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Ref. No.:
1140-10271431

Overview and Technical Data:

BES - S-32-3 CNC EDM

BES

bes

Year of Build:
Jan 2000

Description:

Used BES S 32-3 CNC drilling eroding machine

CNC Controls Heidenhain TNC 124

Technical Data:

- Table size (Width x Depth) 450 x 210 mm
- X / Y / Z: 290 x 190 x 350 mm
- Coarse adjustment motorized Z: 150 mm
- Max. Height piece: 245 mm
- Max. Weight piece: 200 kg
- Guide setting electrode: 150 mm
- The electrode diameter of 0.2 to 10 mm
- External dimensions of the machine 1030 x 800 x 2100 mm
- Weight: 600 kg
- Can filter 20 liters (standard), distilled water, alternatively additional HICUT 1:20

The bes S32-3CNC drill EDM machine is an inexpensive variant with a Taiwanese machine base, which is built by bes. The Heidenhain control TNC 124 enables the machine to be integrated into the company network. This machine is ideally suited for tool and mold making with simple to moderately difficult requirements and offers a high level of safety in automatic operation.

S 32-3 CNC properties

- stable cast construction
- Linear scales in all axes
- high drilling speed

- low electrode wear
- Integration into the company's own CAD / CAM environment
- V-24 ??interface
- Antastfunktionen für Kante und Kreis
- flexibel programmierbar
- Makroprogrammierung für Polar- und Reihen-/Spalten-Lochbilder

Technical Data:

Technical Data:

Control:

[TNC 124](#)

Dimensions and Weight:

Height:

2.100 mm

Length:

1.030 mm

Width:

800 mm

Weight:

600 kg

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

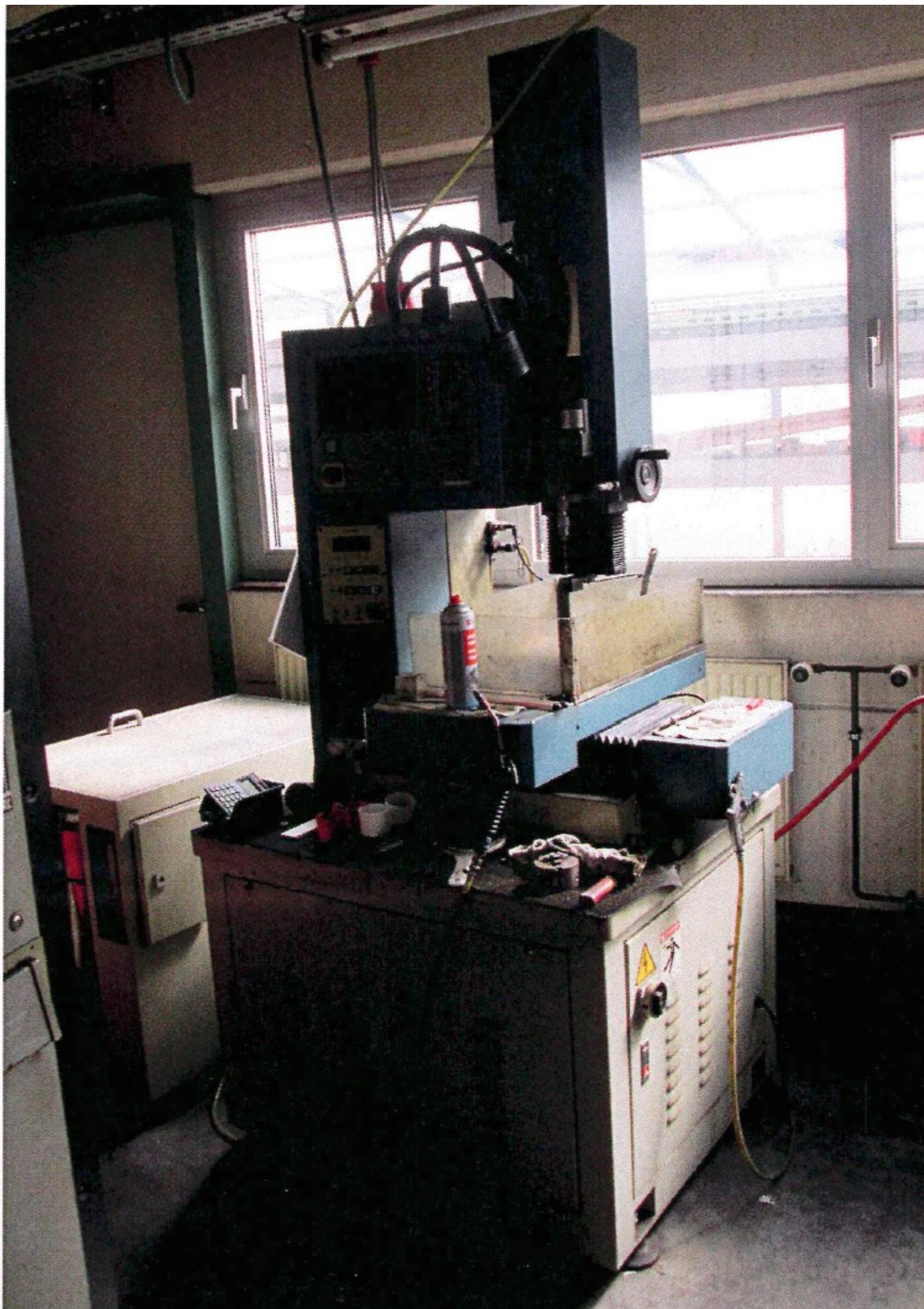
Buyers Premium:

