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Ref. No.:

1237-09130850

Overview and Technical Data:

POSmill CE 1000 3-axis machining center

POSMILL



Year of Build:
Jan 2019

Description:

Used POSmill CE 1000 3-axis machining center

CNC control Heidenhain iTNC 640

Two machines available !!!

1- Operating hours machine 6485 / spindle 1.790h

2- Operating hours machine xxx / spindle 1.316h

Technical data:

- travels
 - x-axis: 1.000 mm
 - y-axis: 600 mm
 - z-axis: 600 mm
- distance spindle/table: 100-700 mm
- Table
 - dimension 1.200 x 600 mm
 - distance floor/table: approx. 800 mm
 - load, max.: 750 kg
 - T-slots: 6 number, 100 mm
 - distance spindle/stand: approx. 600 mm
- Feed system
 - Rapid feed: 32 m/min.
 - Feed rate: 1 - 10.000 m/min.
- Drive spindle

- Tool holder: SK40
- Speed, max. 12.000 rpm
- Power, max.: up to 38 kW
- Tool changer
 - number 30x
 - Tool length, max. 300 mm
 - tool weight, max.: 6 kg
 - tool change time: from 3,5 sec
- Connected loads
 - Electrical: 30 kVA ,400 V
 - Back-up fuse: from 35 A
 - Pneumatic (bar) 6 bar

The POSmill CE 1000 is equipped with a Heidenhain TNC 640 as standard and offers travels of 1,000 x 600 x 600 mm (X,Y,Z), with a power of 38 kW at 12,000 min-1. Due to the pyramid design, the machine has a large mass in the lower area to be able to safely absorb all forces that occur. In the upper area, the machine column is tapered to provide the necessary dynamics. Six large, centrally lubricated guide shoes provide ideal conditions for maximum geometric accuracy and best force absorption. This absorbs vibrations and resonances and leads to greatly improved tool life. POS uses a total of 14 centrally lubricated guide shoes across all axes.

Thus, all occurring machining forces are absorbed with a high reserve. The carrier elements in the guide shoes themselves are not only designed as balls, but as high-quality rollers, so that force transmission takes place at the highest level.

Technical Data:

Technical Data:

Control:

[TNC 640](#)

Machine Hours:

6.485 hrs.

Spindle Hours:

1.790 hrs.

Spindle Speed:

12.000 rpm

Tool Holder:

[SK40](#)

Tool Capacity:

40 x

Travels:

X-Axis:

1.000 mm

Y-Axis:

600mm

Z-Axis:

600 mm

Dimensions and Weight:

Height:

3.500 mm

Width:

3.500 mm

Length:

5.500 mm

Weight:

7.900 kg

Buyer Information:

Condition:

Like New

Availability:

Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

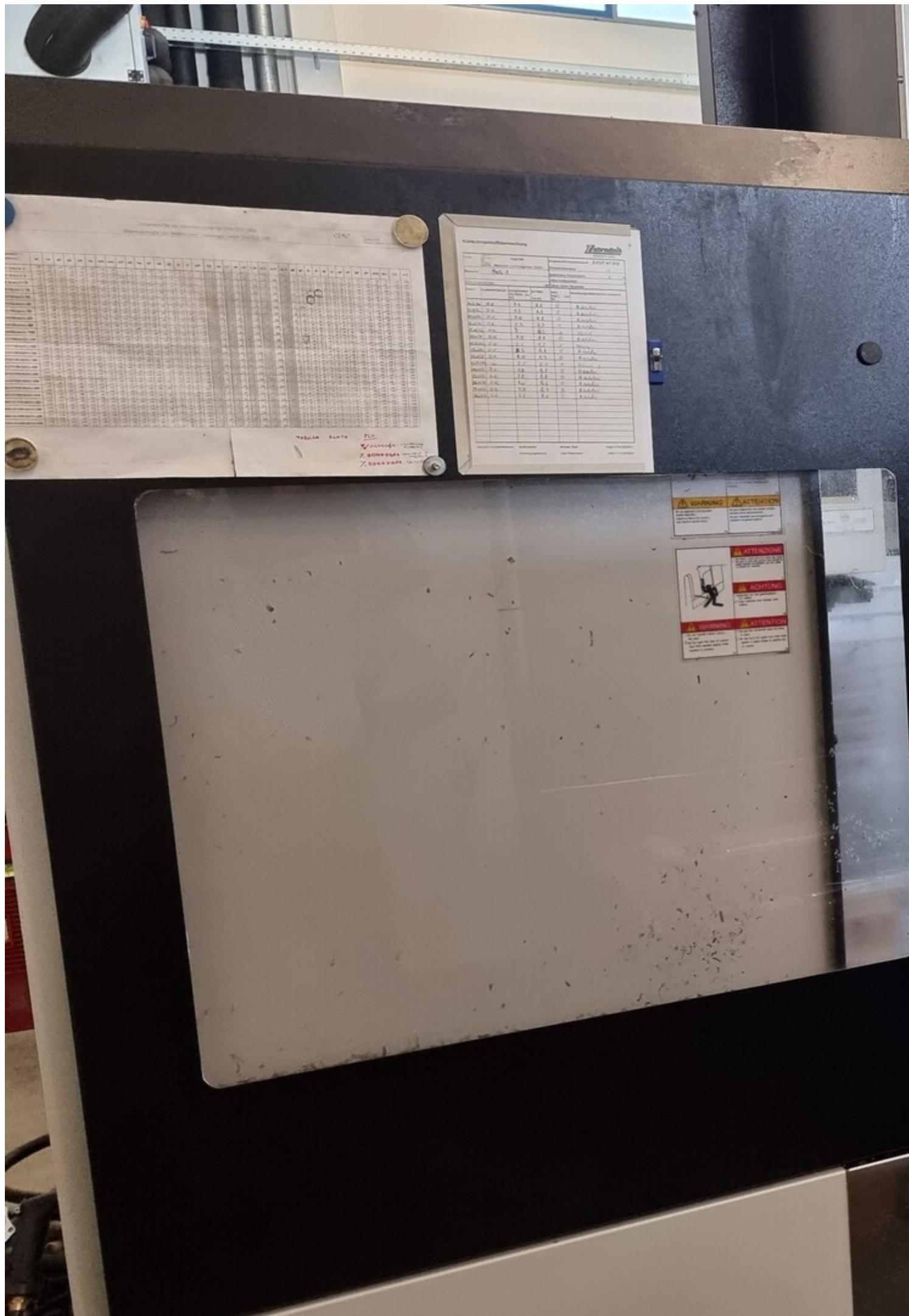
Buyers Premium:

