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Ref. No.:  
1328-07131200

## Overview and Technical Data:

### INDEX GU600 with bar loader

### INDEX

# INDEX

Year of Build:  
Jan 1986

### Description:

## Used INDEX GU 600 CNC Lathe with Bar loader

Two Units available Build 1986 & 1985

CNC Controls Siemens Sinumerik 3 T

One shift operation only

Machines are still running on a daily basis, and are in very good condition for their age.

### Technical Data:

- Working space
  - Swing over bed max. 350 mm
  - Swing over bed slide max. 230 mm
  - Turning diameter max. 210 mm
  - Turning length max. 600 mm
- Main spindle
  - Spindle speed max. 5.000 r/min

- Spindle bore max. 65 mm
- Speed range (1) 25- 2.500 r/min
- Torque (1) max. 315 Nm
- Speed range (2) 50- 5.000 r/min
- Torque (2) max. 155 Nm
- Driving power max 43 kW
- Turret I (X/Z)
  - Crown- turret with 12x stations inclusive 6x driven tools
  - Stroke in x-axis 181,5 mm
  - Stroke in z-axis 650 mm
  - Tool holder straight shank VDI 30
  - Tool change: 0.6 sec.

## Technical Data:

## Technical Data:

Control:

[SINUMERIK 3](#)

Turning length:

650.00 mm

Turning diameter:

250.00 mm

Spindle Speed:

5000.00 rpm

Tool Holder:

[VDI 30](#)

Driven Tools:

6.00

Tool Capacity:

12 x

Tailstock:

Yes

Bezel:

Yes

## Dimensions and Weight:

Height:

2400 mm

Length:

3400 mm

Width:

2000 mm

Weight:

4500 kg

## Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

**Images:**































INDEX-WERKE KG

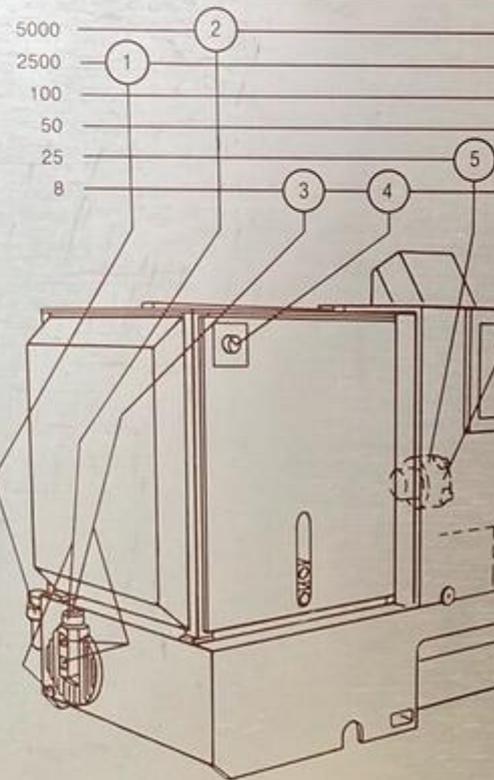


Hahn & Tessky  
Esslingen

Schmieranleitung  
Lubricating Instructions  
Instructions de graissage



Betriebsstunden  
Operating hours  
Heures de marche



Maschinenteile Part of Machine Organes de machine	Hydraulik-Anlage Hydraulic-Unit Installation hydraulique			
Nr. der Eingriffstelle Lubrication Point No. N° des endroits d'intervention	1	2	3	4
Bildzeichen der Eingriffstelle Symbol of Lubrication Point Symbole des endroits d'intervention				
Art des Eingriffes Instructions Mode d'intervention				bar
Prüfen / Check / Vérification (h)				8
Prüfen u. evt. nachfüllen (h) Check and top up if necessary (h) Contrôler et remplir au besoin (h)			8	
Auffüllen / Fill / Remplissage (h)				
Schmieren / Lubricate / Graissage (h)				
Reinigen / clean / Nettoyage (h)				
Ersetzen / Replace / Remplacement (h)	2500			
Austauschen / Exchange / Changement (h)		5000		
Schmierstoff Lubricant Lubrifiant	DIN 51502 (40°) ISO 3498 - 1979		HLP 46 HM 46	
Behälterkapazität Reservoir capacity Capacité du réservoir (l)				150

Bei der Anzeige Z5 am Bildschirm den Vorratsbehälter der Zentralschmieranlage  
Top-up tank of central lubricating system on display Z5 on screen  
Lorsque Z5 est visualisé sur l'écran, remplir le réservoir d'huile de la centrale

Bei Verwendung eines Späneförderers sind die Hinweise des Herstellers zu beachten.  
If a chip conveyor is used observe maker's instructions.  
Avec utilisation d'un convoyeur de copeaux, il faut tenir compte des instructions du fabricant.





