

Image not found or type unknown



Ref. No.:
133-081812010

Overview and Technical Data:

AMADA - FaB 80D

[AMADA](#)



Year of Build:
Jan 1986

Description:

Used AMADA Fine Alpha Bender 80D - (F?B 80D) - press brake

- Power: bending with 800 KN compression force
- Bending length: 2505mm
- between columns: 2000 mm
- Control: NC9-EX
- Dimensions (LWH) 2930 x 1465 x 2270mm
- Last DEKRA inspection in 2009
- Regularly maintained

Technical Data:

Technical Data:

Control:
[CNC](#)

Dimensions and Weight:

Weight:

5.400 kg

Buyer Information:

Condition:

[Normal wear](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[15 %](#)

Location:

Germany

Images:



1











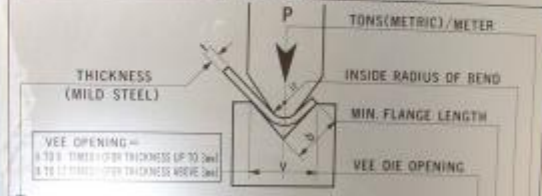






AMADA

BENDING PRESSURE CHART



VEE OPENING =
 0 TO 8 TIMES OPEN THICKNESS (UP TO 2mm)
 8 TO 12 TIMES OPEN THICKNESS (ABOVE 2mm)

| THICKNESS (MM) | 10 | 12 | 14 | 16 | 18 | 20 | 25 | 30 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 200 | V |
|----------------|----|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|----|
| 0.5 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 11 |
| 0.6 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 12 |
| 0.8 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 13 |
| 1.0 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 14 |
| 1.2 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 15 |
| 1.4 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 16 |
| 1.6 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 17 |
| 2.0 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 19 |
| 2.5 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 23 |
| 3.0 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 27 |
| 3.2 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 29 |
| 3.5 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 31 |
| 4.0 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 35 |
| 4.5 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 37 |
| 5.0 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 39 |
| 5.5 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 41 |
| 6.0 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 43 |
| 6.5 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 45 |
| 7.0 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 47 |
| 7.5 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 49 |
| 8.0 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 51 |
| 8.5 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 53 |
| 9.0 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 55 |
| 9.5 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 57 |
| 10 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 59 |
| 11 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 61 |
| 12 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 63 |
| 13 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 65 |
| 14 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 67 |
| 15 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 69 |
| 16 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 71 |

THIS TABLE IS USED ONLY FOR "AIR BENDING"

