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Ref. No.:

932-08071448

## Overview and Technical Data:

# TOYOTA - FH 40 HV HMC

[TOYOTA](#)

TOYOTA

Year of Build:

Jan 2002

## **Description:**

# **Used TOYODA FH 40 HV - Horizontal Machine center**

CNC Control Fanuc 16i

2 Shift operation only

## **Technical Data:**

- Travels
  - X-Axis 600 mm
  - Y-Axis 560 mm
  - Z-Axis 630 mm
- Rapid traverse X/Y/Z 50 m/min
- Toolholder BT 40
- Spindel speed 14.000 rpm
- Spindle Power 22/18 kW
- Tools 40x
- Palets 2x
- Pallet Size 400x 400 mm
- NC round table 0,001°
- Chip conveyor
- IKZ Knoll 70 Bar

## **Technical Data:**

## **Technical Data:**

Control:

[Series 16i](#)

Spindle Speed:

14.000 rpm

Tool Holder:

[BT40](#)

Tool Capacity:

40 x

## **Travels:**

X-Axis:

600 mm

Y-Axis:

560mm

Z-Axis:  
630 mm

## **Dimensions and Weight:**

Weight:  
12.000 kg

## **Buyer Information:**

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

## **Images:**



**TOYODA**

Maschine: 9455  
Aktueller  
Fertigungsauftrag  
FA-Nr. 61341

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V

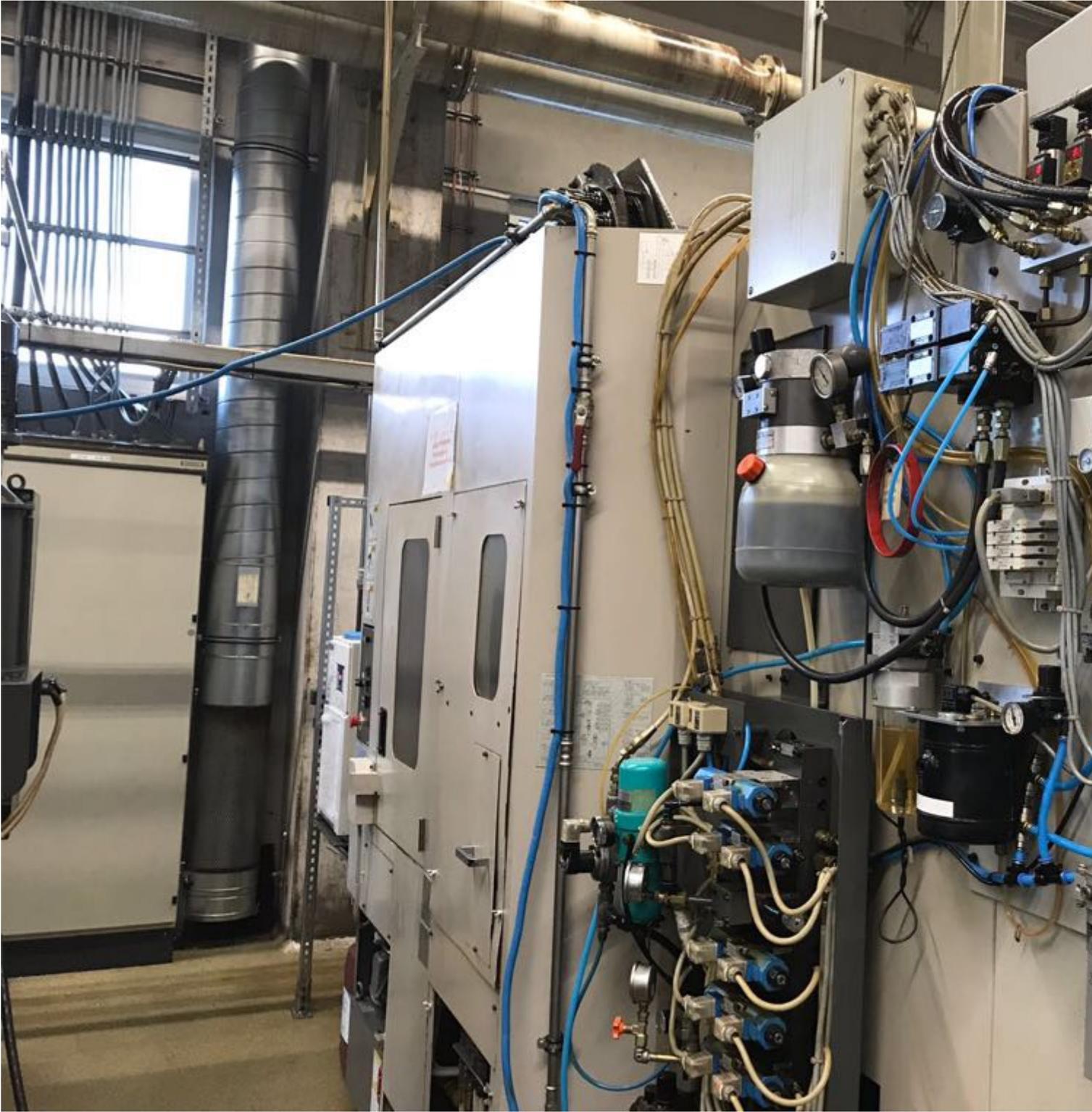
Maschine  
Kupferkabel

Control panel with buttons and a red emergency stop button.

Stack of green plastic crates on a shelf.

Blue coiled air hose attached to the machine.