**INDEX**  
**HAHN & T**

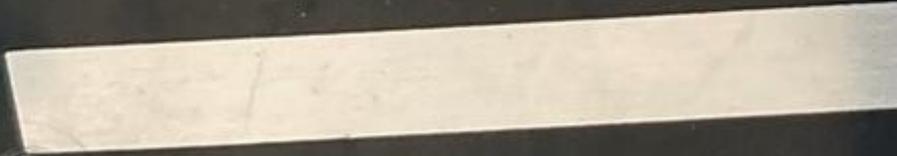
**Stromart/Frequenz**

**Nennspannung**

**Steuerspannung**

**Nennstrom**

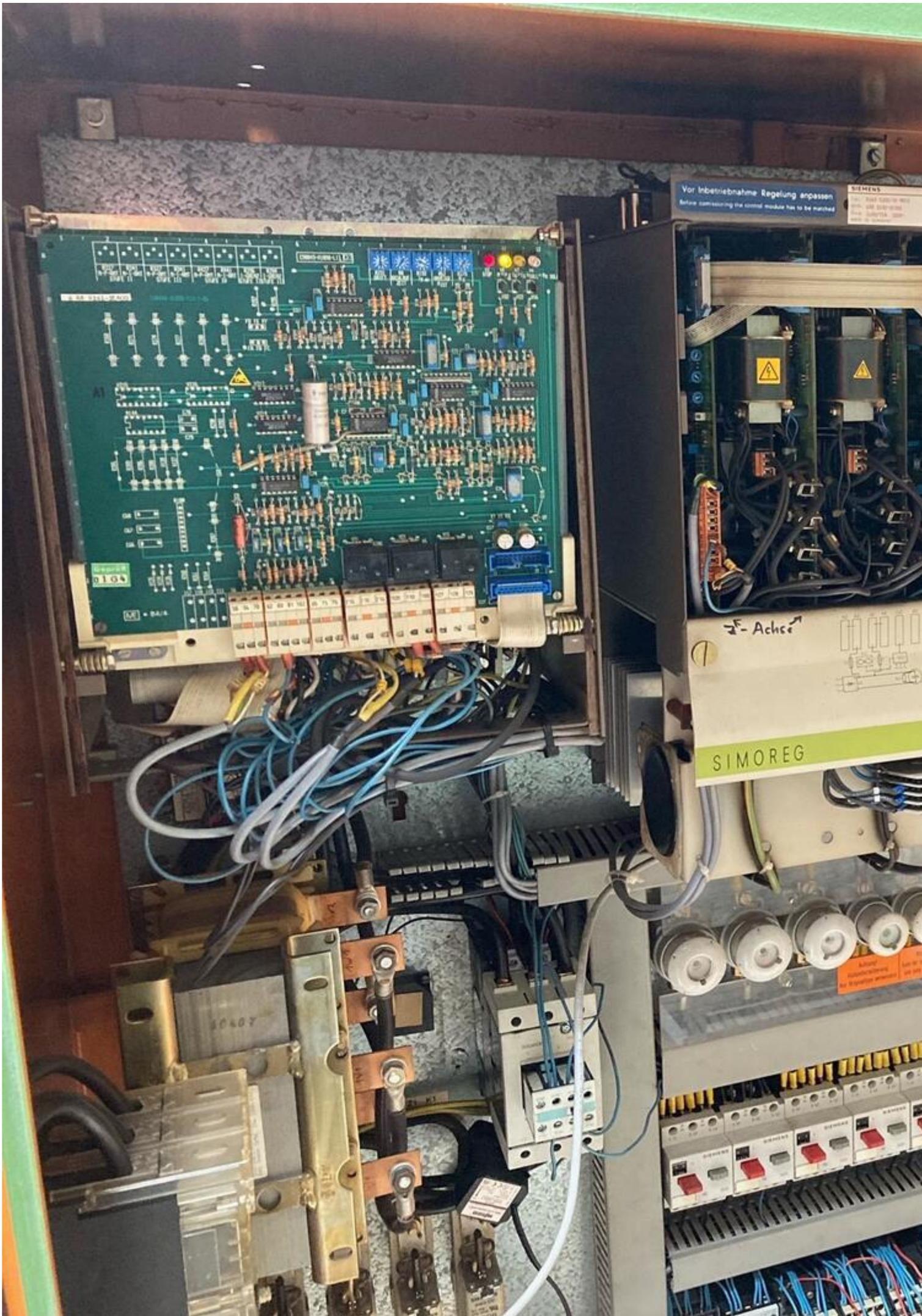
**Maschinen-Nr.**





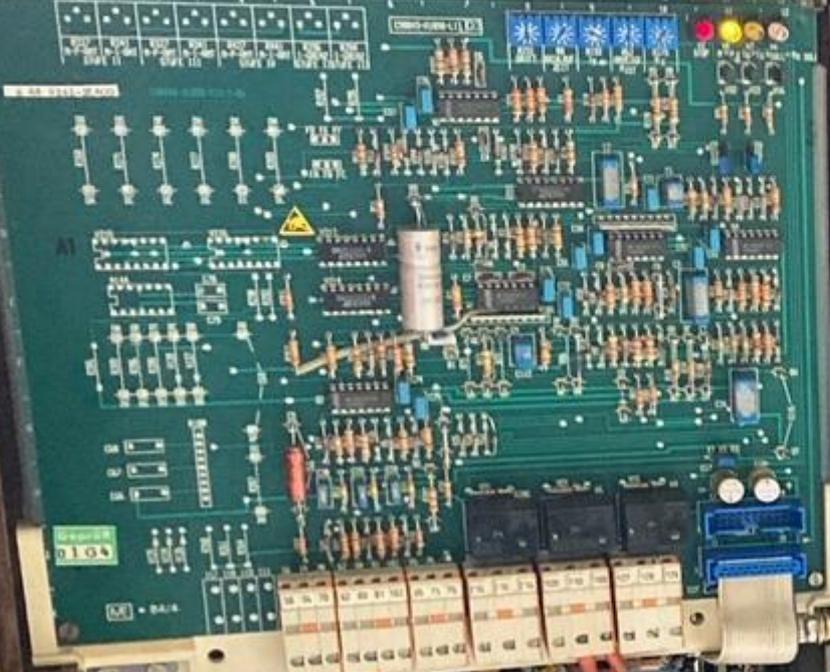






Vor Inbetriebnahme Regelung anpassen  
Before commissioning the control module has to be matched