16 %

Location:

Germany

Images:

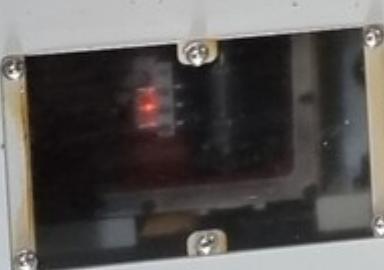
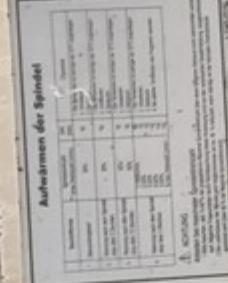
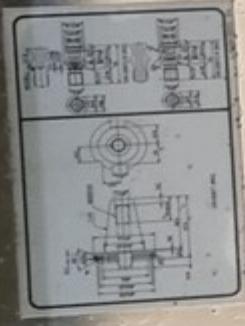


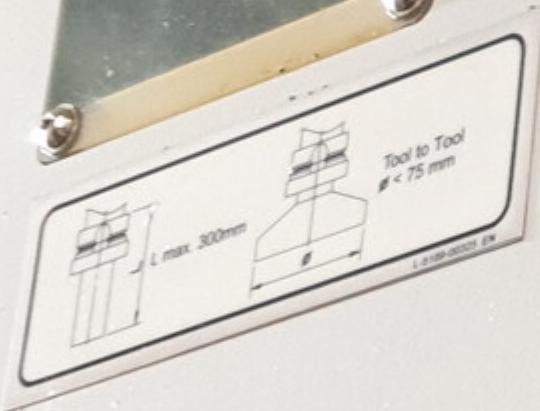




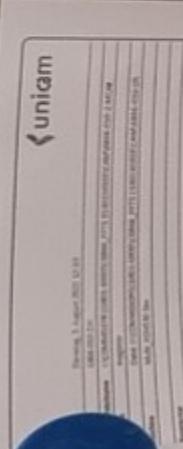
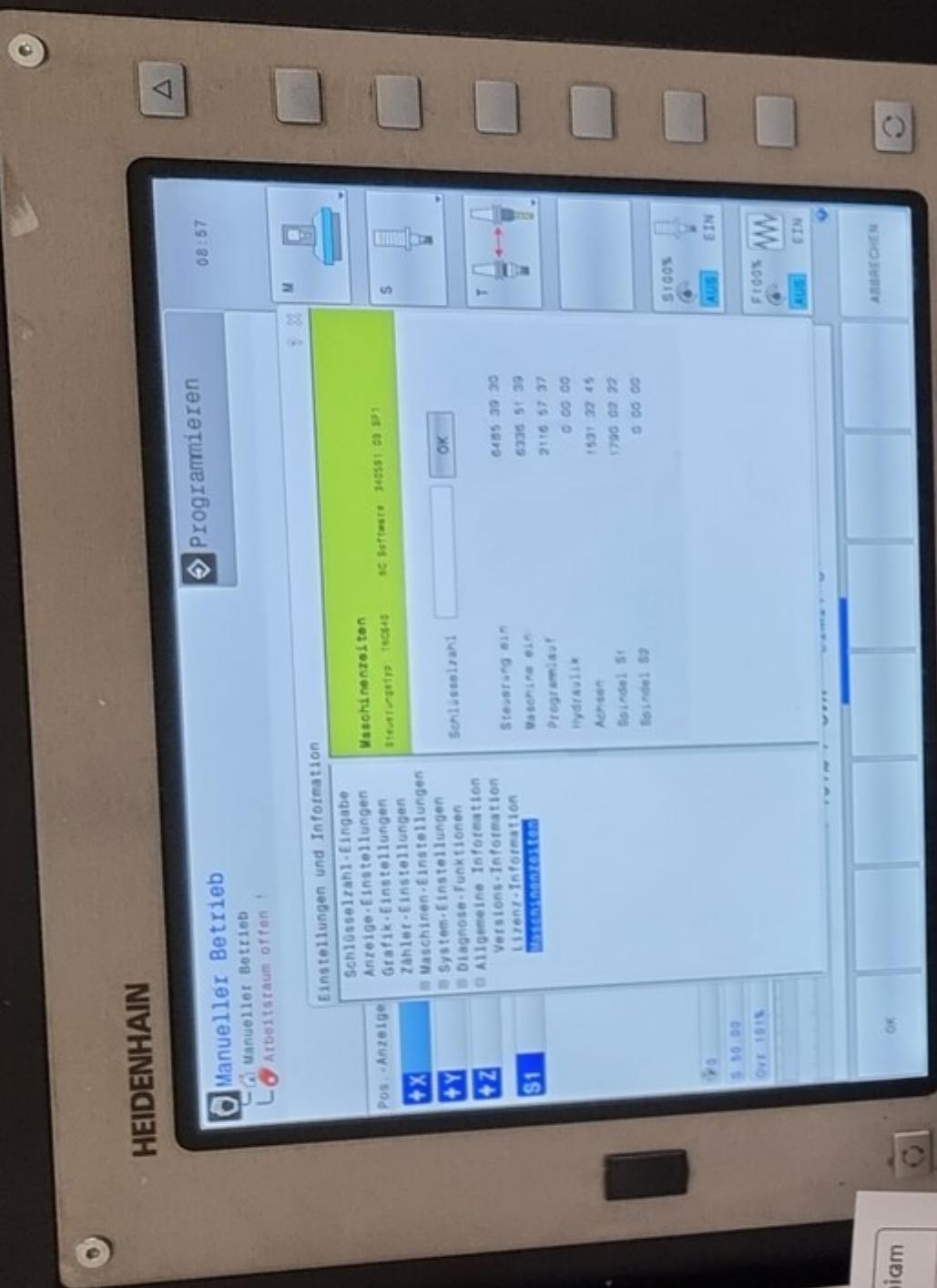




