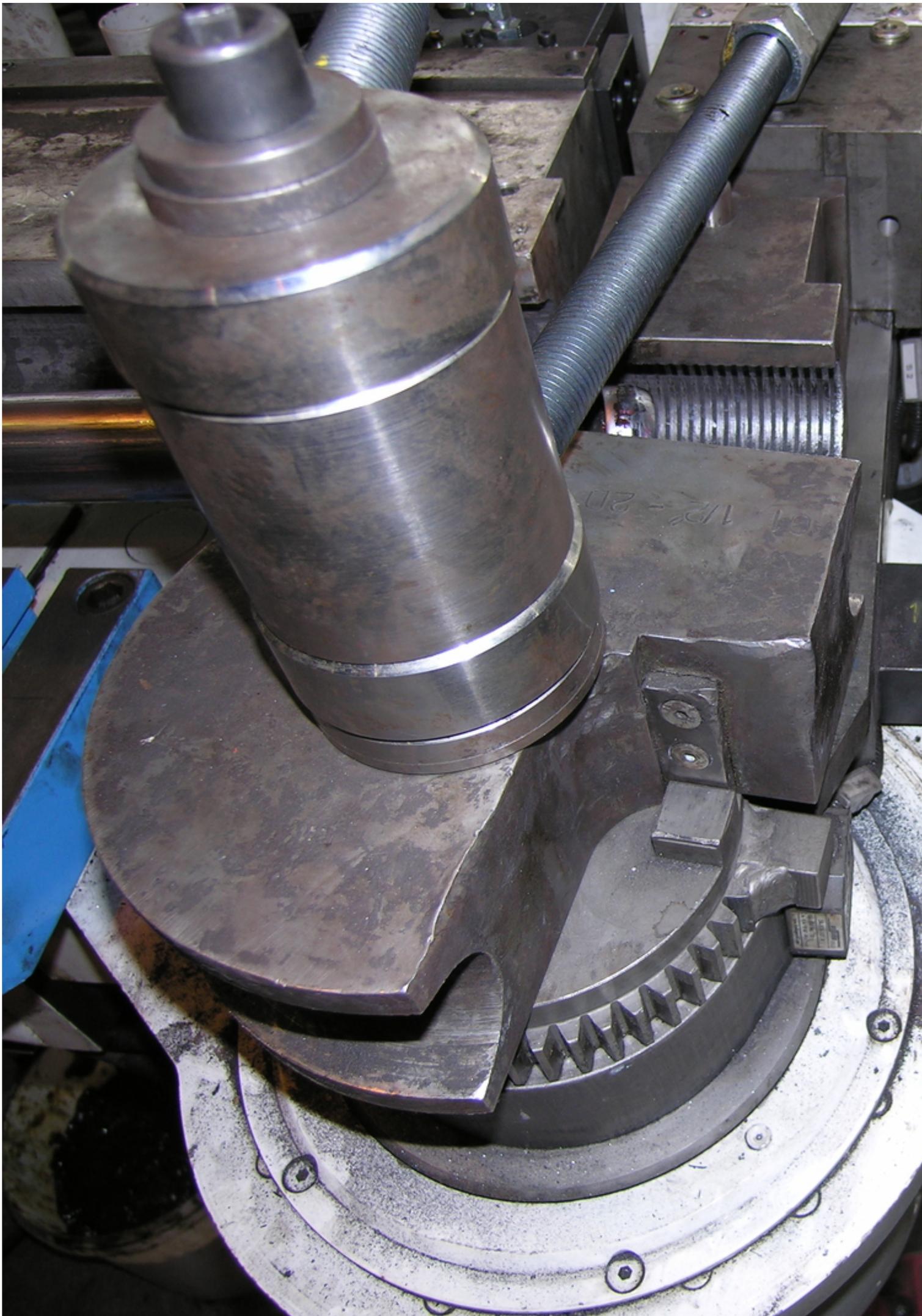
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