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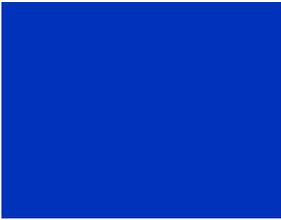
1240-09020900

Overview and Technical Data:

Trumpf TruBend 7036 Bending Machine low hours

TRUMPF

TRUMPF



Year of Build:

Oct 2015

Rebuild year:

May 2019

Description:

Used Trumpf TruBend 7036 CNC Bending Machine with 6 Axis for Sale

Build 10/2015 Operation Hours :ON 8352h / running time 619h

Sold Build 02/2011 Operating Hours : 19463 h / 2064 h

Bought in first class condition in 2019 overhauled by Trumpf!!!

AMADA Toolholder !! Wila only with Adapter

Technical data:

- Tonnage approx.: 360 kN
- Bending length approx.: 1020 mm
- Stroke Max.: 120 mm
- Distance between side frames approx.: 932 mm
- Eff. open height approx.: 300 mm
- Rapid speed: 220mm/s
- Max. working speed. 10-25 mm/s
- Space requirement approx.: 1805 x 1330 x 2380 mm

- Electrical connected load approx.: 5 kVA

Standard equipment machine

- Stable machine frame
- Press beam
- Highly dynamic, electromech. Direct drive (torque motor)
- Inductive length measuring system with temperature compensation
- Control cabinet air conditioning
- Ergonomic machine design Fence system
- Backgauge system 3-axis X1, R1, Z1-axis Tool clamping
- Upper tool holder, self-centering, manual clamping
- Lower tool holder, manual clamping, hardened

Control system

- TRUMPF TASC 6000 integrated - SW Version 4.6.4.0
- Numerical workshop programming
- Windows XPe (embedded), Pentium M with 1.1 GHz clock frequency
- 1 GB RAM memory
- 15-inch touch screen
- Network capable
- Teleservice via modem

Safety

- Side hinged safety doors
- Rear safety cover
- 2-button foot switch, for standing and seated operation

- CE marking

Advanced features Machine

- Ergonomics package
 - Backgauge: 6-axis backgauge (X1, X2, R1, R2, Z1 and Z2 axes)
 - **Tool clamping: AMADA tooling system**
 - Control : Graphic shop programming
 - Operation:
 - Rear work area lighting
 - Bend line laser
 - Safety: BendGuard
-

Trumpf 7036 CNC press brakes are one of the fastest press brake machines in the world designed specifically for CNC bending small sheet metal work components and assemblies. These small format CNC press brakes offer not only fast manufacturing bending speeds through their twin electric motor operation but quick set up times enabling small batches of sheet metal work to be manufactured just as efficiently as larger batches. Accuracy and efficiency are increased through the use of a 6-axis CNC back gauge system allowing the most complicated sheet metal work to be bent in one machine set-up and processing cycle repeatably and without delay.

TRUMPF bending machines represent a wealth of experience and pioneering innovation. The extensive portfolio includes machines for die and panel bending technologies as well as large format bending machines and fully automated solutions. There is a wide range of options available for each bending technology to suit your specific application. Use TruBend machines to produce simple and complex parts in any format precisely and cost-effectively. You always benefit from high-quality parts, increased flexibility, innovative tools, sophisticated automation solutions and intelligent software all from a single source. We focus on operability and ergonomics to ensure the machine supports operators in their work.

Technical Data:

Technical Data:

Control:

[TASC 6000](#)

Machine Hours:

8352

Dimensions and Weight:

Height:

2.380 mm

Length:

1.805 mm

Width:

1.330 mm

Weight:

2.600 kg

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:

TRUMPF



TruBend 7036

Kanten



CNC →

Wartungs-
übersicht

Ma
Kon

LAUFZEIT >

Zeit Maschine Ein [h

8352.7



V40 0,4
V50 8,3
V63 10,5
V80 13,3
V22 3,6
V35 5,8
↑ ↑
Motte 1R





max
max
max
min

F1011E
max 360 KN
max 120,0 mm
max 90 ms
min 12,0 mm
min 180,0 mm

Masse der Presse
Nennstrom
Spannung
Frequenz
Anschlussleistung
Steuerspannung
Raujahr

2.600 kg
8,7 A
3x400 V
50 Hz
6,0 kVA
24 V=
02-2011



Übersicht
Technische
Beschreibung
Zur Überprüfung der
Sicherheit der Maschine
wurde die Maschine
auf die folgenden
Anforderungen geprüft:
EN 12445:2000
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EN 12447:2000
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EN 12498:2000
EN 12499:2000
EN 12500:2000

00-05-2019
Name: Technik
Name: Technik
Signature Technician
Machine no.
Bo702 A 04.15





Datum / Date
Name Techniker / name technician
08-05-2019

Mittelschul Techniker / signature technician
G. Hendrich

Maschinennummer / Machine no.
0702A/1555



Schienen Austria GmbH & Co KG
Austriepark 24, Austria
3-0

Masse der Presse
2.600 kg
8,7 A
3x400 V
50 Hz
6,0 kVA
24 V=

10-2015

Nennstrom
Spannung
Frequenz
Anschlussleistung
Steuerspannung
Baujahr

CNC → 7



9:38:08 AM

613904

Wartungs-
übersicht

Masch-
Konfi

LAUFZEIT >

Zeit Maschine Ein

19463.





