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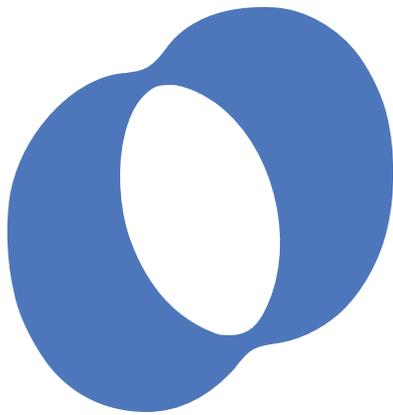


Ref. No.:  
1201-01081321

## Overview and Technical Data:

# MAKINO - EU 64 CNC Wire Eroding Machine

[MAKINO](#)



# MAKINO

Year of Build:  
Jan 2001

## Description:

## Used MAKINO EU 64 CNC Eroding machines EDM - wire cutting machines

CNC Controller Type: MGW N2

### Technical Data

- Travels
  - X-Axis: 650 mm
  - Y-Axis: 400 mm
  - Z-Axis: 320 mm
- U/V axes: +/-101mm
- Table: 930 x 680 mm
- Worktank : 1.140x1.000mm
- Max Workpiece size: 930x 680x 300 mm
- Max weight of piece 1500 kgs
- Vorschübe X/Y/Z 2.000 mm/min
- U/V 1.000 mm/min
- taper machining +/- 35mm at 100mm thickness

- Total Power:8,1 kW
- Dimensions LxWxH, ca. 3x3x2,3mm
- weight: ca. 4,5
- Automatic Wire Feeding: Yes

## **Technical Data:**

## **Technical Data:**

Control:

[CNC](#)

## **Dimensions and Weight:**

Height:

2.300 mm

Length:

3.000 mm

Width:

3.000 mm

Weight:

4.500 kg

## **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

## **Images:**



1

**CAUTION**  
 Only a specific person must do maintenance and the operation of the machine.  
 Only the person whom his name is specified must repair the machine.

Handwritten note on a yellow sticky paper, partially illegible.

**MGW-N2**

FLANIG

RUN MANUELL RAPID 09:53  
 MASCHINE RELATIV ARBEIT  
 X 269.877 0.000 -80.686  
 Y 293.113 0.000 -18.524  
 Z 77.000 0.000 0.000  
 89.000 0.000 49.393  
 MODEL: G= 00 28 40 43 47 58 500 54 89 72 81  
 F= 18 29 A= 0 P= 0.000 S= 0  
 H= 0.152 F= 58 R= 0.000  
 H= 0.000 E= 1000 T= 0.000  
 MANUELL: **STUENZ**  
 VORSCHUB LOW MID HIGH  
 SCHRITT x 10  
 HANDBREI  
 WASSERSTAND IM WERKTANK 2/1 NIEDRIG  
 MANUELL: RUN RUN MEMORY POSITION REF. Pkt. RELATIV ARBEIT  
 RUN RUN RUN ANZEIGE FÄHREN SETZEN SETZEN

Emergency stop control panel with a red stop button and several function buttons (Z+, Z-, C-, C+, Uv).

NC keypad with function keys (F1-F8, F-C, HELP), alphanumeric keys, and special keys like START, RESET, BUZZER OFF, and WARM RESET.

Machine status panel with a red emergency stop button, indicator lights (SOURCE, MACH-FELD, SERVO, COORDIN), and a POWER switch.



MAKINO

R U N | MANDELL RAPID 09:00

MASCHINE	RELATIV	ARBEIT
369.875	0.000	-80.686
293.136	0.000	-18.524
75.079	0.000	0.000
17.893	0.000	0.000
69.393	0.000	49.393