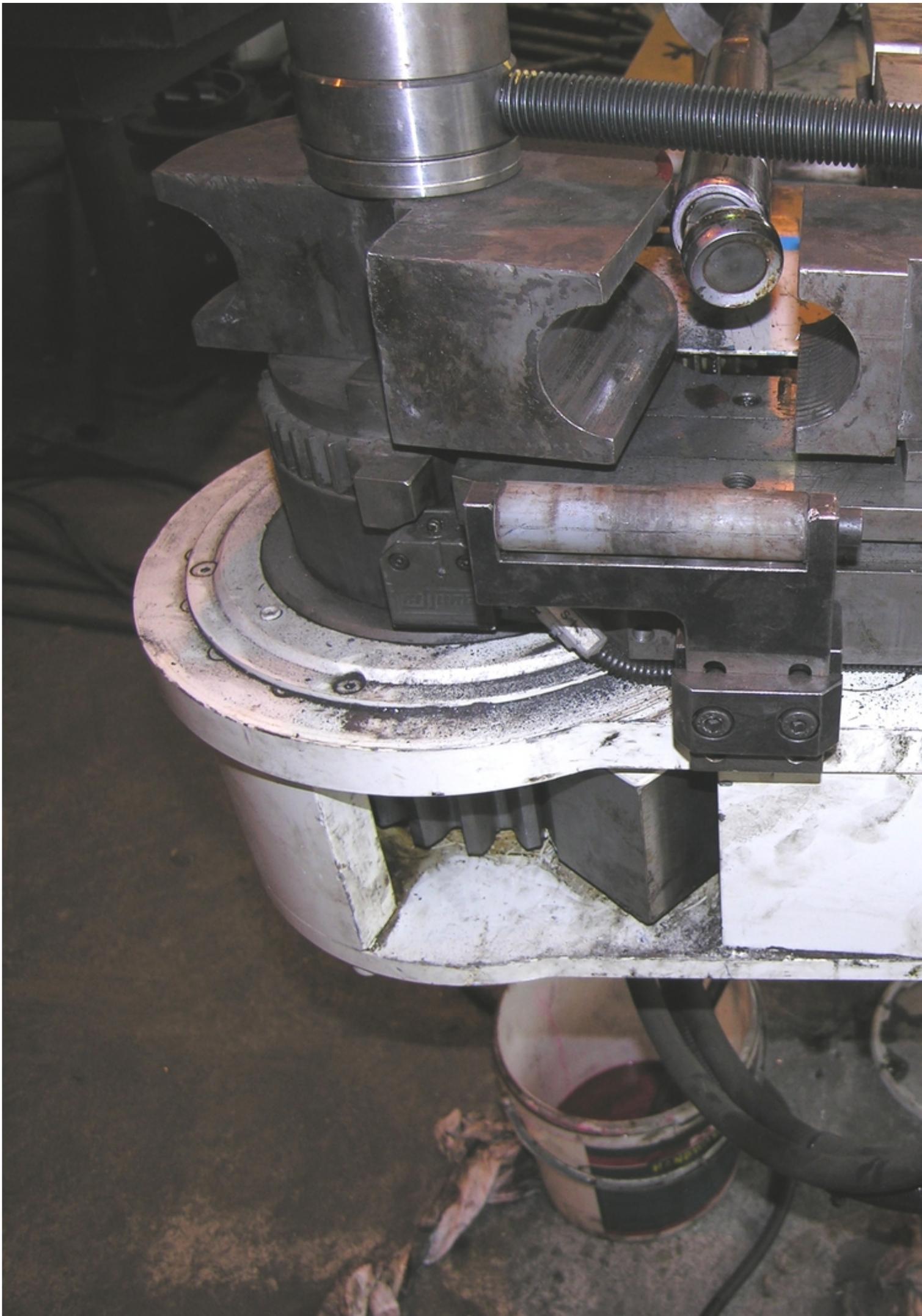


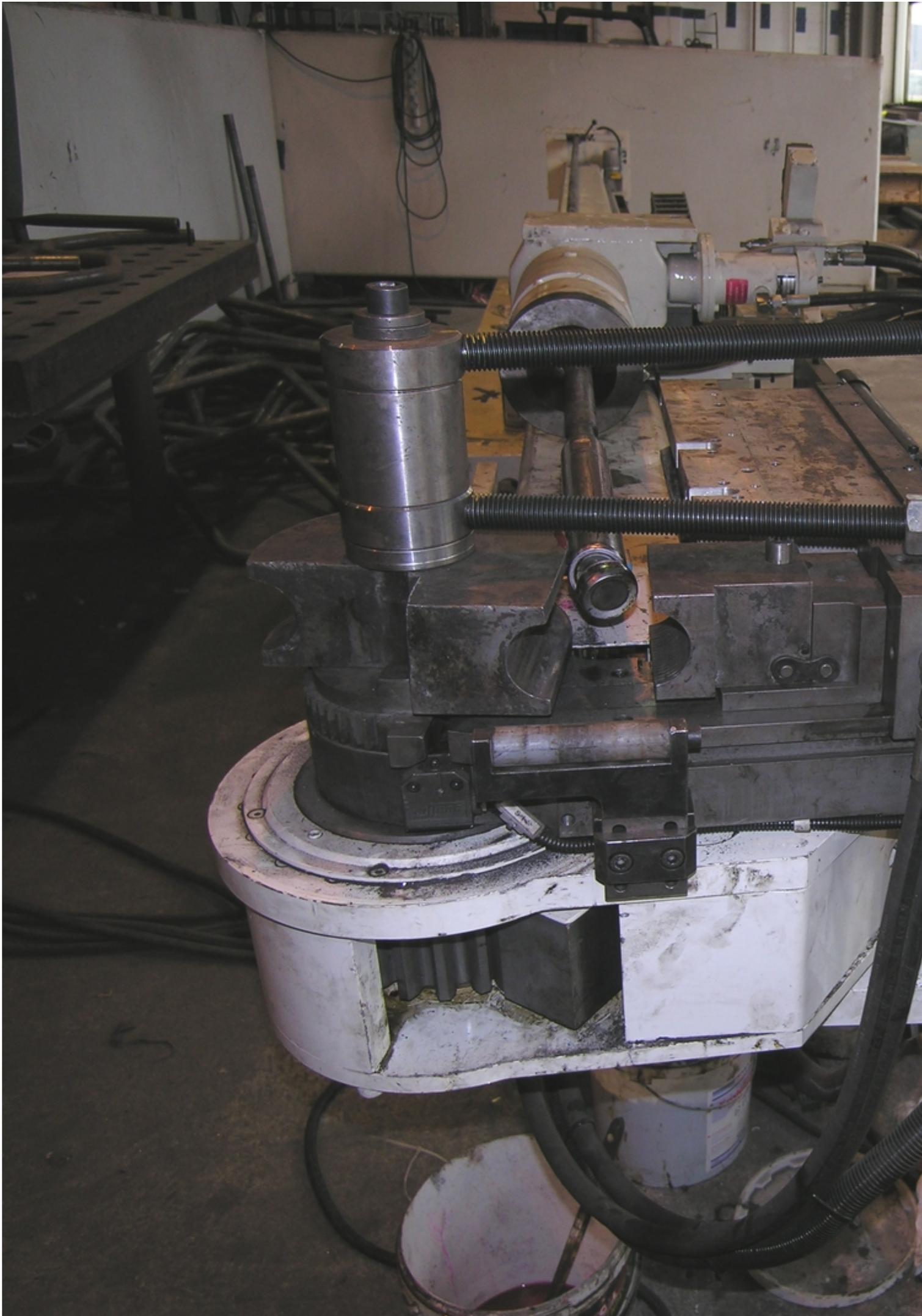