TruBend 7036

Kanten klein

Control panel area featuring a large rectangular screen, a numeric keypad (0-9), a directional pad, and a red emergency stop button. Below the screen are several safety warning icons, including a high-voltage symbol and a laser warning symbol.



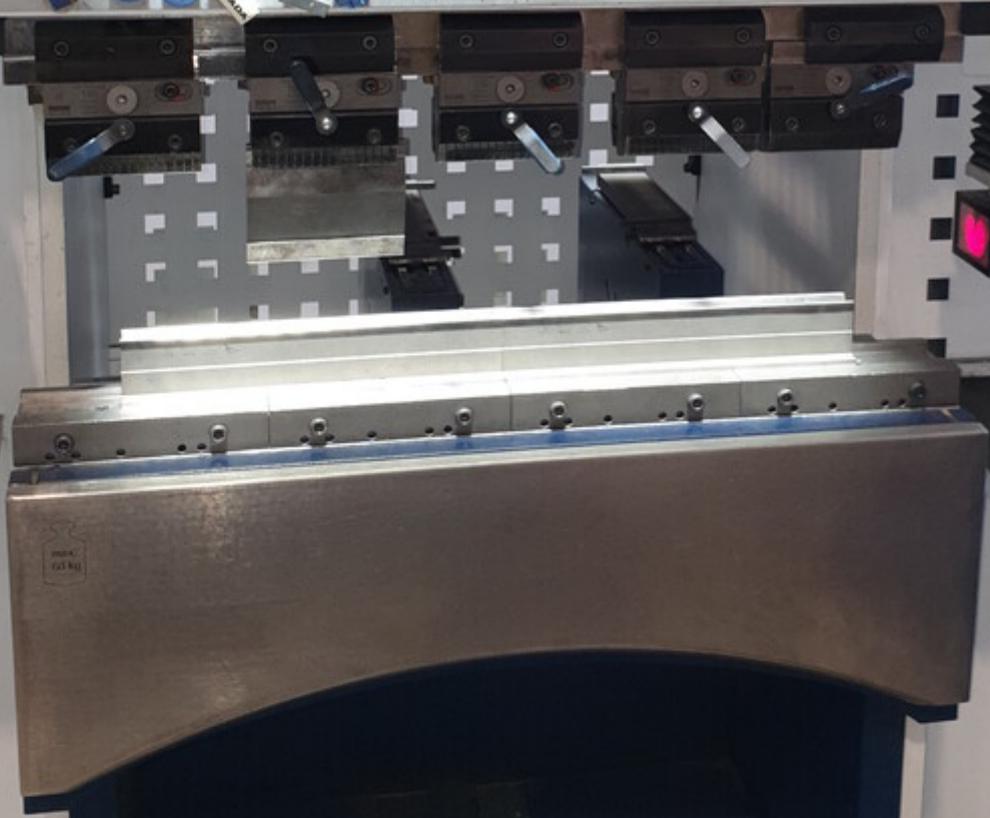






TruBend 7036

Kanten kle









OW-Klemm
150
H=100
1000kNm
1556780

TRUMPF

OW-Klein

15

H=

1000

155

LASER dur

S.Nr.:0073



CNC



Werkzeug-
gruppen

Material-
verwaltung

Verkürzungs-
werte

E-Shop

Remote
Desktop

BELEUCHTUNG VORNE >

Ein



Lichtstärke



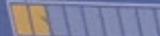
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BELEUCHTUNG HINTEN >

Ein



Lichtstärke

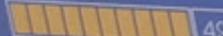


15%

Automatisch nachführen



Position



49%

Offset [mm]

0.00

Position

4

LINIENLASER >

Ein

- Helligkeit



+ Helligkeit





OW-Klemmung

150

H=100

1000kN/m

LASER dur
S.Nr..0073

1559788







Video:





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

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Location:

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Images:

TRUMPF



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Kanten



CNC →

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F1011E
max 360 KN
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Masse der Presse
Nennstrom
Spannung
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Anschlussleistung
Steuerspannung
Raujahr

2.600 kg
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50 Hz
6,0 kVA
24 V=
02-2011



Übersicht
Technische
Beschreibung
Anzahl der Stellen
Anzahl der Maschinen
Anzahl der Maschinen
Anzahl der Maschinen

