



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 1335-08311200

## Overview and Technical Data:

**ARISA S-4-630-420-200-FDE DOUBLE  
MECHANICAL PRESS**

**ARISA**



Year of Build: Jan 1998



# Asset-Trade

Assessment & Sale of Used Assets



## Description:

### Used ARISA S-4-630-420-200-FDE TRANSFER PRESS for Sale

SIEMENS S7 -300 control, moving bolster, Frame with Die rods, 4 rods, KEMMERICH feeding line with Electronic feeder, material width max. 1500mm, material thickness max. 4mm, straightener 9 straightening rolls and 2 feeding rolls, requested power 11kW, decoiler max. 10 tons capacity, loading chair Electronic transfer: Distance between bars Closed 600 mm, distance between bars open 1900mm, distance between tools 700mm

#### Technical Data for Arisa Press:

- Press Force: 630 tons (6300kN)
- Dimensions
  - Table height over floor height mm
  - Distance between uprights: 4.470 mm
  - Mould installation height mm: 1.000 mm
  - Windows: 2.500 mm
- Table & Ram
  - Table size: 4.200x2.000 mm
  - Top tool Max. Weight: 20,000kg
  - Ram size: 4.200x2.000 mm
  - Ram adjustment: 200 mm
- Stroke
  - Stroke length: 400 mm
  - Strokes Rate Min/Max.: 10 -40 minute
- Power
  - Requested power: 165,5 kW
  - Set power : 260 kW
  - Electrical circuit : 400 - 50V - Hz
  - Hydraulic pressure: 300 bar
- Other
  - Safety distance time : 0.21s
  - Max. Flywheel speed : 525 rpm
  - Clutch-brake combination : 20 Clutches/min
  - Clutch-brake combination Min. - Max. Pressure : 55 - 65bar
- Dimentions:



- Height over floor: 7.950 mm
- Width: 6.100 mm
- Depth: 3.900 mm
- Weight: 218.000 kg

## **Technical data KEMMERICH RMBM 50.1500 UG -S Straightener with decoiler type V 1000 A - SH- 1500 - S**

- Strip width: 200-1500 mm
- Strip thickness: 0.5-4.0 mm (at material strength of 400 N/mm<sup>2</sup>)
- Max. correctable cross-section: 2400 mm<sup>2</sup>
- Number of straightening rolls: 9 pieces (with support rolls)
- Straightening roller Ø: 50 mm
- Number of pull rolls: 2 pieces
- Pull roller Ø: 100 mm
- Maximum strip speed: 32 m/min.
- Connection voltage: 230/400 V - 50 Hz