SIEMENS  
6ES7 307-1EA00-0AB0  
6ES7 307-1EA00-0AB0  
6ES7 307-1EA00-0AB0  
6ES7 307-1EA00-0AB0

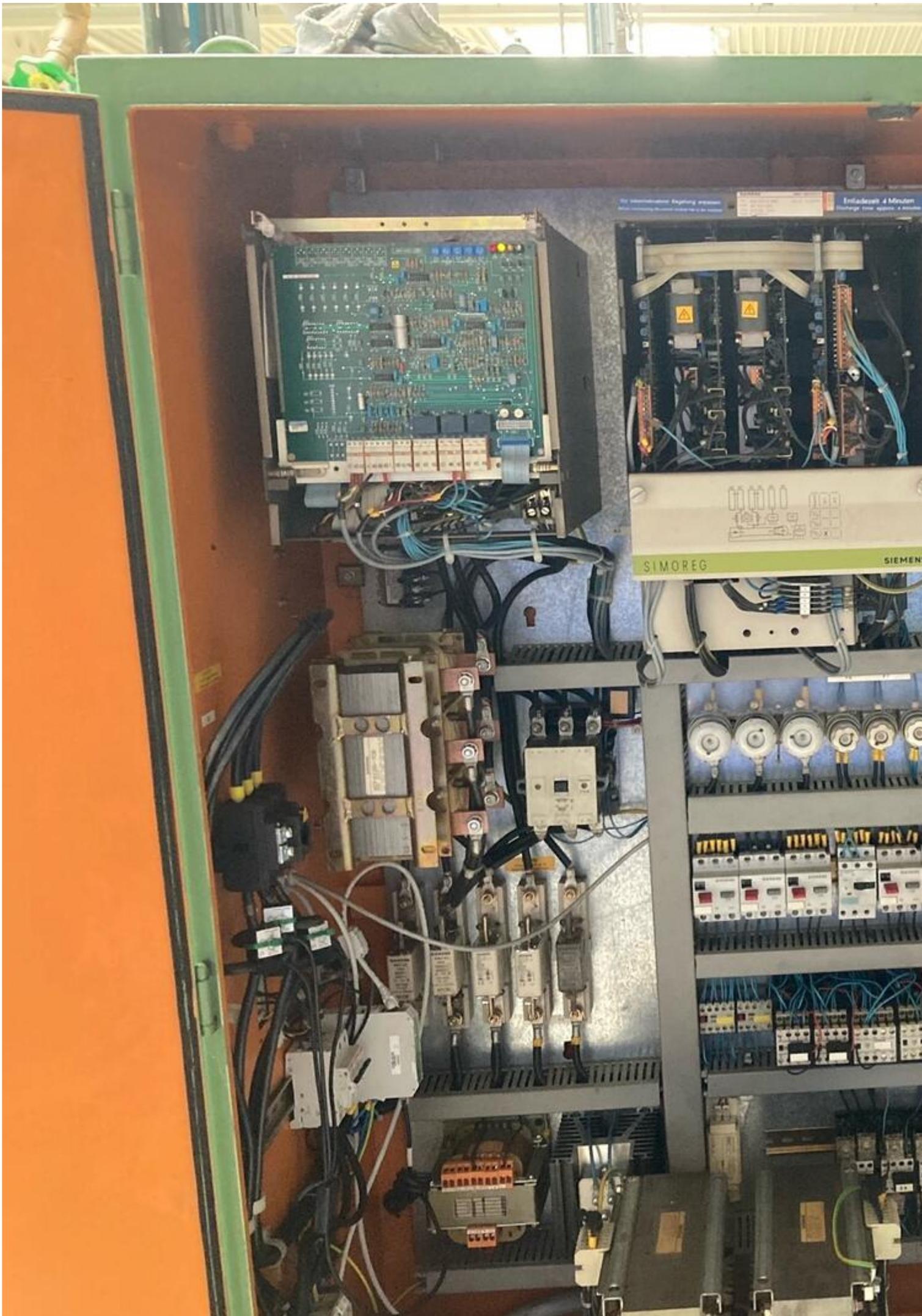


Achse

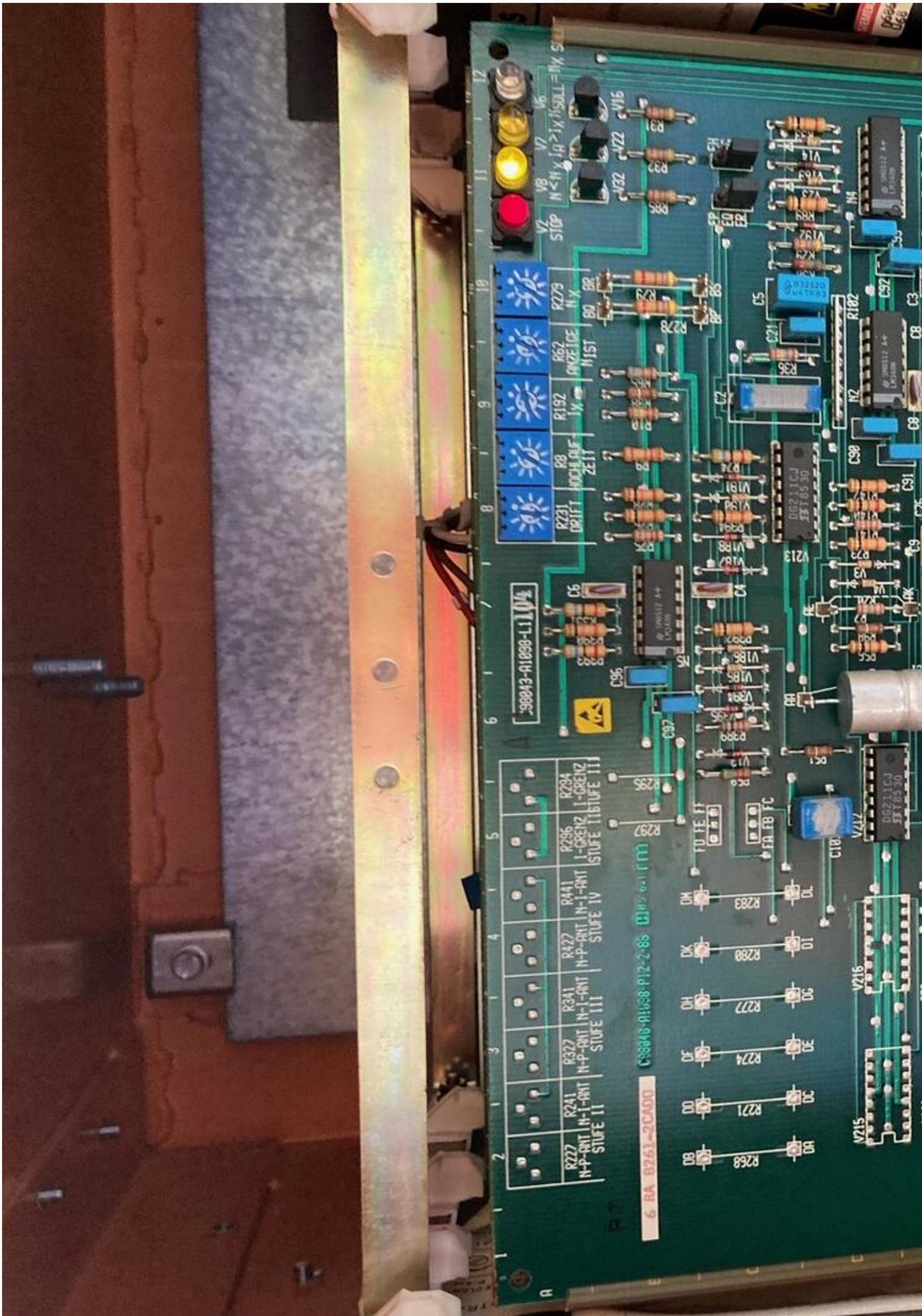
SIMOREG

Bitte beachten!  
Bitte beachten!  
Bitte beachten!









17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2

STOP  
N < H x 1q > 1y / 5ULL = 11x S

R279 H x  
R52 ANZEIGE H x  
R192 1y  
R88 ANZEIGE ZEIT  
R231 DRIFT

398013-A1098-L1104

6 BA 0261-2C400  
C98040-A1098-P12-2-86

