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Ref. No.:

1237-091301348

Overview and Technical Data:

AXON LITZ LU 800 5-axis machining center

[AXON](#)



Metal Cutting Solutions

Year of Build:

Jul 2016

Description:

Used AXON LITZ LU 800 5-axis machining center

Operating hours: 12934h / Spindle hours: 4591h

Heidenhain control iTNC 530

Technical data:

- Travels
 - X-axis: 800 mm
 - Y-axis: 900 + 330 mm
 - Z-axis: 620 mm
 - distance spindle nose - table: 100 - 720 mm
 - Diameter of table clamping surface: Ø 800 mm
 - Max. table load: 1.000 kg
 - Clamping grooves (number x width x pitch): 7 x 14 H8 x 100 mm
 - Centering hole: Ø 50 H7 x 15 mm
 - Max. workpiece size: Ø 900 mm
- Process speed
 - rapid traverse in X, Y, Z axes : 48 m/min
 - max. speed B axis : 75 rpm
 - Max. speed C axis: 100 rpm
 - acceleration X, Y, Z: 6,5 m/s²

- Accuracy
 - positioning accuracy: +/- 0,005 / 300 mm
 - repeatability: 0,005 mm
 - resolution of axes: 0,001 mm
 - Spindle
 - Main drive AC : Motor direct drive
 - drive power (100 % / 25 % ED): 18,0 / 29,0 kW
 - speed range: 20 - 12000 rpm
 - maximum torque: 236 Nm
 - spindle cone: SK 40 DIN 69871
 - IKZ: 30 Bar
 - Tool changer
 - version with double gripper
 - number of tools: 64x pieces
 - tool diameter: max. 75 mm
 - tool diameter (secondary unit free): max. 125 mm
 - tool length: max. 300 mm
 - tool weight: max. 7 kg
 - Chip conveyer
 - Chip cooling system
 - Cab roof - Manuel to open (crane loading)
 - Portable electronic handwheel
 - 3D probe with infrared transmission
 - Kinematic Optimizer
-

The LITZ LU 800 is a flexible 5-axis machine, which is ideally suited to produce complex parts in one clamping.

No matter if it is only a 5-sided machining or complex geometries that require a 5-axis interpolation with the LITZ LU 800 you are always well prepared for all current requirements in machining.

The machine design allows 5-axis simultaneous machining of the workpieces or 5-side machining with the use of the integrated hydraulic axis brakes.

The latest Heidenhain iTNC 640 control allows full integration as 4th and 5th CNC axis. The zero point is automatically swiveled as well.

Technical Data:

Technical Data:

Control:

[TNC 530](#)

Machine Hours:

12.934 hrs.

Spindle Hours:

4.591 hrs.

Spindle Speed:

12.000 rpm

Tool Holder:

[SK40](#)

Tool Capacity:
64 x

Travels:

X-Axis:
800 mm
Y-Axis:
900mm
Z-Axis:
620 mm

Dimensions and Weight:

Height:
3.605 mm
Width:
3.382 mm
Length:
3.787 mm
Weight:
19.000 kg

Buyer Information:

Condition:
[Very good condition](#)
Availability:
[Sold](#)
Sold as:
[EXW \(Ex Works - Incoterm\)](#)
VAT:
[19 %](#)
Buyers Premium:
[16 %](#)
Location:
Germany

Images:



11
2

LITZ
LU800



HEIDENHAIN

010 Arbeitsraum offen !

Programm-
Einspeichern

IST: +X -290.709
 +Y +390.711
 +Z +283.629
 +R -0.0001
 +C +359.7830

S1 359.889

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73% F-OVR LIMIT 1 09:11

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	0Y	+0.007	#0	+0.0000
	0Z	+1.000	#0	+0.0000

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DL-PGM

LBL	R
DL-TAB	DR-TAB
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NI24

LBL	R
DL-TAB	DR-TAB
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PGM CALL

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DL-PGM	DR-PGM

Actives PGM: 03=TRILL

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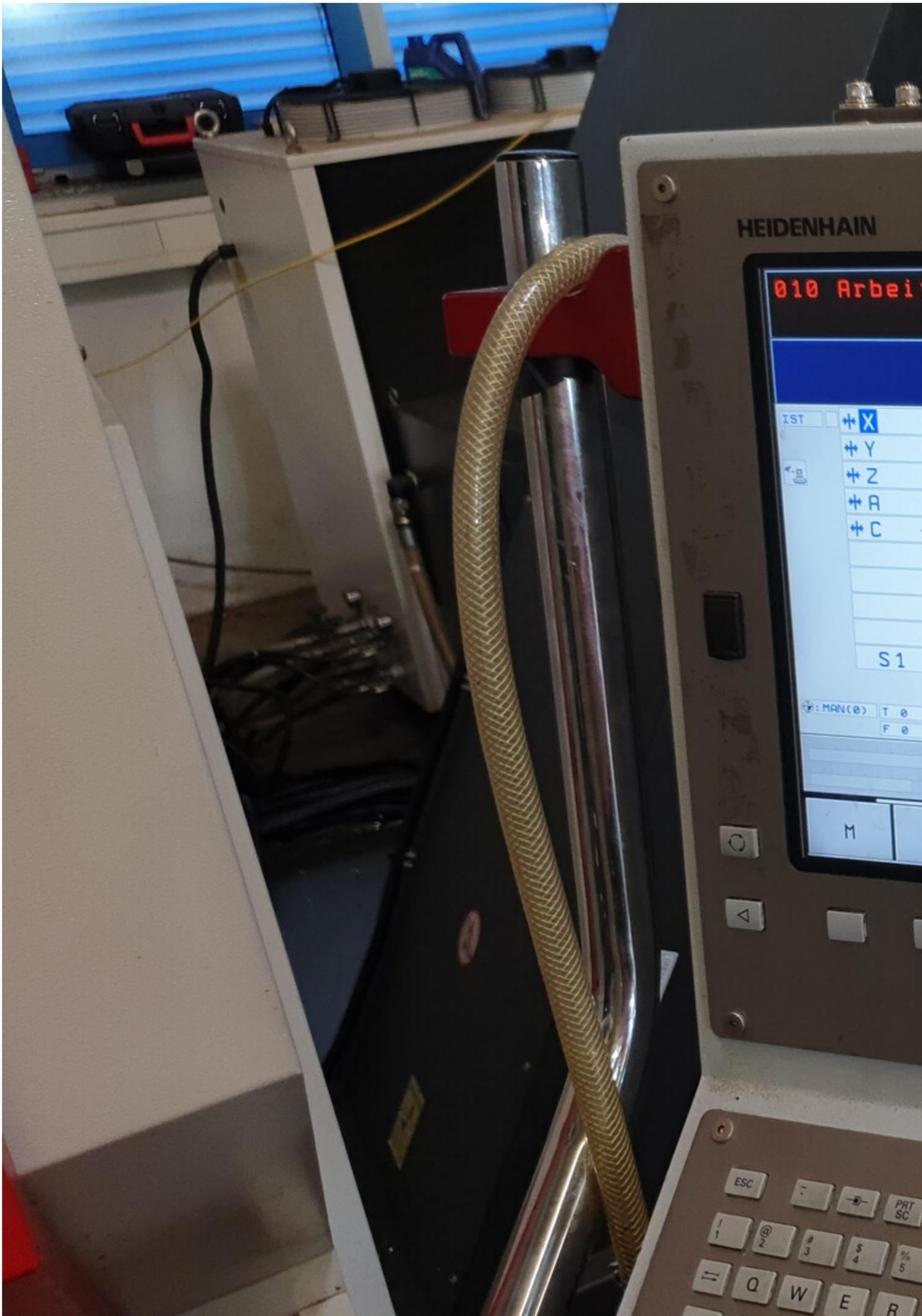
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HEIDENHAIN