MANDELL  
RESET STS

WARNING 2P  
INCREMENTAL

W

WASSERSTAND IM WERKTANK ZU NIEDRIG

MANDELL	MDI	MEMORY	POSITION	REF. PKT.	RELATIV	ARBEIT
ON	RUN	RUN	ANZEIGE	FAHREN	SETZEN	SETZEN

1-1 1-2 1-3 1-4 1-5 1-6 1-7 1-8 1-C

RUN NC FUNC SET EDIT COND POS RUN PROG GRAPH DGN MACH OPERATE AUTO PROG

JET O N G X Y Z 7 8 9

GUIDE OPEN M S T I J K 4 5 6

RETRACT F D H A B C 1 2 3

START RESET SHIFT L E / SPACE EOB CE INS BS IN BUZZER OFF WARN RESET CTRL ESC

READY

ADJUST

POWER

POWER

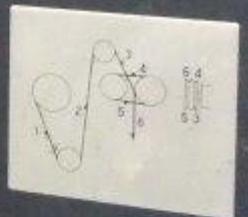
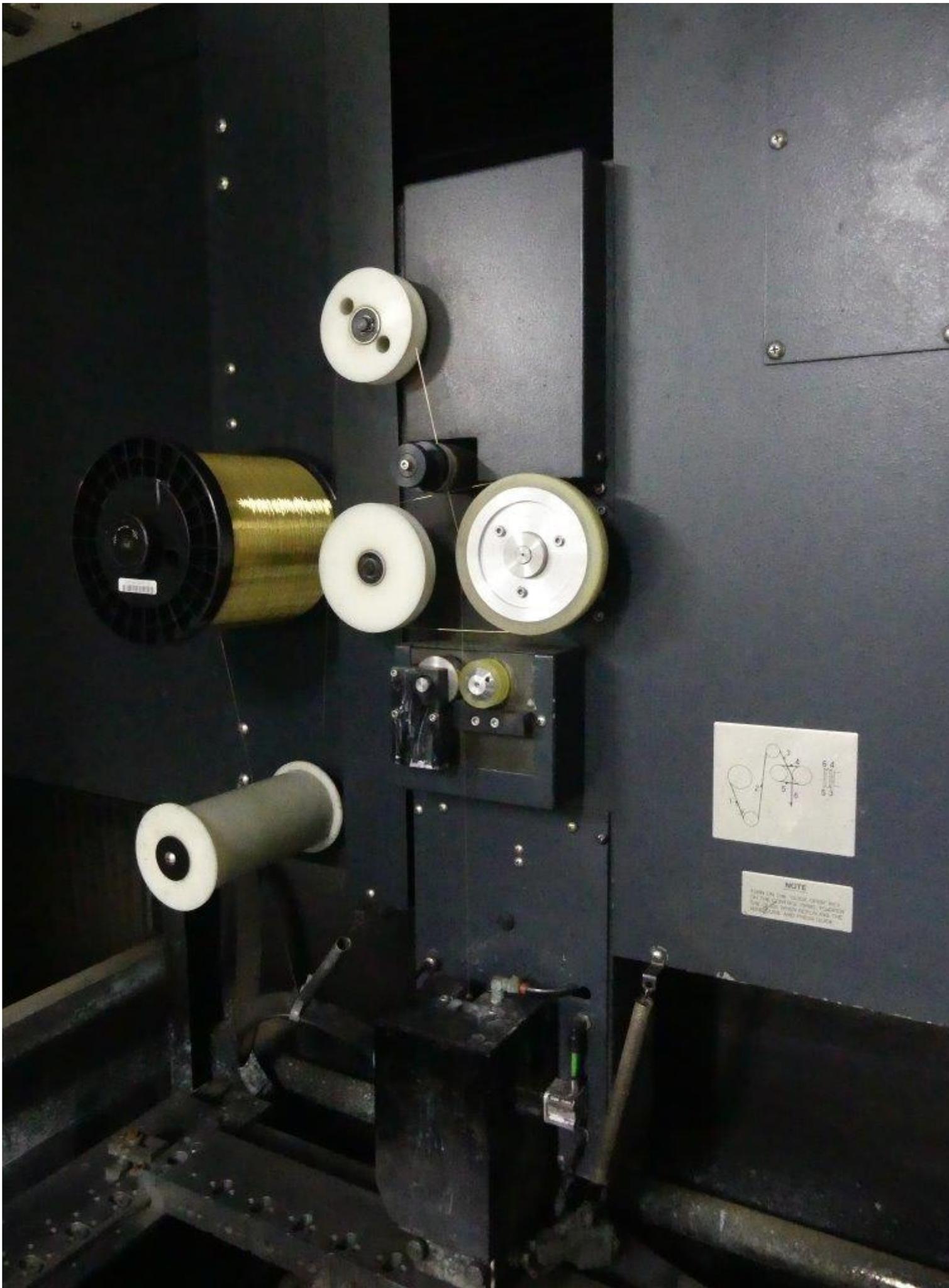




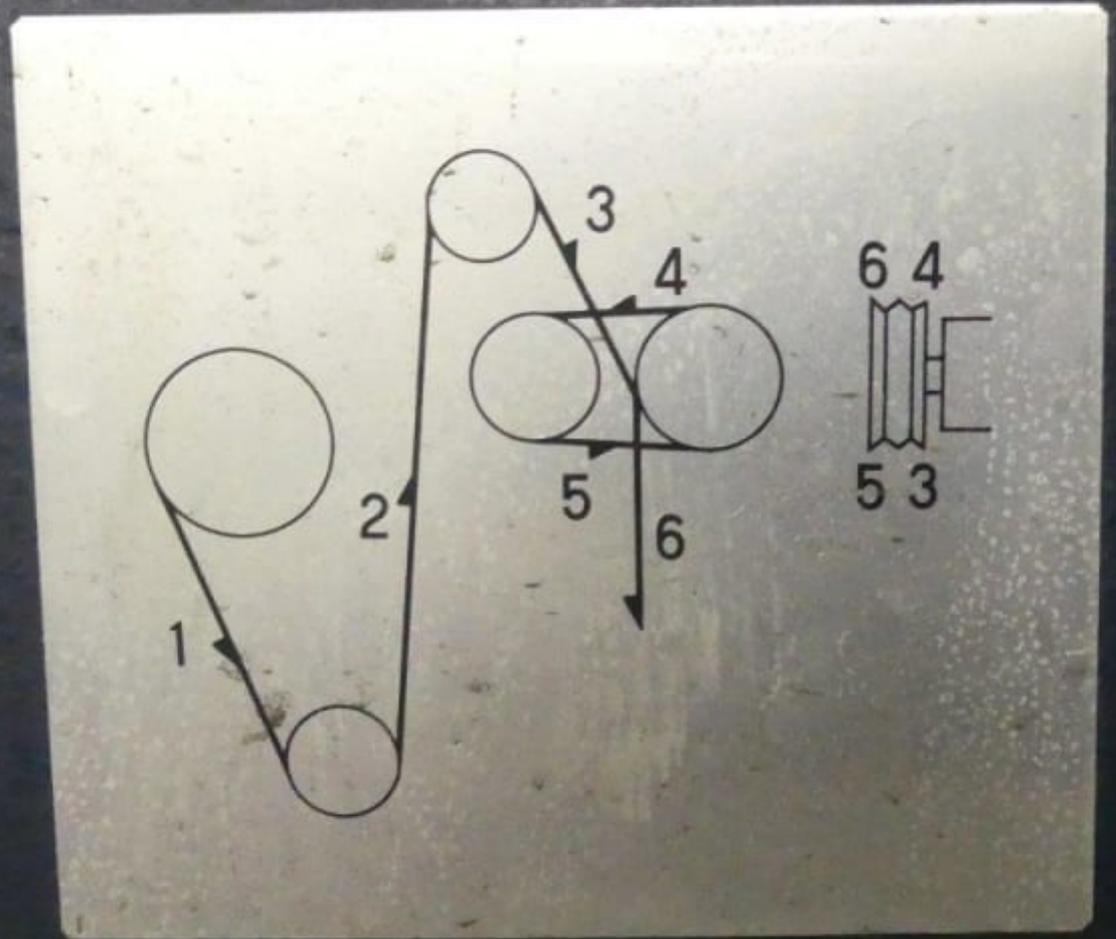
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6



