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Ref. No.:

1350-12131222

## **Overview and Technical Data:**

# **DORST DK250 hydraulic press**

**[DORST](#)**



DOO

TECHN

Year of Build:  
Jan 1976  
Rebuild year:

Jan 2009

## **Description:**

# **Used DORST DK 250 Hydraulic Powder Press**

Was fully overhauled in 2009!!!

Operating Hour: 28975 h

## **Technical Data:**

- Sizing force 2,500 kN
- Upper punch stroke 350 mm
- Die stroke 70 mm
- Positioning accuracy  $\pm 0,01$  mm
- Stroke rate up to  $20 \text{ min}^{-1}$

Still in daily operation.

---

Hydraulic CNC sizing press designed for high productivity while maintaining tight tolerances of the sintered part.

Modular design, available for single-level parts or in multi-level design with the possibility of adding various automation solutions and additional functions.

## **Advantages**

- High mechanical and hydraulic rigidity
- Excellent productivity due to quick cycle rates
- Low energy consumption
- Special Intelligent Program Generator IPG to support the sizing process
- Installation at ground level without pit
- Closed-loop controlled die movement
- Small footprint
- Maximum precision
- Ultra-rigid machine frame
- Central force flow
- Up to 2 upper and 2 lower tool levels

The hydraulic powder press DORST DK 250 is an advanced machine designed to achieve high productivity while maintaining the tolerances of sintered parts. Thanks to its modular structure, it can be used for single or multi-level production, to which various automation solutions and additional functions can be added. The press has several features such as high mechanical and hydraulic rigidity, fast rotation speeds, low energy consumption and a special intelligent program generator (IPG) to support the size. In addition, it has small

dimensions, maximum precision, a very rigid machine frame, centralized power flow and up to 2 upper and 2 lower gear levels. The press was completely renovated in 2009 and is still in daily use, working time 28975h. With a design force of 2500 kN, a top of 350 mm, a stroke of 70 mm, a positioning accuracy of  $\pm 0.01$  mm and a travel speed of up to 20 min<sup>-1</sup>, this press is an excellent choice for any industry that wants it. to optimize its production process.

## **Technical Data:**

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Control:

[CNC](#)

Machine Hours:

28975

### **Dimensions and Weight:**

Length:

3.150 mm

Width:

