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Ref. No.:

932-08071448

Overview and Technical Data:

TOYOTA - FH 40 HV HMC

[TOYOTA](#)



TOYOTA

Year of Build:

Jan 2002

Description:

Used TOYODA FH 40 HV - Horizontal Machine center

CNC Control Fanuc 16i

2 Shift operation only

Technical Data:

- Travels
 - X-Axis 600 mm
 - Y-Axis 560 mm
 - Z-Axis 630 mm
- Rapid traverse X/Y/Z 50 m/min
- Toolholder BT 40
- Spindel speed 14.000 rpm
- Spindle Power 22/18 kW
- Tools 40x
- Palets 2x
- Pallet Size 400x 400 mm
- NC round table 0,001°
- Chip conveyor
- IKZ Knoll 70 Bar

Technical Data:

Technical Data:

Control:

[Series 16i](#)

Spindle Speed:

14.000 rpm

Tool Holder:

[BT40](#)

Tool Capacity:

40 x

Travels:

X-Axis:

600 mm

Y-Axis:

560mm

Z-Axis:
630 mm

Dimensions and Weight:

Weight:
12.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:



TOYODA

Maschine: 9455
Aktueller
Fertigungsauftrag
FA-Nr. 61341

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H
V

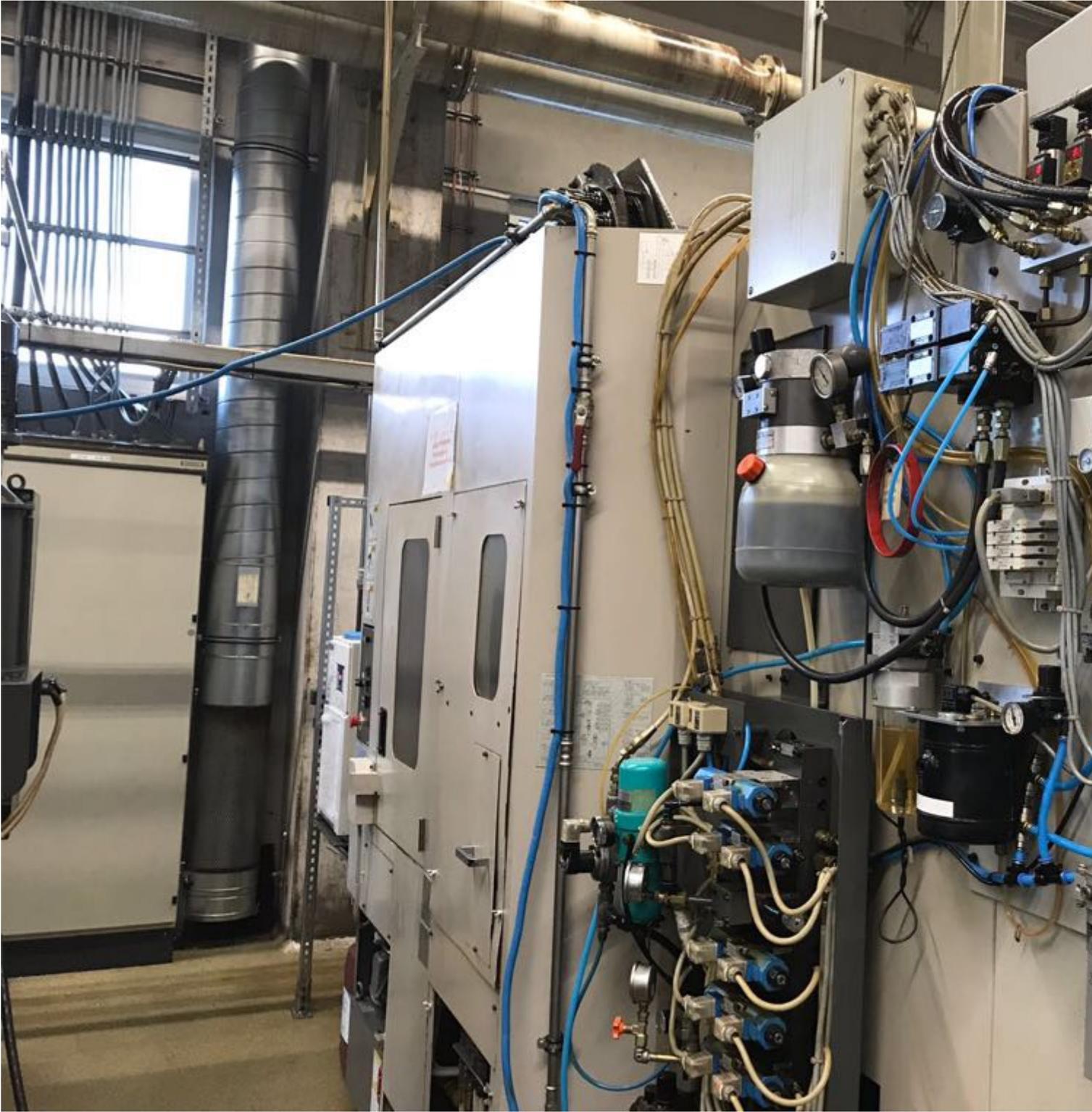
Maschine
Kupferstation

Control panel with buttons and a red emergency stop button.

Stack of green plastic crates on a shelf.

Blue coiled hose connected to the machine.

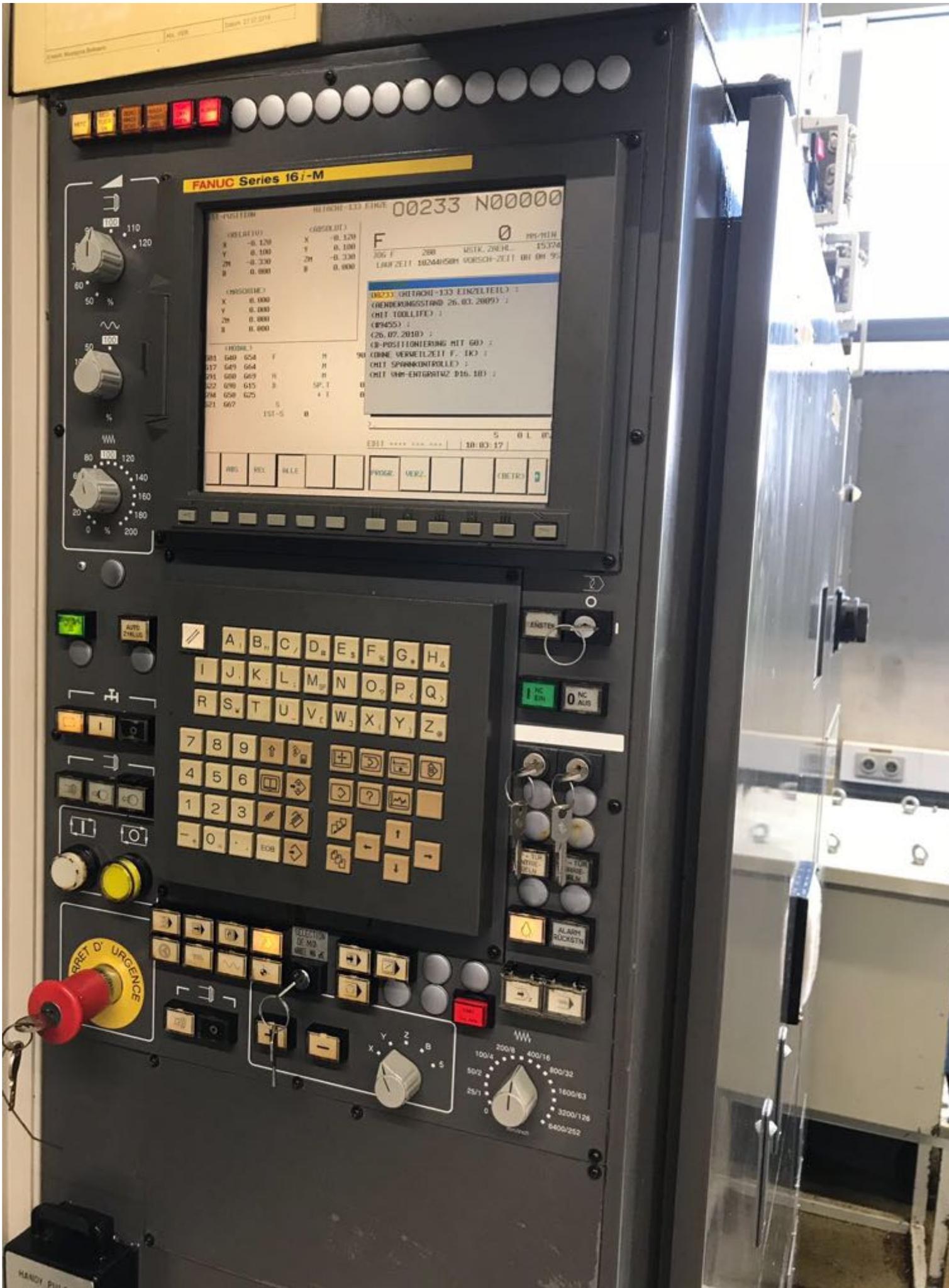
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2