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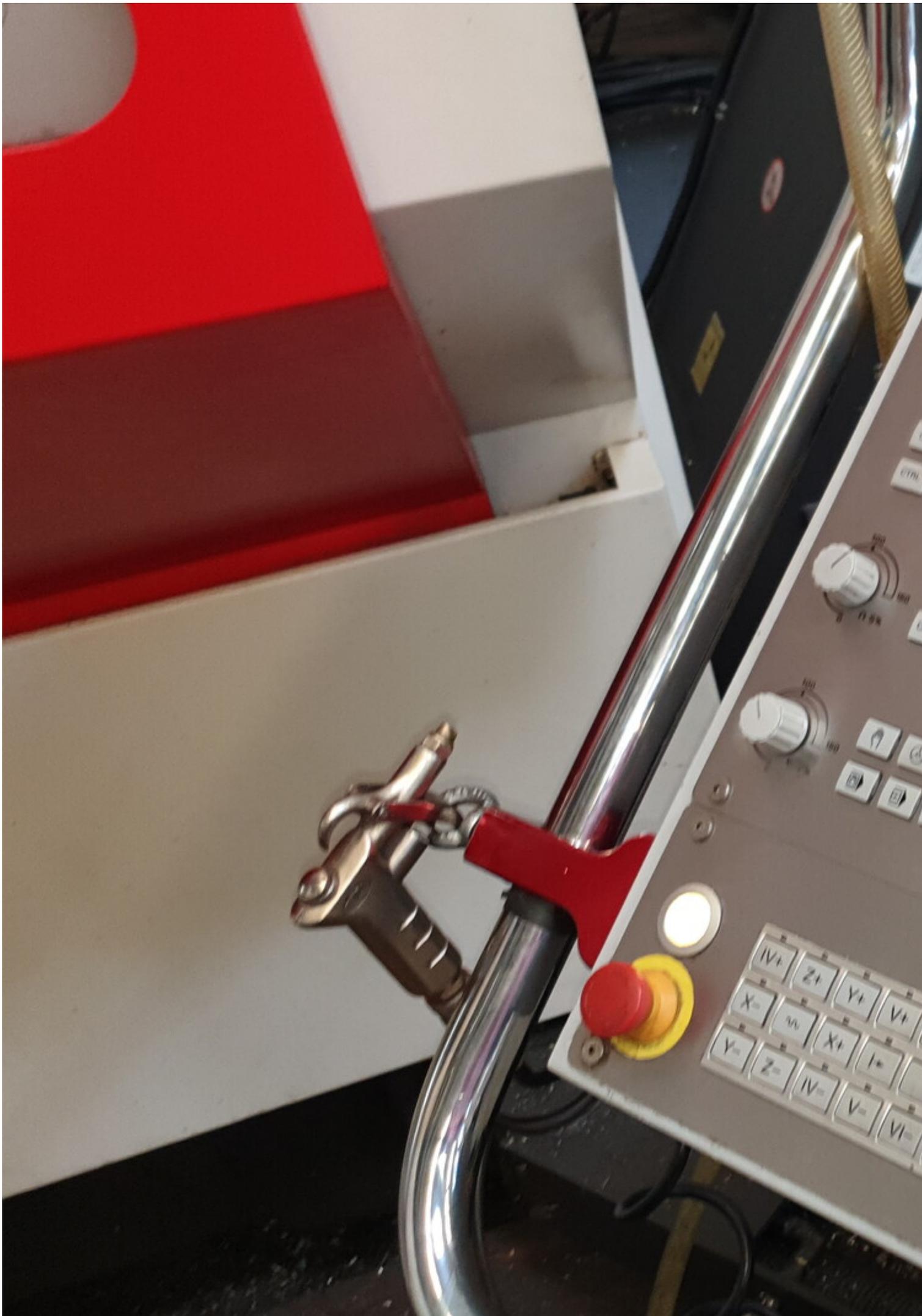
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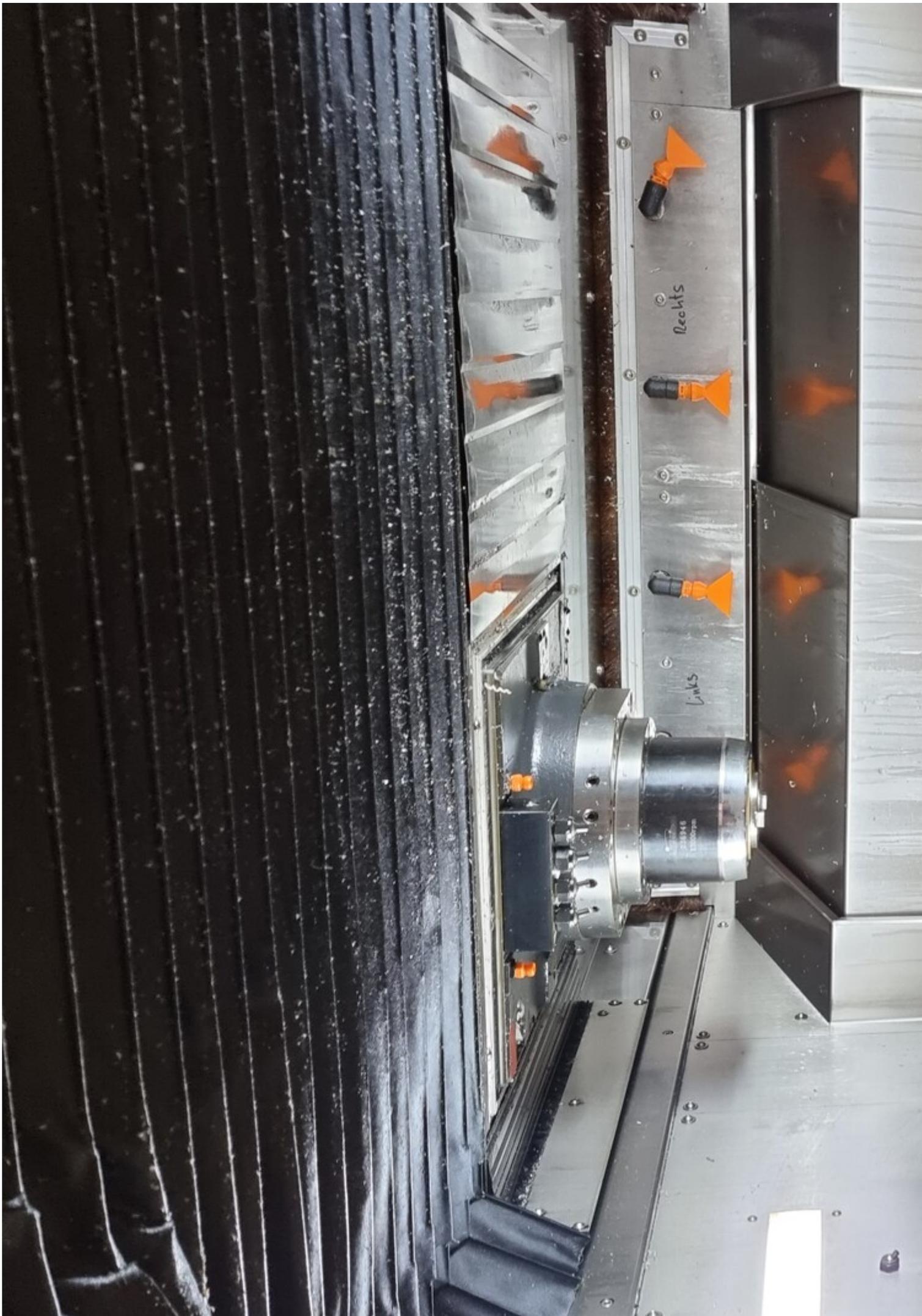