1

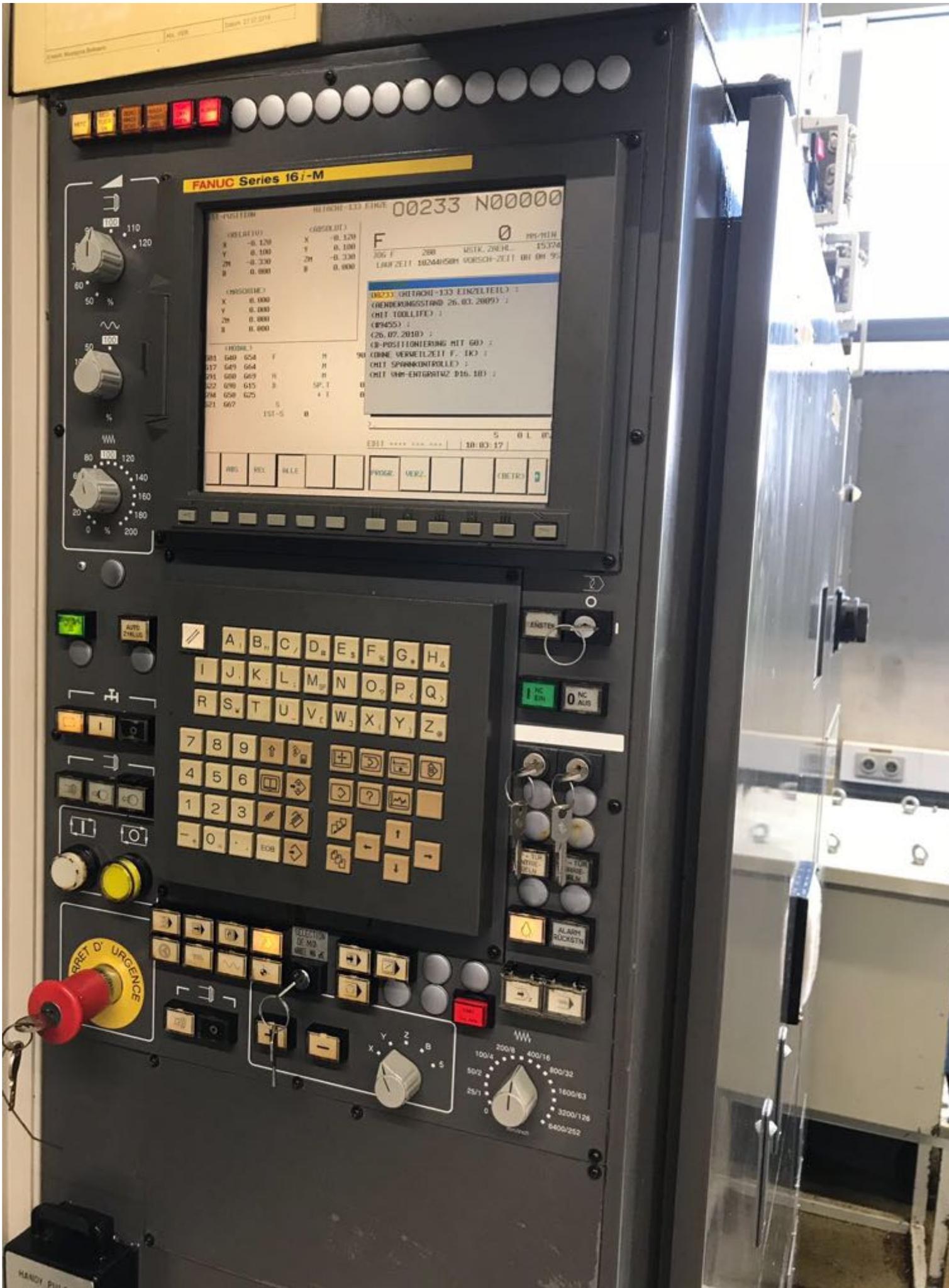


2









FANUC Series 16i-M

00233 N00000

POSITION		HEUTE - 133 EINZEL	
ABSOLUTE	ABSOLUTE		
X -0.120	X -0.120		
Y 0.100	Y 0.100		
Z -0.330	Z -0.330		
B 0.000	B 0.000		

PROGRAMME

X	0.000		
Y	0.000		
Z	0.000		
B	0.000		

PROG. 1

001	G40	G54	F			90
017	G49	G64				
091	G00	G09	R			
022	G90	G15	S	SP.1		0
294	G50	G25		A.1		0
021	G07					

EDIT \*\*\*\*\* 10:03:17

00233 (HEUTE-133 EINZELFEIL) ;  
(BEREITUNGSSTAD 26.03.2009) ;  
(MIT TOOLIFE) ;  
(R0455) ;  
(26.07.2010) ;  
(B-POSITIONIERUNG MIT G0) ;  
(OHNE VERWEILZEIT F. IK) ;  
(MIT SPANNKONTROLLE) ;  
(MIT WIR-ENTGRATZ D16.10) ;

Rotary dials for speed and feed rate control:

- Top dial: Speed control, scale 0-120.
- Middle dial: Feed rate control, scale 0-120.
- Bottom dial: Feed rate control, scale 0-200.

Keyboard and numeric keypad:

- QWERTY keyboard with function keys.
- Numeric keypad (0-9) with directional and function keys.

Emergency stop and other controls:

- Red emergency stop button with a key.
- Yellow stop button.
- Green power button.
- Other status and control buttons.

Keyholes and status indicators:

- Keyholes for machine access.
- Green indicator light.
- Buttons for 'ALARM RÜCKSTN' and 'NC AUS'.

