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Ref. No.:

1411-03181235

## **Overview and Technical Data:**

**KIEFEL KLS 76 /225 laminating line automotive cheap**

**[KIEFEL](#)**

**K**

**L**

**M**

**T**

**E**

Year of Build:  
Jan 2012

## Description:

# Buy used KIEFEL KLS 76 /225 forming and laminating line automotive

- Control Siemens
- Technology: IMG laminating

Technical data.

- Max punching force OT: 30 kN
- max. usable area: 760 x 2250 mm
- min. Usable area: 340 x 1200 mm
- max. part height: 220 mm
- Foil level: 1805 mm
- Direction of film passage: from left to right (operating side)
- Extraction capacity: 500 m³/h
- Compressed air consumption: 300 NI/cycle
- Operating pressure: 6 bar
- Operating voltage: 3x400N + PE 50Hz
- Connected load: 326 kVA
- Rated current 471 A
- Back-up fuse: 500A

Still under Power.

---

## KIEFEL Forming and Laminating Machines

Configurations are available for all the forming and laminating tasks involved in the manufacture or finishing of interior- or exterior-trim components in various materials.

Whether for door linings, A-, B-, and C-columns, shelves, consoles or coated film materials. Customers can count on optimised matching to their individual requirements.

The 2012 Kiefel model KLS 76/266 is a powerful machine that can help produce high-quality IMG laminated car doors. With a maximum punching force of 30 kN and a usable area ranging from 340 x 1200 mm to 760 x 2250 mm, this machine is capable of handling a wide range of part sizes. The maximum part height is 220 mm and the foil level is 1805 mm. The direction of film passage is from left to right (operating side) and the extraction capacity is 500 m³/h. The compressed air consumption is 300 NI/cycle and the operating pressure is 6 bar. The operating voltage is 3x400N + PE 50Hz and the connected load is 326 kVA. The rated current is 471 A and the back-up fuse is 500A. All these technical features make the Kiefel model KLS 76/266 an excellent choice for producing high-quality IMG laminated car doors.

## Technical Data:

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Control:

[SIEMENS](#)

