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Ref. No.:

121-905141016

## **Overview and Technical Data:**

# **KRAUSS MAFFEI - KM 50 - 220 C Win for Sale**

## **KRAUSSMAFFEI**

Year of Build:

Mar 2002

## **Description:**

# **Used KRAUS MAFFEI - KM 50 - 220 C Win Injection moulding machine**

**Operating 01.04.21: 60.053 hrs**

**C-Baureihe MC4 Control**

Technical details

- Clamping unit
  - Clamping force: 500 kN

- Mould opening force, max.: 40 kN
- Travel force movable platen Opening: 22 kN
- Travel force movable platen Closing: 15 kN
- Size of mould platens (h x v): 540 mm x 540 mm
- Distance between tie bars (h x v): 321 mm x 321 mm
- Mould opening stroke: 350 mm
- Mould height min.: 200 mm
- Max daylight: 550 mm
- Hydraulic ejector - stroke: 100 mm
- Ejector force forward/backward: 22/10 kN
- Injection unit
  - Screw diameter: 30 mm
  - Ls/D ratio: 23
  - Injection pressure: 2025 bar
  - Stroke volume: 106 ccm
  - Shot weight, PS: 96,5 g
  - Injection rate: 91 ccm/s
  - Screw speed: 281 1/min
  - Plasticising rate max.: 10,8 g/s
  - Nozzle pressure: 50 kN
- Electric and Hydraulic Equipment
  - Nominal capacity of pump motor: 11 kW
  - Installed heating capacity: 8 kW
  - Adjustable barrel heating zones: 5
  - Dry cycle number: 3050 1/h
  - Reservoir capacity: 150 ltr.
- Dimensions and weights
  - Dimensions of the machine ca.: 3,40 m x 1,30 m x 1,82 m
  - Total machine weight: 2300 kg
  - Max. mould weight: 400 kg

## **Technical Data:**

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Control:

[CNC](#)

Machine Hours:

60053

## **Dimensions and Weight:**

Weight:

2.300 kg

## **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

## Images:













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