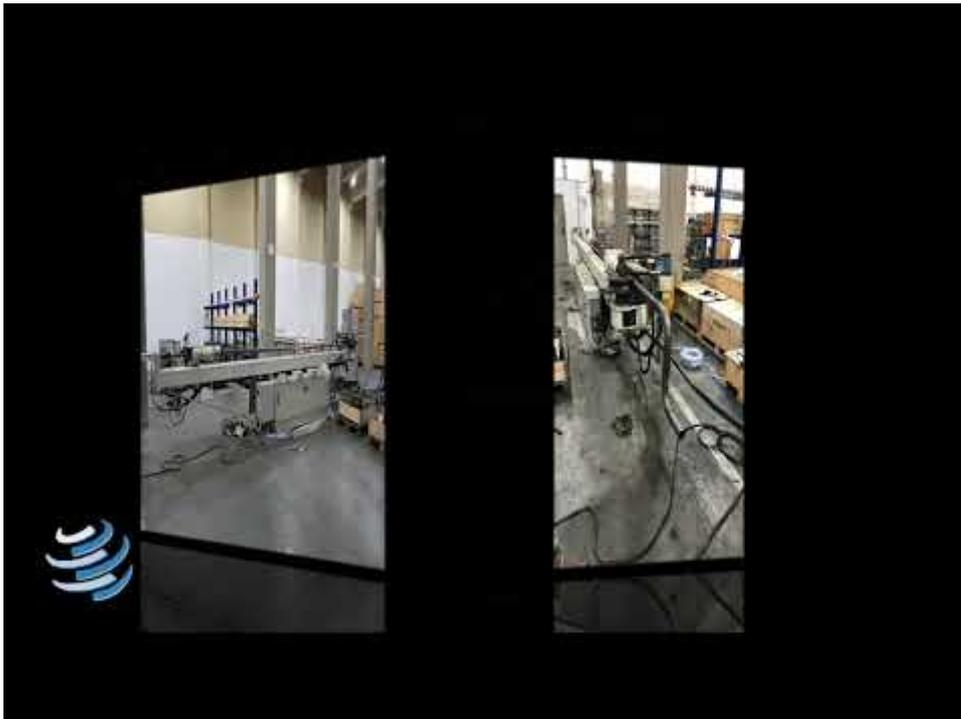








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