## **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

## **Images:**























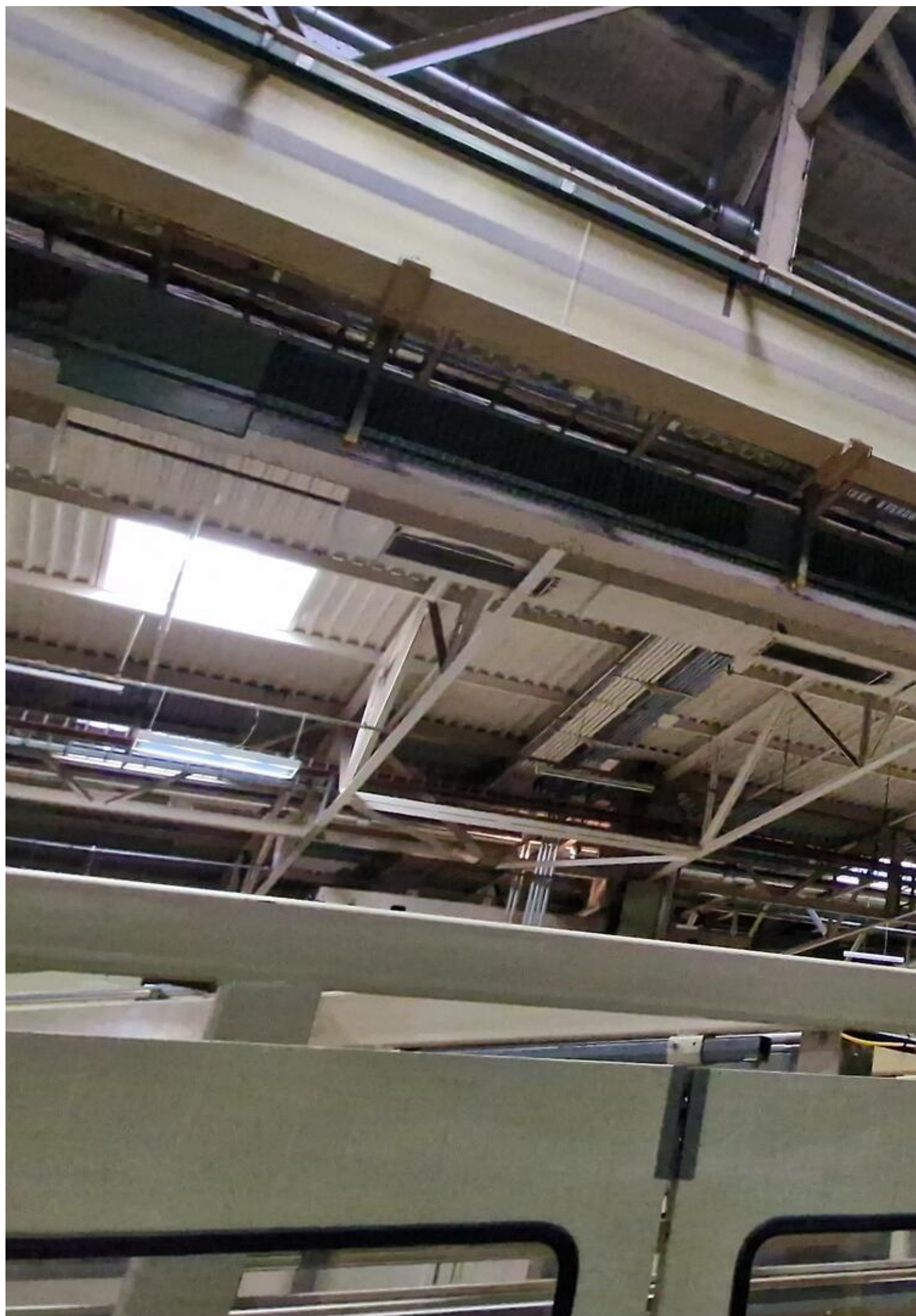












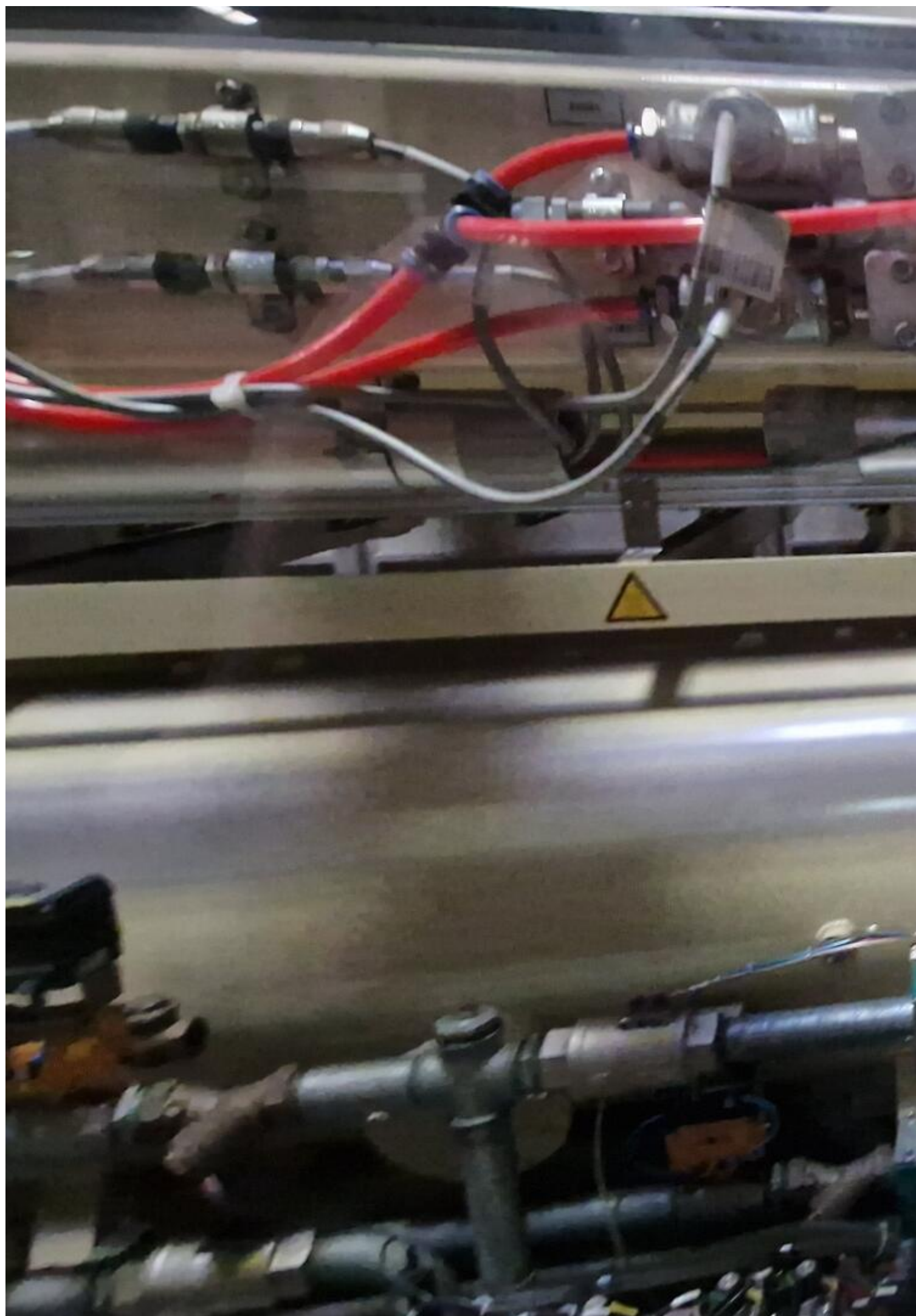




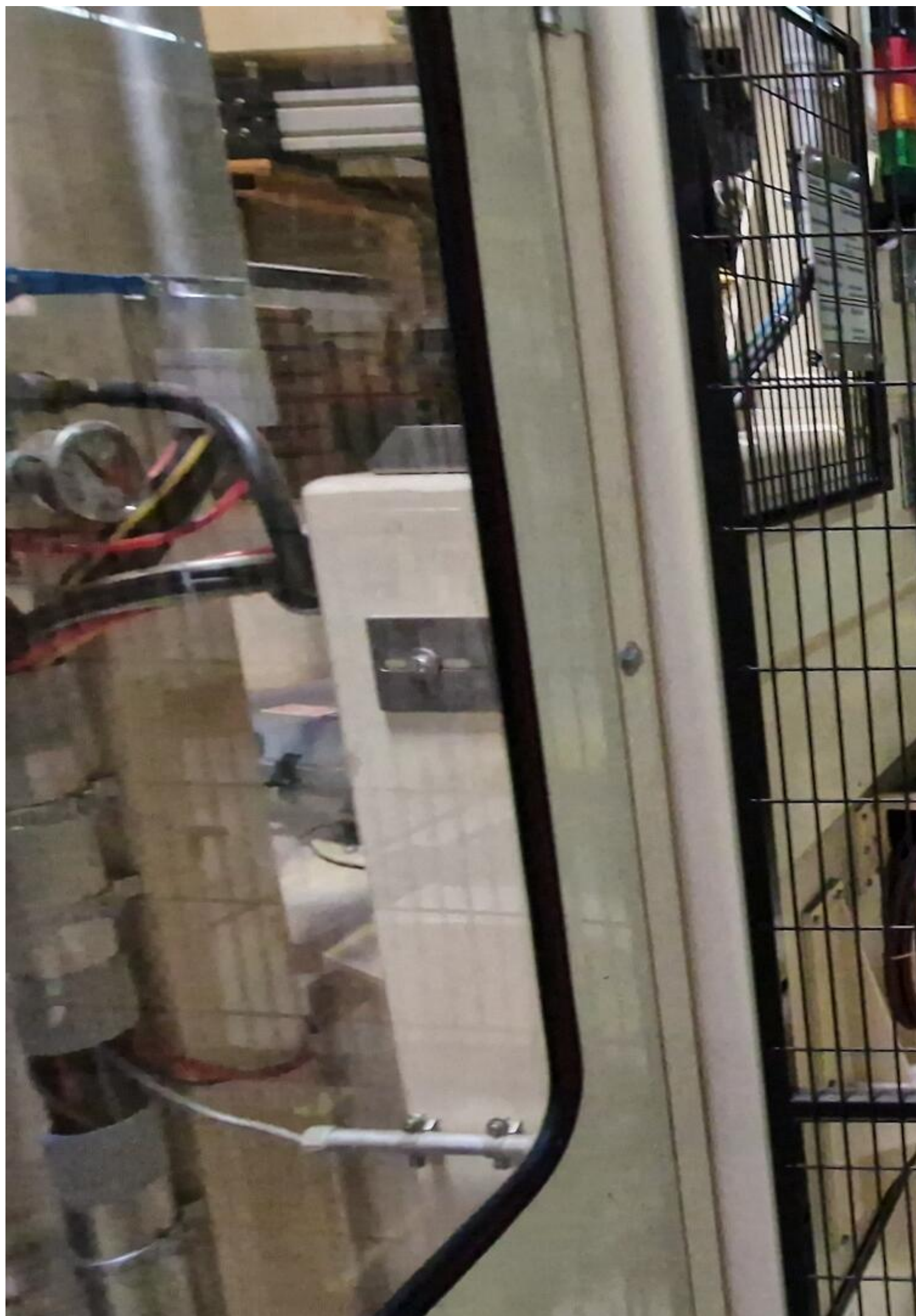






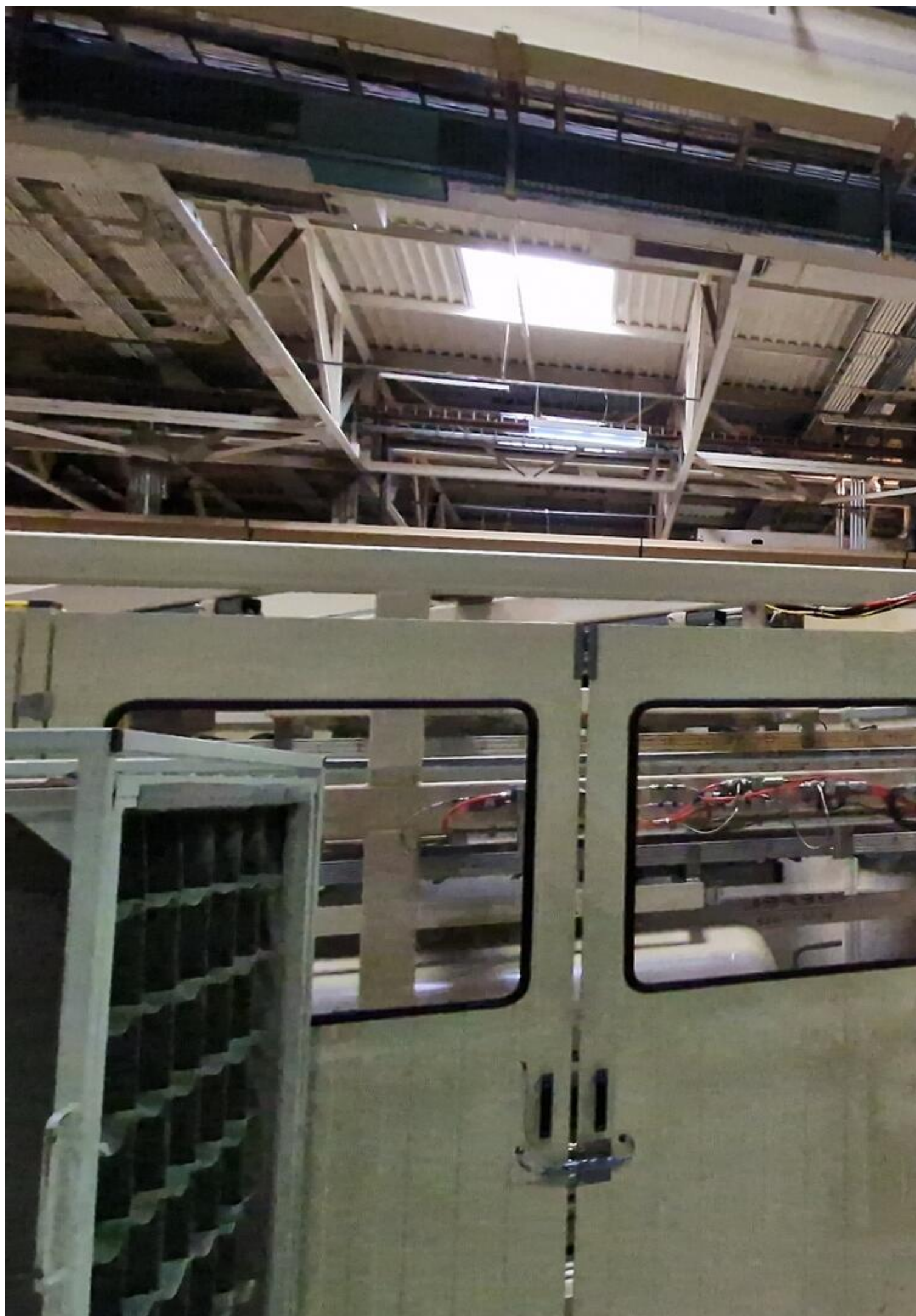