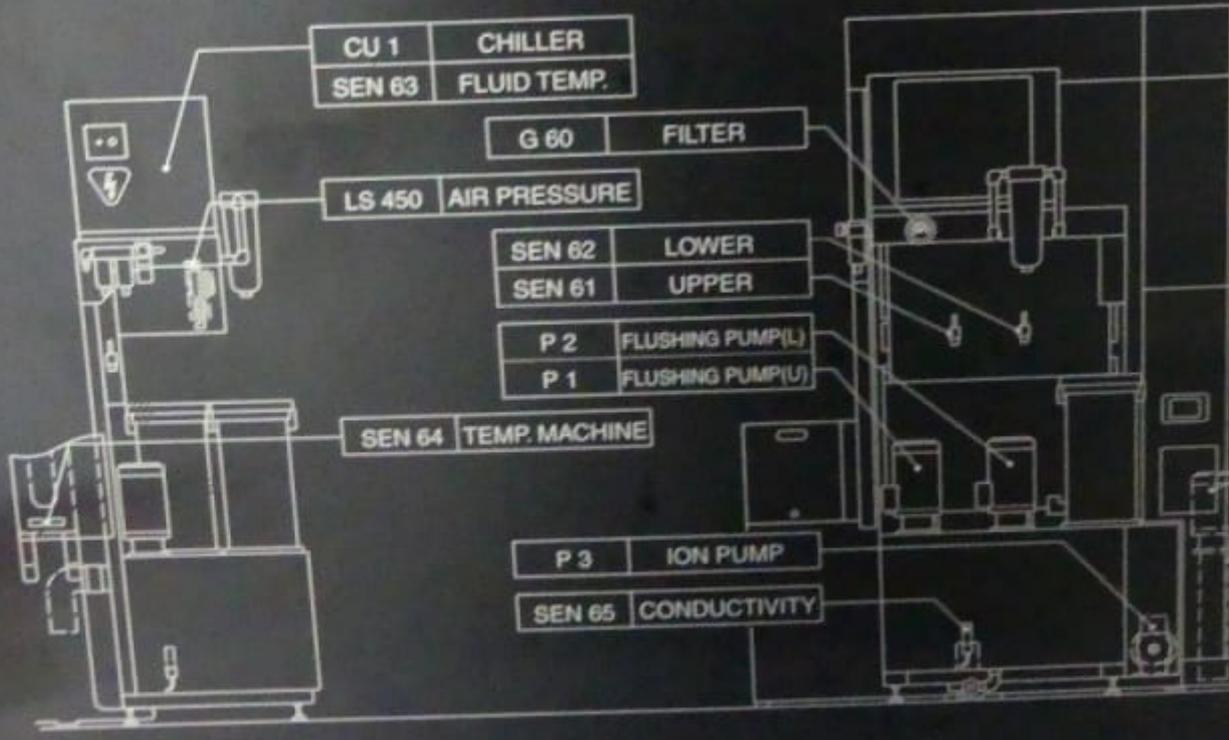
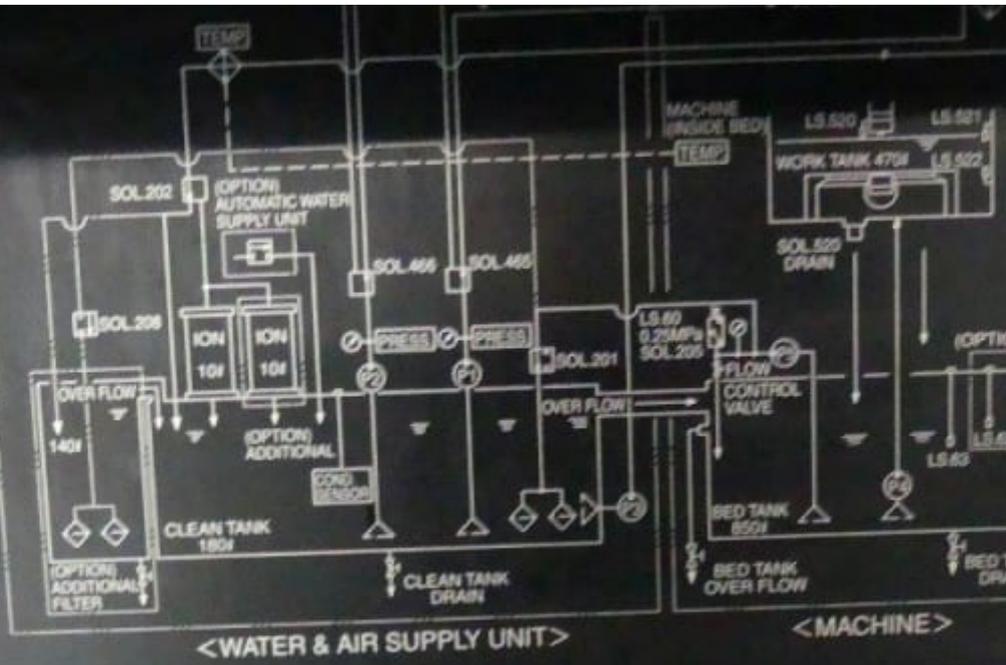
**NOTE**  
BEFORE USING THE "LARGE CRYSTAL" IN THE "LARGE CRYSTAL" POSITION, CHECK THE POSITION OF THE "SMALL CRYSTAL" AND THE "MUTE" AND PRESS IT IN.