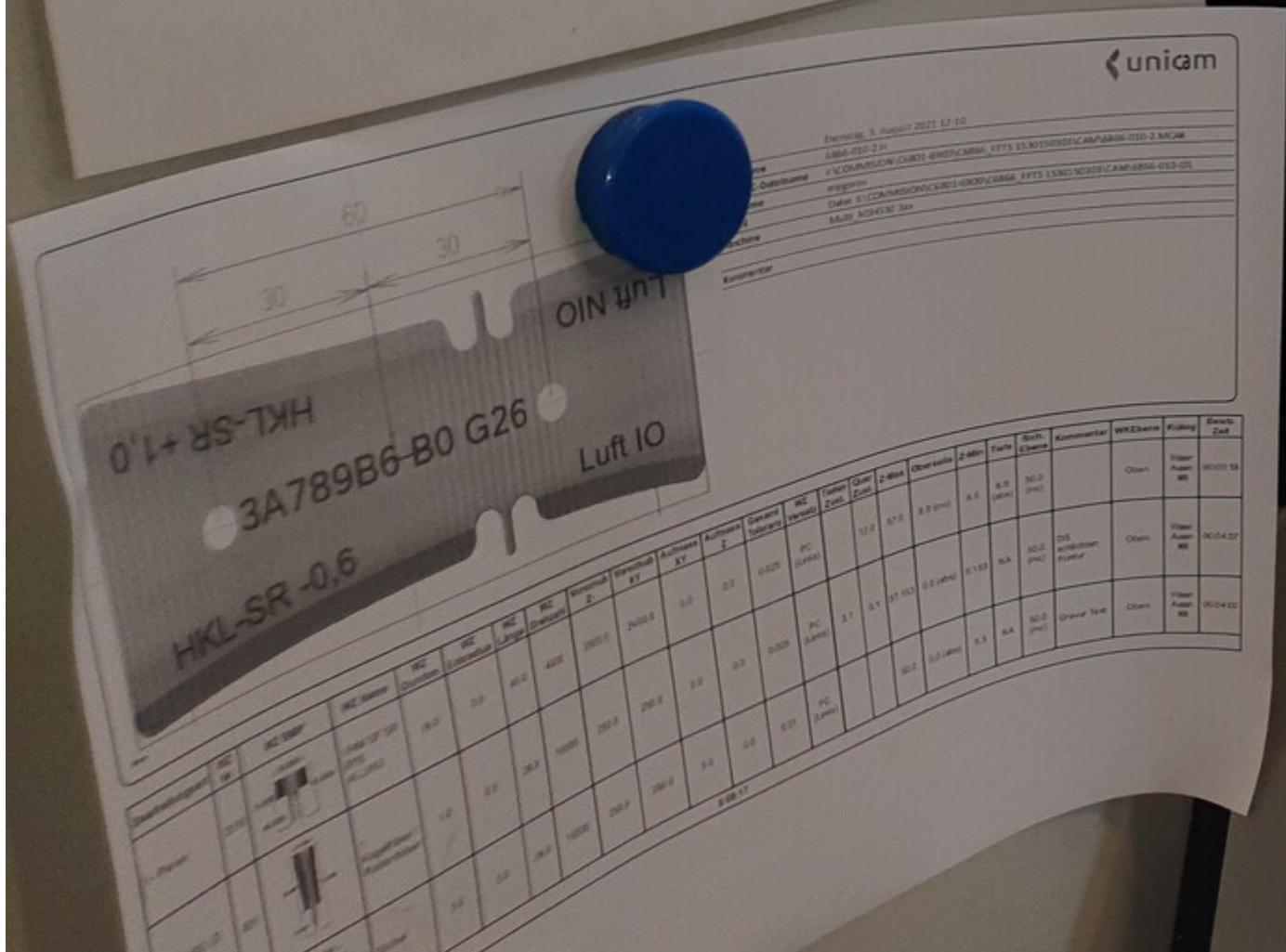
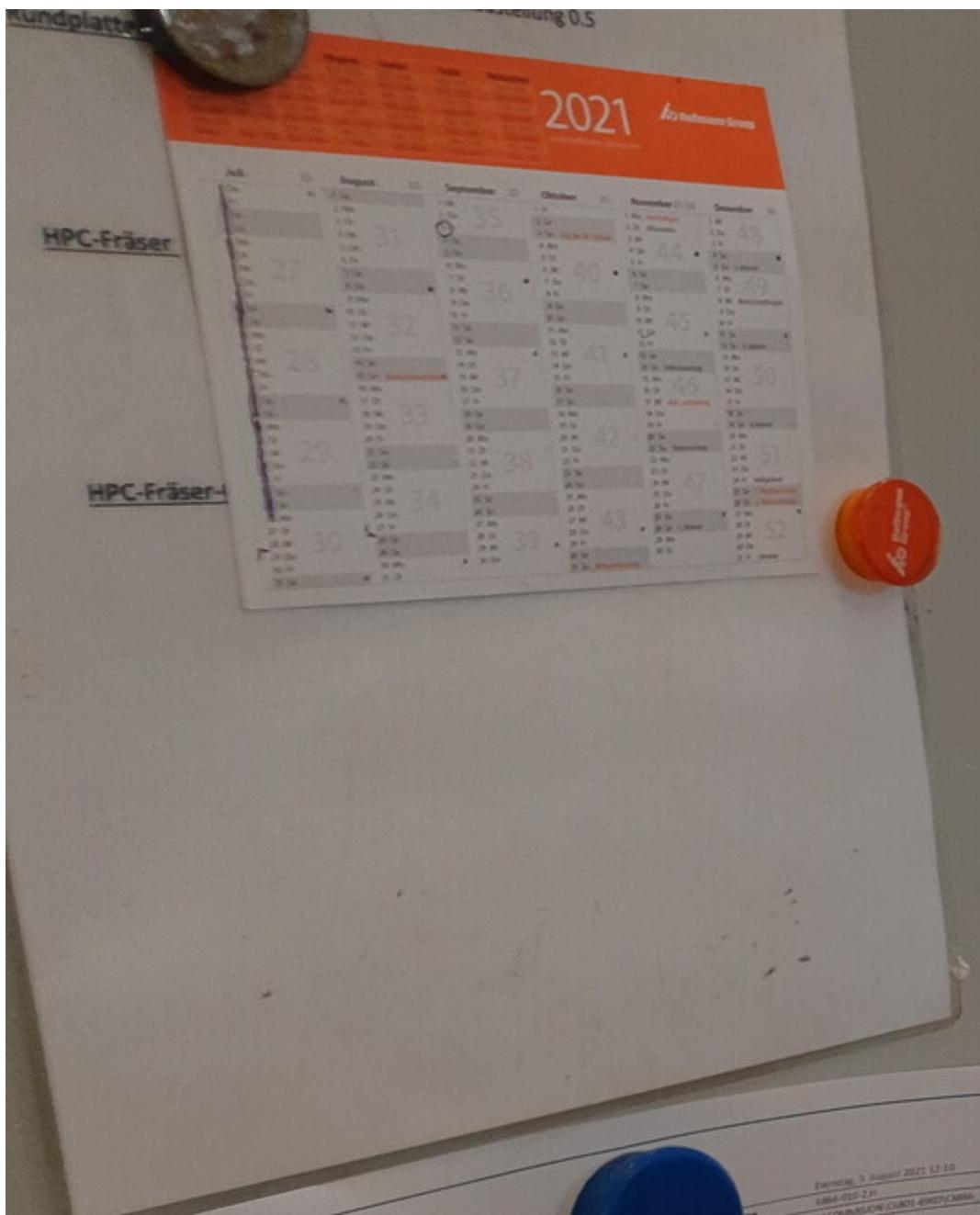