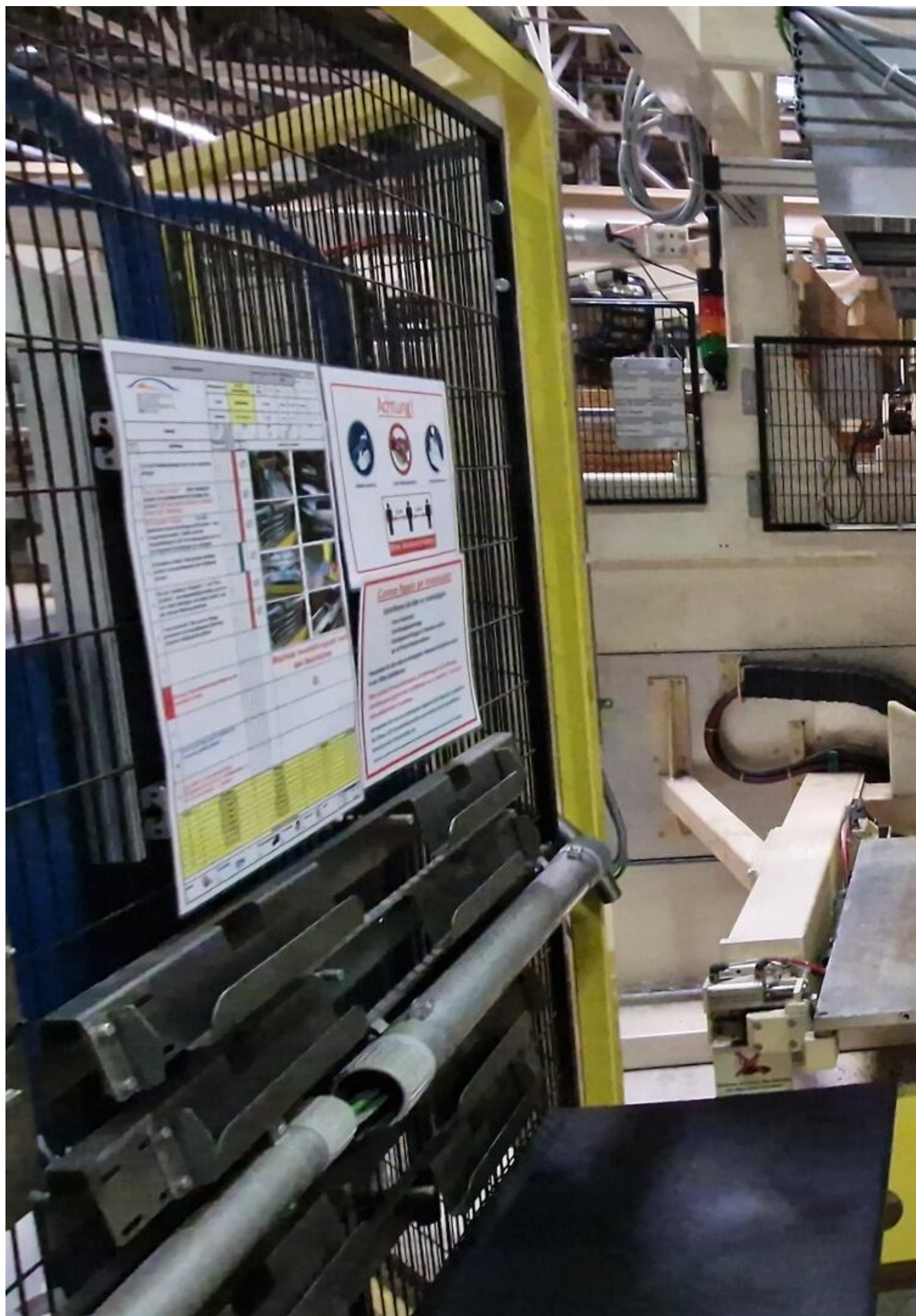






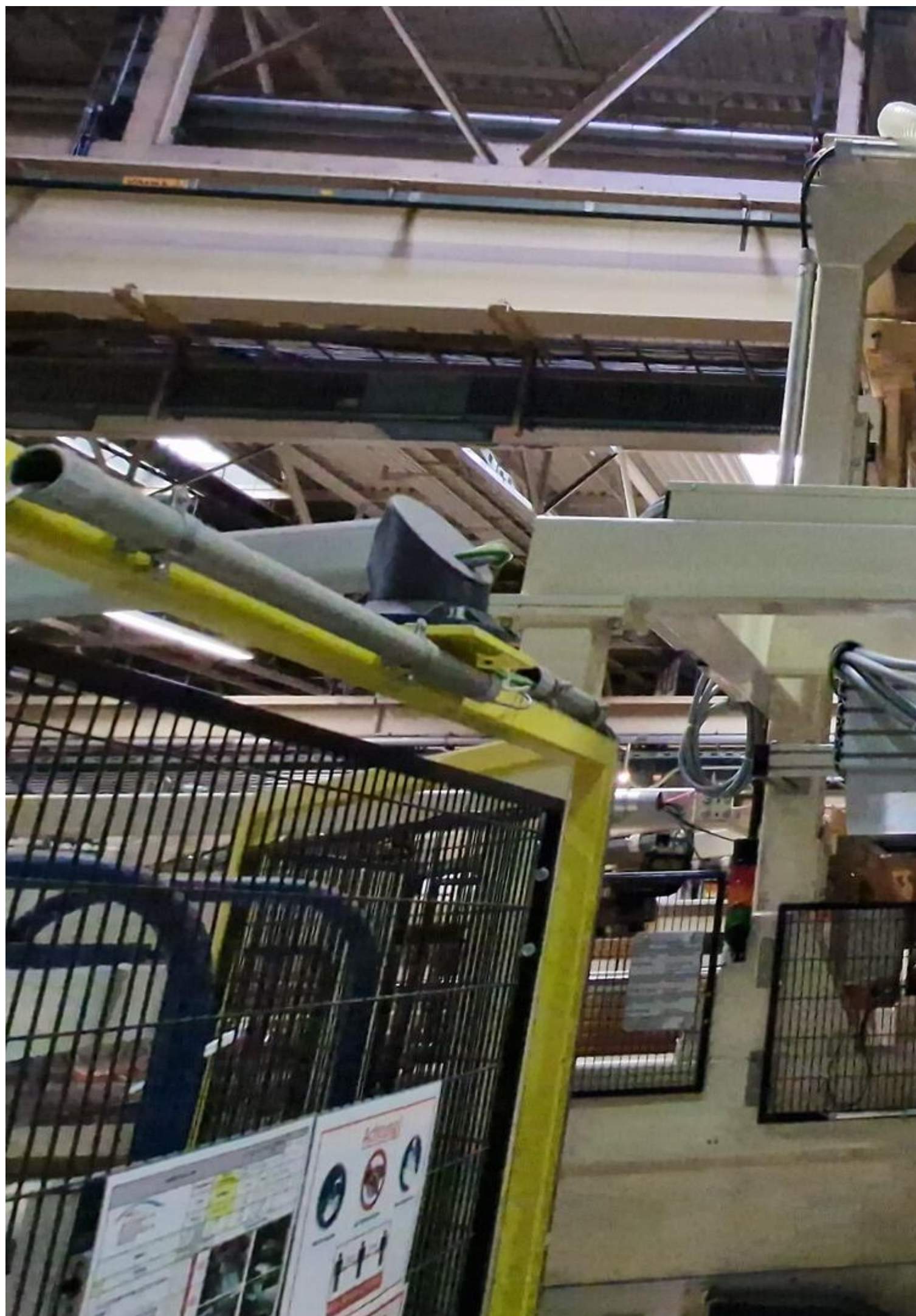












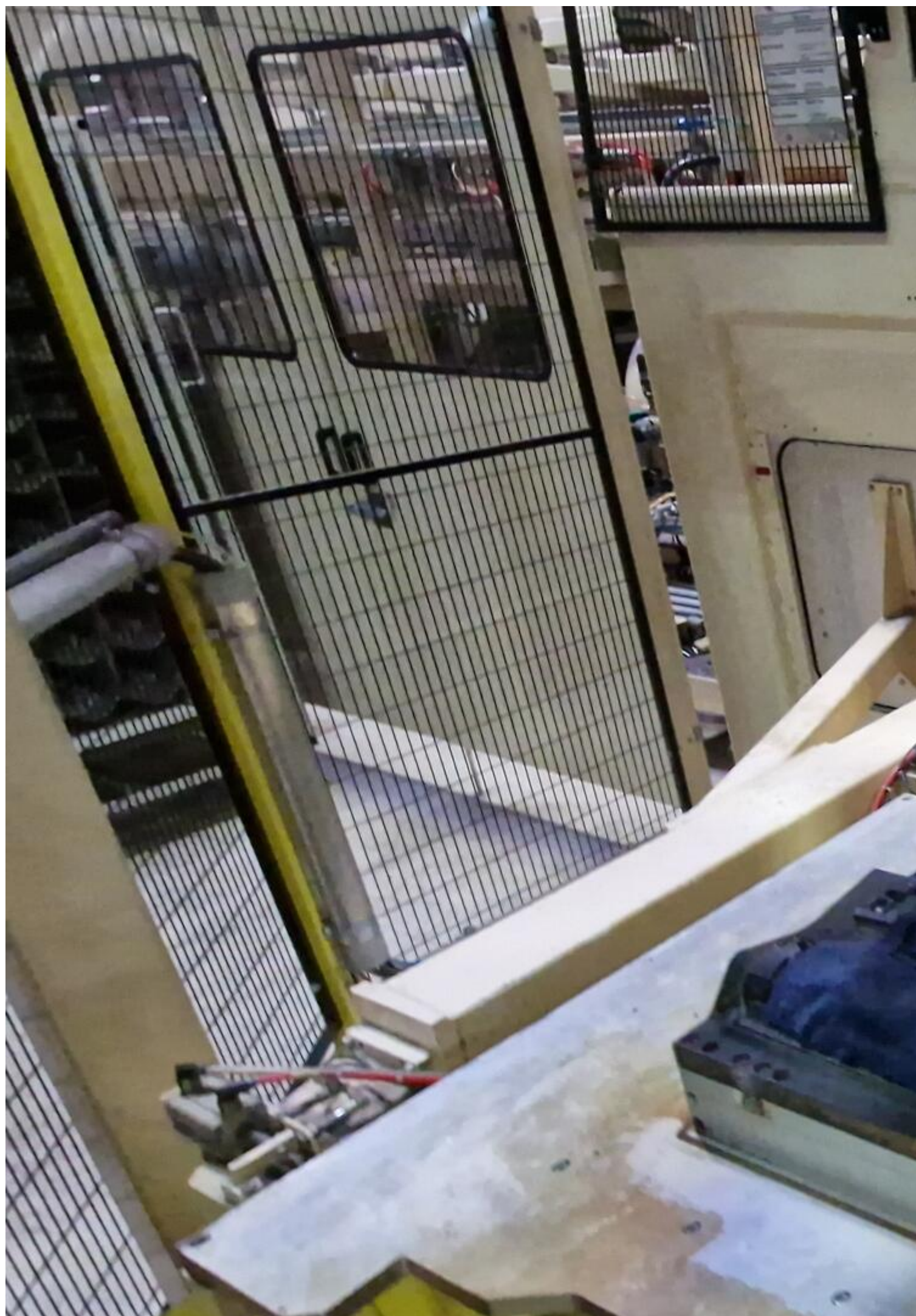


















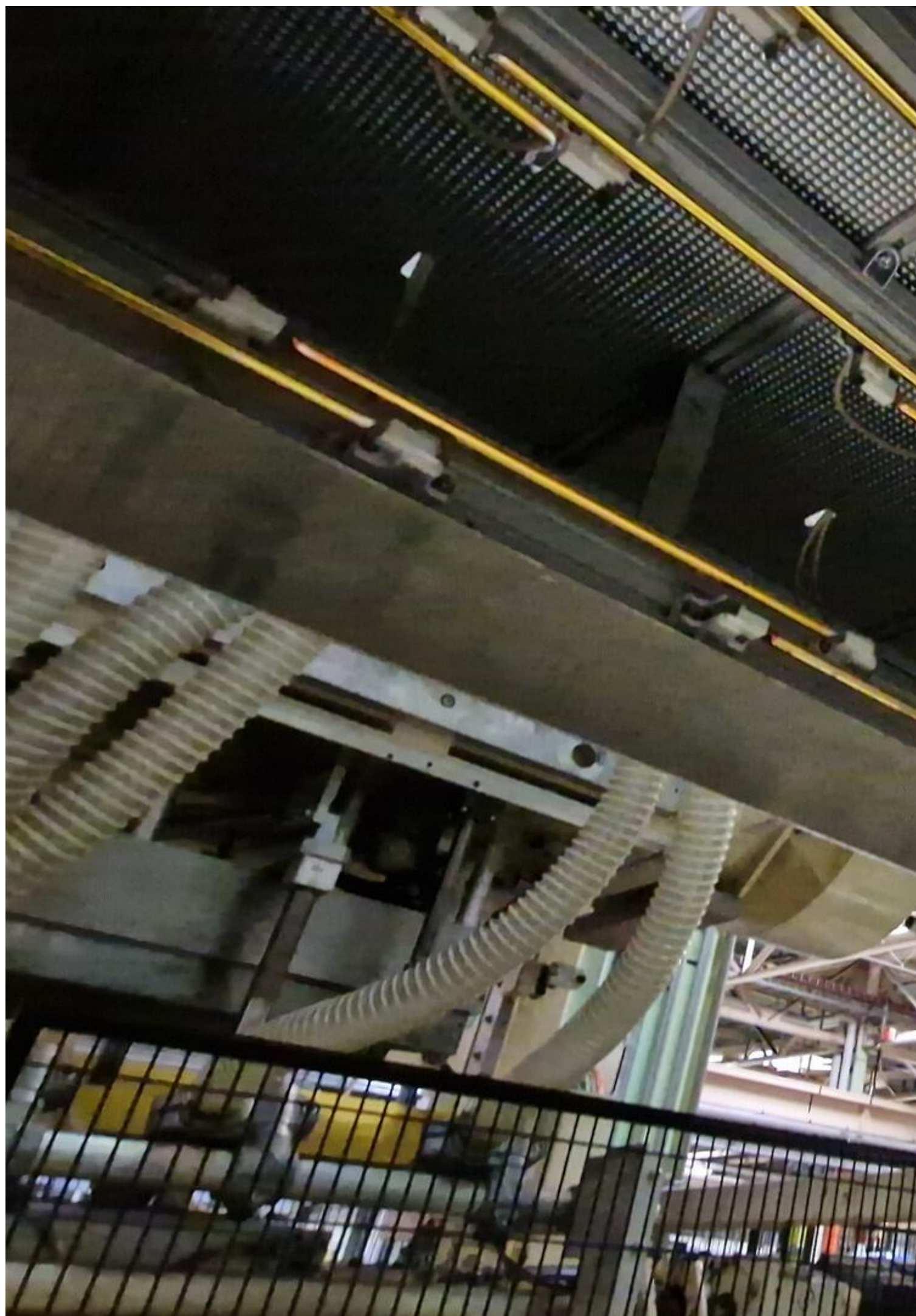
DIN EN ISO 13055  
S = 1000 mm  
T = 0,5 mm

