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Ref. No.:

1237-0913011545

Overview and Technical Data:

WT Werkzeugmaschinen VZL-863 -Vertical Machining Center

WT Werkzeugmaschinen



Year of Build:

Jan 2014

Description:

Used WT VZL 863 3x Axis vertical machine center for sale

CNC controls Heidenhain iTNC 530 HSCI

Operating hours: 18,435h / Spindel hours: 4.077h

Technical data:

- Travels:
- X-axis: 860 mm
- Y-axis: 630 mm
- Z-axis: 650 mm
- feed speed: 12.000mm/min
- table clamping surface 860x600mm
- tool magazine: 30 tools
- Speed: GTW spindle with 15.000min⁻¹ and BigPlus
- Drive power: AC 30 KW
- Spindle mounting: SK40
- Linear roller guide in all axes
- Coolant cooling system
- Handwheel HR 410
- Voltage: 380V
- Mains frequency: 50Hz
- CE Conform

Technical Data:

Technical Data:

Control:

[TNC 530](#)

Machine Hours:

18.435 hrs.

Spindle Hours:

4.077 hrs.

Spindle Speed:

15.000 rpm

Tool Holder:

[SK40](#)

Tool Capacity:

30 x

Travels:

X-Axis:

860 mm

Y-Axis:

630mm

Z-Axis:

650 mm

Dimensions and Weight:

Height:

2.850 mm

Width:

2.650 mm

Length:

3.200 mm

Weight:

6.700 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

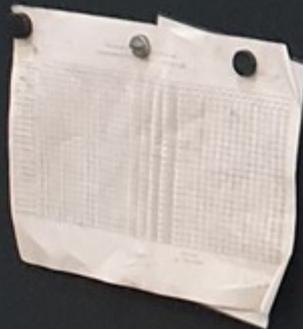
Location:
Germany

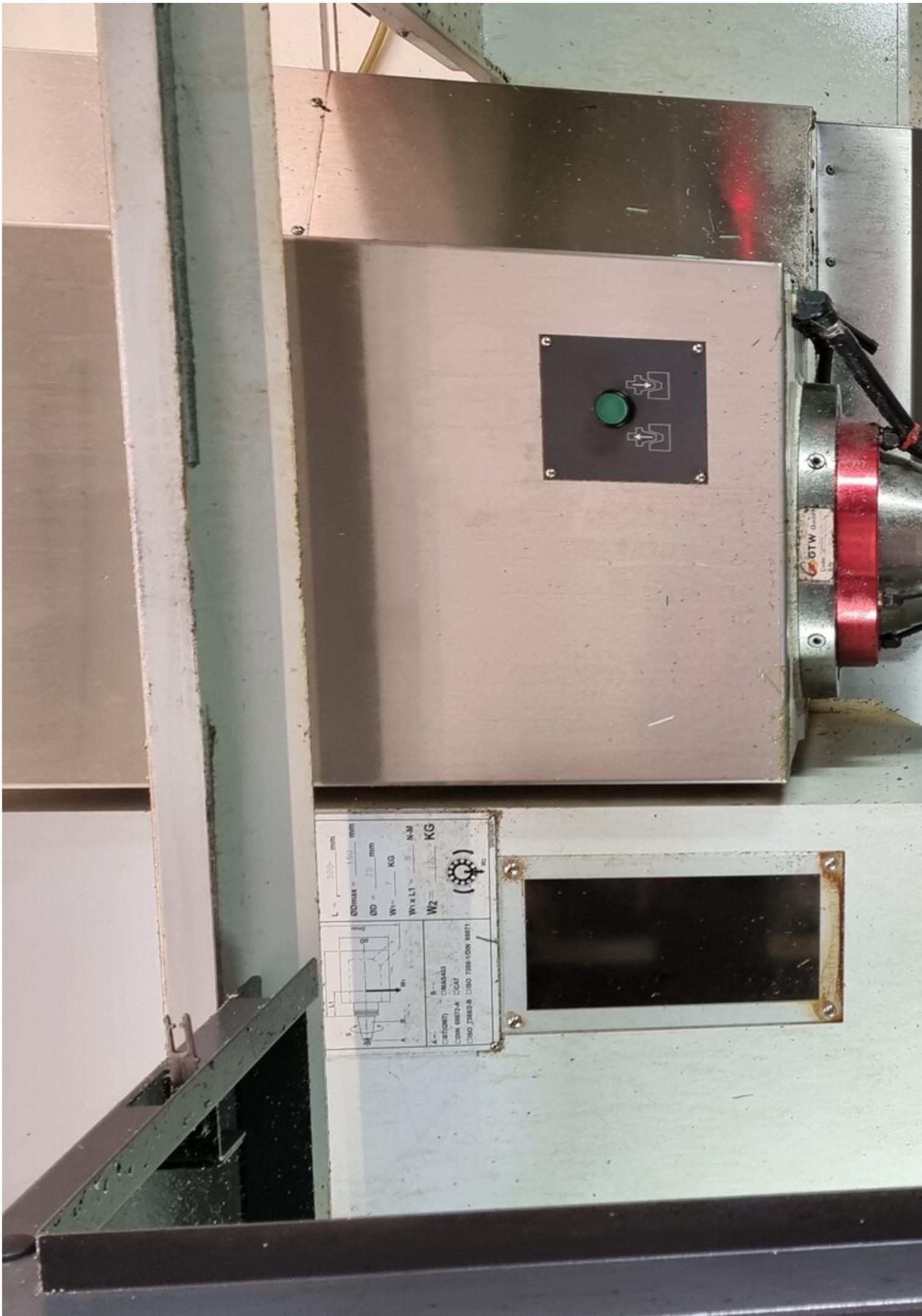
Images:





863





Technical specification plate with the following text and diagrams:

L = 300 mm
GDmax = 150 mm
GD = 75 mm
W1 = 7 KG
W1 x L1 = 8 N-M
W2 = 120 KG

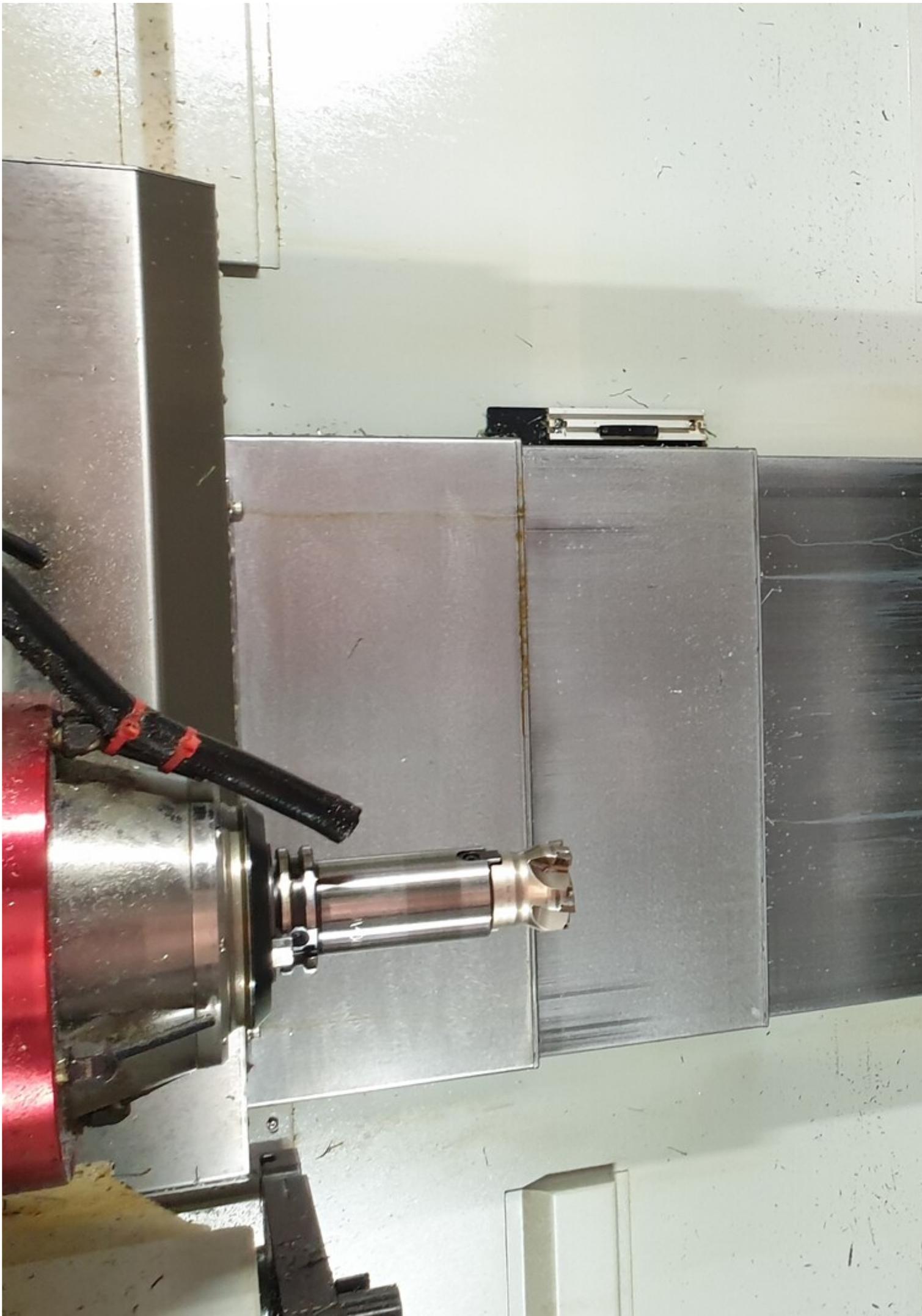
Diagram 1: A schematic showing a motor shaft with a gear and a pulley, with labels A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z.

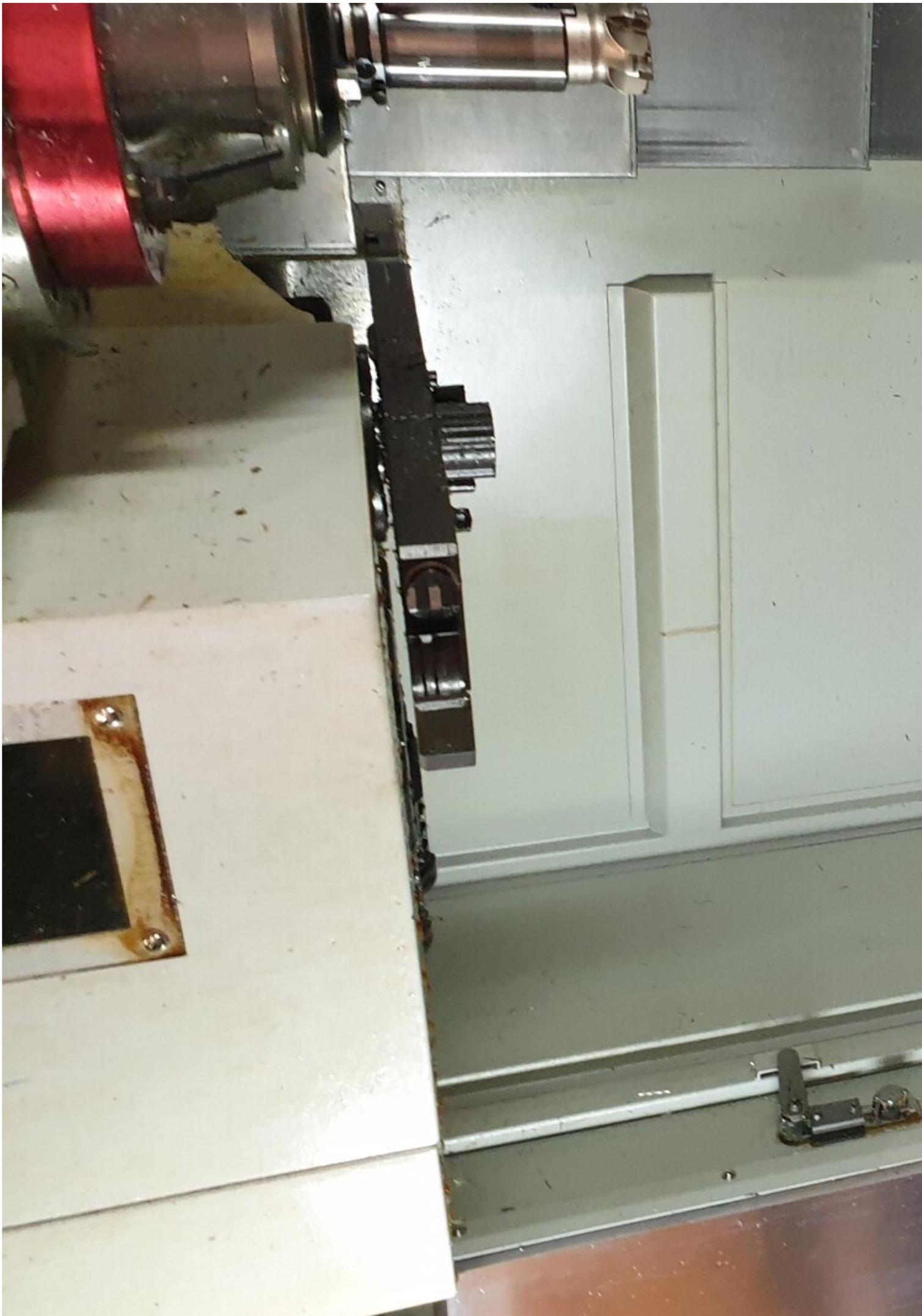
Diagram 2: A schematic showing a motor shaft with a gear and a pulley, with labels A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z.