R227 N-P-ANT IN-I-ANT STUFE II  
R241 N-P-ANT IN-I-ANT STUFE II  
R327 N-P-ANT IN-I-ANT STUFE III  
R341 N-P-ANT IN-I-ANT STUFE III  
R427 N-P-ANT IN-I-ANT STUFE IV  
R441 N-P-ANT IN-I-ANT STUFE IV  
R294 I-CREIZ I-CREIZ STUFE I  
R286 I-CREIZ I-CREIZ STUFE I

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autos disposit



**INDEX**  
**HAHN &**

**Stromart/Frequenz**

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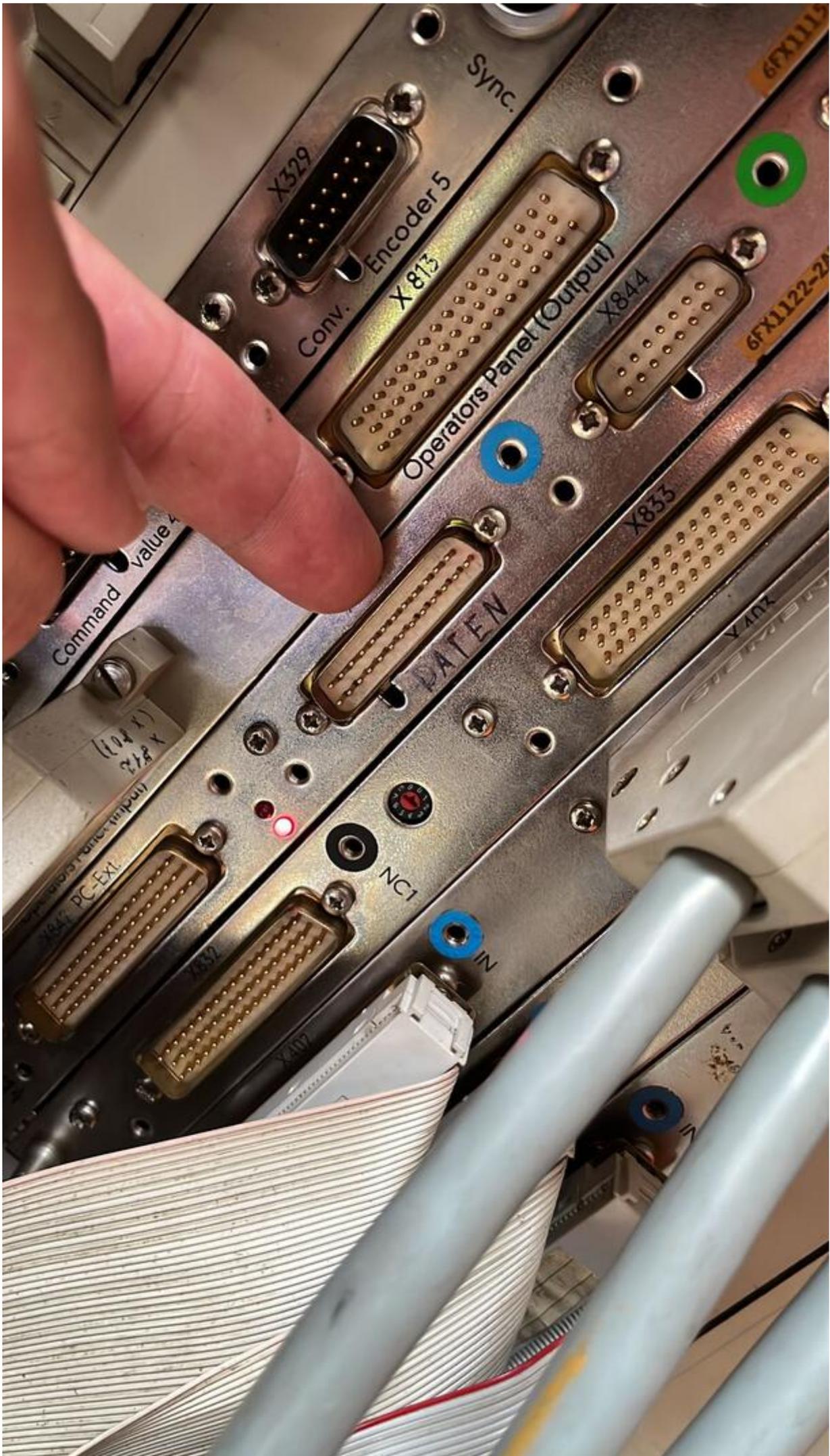
**Maschinen-Nr.**