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F















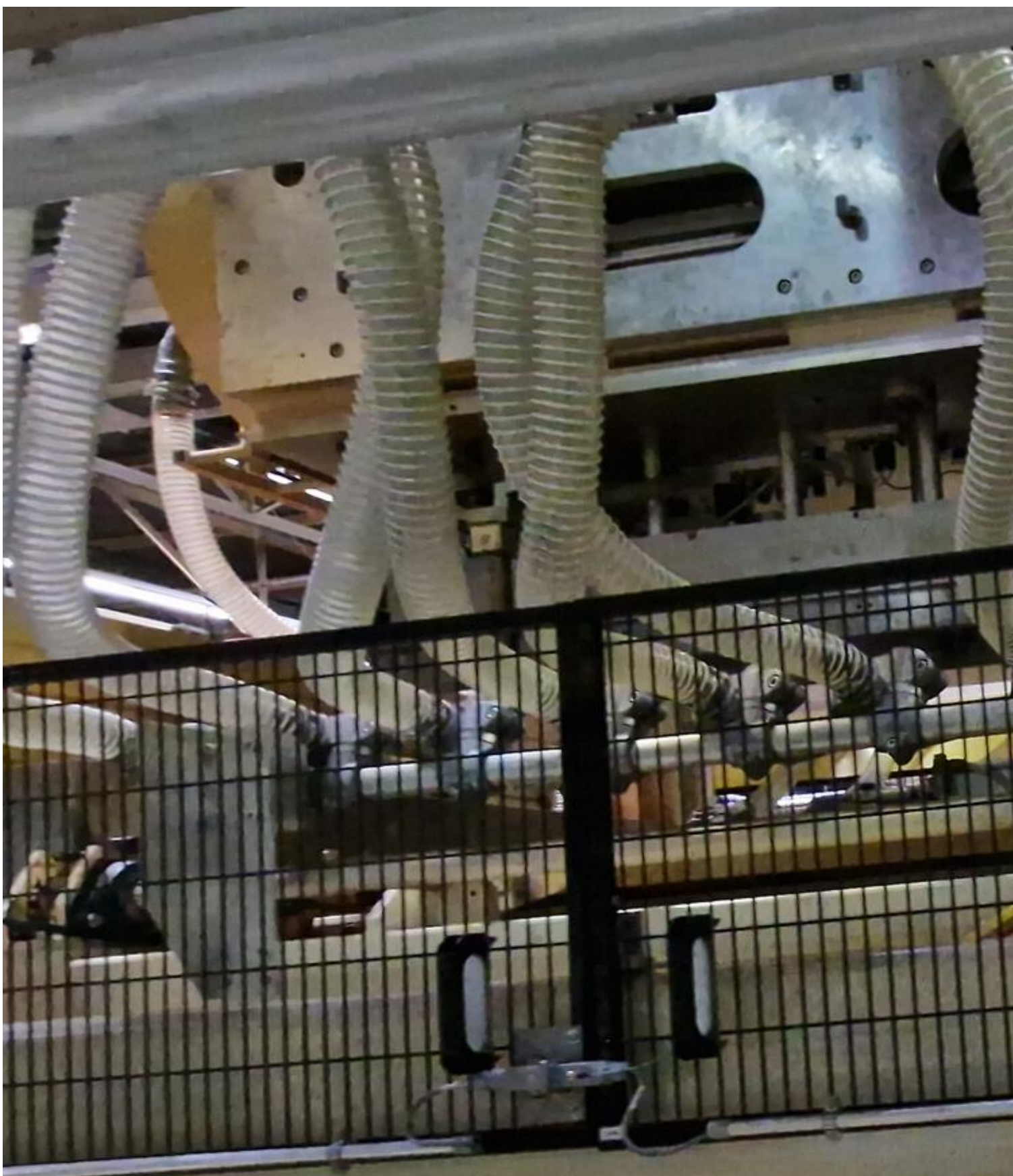








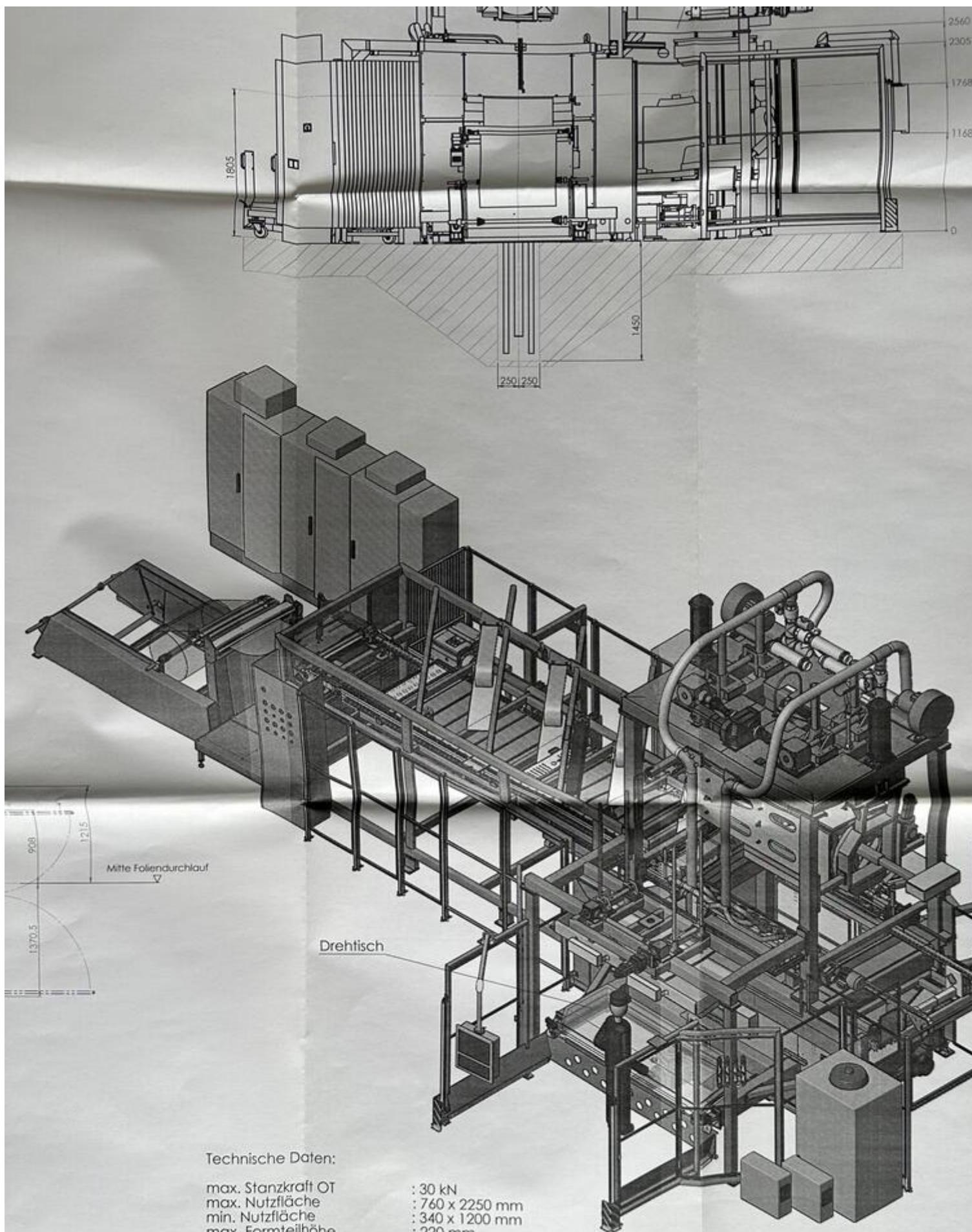




DIN EN ISO 13855  
S = 1000 mm  
T = 0,5 sek.







#### Technische Daten:

max. Stanzkraft OT	: 30 kN
max. Nutzfläche	: 760 x 2250 mm
min. Nutzfläche	: 340 x 1200 mm
max. Formteilhöhe	: 220 mm
Folienniveau	: 1805 mm
Folien durchlaufrichtung	: von links nach rechts (Bedienseite)
Absaugleistung	: 500 m³/h
Druckluftverbrauch	: 300 NI/Takt
Betriebsdruck	: 6 bar
Betriebsspannung	: 3x400 N + PE 50 Hz
Anschlußwert	: 326 kVA
Nennstrom	: 471 A
Vorsicherung	: 500 A
Technologie	: IMG- Kaschieren

