

Image not found or type unknown



Ref. No.:

1237-09130850

Overview and Technical Data:

POSmill CE 1000 3-axis machining center

POSMILL



Year of Build:

Jan 2019

Description:

Used POSmill CE 1000 3-axis machining center

CNC control Heidenhain iTNC 640

Two machines available !!!

1- Operating hours machine 6485 / spindle 1.790h

2- Operating hours machine xxx / spindle 1.316h

Technical data:

- travels
 - x-axis: 1.000 mm
 - y-axis: 600 mm
 - z-axis: 600 mm
- distance spindle/table: 100-700 mm
- Table
 - dimension 1.200 x 600 mm
 - distance floor/table: approx. 800 mm
 - load, max.: 750 kg
 - T-slots: 6 number, 100 mm
 - distance spindle/stand: approx. 600 mm
- Feed system
 - Rapid feed: 32 m/min.
 - Feed rate: 1 - 10.000 m/min.
- Drive spindle

- Tool holder: SK40
 - Speed, max. 12.000 rpm
 - Power, max.: up to 38 kW
 - Tool changer
 - number 30x
 - Tool length, max. 300 mm
 - tool weight, max.: 6 kg
 - tool change time: from 3,5 sec
 - Connected loads
 - Electrical: 30 kVA ,400 V
 - Back-up fuse: from 35 A
 - Pneumatic (bar) 6 bar
-

The POSmill CE 1000 is equipped with a Heidenhain TNC 640 as standard and offers travels of 1,000 x 600 x 600 mm (X,Y,Z), with a power of 38 kW at 12,000 min-1. Due to the pyramid design, the machine has a large mass in the lower area to be able to safely absorb all forces that occur. In the upper area, the machine column is tapered to provide the necessary dynamics. Six large, centrally lubricated guide shoes provide ideal conditions for maximum geometric accuracy and best force absorption. This absorbs vibrations and resonances and leads to greatly improved tool life. POS uses a total of 14 centrally lubricated guide shoes across all axes.

Thus, all occurring machining forces are absorbed with a high reserve. The carrier elements in the guide shoes themselves are not only designed as balls, but as high-quality rollers, so that force transmission takes place at the highest level.

Technical Data:

Technical Data:

Control:

[TNC 640](#)

Machine Hours:

6.485 hrs.

Spindle Hours:

1.790 hrs.

Spindle Speed:

12.000 rpm

Tool Holder:

[SK40](#)

Tool Capacity:

40 x

Travels:

X-Axis:

1.000 mm

Y-Axis:

600mm

Z-Axis:

600 mm

Dimensions and Weight:

Height:

3.500 mm

Width:

3.500 mm

Length:

5.500 mm

Weight:

7.900 kg

Buyer Information:

Condition:

[Like New](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:

Handwritten table with multiple columns and rows, likely a technical specification or inventory list. The table is organized into several sections, with columns labeled with letters and numbers. The text is dense and appears to be a technical drawing or a detailed list of components.

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Warning labels on the equipment. The labels include the following text:

- WARNING** (in English)
- ATTENZIONE** (in Italian)
- ACHTUNG** (in German)
- ATTENTION** (in French)

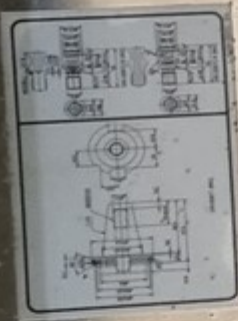
The labels also feature a pictogram of a person working on a machine, indicating a safety hazard.