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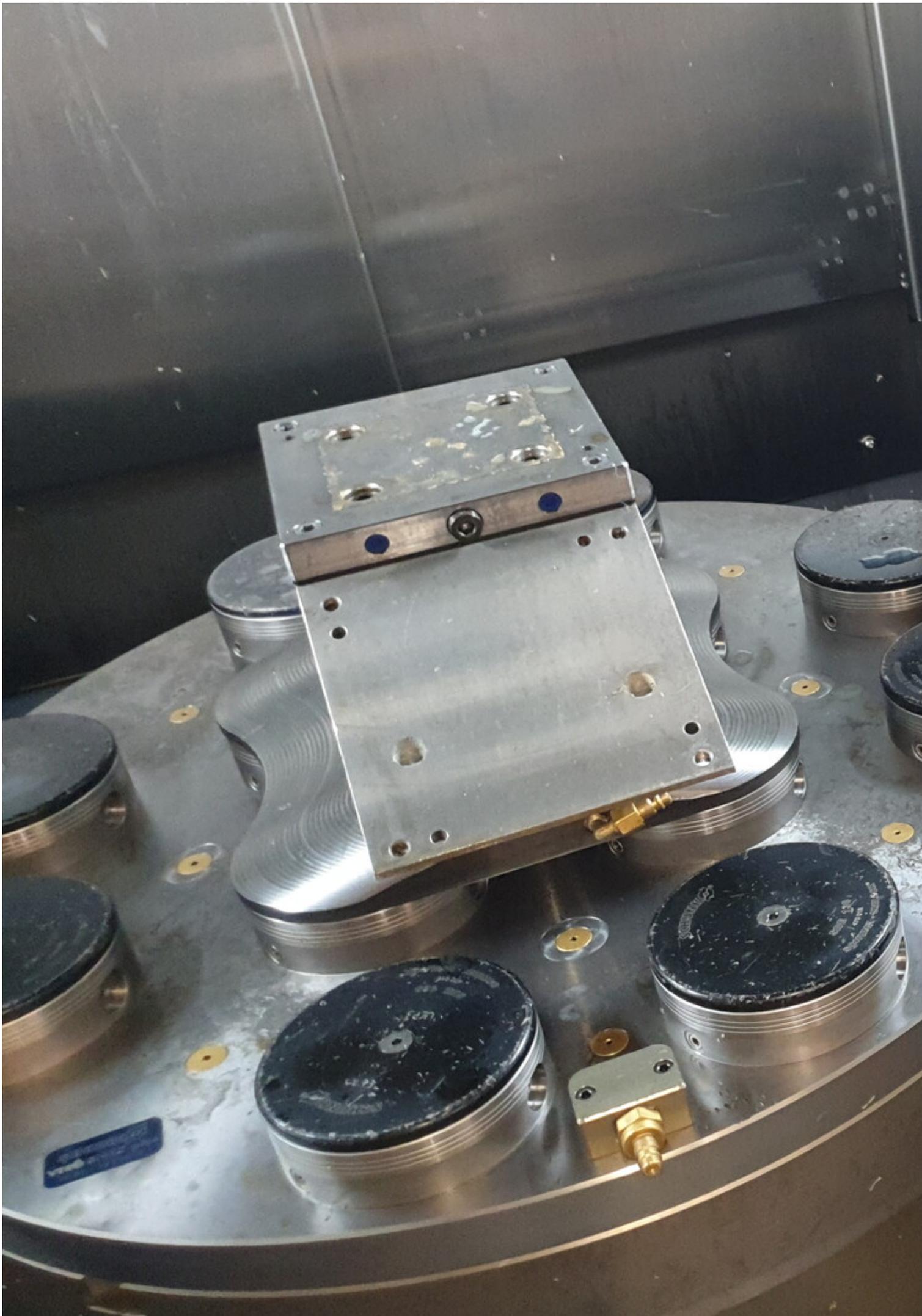
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PRT SC





















