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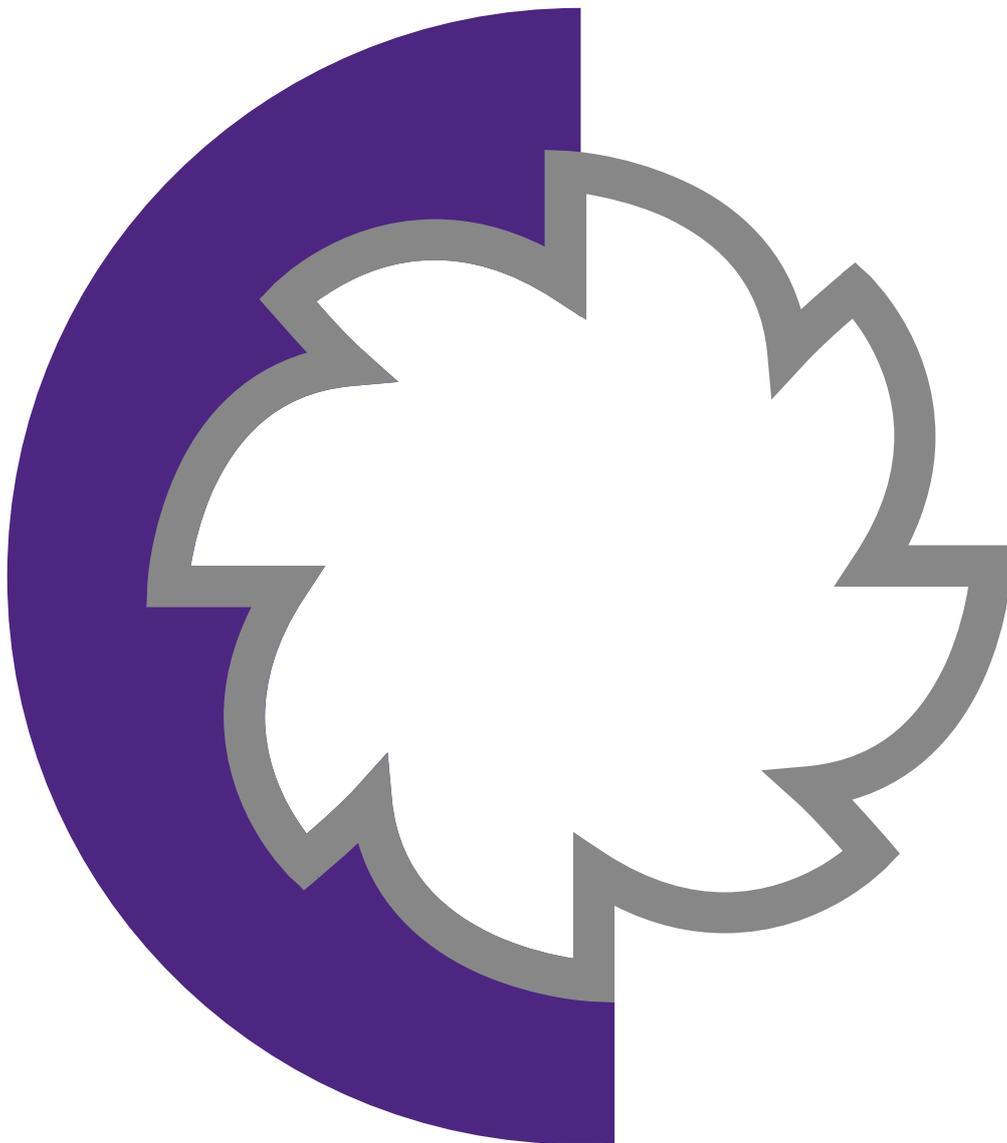
Ref. No.:

1142-10141922

Overview and Technical Data:

CME - FS-1 CNC Bedtype Milling Machine

[CME](#)