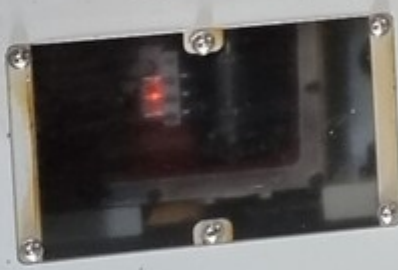


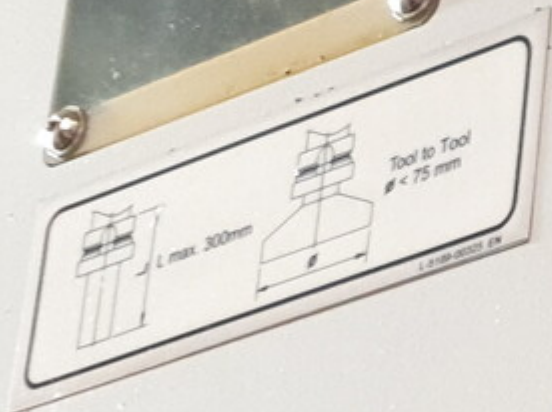




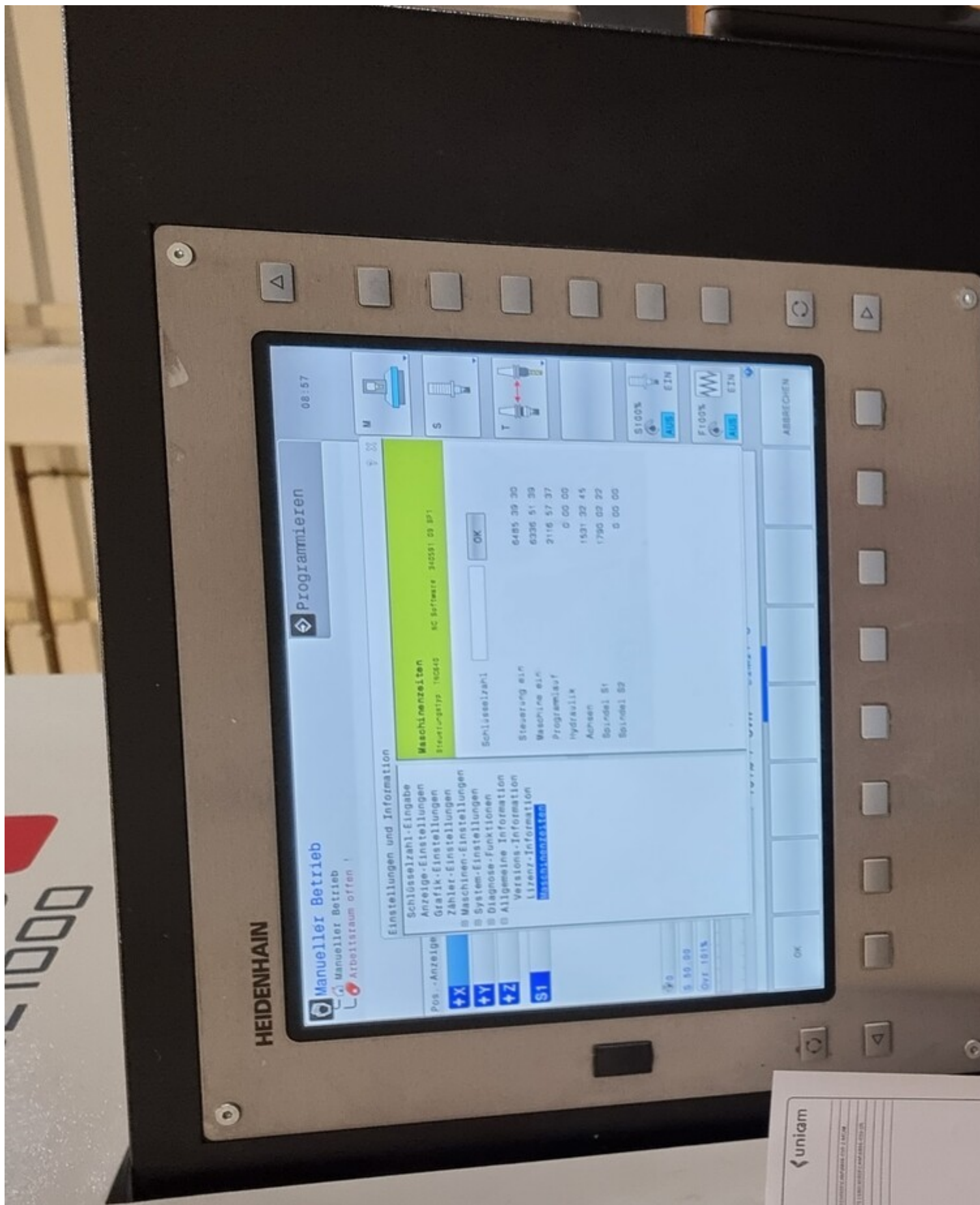
Aufnahmen der Spindel

Spindel	Werkzeug	Werkstoff	Werkstoff	Werkstoff	Werkstoff
1	2	3	4	5	6
7	8	9	10	11	12
13	14	15	16	17	18
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HEIDENHAIN

Manueller Betrieb
manueller Betrieb
Arbeitsraum offen

Programmieren

08:57

M

S

T

100% EIN

100% EIN

ABBRECHEN

Einstellungen und Information

- Schlüsselzahl-Eingabe
- Anzeige-Einstellungen
- Graphik-Einstellungen
- Zähler-Einstellungen
- Maschinen-Einstellungen
- System-Einstellungen
- Diagnose-Funktionen
- Allgemeine Information
- Versions-Information
- Lizenz-Information
- Maschinen-Einstellungen**

Pos.-Anzeige

+X

+Y

+Z

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Table with multiple columns and rows, likely a data log or calibration chart. The table is partially obscured by a white sheet of paper.