FANUC Series 16i-M

00233 N00000

POSITION		WÄHRUNG	
X	-0.120	X	-0.120
Y	0.100	Y	0.100
Z	-0.300	Z	-0.300
B	0.000	B	0.000

PROGRAMME

X	0.000
Y	0.000
Z	0.000
B	0.000

WÄHRUNG

001	040	054	F	H	90
017	049	064	H	H	
091	060	069	H	H	
022	090	045	S	SP.1	0
094	050	025		A.1	0
021	007		S		
			131-5	0	

00233 (HITACHI-133 EINZELTEIL) ;
(BEREITUNGSSTAND 26.03.2009) ;
OHT 100LLIFE) ;
(R0455) ;
(26.07.2010) ;
(B-POSITIONIERUNG MIT G0) ;
OONE VERWEILZEIT F. 1K) ;
OHT SPANNKONTROLLE) ;
OHT WÄHRUNGSTWZ D16.10) ;

Rotary dials for speed and feed rate control:

- Top dial: 60, 100, 110, 120
- Middle dial: 50, 100, 150
- Bottom dial: 20, 80, 120, 140, 160, 180, 200

Keyboard area:

- Alphanumeric keys: A-Z, 0-9
- Function keys: Home, Jog, Feed Hold, etc.
- Emergency stop button (red)

Emergency stop button (red) with label "PARET D'URGENCE".

Rotary dial for speed/feeder control with scale: 200/8, 400/16, 800/32, 1600/63, 3200/126, 6400/252.



IST-POSITION

01000 N00

(RELATIV)		(ABSOLUT)	
X	-0.040	X	-0.040
Y	139.817	Y	139.817
ZM	300.010	ZM	300.010
B	0.000	B	0.000
(MASCHINE)		(RESTWEG)	
X	0.000	X	0.000
Y	0.000	Y	0.000
ZM	0.000	ZM	0.000
B	0.000	B	0.000

F

JOG F 200 WSTK. ZAEL

LAUFZEIT 6007H20M VORSCH-Z

TEILE GESAMT = 157391

BENOETIGTE TEILE = 0

TEILE-ZAEHLER = 23776

STEUERUNG EIN = 98845H

AUTOMATIK-ZEIT = 6007H

VORSCHUB-ZEIT = 2638H

FREIE VERWENDUNG = 21220H

ZYKLUS-ZEIT = 0H

DATUM = 2017/10

ZEIT = 07:22

(MODAL)

G01 G40 G54 F M 90

G17 G49 G64 M

G91 G80 G69 H 0 M

G22 G98 G15 D 0 SP.T 0

G94 G50 G25 + T 0

G21 G67 S 3200

IST-S 0

MDI STOP *** ** 07:22

ABS

REL

ALLE

WZ-KOR

EINSTL

WERKST



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:
932-08071448

Overview and Technical Data:

TOYODA - FH 40 HV HMC

TOYODA

A large, bold, white sans-serif font spelling 'TOY' is centered on a solid red background. The letters are thick and blocky, with a slight shadow effect. The 'O' is particularly large and rounded. The 'Y' is partially cut off on the right side of the frame.