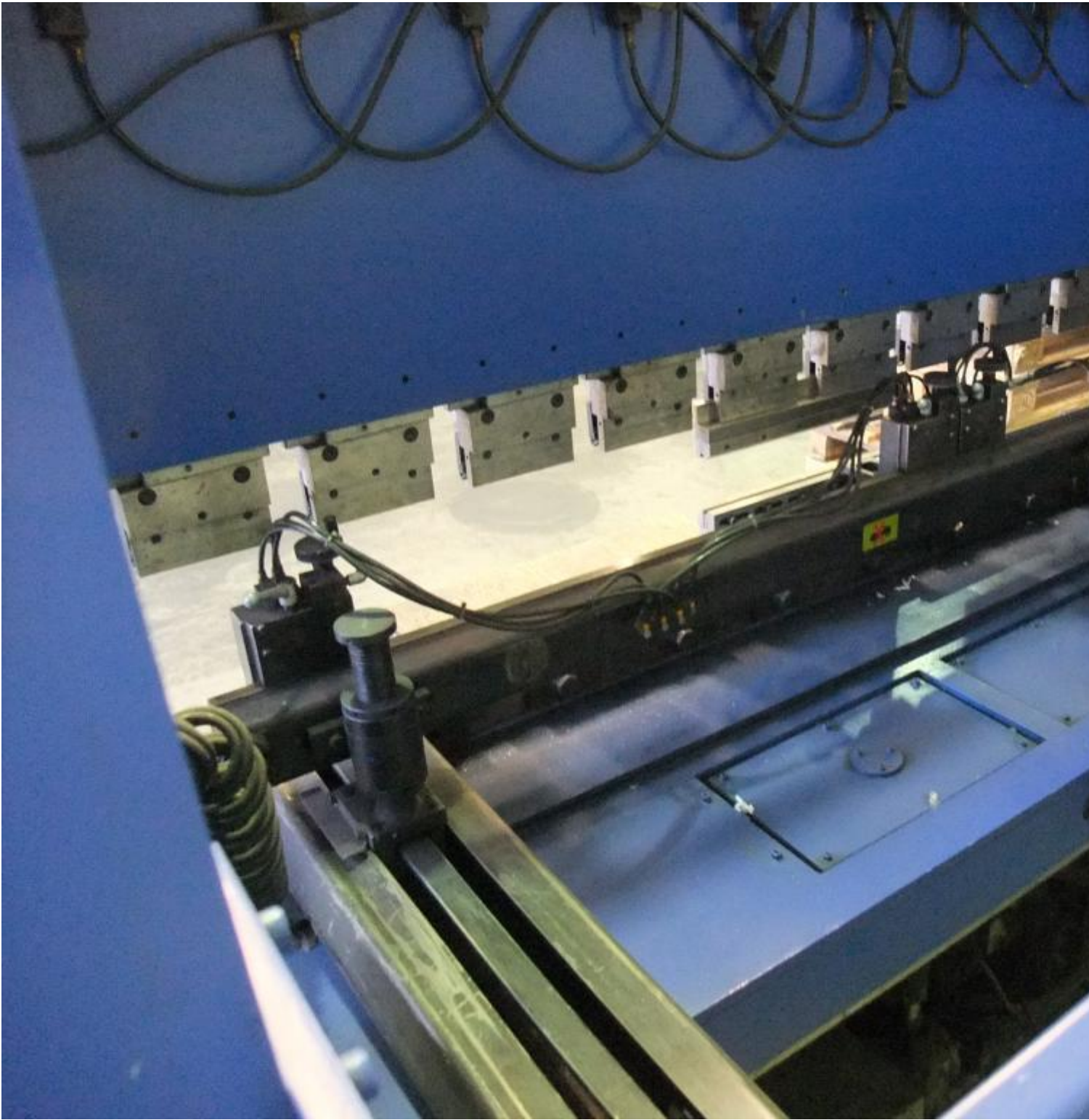




| | | |
|----------------------|----------------------|----|
| Nachlaufzeit | <input type="text"/> | ms |
| Sicherheitsabstand | <input type="text"/> | mm |
| Greifgeschwindigkeit | 1,6 m sec. | |

OMADA Made in Japan

| | | | | |
|----------------|----------------------|----------------------|-----|------|
| Modell | <input type="text"/> | | | |
| Maschinen Nr. | <input type="text"/> | | | |
| Baujahr | <input type="text"/> | | | |
| Netzspannung | <input type="text"/> | V | 3Ph | 50Hz |
| Anschlußwert | <input type="text"/> | kVA | | |
| Nennstrom | <input type="text"/> | A | | |
| zul. Sicherung | <input type="text"/> | A | | |
| Steuerspannung | <input type="text"/> | V | | |
| Betriebsdruck | hydr. | <input type="text"/> | bar | |
| | pneum. | <input type="text"/> | bar | |
| Luftbedarf | <input type="text"/> | l/min | | |
| Gewicht | <input type="text"/> | kg | | |

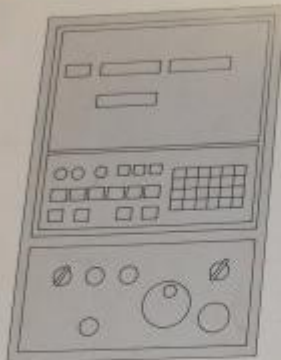




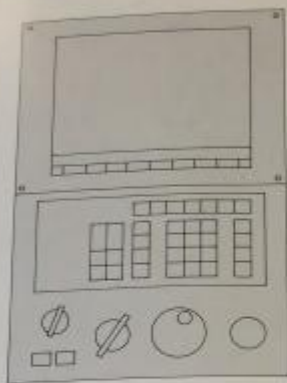








Steuerung
NC9-EX II
Schonmäßig bei
FSD-Abkantpressen
bis 1250 kN
Presskraft



Steuerung
NC9-F

NC-Steuerung

| Modell | | NC9-EX II | NC9-F |
|--|--|----------------|-----------|
| Verfahrgeschwindigkeit m/min | L-Achse | | 30 |
| | D-Achse | | 1 |
| Positioniergenauigkeit mm | L-Achse | | ±0,01 |
| | D-Achse | | ±0,01 |
| Verfahrbereich mm | L-Achse | | 0 - 500 |
| | D-Achse | | 0 - 99,99 |
| Kleinste Eingabegröße mm | L-Achse | | 0,01 |
| | D-Achse | | 0,01 |
| Anzahl der angetriebenen Achsen | | 3 | 7 |
| Art der Eingabe | | Zehnertastatur | |
| Anzeige | | LED | 12" CRT |
| Speicherkapazität | Anzahl der Abkantungen | 99 | 300 |
| | Anzahl der Programme | - | 30 |
| | max. Anzahl der Abkantungen pro Programm | - | 20 |
| Speicherschutz | | Pufferbatterie | |
| Manuelle Höhenverstellung der Anschlagfinger mm | | 90 - 165 | - |
| NC-gesteuerte Höhenverstellung der Anschlagfinger mm | | 10 | 75 - 165 |

Technische Änderungen vorbehalten.