Allgemeindaten (ISO 2146-1:04)									
Stanzmaß Stanz Stanz		Längsmaße							
		0,5	5	20	50	100	150	200	250
Stanzmaß Stanz Stanz		5	30	100	200	300	400	500	600
		10	50	150	250	350	450	550	650
Stanzmaß Stanz Stanz		15	75	225	325	425	525	625	725
		20	100	300	400	500	600	700	800
Stanzmaß Stanz Stanz		25	125	375	475	575	675	775	875
		30	150	450	550	650	750	850	950
Stanzmaß Stanz Stanz		35	175	525	625	725	825	925	1025
		40	200	600	700	800	900	1000	1100
Stanzmaß Stanz Stanz		45	225	675	775	875	975	1075	1175
		50	250	750	850	950	1050	1150	1250
Stanzmaß Stanz Stanz		55	275	825	925	1025	1125	1225	1325
		60	300	900	1000	1100	1200	1300	1400
Stanzmaß Stanz Stanz		65	325	975	1075	1175	1275	1375	1475
		70	350	1050	1150	1250	1350	1450	1550
Stanzmaß Stanz Stanz		75	375	1125	1225	1325	1425	1525	1625
		80	400	1200	1300	1400	1500	1600	1700
Stanzmaß Stanz Stanz		85	425	1275	1375	1475	1575	1675	1775
		90	450	1350	1450	1550	1650	1750	1850
Stanzmaß Stanz Stanz		95	475	1425	1525	1625	1725	1825	1925
		100	500	1500	1600	1700	1800	1900	2000
Stanzmaß Stanz Stanz		105	525	1575	1675	1775	1875	1975	2075
		110	550	1650	1750	1850	1950	2050	2150
Stanzmaß Stanz Stanz		115	575	1725	1825	1925	2025	2125	2225
		120	600	1800	1900	2000	2100	2200	2300
Stanzmaß Stanz Stanz		125	625	1875	1975	2075	2175	2275	2375
		130	650	1950	2050	2150	2250	2350	2450
Stanzmaß Stanz Stanz		135	675	2025	2125	2225	2325	2425	2525
		140	700	2100	2200	2300	2400	2500	2600
Stanzmaß Stanz Stanz		145	725	2175	2275	2375	2475	2575	2675
		150	750	2250	2350	2450	2550	2650	2750
Stanzmaß Stanz Stanz		155	775	2325	2425	2525	2625	2725	2825
		160	800	2400	2500	2600	2700	2800	2900
Stanzmaß Stanz Stanz		165	825	2475	2575	2675	2775	2875	2975
		170	850	2550	2650	2750	2850	2950	3050
Stanzmaß Stanz Stanz		175	875	2625	2725	2825	2925	3025	3125
		180	900	2700	2800	2900	3000	3100	3200
Stanzmaß Stanz Stanz		185	925	2775	2875	2975	3075	3175	3275
		190	950	2850	2950	3050	3150	3250	3350
Stanzmaß Stanz Stanz		195	975	2925	3025	3125	3225	3325	3425
		200	1000	3000	3100	3200	3300	3400	3500
Stanzmaß Stanz Stanz		205	1025	3075	3175	3275	3375	3475	3575
		210	1050	3150	3250	3350	3450	3550	3650
Stanzmaß Stanz Stanz		215	1075	3225	3325	3425	3525	3625	3725
		220	1100	3300	3400	3500	3600	3700	3800
Stanzmaß Stanz Stanz		225	1125	3375	3475	3575	3675	3775	3875
		230	1150	3450	3550	3650	3750	3850	3950
Stanzmaß Stanz Stanz		235	1175	3525	3625	3725	3825	3925	4025
		240	1200	3600	3700	3800	3900	4000	4100
Stanzmaß Stanz Stanz		245	1225	3675	3775	3875	3975	4075	4175
		250	1250	3750	3850	3950	4050	4150	4250
Stanzmaß Stanz Stanz		255	1275	3825	3925	4025	4125	4225	4325
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Stanzmaß Stanz Stanz		265	1325	3975	4075	4175	4275	4375	4475
		270	1350	4050	4150	4250	4350	4450	4550
Stanzmaß Stanz Stanz		275	1375	4125	4225	4325	4425	4525	4625
		280	1400	4200	4300	4400	4500	4600	4700
Stanzmaß Stanz Stanz		285	1425	4275	4375	4475	4575	4675	4775
		290	1450	4350	4450	4550	4650	4750	4850
Stanzmaß Stanz Stanz		295	1475	4425	4525	4625	4725	4825	4925
		300	1500	4500	4600	4700	4800	4900	5000
Stanzmaß Stanz Stanz		305	1525	4575	4675	4775	4875	4975	5075
		310	1550	4650	4750	4850	4950	5050	5150
Stanzmaß Stanz Stanz		315	1575	4725	4825	4925	5025	5125	5225
		320	1600	4800	4900	5000	5100	5200	5300
Stanzmaß Stanz Stanz		325	1625	4875	4975	5075	5175	5275	5375
		330	1650	4950	5050	5150	5250	5350	5450
Stanzmaß Stanz Stanz		335	1675	5025	5125	5225	5325	5425	5525
		340	1700	5100	5200	5300	5400	5500	5600
Stanzmaß Stanz Stanz		345	1725	5175	5275	5375	5475	5575	5675
		350	1750	5250	5350	5450	5550	5650	5750
Stanzmaß Stanz Stanz		355	1775	5325	5425	5525	5625	5725	5825
		360	1800	5400	5500	5600	5700	5800	5900
Stanzmaß Stanz Stanz		365	1825	5475	5575	5675	5775	5875	5975
		370	1850	5550	5650	5750	5850	5950	6050
Stanzmaß Stanz Stanz		375	1875	5625	5725	5825	5925	6025	6125
		380	1900	5700	5800	5900	6000	6100	6200
Stanzmaß Stanz Stanz		385	1925	5775	5875	5975	6075	6175	6275
		390	1950	5850	5950	6050	6150	6250	6350
Stanzmaß Stanz Stanz		395	1975	5925	6025	6125	6225	6325	6425
		400	2000	6000	6100	6200	6300	6400	6500
Stanzmaß Stanz Stanz		405	2025	6075	6175	6275	6375	6475	6575
		410	2050	6150	6250	6350	6450	6550	6650
Stanzmaß Stanz Stanz		415	2075	6225	6325	6425	6525	6625	6725
		420	2100	6300	6400	6500	6600	6700	6800
Stanzmaß Stanz Stanz		425	2125	6375	6475	6575	6675	6775	6875
		430	2150	6450	6550	6650	6750	6850	6950
Stanzmaß Stanz Stanz		435	2175	6525	6625	6725	6825	6925	7025
		440	2200	6600	6700	6800	6900	7000	7100
Stanzmaß Stanz Stanz		445	2225	6675	6775	6875	6975	7075	7175
		450	2250	6750	6850	6950	7050	7150	7250
Stanzmaß Stanz Stanz		455	2275	6825	6925	7025	7125	7225	7325
		460	2300	6900	7000	7100	7200	7300	7400
Stanzmaß Stanz Stanz		465	2325	6975	7075	7175	7275	7375	7475
		470	2350	7050	7150	7250	7350	7450	7550
Stanzmaß Stanz Stanz		475	2375	7125	7225	7325	7425	7525	7625
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Stanzmaß Stanz Stanz		485	2425	7275	7375	7475	7575	7675	7775
		490	2450	7350	7450	7550	7650	7750	7850
Stanzmaß Stanz Stanz		495	2475	7425	7525	7625	7725	7825	7925
		500	2500	7500	7600	7700	7800	7900	8000
Stanzmaß Stanz Stanz		505	2525	7575	7675	7775	7875	7975	8075
		510	2550	7650	7750	7850	7950	8050	8150
Stanzmaß Stanz Stanz		515	2575	7725	7825	7925	8025	8125	8225
		520	2600	7800	7900	8000	8100	8200	8300
Stanzmaß Stanz Stanz		525	2625	7875	7975	8075	8175	8275	8375
		530	2650	7950	8050	8150	8250	8350	8450
Stanzmaß Stanz Stanz		535	2675	8025	8125	8225	8325	8425	8525
		540	2700	8100	8200	8300	8400	8500	8600
Stanzmaß Stanz Stanz		545	2725	8175	8275	8375	8475	8575	8675
		550	2750	8250	8350	8450	8550	8650	8750
Stanzmaß Stanz Stanz		555	2775	8325	8425	8525	8625	8725	8825
		560	2800	8400	8500	8600	8700	8800	8900
Stanzmaß Stanz Stanz		565	2825	8475	8575	8675	8775	8875	8975
		570	2850	8550	8650	8750	8850	8950	9050
Stanzmaß Stanz Stanz		575	2875	8625	8725	8825	8925	9025	9125
		580	2900	8700	8800	8900	9000	9100	9200
Stanzmaß Stanz Stanz		585	2925	8775	8875	8975	9075	9175	9275
		590	2950	8850	8950	9050	9150	9250	9350
Stanzmaß Stanz Stanz		595	2975	8925	9025	9125	9225	9325	9425
		600	3000	9000	9100	9200	9300	9400	9500
Stanzmaß Stanz Stanz		605	3025	9075	9175	9275	9375	9475	9575
		610	3050	9150	9250	9350	9450	9550	9650
Stanzmaß Stanz Stanz		615	3075	9225	9325	9425	9525	9625	9725
		620	3100	9300	9400	9500	9600	9700	9800
Stanzmaß Stanz Stanz		625	3125	9375	9475	9575	9675	9775	9875
		630	3150	9450	9550	9650	9750	9850	9950
Stanzmaß Stanz Stanz		635	3175	9525	9625	9725	9825	9925	10025
		640	3200	9600	9700	9800	9900	10000	10100
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		650	3250	9750	9850	9950	10050	10150	10250
Stanzmaß Stanz Stanz		655	3275	9825	9925	10025	10125	10225	10325
		660	3300	9900	10000	10100	10200	10300	10400
Stanzmaß Stanz Stanz		665	3325	9975	10075	10175	10275	10375	10475
		670	3350	10050	10150	10250	10350	10450	10550
Stanzmaß Stanz Stanz		675	3375	10125	10225	10325	10425	10525	10625
		680	3400	10200	10300	10400	10500	10600	10700
Stanzmaß Stanz Stanz		685	3425	10275	10375	10475	10575	10675	10775
		690	3450	10350	10450	10550	10650	10750	10850
Stanzmaß Stanz Stanz		695	3475	10425	10525	10625	10725	10825	10925
		700	3500	10500	10600	10700	10800	10900	11000
Stanzmaß Stanz Stanz		705	3525	10575	10675	10775	10875	10975	11075
		710	3550	10650	10750	10850	10950	11050	11150

**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

Ref. No.:

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### **Overview and Technical Data:**

**KIEFEL KLS 76 /225 laminating line automotive cheap**

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## Technical Data:

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Control:

[SIEMENS](#)

