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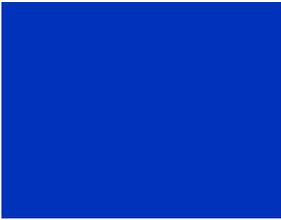
1233-07181438

## **Overview and Technical Data:**

# **TRUMPF Trumatic 600l 2,4KW with Sheetmaster**

**TRUMPF**

**TRUMPF**



Year of Build:

Jan 2001

**Description:**

# Used TRUMPF Trumatic 600L 2.4KW combined laser and die cutting machine with Sheetmaster & Gripmaster

Operating hours: Laser on: 60,334 / Beam on: 12,608 / Hours

Control cabinet counter: 60,266 hours

CNC control: Siemens Sinumerik 840D

Technical data:

- Laser TruFlow 2400 W
- Large format sheets: 1,500 x 3,000 mm
- Working area (X/Y): 2500x 1600 mm
- Speeds
  - X-axis: 90 m/min
  - Y-axis: 60 m/min
  - Max sheet thickness: 8 mm
  - Max punching force. 220 kN
  - Max workpiece weight: 200 Kg
  - Max. Passage height:
    - In punching mode: 35 mm
    - In laser operation: 22mm
- Aluminum and stainless steel up to: 5 mm
- Tool locations on the linear magazine:19x
- Tool change time:1.5-5sec
- With Sheetmaster (loading side)
- with Gripmaster with scissor stroke (unloading side residual grid)
- Multitool
- Setting device for excess length
- Thread forming
- Softpunch
- Fast forming
- Signing
- Blowout device small parts
- Chip conveyors with container

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## The advantages of Trumpf punch laser machines

Punch laser processing is considered particularly lucrative – as the machines master two technologies at once: they combine the efficiency of punching and the flexibility of the laser.

Furthermore, punch laser machines from TRUMPF, called TruMatic, provide particularly high-quality results and are as reliable as you want them to be.

## Flexible and cost effective

Minimize setup effort and maximize productivity: all punching heads at TRUMPF operate according to the mono punching head principle. This means that all punching tools can rotate by 360°. The benefits: all tools can be used in any angular position, they require significantly fewer punching tools than other designs.

## **Large selection**

Our tool system offers a large selection of standard tools and endless options for special tools. We manufacture all tools ourselves from first-class steels. Punch shears are free of charge. Standard tool cartridges are available for standard tool sizes 0, 1 and 2.

## **Economic cutting**

You can create slitting contours, separating cuts on forms or visible edges without nibbling marks flexibly and cost-effectively.

## **Versatile forming**

You can also form thanks to plastic deformation of the sheet, for example bending or forming threads. In addition, TRUMPF offers suitable solutions for deburring – all in one machine.

## **Minor setup effort**

Set up quickly and easily and wait: tools can be set up in the tool cartridge beforehand parallel to production. This protects the machine and extends the tools' service life.

## **The laser as a flexible tool**

The laser cuts high-grade outer contours and delicate inner contours perfectly. You can cut very near to, or even on, forms which have already been created with the slim laser head of a TruMatic.

## **Single-cutting-head strategy**

Through thick and thin with just one head: thanks to the single cutting head strategy, you can process all material types and thicknesses with your laser – without the need to change the cutting head. This is made possible by adapting the beam diameter in the beam guidance.