Neue Anschrift

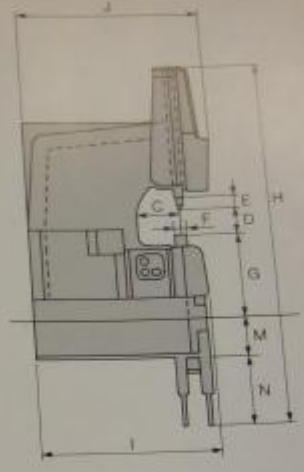
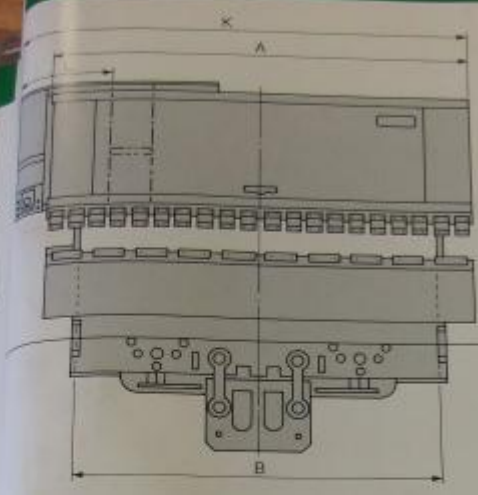
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D-5657 Haan
Telefon (02129) 579-01
Telefax (02129) 59182
Telex 8 515 001

Amada GmbH,
Telefon (02129)

4, D-5657 Haan 1
6210, Telex 8 515 001



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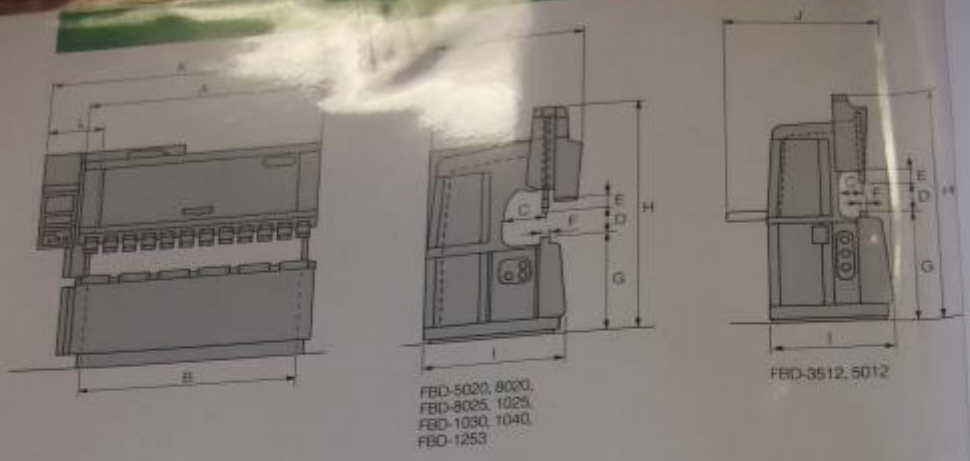
Technische Daten

| Typ | FBD-1503 | FBD-1504 | FBD-2003 | FBD-2004 | FBD-2504 | FBD-3004 | FBD-3006 | FBD-4004 | FBD-4006 |
|---|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| Preßkraft kN | 1500 | | 2000 | | 2500 | 3000 | | 4000 | |
| Preßbalkenlänge mm | 3100 | 4100 | 3100 | 4100 | | 6100 | 4100 | 6100 | |
| Hub mm | 150 | | | | 250 | | | | |
| Anzahl Zylinder | 2 | | 3 | | | 4 | | | |
| Druckgeschwindigkeit mm/Sek. Zustellung | 78 | | 66 | | 62 | | 63 | | |
| Abkanten | 8 | | 7 | | 6 | | | | |
| Rückzug | 74 | | 66 | | 60 | | 64 | | |
| Motorleistung kW | 11 | | 15 | | 18,5 | 22 | | 30 | |
| Hydrauliköltank Liter | 120 | | | | 200 | | | | |
| Gewicht kg | 9500 | 12000 | | 15000 | 19700 | 23500 | 36900 | 27400 | 42600 |

