

Image not found or type unknown



Ref. No.:

932-08071448

Overview and Technical Data:

TOYOTA - FH 40 HV HMC

[TOYOTA](#)

TOYOTA

Year of Build:

Jan 2002

Description:

Used TOYODA FH 40 HV - Horizontal Machine center

CNC Control Fanuc 16i

2 Shift operation only

Technical Data:

- Travels
 - X-Axis 600 mm
 - Y-Axis 560 mm
 - Z-Axis 630 mm
- Rapid traverse X/Y/Z 50 m/min
- Toolholder BT 40
- Spindel speed 14.000 rpm
- Spindle Power 22/18 kW
- Tools 40x
- Palets 2x
- Pallet Size 400x 400 mm
- NC round table 0,001°
- Chip conveyor
- IKZ Knoll 70 Bar

Technical Data:

Technical Data:

Control:

[Series 16i](#)

Spindle Speed:

14.000 rpm

Tool Holder:

[BT40](#)

Tool Capacity:

40 x

Travels:

X-Axis:

600 mm

Y-Axis:

560mm

Z-Axis:
630 mm

Dimensions and Weight:

Weight:
12.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:



TOYODA

Maschine: 9455
Aktueller
Fertigungsauftrag
FA-Nr. 61341

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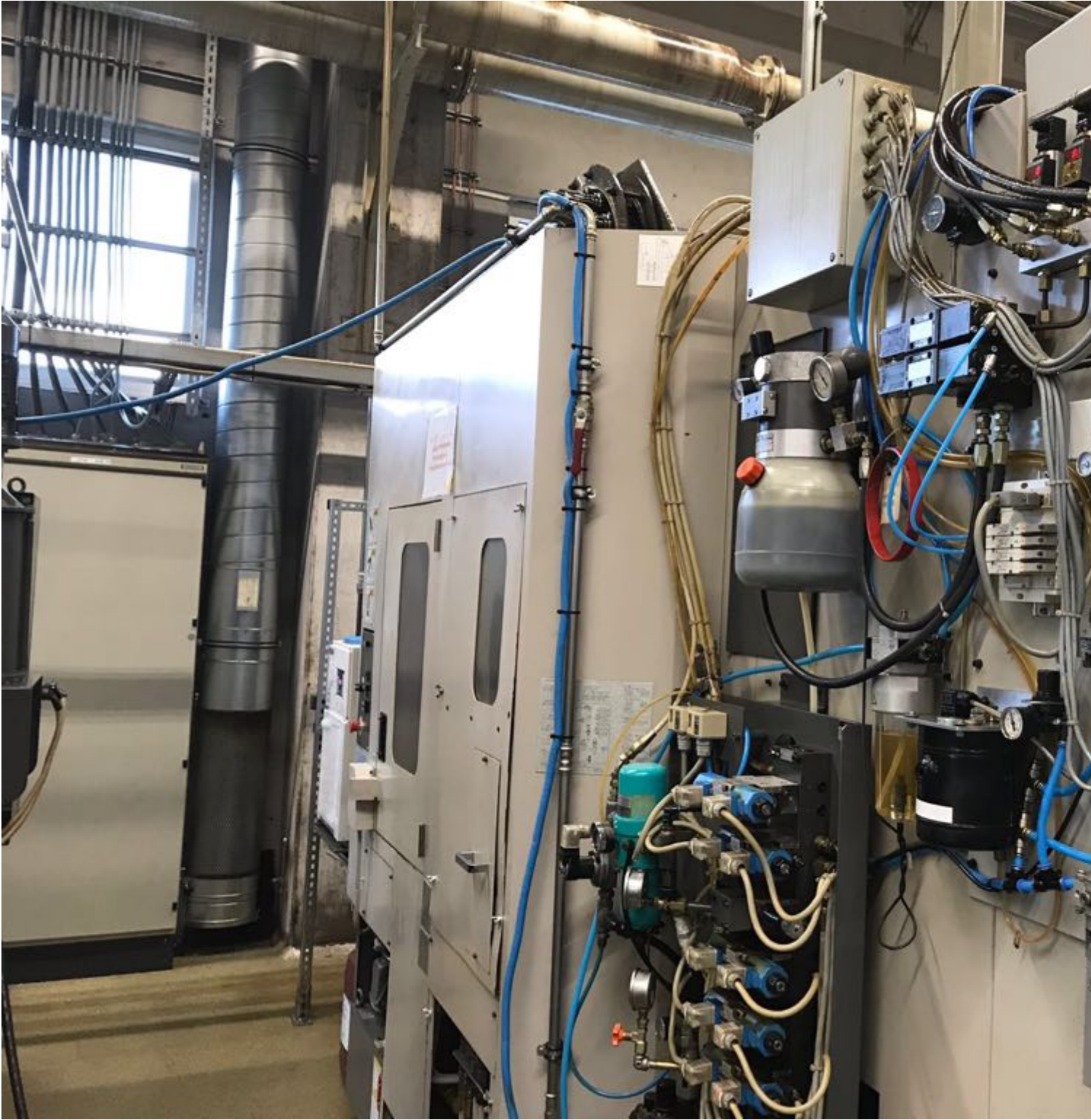
Maschine
Kupferstation

Control panel with buttons and a red emergency stop button.