7.100 mm

### **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Slovenia

### **Images:**







ST-07

ST-07

ST-07

ST-07

ST-07





PRI ČISTENJU ALI POPRAVILU  
STROJA OBVEZNO  
IZKLOPI GLAVNO STIKALO

GLAVNO STIKALO

SE SESAJI V NEVARNO  
OBNOČJE

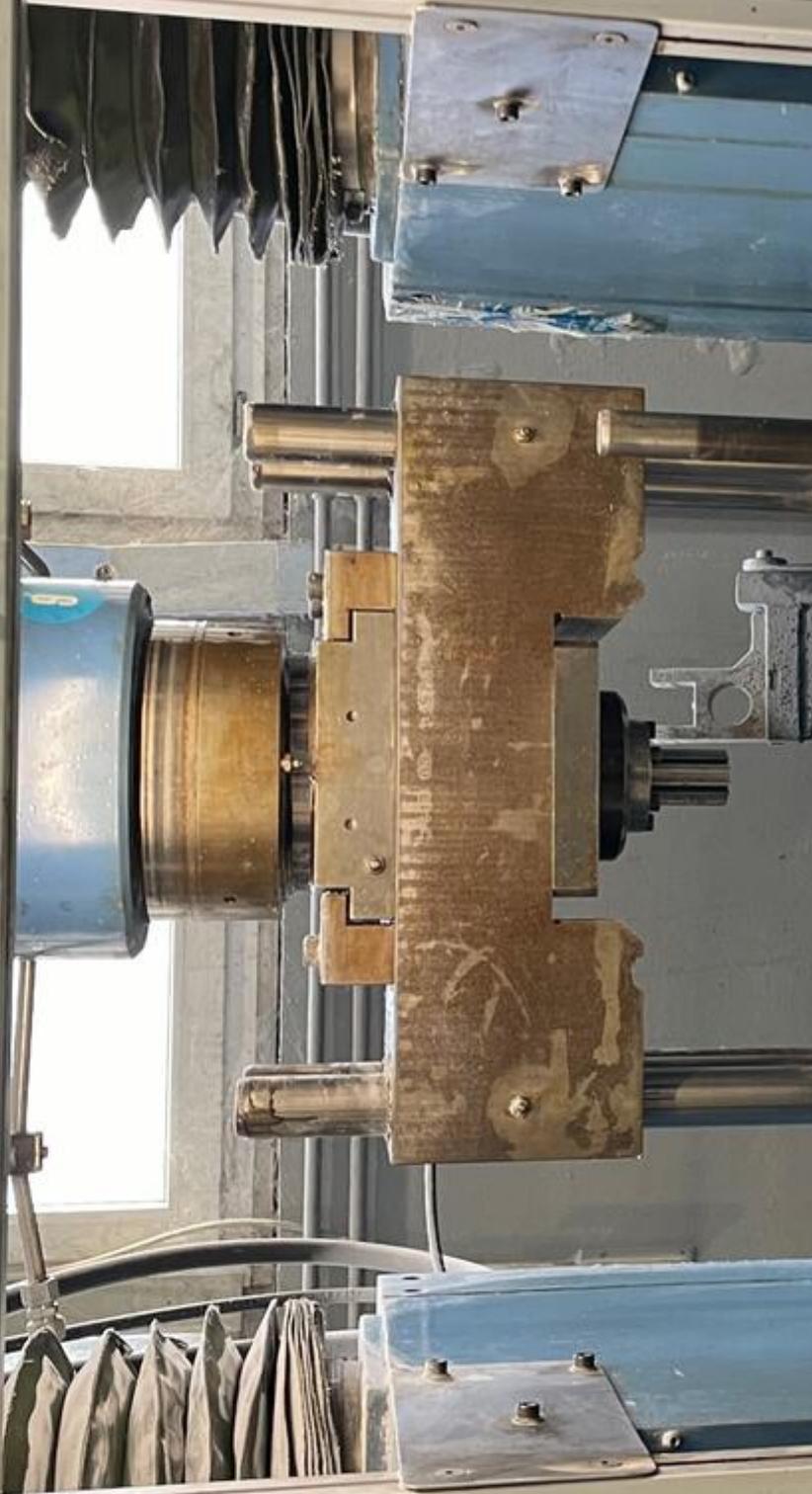