**Nur bei Spind**

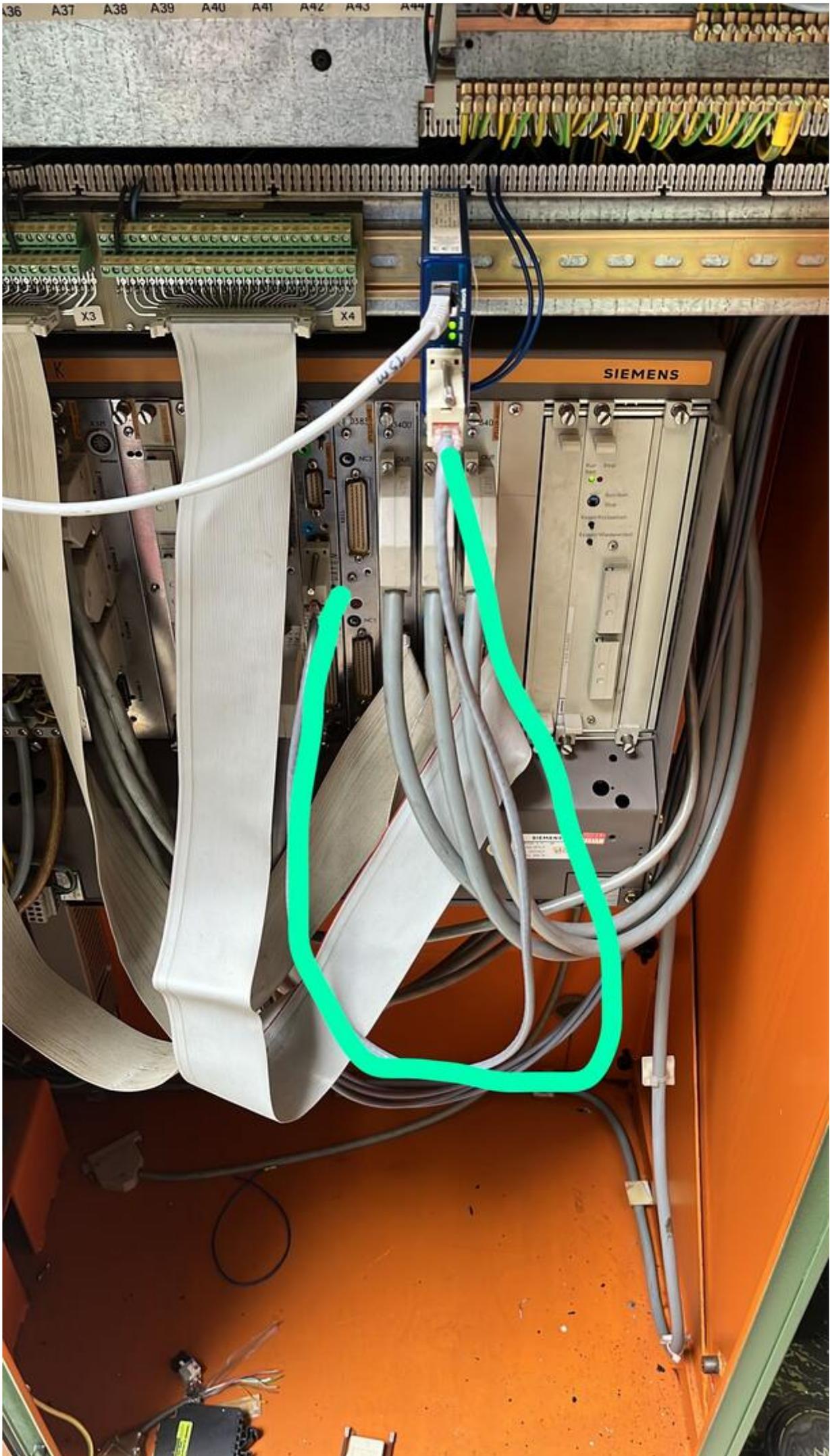
**Switch off only**

**Déconnecter seulemen**









**Video:**





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

Ref. No.:  
1328-07131200

**Overview and Technical Data:**

**[INDEX GU600 with bar loader](#)**

## INDEX

# INDEX

Year of Build:  
Jan 1986

### **Description:**

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Two Units available Build 1986 & 1985

CNC Controls Siemens Sinumerik 3 T

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  - Driving power max 43 kW
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  - Crown- turret with 12x stations inclusive 6x driven tools
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  - Stroke in z-axis 650 mm
  - Tool holder straight shank VDI 30
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Control:

[SINUMERIK 3](#)

Turning length:

650.00 mm

Turning diameter:

250.00 mm

Spindle Speed:

5000.00 rpm

Tool Holder:

[VDI 30](#)

Driven Tools:

6.00

Tool Capacity:

12 x

Tailstock:

Yes

Bezel:

Yes

## Dimensions and Weight:

Height:

2400 mm

Length:

3400 mm

Width:

2000 mm

Weight:

4500 kg

## Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

## Images:































INDEX-WERKE KG

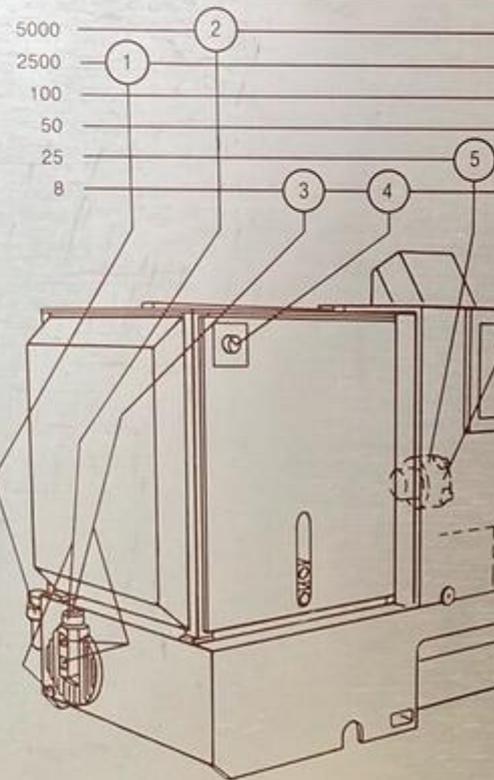


Hahn & Tessky  
Esslingen

Schmieranleitung  
Lubricating Instructions  
Instructions de graissage



Betriebsstunden  
Operating hours  
Heures de marche



Maschinenteile Part of Machine Organes de machine	Hydraulik-Anlage Hydraulic-Unit Installation hydraulique			
Nr. der Eingriffstelle Lubrication Point No. N° des endroits d'intervention	1	2	3	4
Bildzeichen der Eingriffstelle Symbol of Lubrication Point Symbole des endroits d'intervention				
Art des Eingriffes Instructions Mode d'intervention				bar
Prüfen / Check / Vérification (h)				8
Prüfen u. evt. nachfüllen (h) Check and top up if necessary (h) Contrôler et remplir au besoin (h)			8	
Auffüllen / Fill / Remplissage (h)				
Schmieren / Lubricate / Graissage (h)				
Reinigen / clean / Nettoyage (h)				
Ersetzen / Replace / Remplacement (h)	2500			
Austauschen / Exchange / Changement (h)		5000		
Schmierstoff Lubricant Lubrifiant	DIN 51502 (40°) ISO 3498 - 1979		HLP 46 HM 46	
Behälterkapazität Reservoir capacity Capacité du réservoir (l)				150

Bei der Anzeige Z5 am Bildschirm den Vorratsbehälter der Zentralschmieranlage  
Top-up tank of central lubricating system on display Z5 on screen  
Lorsque Z5 est visualisé sur l'écran, remplir le réservoir d'huile de la centrale

Bei Verwendung eines Späneförderers sind die Hinweise des Herstellers zu beachten.  
If a chip conveyor is used observe maker's instructions.  
Avec utilisation d'un convoyeur de copeaux, il faut tenir compte des indications du fabricant.





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**Steuerspannung**

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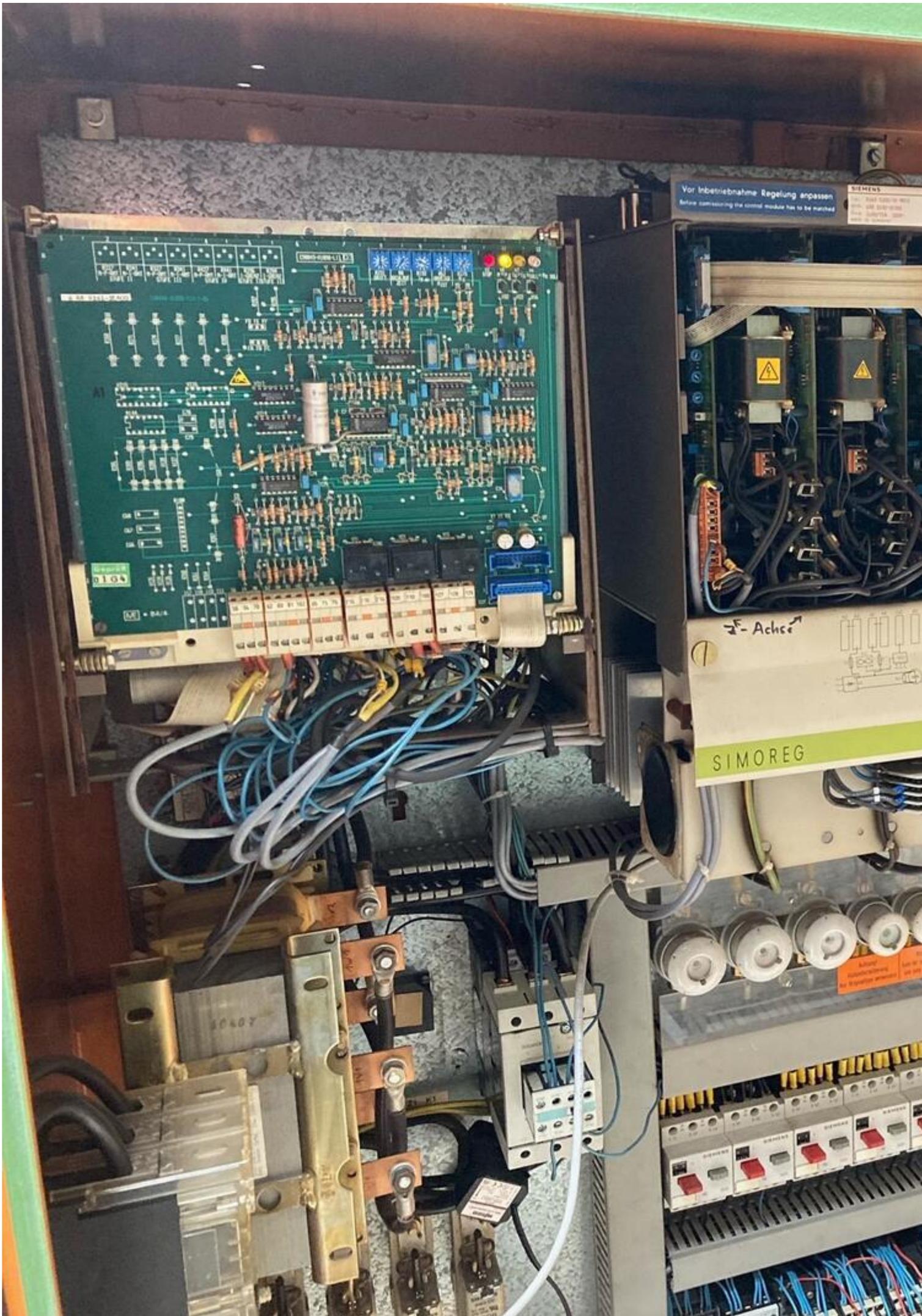
**Maschinen-Nr.**











Vor Inbetriebnahme Regelung anpassen  
Before commissioning the control module has to be matched

SIEMENS  
6ES7 307-1EA00-0AB0  
6ES7 307-1EA00-0AB0  
6ES7 307-1EA00-0AB0  
6ES7 307-1EA00-0AB0

Control module PCB with various components and a terminal block at the bottom.