00-05-2019
Name Techniker
Signature Technician
Bo702 A 04.15





Datum / Date
Name Techniker / name technician
08-05-2019

Mittelschul Techniker / signature technician
G. Hendrich

Maschinennummer / Machine no.
0702A/1555



Schienen Austria GmbH & Co KG
Austriepark 24, Austria
3-0

Masse der Presse
Nennstrom
Spannung
Frequenz
Anschlussleistung
Steuerspannung
Baujahr

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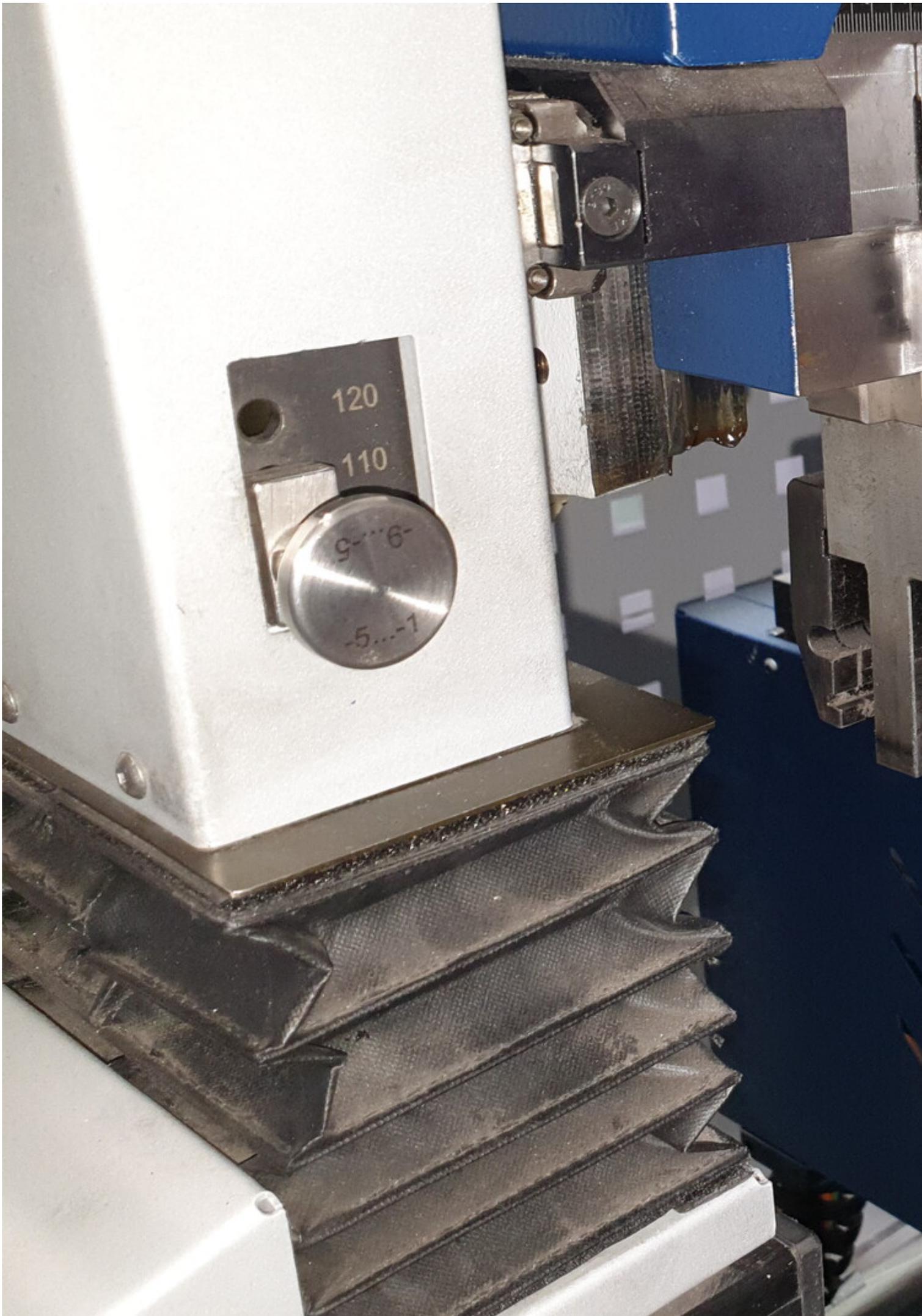




TruBend 7036

Kanten kle





120

110

5...6

-5...-1





TRUMPF

OW-Klein

15

H=

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LASER dur

S.Nr.:0073



CNC



Werkzeug-
gruppen

Material-
verwaltung

Verkürzungs-
werte

E-Shop

Remote
Desktop

BELEUCHTUNG VORNE >

Ein



Lichtstärke



25%

BELEUCHTUNG HINTEN >

Ein



Lichtstärke



15%



Position



49%

Automatisch nachführen

Offset [mm]

0.00

Position

4

LINIENLASER >

Ein

- Helligkeit



+ Helligkeit





OW-Klemmung

150

H=100

1000kN/m

LASER dur
S.Nr..0073

1559788



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Video:





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