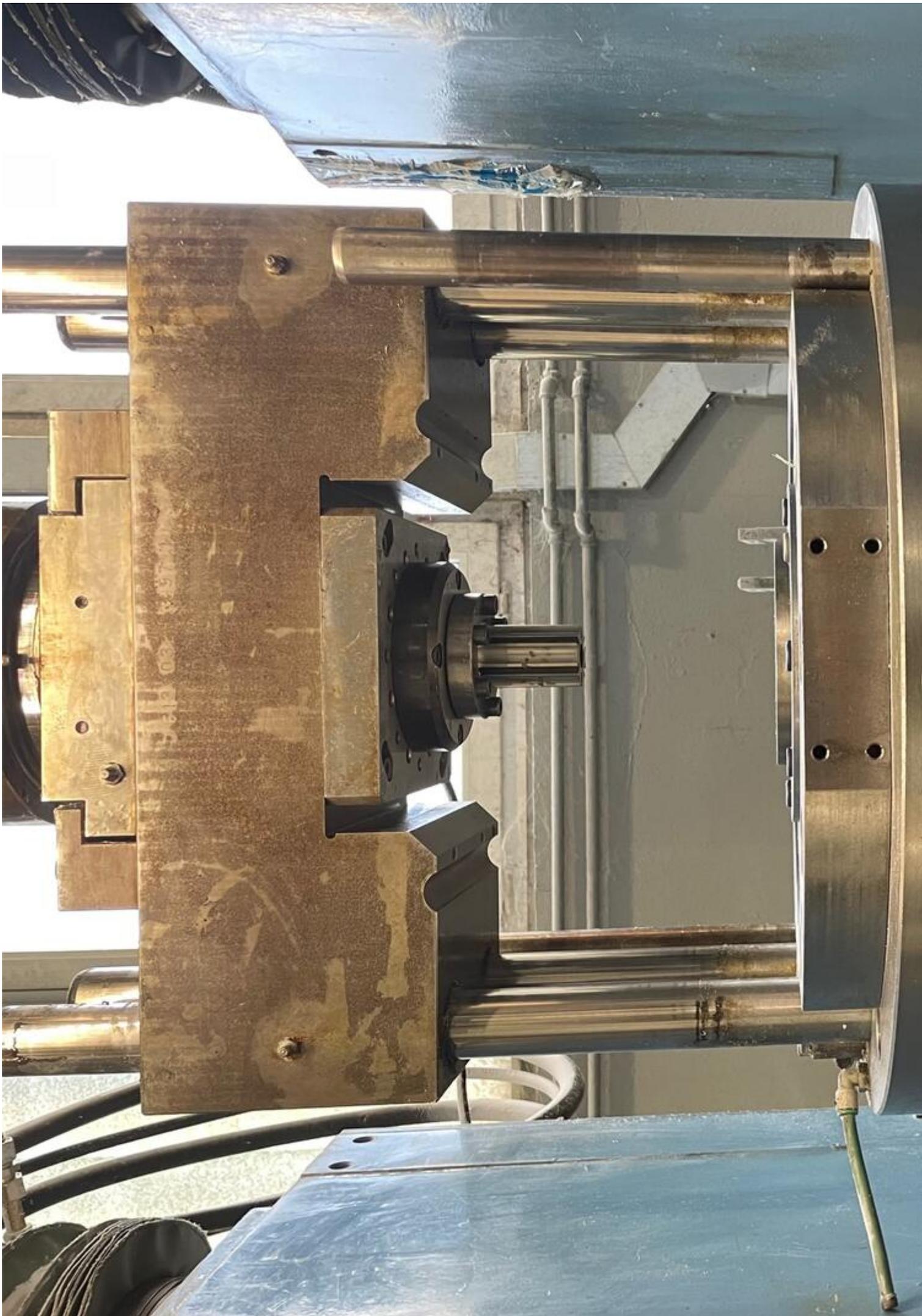


**NE SEGAJ V NEVARNO  
OBMOČJE**

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**NE SEGAJ V NEVARNO  
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Technical documents and safety instructions are contained in a blue folder on the right side of the cage door.