Abmessungen mm

| Typ | FBD-1503 | FBD-1504 | FBD-2003 | FBD-2004 | FBD-2504 | FBD-3004 | FBD-3006 | FBD-4004 | FBD-4006 | | |
|-------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|------|------|
| A = Preßbalkenlänge | 3000 | 4000 | 3000 | 4000 | | 6000 | 4000 | 6000 | | | |
| B = Durchgang/Ständer | 2640 | 3300 | 2640 | 400 | | | | | | | |
| C = Ausladung | 250 | | | | | | 350 | | | | |
| D = Durchg. Preßbalken | 120 | | | | 120 | | | | | | |
| E = Zwischenstückhöhe | 120 | | | | 150 | | | | | | |
| F = Preßbalkenbreite | 850 | | | | 720 | 750 | | | | | |
| G = Höhe über Flur | 2940 | 3630 | 3480 | 3890 | 4310 | 4340 | 5210 | 4520 | 5210 | | |
| H = Gesamthöhe | 1675 | | 1855 | | 1980 | 1990 | 2100 | | | | |
| I = Unterteilbreite | 1795 | | 1980 | | 2100 | 2110 | 2100 | 2110 | | | |
| J = Gesamtbreite | 3430 | 4430 | 3430 | 4430 | | | | | 6430 | 4430 | 6430 |
| K = Gesamtlänge | 730 | 1030 | 730 | 1030 | | | | | 2000 | 1030 | 2000 |
| L = Verfahrweg/Staust. | 380 | | 430 | | 675 | | 850 | 675 | 850 | | |
| M = Unterturt/Ständer | 130 | 620 | | 730 | 1135 | | 1130 | 1135 | 1130 | | |
| N = Unterturt/Preßbalk. | 130 | | 620 | | 730 | 1135 | | 1130 | 1135 | | |

Technische Änderungen vorbehalten.



FBD-5020, 8020,
FBD-8025, 1025,
FBD-1030, 1040,
FBD-1253

FBD-3512, 5012

Technische Daten

| Typ | FBD-3512 | FBD-5012 | FBD-5020 | FBD-8020 | FBD-8025 | FBD-1025 | FBD-1030 | FBD-1040 | FBD-1253 |
|------------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| Preßkraft kN | 350 | 500 | 800 | | 1000 | | 1000 | 4100 | 1250 |
| Abkantlänge mm | 1250 | | 2085 | | 2505 | | 3100 | 4100 | 3100 |
| Hub mm | 100 | | | | | | | | |
| Anzahl Zylinder | 1 | | | 2 | | | 3 | | |
| Geschwindigkeit mm/Sek. Zustellung | 75 | | | 77 | | | 78 | | |
| Abkanten | 7,5 | | | 7 | | | 7,5 | | |
| Rückzug | 57 | | | 76 | | | 73 | | |
| Motorleistung kW | 2,2 | 3,7 | 5,5 | | 7,5 | | 11 | | |
| Hydraulikölkant Liter | 30 | 35 | 50 | 55 | 65 | | 100 | | |
| Gewicht kg | 1700 | 2000 | 3600 | 4700 | 5400 | 6200 | 6900 | 8400 | 10000 |

Abmessungen mm

| Typ | FBD-3512 | FBD-5012 | FBD-5020 | FBD-8020 | FBD-8025 | FBD-1025 | FBD-1030 | FBD-1040 | FBD-1253 |
|------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| A = Preßbalkenlänge | 1200 | 2000 | | 2500 | | 3000 | 4000 | 3000 | 3000 |
| B = Durchgang/Standort | 1020 | 1700 | | 2200 | | 2700 | 3300 | 2700 | 2700 |
| C = ... | 200 | 400 | | | | | | | |
| D = ... | 250 | | | | 120 | | | | |
| E = ... | 60 | | | 90 | | | 90 | | |
| F = ... | 940 | | | 1030 | | | 1030 | | |
| G = ... | 2090 | | 2270 | | 2380 | 2510 | 2710 | 2510 | 2510 |
| H = ... | 1097 | | 1315 | | 1460 | | 1615 | | 1615 |
| I = ... | 1251 | 1282 | 1315 | 1465 | 1595 | | 1755 | | 1755 |
| J = ... | 1780 | 2450 | | 2930 | | 3430 | 4430 | 3430 | |
| K = ... | 600 | | | | 800 | 1100 | 800 | | 800 |

Technische Änderungen vorbehalten.

Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:
133-081812010

Overview and Technical Data:

AMADA - FaB 80D

[AMADA](#)



Year of Build:
Jan 1986

Description:

Used AMADA Fine Alpha Bender 80D - (F?B 80D) - press brake

- Power: bending with 800 KN compression force
- Bending length: 2505mm
- between columns: 2000 mm
- Control: NC9-EX
- Dimensions (LWH) 2930 x 1465 x 2270mm
- Last DEKRA inspection in 2009
- Regularly maintained

Technical Data:

Technical Data:

Control:

[CNC](#)

Dimensions and Weight:

Weight:

5.400 kg

Buyer Information:

Condition:

[Normal wear](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[15 %](#)

Location:

Germany

Images:



1











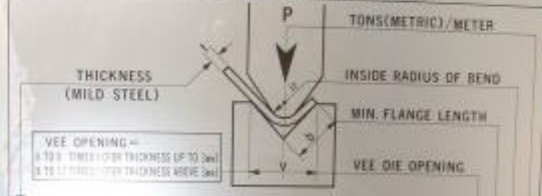






AMADA

BENDING PRESSURE CHART



VEE OPENING =
 0.30 x THICKNESS (UP TO 2mm)
 0.18 x THICKNESS (OVER THICKNESS ABOVE 2mm)

| THICKNESS (MM) | 10 | 12 | 14 | 16 | 18 | 20 | 25 | 30 | 40 | 50 | 60 | 80 | 100 | 120 | 150 | 200 | V |
|----------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0.5 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 11 |
| 0.6 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 12 |
| 0.8 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 13 |
| 1.0 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 14 |
| 1.2 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 15 |
| 1.4 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 16 |
| 1.6 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 17 |
| 2.0 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 19 |
| 2.5 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 23 |
| 3.0 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 27 |
| 3.2 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 29 |
| 4.0 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 35 |
| 4.5 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 39 |
| 5.0 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 43 |
| 5.5 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 47 |
| 6.0 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 51 |
| 6.5 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 55 |
| 7.0 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 59 |
| 7.5 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 63 |
| 8.0 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 67 |
| 8.5 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 71 |
| 9.0 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93 | 94 | 95 | 96 | 75 |
| 9.5 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 100 | 79 |
| 10 | 89 | 90 | 91 | 92 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 100 | 101 | 102 | 103 | 104 | 83 |
| 11 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 100 | 101 | 102 | 103 | 104 | 105 | 106 | 107 | 108 | 87 |
| 12 | 97 | 98 | 99 | 100 | 101 | 102 | 103 | 104 | 105 | 106 | 107 | 108 | 109 | 110 | 111 | 112 | 91 |
| 13 | 101 | 102 | 103 | 104 | 105 | 106 | 107 | 108 | 109 | 110 | 111 | 112 | 113 | 114 | 115 | 116 | 95 |
| 14 | 105 | 106 | 107 | 108 | 109 | 110 | 111 | 112 | 113 | 114 | 115 | 116 | 117 | 118 | 119 | 120 | 99 |
| 15 | 109 | 110 | 111 | 112 | 113 | 114 | 115 | 116 | 117 | 118 | 119 | 120 | 121 | 122 | 123 | 124 | 103 |
| 16 | 113 | 114 | 115 | 116 | 117 | 118 | 119 | 120 | 121 | 122 | 123 | 124 | 125 | 126 | 127 | 128 | 107 |

THIS TABLE IS USED ONLY FOR "AIR BENDING"



