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Ref. No.:

1411-03211900

Overview and Technical Data:

TOYODA FA 630 S - Horizontal machining center

[TOYODA](#)



TOY

Year of Build:

Jul 2008

Description:

Used TOYODA FA 630 S - Horizontal machining center

- CNC Control Fanuc 31i
- Spindel hours: 5178

Technical Details:

- Travels :
 - X axis: 1000 mm
 - Y axis: 800 mm
 - Z axis: 850 mm
 - Rapid traverse rate: 60m/min
- Pallet changer and table
 - Number of pallets: 2x
 - Dimensions: 630 x 630 mm
 - Indexing angle: NC-table: 0.001°
 - Max. load on pallet: 800 kg
- Spindle speed: 15,000min⁻¹
- Automatic tool changer
 - Tool holding capacity: 50x
 - Max. tool weight 8kg
 - Max. tool length 470 mm
 - Max. tool diameter Ø75 mm (if not restricted by neighboring tools)

Technical Data:

Technical Data:

Control:

[Series 30i](#)

Spindle Hours:

5.178 hrs.

Spindle Speed:

15.000 rpm

Tool Holder:

[BT50](#)

Tool Capacity:

50 x

Travels:

X-Axis:

1.000 mm

Y-Axis:

800mm

Z-Axis:

850 mm

Dimensions and Weight:

Height:

3.108 mm

Width:

3.308 mm

Length:

6.020 mm

Weight:

18.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:











51

OP 30



Large blue stylized characters, possibly 'A' and 'B', are visible on the left side of the panel.

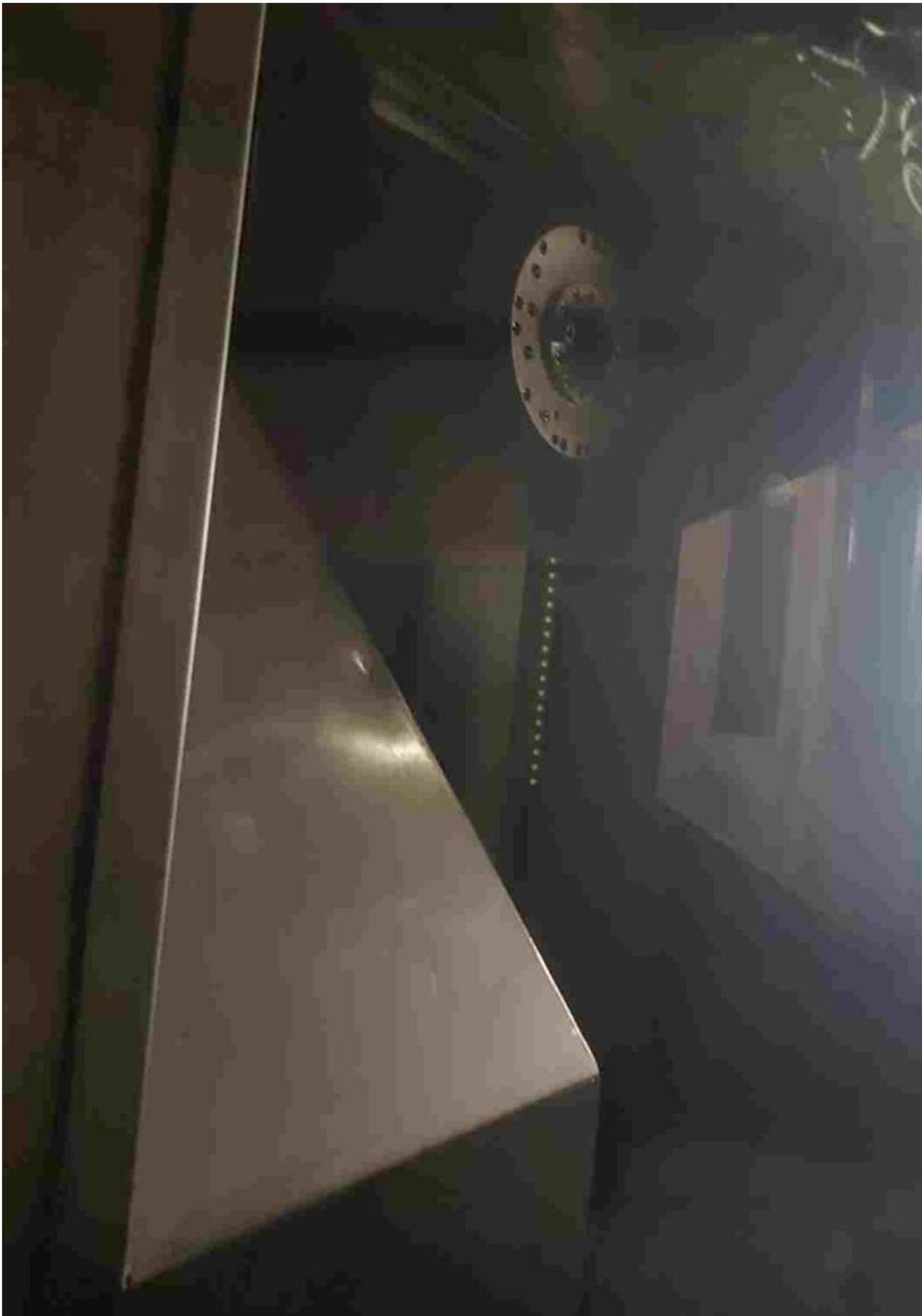
















FANUC Series 31-MODEL A

00000 N00000
-0.172
454.369
950.717
180.001

NO.	UNIT	MODE
001	G17	
002	G20	
003	G90	
004	G94	
005	G17	
006	G18	
007	G19	
008	G20	
009	G21	
010	G90	
011	G91	
012	G94	
013	G95	
014	M03	
015	M04	
016	M05	
017	M08	
018	M09	
019	M30	
020	M98	