**PRI ČIŠČENJU ALI POPRAVILU  
STROJA OBVEZNO  
IZKLOPI GLAVNO STIKALO**



**155**

Število hodov  
Na minuto



Hitrost +/-  
Gl motor



Levo/Dol

Up/Dol

Down/Dol

Right/Dol

Start Stop



Gl motor

Gor/Dol



Zgornji izbičaj

Alarm



Reset



Reset

Izklop



Obratovanje

Vklop



Varnost



Levo/Desno

Gl motor

Gor



Dol

Gor



Dol

Gor



Dol

Gor

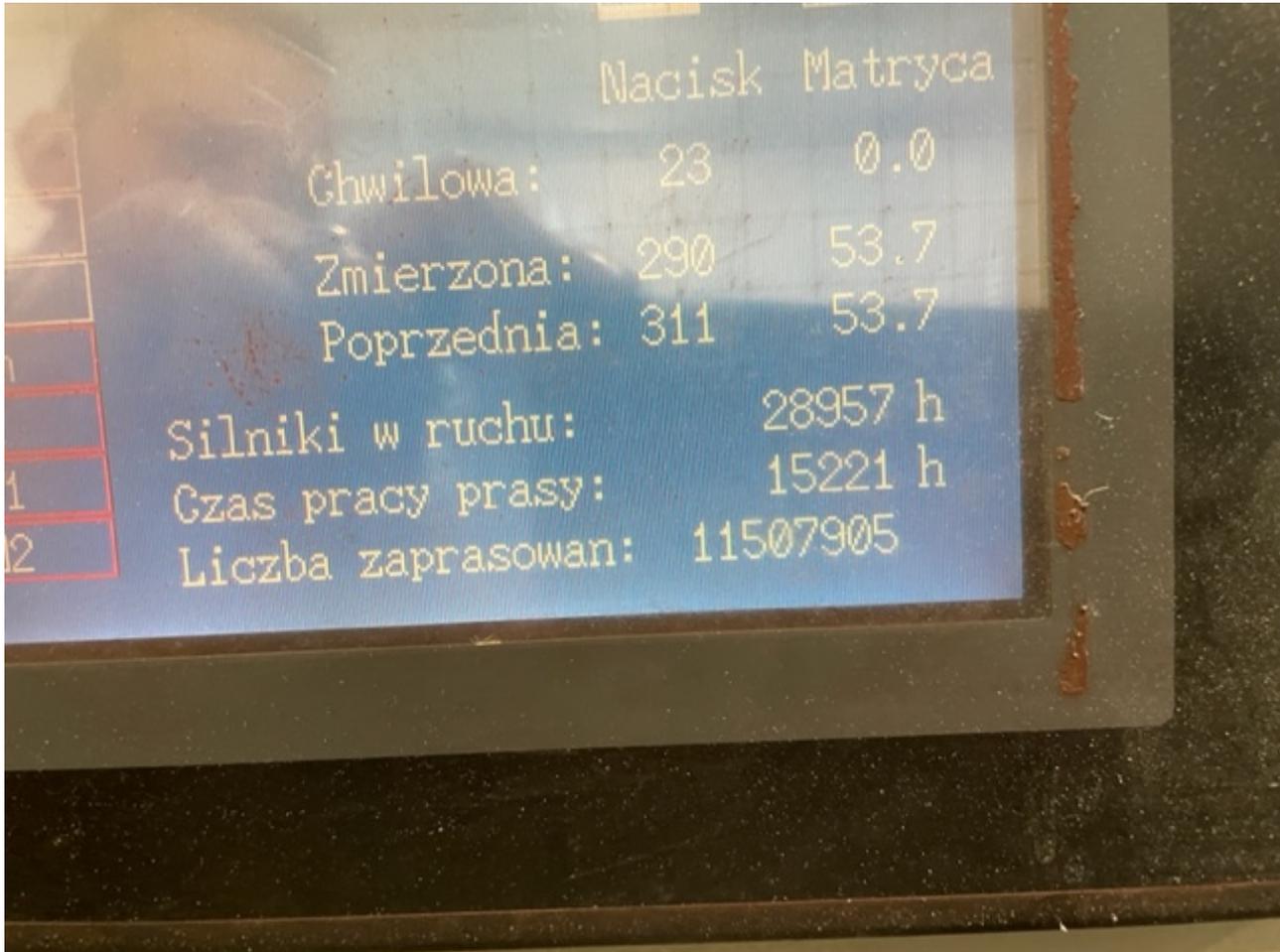


Dol



Klop

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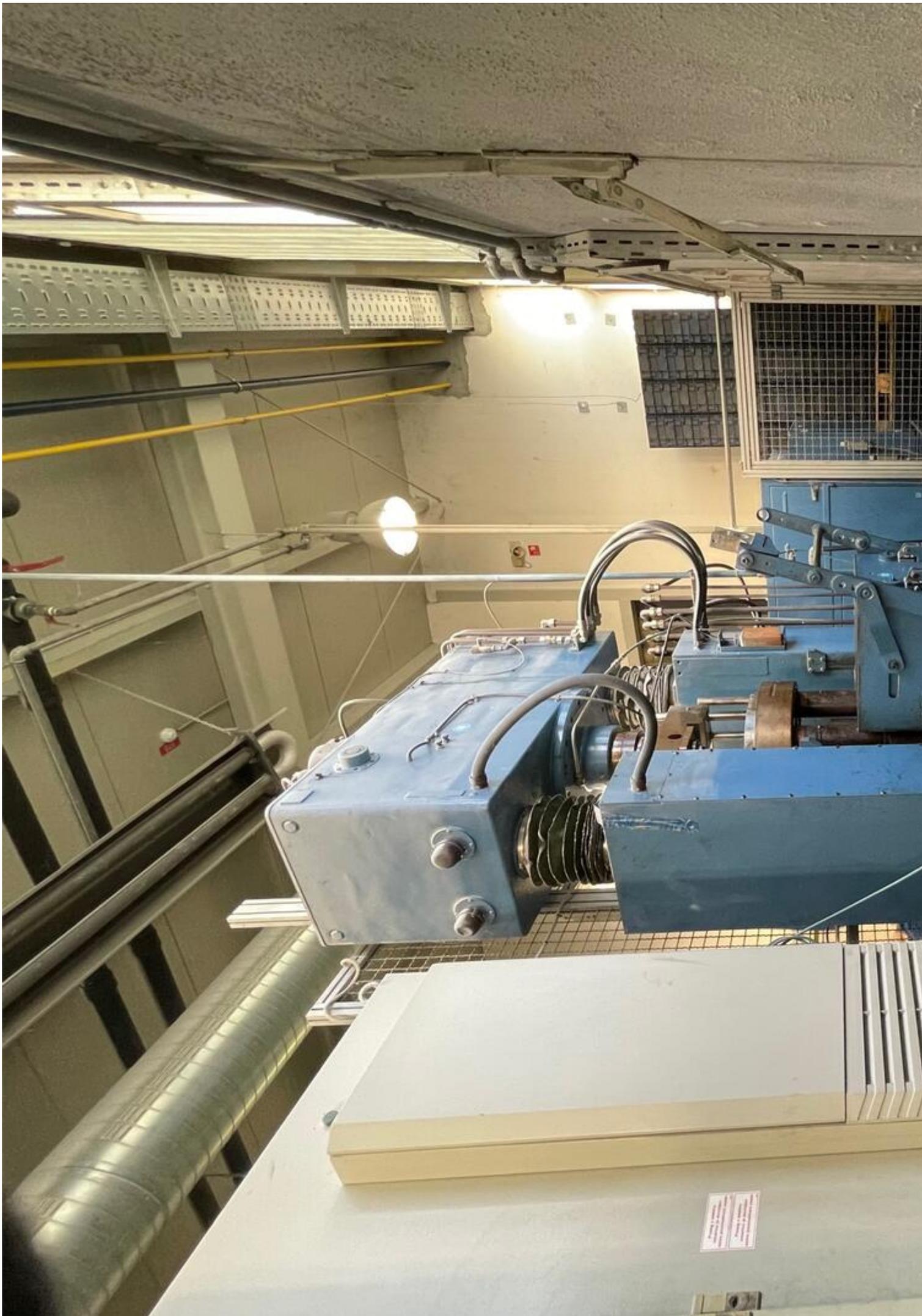
















**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

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47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

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VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Slovenia

### **Images:**













# ST-15



DE SUPPORT CYLINDERS  
ARE POWERTECHNICALS EQUIP

1 BAR	• 00567 TON
2 TON	• 35 BAR
4 TON	• 71 BAR
6 TON	• 106 BAR
8 TON	• 141 BAR
10 TON	• 176 BAR
12 TON	• 212 BAR
14 TON	• 247 BAR
16 TON	• 282 BAR

DESIGNED AND MANUFACTURED BY:-  
ARMSTRONG LYON HYDRAULICS LTD  
BROCKFIELD DRIVE - ANTREE,  
LIVERPOOL L9 7EN  
TEL:- 051-521-9556  
FAX:- 051-525-5963  
SERIAL No:- 30837/715

Letting agent  
The Bank

1. THE USER SHALL BE RESPONSIBLE FOR THE PROPER USE OF THE EQUIPMENT AND SHALL BE RESPONSIBLE FOR THE PROPER MAINTENANCE OF THE EQUIPMENT.  
2. THE USER SHALL NOT ATTEMPT TO REPAIR OR OVERHAUL THE EQUIPMENT UNLESS HE IS A QUALIFIED PERSON.  
3. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS UNDER THE INFLUENCE OF ALCOHOL OR DRUGS.  
4. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS FATIGUED OR UNWELL.  
5. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT TRAINED AND CERTIFIED TO DO SO.  
6. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT WEARING THE APPROPRIATE SAFETY EQUIPMENT.  
7. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE INSTRUCTIONS IN THE OPERATING MANUAL.  
8. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE SAFETY PROCEDURES.  
9. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE EMERGENCY PROCEDURES.  
10. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE MAINTENANCE PROCEDURES.  
11. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE INSPECTION PROCEDURES.  
12. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE RECORDING PROCEDURES.  
13. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE REPORTING PROCEDURES.  
14. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE DISPOSAL PROCEDURES.  
15. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE DECOMMISSIONING PROCEDURES.  
16. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE REPAIR PROCEDURES.  
17. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE OVERHAUL PROCEDURES.  
18. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE TESTING PROCEDURES.  
19. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE CALIBRATION PROCEDURES.  
20. THE USER SHALL NOT ATTEMPT TO OPERATE THE EQUIPMENT IF HE IS NOT FOLLOWING THE VERIFICATION PROCEDURES.

