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Ref. No.:

1411-03231559

Overview and Technical Data:

KIEFEL KEK L 80/225 press laminating line

[KIEFEL](#)

K

L

M

T

E

Year of Build:
Jan 2012

Description:

Used KIEFEL KEK-L-80/225 press laminating line automotive

CNC control: Siemens

Technical data:

- Max. press force: 25kn
 - max press stroke top: 1000mm
 - max usable area: 800 x 2000m
 - Rated current: 110 A
 - El. connected load: 76kVA
 - Compressed air supply: 6 bar
 - Air consumption / cycle: 90l @ 6 bar
 - Cooling water connection: R3/8
 - Dimensions: 6,3 x 3,6 x 2,5m
-

One of the main functions of the press laminator type KEK 80/225 is the placement of the decor for the interior door trim and its gluing with the carrier part. All individual processes and the actual lamination process are precisely coordinated with each other in an automated sequence. However, the manually onto the seam sword before moulding.

The operator places the decor with the upper side facing downwards. "The difficulty lies in the exact positioning of the decorative seam on the seam sword. of the decorative seam on the seam sword

Introducing the 2012 KIEFLE 80/225 automotive door panel machine - the ultimate solution for cost-effective and high-quality interior products. With its innovative Tailored Blank Laminating Technology (TBL), this machine is intelligently automated to deliver excellent quality at an economic price. The KIEFLE vacuum laminating machine operates completely automatically, without any operators. The KIEFLE machine's innovative design reduces its overall footprint by 50%, making it a compact and efficient solution for your production needs. Don't miss out on this opportunity to enhance your production process with the 2012 KIEFLE 80/225 automotive door panel machine.

Technical Data:

Technical Data:

Control:
[SIEMENS](#)

Buyer Information:

Condition:
[Very good condition](#)
Available:
[Immediately](#)

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

Buyers Premium:

18 %

Location:

Germany

Images:





Technical specifications and safety instructions for the control cabinet.



Operational manual or technical drawing showing the machine's components and assembly details.

102 6



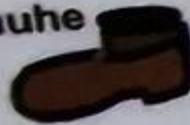
Identification plate with technical data and safety information.



	Teilname
	Insert VR
X	Insert VL
XX	Insert HR
XX	Insert HL
X	Stoff / PVC VR
X	Stoff / PVC VL
XX	Stoff / PVC HR
XX	Stoff / PVC HL

Persönliche Schutzausrüstung

Sicherheitsschuhe



Handschuhe





GEFÄHRDUNG

- Einstrahlung
- Hohe Temperaturen
- Elektrischer Schlag
- Phosphorwasserstoff
- Heißes Wasser

SCHUTZ

- Mit der Arbeit an Hochspannungseinrichtungen ist eine spezielle Ausbildung erforderlich. Die folgenden Schutzmaßnahmen sind zu beachten:
- Alle Schutzkleidung, insbesondere die Schutzkleidung, ist zu tragen.
- Die Schutzkleidung ist zu tragen und zu pflegen.
- Alle Schutzkleidung ist zu tragen.
- Verbotene Handlungen sind zu vermeiden.
- Die Maschinen sind zu betriebsbereit zu halten.
- Fragen Sie die zuständigen Mitarbeiter.
- Tragen Sie die persönliche Schutzausrüstung (PSA).
- Tragen Sie die PSA.
- Tragen Sie die PSA.

VERFAHREN

- Bei allen Tätigkeiten sind die entsprechenden Regeln zu beachten.
- Arbeiten sind nach den Vorschriften durchzuführen.

