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Ref. No.:

1411-03231559

Overview and Technical Data:

KIEFEL KEK L 80/225 press laminating line

KIEFEL

K

L

M

T

E

Year of Build:
Jan 2012

Description:

Used KIEFEL KEK-L-80/225 press laminating line automotive

CNC control: Siemens

Technical data:

- Max. press force: 25kn
- max press stroke top: 1000mm
- max usable area: 800 x 2000m
- Rated current: 110 A
- El. connected load: 76kVA
- Compressed air supply: 6 bar
- Air consumption / cycle: 90l @ 6 bar
- Cooling water connection: R3/8
- Dimensions: 6,3 x 3,6 x 2,5m

One of the main functions of the press laminator type KEK 80/225 is the placement of the decor for the interior door trim and its gluing with the carrier part. All individual processes and the actual lamination process are precisely coordinated with each other in an automated sequence. However, the manually onto the seam sword before moulding.

The operator places the decor with the upper side facing downwards. "The difficulty lies in the exact positioning of the decorative seam on the seam sword. of the decorative seam on the seam sword

Introducing the 2012 KIEFLE 80/225 automotive door panel machine - the ultimate solution for cost-effective and high-quality interior products. With its innovative Tailored Blank Laminating Technology (TBL), this machine is intelligently automated to deliver excellent quality at an economic price. The KIEFLE vacuum laminating machine operates completely automatically, without any operators. The KIEFLE machine's innovative design reduces its overall footprint by 50%, making it a compact and efficient solution for your production needs. Don't miss out on this opportunity to enhance your production process with the 2012 KIEFLE 80/225 automotive door panel machine.

Technical Data:

Technical Data:

Control:
[SIEMENS](#)

Buyer Information:

Condition:
[Very good condition](#)
Available:
[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:

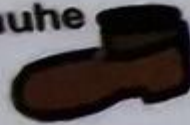




	Teilname
	Insert VR
X	Insert VL
XX	Insert HR
XX	Insert HL
X	Stoff / PVC VR
X	Stoff / PVC VL
XX	Stoff / PVC HR
XX	Stoff / PVC HL