AMADA

Model: _____

Material: _____

Thickness: _____

Radius: _____

Length: _____

Pressure: _____

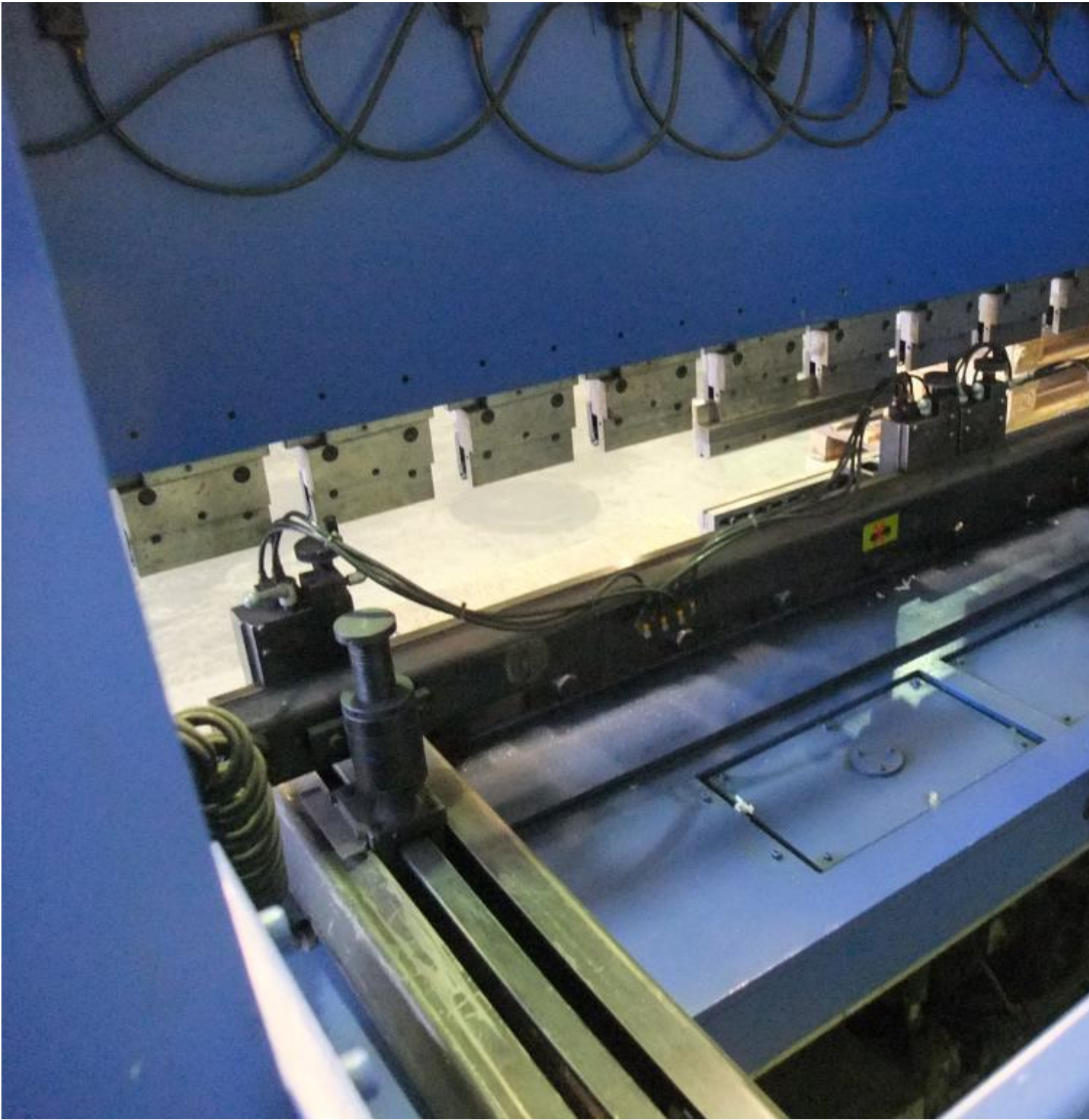
Die: _____



Nachlaufzeit ms
Sicherheitsabstand mm
Greifgeschwindigkeit 1,6 m sec.

OMADA Made in Japan

| | |
|----------------|---------------------------------|
| Modell | <input type="text"/> |
| Maschinen Nr. | <input type="text"/> |
| Baujahr | <input type="text"/> |
| Netzspannung | <input type="text"/> V 3Ph 50Hz |
| Anschlußwert | <input type="text"/> kVA |
| Nennstrom | <input type="text"/> A |
| zul. Sicherung | <input type="text"/> A |
| Steuerspannung | <input type="text"/> V ~ |
| Betriebsdruck | hydr. <input type="text"/> bar |
| | pneum. <input type="text"/> bar |
| Luftbedarf | <input type="text"/> l/min |
| Gewicht | <input type="text"/> kg |