Technical details:
A = CARBORUM
B = 2M4X303
C = 1000 1807-A C/CAT
D = 100 2M4X2.8 C/ISO 7248-10M 88171

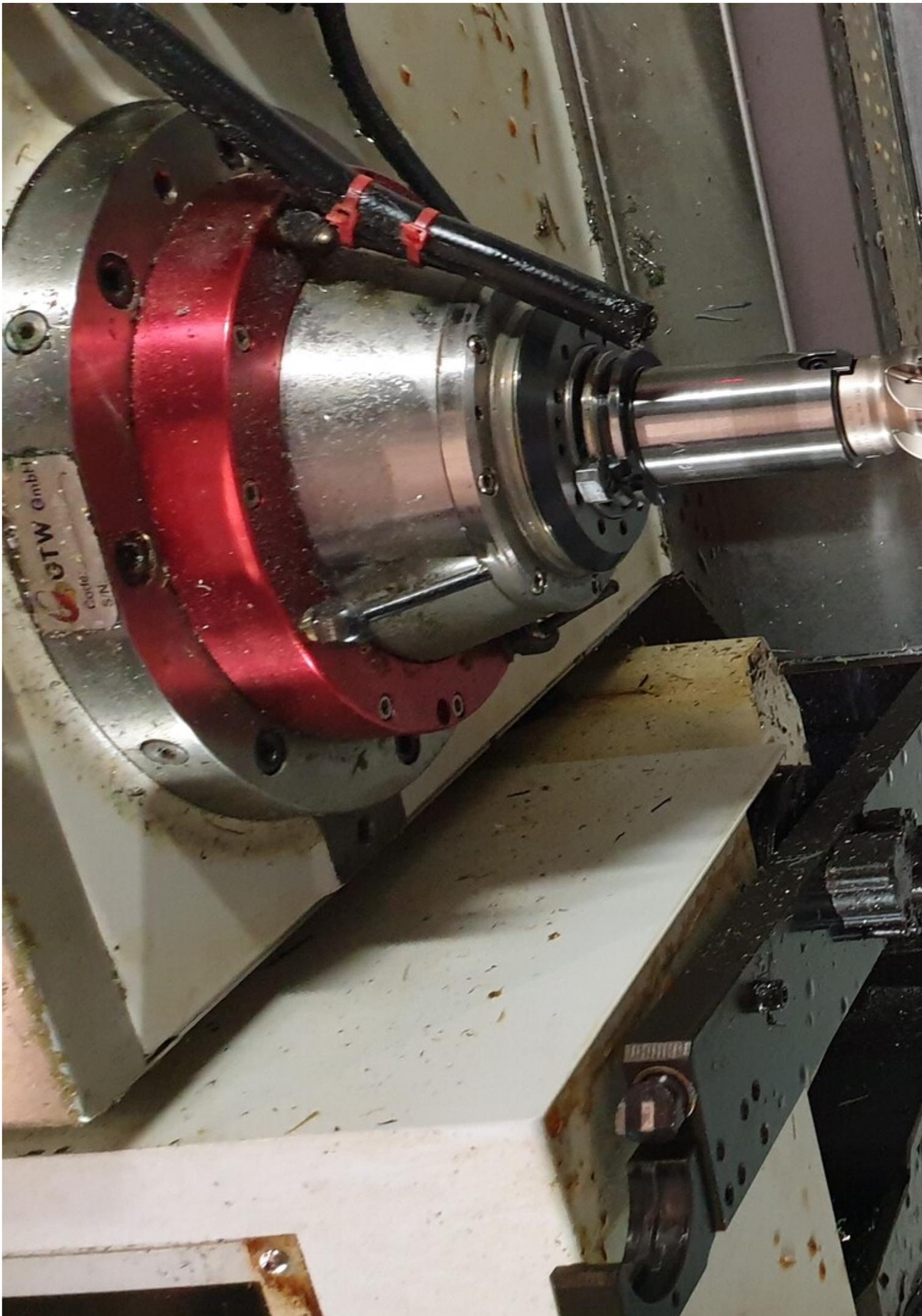
GOTW
Göteborg
Sweden













BEARBEITUNGSZENTRUM