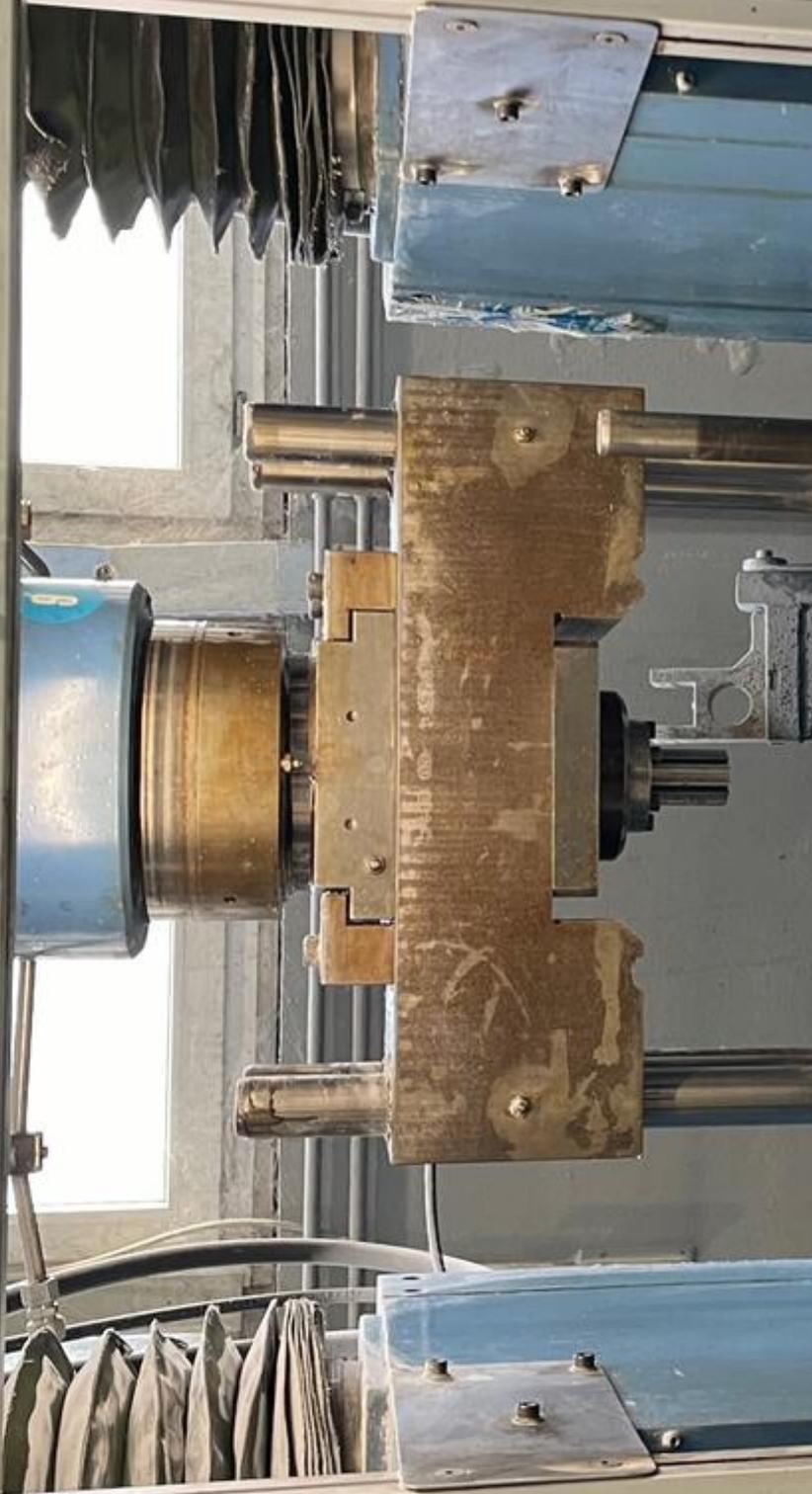
ARMSTRONG LYON HYDRAULICS LTD  
BROCKFIELD DRIVE - ANTREE,  
LIVERPOOL L9 7EN

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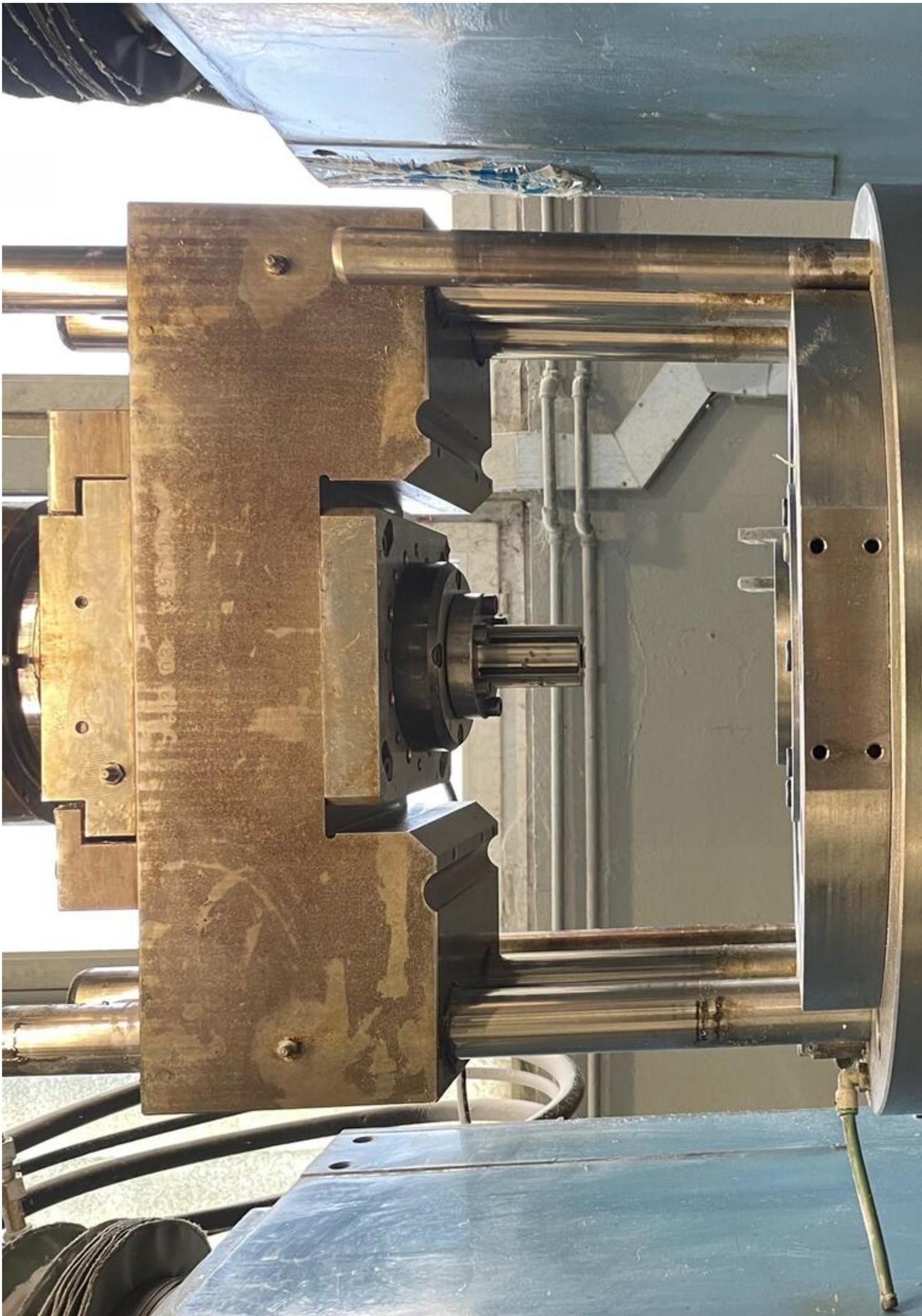