Green LED indicator
Yellow LED indicators

Q W E R T Y U I O P
A S D F G H J K L
Z X C V B N M
[] ; ' / *
~ `

Function buttons: Home, Jog, Feed, Rapid, etc.
X Y Z 4
+ - X0.1

OVERRIDE
FEED HOLD

OPERATION MODE
DOOR LOCK
DOOR UNLOCK
CYCLE START
FEED HOLD

Safety warning labels with diagrams and text.

CONTROL

JTEKT COR

MACH. No. NS2886

SUPPLY VOLTAGE AC380

PHASE 3 **FULL**

I.C. OF CIRCUIT BREA

SCCR OF CONTROL PAN

POWER SUPPLY CAPACI

AMP. OF LARGEST L

MAX. BREAKER SIZE

ELECTRICAL DIAGRAM

DATE 07-2008

1-1, Asahimachi, K

Überprüfung der ortsfeste
DIN VDE 0113, DGUV Vor

ESM

JTEK

TYPE F333 M

MACH. No. 11328 D

JTEKT CORPO

KARIYA JA



KNOX

.It works

Typ
Type
type

480 S-1/40

Auftrags-Nr.

Order no.
No de commande

20082938

Referenz-Nr.

Referen. no.
No. référence.

Serien-Nr.

Serial no.
No. de série

409843

Baujahr

Year of constr.
Année de constr.

2009

FRIGIDAIRE
SCHNEIDER
FRIGIDAIRE





KNOLL

.It works

VRF 45

200814

Referenz-Nr.
Referenz-Nr. des Herstellers

Serien-Nr.
Serien-Nr. des Herstellers

369484

Baujahr
Jahr der Fertigstellung
oder der Inbetriebnahme

2008

KNOLL Maschinenbau GmbH
Schwarzachstraße 20
D-88348 Bad Saulgau



Asset-Trade

Assessment and Sale of Used Assets world wide

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47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:

1411-03211900

Overview and Technical Data:

TOYODA FA 630 S - Horizontal machining center

[TOYODA](#)

A large, stylized graphic of the letters 'TOY' in white, set against a solid red background. The letters are bold and sans-serif. The 'T' is on the left, the 'O' is in the middle, and the 'Y' is partially visible on the right edge. The background has rounded corners on the top-left and bottom-right.

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Jul 2008

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Used TOYODA FA 630 S - Horizontal machining center

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[Series 30i](#)

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Spindle Speed:

15.000 rpm

Tool Holder:

[BT50](#)

Tool Capacity:

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[19 %](#)
Buyers Premium:
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Location:
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Images:











51

OP 30



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FANUC Series 31-MODEL A

00000 N00000
-0.172
454.369
950.717
180.001

NO.	UNIT	MODE
001	G17	
002	G20	
003	G90	
004	G54	
005	G80	
006	G98	
007	G40	
008	G49	
009	G50	
010	G63	
011	G64	
012	G65	
013	G67	
014	G68	
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504	G560	

CONTROL

JTEKT COR

MACH. No. NS2886

SUPPLY VOLTAGE AC380

PHASE 3 **FULL**

I.C. OF CIRCUIT BREA

SCCR OF CONTROL PAN

POWER SUPPLY CAPAC

AMP. OF LARGEST L

MAX. BREAKER SIZE

ELECTRICAL DIAGRAM

DATE 07-2008

1-1, Asahimachi, K

Überprüfung der ortsfeste
DIN VDE 0113, DGUV Vor

ESM

JTEK

TYPE F333 M

MACH. No. 11328 D

JTEKT CORPO

KARIYA JA



KNOX

.It works

Typ
Type
type

480 S-1/40

Auftrags-Nr.

Order no.
No de commande

20082938

Referenz-Nr.

Referen. no.
No. référence.

Serien-Nr.

Serial no.
No. de série

409843

Baujahr

Year of constr.
Année de constr.

2009

FRIGIDAIRE
Schweizerstrasse 20
8500 Olten





KNOLL

.It works

VRF 45

200814

Referenz-Nr.
Referenz-Nr. des Herstellers

Serien-Nr.
Serien-Nr. des Herstellers

369484

Baujahr
Jahr der Fertigstellung
oder des Baujahres

2008

KNOLL Maschinenbau GmbH
Schwarzachstraße 20
D-88348 Bad Saulgau



Asset-Trade

Assessment and Sale of Used Assets world wide

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Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

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