## **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

## **Images:**























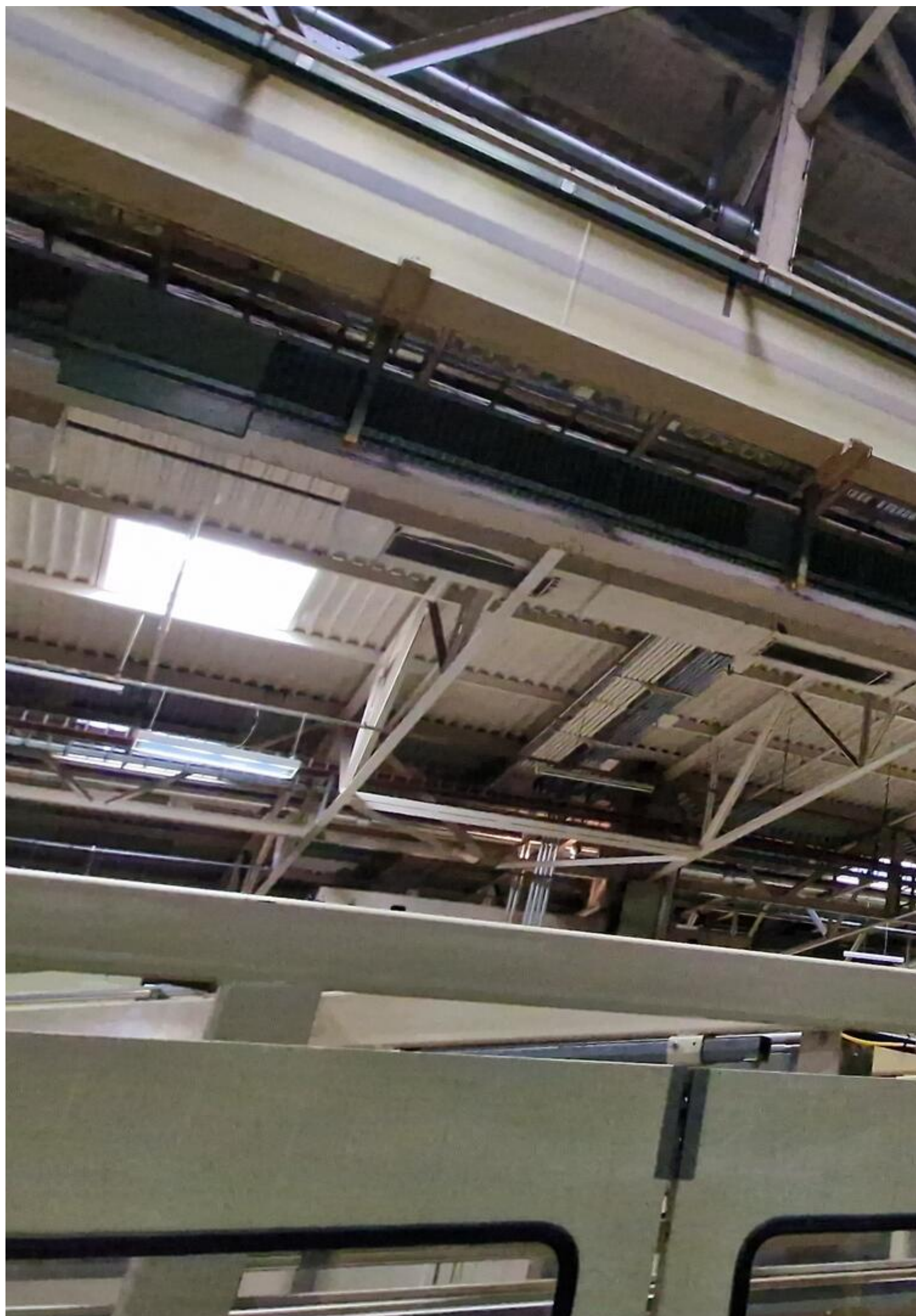












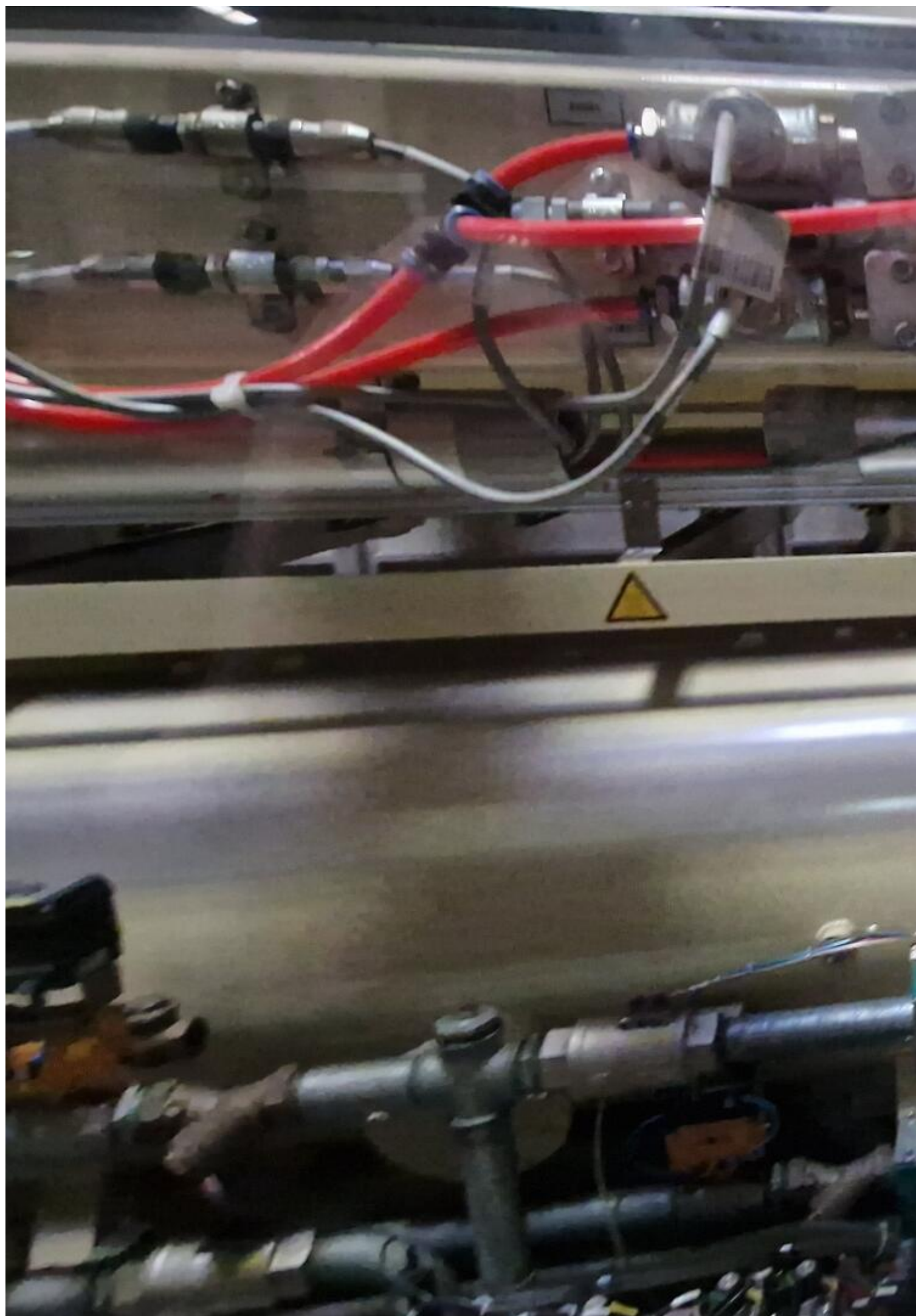




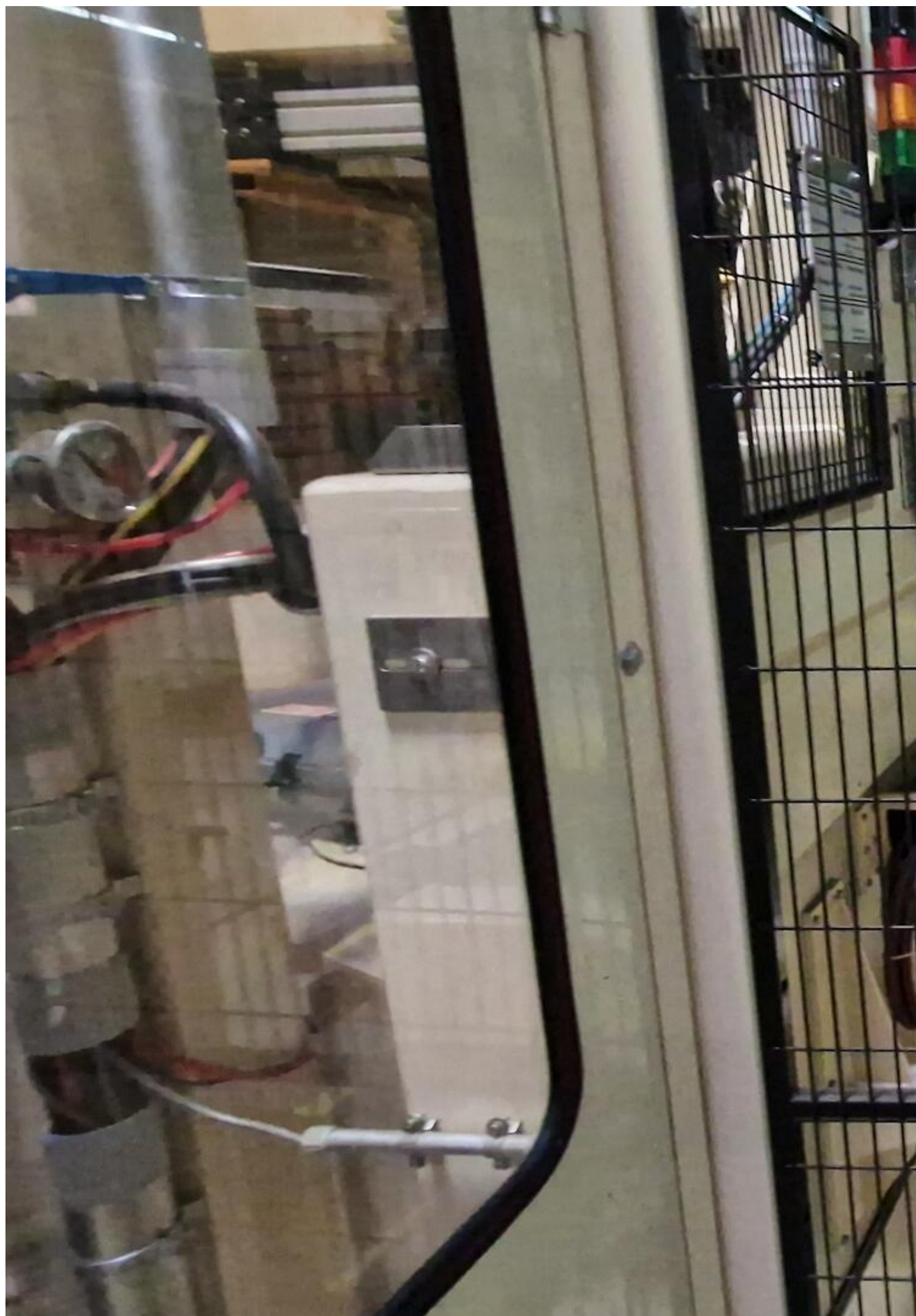






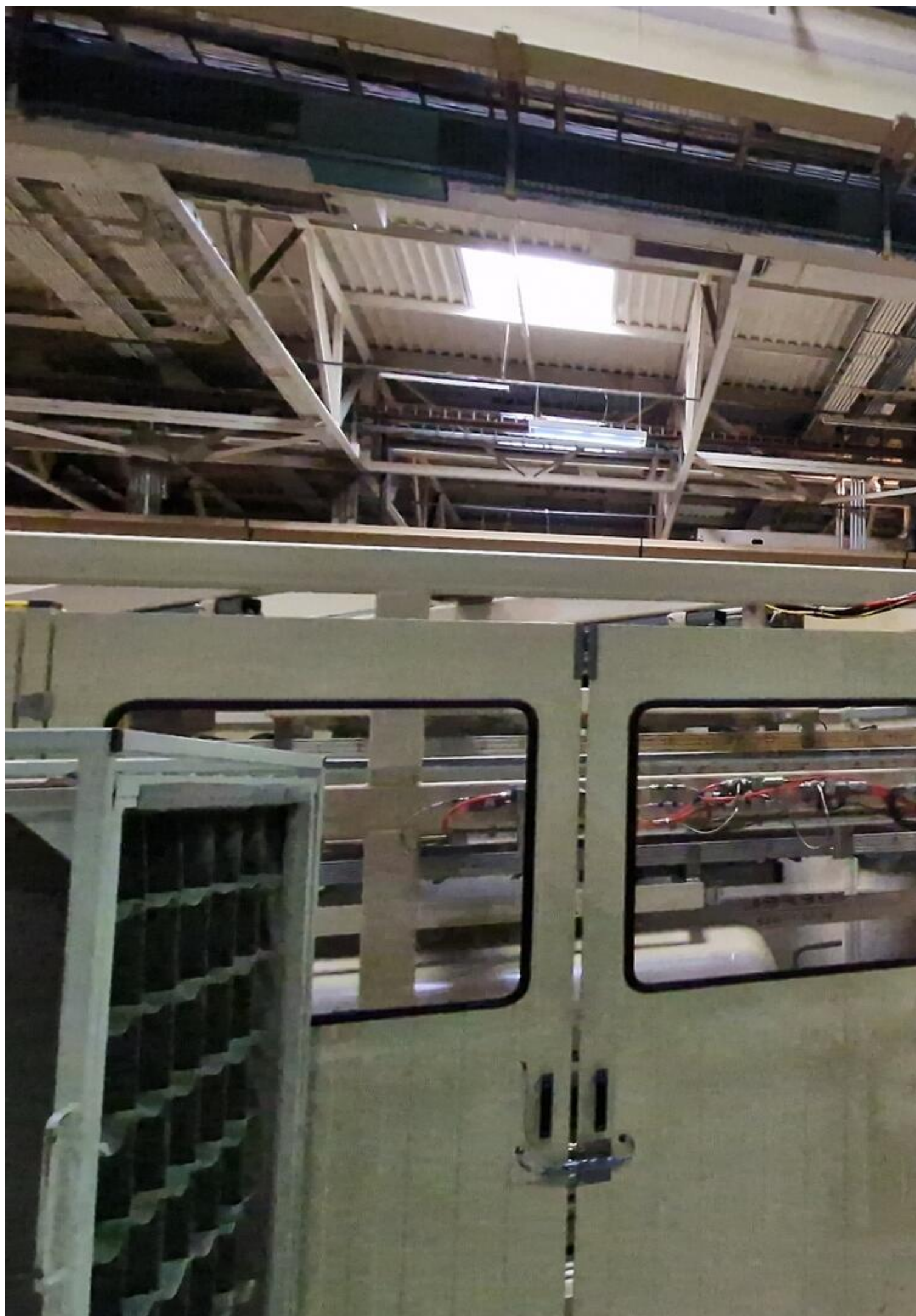