Year of Build:

Jan 2001

Description:



Used CME FS-1 CNC Bedtype Milling Machine

CNC Heidenhain TNC 410 Control

Technical Data

- Travels
 - X-Axis : 1400 mm
 - Y-Axis : 1000 mm
 - Z-Axis : 1000 mm
- Table Size: 1600x1000 mm
- Max. Weight On Table: 4.500 kg
- Motor Power: 27 kW
- Spindle Taper: ISO-50 / DIN 69871
- Spindle Speed Range: 50~3000 rpm
- Rapid Traverse Speed in 3 Axes: 20 m/min
- Positioning Accuracy in 3 Axes: ± 0.005 mm
- Repeatability Accuracy in 3 Axes: ± 0.005 mm
- Weight: 13.000 kg
- Digital Motors
- Drives Linear Guideways
- Linear Guide Motionblocks ix X/Z/Y axe
- Universal Milling Head
- Thermal Compensation
- CE Norms
- Complete Coolant System Automatic Centralised Lubrication Hydraulic Compensation
- HR-140 Haidenhain Portable Hand Wheel Horizontal / Vertical Positioning
- Semi Automatic Milling Head
- 15 bar Cooling Through Spindle

This machine is in Auction which ends on 31 Oct 2021 from 12:00 AM CEST

<https://auctions.maynards.com/auction-020/itemDetails/4392/547385>

The FS Series range is the result of years of work and improvement, developing a product of great structural rigidity. It is a heavy, oversized machine to ensure the best possible response in limit working conditions. The different FS Series models offer a great range of working capabilities thanks to their different itineraries, which enable the machining of big parts that used to require a much bigger machine. The standard equipment of the FS Series includes an automatic milling head that enables a great number of machining angles thanks to its 1° back turn and 2,5° front turn. This allows for the machining of more than 5 sides without having to move the part, which saves time and space and makes the work more dynamic. Its power and R.P.M. enables work in first rough milling operations and in part finish operations.

Technical Data:

Technical Data:

Control:

[TNC 410](#)

Spindle Speed:

3.000 rpm

Tool Holder:

[SK50](#)

Travels:

X-Axis:

1.400 mm

Y-Axis:

1.000mm

Z-Axis:

1.000 mm

Dimensions and Weight:

Weight:

13.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:













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Mannheim 48
68173 Mannheim
www.maynards.com

002

HEIDENHAIN

Manueller Betrieb

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Y +456,520
Z -221,415

REST X +639,370
Y +141,350
Z +606,860

POWER HEAD 3...0
T IN HEAD.....165

T 0
F 606 / 0 M5/9
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| M | S | WIRBEL- FUNKTION | SCHRITT- WEGE EIN | BEZUGS- PUNKT BEZUG | WERKZEUG TABELLE |
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S %

