

#### Ref. No.: 1139-09220923

# HELLER MIC 600 **Overview and Technical Data:** HELLER - MC 600 4 axis with pallet pool HELLER HELLER Year of Build: Jan 2003



#### **Description:**

# Used HELLER MC 600 4-axis universal milling machine with 6-fold pallet pool

CNC Control Siemen Sinumerik 840 D

Overating Hrs. 60836 (from October)

Technical data:

- Travels
  - X-axis: 1700 mm
  - Y-axis: 1400 mm
  - Z-axis: 1250 mm
  - B-axis: 360.00 x 0.001 ° Max speed 6 rpm
- Feed forces: 15000N
- Feed rate: 60 m
- Spindle speed: 45-6000 rpm
- ICZ: 70 bar 22 I / min
- Tool holder: HSK 100 DIN 69893
- Tool magazine: 320 pieces

Full machine details see included PDF

The perfect 4-axis machining centre must be capable of being configured to your requirements, produce reliably even under extreme loads and offer a fair price/performance ratio. Our solution: HELLER 4-axis machining centres. Components that have been reliably used in mass production for years coupled with a high dynamic guarantee you robust processes – even at their limits, seven days a week in 3-shift operations.

#### Key facts

4-axis machining centres at a glance



- horizontal 4-axis machining centres with pallet changer as standard
- designed for highly stable processes and highly resilient even at its limits
- highly standardised and individually configurable
- high productivity through efficient performance and short idle times
- short chip-to-chip times thanks to the quick tool changer and high axis dynamic

- robust and reliable technology for high availability and longevity
- can be used for a wide range of different parts and materials
- ideal solution for the series production of small to medium batch sizes
- easy to automate with workpiece or pallet automation
- broad range of sizes suitable for almost any workpiece



### **Technical Data:**

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Control: SINUMERIK 840D Machine Hours: 60.836 hrs. Spindle Speed: 6.000 rpm Tool Holder: HSK-A100 Tool Capacity: 320 x

#### **Travels:**

X-Axis: 1.700 mm Y-Axis: 1.400mm Z-Axis: 1.250 mm

#### **Dimensions and Weight:**

Height: 3.048 mm Width: 6.618 mm Length: 15.608 mm Weight: 68.000 kg

#### **Buyer Information:**

Condition: Very good condition Availability: Sold Sold as: FOR/FOT (Free On Rail/Free On Truck) VAT: 19 % Location: Austria



# Images:









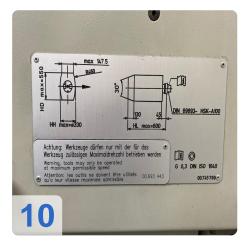














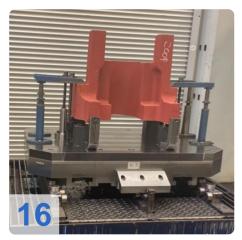










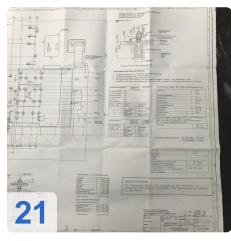




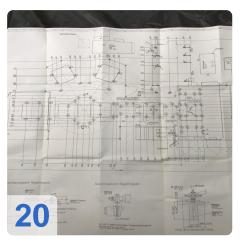


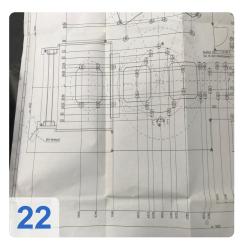
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# Video:







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