[16 %](#)

Location:

Germany

Images:







bes
S-32-3
CNC
CE

Control panel area featuring a small LCD screen, a numeric keypad, and various function buttons. The brand name 'HEIDENHAIN' is visible at the bottom of the panel.

Maynard's 009

A secondary control panel with several buttons and a red emergency stop button. The text 'CNC MILL' is visible at the top of this panel.

The main worktable area, which is a large metal block mounted on a blue base. A vertical spindle assembly is positioned above the worktable, ready for machining.

A blue auxiliary unit or cabinet located to the right of the main machine, connected to the system by a red hose.





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009

EDM DRILL

12 2 5 3 4



ON ON UP ON ON

C1 C2 SERVO SPARK POWER

ON ON DOWN OFF OFF

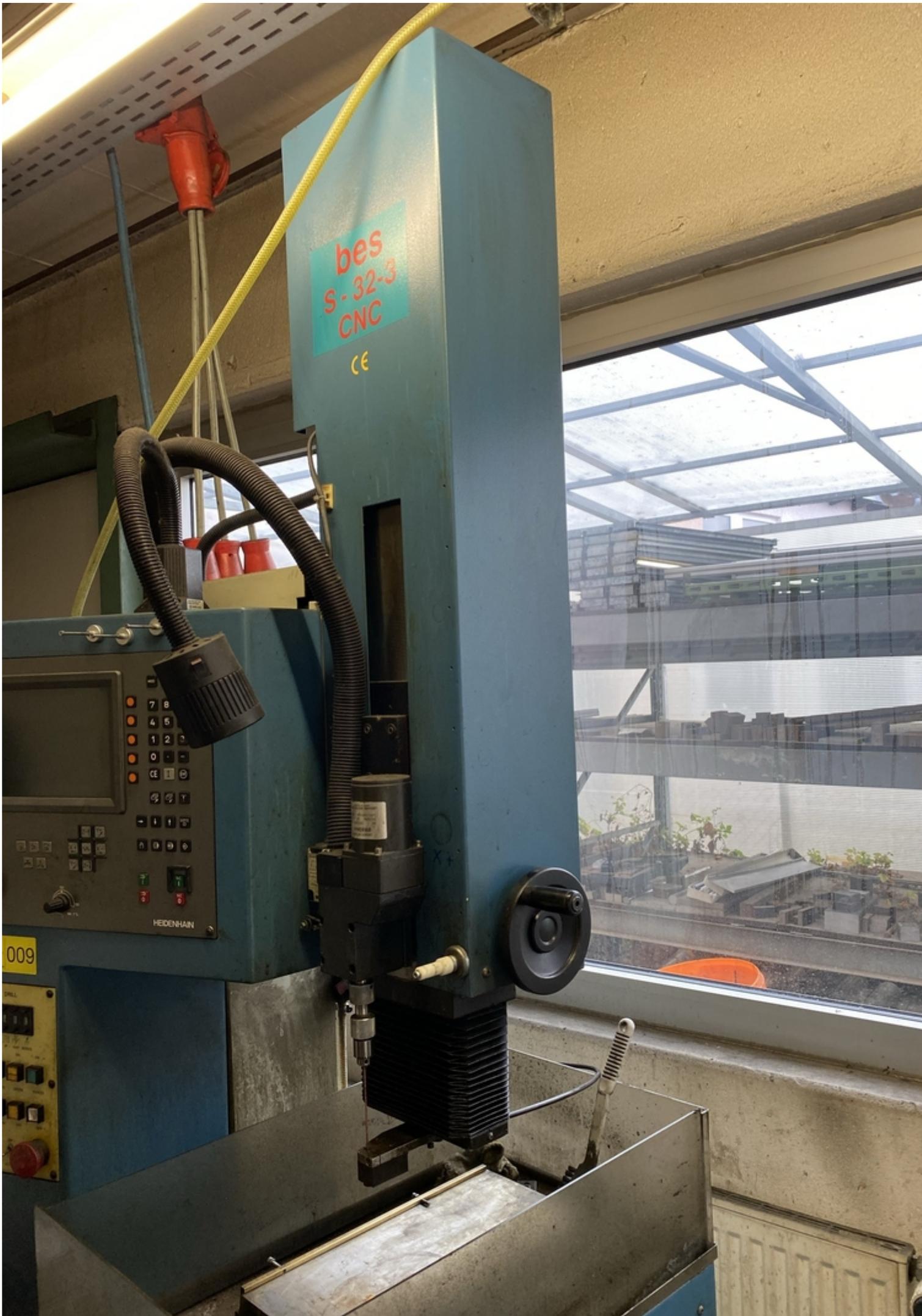
C3 C4

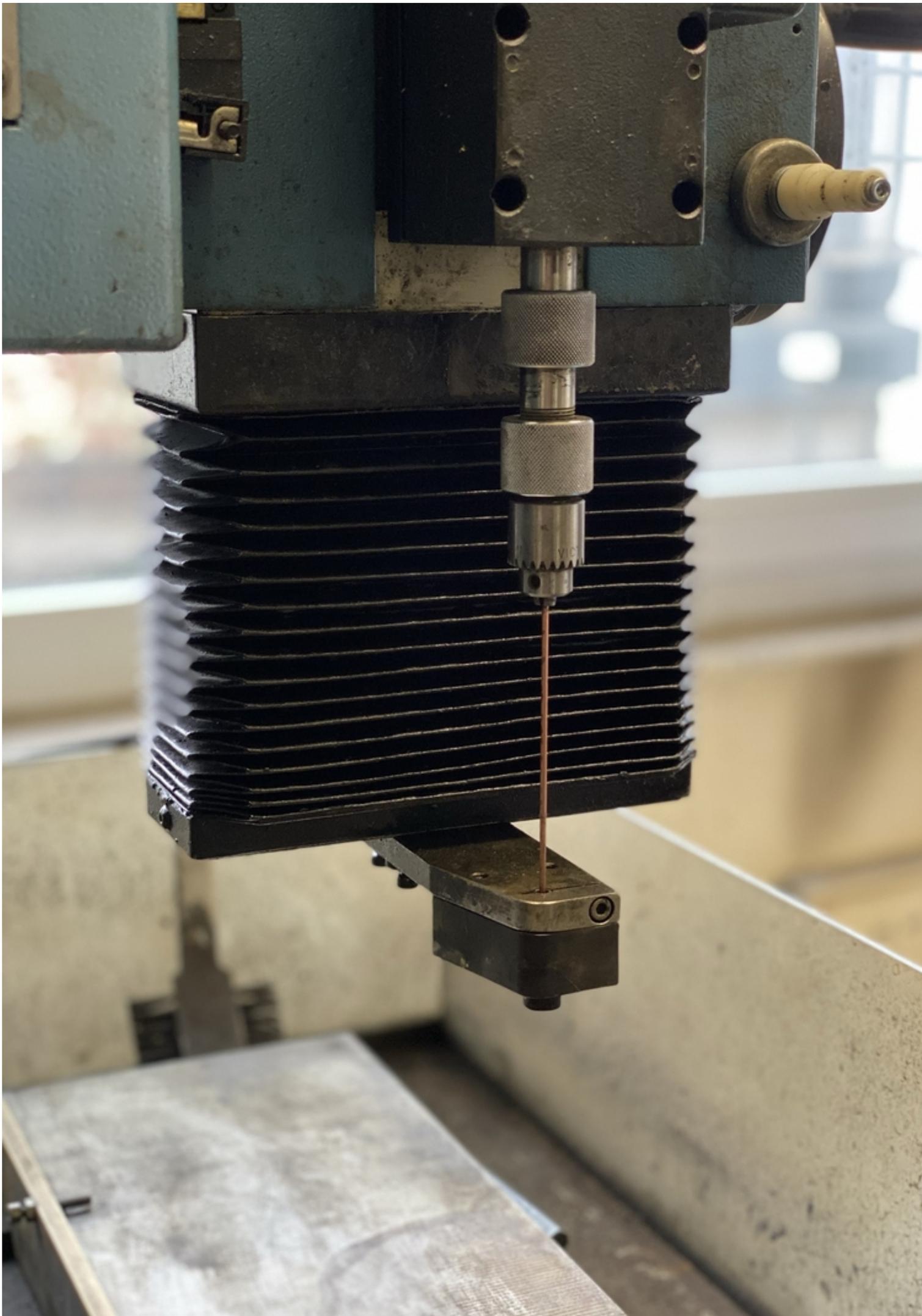
ON ON ON

EDGE FINDER PUMP ROTATE





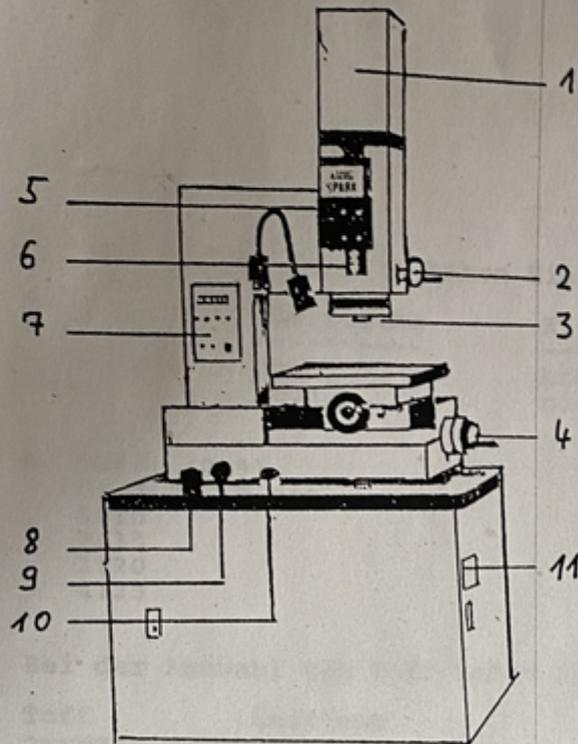