Stack of green plastic crates on a shelf.

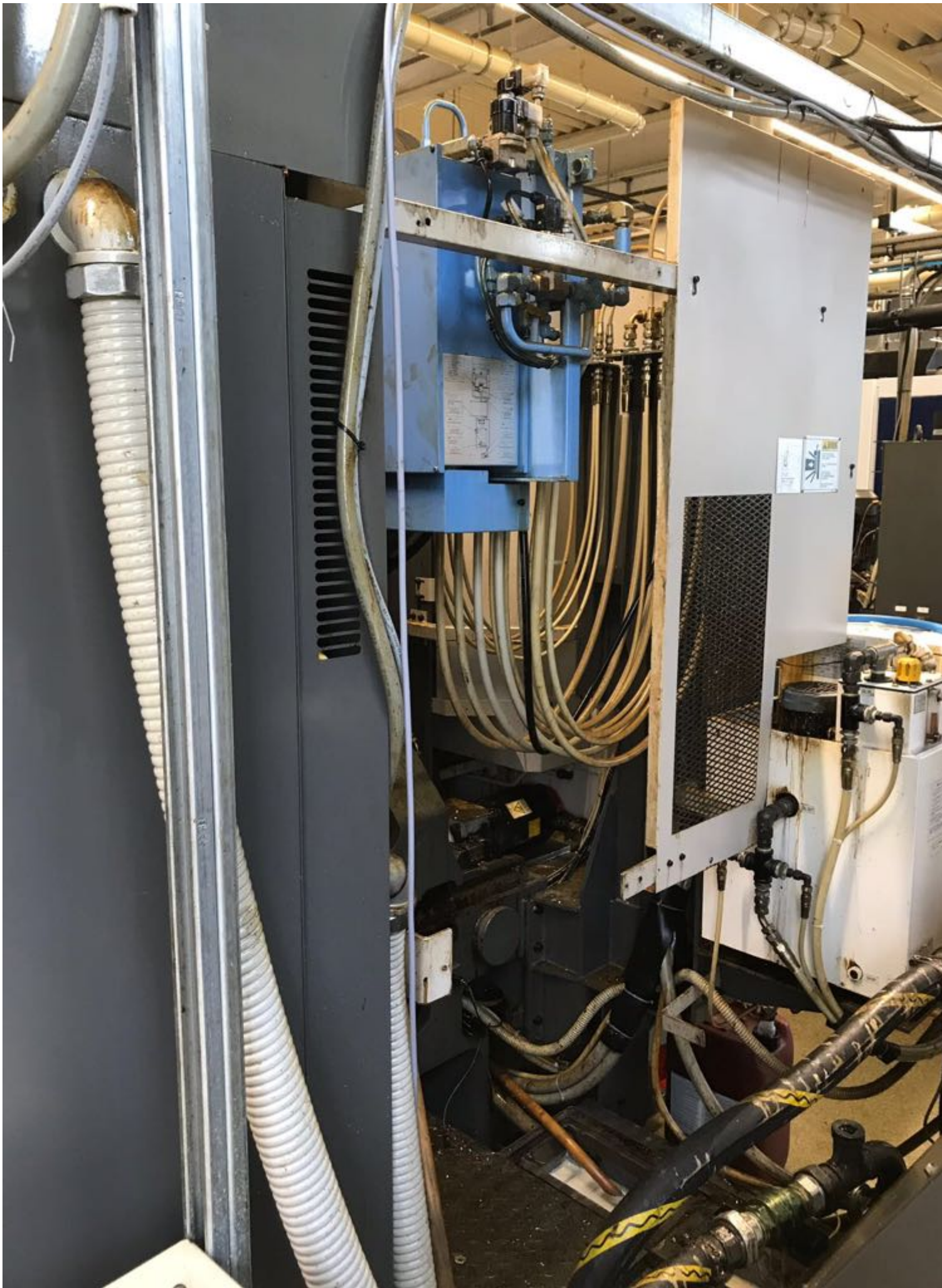
Blue coiled air hose attached to the machine.