PGM MGT ERR
CALC MOD HELP

APPR DEP
CR RNC

150
F %

TOUCH PROBE
STOP

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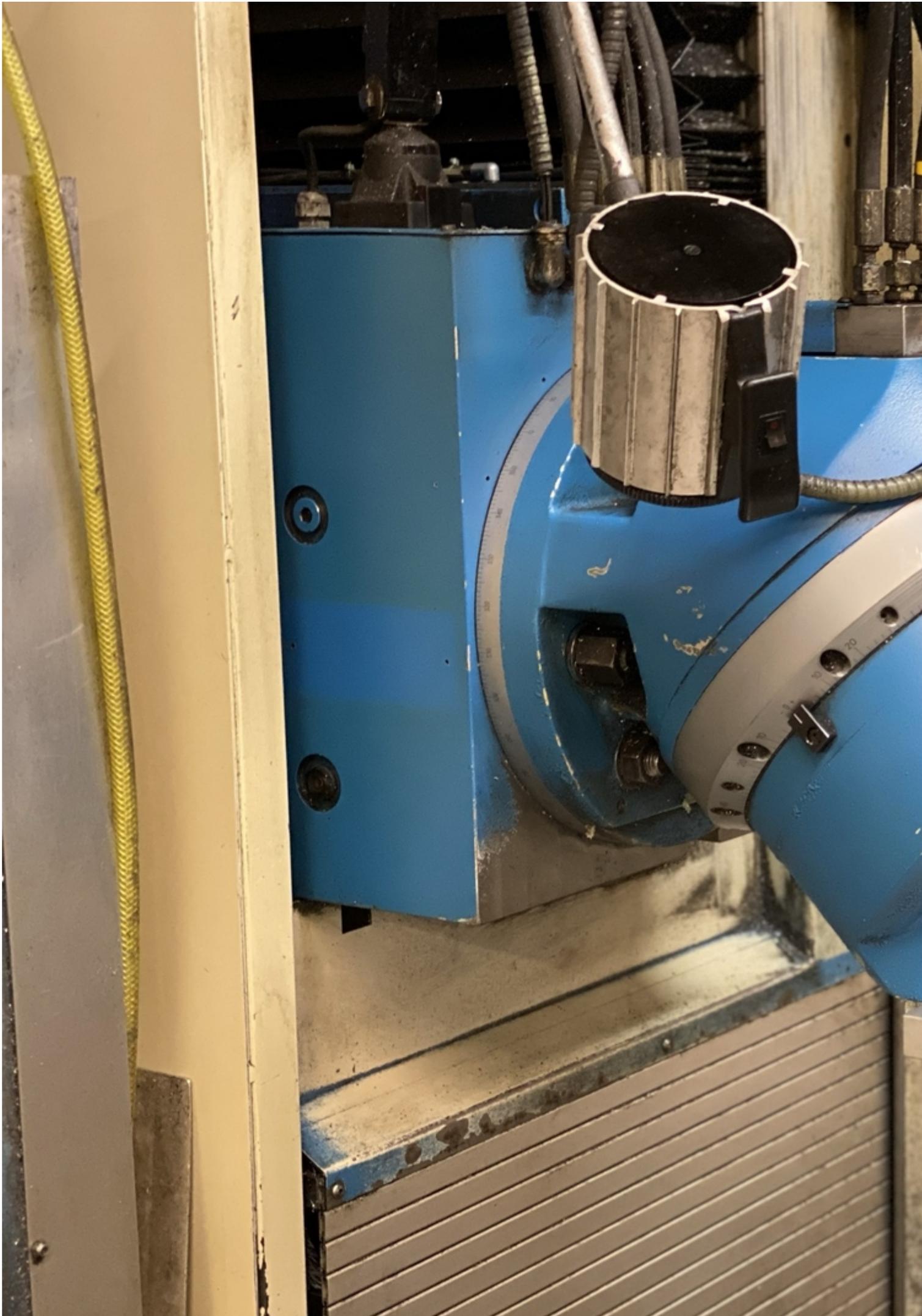
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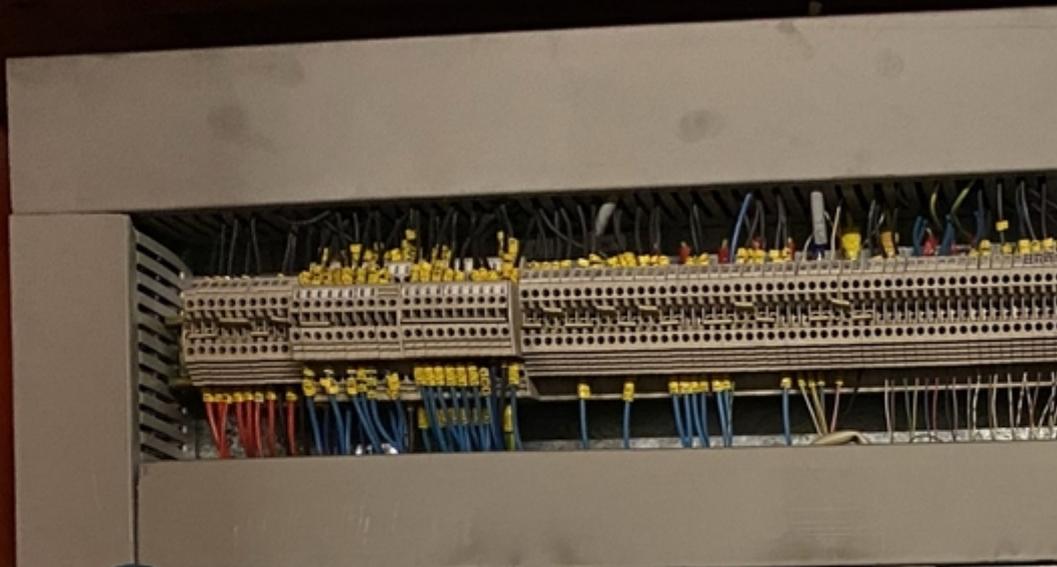
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⚠ DANGER!
High Voltage
Do not touch the internal components of the device. The internal components are not user serviceable. For maintenance, contact the manufacturer's service department.
Endramat SYSTEM 200
801120000