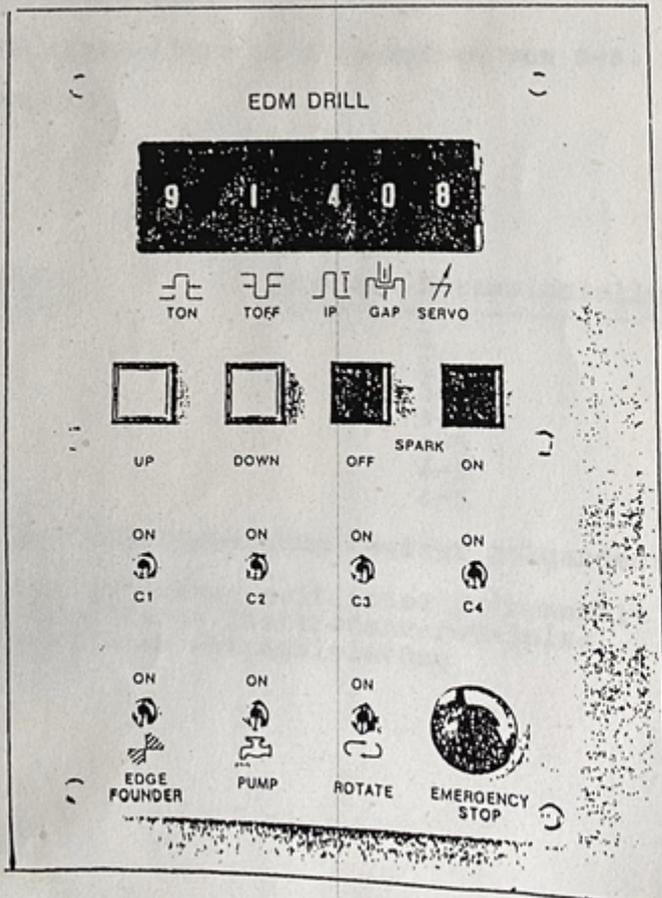




Teil B1:
Anordnung der Bedienteile
Übersicht



1. Arbeitskopf
2. Handrad Z-Achse
3. Elektrodenführung
4. Handräder Tisch
5. R-Achse (Rotation)
6. Elektrodenhalter
7. Bedientafel
8. Druckeinstellung
9. Druckanzeige
10. Druckfreischaltung
11. Netz EIN/AUS zum Öffnen des Schrankes zuerst auf Aus stellen, dann im Gegenurzeigersinn drehen.



PROGRAMM-EINSPEICHERN/E

```
0 BEGIN PGM 1
1 F 500
2 M 36
3 END PGM 1 MM

SOLL X - 16.763 Y -
      Z + 139.776

T 0 Z S 0 F 7.
```