WT Werkzeugmaschinen GmbH

WT Werkzeugmaschinen GmbH
D-73037 Göppingen

TYPE
TYPE

VZL-863

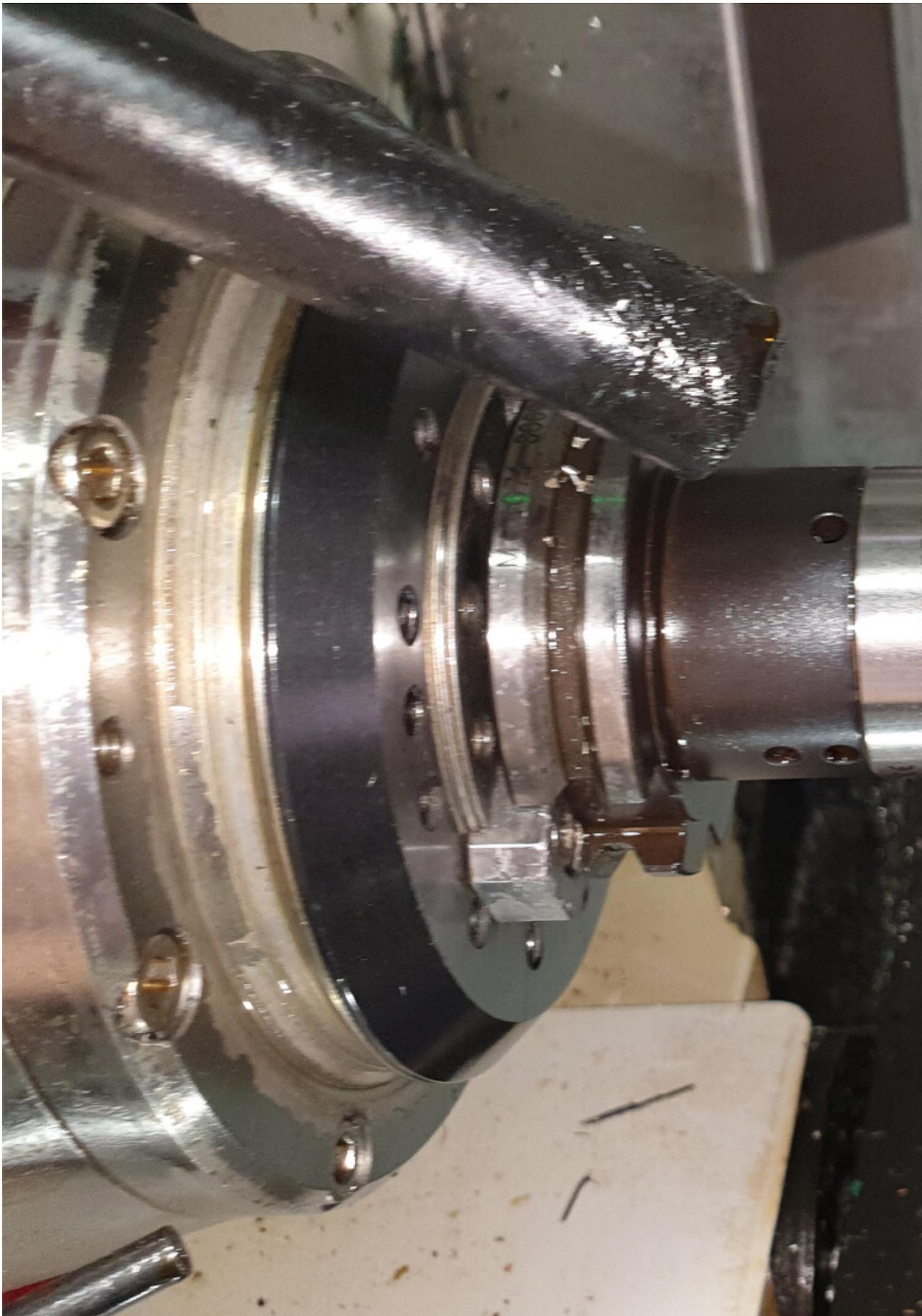
BAUJAHR
YEAR

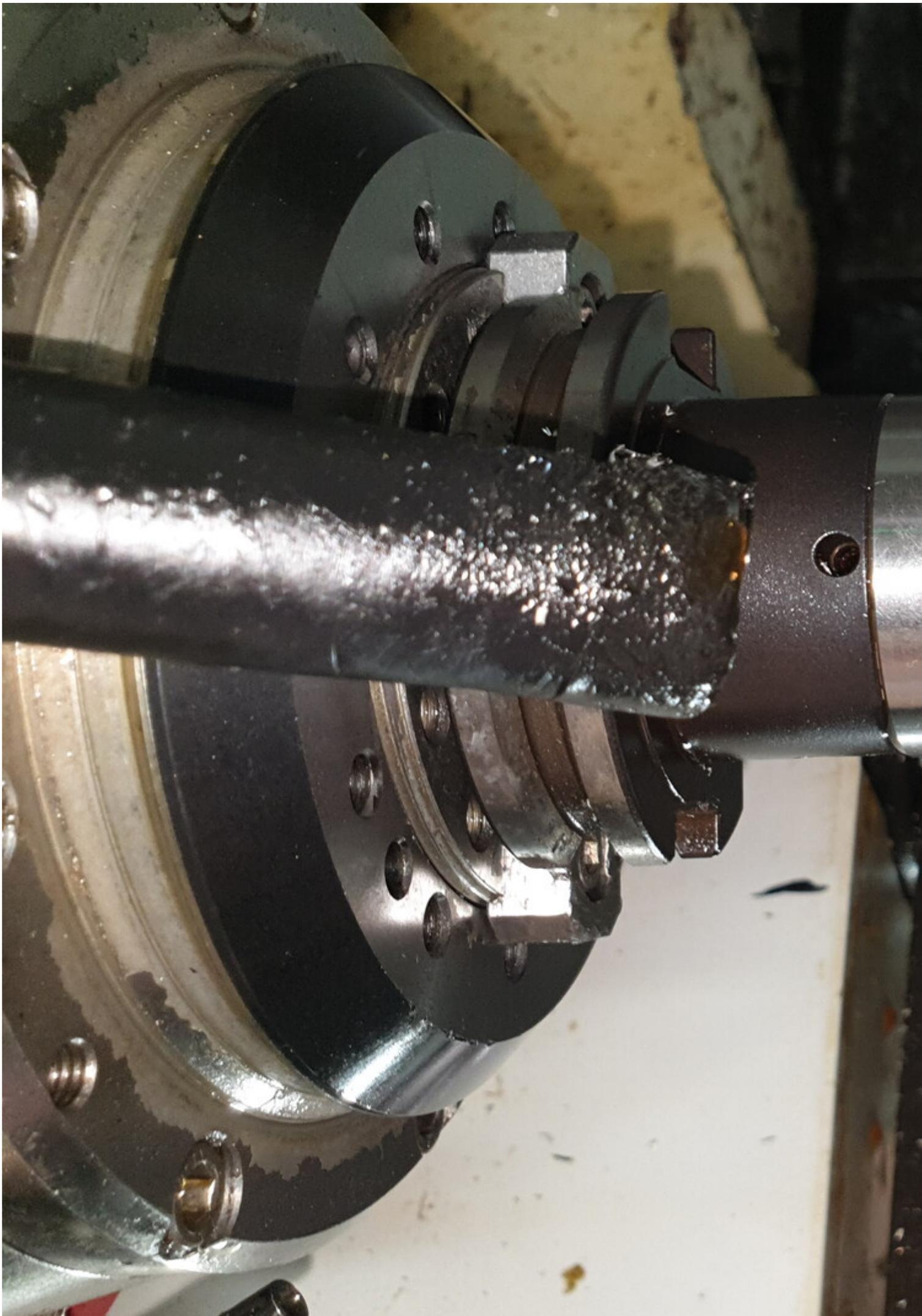
2014

MASCH.-NR.
MACHINE-NO.