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ENTICS
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Made in Germany 40.000

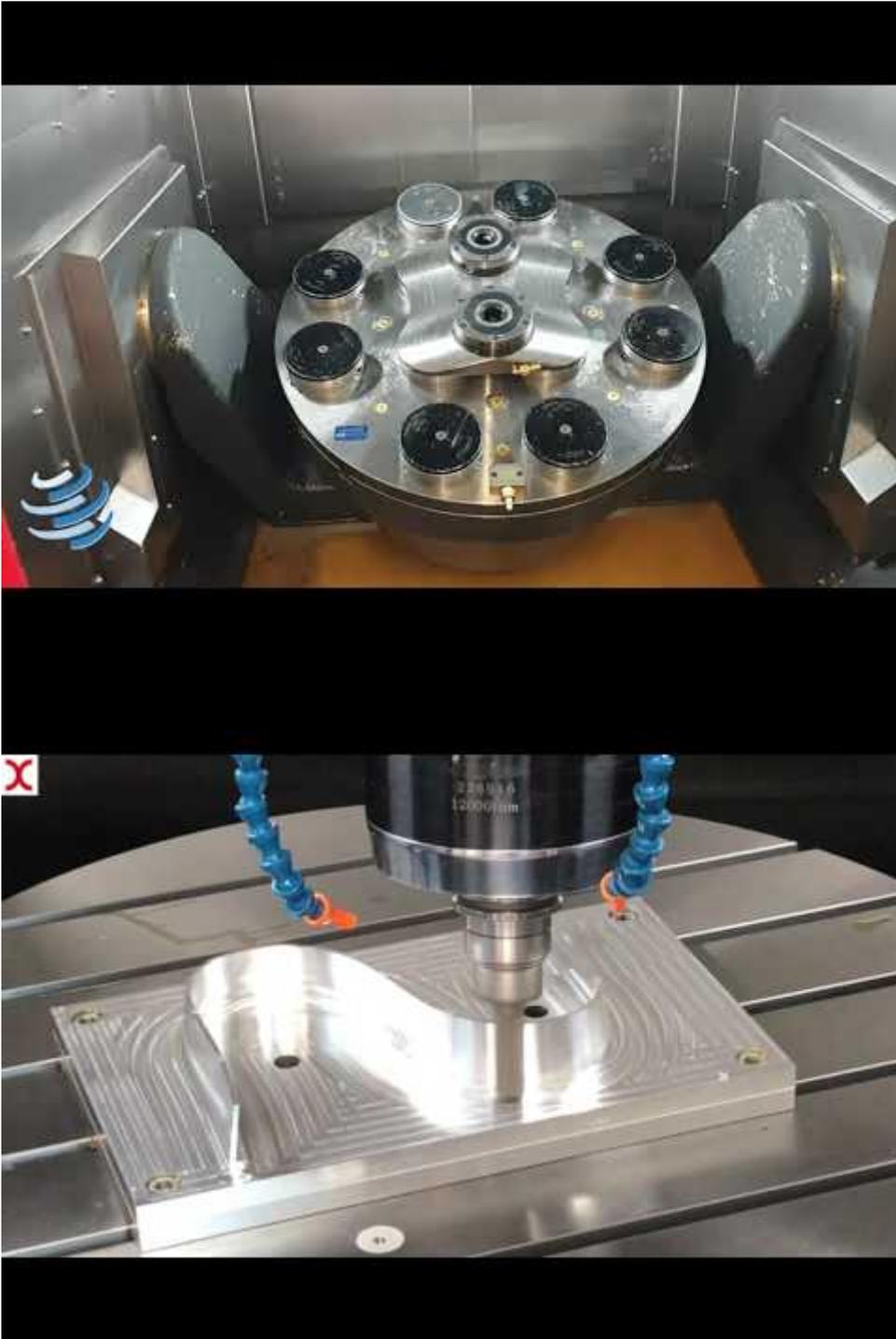








Video:





Asset-Trade

Assessment and Sale of Used Assets world wide

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47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

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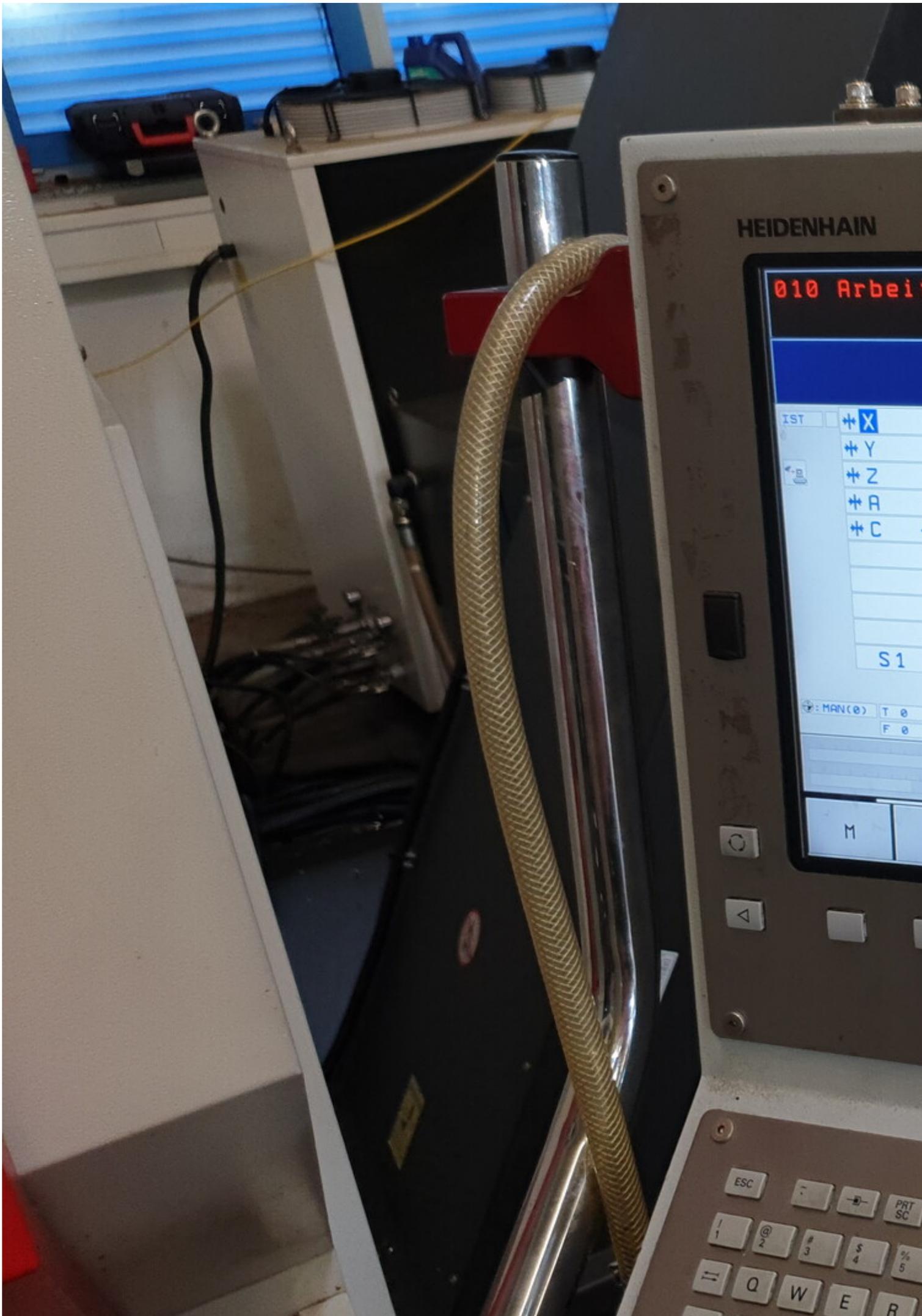
Images:



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LITZ
LU800





HEIDENHAIN

010 Arbeit

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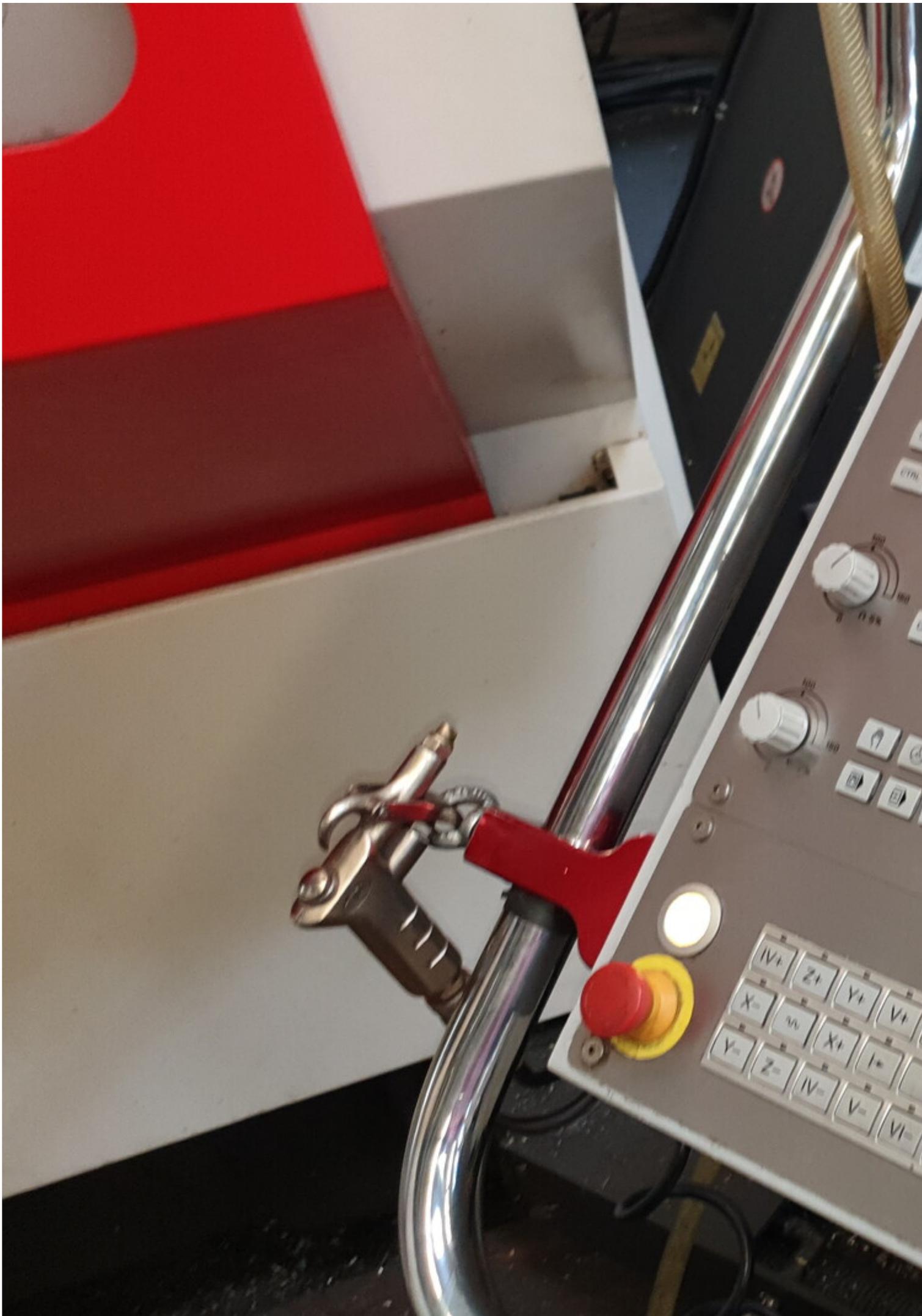
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