## **Technical Data:**

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Control:

[SINUMERIK 840D](#)

Machine Hours:

60334

### **Dimensions and Weight:**

Height:

2.400 mm

Length:

9.100 mm

Width:

7.900 mm

Weight:

22.500 kg

## **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

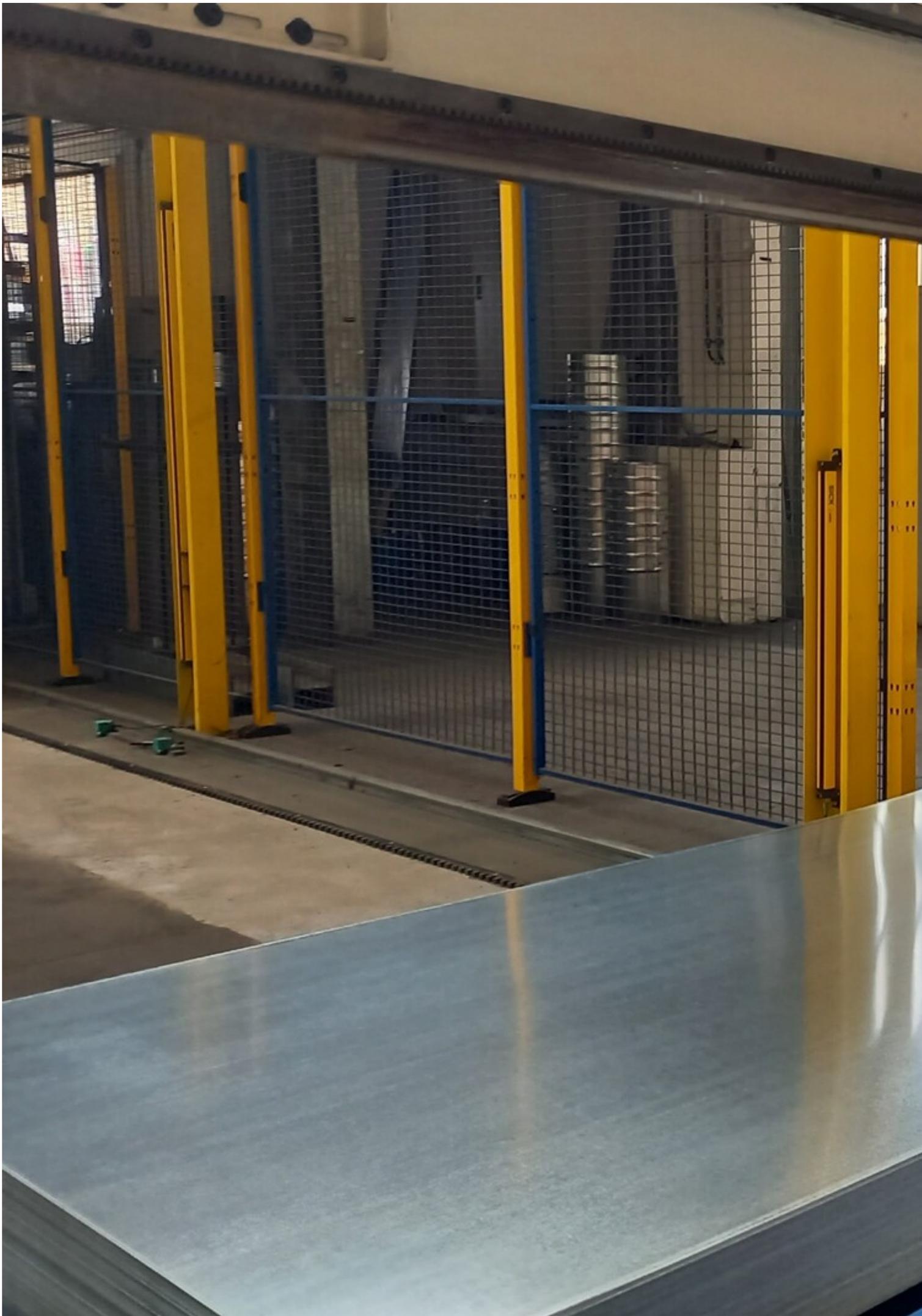
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## **Images:**













