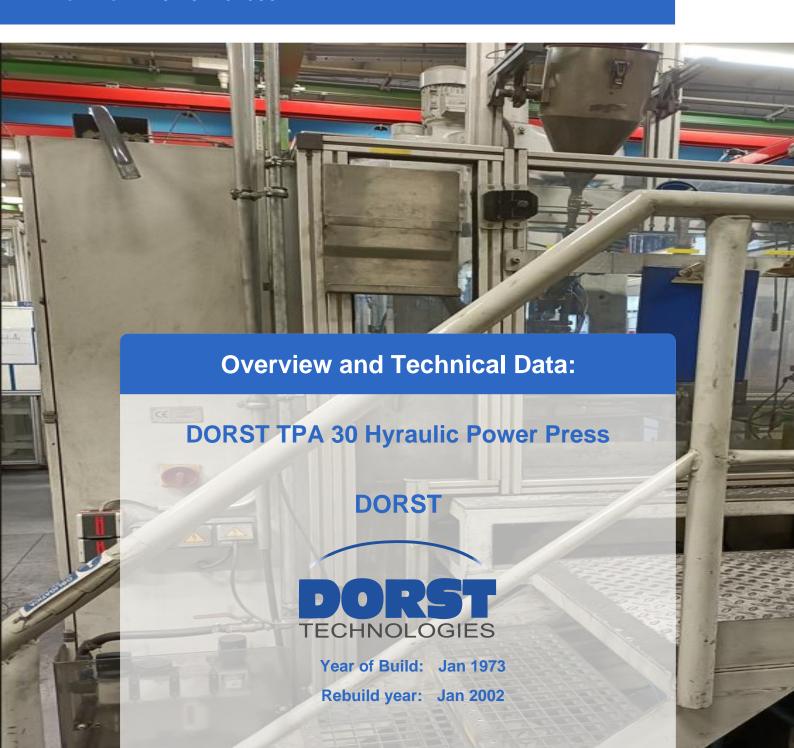


Ref. No.: 1404-01261600





Description:

Used DORST TPA 30 Hyraulic Power Press

Last Maintenance 05/05/2022

Mechanical condition of the machine: According to manufacturer tolerances

Application Area Specifications: Tungsten carbide powder compression

Adapter for tools: DO30 / Machine sold without the robot

Technical Data DORST TPA 30

- · Pressing force:300 kN
- Upper ram travel:180 mm
- Max. Fill height:130 mm
- Core rod travel:130 mm
- with 10mm fill height = 20 Strokes/min
- with 25 mm fill height = 10 Strokes/min

Safety:

- Satey Distance 230 mm
- Stopping Time 140 ms
- Measuring Point after U.D.C / starting point 30 mm
- Top ram Vmax 160 mm

Power:

- voltage 400 V / 50 Hz
- main drive motor 22 kW
- total power requirement 30 kW
- Dimensions of the machine ca. 3,3 x 1,6 x 3,5 m

Positioning accuracy

- Upper ram and die:0,002 mm
- Core rod:0,01 mm
- Filler drive:0,1 mm

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Highlights

- Short set-up times
- Precisely closed-loop controlled hold-down force
- Zero backlash guiding systems
- Programming with IPG
- Low energy consumption

Characteristics

- Die plate stationary (ejection i
- Max. number of upper levels:
- Max. number of lower levels:
- Use of quick clamping system
- Tool change in the machine

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Technical Data:

Technical Data:

Control: CNC

Buyer Information:

Condition: Very good condition

Available: Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 18 % Location: Luxembourg



Images:













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