Year of Build:
Jan 2002

Description:

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2 Shift operation only

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Technical Data:

Technical Data:

Control:

[Series 16i](#)

Spindle Speed:

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Tool Holder:

[BT40](#)

Tool Capacity:

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[Sold](#)

Sold as:

EXW (Ex Works - Incoterm)

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19 %

Buyers Premium:

16 %

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Germany

Images:



TOYODA

Maschine: 9455
Aktueller Fertigungsauftrag
FA-Nr. 61341

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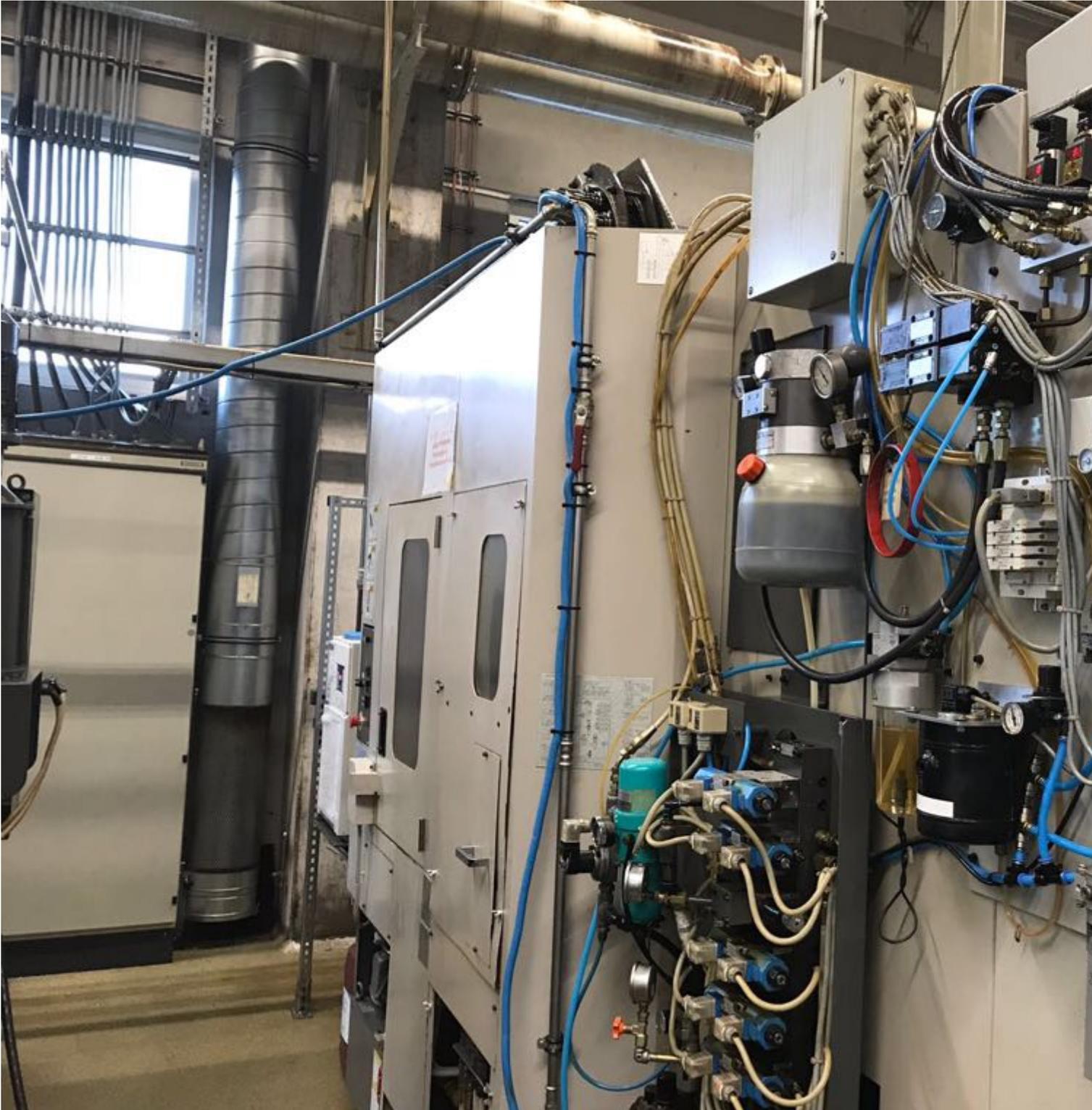
Maschine
Kupferstation