Persönliche Schutzausrüstung

Sicherheitsschuhe



Handschuhe







Summer

- Obertisch
nicht abgesteckt

Rot Dauerlicht
Rot blinkend

- Not-Halt
- Störung

Orange Dauerlicht

- Handbetrieb

Orange schnell blinkend

- Bremsentest aktiv

Grün Dauerlicht

- Zutritt frei

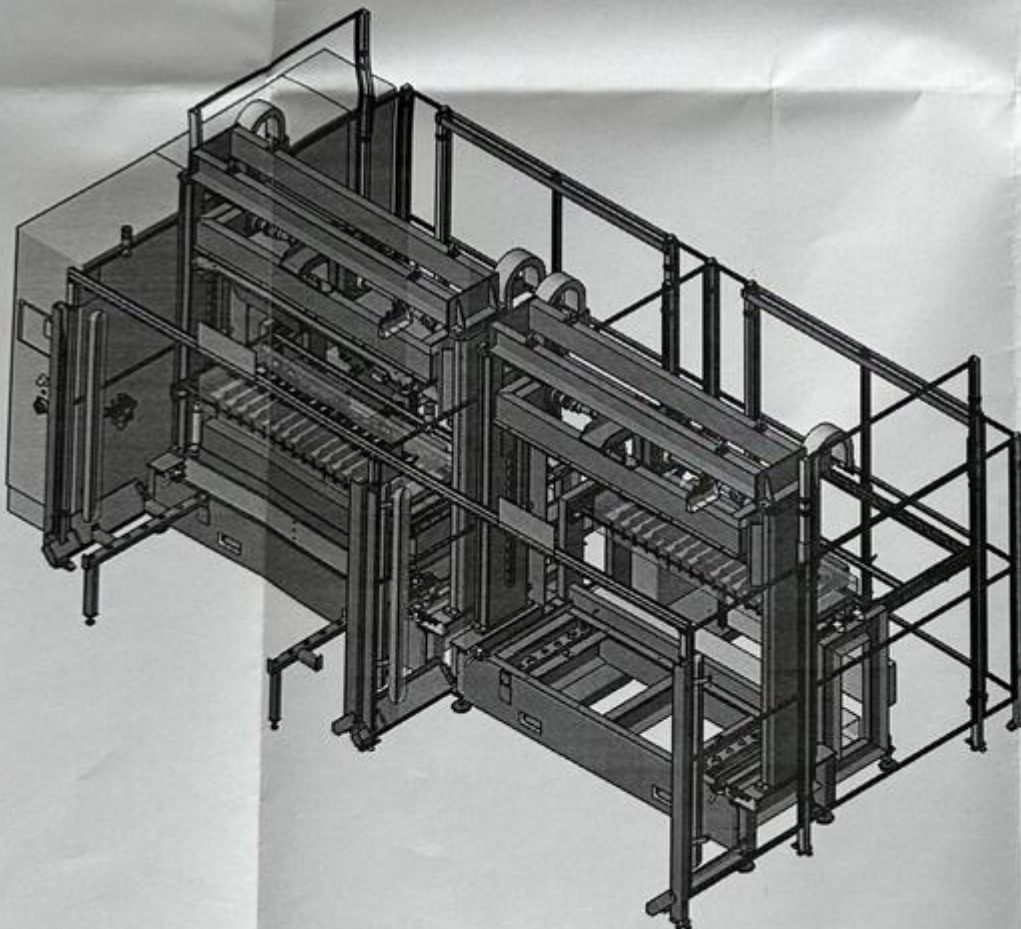
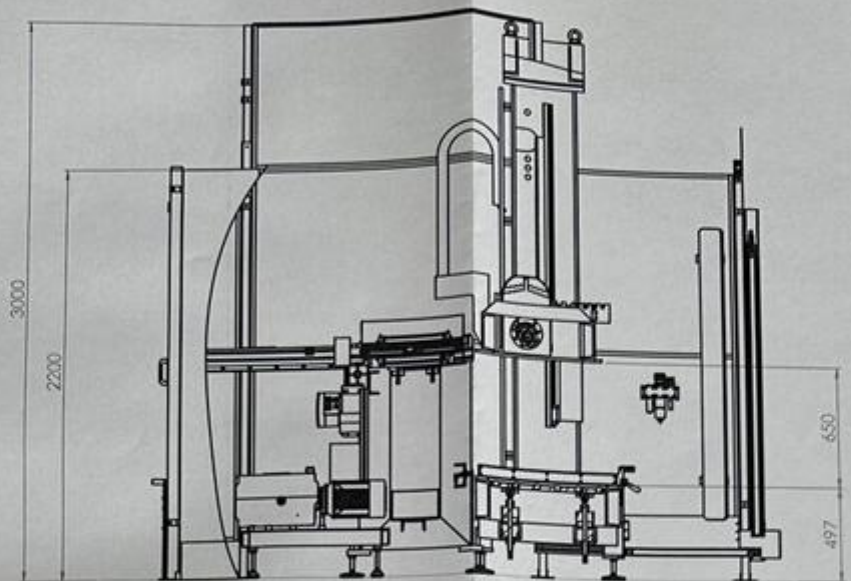
Grün blinkend

- Lichtvorhang
unterbrochen





2900



max. Nutzfläche

● Kühlwasseranschluss

Allgemeinkenngrößen: ISO 2768 - mK												
Nennmaß	Längenmaße							Winkelmaße (Nurwerte Scheitel)				
	0,5	6	30	120	600	1000	2000	6000	10	30	120	450
Toleranz	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±1°	±20'	±30'	±1°	±10'
Verv.	Werkstoff											
			Tag		Name		Beschreibung					
			Bearb.		JOEDER		AUFSTELLP					
			Gepr.									
			Verfärb.		polder							
					KIEFEL		Zeich.Nr.		7268			
					A Member of Bockert Group		SAP-Mat.Nr.		1038			
							Einzel Nr.					
	Änderung		Datum		Name							

Schutzvermerk
nach § 61 Abs. 1 S. 1 Nr. 1 PatG

Industriezeitsp. 17-18
D-83385 Freilassing
www.kiefel.de



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Assessment and Sale of Used Assets world wide

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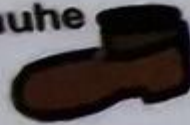