Maynards
SINCE 1903
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009

Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

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47800 Krefeld

Germany

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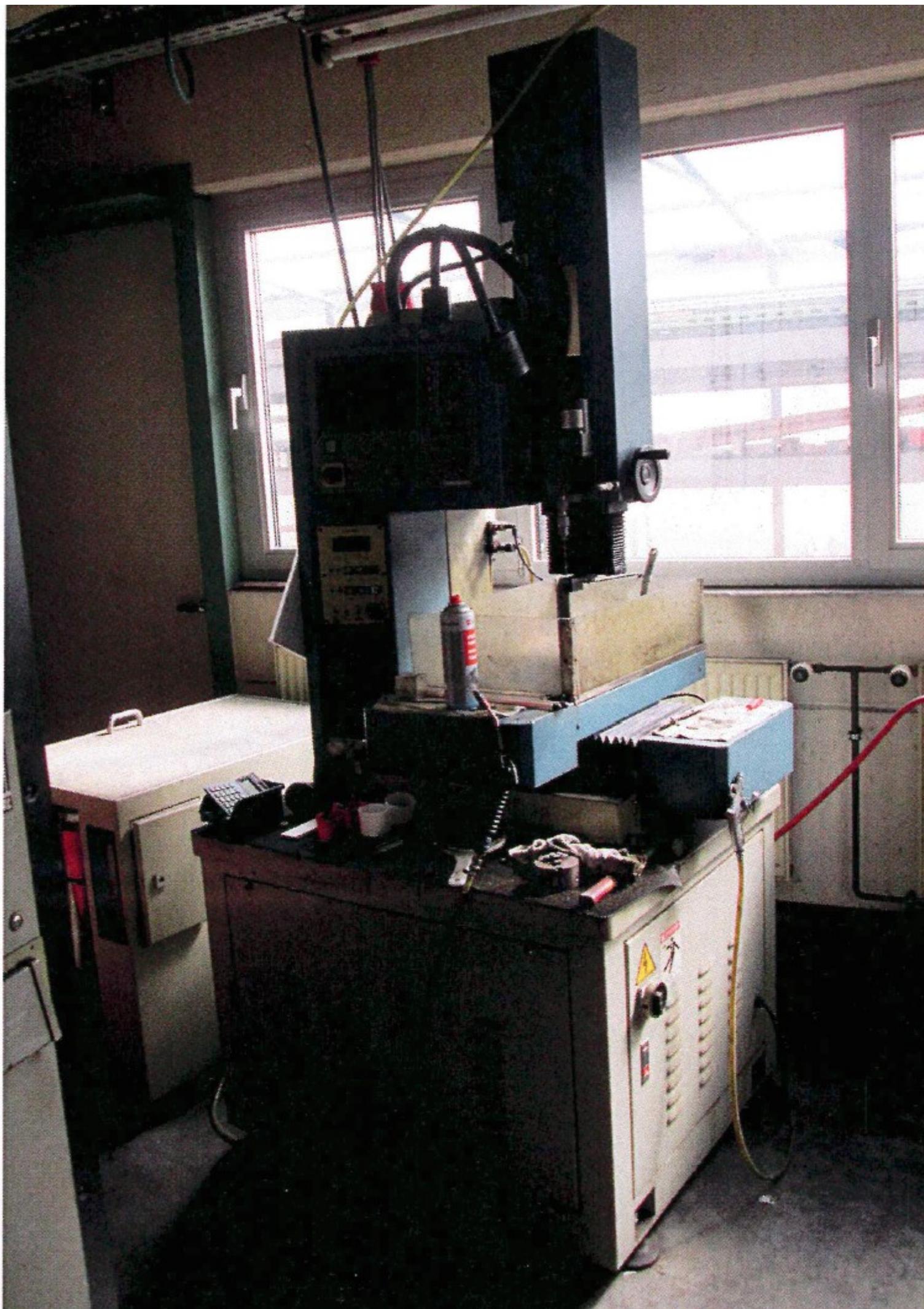
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The main worktable area, which is a large metal block mounted on a blue base. A vertical spindle assembly is positioned above the worktable.

