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Ref. No.:

1306-021102000

## Overview and Technical Data:

# GIEBEL alkaline coil belt degreasing cleaning system 60m

[AEG](#)

**AEG**

Year of Build:

Apr 1988

## Description:

# Used GIEBEL alkaline coil belt de-greasing & welding machine 60m

AEG control system

Consisting of:

- 2x KWE Coil reels each 17-35KW - Build 1989
- Straightening machine
- Ideal welding machine VPS 710 - 100 kVa
- Alkaline degreasing tank
- AEG drying
- AEG rectifier 2x (60 mV, 3.000 A)
- Water treatment Neutra
  - Oil separator
  - Sedimentation tank
  - Storage tank - Ludwig 20400l - year of construction 1990
  - PP round tank - quadt with 8500l - year 2000

Technical Data:

- Belt length in the plant: 60m
- Feedstock:
  - Cold rolled strip of all grades from 600 - 1,200 N/mm<sup>2</sup>.
  - WB from 200 - 600 N/mm<sup>2</sup>
  - input thickness: 0,075 - 2,05 mm
- Inlet width:
  - 250 - 400 mm (without edge control)
  - 400 - 700 mm (1.5 - 2.0 mm)

- 400 - 1,060 mm (0.075 - 1.5 mm)
- Ø Coil (inside):
  - Decoiler : 610 mm (508 mm)
  - Reel up : 508 / 610 mm
- Ø Coil (outside):
  - Decoiler & Recoiler: 1.970 mm
- max. coil weight:
  - Decoiler & Recoiler: 21 tons
- Drive power:
  - decoiler: 17.5 kW, 9 kW (S-roll 1)
  - coiler: 18 kW (S-rollers 2), 35 kW
- line speed: 60 - 120 m/min
- Plant capacity (at 220 working days per year): 16,192 tons (at single shift operation and 9.2 to/Bzh)

Known defects:

- Gear stage 1 of 2 not in order
- Some motors pulse giving missing
- Without E cabinets!!!

The unit is sold as defective, and is best suited for overhaul.

## Technical Data:

## Technical Data:

Control:

[CNC](#)

## Dimensions and Weight:

Height:

5.000 mm

Length:

52.000 mm

Width:

7.000 mm

## Buyer Information:

Condition:

[Repairs Required, incomplete](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[16 %](#)

Location:

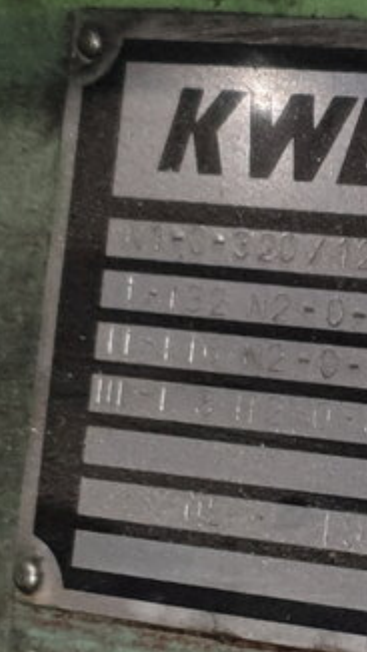
Germany

**Images:**



































































































**Video:**



Asset-Trade

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**Images:**







































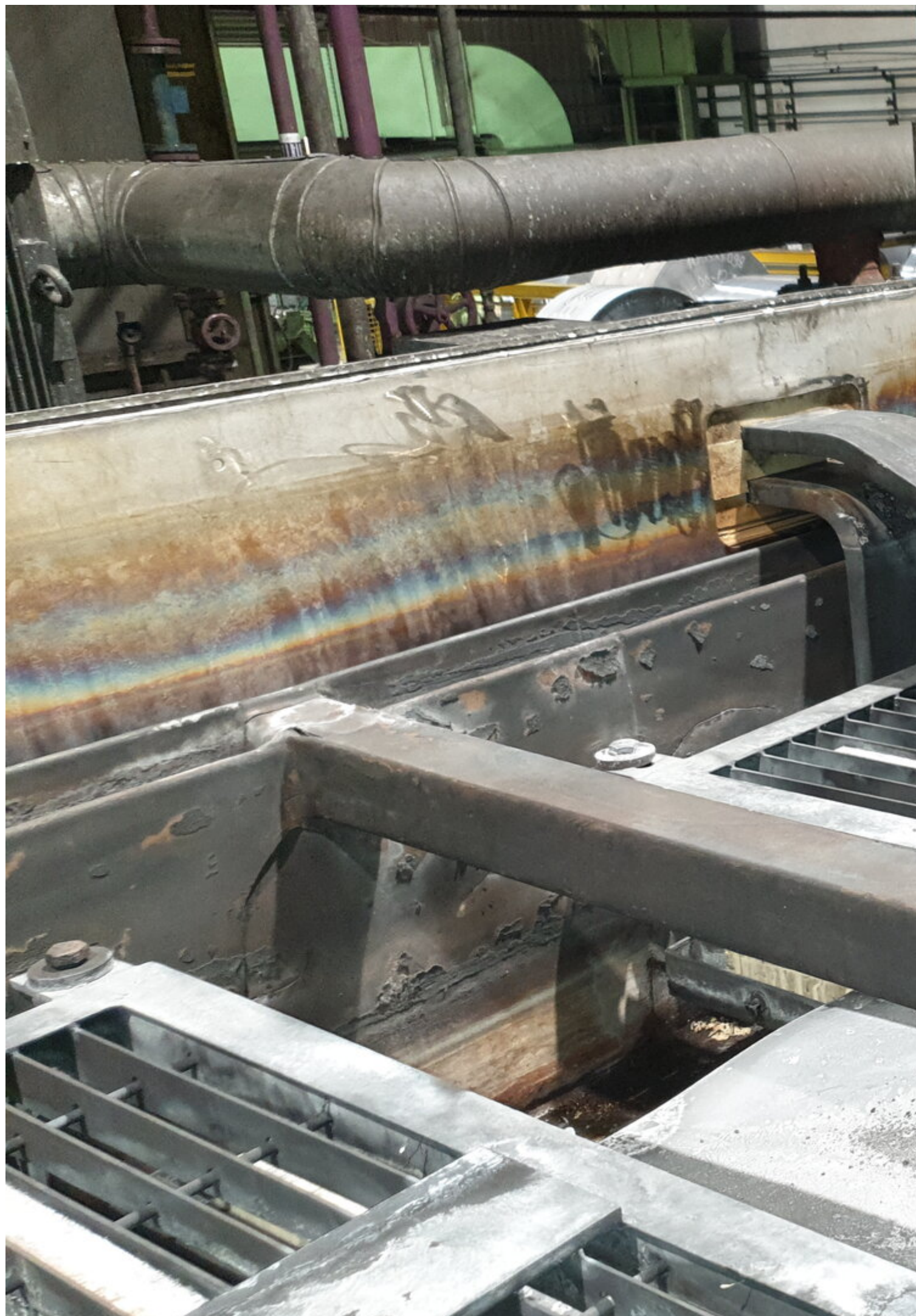






























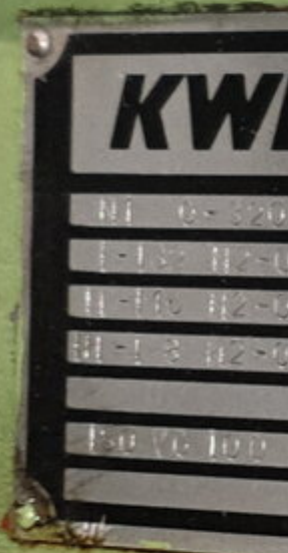






























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