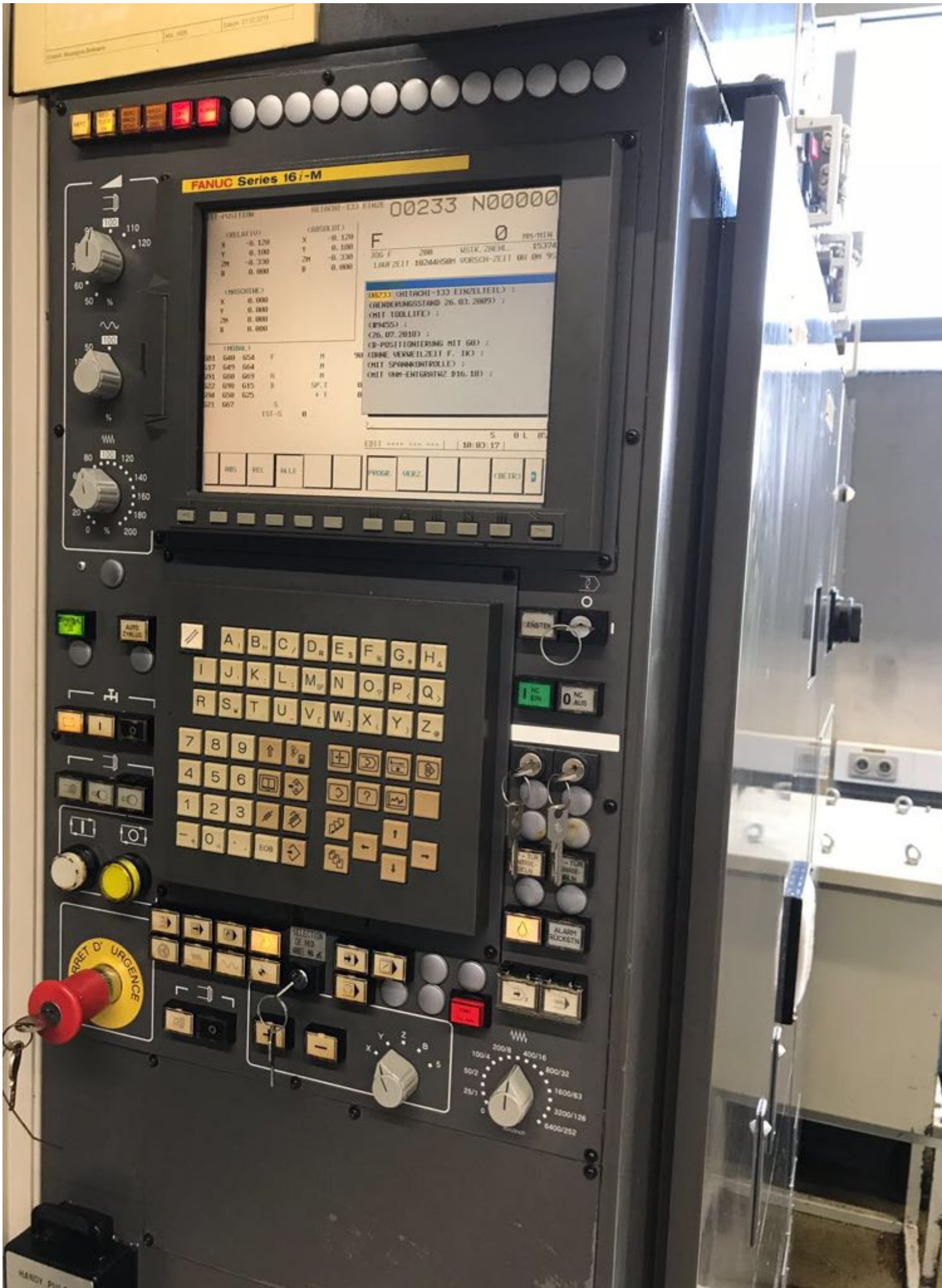
1



2







FANUC Series 16i-M

00233 N00000

POSITION		HEUTE - 133 FINE	
X	-0.120	X	-0.120
Y	0.100	Y	0.100
Z	-0.330	Z	-0.330
B	0.000	B	0.000

PROGRAMME

X	0.000
Y	0.000
Z	0.000
B	0.000

PROG. 1

001	G40	G54	F			90
017	G49	G64				
091	G00	G09	R			
022	G90	G15	S	SP.1		0
294	G50	G25		A.1		0
021	G07		S			
			133-S			0

EDIT ***** 10:03:17

Rotary dials for speed and feed rate control:

- Top dial: 60, 100, 110, 120
- Middle dial: 50, 100, 150
- Bottom dial: 20, 80, 100, 120, 140, 160, 180, 200

Alphanumeric keypad:

A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z

Numeric keypad: 7, 8, 9, 4, 5, 6, 1, 2, 3, 0, and function keys.