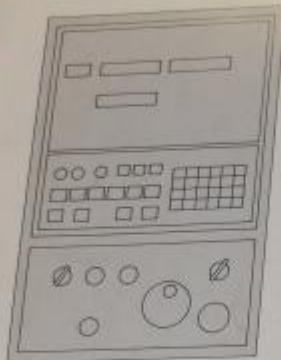




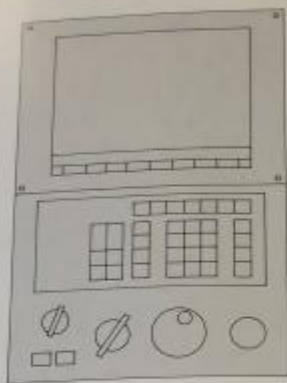








Steuerung
NC9-EX II
Schonmäßig bei
FSD-Abkantpressen
bis 1250 kN
Presskraft



Steuerung
NC9-F

NC-Steuerung

| Modell | | NC9-EX II | NC9-F |
|--|--|----------------|-----------|
| Verfahrgeschwindigkeit m/min | L-Achse | | 30 |
| | D-Achse | | 1 |
| Positioniergenauigkeit mm | L-Achse | | ±0,01 |
| | D-Achse | | ±0,01 |
| Verfahrbereich mm | L-Achse | | 0 - 500 |
| | D-Achse | | 0 - 99,99 |
| Kleinste Eingabegröße mm | L-Achse | | 0,01 |
| | D-Achse | | 0,01 |
| Anzahl der angetriebenen Achsen | | 3 | 7 |
| Art der Eingabe | | Zehnertastatur | |
| Anzeige | | LED | 12" CRT |
| Speicherkapazität | Anzahl der Abkantungen | 99 | 300 |
| | Anzahl der Programme | - | 30 |
| | max. Anzahl der Abkantungen pro Programm | - | 20 |
| Speicherschutz | | Pufferbatterie | |
| Manuelle Höhenverstellung der Anschlagfinger mm | | 90 - 165 | - |
| NC-gesteuerte Höhenverstellung der Anschlagfinger mm | | 10 | 75 - 165 |

Technische Änderungen vorbehalten.

Neue Anschrift

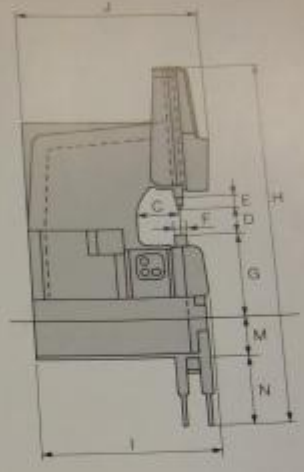
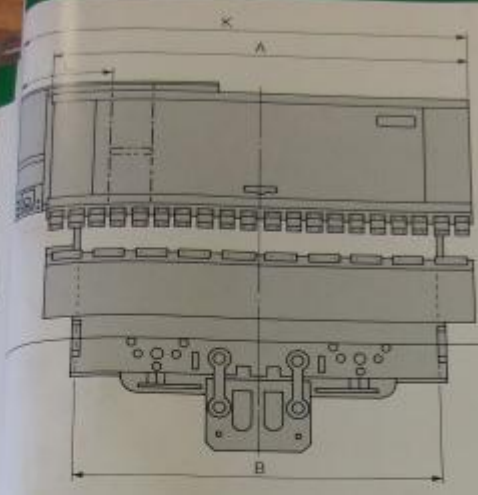
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Amada GmbH,
Telefon (02129)

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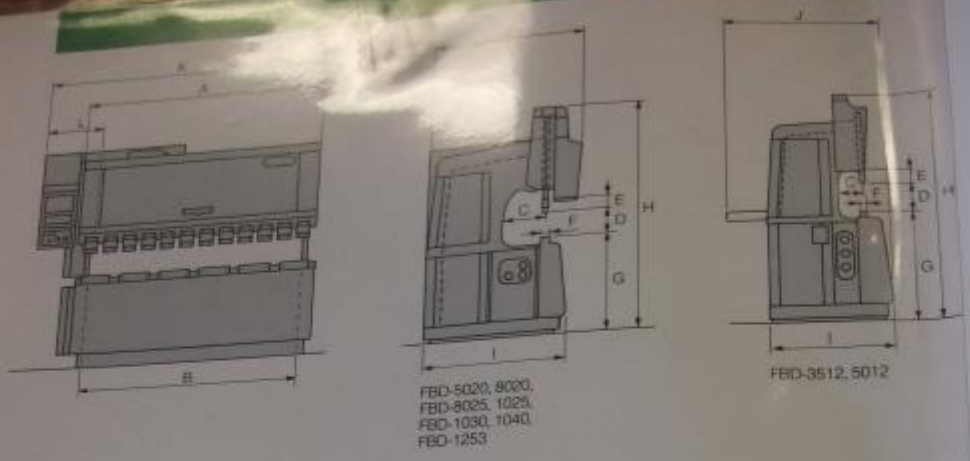
Technische Daten

| Typ | FBD-1503 | FBD-1504 | FBD-2003 | FBD-2004 | FBD-2504 | FBD-3004 | FBD-3006 | FBD-4004 | FBD-4006 |
|---|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| Preßkraft kN | 1500 | | 2000 | | 2500 | 3000 | | 4000 | |
| Preßbalkenlänge mm | 3100 | 4100 | 3100 | | 4100 | | 6100 | 4100 | 6100 |
| Hub mm | 150 | | | | 250 | | | | |
| Anzahl Zylinder | 2 | | 3 | | | 4 | | | |
| Druckgeschwindigkeit mm/Sek. Zustellung | 78 | | 66 | | 62 | | 63 | | |
| Abkanten | 8 | | 7 | | 6 | | | | |
| Rückzug | 74 | | 66 | | 60 | | 64 | | |
| Motorleistung kW | 11 | | 15 | | 18,5 | 22 | | 30 | |
| Hydrauliköltank Liter | 120 | | | | 200 | | | | |
| Gewicht kg | 9500 | 12000 | | 15000 | 19700 | 23500 | 36900 | 27400 | 42600 |