**NOTE**

TURN ON THE "GUIDE OPEN" KEY







**MAKINO**

MA MACHINE SERIAL NO

W6007

LM MACHINE SERIAL NO

80-4164-

TYPE

EU 64

DATE

MADE IN SINGAPORE

UNDER LICENSE FROM MAKINO MILLING M

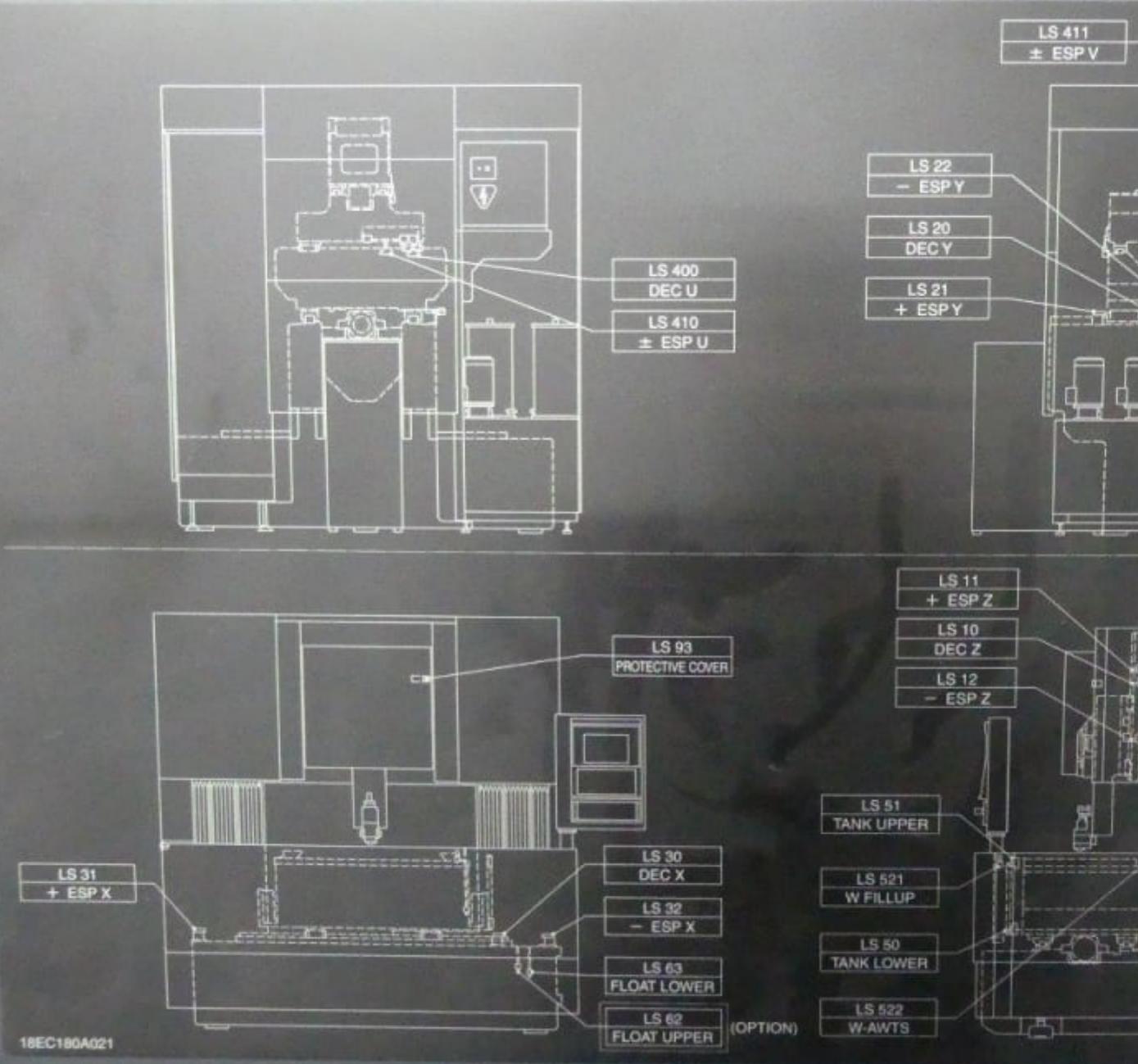
1VS110A705-00

CO LTD

# ORION UNIT COOLE

MODEL	RKS-750-CMC-CE	SERIAL No.	20
CAPACITY	2.52/2.80kW	SOURCE	3ph
MASS	45kg	FREQ.	50/6
REFRIG.	R-407C, 600g	INPUT	0.67
LIST No.	RB137	CURRENT	2.4/

**ORION MACHINERY CO.LTD.**















**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

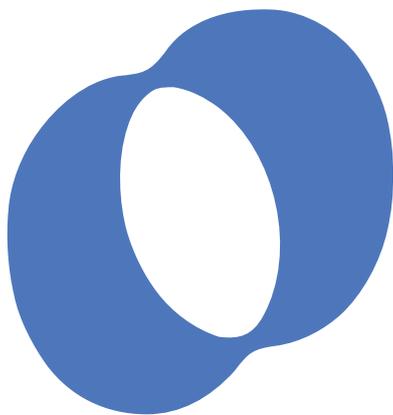
Web.: <https://www.asset-trade.de/en>

Ref. No.:  
1201-01081321

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[CNC](#)

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[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

## **Images:**



1

**CAUTION**  
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 Only the person whom his name is specified must repair the machine.

Handwritten note on a yellow sticky paper, partially illegible.

**MGW-N2**

Logo of the manufacturer, possibly 'HILTI'.