Bottom control section:

- Rotary dial for tool selection (0-6).
- Rotary dial for spindle speed (0-6400/252).
- Various status and control buttons.





IST-POSITION

01000 N00

(RELATIV)		(ABSOLUT)	
X	-0.040	X	-0.040
Y	139.817	Y	139.817
ZM	300.010	ZM	300.010
B	0.000	B	0.000
(MASCHINE)		(RESTWEG)	
X	0.000	X	0.000
Y	0.000	Y	0.000
ZM	0.000	ZM	0.000
B	0.000	B	0.000

F

JOG F 200 WSTK. ZAEL

LAUFZEIT 6007H20M VORSCH-Z

TEILE GESAMT	=	157391
BENOETIGTE TEILE	=	0
TEILE-ZAEHLER	=	23776
STEUERUNG EIN	=	98845H
AUTOMATIK-ZEIT	=	6007H
VORSCHUB-ZEIT	=	2638H
FREIE VERWENDUNG	=	21220H
ZYKLUS-ZEIT	=	0H
DATUM	=	2017/10
ZEIT	=	07:22

(MODAL)

G01 G40 G54 F M 90

G17 G49 G64 M

G91 G80 G69 H 0 M

G22 G98 G15 D 0 SP.T 0

G94 G50 G25 + T 0

G21 G67 S 3200

IST-S 0

MDI STOP \*\*\* \*\*\* 07:22

ABS REL ALLE WZ-KOR EINSTL WERKST



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

Ref. No.:  
932-08071448

**Overview and Technical Data:**

**TOYODA - FH 40 HV HMC**

**TOYODA**

A large, stylized white logo consisting of the letters 'TOY' is centered on a red background. The letters are bold and sans-serif. The 'O' is a simple oval shape. The 'Y' is partially cut off on the right side of the image.