Emergency stop and power controls:

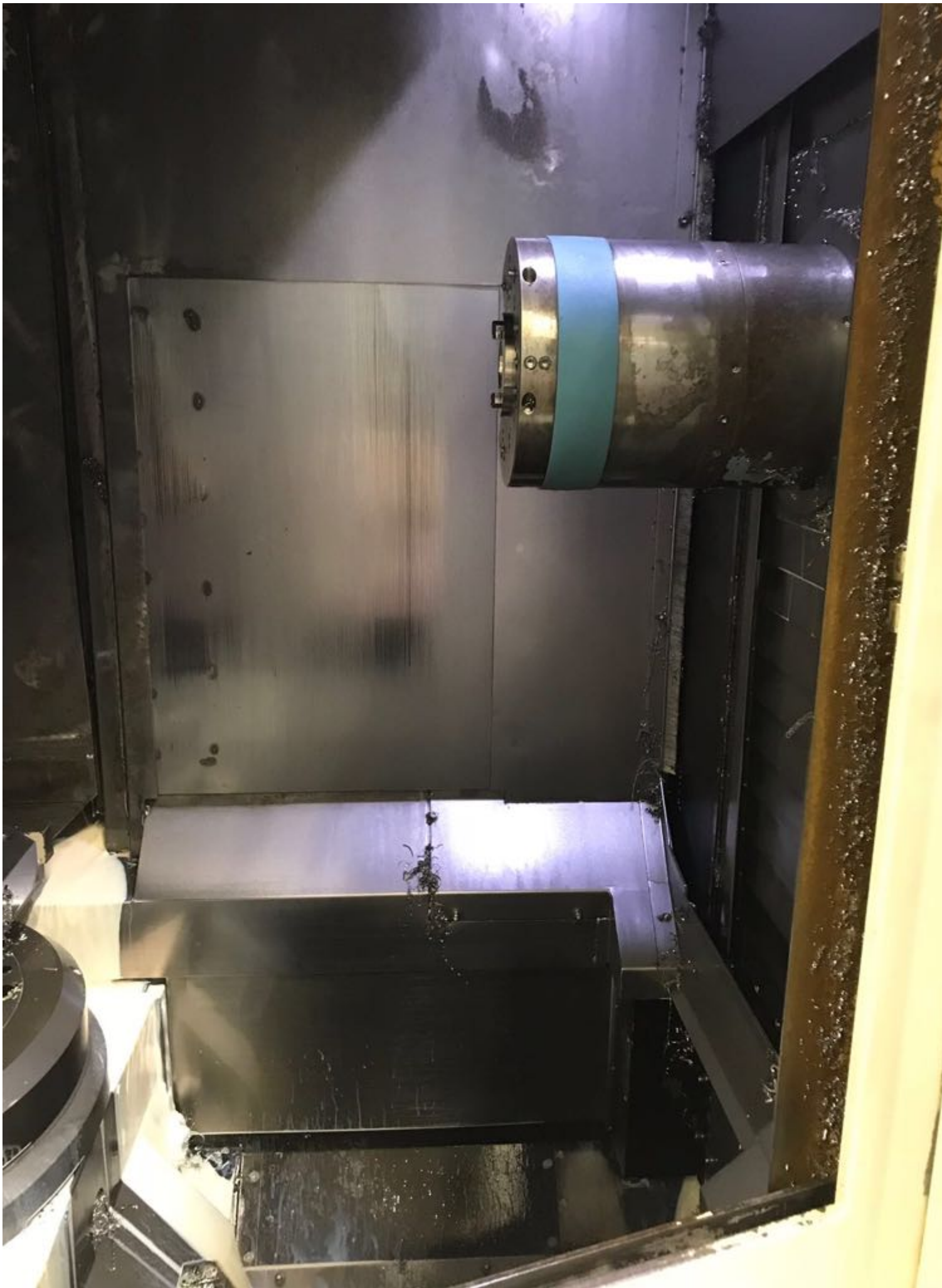
- Red emergency stop button with 'STOP D' URGENCE' label.
- Yellow stop button.
- Power switch.
- Other control buttons.

Key and alarm controls:

- Key slot with '133' label.
- NC ALM indicator.
- ALARM RÜCKSTN button.
- Other indicator lights.

Speed selector dial:

Rotary dial with settings: 200/8, 400/16, 800/32, 1600/63, 3200/126, 6400/252.



IST-POSITION

01000 N00

(RELATIV)		(ABSOLUT)	
X	-0.040	X	-0.040
Y	139.817	Y	139.817
ZM	300.010	ZM	300.010
B	0.000	B	0.000
(MASCHINE)		(RESTWEG)	
X	0.000	X	0.000
Y	0.000	Y	0.000
ZM	0.000	ZM	0.000
B	0.000	B	0.000

F

JOG F 200 WSTK. ZAEL

LAUFZEIT 6007H20M VORSCH-Z

TEILE GESAMT = 157391

BENOETIGTE TEILE = 0

TEILE-ZAEHLER = 23776

STEUERUNG EIN = 98845H

AUTOMATIK-ZEIT = 6007H

VORSCHUB-ZEIT = 2638H

FREIE VERWENDUNG = 21220H

ZYKLUS-ZEIT = 0H

DATUM = 2017/10

ZEIT = 07:22

(MODAL)

G01 G40 G54 F M 90

G17 G49 G64 M

G91 G80 G69 H 0 M

G22 G98 G15 D 0 SP.T 0

G94 G50 G25 + T 0

G21 G67 S 3200

IST-S 0

MDI STOP *** ** 07:22

ABS REL ALLE WZ-KOR EINSTL WERKST



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:
932-08071448

Overview and Technical Data:

TOYODA - FH 40 HV HMC

TOYODA

A large, stylized white logo consisting of the letters 'TOY' is centered on a red background. The letters are bold and sans-serif. The 'O' is a simple oval shape. The 'Y' is partially cut off on the right side of the image.