**MANUELL**      **RAPID**      09:53  
**TRIESEL**  
 RESET STS  
**WARNING OFF**  
**INCREMENTAL**  
 X: 269.877      RELATIV      ARBEIT      0.000      -80.686  
 Y: 293.133      0.000      -18.524  
 Z: 15.000      0.000      0.000  
 W: 77.000      0.000      0.000  
 U: 89.000      0.000      49.393  
 MODEL: G= 00 28 40 43 47 58 500 54 89 72 81  
 F= 18 29      R= 0      P= 0.000      S= 0  
 H= 0.152      F= 58      R= 0.000  
 I= 0.000      E= 1066      T= 0.000  
 TRIESEL:      **STRECKE**  
 VORSCHUB      LOW      MID      HIGH  
 SCHRITT      x 10  
 HAUPTSTAND IM LEERTANK 2/1 NIEDRIG  
 MANUELL      MDI      MEMORY      POSITION      REF. PNT.      RELATIV      ARBEIT  
 RUN      RUN      RUN      ANZEIGE      FÄHREN      SETZEN      SETZEN

Emergency stop control panel with a red push-button and several smaller function buttons (Z+, Z-, C-, C+, Uv).

Main control keypad with function keys (F1-F8, F-C, HELP), alphanumeric keys, and specialized machine control buttons like RUN, NC FUNC, SET, EDIT, COND, POS, RUN PROG, GRAPH, DGN, MACH OPERATE, AUTO PROG, and a numeric keypad.

Bottom control panel featuring a red emergency stop button, indicator lights (SOURCE, MACH-READY, DETEVO, COORDINAT), and a power switch with ON/OFF positions.



MAKINO

R U N | MANDELL RAPID 09:00

MASCHINE	RELATIV	ARBEIT
369.875	0.000	-80.686
293.138	0.000	-18.524
75.079	0.000	0.000
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89.393	0.000	49.393