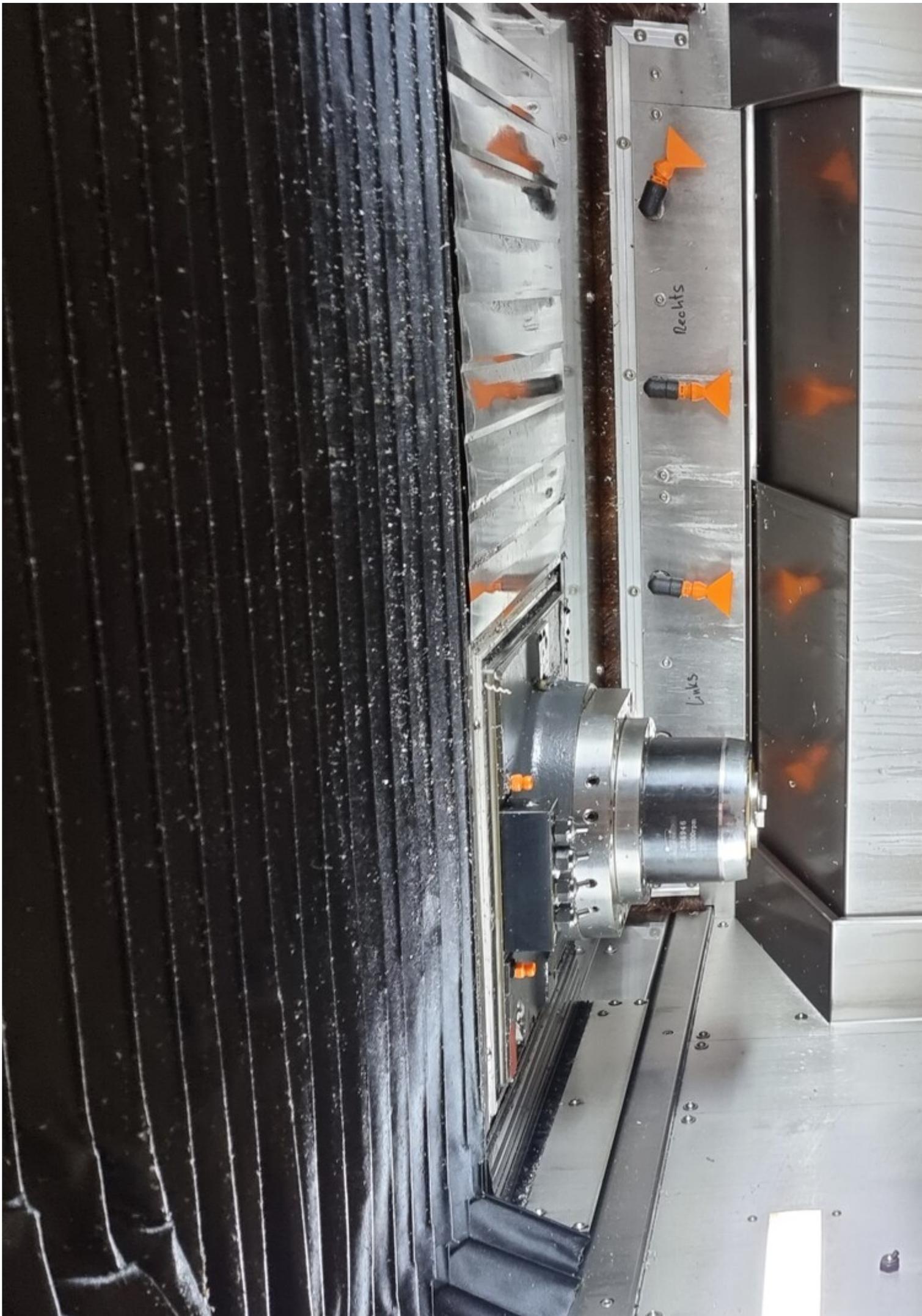
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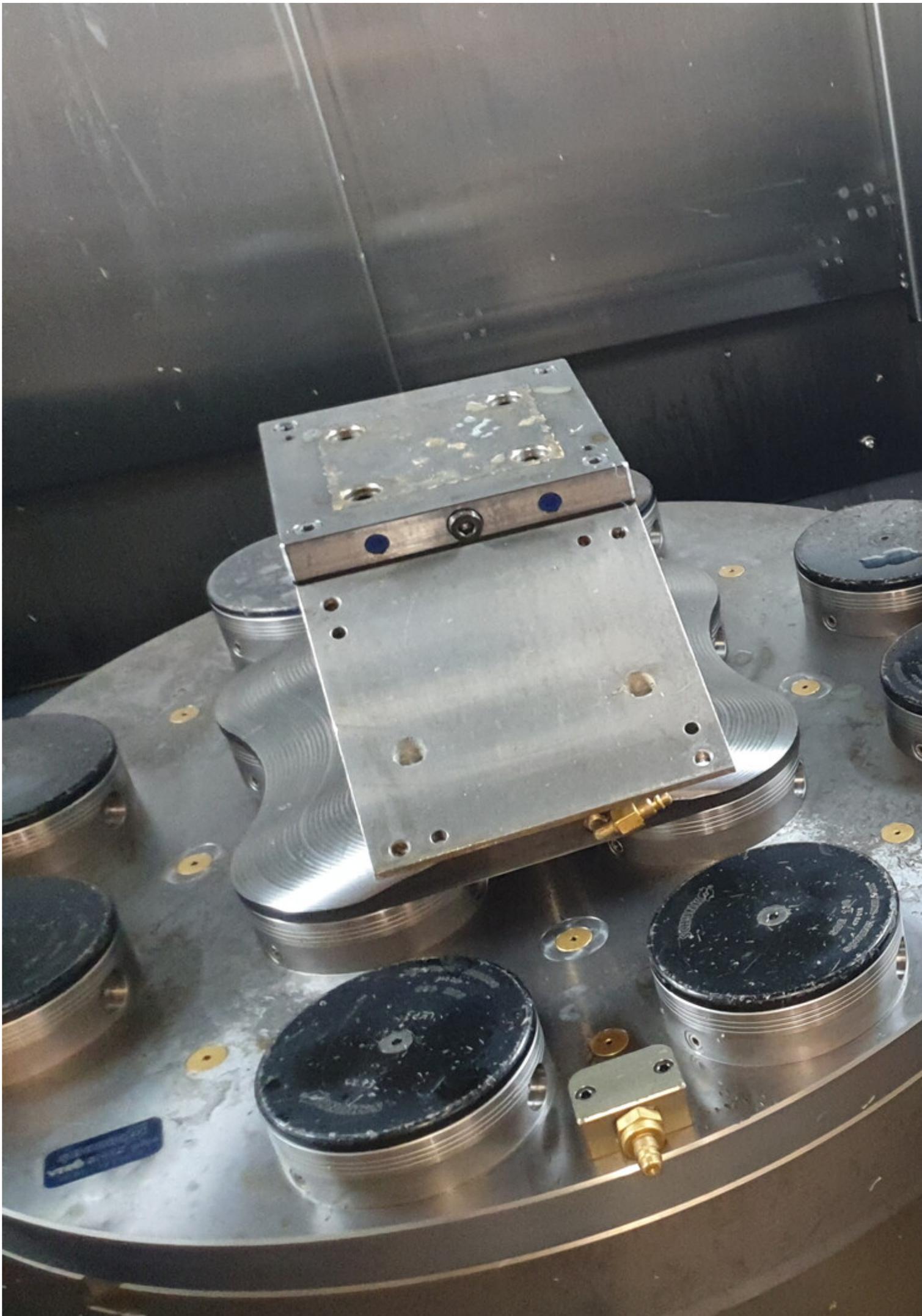
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PRT SC