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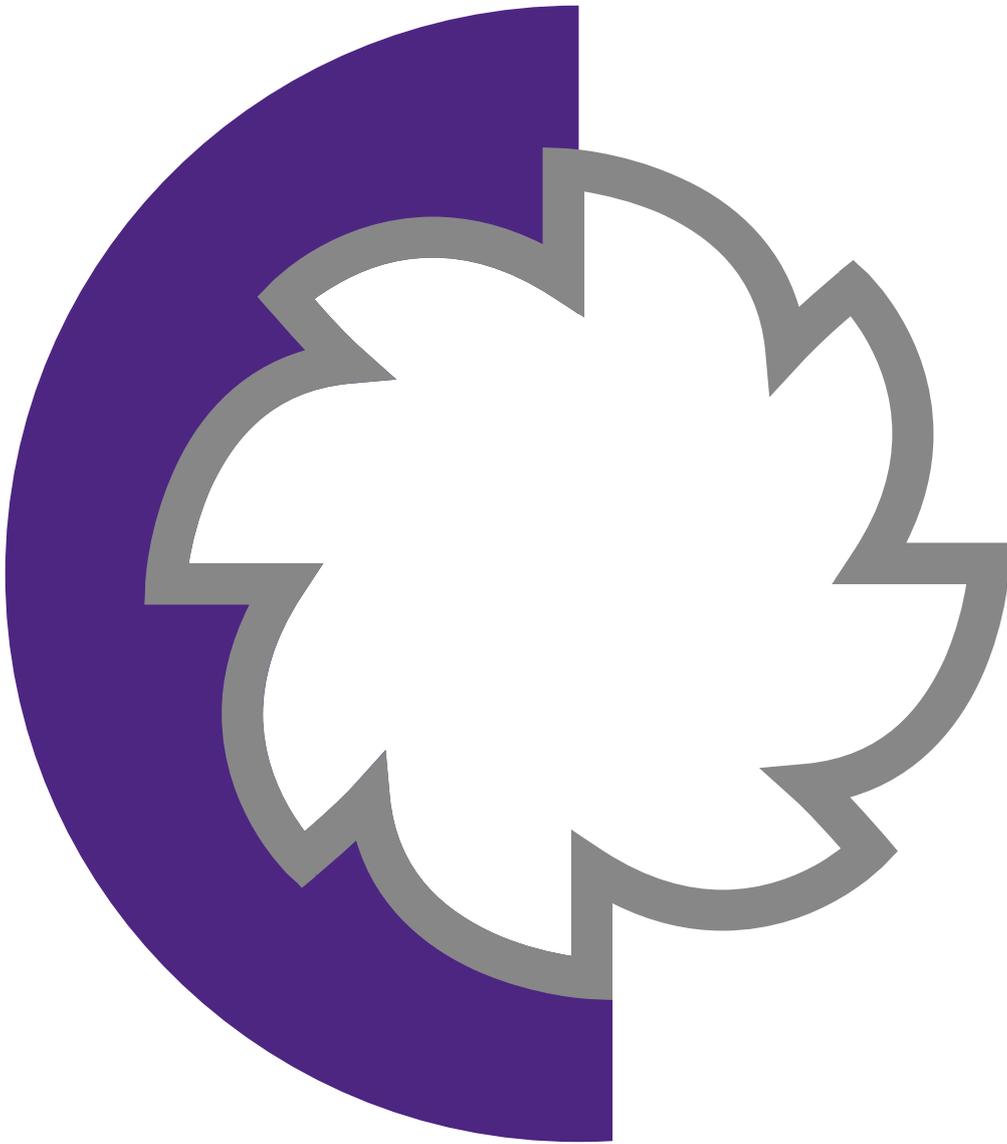
Web.: <https://www.asset-trade.de/en>