MANDELL  
RESET STS

WARNING 2P  
INCREMENTAL

W

WASSERSTAND IM WERTANK ZU NIEDRIG

MANDELL	MDI	MEMORY	POSITION	REF. PKT.	RELATIV	ARBEIT
ON	RUN	RUN	ANZEIGE	FAHREN	SETZEN	SETZEN

1-1 1-2 1-3 1-4 1-5 1-6 1-7 1-8 1-C

RUN NC FUNC SET EDIT COND POS RUN PROG GRAPH DGN MACH OPERATE AUTO PROG

JET O N G X Y Z 7 8 9

GUIDE OPEN M S T I J K 4 5 6

RETRACT F D H A B C 1 2 3

START RESET SHIFT L E / SPACE EOB CE INS BS IN BUZZER OFF WARN RESET CTRL ESC

READY

ADJUST

SOURCE

MACHINING

SERVO

CONDITION

POWER

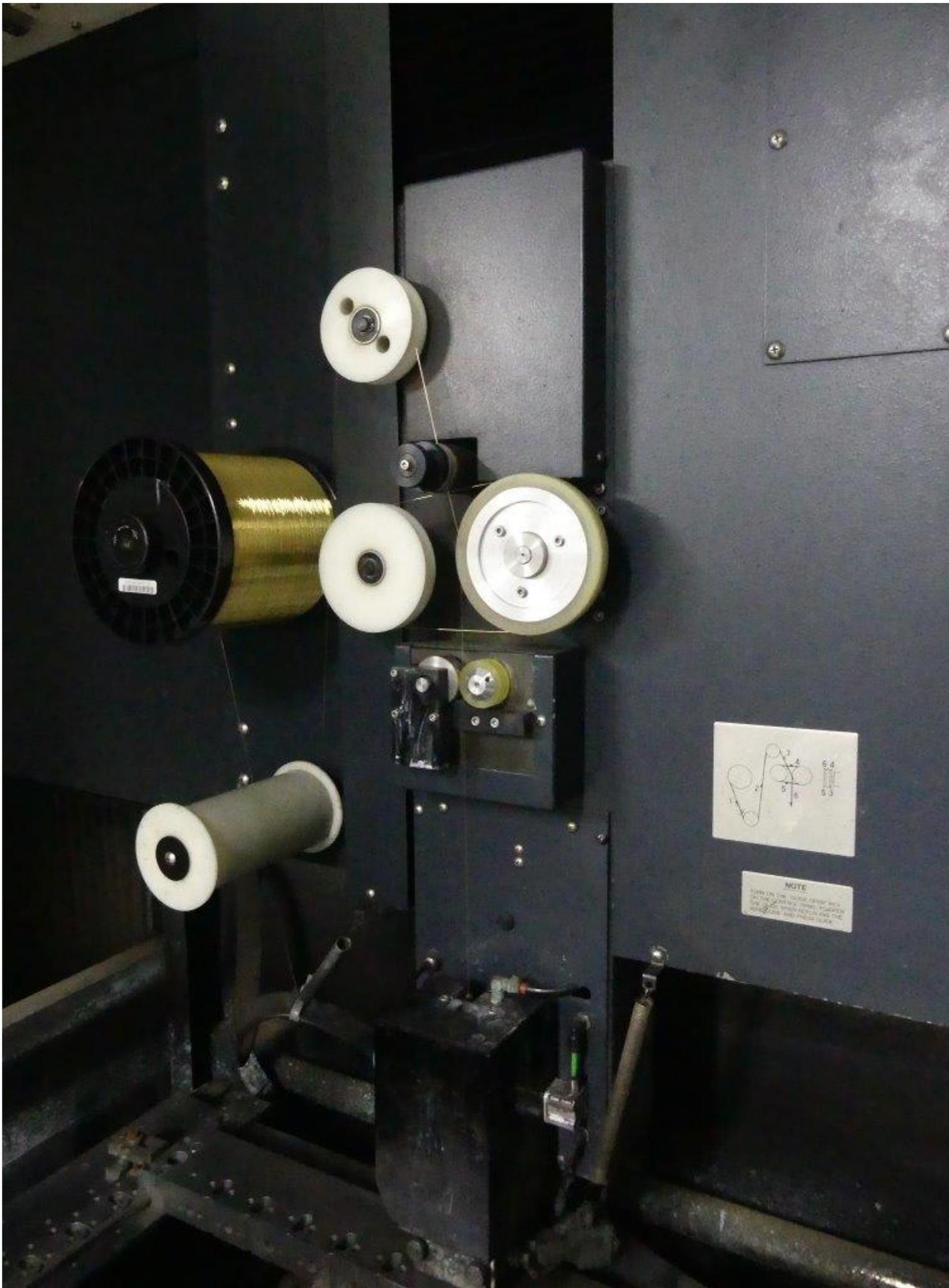


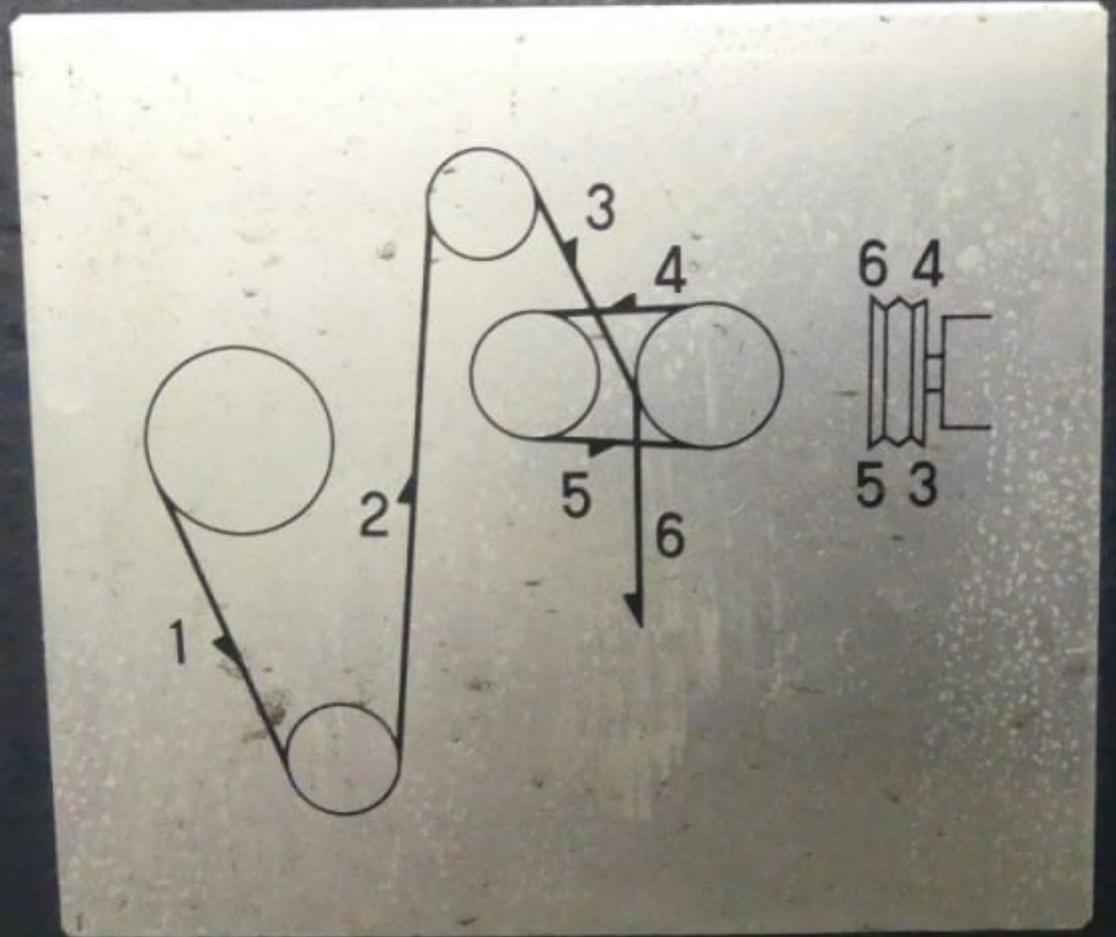


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6

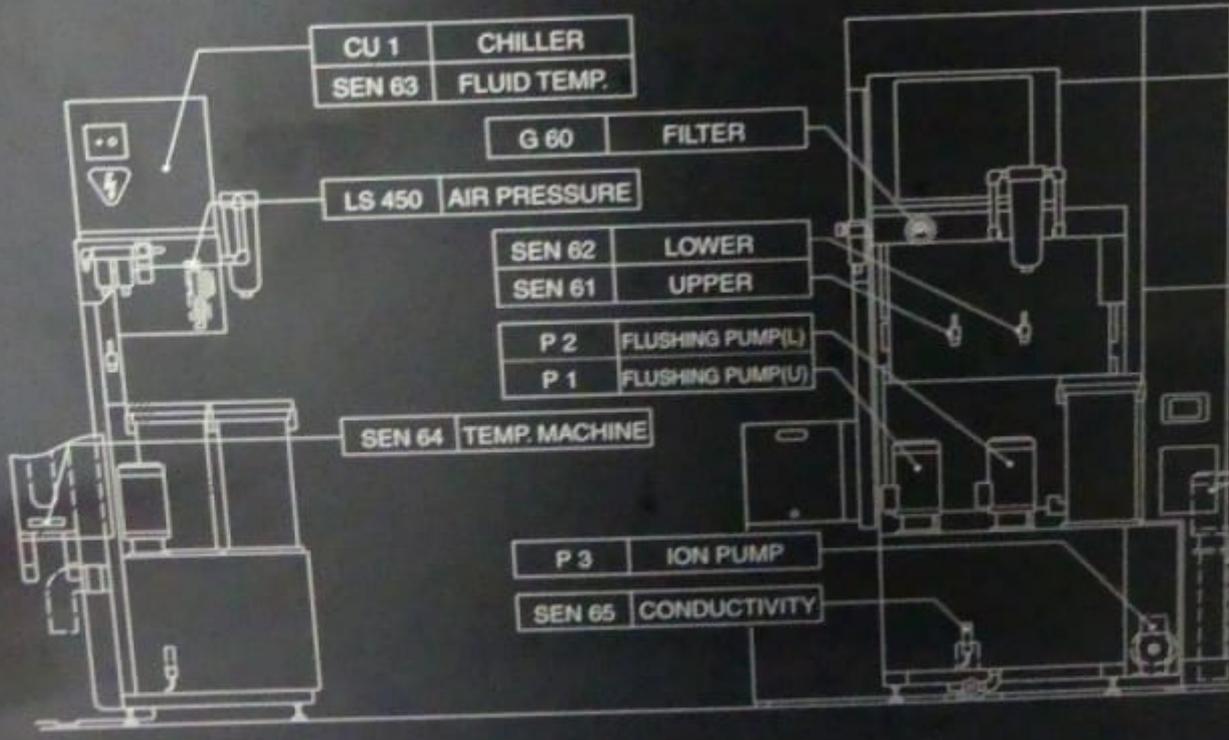
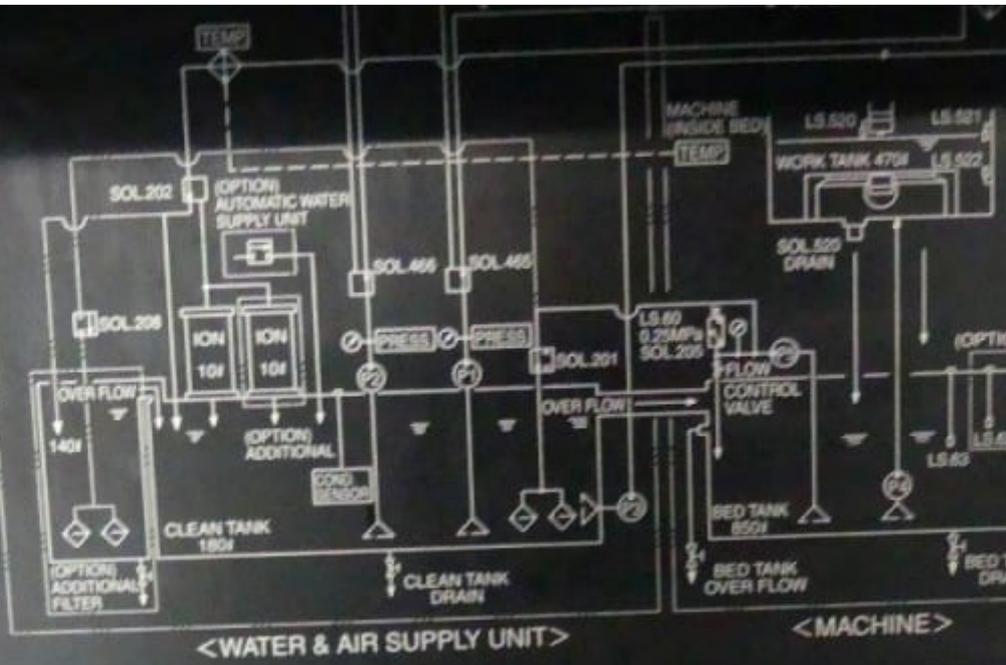