Manueller Betrieb

Manueller Betrieb

Arbeitsraum offen !

Pos.-Anzeige

+ X

+ Y

+ Z

S1

0

S 50.00

Ovr 101%

Einstellungen und Information

Schlüsselzahl-Eingabe

Anzeige-Einstellungen

Grafik-Einstellungen

Zähler-Einstellungen

⊕ Maschinen-Einstellungen

⊕ System-Einstellungen

⊕ Diagnose-Funktionen

⊖ Allgemeine Information

Versions-Information

Lizenz-Information

Maschinenzeiten

Maschine

Steuerungs

Schlüss

Steuer

Maschi

Progra

Hydrau

Achsen

Spinde

Spinde

OK



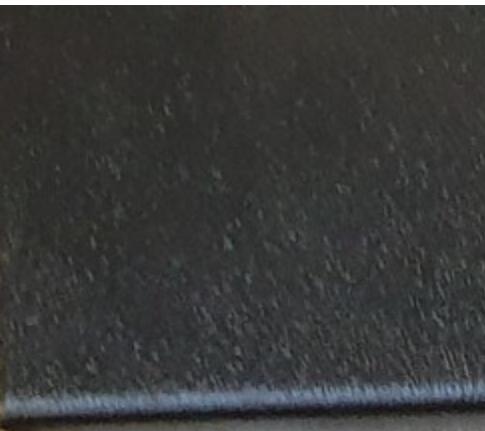
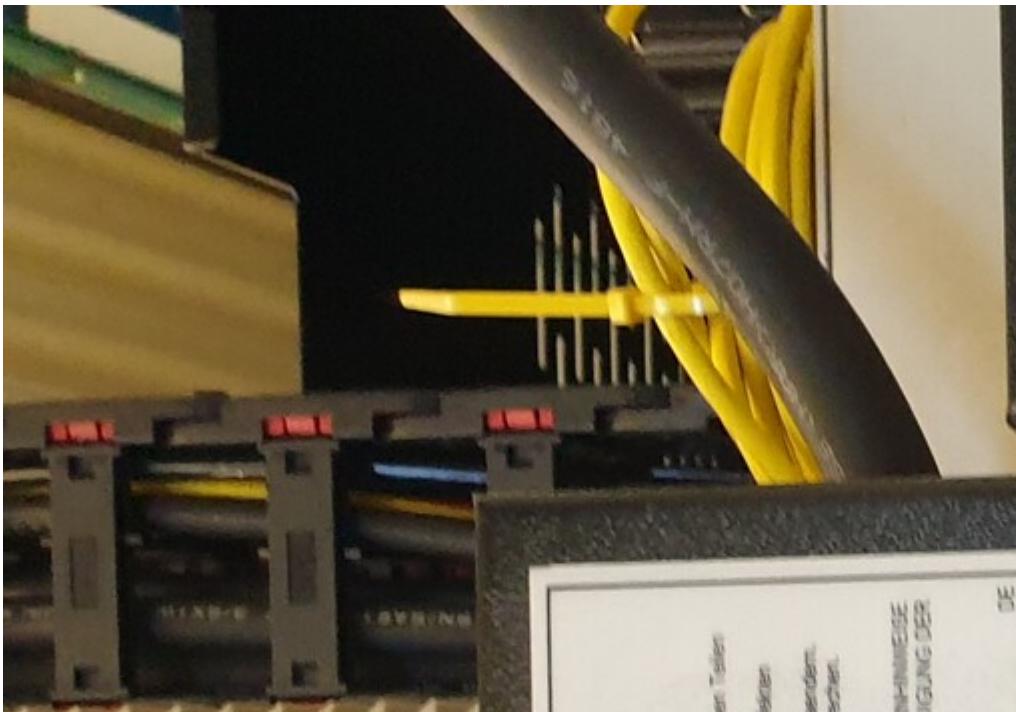


SIN MIN INDU
DEVEI



No.13, Alley 1
Wurih District
TEL:886-4-2
E-mail:sinmi

EQUIPMENT ITEM
MODEL V24
MFG DATE 2019/
ELECTRIC 0.2
P.O. NO. 8



Sicherheitshinweise

FOR THE INFORMATION OF
ONE OF OUR ENTHUSIASTIC FRIENDS

FEHLERHAFT KOHLENEN Z MASZONE I

1

Institution de sécurité

1. Les aérolinéaires
2. Seules les personnes qualifiées et ayant reçu une formation, sont autorisées à utiliser la machine.
3. Il est interdit de faire voler la machine.
4. Pendant le fonctionnement de la machine, ne pas mettre les mains dans le zone de rotation.
5. Ne pas couvrir les yeux lorsque la machine est en marche.
6. Ne pas dépasser la vitesse maximale de 15 km/h.

प्राचीन विद्यालय, अस्सी नगर, अस्सी जिल्हा, ओडिशा 752001, भारत।

Video:





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

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Spindle Hours:

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Spindle Speed:

12.000 rpm

Tool Holder:

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Tool Capacity:

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Travels:

X-Axis:

1.000 mm

Y-Axis:

600mm

Z-Axis:

600 mm

Dimensions and Weight:

Height:

3.500 mm

Width:

3.500 mm

Length:

5.500 mm

Weight:

7.900 kg

Buyer Information:

Condition:

Like New

Availability:

Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

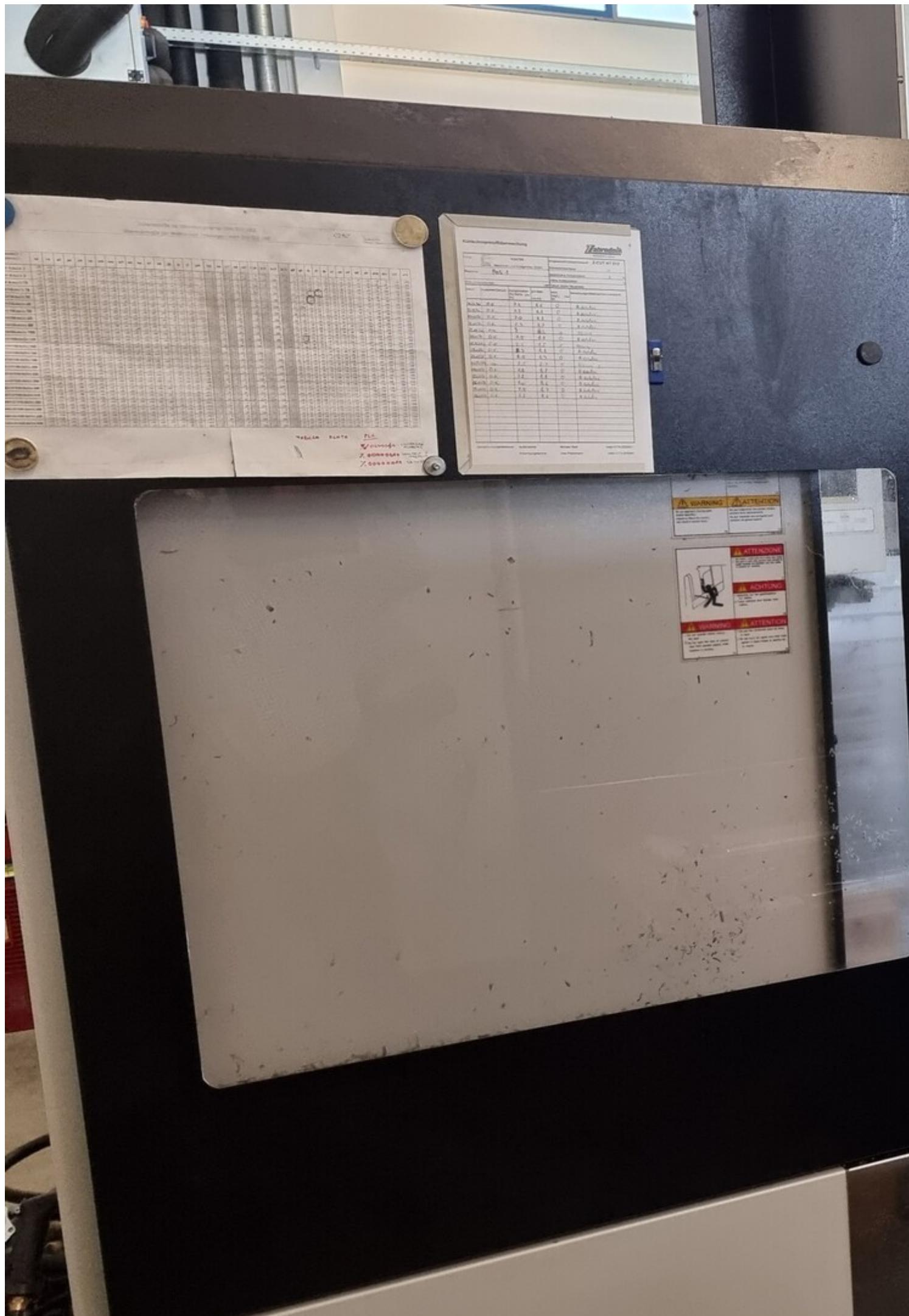