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Jan 2002

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2 Shift operation only

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Technical Data:

Technical Data:

Control:

[Series 16i](#)

Spindle Speed:

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Tool Holder:

[BT40](#)

Tool Capacity:

40 x

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X-Axis:

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Y-Axis:

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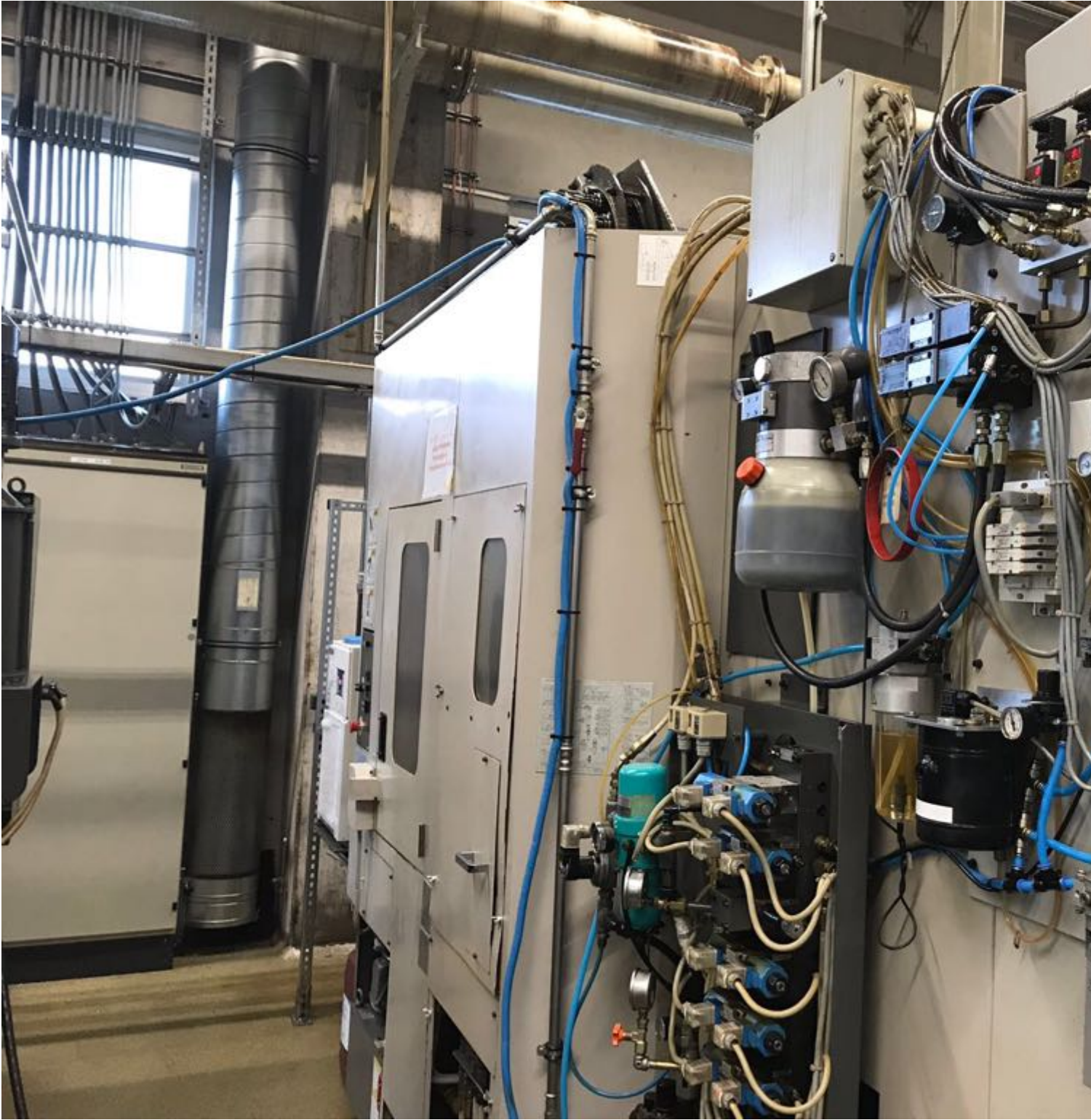
Maschine
Kupferblech

Control panel with buttons and a red emergency stop button.