**NOTE**

TURN ON THE "GUIDE OPEN" KEY







**MAKINO**

MA MACHINE SERIAL NO

W6007

LM MACHINE SERIAL NO

80-4164-

TYPE

EU 64

DATE

MADE IN SINGAPORE

UNDER LICENSE FROM MAKINO MILLING M

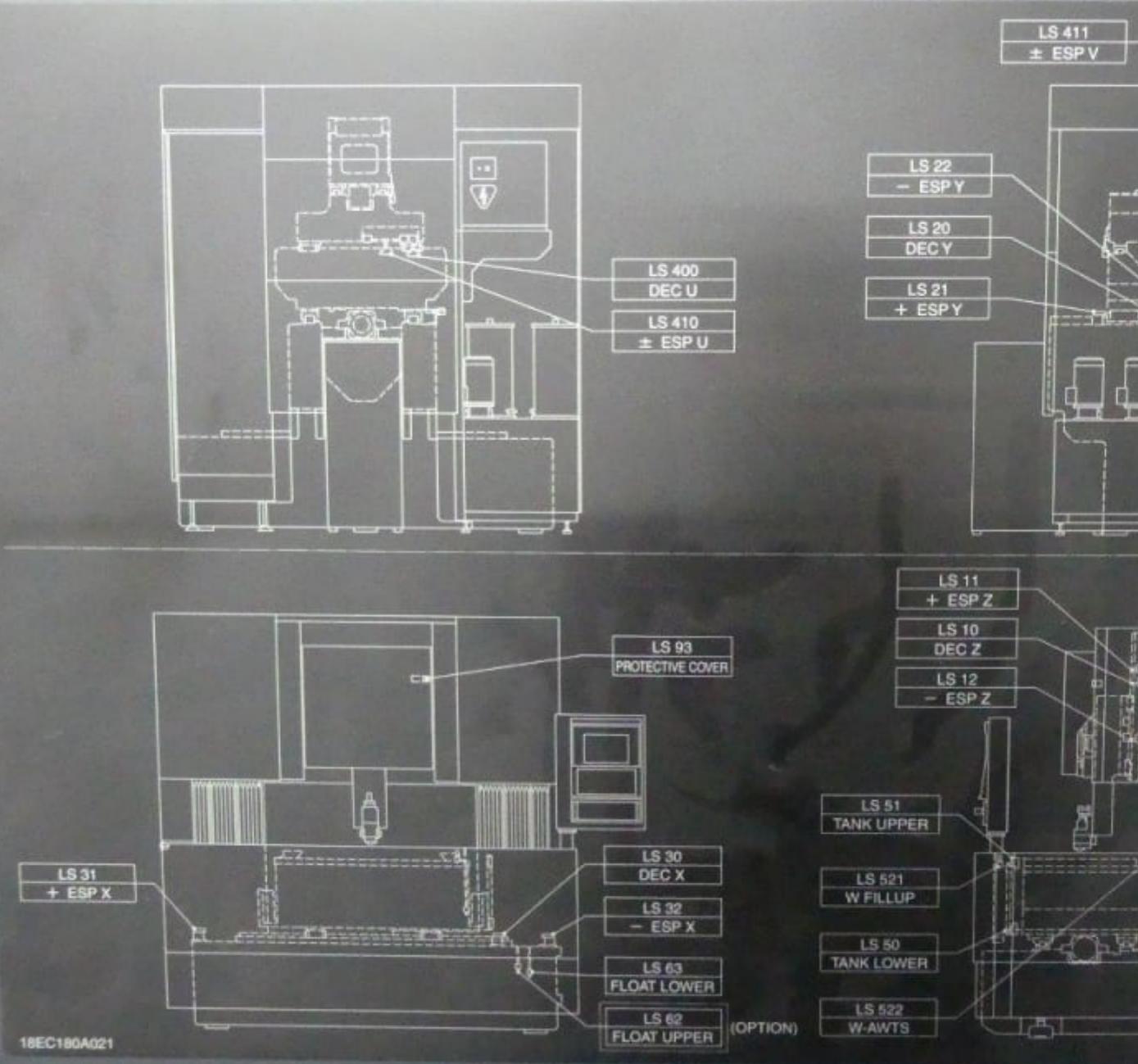
1VS110A705-00

CO LTD

# ORION UNIT COOLE

MODEL	RKS-750-CMC-CE	SERIAL No.	20
CAPACITY	2.52/2.80kW	SOURCE	3ph
MASS	45kg	FREQ.	50/6
REFRIG.	R-407C, 600g	INPUT	0.67
LIST No.	RB137	CURRENT	2.4/

**ORION MACHINERY CO. LTD.**



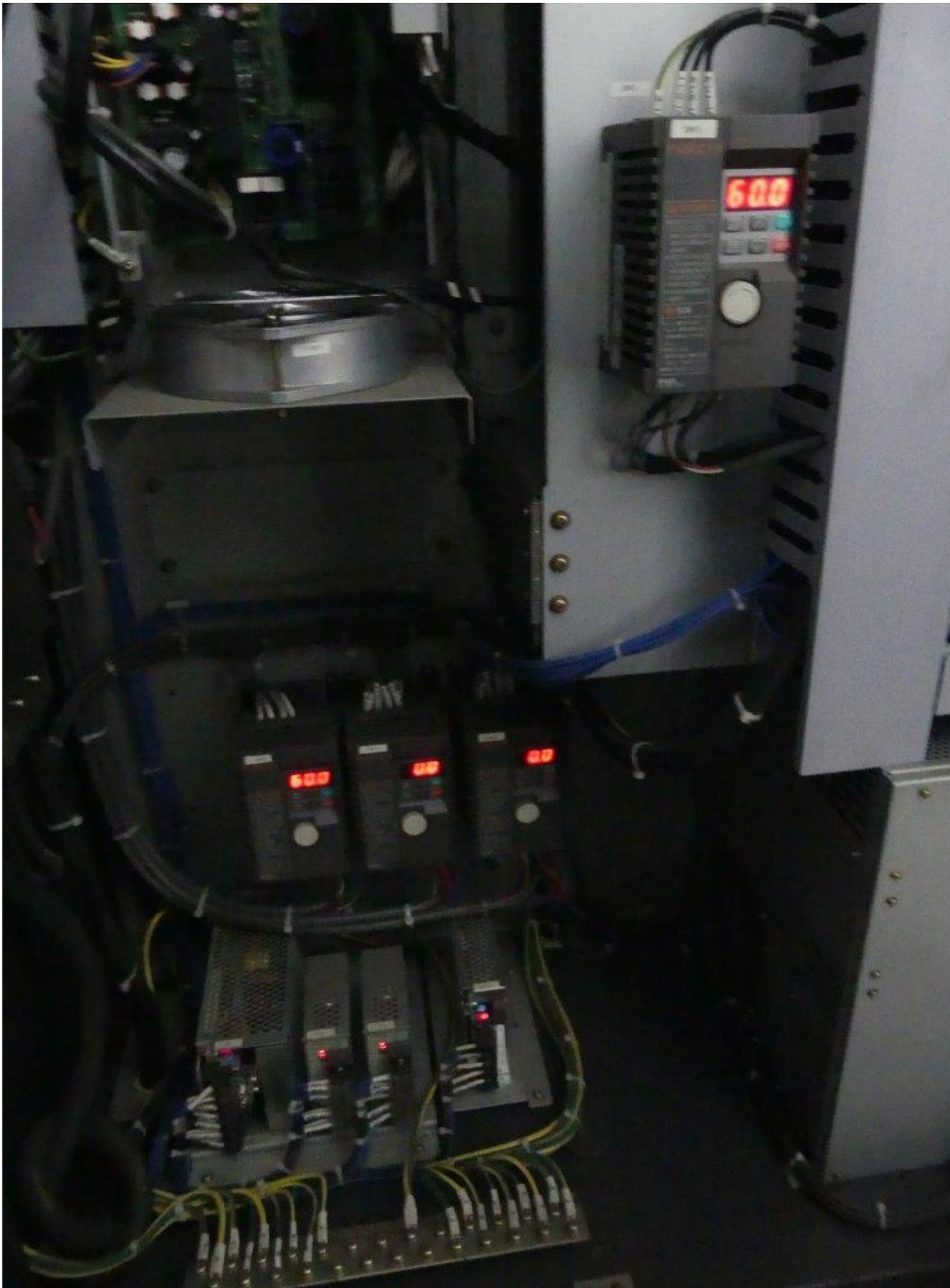












**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

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Fax.: +49 2151 65 29 22

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Web.: <https://www.asset-trade.de/en>

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