Top section of the control panel featuring a standard QWERTY keyboard layout. The keys are labeled: ESC, F1, F2, F3, F4, F5, F6, F7, F8, F9, F10, F11, F12, and a row of function keys including CTRL, ALT, and a spacebar.

A rotary knob with a scale from 0 to 100. The knob is currently set to approximately 50. The scale is labeled with "0 50 100" and "0 50 100".

Function keys: PGM, MGT, ERR, CALC, MOD, HELP.

A second rotary knob, similar to the first, with a scale from 0 to 100. The knob is currently set to approximately 50. The scale is labeled with "0 50 100" and "0 50 100".

Function keys: A row of four keys with symbols (a hand, a clock, a right arrow, and a diamond), and a row of four keys with symbols (a left arrow, a right arrow, a left arrow, and a right arrow).

A red emergency stop button with a yellow ring, and a yellow button above it.

A grid of directional and function keys: IV+, Z+, Y-, X+, ~, X-, I+, Y+, Z-, IV-, and several empty keys.



Manueller Betrieb



Manueller Betrieb



Arbeitsraum offen !

Pos. -Anzeige

+X

+Y

+Z

S1



0

S 50.00

Ovr 101%

Einstellungen und Information

Schlüsselzahl-Eingabe

Anzeige-Einstellungen

Grafik-Einstellungen

Zähler-Einstellungen

☐ Maschinen-Einstellungen

☐ System-Einstellungen

☐ Diagnose-Funktionen

☐ Allgemeine Information

Versions-Information

Lizenz-Information

Maschinenzeiten

Maschine

Steuerungs

Schlüss

Steuer

Maschi

Progra

Hydrau

Achsen

Spinde

Spinde

OK





SIN MIN INDU
DEVE



No.13, Alley 1
Wurih District
TEL:886-4-2
E-mail:sinmi

EQUIPMENT ITEM

MODEL

MFG DATE

ELECTRIC

P.O. NO.

Sicherheitshinweise

ng vor der Industriearbeit leben
dare ist nur eingespartem Personal erlaubt.
raben besitzen.

versteht das | als Konfigurations- und den benachbarten Takt

Verdacht eröffnen, wenn die Maschine arbeitslos. Bei falschen
Lösungen oder nachfolgender Tier-Markierung nicht strafen.

Agnes and Jacobine are the leading light and the leading character in the play, and the leading character in the play.

the morning of Wednesday the 11th. I was feeling very well, and was able to walk about the house, and to go out for a short distance. I was also able to eat a little food, and to drink a little water. I was very tired, and I was very weak, but I was able to do these things. I was very happy to be able to do these things, and I was very grateful to God for His mercy and His love. I was also very grateful to the doctors and the nurses who were taking care of me, and to the friends who were visiting me. I was very happy to be able to see them, and to hear from them. I was very happy to be able to do these things, and I was very grateful to God for His mercy and His love.

dealing with the various aspects of the

TEILUNG ODER NICHTBEACHTUNG DER WURDHINNEISE
THAFTEN VERLETZUNGEN ODER BESCHÄDIGUNG DER
30

Technical assistance



Instruction de sécurité

manuel d'instruction avant l'installation et l'utilisation de la machine.

continued to attract interest from the public and the press.

exister toutes les institutions décrites sur les plans de l'ère miao.

1. The first step is to identify the problem or question that needs to be answered.

माझी दीर्घ यात्रा संपली आहे. मला या यात्रेसाठी खूप खर्च करावा लागला आहे.

STRENGTH

is ou les producteurs quand à machine est en route, autrement dit, quand la machine est en marche.

— the only number in this ad

de meeste (de) Schrijver.

1. *Journal of the American Medical Association*, 1997; 278: 1021-1025.

