

Ref. No.: 1301-01041155

Overview and Technical Data:

KAPP AS 305 Hob Sharpening Machine



KAPP

Year of Build: Jan 1967



Description:

Used KAPP AS 305 Precision hob and universal tool grinding machine.

Suitable for sharpening straight and spiral hobs

Technical data:

- Max. centre width: 600 mm
- Centre height: 155 mm
- Maximum clamping length for arbors: 700 mm
- Max. table travel: 550 mm
- Maximum grinding depth: 90 mm
- Table speed infinitely variable: 0-16 m/min
- Axial adjustment of the grinding spindle: 220 mm
- Vertical adjustment of the grinding slide: 200 mm
- Speed of the grinding spindle in standard version: 2200 rpm
- Largest number of flutes: 44
- Swivelling range of the grinding slide on both sides: 45 degrees
- Swivelling range of the grinding spindle from the horizontal to the top: 15 degrees
- Largest grinding wheel diameter: 300 mm
- Smallest grinding wheel diameter: 150 mm
- Largest workpiece diameter: 300 mm
- Taper of the main spindle: Morse 4
- Accessories are available
- Documents such as operating instructions, circuit diagram are available in the original.

The machine can be used dry and under cooling.



Technical Data:

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Control: NC

Dimensions and Weight:

Height: 950 mm Length: 2.650 mm Width: 1.700 mm Weight: 4.600 kg

Buyer Information:

Condition: Normal wear Available: Sold Sold as: EXW (Ex Works - Incoterm) VAT: 19 % Buyers Premium: 16 % Location: Germany



Images:

















Video:







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