A blue auxiliary unit or cabinet connected to the main machine, possibly housing a coolant system or other auxiliary components.





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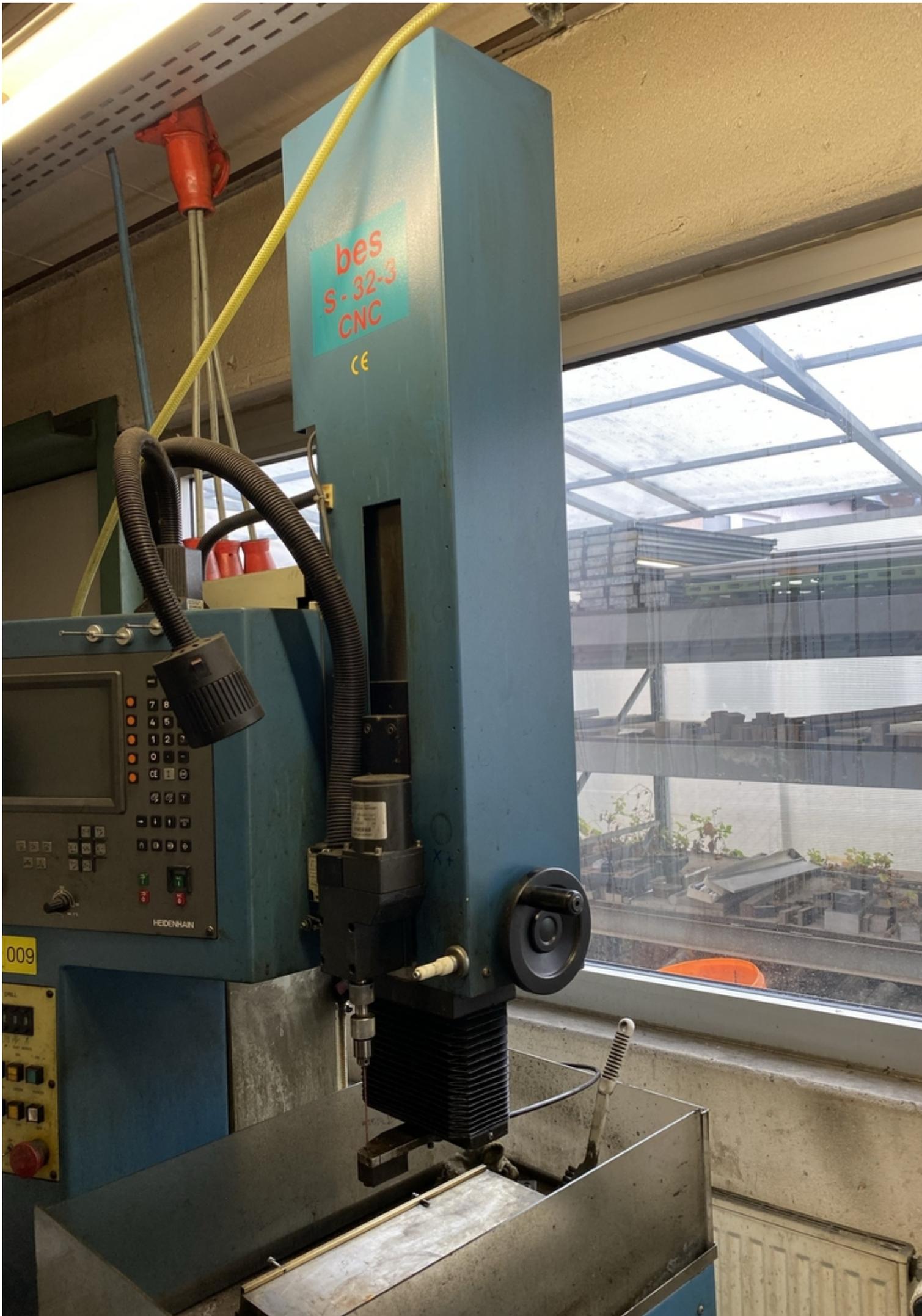
C3 C4