Abmessungen mm

| Typ | FBD-1503 | FBD-1504 | FBD-2003 | FBD-2004 | FBD-2504 | FBD-3004 | FBD-3006 | FBD-4004 | FBD-4006 |
|-------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| A = Preßbalkenlänge | 3000 | 4000 | 3000 | | 4000 | | 6000 | 4000 | 6000 |
| B = Durchgang/Ständer | 2640 | 3300 | 2640 | | 3300 | | 5100 | 3300 | 5100 |
| C = Ausladung | 250 | | | | 350 | | | | |
| D = Durchg. Preßbalken | 120 | | | | 120 | | | | |
| E = Zwischenstückhöhe | 120 | | | | 150 | | | | |
| F = Preßbalkenbreite | 850 | | | | 720 | 750 | | | |
| G = Höhe über Flur | 2940 | 3630 | 3480 | 3890 | 4310 | 4340 | 5210 | 4520 | 5210 |
| H = Gesamthöhe | 1675 | | 1855 | | 1980 | 1990 | 2010 | | |
| I = Unterteilbreite | 1795 | | 1980 | | 2100 | 2110 | 2100 | 2110 | |
| J = Gesamtbreite | 3430 | 4430 | 3430 | | 4430 | | 6430 | 4430 | 6430 |
| K = Gesamtlänge | 730 | 1030 | 730 | | 1030 | | 2000 | 1030 | 2000 |
| L = Verfahrweg/Staust. | 380 | | 430 | | 675 | | 850 | 675 | 850 |
| M = Unterturt/Ständer | 130 | 620 | | 730 | 1135 | | 1130 | 1135 | 1130 |
| N = Unterturt/Preßbalk. | 130 | 620 | | 730 | 1135 | | 1130 | 1135 | 1130 |

Technische Änderungen vorbehalten.



Technische Daten

| Typ | FBD-3512 | FBD-5012 | FBD-5020 | FBD-8020 | FBD-8025 | FBD-1025 | FBD-1030 | FBD-1040 | FBD-1253 |
|------------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| Preßkraft kN | 350 | 500 | 800 | | 1000 | | | 1250 | |
| Abkantlänge mm | 1250 | | 2085 | | 2505 | | 3100 | 4100 | 3100 |
| Hub mm | 100 | | | | | | | | |
| Anzahl Zylinder | 1 | | | 2 | | | 3 | | |
| Geschwindigkeit mm/Sek. Zustellung | 75 | | | 77 | | | 78 | | |
| Abkanten | 7,5 | | | 7 | | | 7,5 | | |
| Rückzug | 57 | | | 76 | | | 73 | | |
| Motorleistung kW | 2,2 | 3,7 | 5,5 | | 7,5 | | | 11 | 10 |
| Hydraulikölkant Liter | 30 | 35 | 50 | 55 | 65 | | | 80 | 80 |
| Gewicht kg | 1700 | 2000 | 3600 | 4700 | 5400 | 6200 | 6900 | 8400 | 10000 |

Abmessungen mm

| Typ | FBD-3512 | FBD-5012 | FBD-5020 | FBD-8020 | FBD-8025 | FBD-1025 | FBD-1030 | FBD-1040 | FBD-1253 |
|------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| A = Preßbalkenlänge | 1200 | 2000 | | 2500 | | 3000 | 4000 | 3000 | |
| B = Durchgang/Standort | 1020 | 1700 | | 2200 | | 2700 | 3300 | 2700 | |
| C = Abstand | 200 | 400 | | | | | | | |
| D = Durchgang/Position | 250 | | | 120 | | | | | |
| E = Abstand | 60 | | 90 | | | | | | |
| F = Abstand | 940 | | | 1030 | | | | | |
| G = Abstand | 2090 | | 2270 | | 2380 | 2510 | 2710 | 2510 | |
| H = Abstand | 1097 | | 1315 | | 1460 | | | 1615 | |
| I = Gesamtlänge | 1251 | 1282 | 1315 | 1465 | 1595 | | | 1755 | |
| J = Gesamtlänge | 1780 | 2450 | | 2930 | | 3430 | 4430 | 3430 | |
| K = Gesamtlänge | 600 | | | 800 | 1100 | 800 | | | |

Video:



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