Stack of green plastic crates on a shelf.

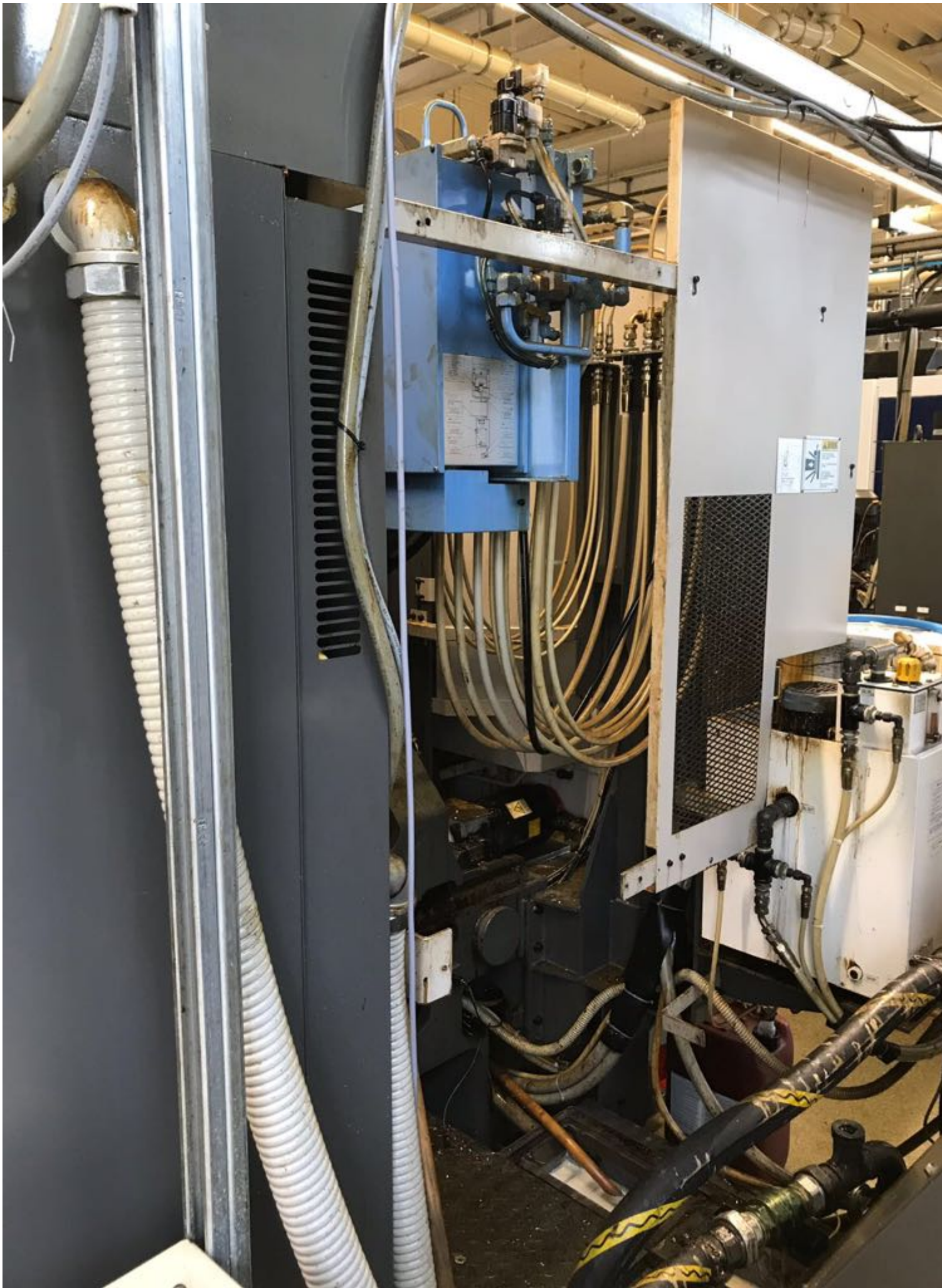