**NE SEGAJ V NEVARNO  
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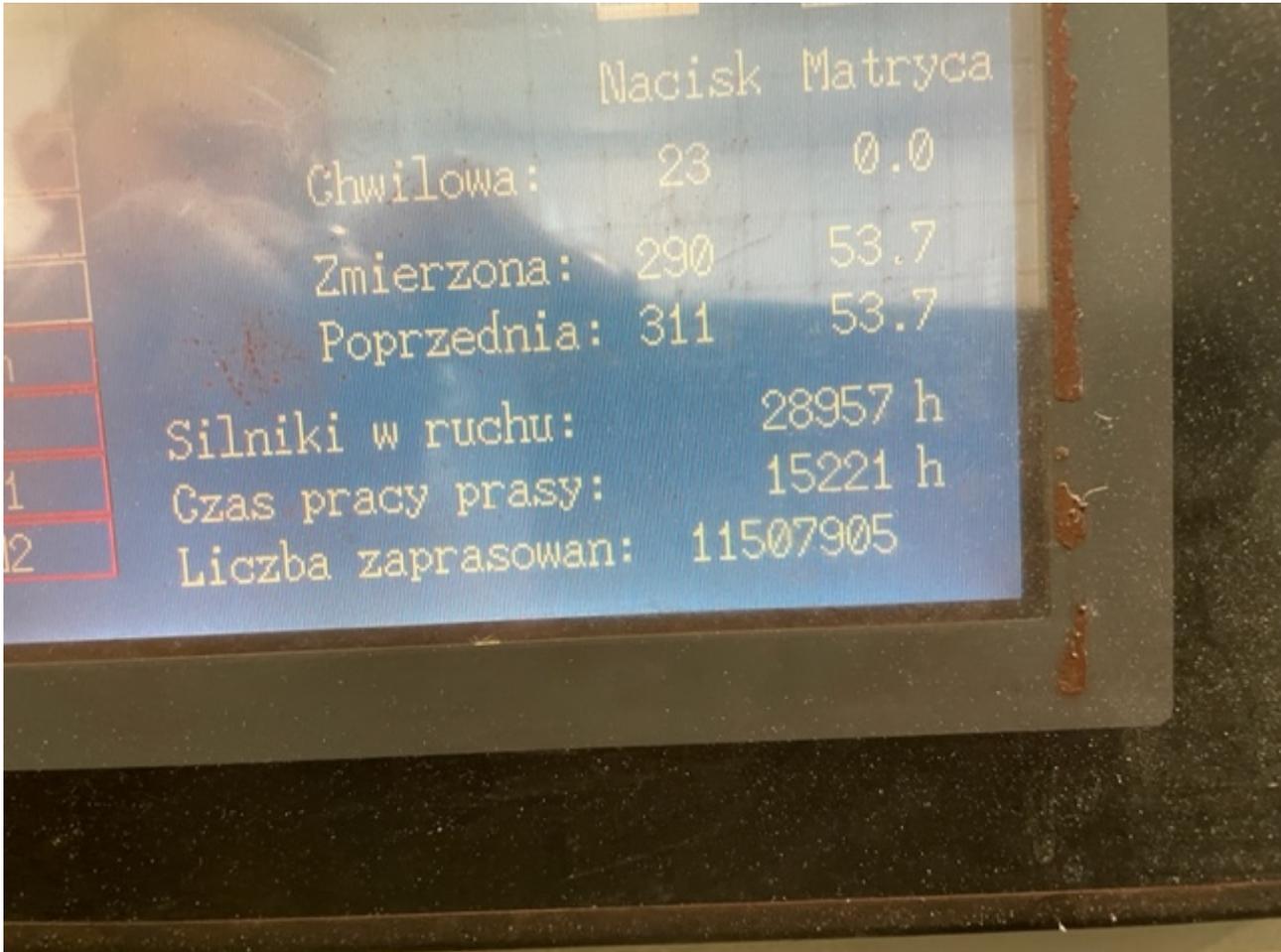
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Technical documents and safety instructions are displayed in a blue folder attached to the bottom of the cage. The documents include diagrams and text, likely related to the machine's operation and safety protocols.