Buyers Premium:

16 %

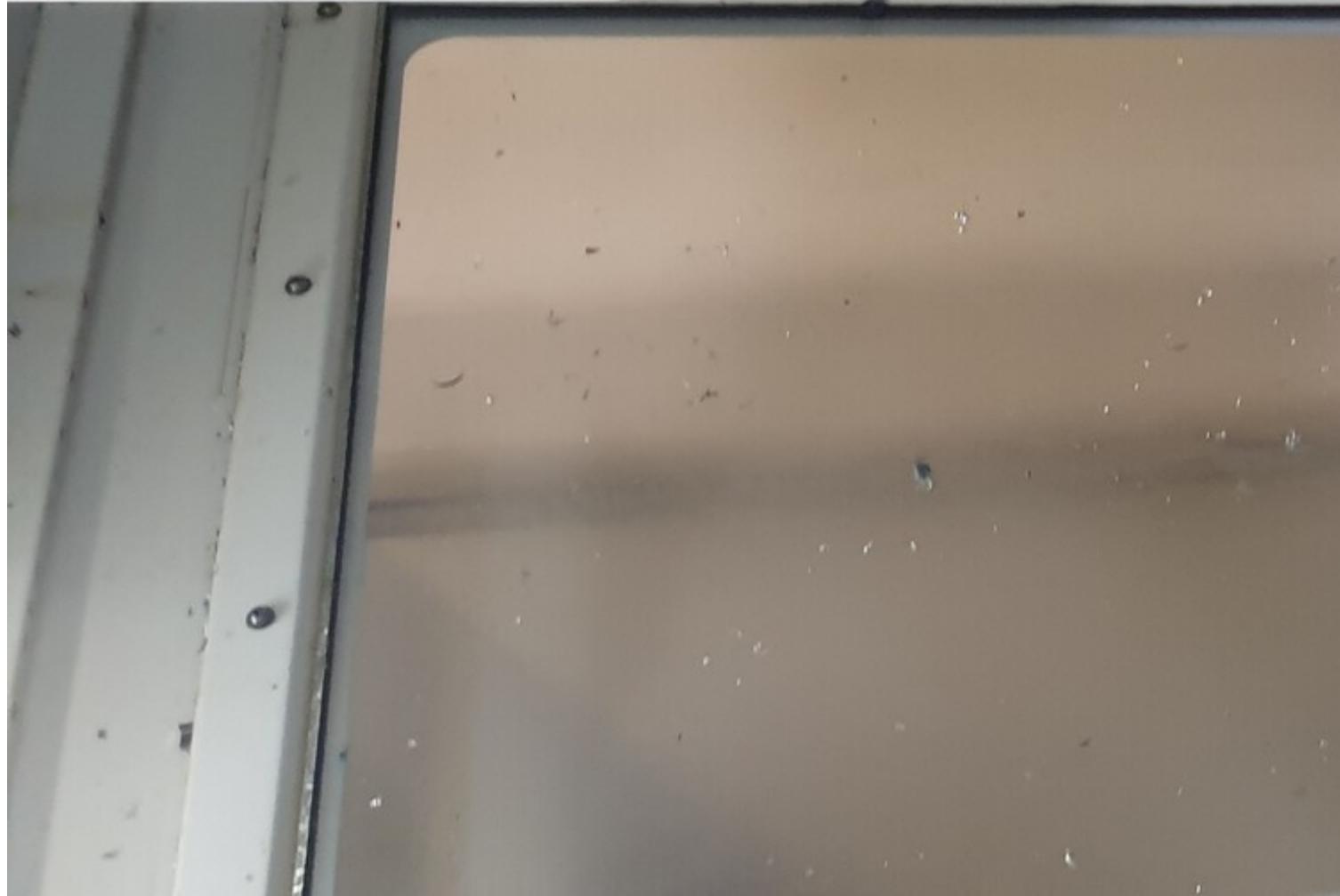
Location:

Germany

Images:

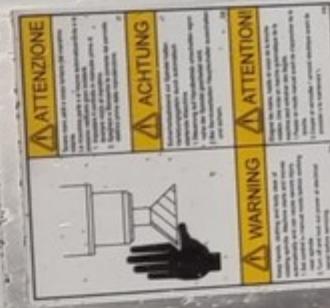
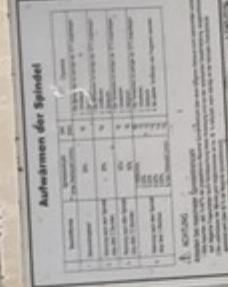
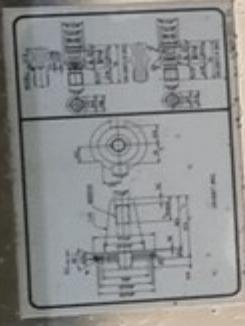


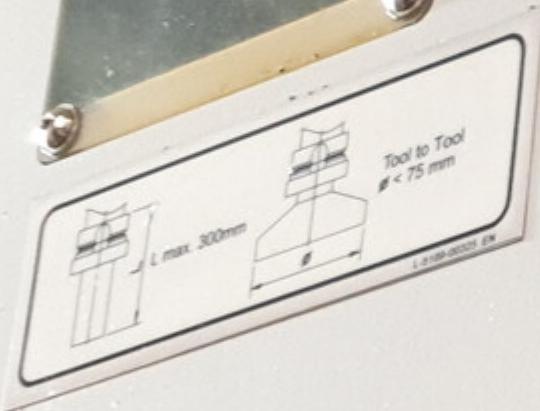






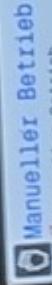




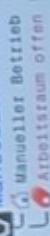




HEIDENHAIN



Manueller Betrieb



Arbeitsraum Offen

Programmieren

08:57

Einstellungen und Information

- Schlüsselzahl Eingabe
- Anzeige-Einstellungen
- Grafik-Einstellungen
- Zahler-Einstellungen
- Maschinen-Einstellungen
- System-Einstellungen
- Diagnose-Funktionen
- Allgemeine Information
- Versionen-Information
- Lizenzen-Information

Schlüsselzahl

Steuerung 010

6495 39 30

6206 51 39

2116 57 37

0 00 00

1531 32 45

Achsen

Spindel 01

Spindel 02

0 00 00

0 00 00

0 00 00

0 00 00

0 00 00

0 00 00

0 00 00

0 00 00

0 00 00

0 00 00

0 00 00

0 00 00

0 00 00

Maschinenzeitplan

Startzeit: 10:04:00

Endzeit: 10:05:00

Zeitdauer: 00:01:00

OK

ABSTÖSEN

OK

unitam

Druck: 3 Arbeit 000 000 000

1000 000 000

1000 000 000

1000 000 000

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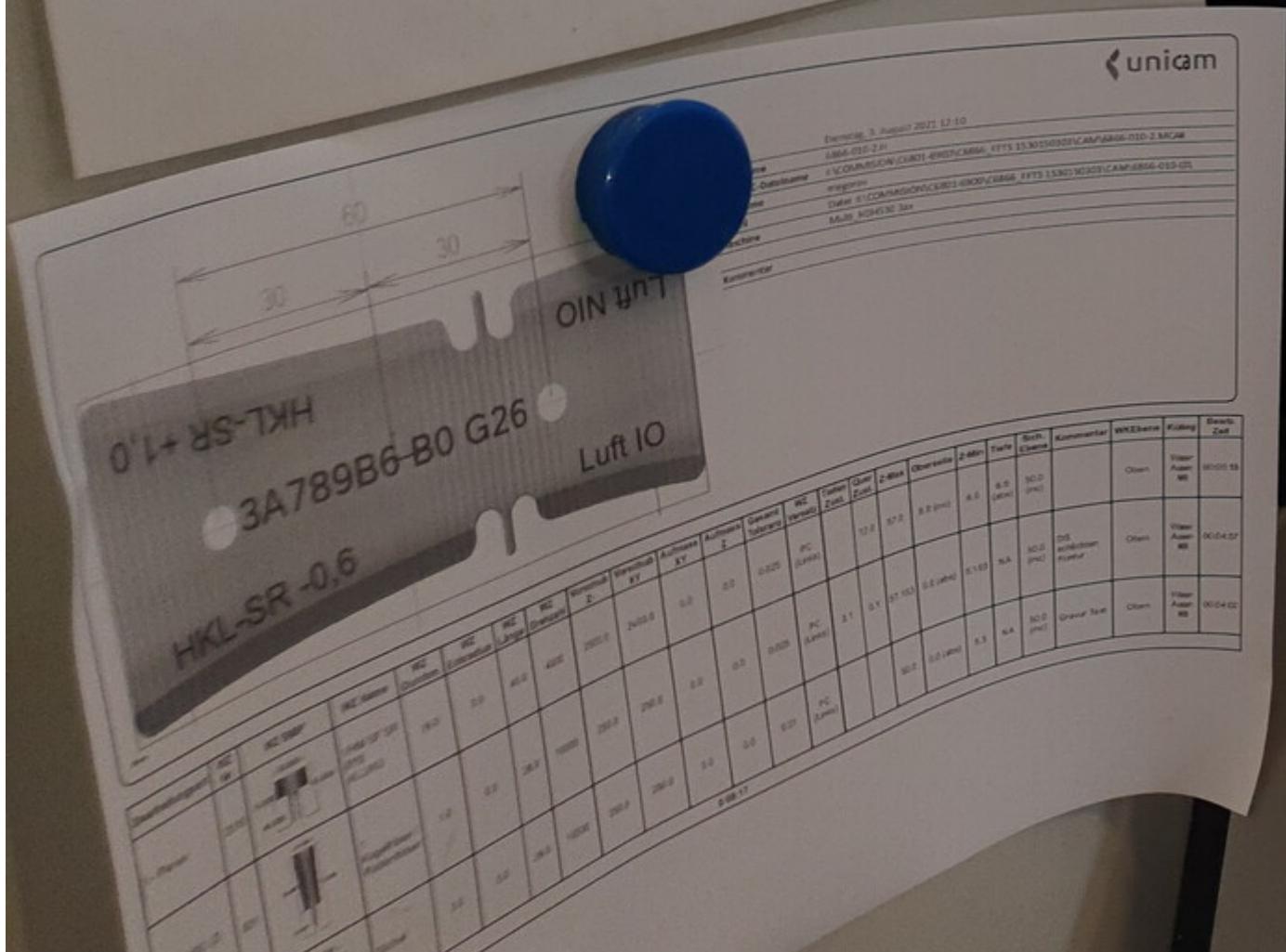
1000 000 000