Control panel with buttons and a red emergency stop.

Stack of green plastic crates on a shelf.

Blue coiled air hose attached to the machine.

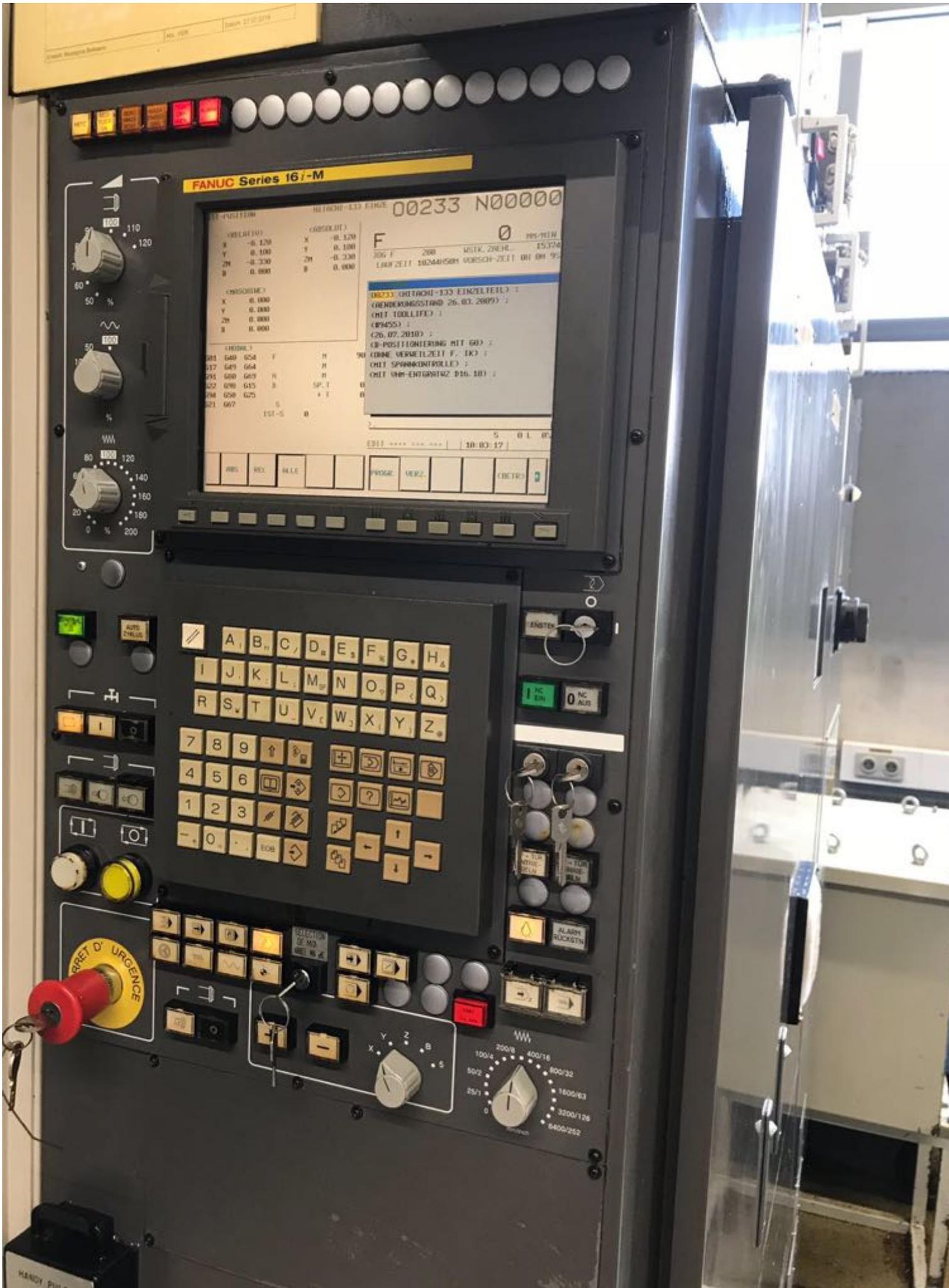
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2