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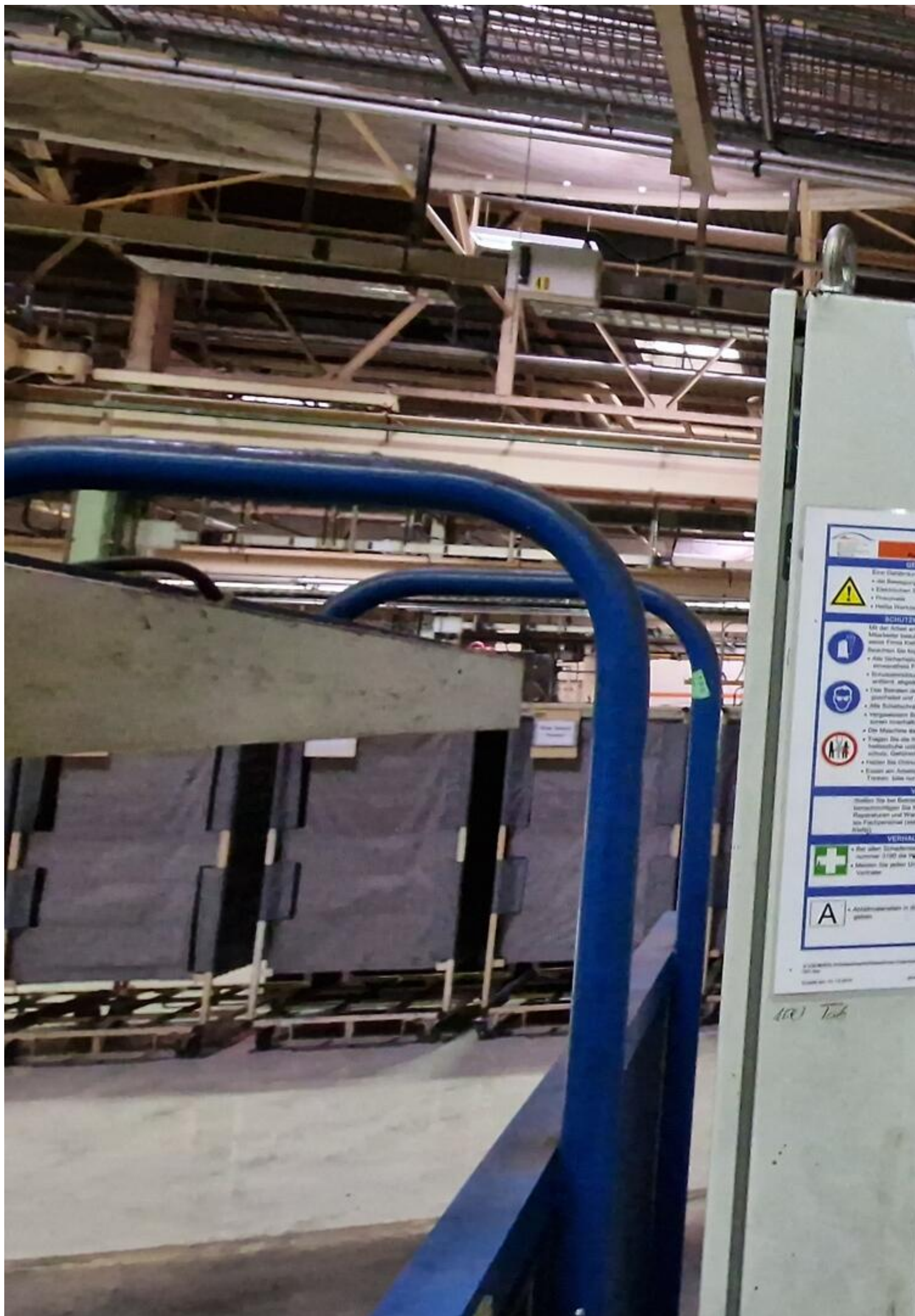
Persönliche Schutzausrüstung

Sicherheitsschuhe



Handschuhe





GEFÄHRDUNG

Eine Gefahr ist gegeben durch:

- das Bauelement
- Elektrischen Strom
- Druckluft
- Heißes Wasser

SCHUTZ

Mit der Arbeit an diesem Bauelement besteht eine Gefahr für die Gesundheit. Die folgenden Schutzmaßnahmen sind zu beachten:

- Alle Schutzkleidung ansetzen
- Einweisung der Mitarbeiter
- Von Bauelementen fernbleiben, die nicht freigegeben sind
- Alle Schutzkleidung ansetzen
- Verbotene Handlungen
- Die Maschine nicht betreten
- Fragen Sie die Fachleute
- Tragen Sie die Schutzkleidung
- Tragen Sie die Schutzkleidung
- Tragen Sie die Schutzkleidung