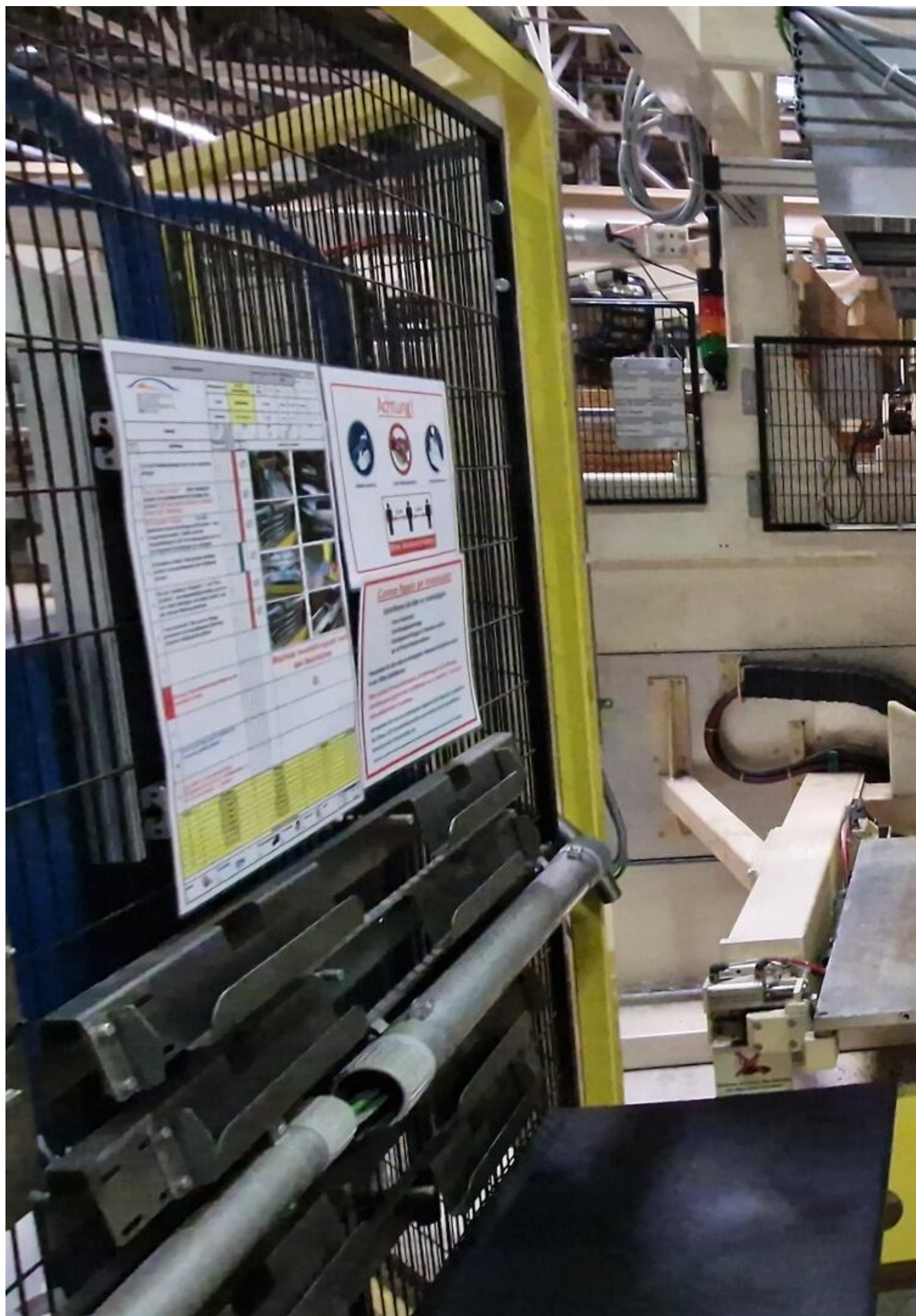






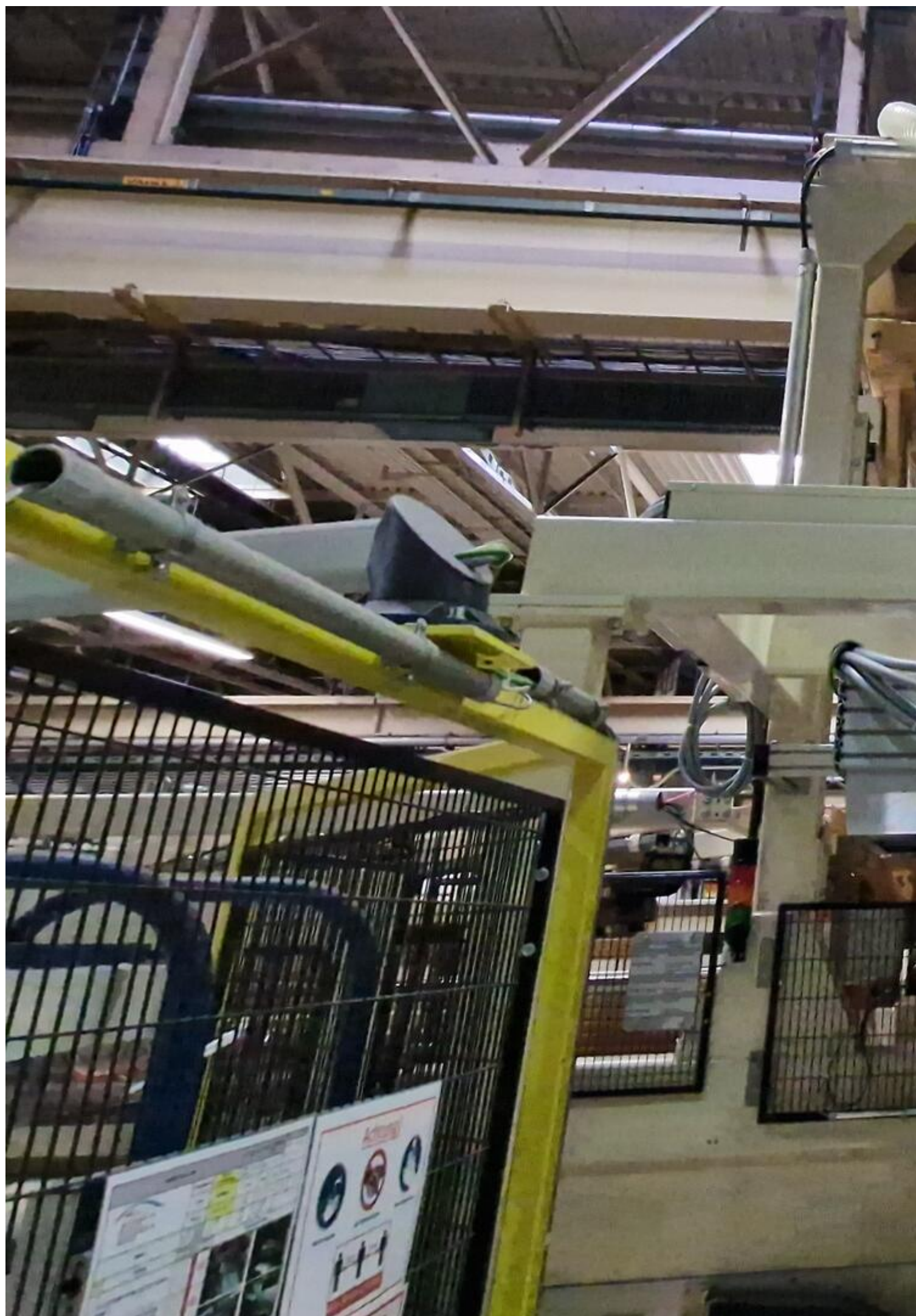












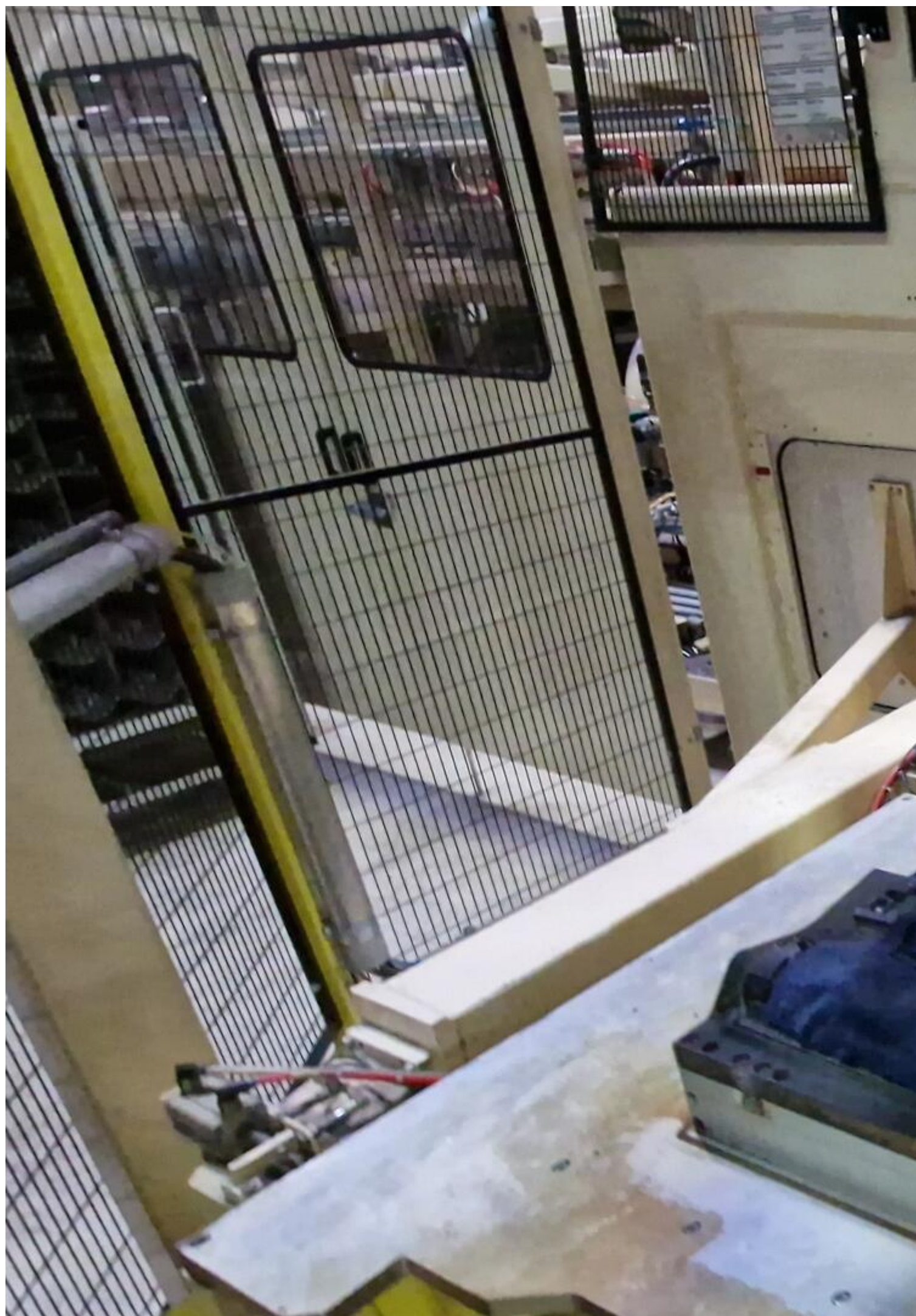


















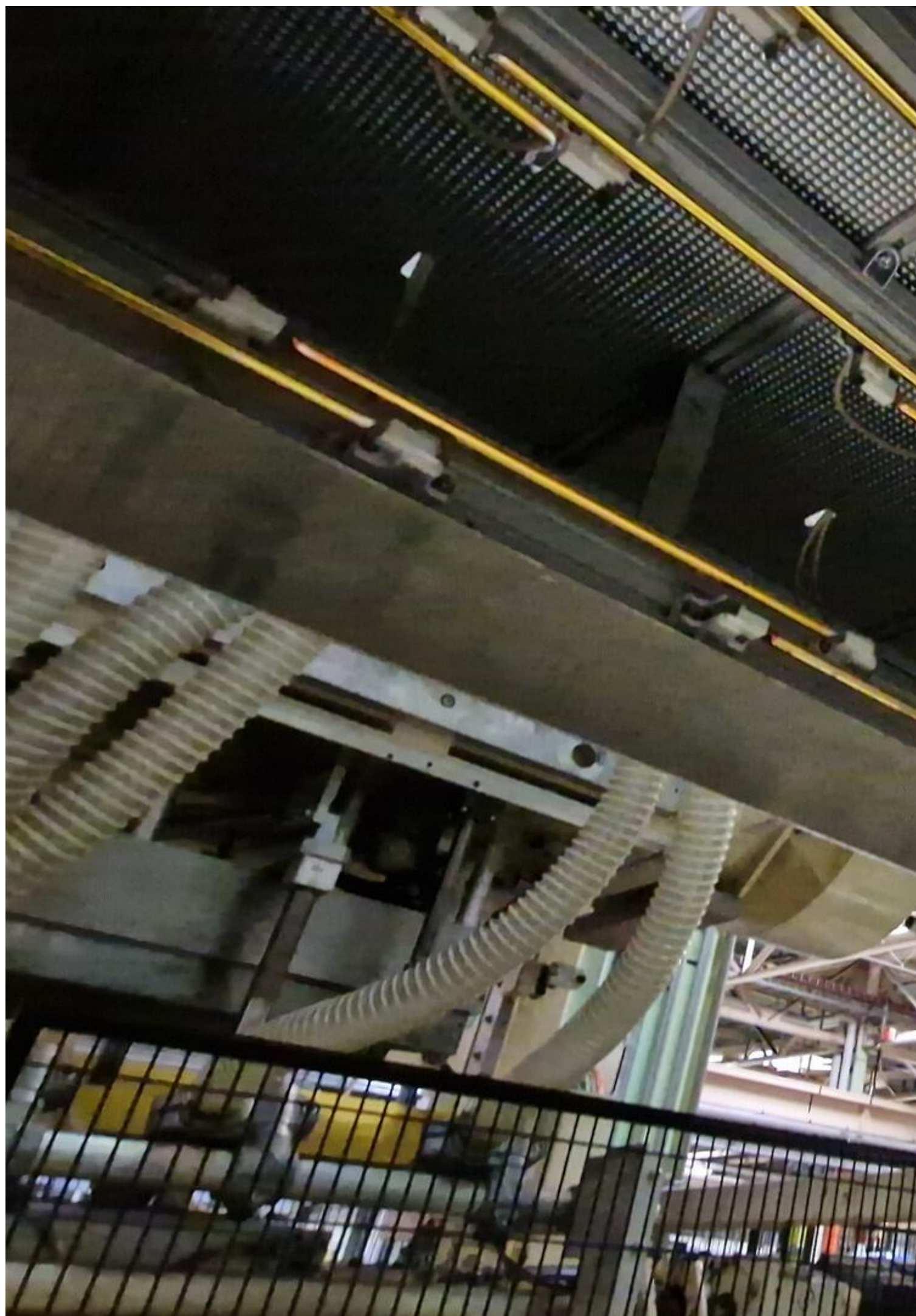
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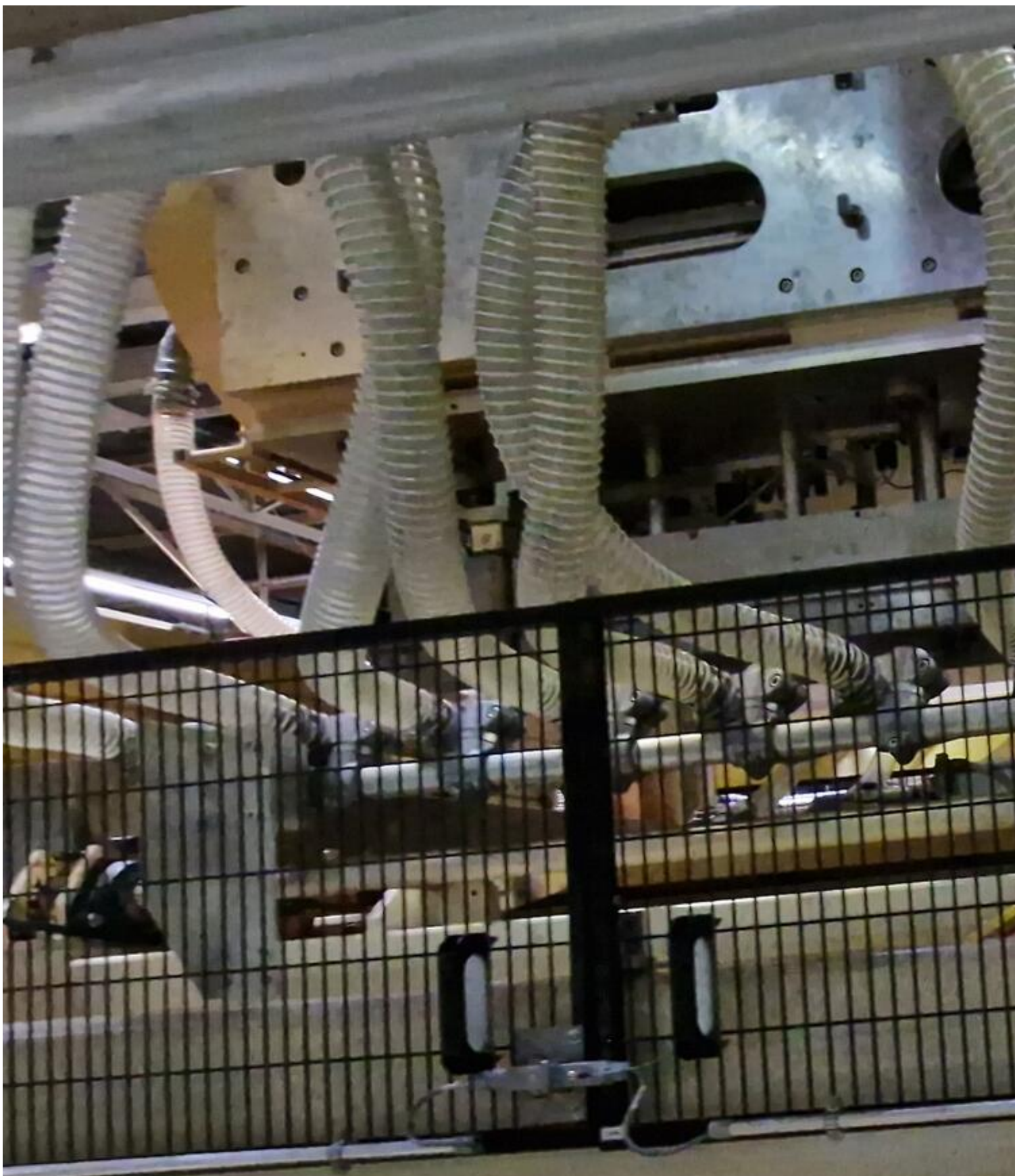












DIN EN ISO 13855  
S = 1000 mm  
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**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

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Web.: <https://www.asset-trade.de/en>

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