VZL-1007-44-F







Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

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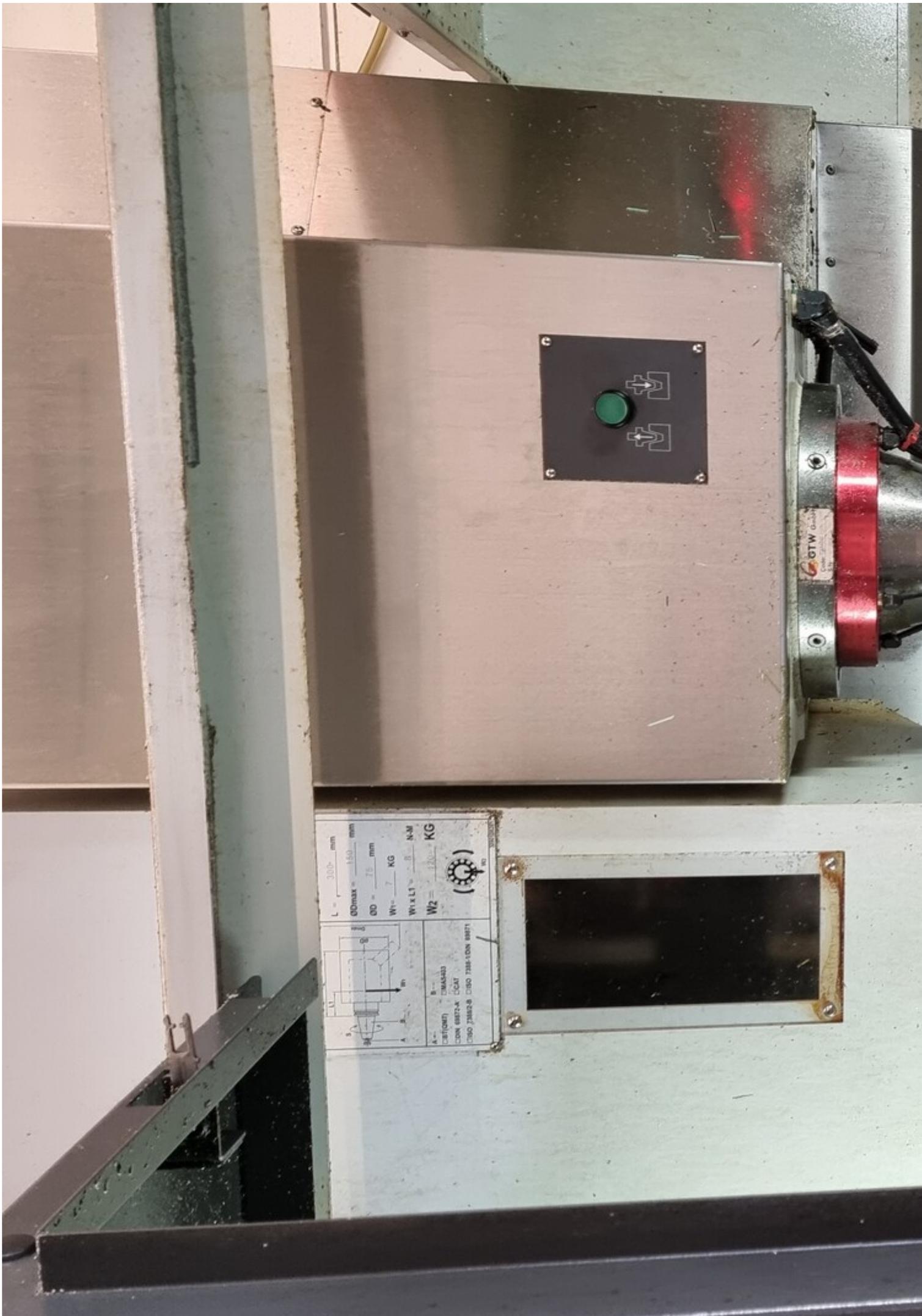
Images:





863





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ODmax = 150 mm
OD = 76 mm
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W1 x L1 = 8 N-M
W2 = 120 KG

(G)

A = CARTRIDGE
B = 2MA3X33
CON 1817-A COAT
D90 2MA2.8 D90 2MA1.5DN 8817

HEIDENHAIN

010 Arbeitsraum offen |

Programm-
Einspeichern

IS1
+X -117.325
+Y +170.799
+Z +442.423

Übersicht | PGM PRL | LBL | CYC | M | POS |
BESTW BX +231.205
BY +0.000
BZ +2.501
T : 1050 50-LIMIT
L +140.2150 R +25.0000
DL-TAB DR-TAB
DL-PGM DR-PGM
M134