VERFAHREN

- Bei allen Reparaturen
- Nummer 1100 die Vorgehensweise
- Müssen Sie prüfen

A - Achtungswarnung in der Arbeit

400 Tsch



Summer

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nicht abgesteckt

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Rot blinkend

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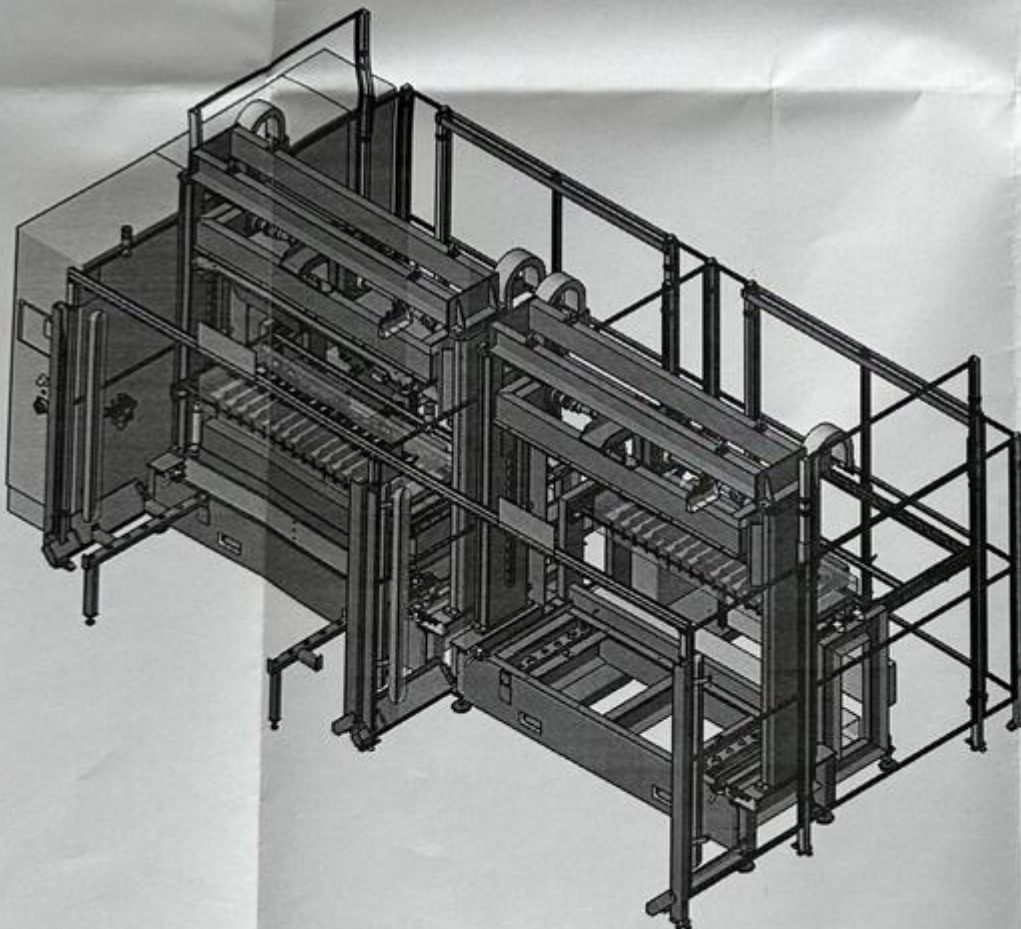
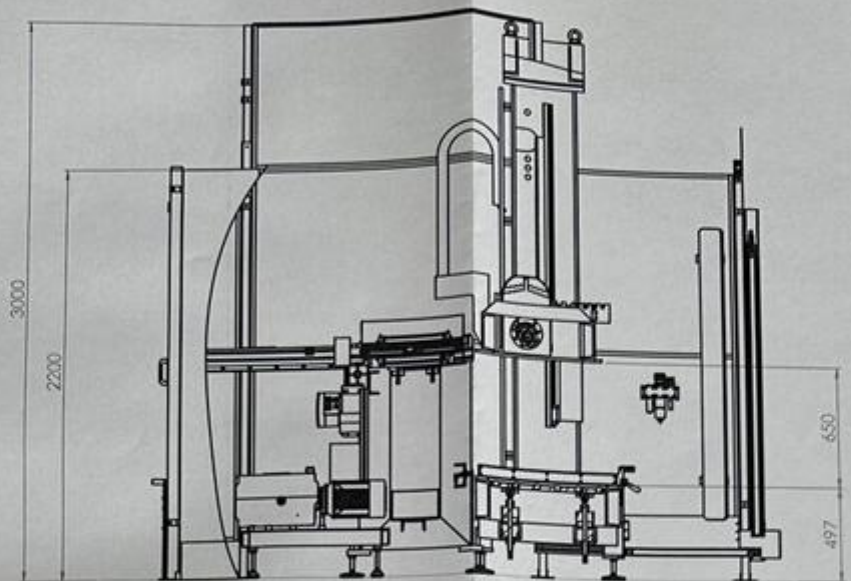
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Werkstoff											
		Tag		Name		Beschreibung					
		Bearb.		JOEDER		AUFSTELLP					
		Gepr.									
		Vorbereit.		joeder							
				KIEFEL		Zeichn. Nr.		7268			
				A Member of Bockert Group		SAP-Mat.Nr.		1038			
						Ersatz für					
Verv.		Änderung		Datum		Name					

Schutzvermerk
 Nach 16116 beachten

Industriezeitschrift 17-18
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