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NE SEGAJ V NEVARNO  
OPREZ



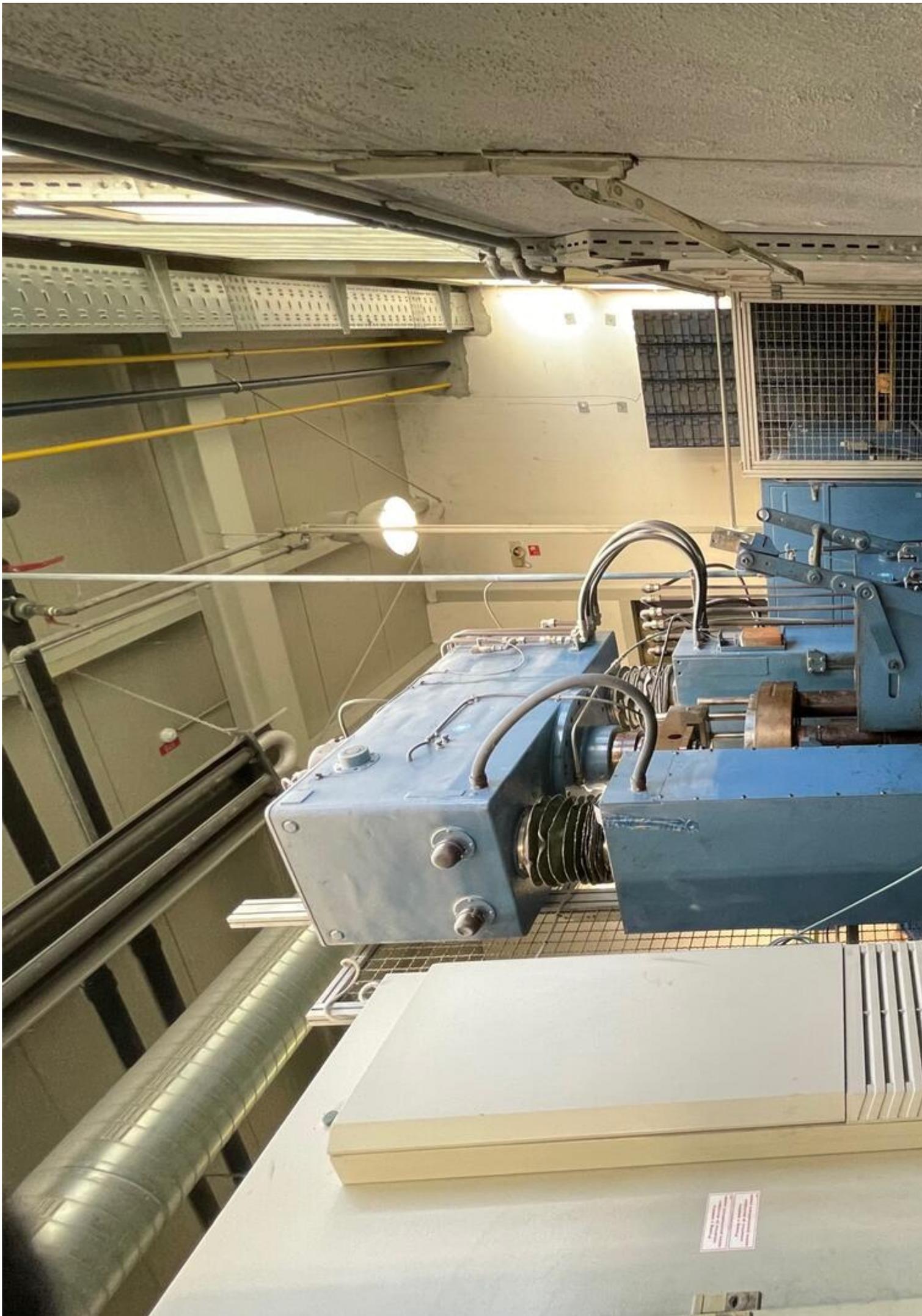




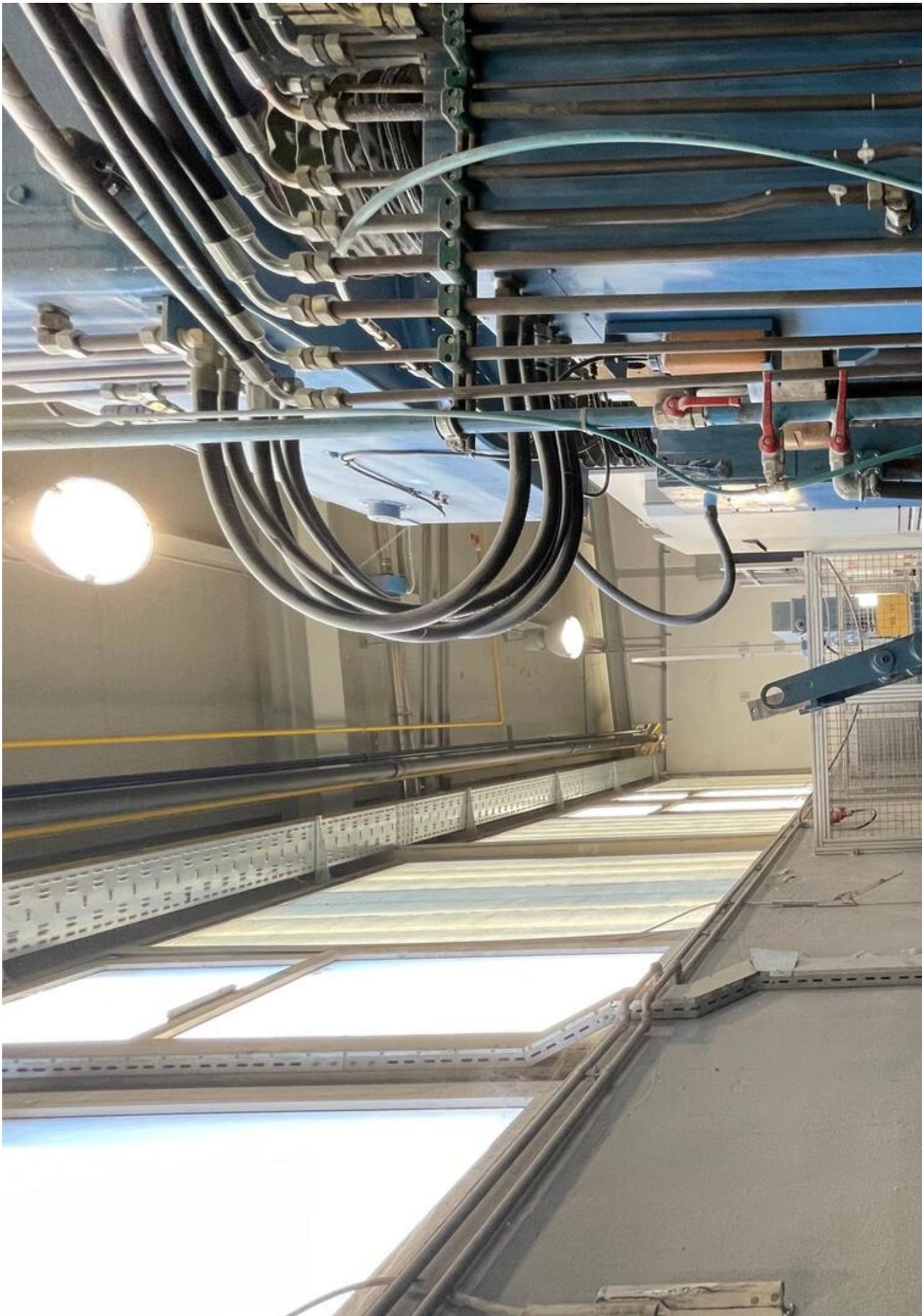












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Generated on 02.06.2026

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