ON ON ON

EDGE FINDER PUMP ROTATE



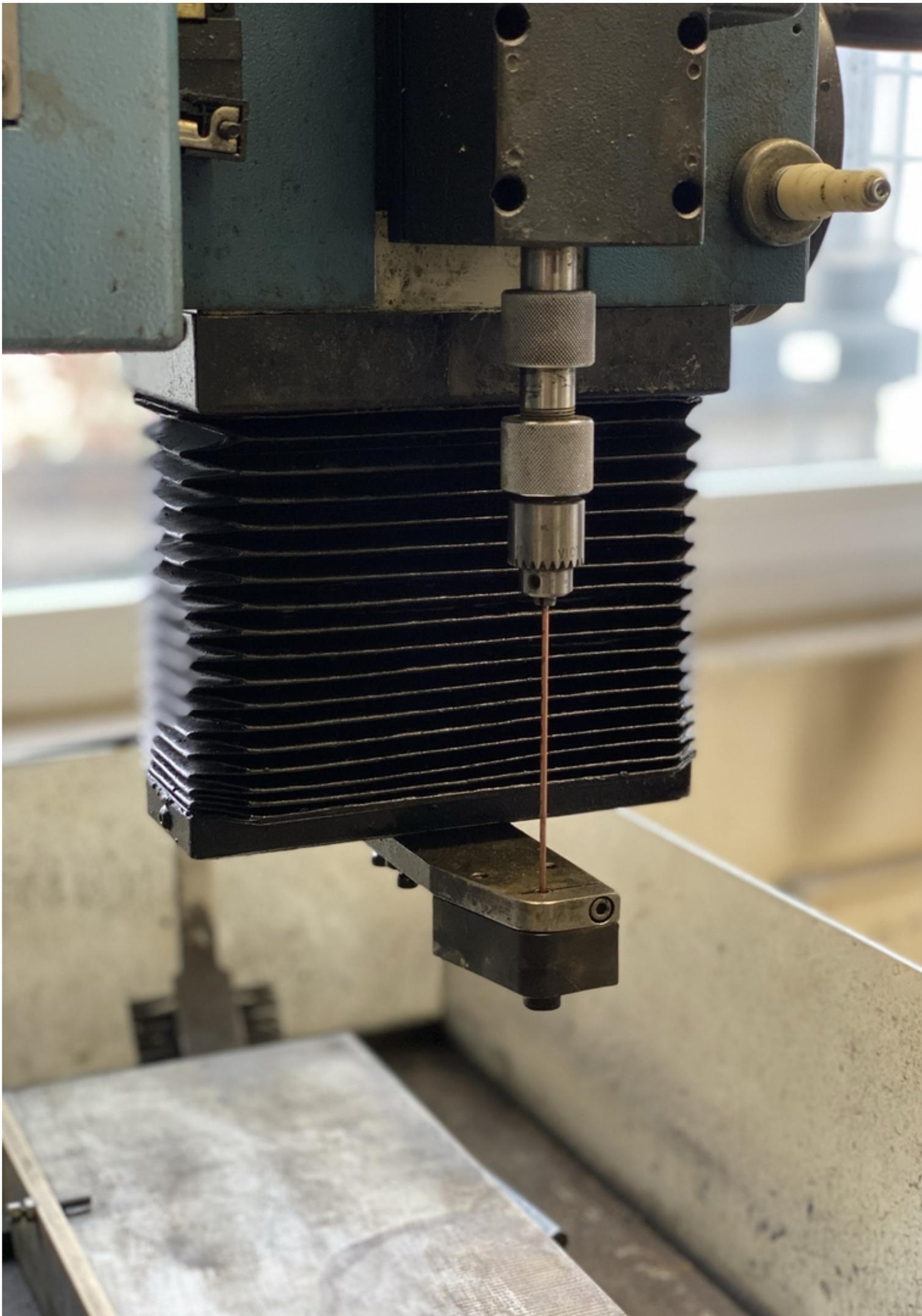




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