Internal components of the SIMOREG power supply unit, including capacitors and wiring.

Achse

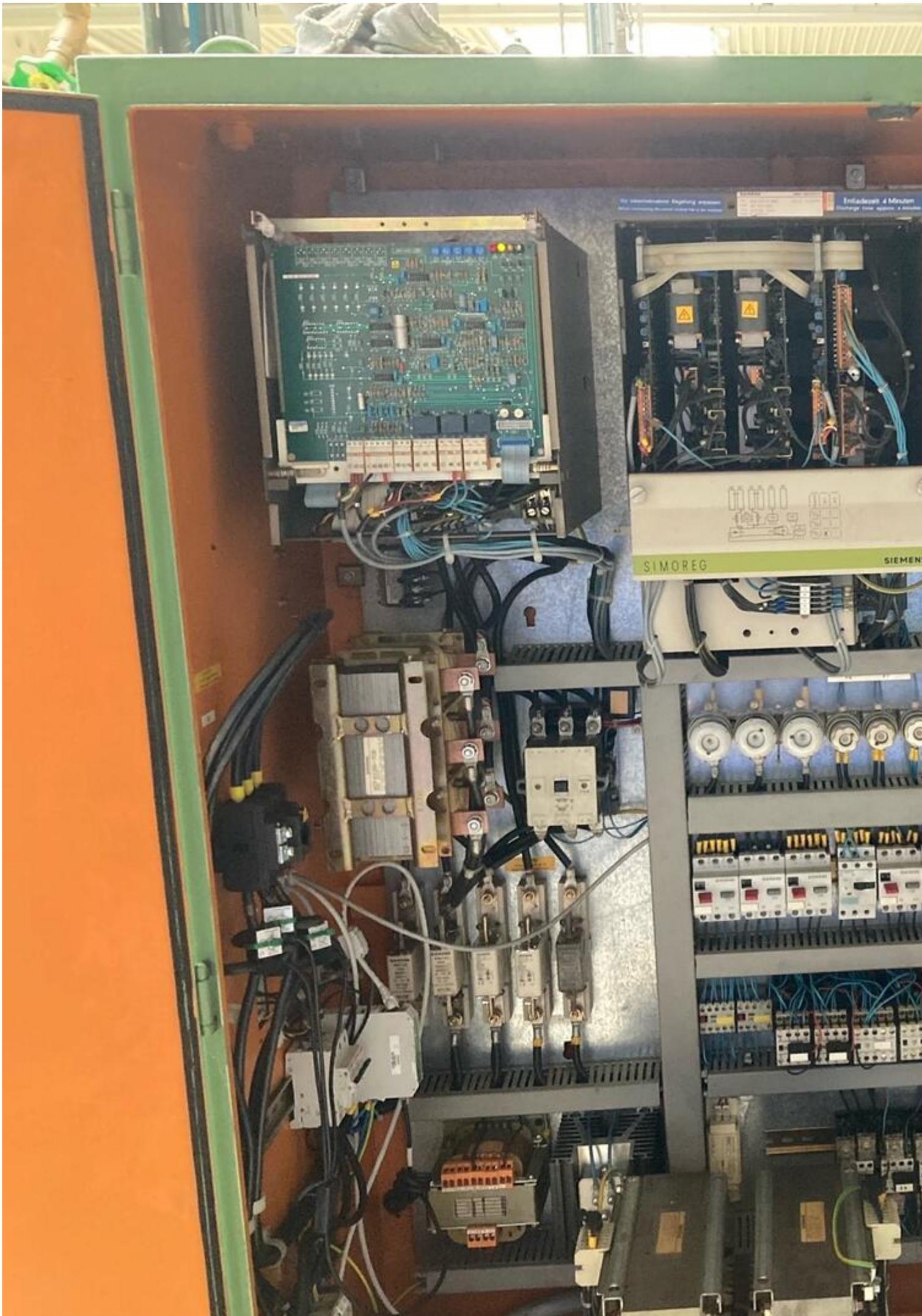
SIMOREG

Terminal block with several white connectors.

Terminal block with red and black switches.

Terminal block and metal busbar assembly at the bottom of the cabinet.