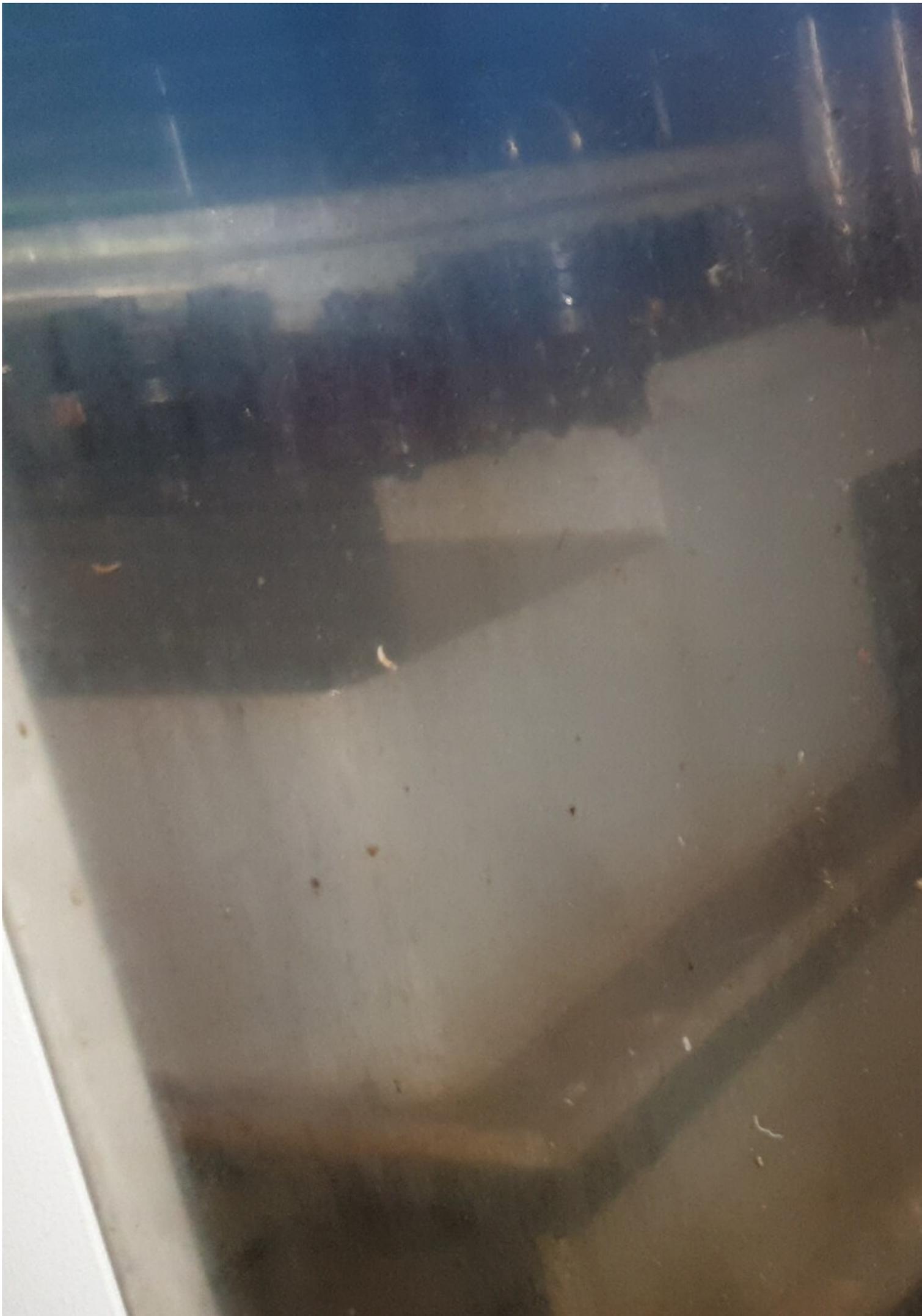


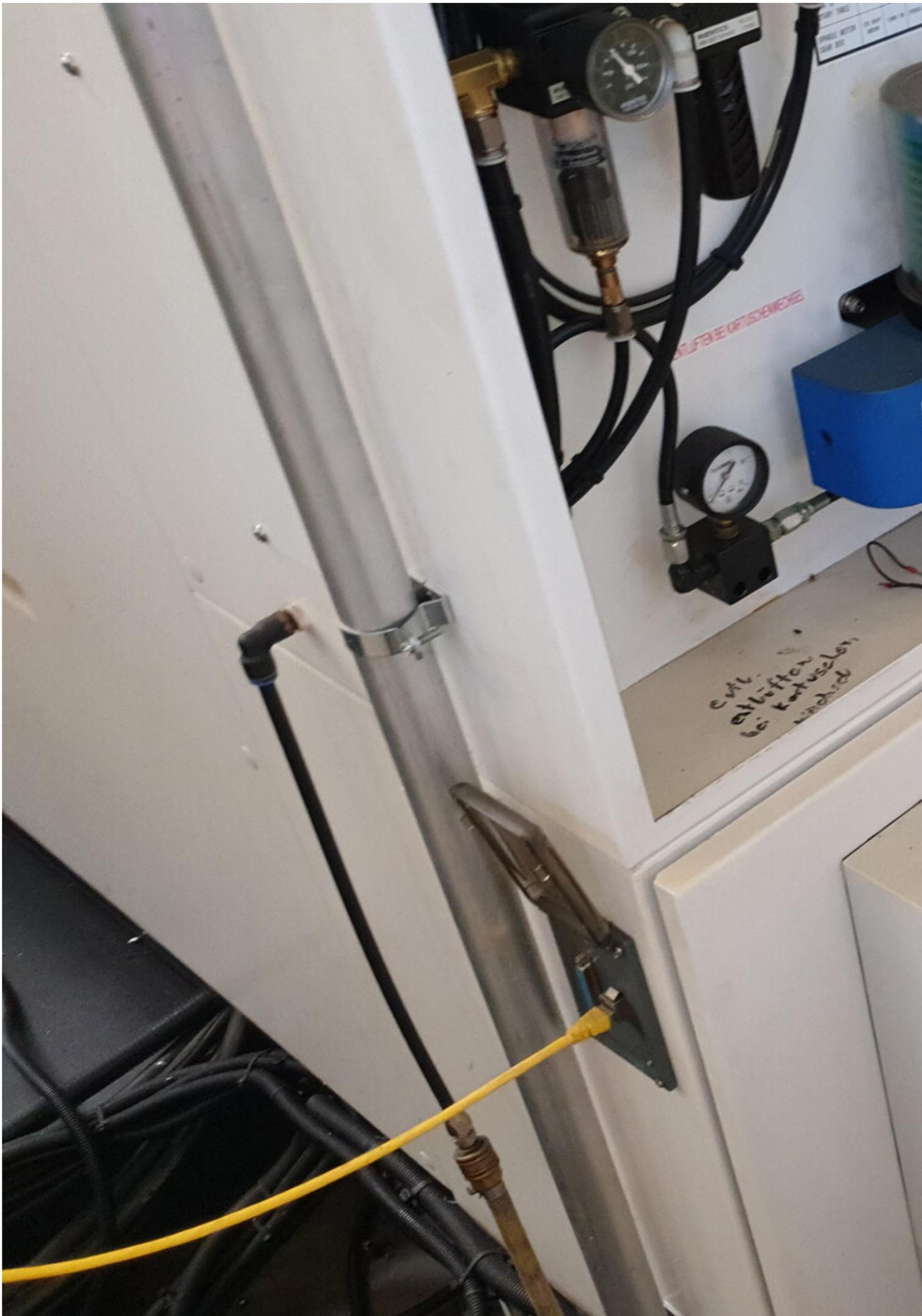












ITEM NO.	QUANTITY	REMARKS
1	1	Pressure Gauge
2	1	Pressure Gauge
3	1	Valve
4	1	Valve

ALFA ROMEO