## Technical Data:

### Technical Data:

Control: SIMATIC S7

### Buyer Information:

Condition: Repairs required

Available: Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 18 %

Location: Germany



## Images:





5



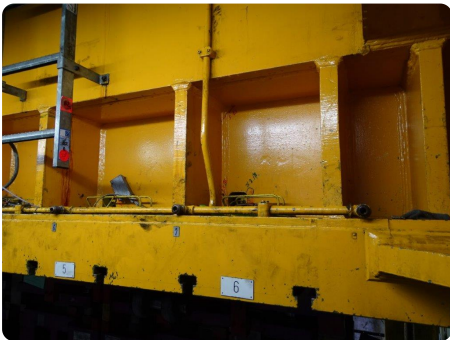
6



7



8



9



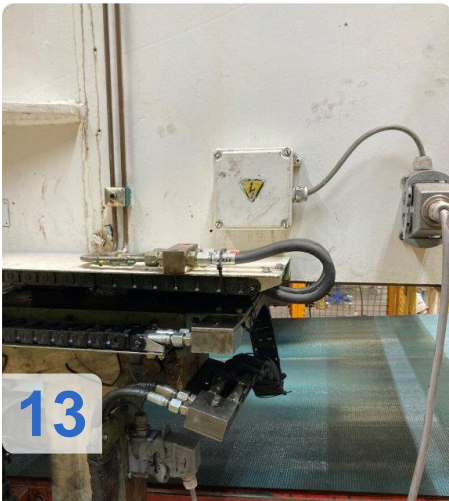
10



11



12



13



14



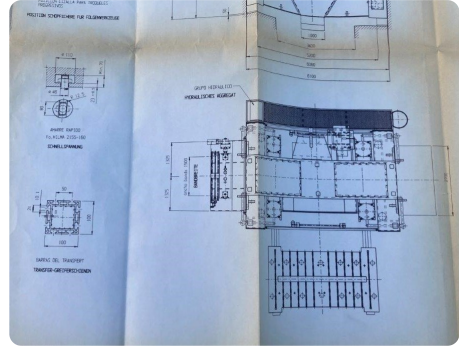
15



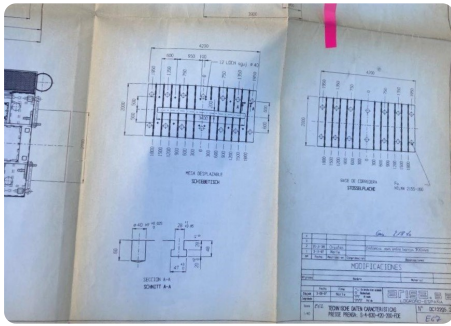
16



17



18

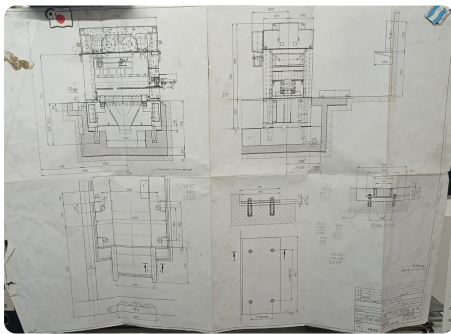


19

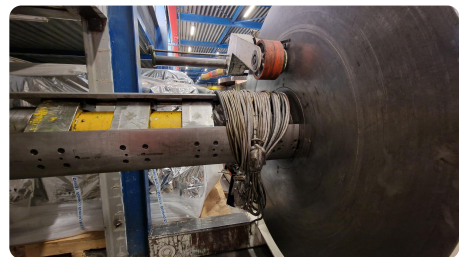
*Cas 21846*

4				
3				
2	20-3-98	Orustas		Distancia min entre barras 700mm
1	9-11-97	Norie		
NP	Fecha	Realizacion	Comprobacion	Observaciones
MODIFICACIONES				
NP piezas		Nombre		Nº de pieza
Fecha	3-09-97	Firma		
Elaborado		Norie		
Comprobado				
Escala	1/40	E6Z TECHNISCHE DATEN CARACTERISTICAS PRESSE PRENSA: S-4-630-420-200-FDE		Nº DC12205.2
				E6Z

20



21



22



23



As

e

Assets



24



25



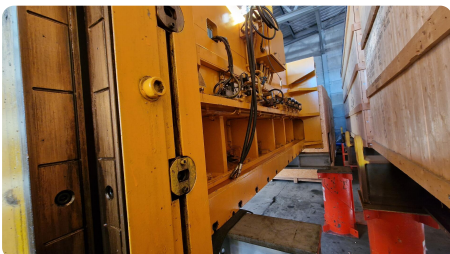
26



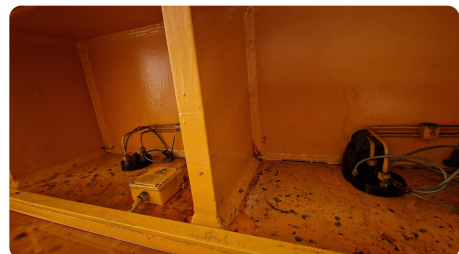
27



28



29



30



**31**



**32**



Video:





# Asset-Trade

Assessment & Sale of Used Assets



**Asset-Trade**

**Assessment and Sale of Used Assets world  
wide**

**Am Sonnenhof 16**

**47800 Krefeld**

**Germany**

**Tel.: +49 2151 32500 33**