FANUC Series 16i-M

00233 N00000

PROGRAM: 00233 (HITACHI-133 EINZELTEIL)
 CHERUNGSGRUND 26.03.2009)
 CHIT 100LLIFE)
 (R0455)
 (26.07.2010)
 (B-POSITIONIERUNG MIT G0)
 (BINE VERWEILZEIT F. 1K)
 CHIT SPANNKONTROLLE)
 CHIT (M-ENTGRATZ D16.1B)
 5 0 L 0
 EDIT ***** 10:03:17

ABSOLUTE		RELATIVE	
X	-0.120	X	-0.120
Y	0.100	Y	0.100
Z	-0.330	Z	-0.330
B	0.000	B	0.000

ABSOLUTE		RELATIVE	
X	0.000	X	0.000
Y	0.000	Y	0.000
Z	0.000	Z	0.000
B	0.000	B	0.000

NO.	NO.	NO.	F	R	SP.1	SP.2
001	G40	G54	F	R	90	
017	G49	G64		R		
091	G00	G09	R	R		
022	G90	G15	S	SP.1	0	
094	G50	G25		A	1	0
021	G07		S			
			131-S	0		

110
120

60
50 %

50
100

80
120

140
160
180
200

A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z

7 8 9 ↑ ↻

4 5 6 ↻ ↻ ↻

1 2 3 ↻ ↻ ↻

0 . /

AUTO CYCLE

STOP

FEED HOLD

RESET

EMERGENCY STOP

STOP

15 min 0 NC AUS

KEYS

ALARM RÜCKSTN

SELECTOR DE MO

Y Z B

200/8 400/16 800/32 1600/63 3200/126 6400/252



IST-POSITION

01000 N00

(RELATIV)		(ABSOLUT)	
X	-0.040	X	-0.040
Y	139.817	Y	139.817
ZM	300.010	ZM	300.010
B	0.000	B	0.000
(MASCHINE)		(RESTWEG)	
X	0.000	X	0.000
Y	0.000	Y	0.000
ZM	0.000	ZM	0.000
B	0.000	B	0.000

F

JOG F 200 WSTK. ZAEL

LAUFZEIT 6007H20M VORSCH-Z

TEILE GESAMT	=	157391
BENOETIGTE TEILE	=	0
TEILE-ZAEHLER	=	23776
STEUERUNG EIN	=	98845H
AUTOMATIK-ZEIT	=	6007H
VORSCHUB-ZEIT	=	2638H
FREIE VERWENDUNG	=	21220H
ZYKLUS-ZEIT	=	0H
DATUM	=	2017/10
ZEIT	=	07:22

(MODAL)

G01 G40 G54 F M 90

G17 G49 G64 M

G91 G80 G69 H 0 M

G22 G98 G15 D 0 SP.T 0

G94 G50 G25 + T 0

G21 G67 S 3200

IST-S 0

MDI STOP *** ** 07:22

ABS REL ALLE WZ-KOR EINSTL WERKST



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Generated on 03.05.2026

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