cut. et liften
bei Kartuschen
wechseln

4-6
Woche
öffnen



ENTICS
NR 0821302052
Made in Germany 40.000

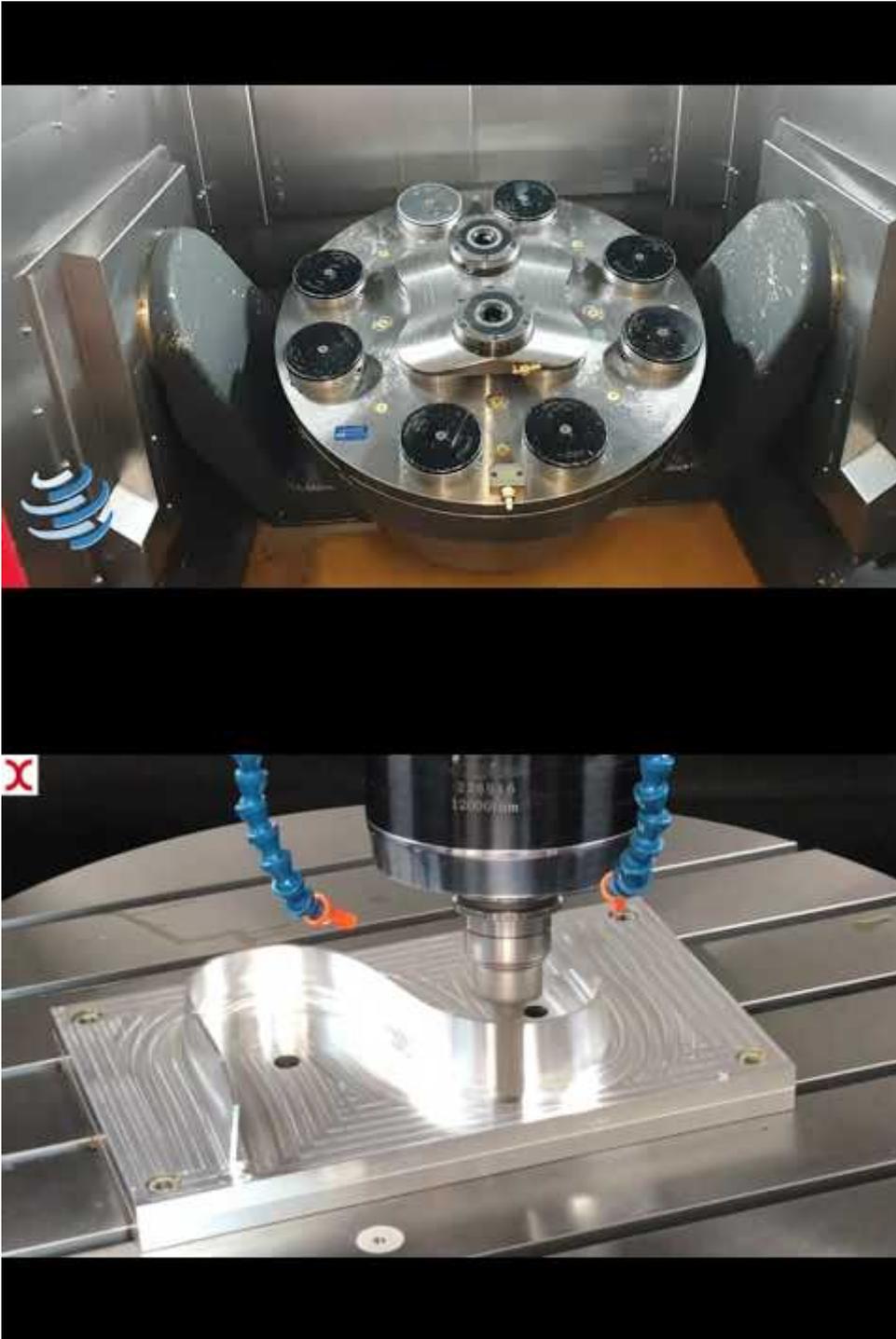








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