S1 46.852

F1 PRG(0) T 1050 Z 5 2000 M5 / 9

100% S-OVR P1.10 -T2
150% F-OVR LIMIT 2 09:03

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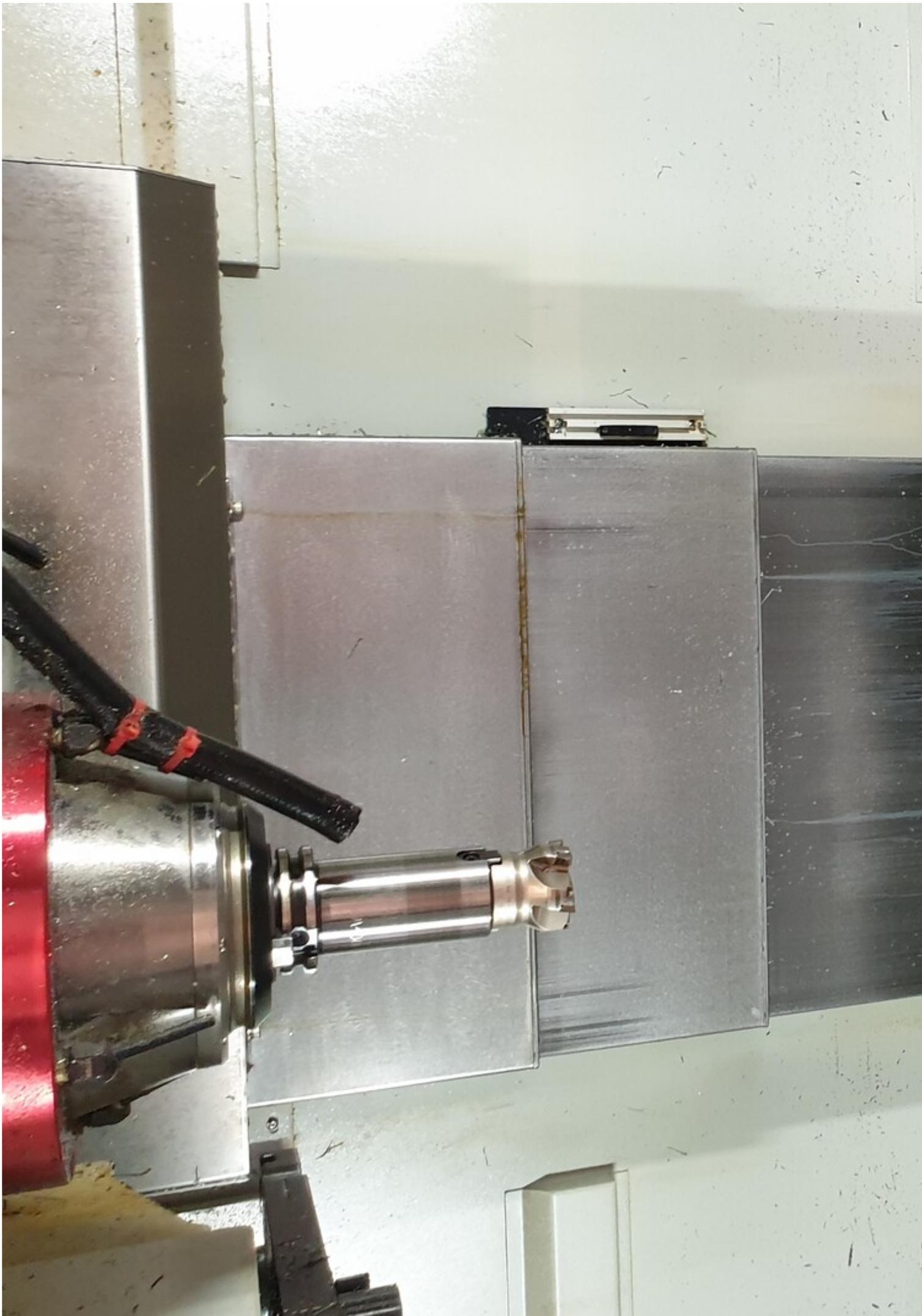
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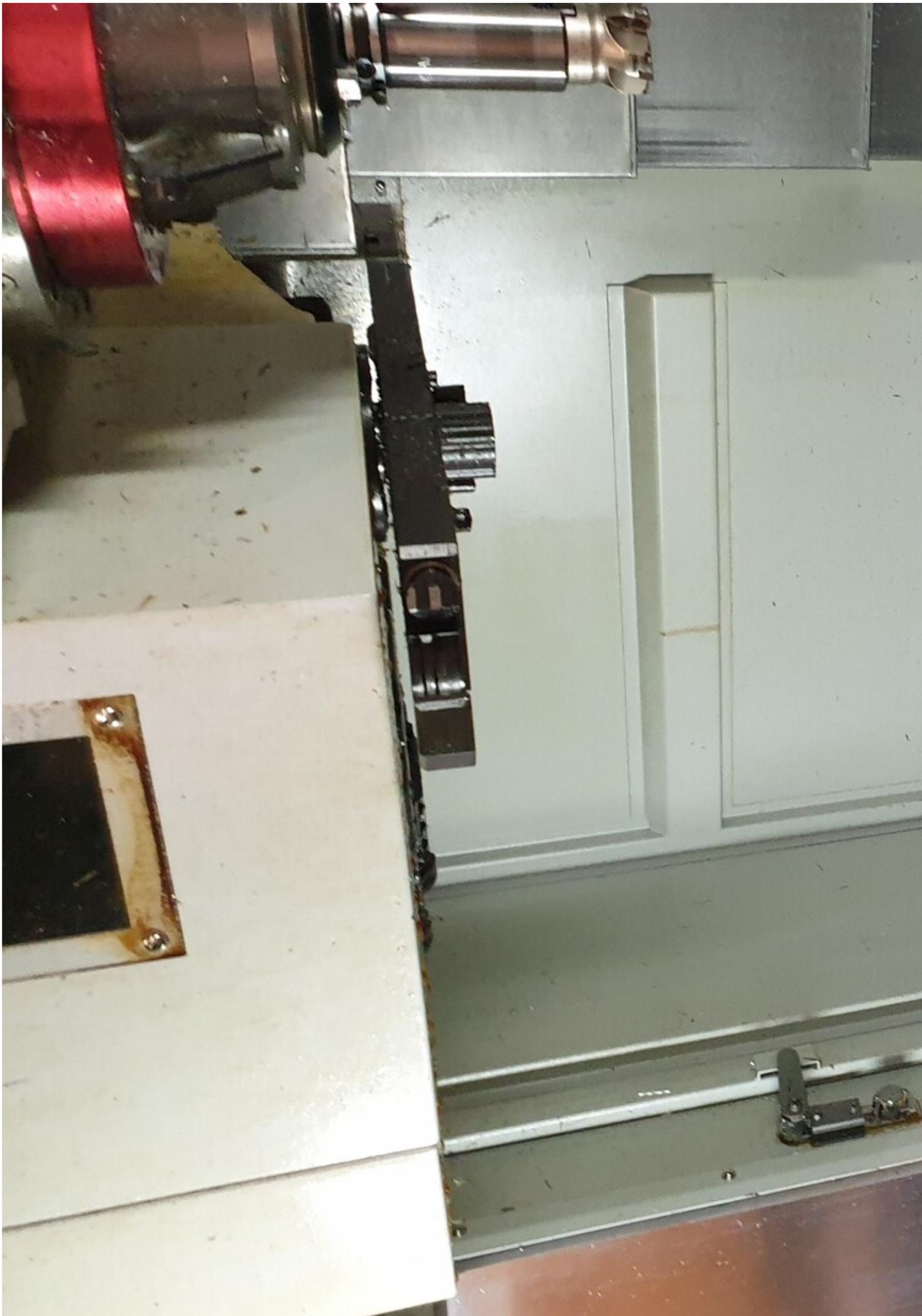
BEZUGSP.
SETZEN

Navigation icons: Home (H), Print, Heidenhain logo, Spindle stop, Spindle start, 50% speed, 100% speed, 150% speed, 200% speed, 300% speed, 400% speed, 500% speed, 600% speed, 700% speed, 800% speed, 900% speed, 1000% speed.