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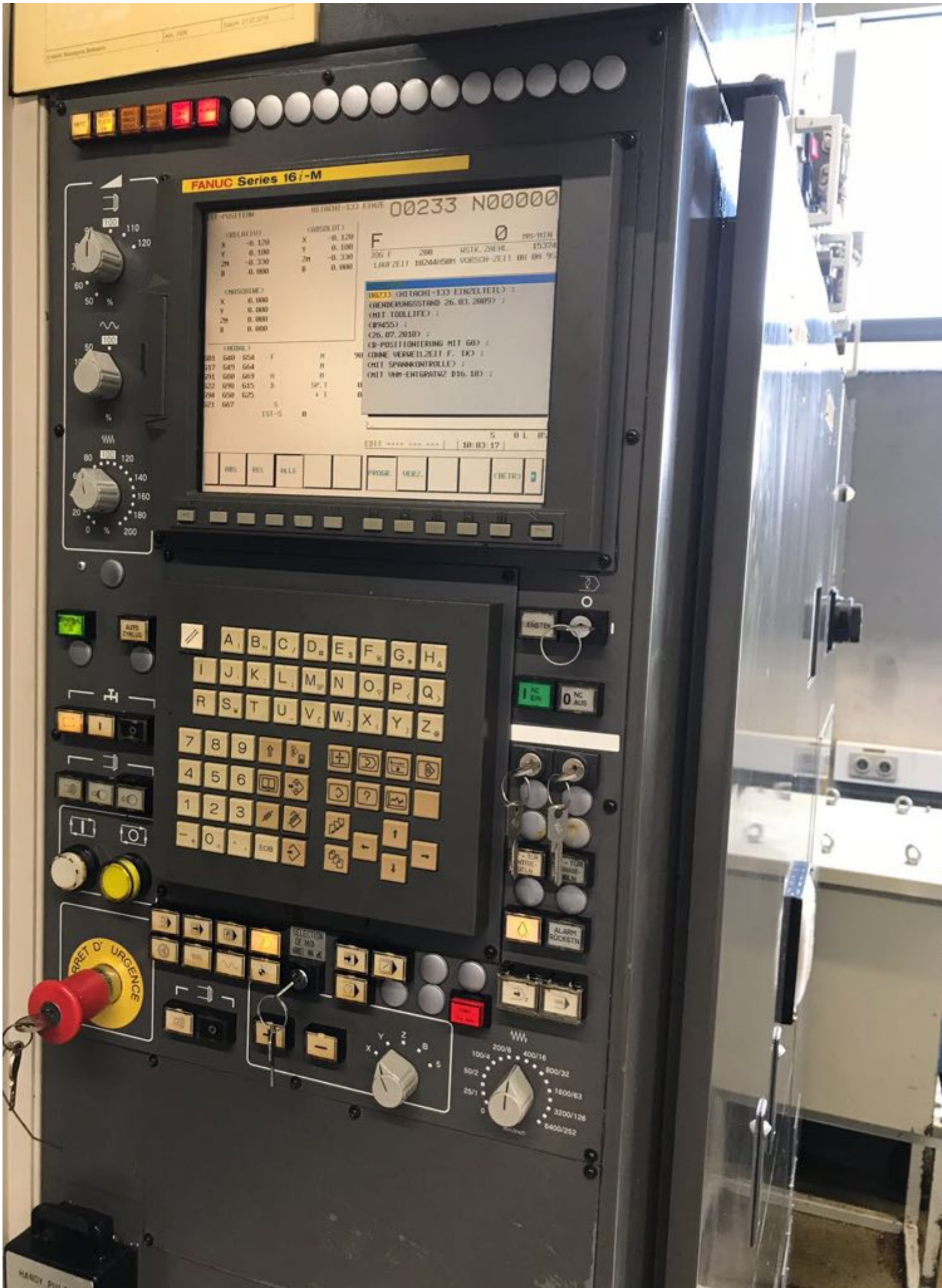
1