TIC 600L













Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

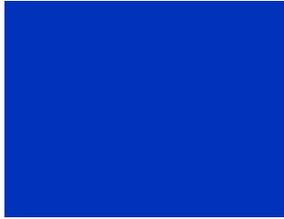
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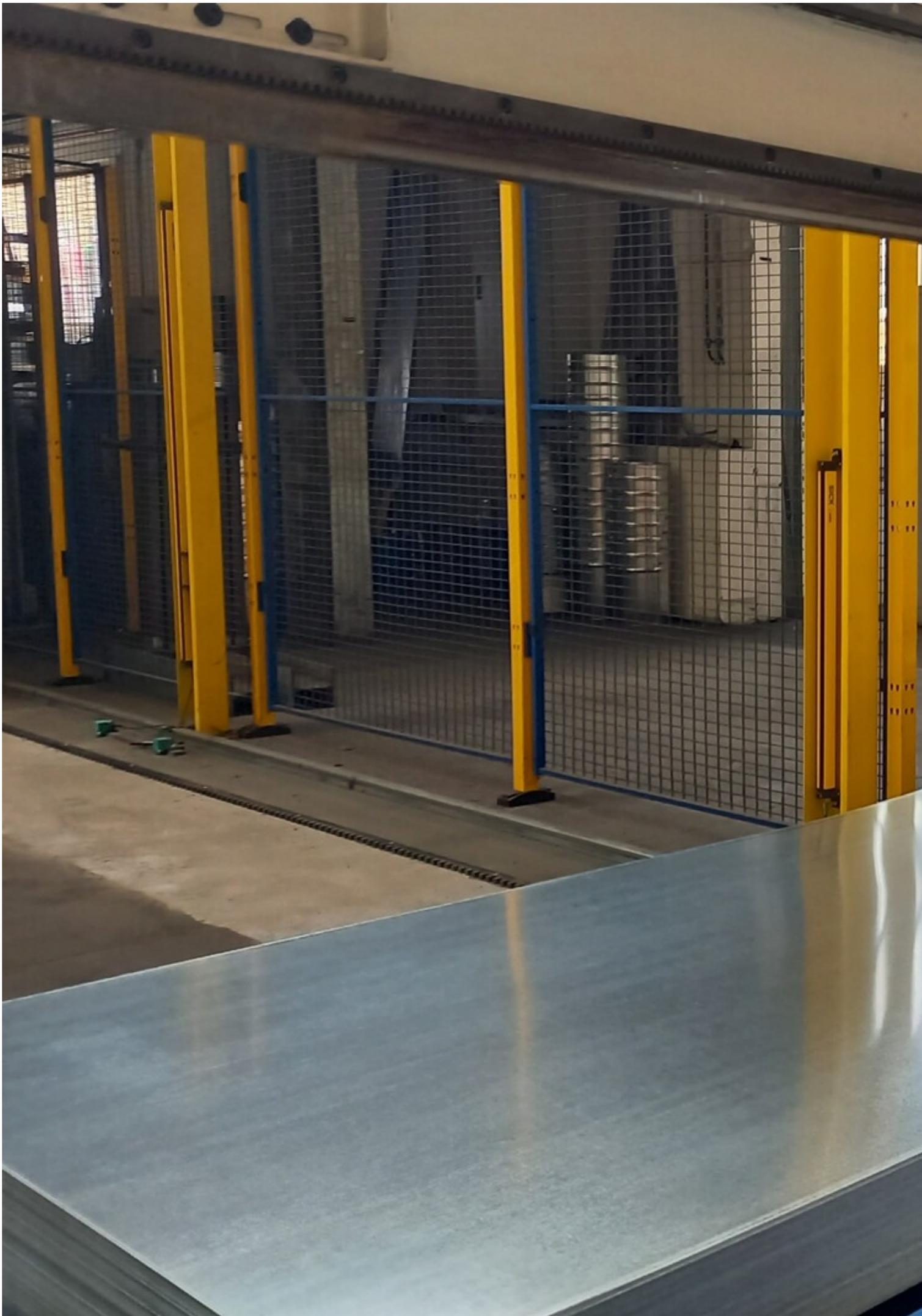
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