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Aktueller  
Fertigungsauftrag  
FA-Nr. 61341

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H  
V

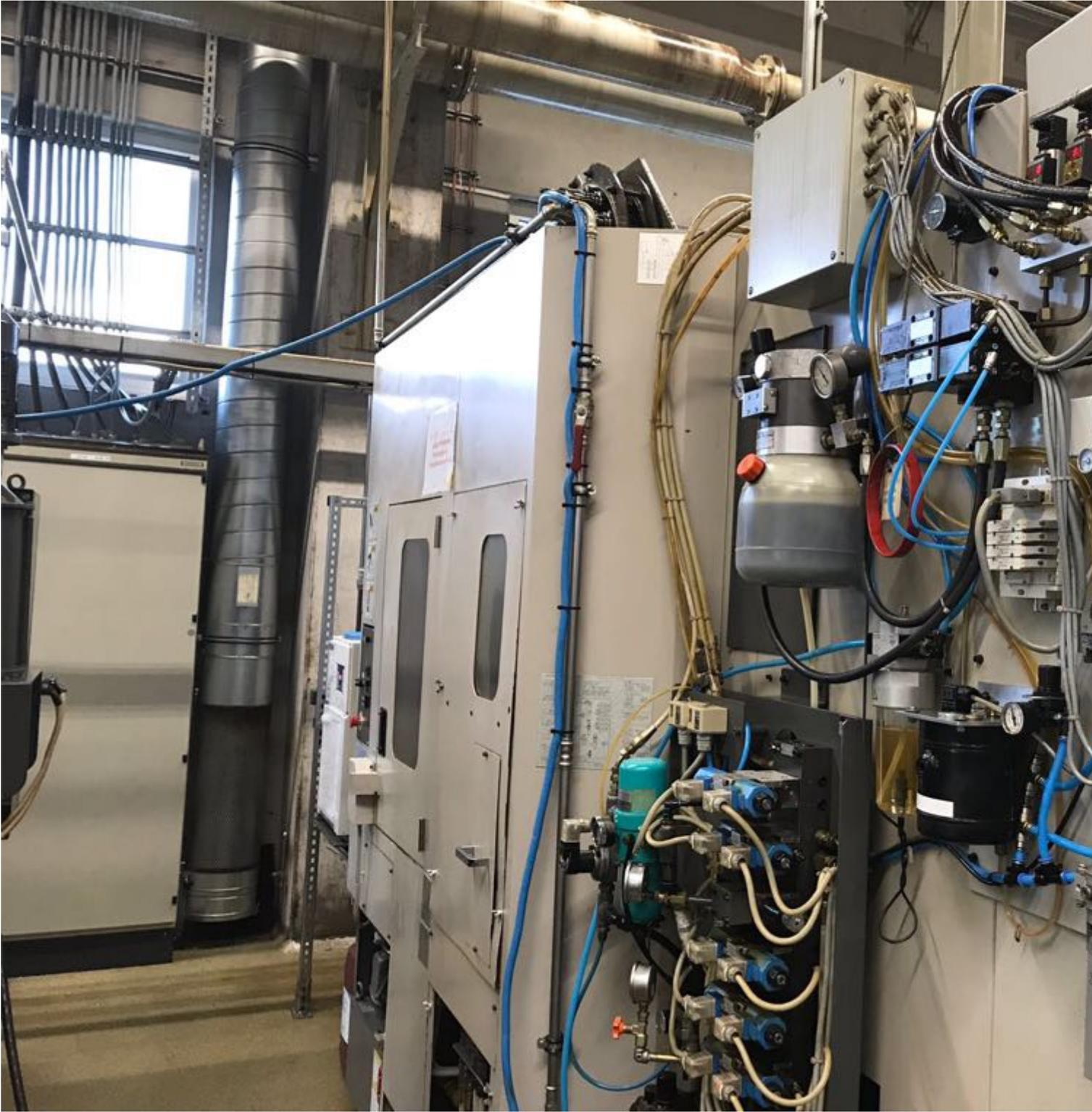
Maschine  
Kupferstation

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1



2













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01000 N00

(RELATIV)		(ABSOLUT)	
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Y	139.817	Y	139.817
ZM	300.010	ZM	300.010
B	0.000	B	0.000
(MASCHINE)		(RESTWEG)	
X	0.000	X	0.000
Y	0.000	Y	0.000
ZM	0.000	ZM	0.000
B	0.000	B	0.000

F

JOG F 200 WSTK. ZAEL

LAUFZEIT 6007H20M VORSCH-Z

TEILE GESAMT = 157391

BENOETIGTE TEILE = 0

TEILE-ZAEHLER = 23776

---

STEUERUNG EIN = 98845H

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FREIE VERWENDUNG = 21220H

ZYKLUS-ZEIT = 0H

DATUM = 2017/10

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IST-S 0

MDI STOP \*\*\* \*\* 07:22

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