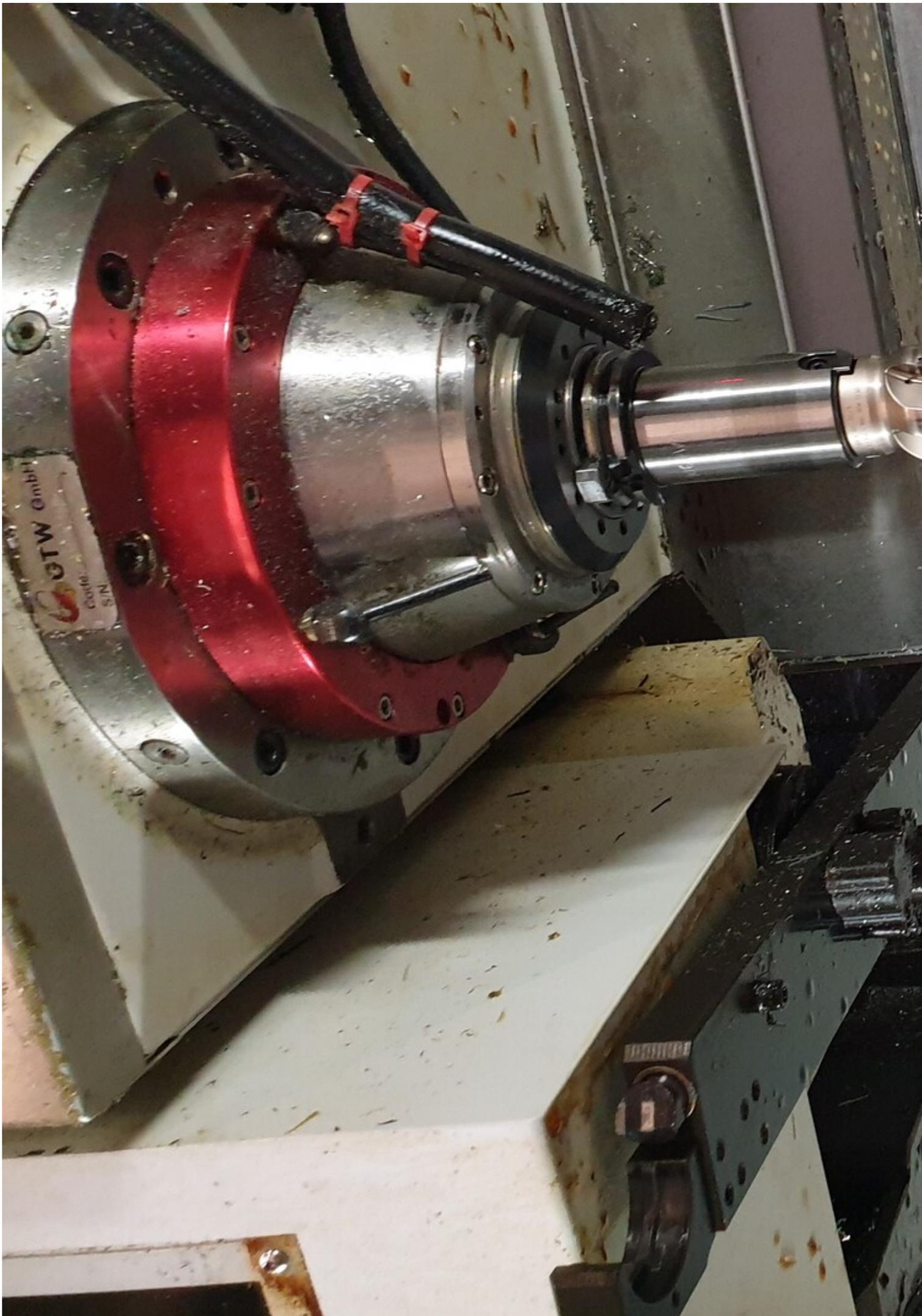
Physical buttons: Up arrow, Home (H), Print, Heidenhain logo, Spindle stop, Spindle start, 50% speed, 100% speed, 150% speed, 200% speed, 300% speed, 400% speed, 500% speed, 600% speed, 700% speed, 800% speed, 900% speed, 1000% speed, Down arrow.