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CME



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[TNC 410](#)

Spindle Speed:

3.000 rpm

Tool Holder:

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Travels:

X-Axis:

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Dimensions and Weight:

Weight:
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Buyer Information:

Condition:
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Availability:

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Sold as:
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Location:
Germany

Images:













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POWER HEAD 3...0
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Control panel featuring a keyboard, numeric keypad, function keys, and a hand-held controller with a joystick and buttons. Includes a red emergency stop button and a yellow stop button.

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PGM MGT ERR
CALC MOD HELP

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CR RNC

150
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TOUCH PROBE
STOP

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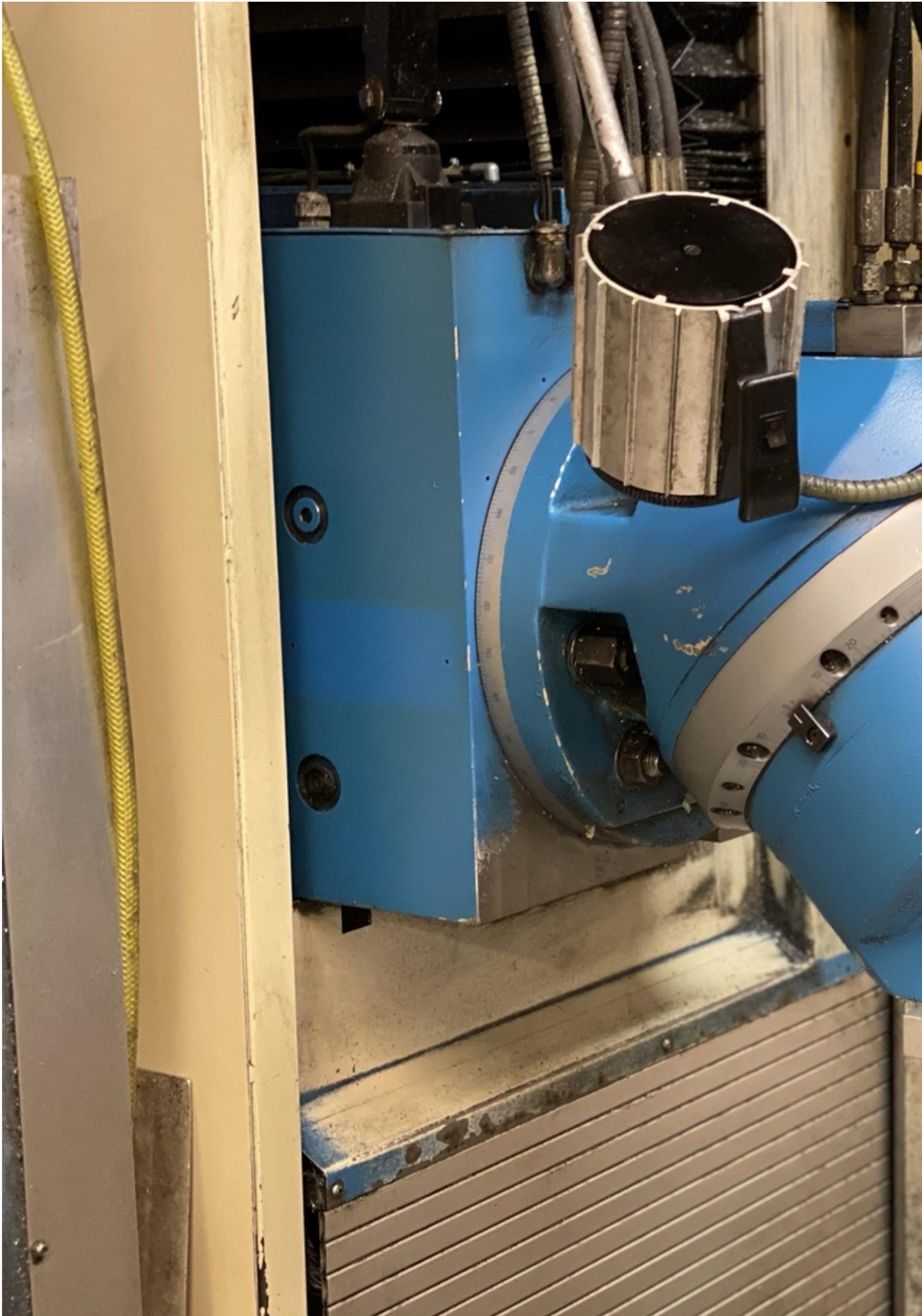
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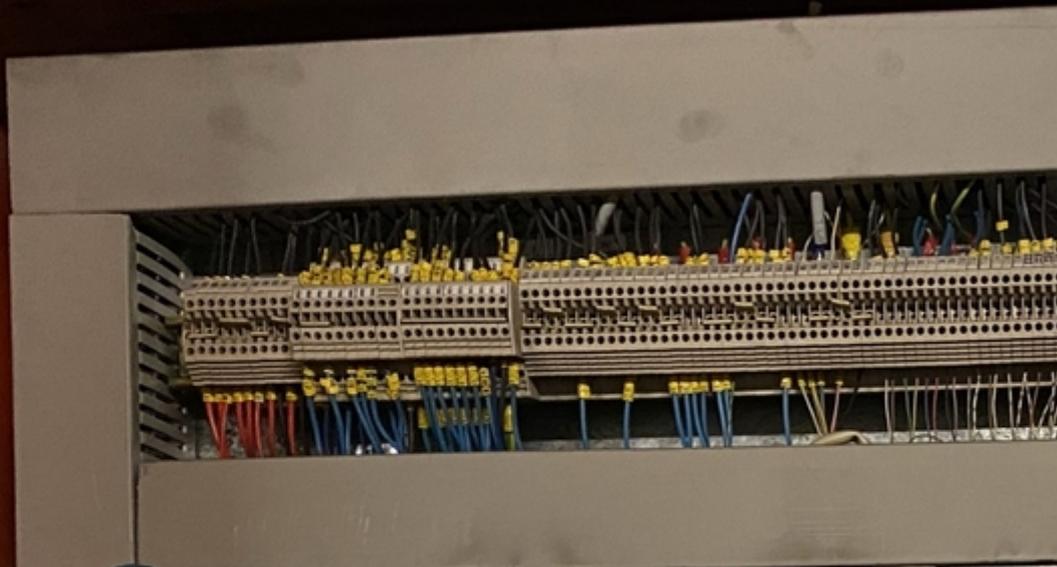
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