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Ref. No.:

1411-03211900

## Overview and Technical Data:

# TOYODA FA 630 S - Horizontal machining center

[TOYODA](#)



TOY

Year of Build:

Jul 2008

## **Description:**

# **Used TOYODA FA 630 S - Horizontal machining center**

- CNC Control Fanuc 31i
- Spindel hours: 5178

## Technical Details:

- Travels :
  - X axis: 1000 mm
  - Y axis: 800 mm
  - Z axis: 850 mm
  - Rapid traverse rate: 60m/min
- Pallet changer and table
  - Number of pallets: 2x
  - Dimensions: 630 x 630 mm
  - Indexing angle: NC-table: 0.001°
  - Max. load on pallet: 800 kg
- Spindle speed: 15,000min-1
- Automatic tool changer
  - Tool holding capacity: 50x
  - Max. tool weight 8kg
  - Max. tool length 470 mm
  - Max. tool diameter Ø75 mm (if not restricted by neighboring tools)

## **Technical Data:**

## **Technical Data:**

Control:

[Series 30i](#)

Spindle Hours:

5.178 hrs.

Spindle Speed:

15.000 rpm

Tool Holder:

[BT50](#)

Tool Capacity:

50 x

## **Travels:**

X-Axis:

1.000 mm

Y-Axis:

800mm

Z-Axis:

850 mm

## **Dimensions and Weight:**

Height:

3.108 mm

Width:

3.308 mm

Length:

6.020 mm

Weight:

18.000 kg

## **Buyer Information:**

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

## **Images:**





















51

OP 30



Large blue stylized characters, possibly 'A' and 'B', are visible on the left side of the panel.































FANUC Series 31-MODEL A

00000 N00000  
-0.172  
454.369  
950.717  
180.001

NO.	UNIT	MODE
000	011	
001	001	
002	002	
003	003	
004	004	
005	005	
006	006	
007	007	
008	008	
009	009	
010	010	
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Q W E R T Y U I O P  
A S D F G H J K L  
Z X C V B N M  
[ ] ; ' / \*  
~ `

HOME  
JOG  
HANDLE  
STOP  
RESET  
CYCLE START  
FEED HOLD  
DOOR LOCK  
DOOR UNLOCK  
OVERRIDE  
FEED RATE  
SPIND SPEED  
RAPID TRAVEL  
X Y Z 4  
+ - X0.1

OPERATION MODE  
DOOR LOCK  
DOOR UNLOCK  
CYCLE START  
FEED HOLD



**CONTROL**

**JTEKT COR**

**MACH. No.** NS2886

**SUPPLY VOLTAGE** AC380

**PHASE** 3 **FULL**

**I.C. OF CIRCUIT BREA**

**SCCR OF CONTROL PAN**

**POWER SUPPLY CAPAC**

**AMP. OF LARGEST L**

**MAX. BREAKER SIZE**

**ELECTRICAL DIAGRAM**

**DATE** 07-2008

1-1, Asahimachi, K

Überprüfung der ortsfeste  
DIN VDE 0113, DGUV Vor

**ESM**



JTEK

TYPE F333 M

MACH. No. 11328 D

JTEKT CORPO

KARIYA JA







# KNOX

## .It works

Typ  
Type  
type

480 S-1/40

Auftrags-Nr.

Order no.  
No de commande

20082938

Referenz-Nr.

Referen. no.  
No. référence.

Serien-Nr.

Serial no.  
No. de série

409843

Baujahr

Year of constr.  
Année de constr.

2009

FRIGIDAIRE  
SCHNEIDER  
FRIGIDAIRE











# KNOLL

## .It works

VRF 45

200814

Referenz-Nr.

Serien-Nr.

369484

Baujahr

2008

KNOLL Maschinenbau GmbH  
Schwarzachstraße 20  
D-88348 Bad Saulgau



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47800 Krefeld

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Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

Ref. No.:

1411-03211900

**Overview and Technical Data:**

# TOYODA FA 630 S - Horizontal machining center

[TOYODA](#)

A large red graphic with rounded corners, featuring the letters 'TOY' in a bold, white, sans-serif font. The 'T' is on the left, the 'O' is in the middle, and the 'Y' is partially visible on the right edge. The background is a solid red color.

Year of Build:  
Jul 2008

**Description:**

**Used TOYODA FA 630 S - Horizontal machining center**

- CNC Control Fanuc 31i
- Spindel hours: 5178

#### Technical Details:

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#### Technical Data:

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Control:

[Series 30i](#)

Spindle Hours:

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Spindle Speed:

15.000 rpm

Tool Holder:

[BT50](#)

Tool Capacity:

50 x

#### Travels:

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1.000 mm

Y-Axis:

800mm

Z-Axis:

850 mm

#### Dimensions and Weight:

Height:

3.108 mm

Width:

3.308 mm

Length:  
6.020 mm  
Weight:  
18.000 kg

### **Buyer Information:**

Condition:  
[Very good condition](#)  
Availability:  
[Sold](#)  
Sold as:  
[EXW \(Ex Works - Incoterm\)](#)  
VAT:  
[19 %](#)  
Buyers Premium:  
[18 %](#)  
Location:  
Germany

### **Images:**





















51

OP 30



Large blue stylized characters, possibly 'A' and 'B', are visible on the left side of the grey panel.































FANUC Series 31-MODEL A

00000 N00000  
-0.172  
454.369  
950.717  
180.001

NO.	UNIT	MODE
001	G01	
002	G02	
003	G03	
004	G04	
005	G08	
006	G10	
007	G11	
008	G12	
009	G13	
010	G14	
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503	G507	



**CONTROL**

**JTEKT COR**

**MACH. No.** NS2886

**SUPPLY VOLTAGE** AC380

**PHASE** 3 **FULL**

**I.C. OF CIRCUIT BREA**

**SCCR OF CONTROL PAN**

**POWER SUPPLY CAPAC**

**AMP. OF LARGEST L**

**MAX. BREAKER SIZE**

**ELECTRICAL DIAGRAM**

**DATE** 07-2008

1-1, Asahimachi, K

Überprüfung der ortsfeste  
DIN VDE 0113, DGUV Vor

**ESM**



JTEK

TYPE F333 M

MACH. No. 11328 D

JTEKT CORPO

KARIYA JA







# KNOX

## .It works

Typ  
Type  
type

480 S-1/40

Auftrags-Nr.

Order no.  
No de commande

20082938

Referenz-Nr.

Referen. no.  
No. référence.

Serien-Nr.

Serial no.  
No. de série

409843

Baujahr

Year of constr.  
Année de constr.

2009

FRIGIDAIRE  
SCHNEIDER  
FRIGIDAIRE











# KNOLL

## .It works

VRF 45

200814

Referenz-Nr.

Serien-Nr.

369484

Baujahr

2008

KNOLL Maschinenbau GmbH  
Schwarzachstraße 20  
D-88348 Bad Saulgau



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

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