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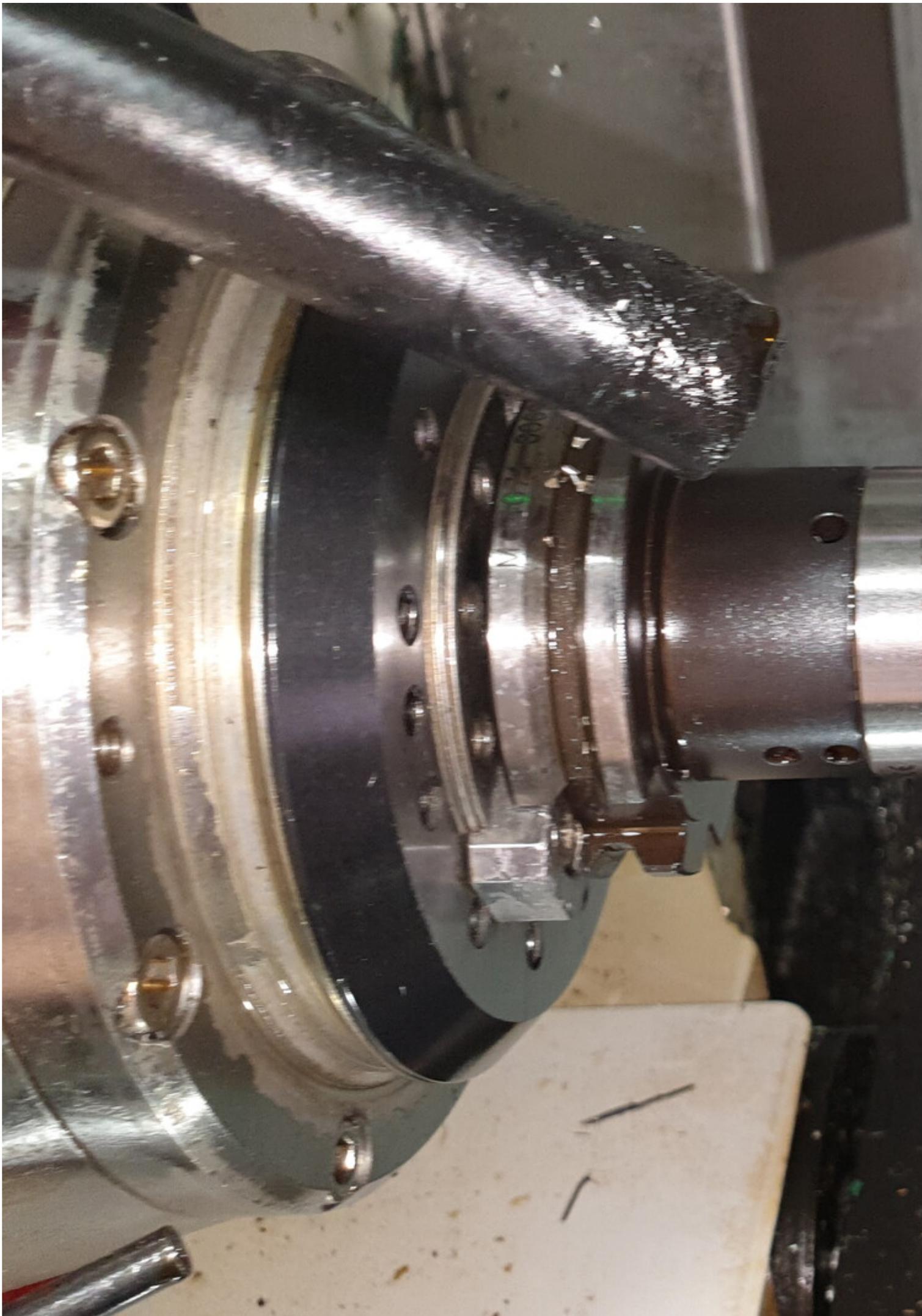
BAUJAHR
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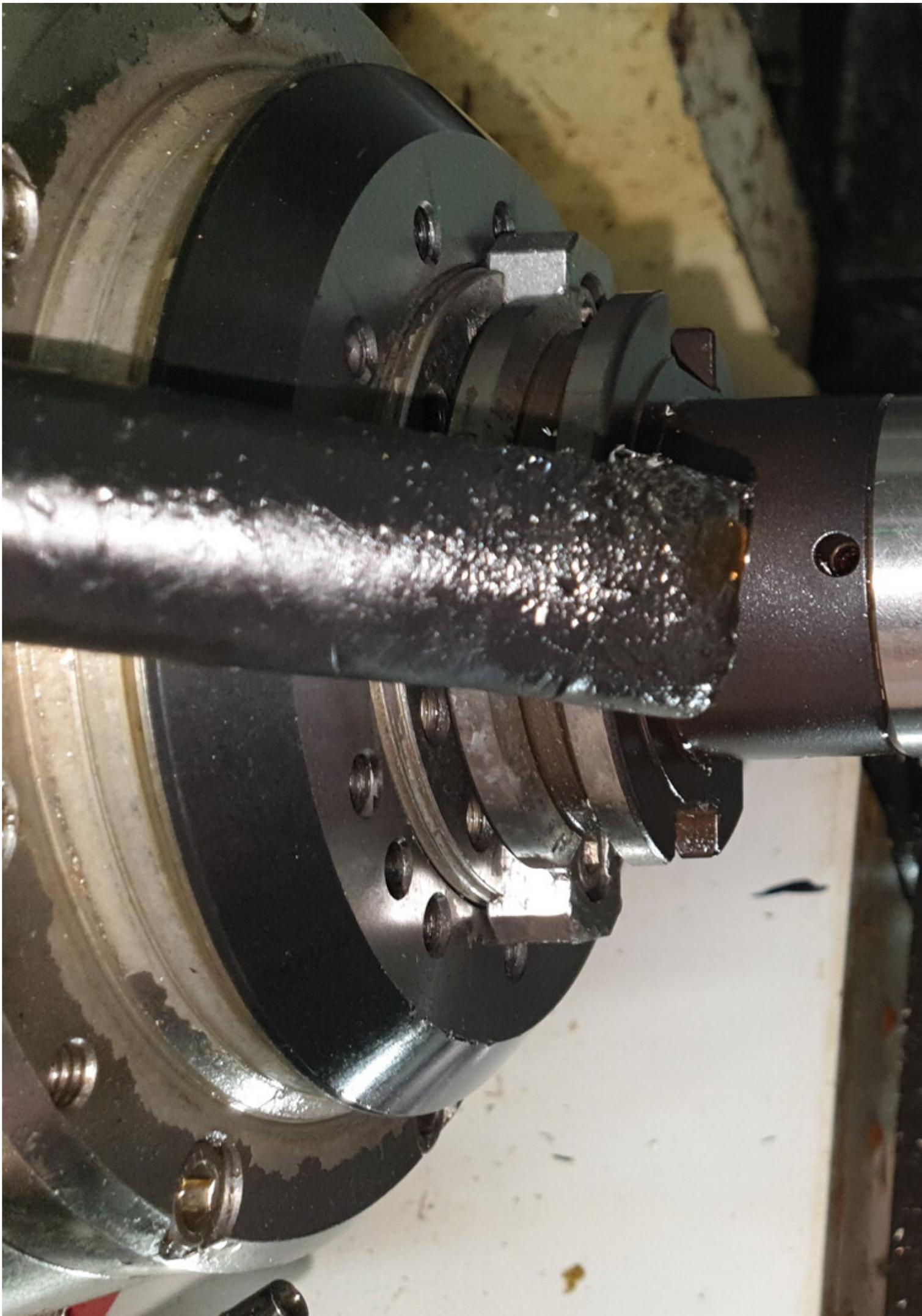
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