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Ref. No.:  
1214-04062204

## **Overview and Technical Data:**

# **MORA - Primus 10128 Brand New + Unused**

**MORA**

Year of Build:  
Oct 2019

## **Description:**

### **Used MORA Primus 10128 - Portal measuring machine**

**NEW still in Original wooden box ready for immediate installation**

Highlights:

- Bridge measuring machine for CNC operation
- hard stone measuring plate with extra high accuracy
- high precision guides made of hard stone
- wear-free precision air bearings smooth and low-vibration movements
- non-contact scale system on all axes, resolution 0.1  $\mu$ m
- mounting holes M10 in 250x250mm grid on the surface of the measuring plate within the measuring range

Measuring ranges:

- X-axis (width) : 1000 mm
- Y-axis (length) : 1200 mm
- Z-axis (height) : 800 mm
- vectorial acceleration : 1732 mm/s<sup>2</sup>
- vectorial velocity : 519 mm/s
- max. workpiece weight : 1500 kg

Outer Dimensions:

- width : 2005 mm x length : 2320 mm x height : 3325 mm

Packaging Dimensions:

1. width : 2222 mm x length : 2650 mm x height : 2480 mm about, 3.400 kg
2. width : 1620 mm x length : 2100 mm x height : 700mm, about 350kg

Accuracies:

- Accuracy with TP20: MPE<sub>e</sub>= 2,3+L/300 / MPE<sub>p</sub>= 2,3
- Accuracy with TP200: MPE<sub>e</sub>= 2,1+L/300 / MPE<sub>p</sub>= 2,1
- Accuracy with SP25: MPE<sub>e</sub>= 1.9+L/300 / MPE<sub>p</sub>= 1.9 / MPE THP= 3.3? / 68s

Further:

- Universal 5-axis scanning
- REVO Base Kit
- REVO MRS2 Storage Kit #2: Simple support rail for changing probes.
- RCP2 change port kit for easy change of probe RSP2 V2, RSP3,
- RSH175 REVO stylus holder kit
- RSP3-3 3D touch probe kit
- 2x ruby ball styli M2 & M3
- Styli set 14 pieces
- Software INCA 3D Premium Edition CNC Measuring Machine

**Technical Data:**

**Technical Data:**

Control:

[CNC](#)

Machine Hours:

0

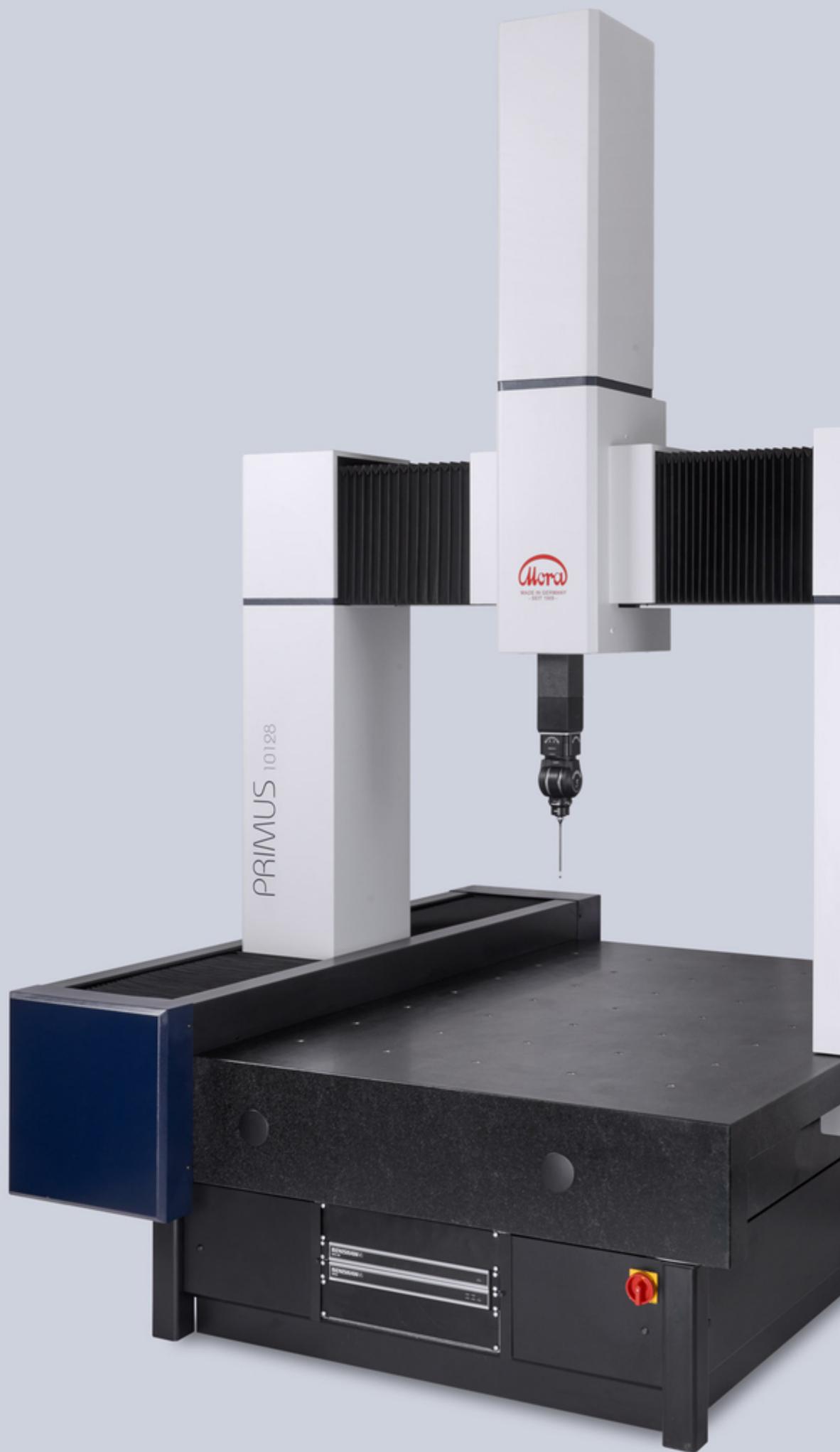
## **Dimensions and Weight:**

Height:  
3.325 mm  
Length:  
2.320 mm  
Width:  
2.005 mm  
Weight:  
3.350 kg

## **Buyer Information:**

Condition:  
[Like New](#)  
Available:  
[Immediately](#)  
Sold as:  
[EXW \(Ex Works - Incoterm\)](#)  
VAT:  
[19 %](#)  
Buyers Premium:  
[16 %](#)  
Location:  
Germany

## **Images:**



PRIMUS 10128



Informational labels on the machine base, including technical specifications and safety instructions.