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1000 000 000







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Arbeitsraum offen !

Pos.-Anzeige



S1



0

S 50.00

Ovr 101%

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Maschinenzeiten

Maschine

Steuerungs

Schlüss

Steuer

Maschi

Progra

Hydrau

Achsen

Spinde

Spinde

OK



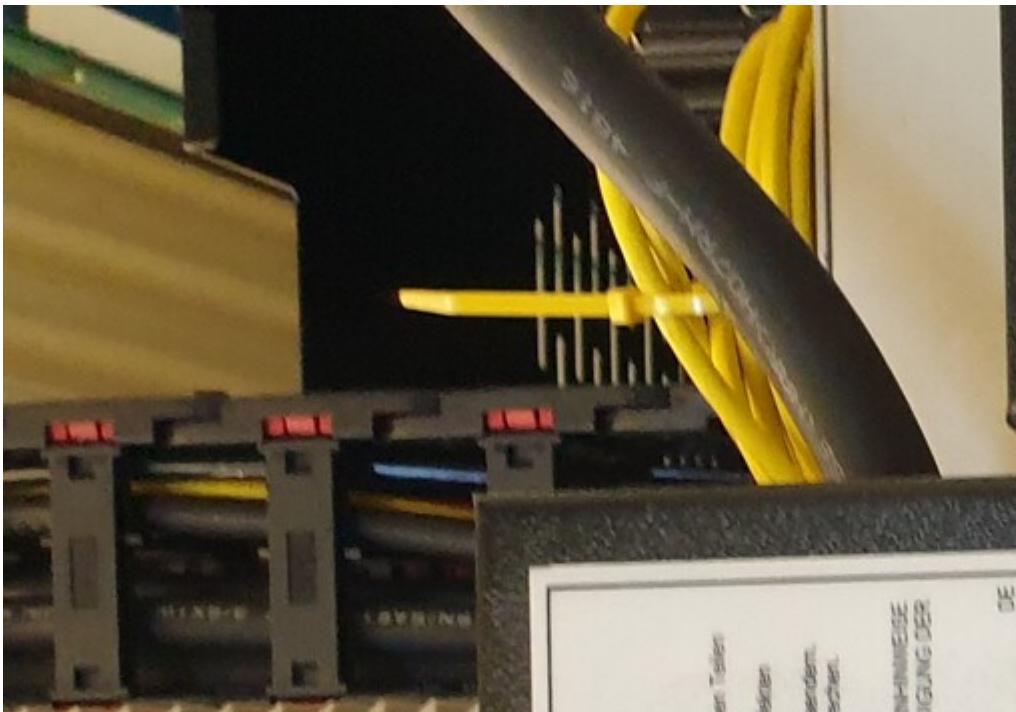


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Sicherheitshinweise

The Journal of
Business Ethics

schied, den Leistungsfähigkeiten und den beweglichen Teilen
bedient, wenn die Maschine arbeitet. Bei „drehbarer
Agen“ oder gleich „eher“ der Maschine nicht dienten,
die wichtige Rundschraube mit dem Hersteller vereinbart,
der jeder regionalen Besar und jeder Maschinenunternehmen.

FEHLERHAFTEN KÖRPERNUTZUNGEN DURCH VERLETZUNGEN UND ERGEBNISSE DER KÖRPERNUTZUNG

1

Institution de sécurité

1. Les utilisateurs
2. Seules les personnes
à machine
3. Il est important de
se concentrer
4. Permet la fonction
des éléments en
5. Ne pas court-circuiter
6. Il faut faire attention
7. Il faut faire attention
8. Il faut faire attention
9. Il faut faire attention
10. Il faut faire attention

Excessive alcohol consumption is a major risk factor for liver cirrhosis and hepatocellular carcinoma.

Video:





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Generated on 10.02.2026

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