Figure 1

INFORMATION SUR LES PIAQUETTES
DE MISE EN GARDE PEUT ENTRAINER DE SEVERES
PUNIS SUR LES PERSONNES QUI ENDOUGER LA
PLATEFORME

Video:





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:
1237-09130850

Overview and Technical Data:

POSmill CE 1000 3-axis machining center



Year of Build:
Jan 2019

Description:

Used POSmill CE 1000 3-axis machining center

CNC control Heidenhain iTNC 640

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 - load, max.: 750 kg
 - T-slots: 6 number, 100 mm
 - distance spindle/stand: approx. 600 mm
 - Feed system
 - Rapid feed: 32 m/min.
 - Feed rate: 1 - 10.000 m/min.
 - Drive spindle
 - Tool holder: SK40
 - Speed, max. 12.000 rpm
 - Power, max.: up to 38 kW
 - Tool changer
 - number 30x
 - Tool length, max. 300 mm
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 - tool change time: from 3,5 sec
 - Connected loads
 - Electrical: 30 kVA ,400 V
 - Back-up fuse: from 35 A
 - Pneumatic (bar) 6 bar
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Technical Data:

Technical Data:

Control:

[TNC 640](#)

Machine Hours:

6.485 hrs.

Spindle Hours:

1.790 hrs.

Spindle Speed:

12.000 rpm

Tool Holder:

[SK40](#)

Tool Capacity:

40 x

Travels:

X-Axis:

1.000 mm

Y-Axis:

600mm

Z-Axis:

600 mm

Dimensions and Weight:

Height:

3.500 mm

Width:

3.500 mm

Length:

5.500 mm

Weight:

7.900 kg

Buyer Information:

Condition:

[Like New](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

Germany

Images:

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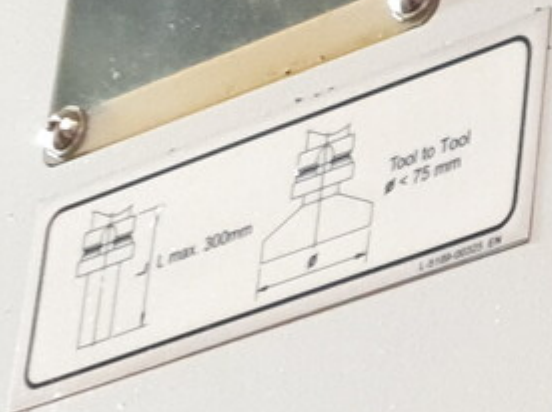




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Manueller Betrieb



Manueller Betrieb



Arbeitsraum offen !

Pos. -Anzeige

+X

+Y

+Z

S1



0

S 50.00

Ovr 101%

Einstellungen und Information

Schlüsselzahl-Eingabe

Anzeige-Einstellungen

Grafik-Einstellungen

Zähler-Einstellungen

☐ Maschinen-Einstellungen

☐ System-Einstellungen

☐ Diagnose-Funktionen

☐ Allgemeine Information

 Versions-Information

 Lizenz-Information

 Maschinenzeiten

Maschine

Steuerungs

Schlüss

Steuer

Maschi

Progra

Hydrau

Achsen

Spinde

Spinde

OK





SIN MIN INDU
DEVE



No.13, Alley 1
Wurih District
TEL:886-4-2
E-mail:sinmi

EQUIPMENT ITEM

MODEL V24

MFG DATE 2019/

ELECTRIC 0.2

P.O. NO. E

Sicherheitshinweise

ng vor der Industriearbeit haben
dine ist nur eingesetztem Personal erlaubt.
ndern besitzen.

schon das | als Konjunktives und den "bewusstesten" Takt

Deckel öffnen, wenn die Maschine arbeitet. Bei falscher
Benutzung oder unqualitativer Tiger-Maschinen nicht arbeiten.

Apert oder gestreckte, bei weichen nicht selten, in veränderter Bindestruktur mit dem Harnleiter verflochten.

...the

Journal of Management Education 30(6)

TEILUNG ODER NICHTBEACHTUNG DER WAHRNIMMUNGS-
SITUATION MIT EINEM ODER BEACHTUNG DER

Journal of Management Education

 Springer

Instruction de sécurité

manuel d'instruction avant l'installation et l'utilisation de la machine.

continued to conduct studies with "unlabeled" DNA from the same source.

exercer toutes les institutions destinées aux plaques de mines

1992-1993

partida a machete, se nos matara por el lado

patient _____

si ou les professeurs quand a vaccine est en route automatique.

— the same number as in the 88 Congress.

de munitio (de munitione)

Journal of Management Education 30(6)

INFORMATION CONCERNANT LES PLAQUETTES
DE WIDE EN GARDE PEUT ENTRAINER DE SEVERES
PUNIS SUR LES PERSONNES QUI ENVOIER LA
RUE - MEINE

Video:





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Generated on 10.02.2026

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