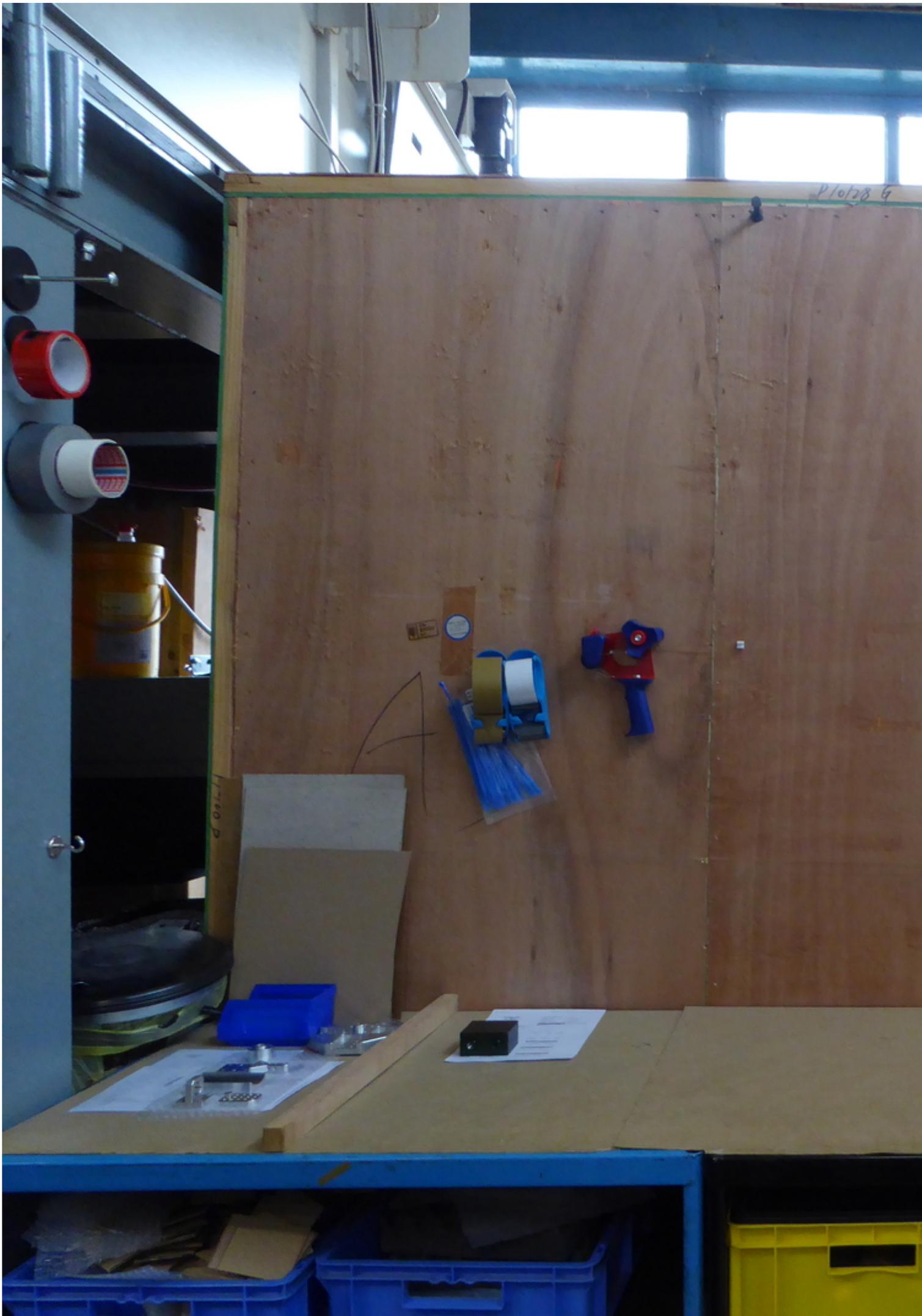












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1760 D



Asset-Trade

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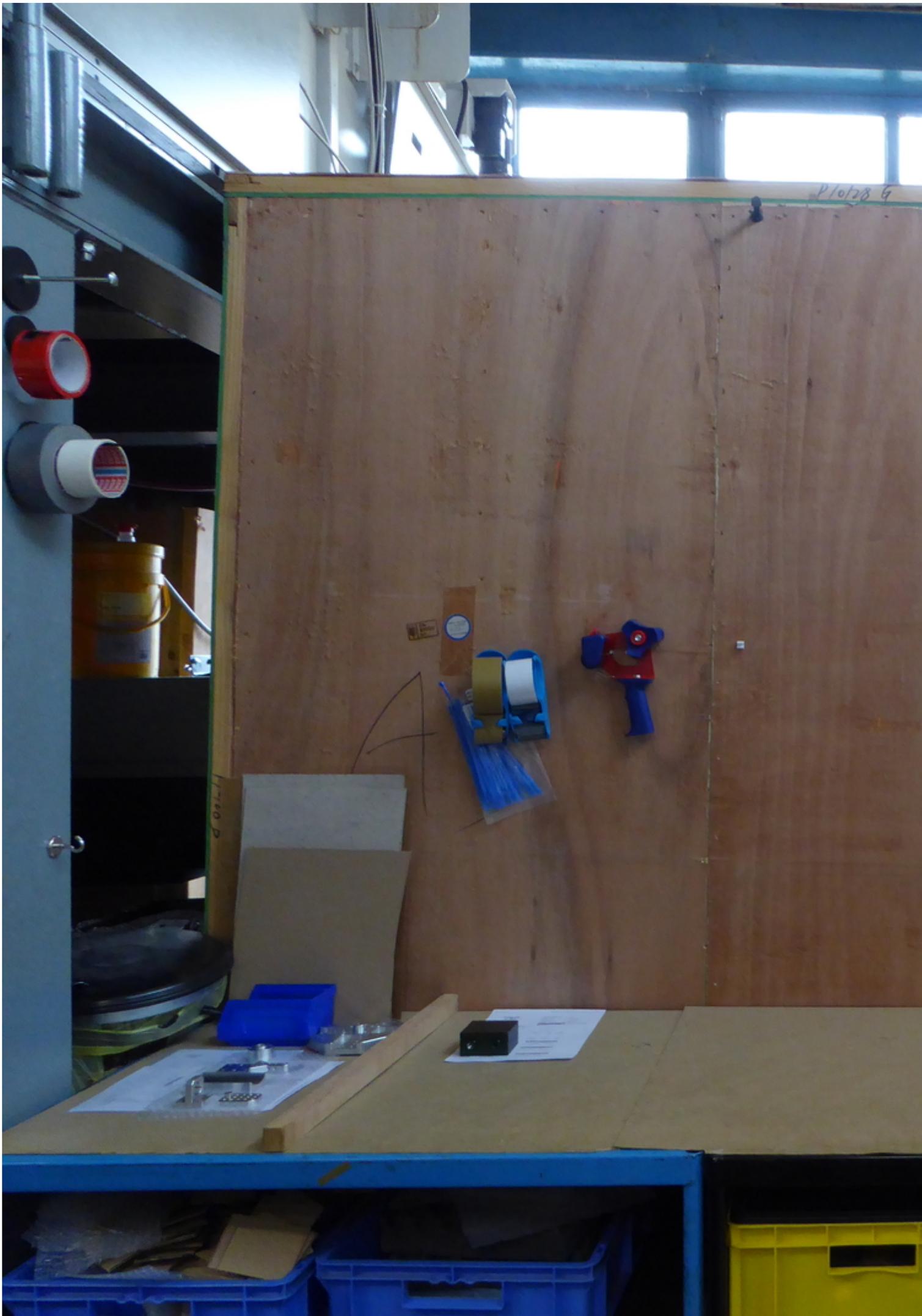












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