autos disposit



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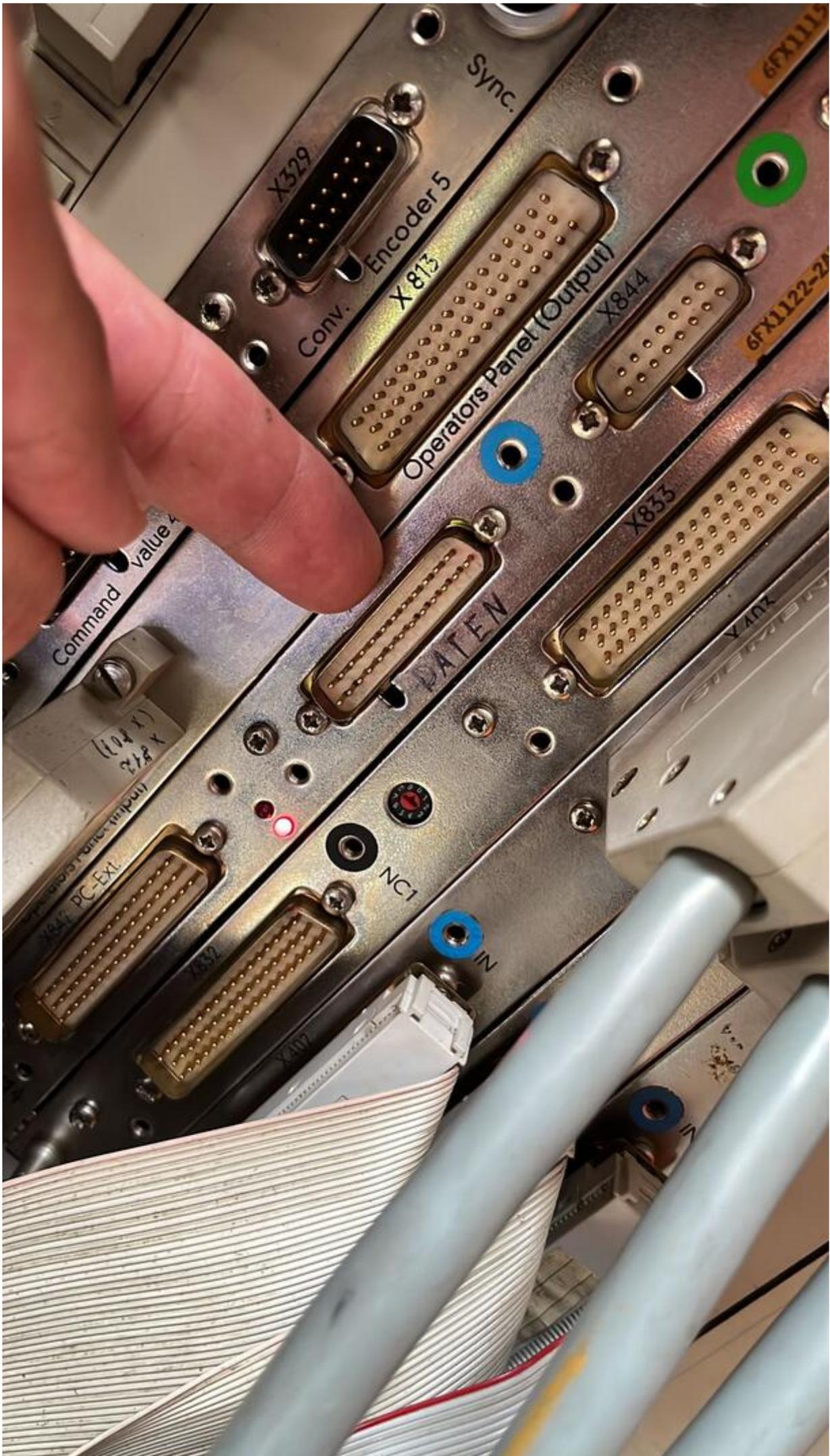
**Maschinen-Nr.**

**Nur bei Spind**

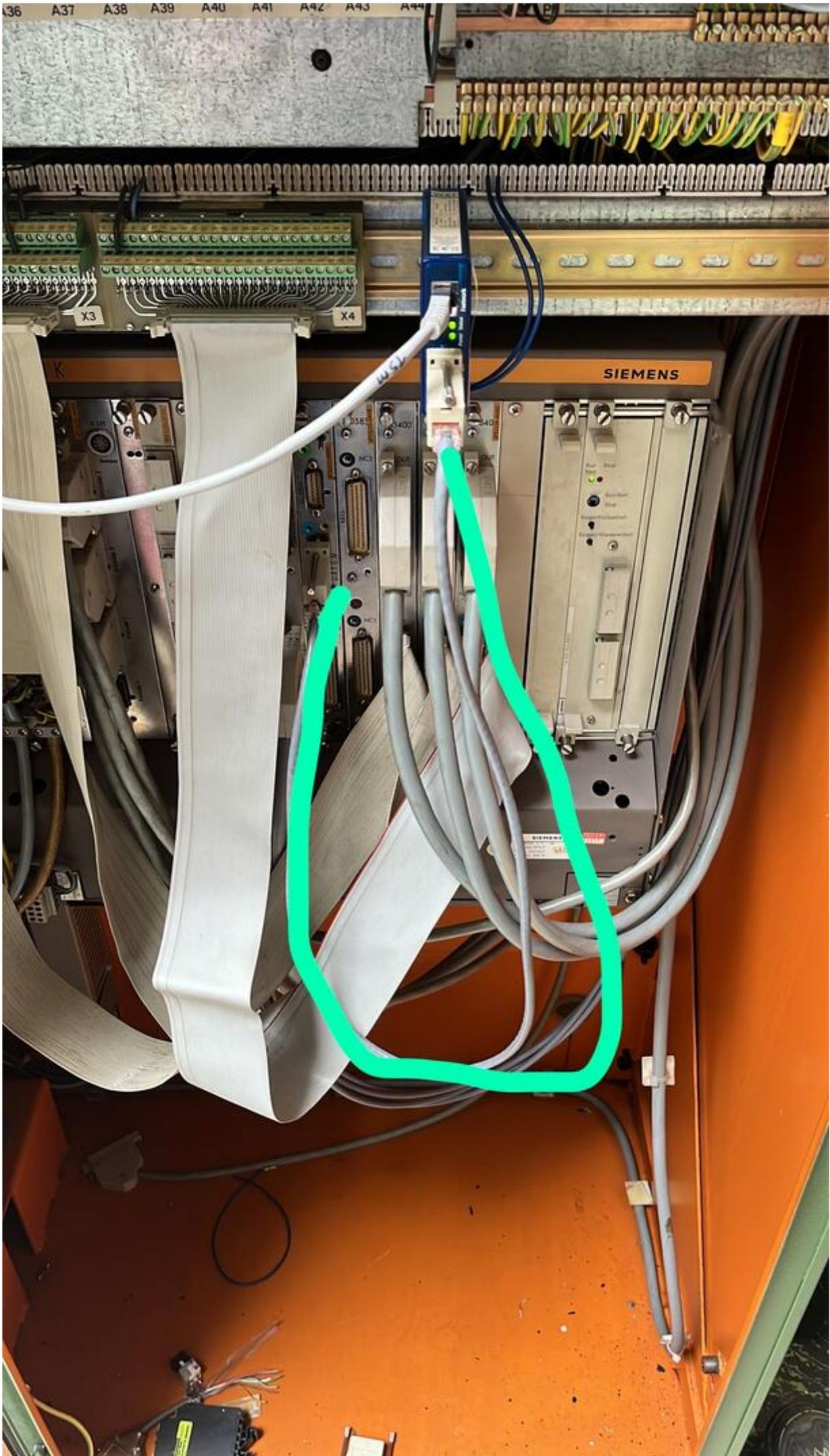
**Switch off only**

**Déconnecter seulemen**









**Video:**





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