2







FANUC Series 16i-M

00233 N00000

POSITION		HEUTE - 133 EINZEL	
X	-0.120	X	-0.120
Y	0.100	Y	0.100
Z	-0.330	Z	-0.330
B	0.000	B	0.000

PROGRAMME

X	0.000
Y	0.000
Z	0.000
B	0.000

PROG. 1

001	G40	G54	F			90
017	G49	G64				
091	G00	G09	R			
022	G90	G15	S	SP.1	0	
294	G50	G25		A.1	0	
021	G07		S			
			133-5	0		

00233 (HEUTE-133 EINZELTEIL) :
(BEREITUNGSSTAND 26.03.2009) :
OHT 100LIFE) :
(R0455) :
(26.07.2010) :
(B-POSITIONIERUNG MIT G0) :
OONE VERWEILZEIT F. 1K) :
OHT SPANNKONTROLLE) :
OHT (W-ENTGRITZ D16.10) :

5 0 L 0 P
EDIT ***** 10:03:17

Rotary dials for speed and feed rate control.

Speed dial: 60, 100, 110, 120

Feed rate dial: 50, 100, 150, 200

Alphanumeric keypad with letters A-Z and numbers 0-9.

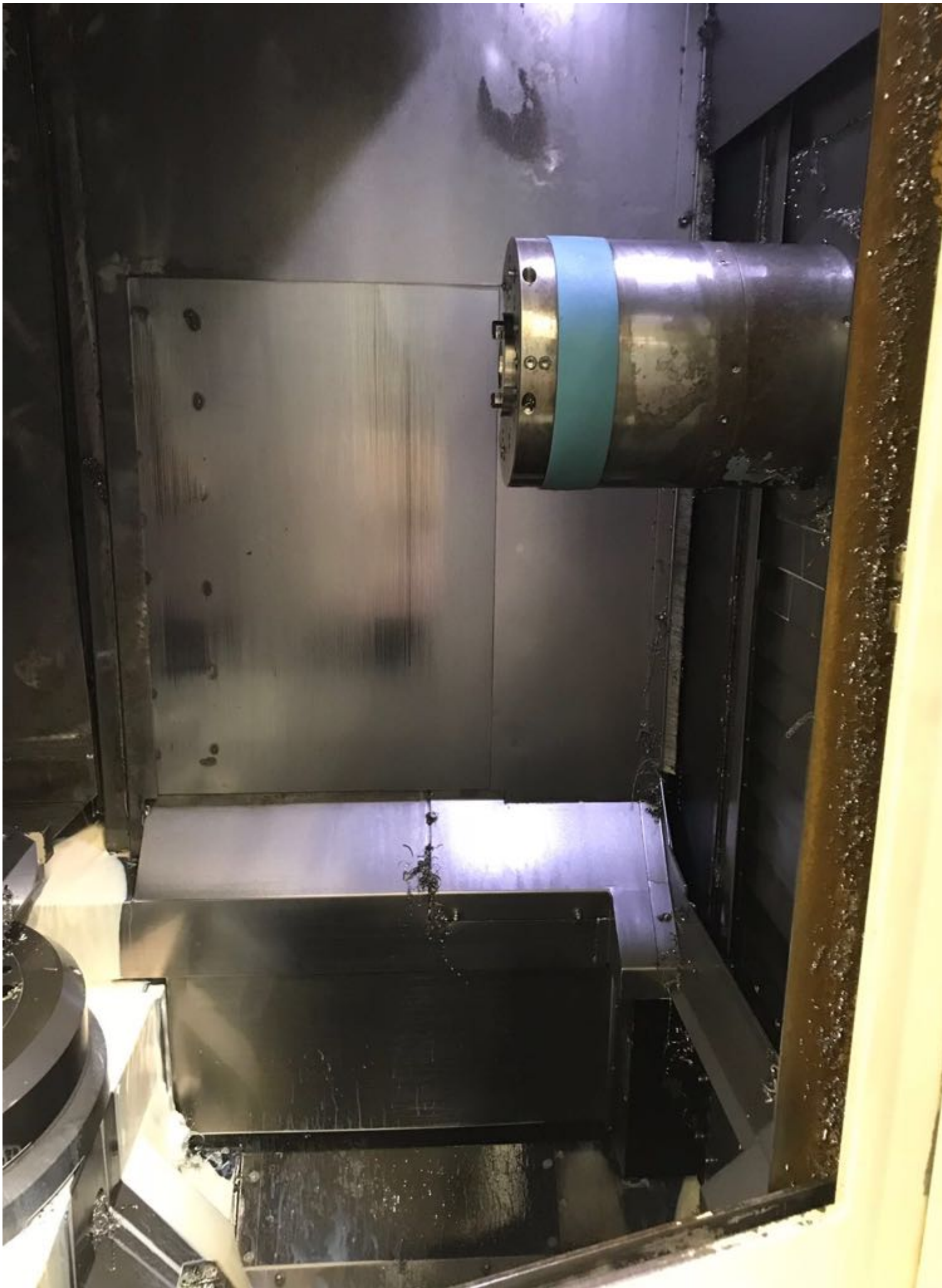
Numeric keypad with numbers 0-9 and function keys.

Emergency stop button (red) and other control buttons.

Key lock and status indicator lights.

Rotary dial for spindle speed selection.

Speeds: 200/8, 400/16, 800/32, 1600/63, 3200/126, 6400/252



IST-POSITION

01000 N00

(RELATIV)		(ABSOLUT)	
X	-0.040	X	-0.040
Y	139.817	Y	139.817
ZM	300.010	ZM	300.010
B	0.000	B	0.000
(MASCHINE)		(RESTWEG)	
X	0.000	X	0.000
Y	0.000	Y	0.000
ZM	0.000	ZM	0.000
B	0.000	B	0.000

F

JOG F 200 WSTK. ZAEL

LAUFZEIT 6007H20M VORSCH-Z

TEILE-ZAEHLER

TEILE GESAMT	=	157391
BENOETIGTE TEILE	=	0
TEILE-ZAEHLER	=	23776
STEUERUNG EIN	=	98845H
AUTOMATIK-ZEIT	=	6007H
VORSCHUB-ZEIT	=	2638H
FREIE VERWENDUNG	=	21220H
ZYKLUS-ZEIT	=	0H
DATUM	=	2017/10
ZEIT	=	07:22

(MODAL)

G01 G40 G54 F M 90

G17 G49 G64 M

G91 G80 G69 H 0 M

G22 G98 G15 D 0 SP.T 0

G94 G50 G25 + T 0

G21 G67 S 3200

IST-S 0

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