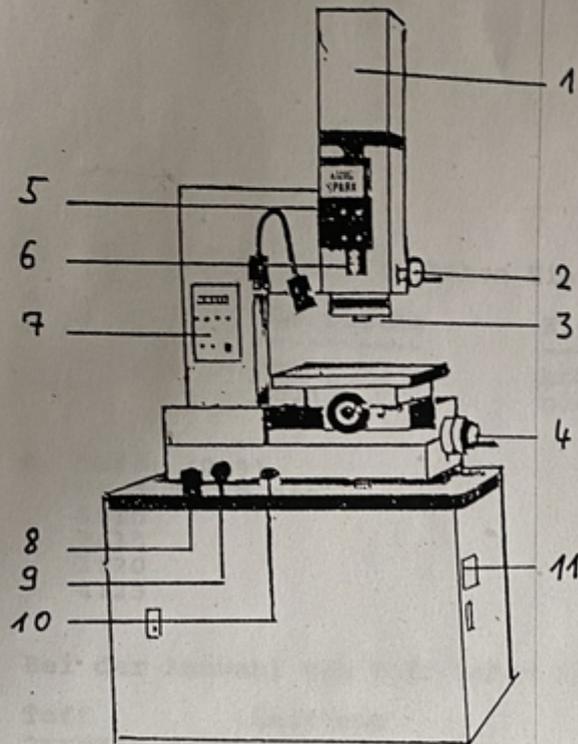
HEDENHAIN



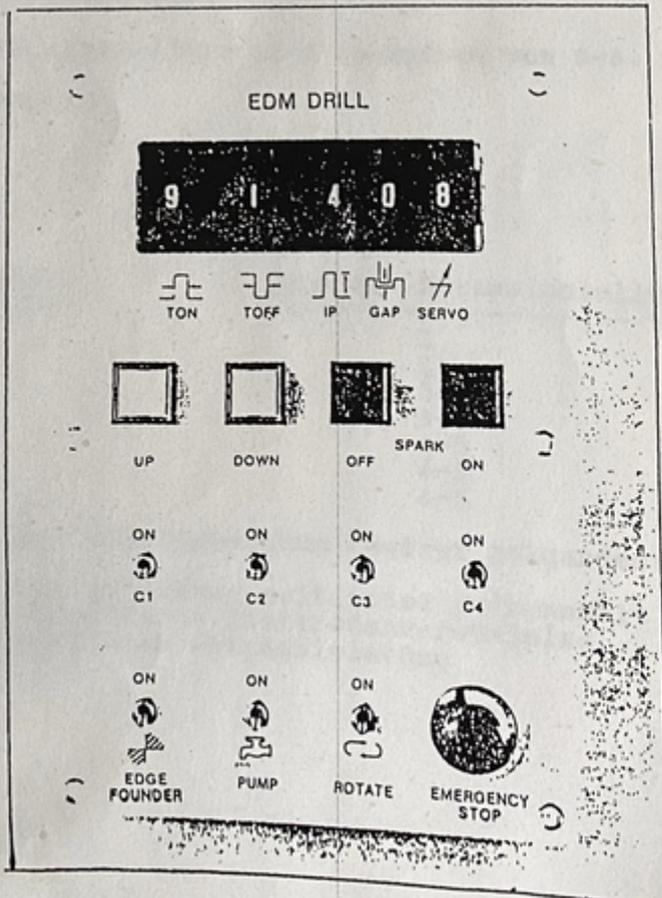




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