A Achtungswarnung in der Arbeit

400 Tsch

Summer

- Obertisch
nicht abgesteckt

Rot Dauerlicht
Rot blinkend

- Not-Halt
- Störung

Orange Dauerlicht

- Handbetrieb

Orange schnell blinkend

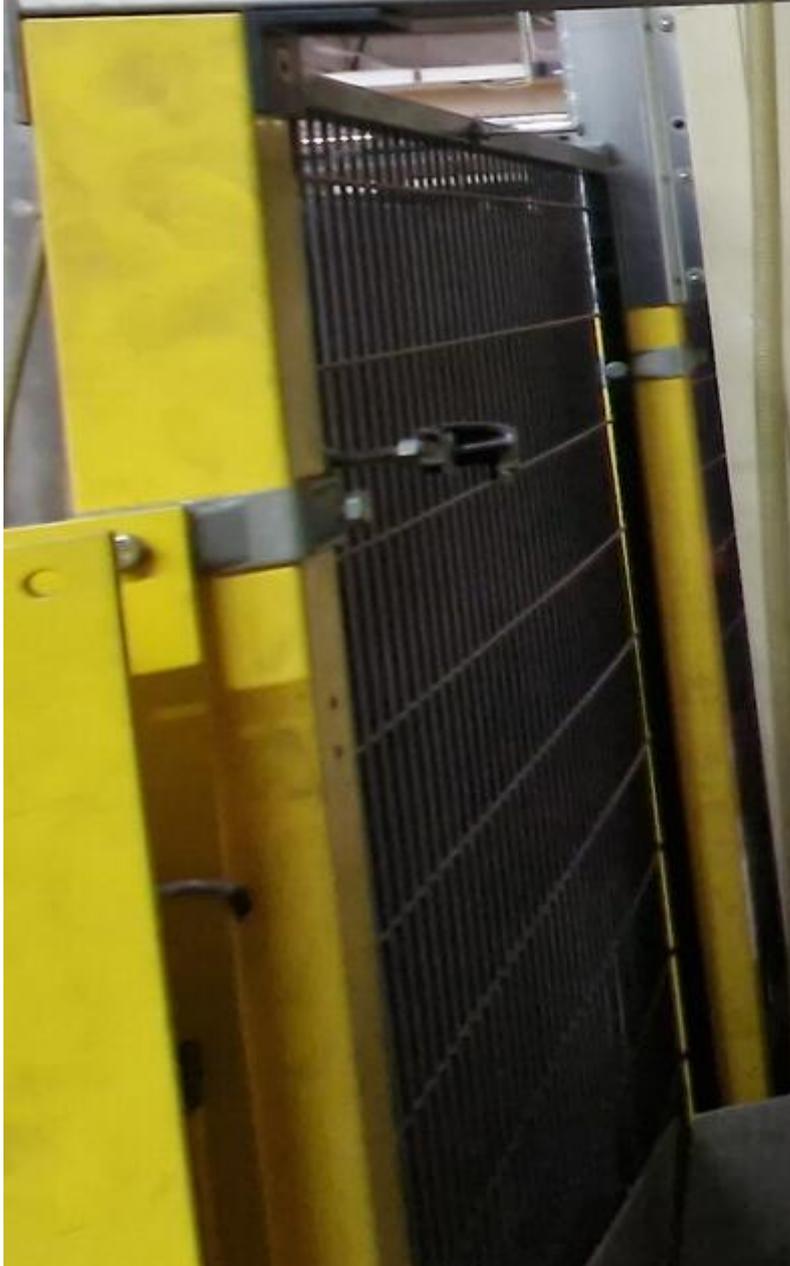
- Bremsentest aktiv

Grün Dauerlicht

- Zutritt frei

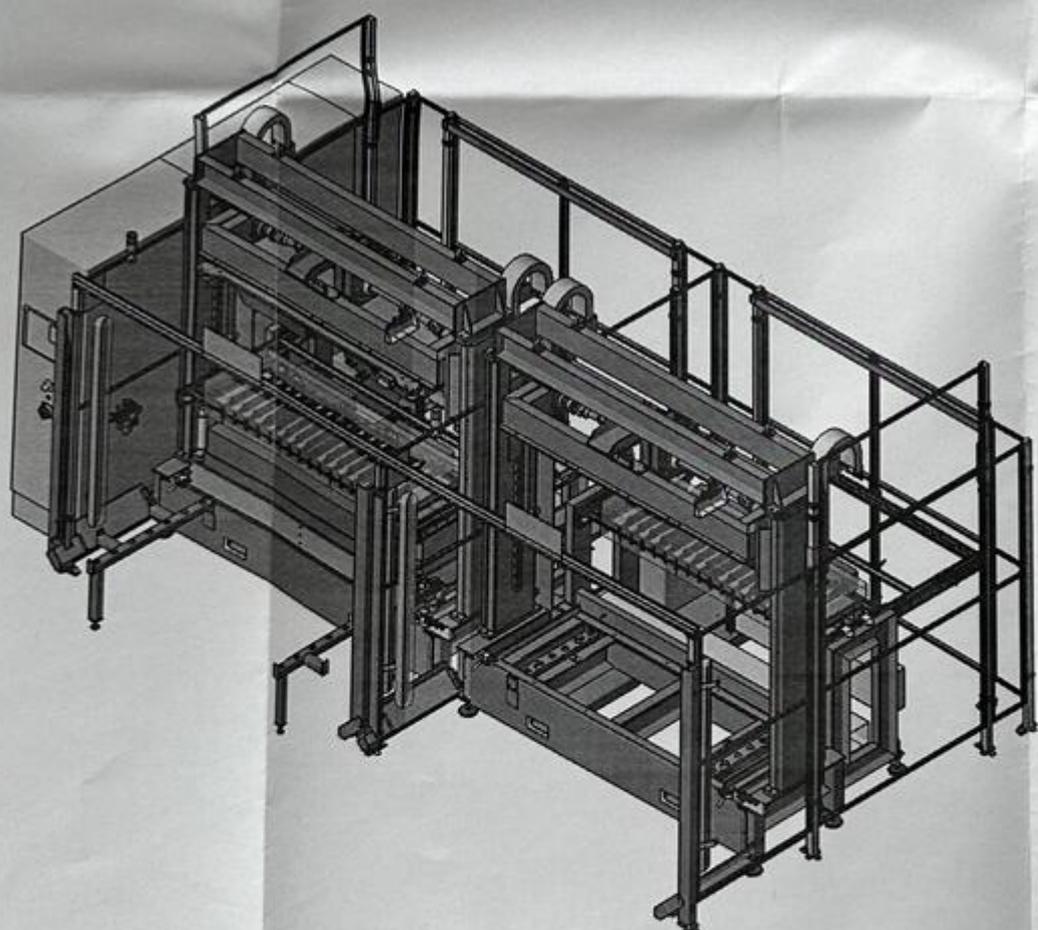
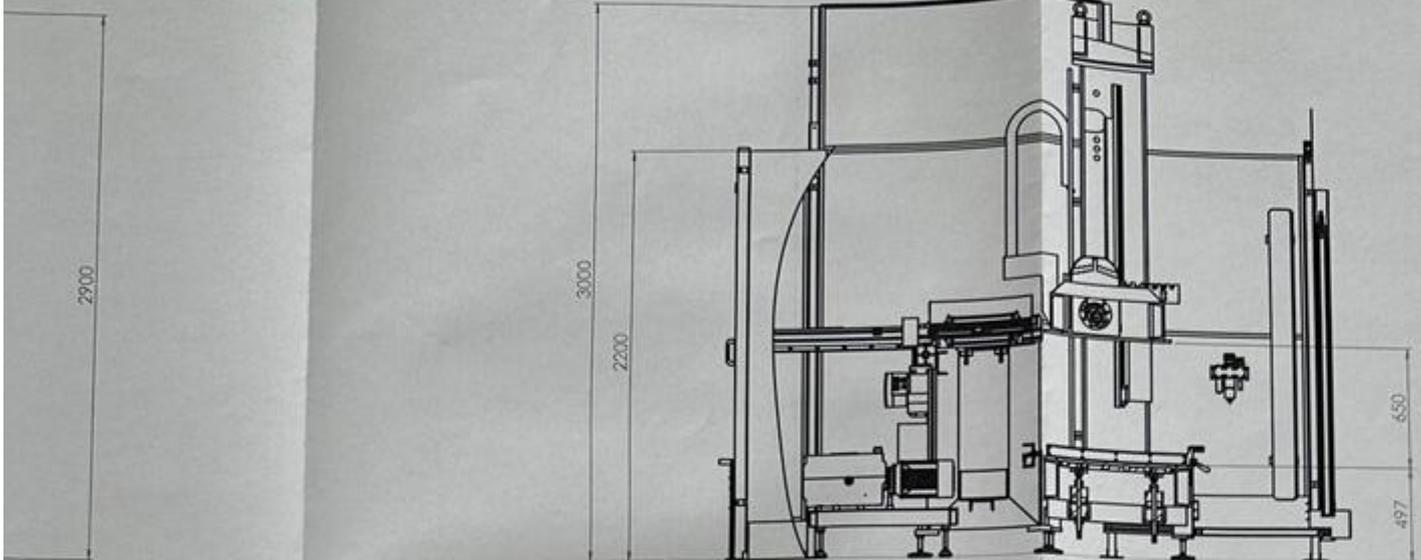
Grün blinkend

- Lichtvorhang
unterbrochen





Stellung kaschieren



Technische Daten
 max. Pressenkraft
 max. Pressenhub oben
 max. Nutzfläche

- Nennstrom
- El. Anschlußleistung
- ⊕ Spannung / Stromart
- ⊙ Druckluftanschluß
- Luftverbrauch / Takt
- Kühlwasseranschluss

Allgemeinleistungen ISO 2768 - mK											
Nennmaß	Längsmaße								Winkelmaße (äußere Scheitel)		
	0,5	1	2	3	4	6	10	15	20	30	40
Über	0	0	0	0	0	0	0	0	0	0	0
Unt	0	0	0	0	0	0	0	0	0	0	0
Toleranz	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±1°	±30'	±30'	±15'

Werkstoff			
Tag	Name	Beschreibung	
Bearb.	26.03.2010	JOEDER	AUFSTELLP
Gepr.			
Verant.		joeder	

KIEFEL		Datum/No.	7268
A Member of Brocker Group		WAP-Mat/No.	1038
Industriestraße 17-19 D-83309 Friesing Telefon: +49 (0) 89 30 11 100		E-Mail: kiefel@brocker.de	



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Assessment and Sale of Used Assets world wide

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Images:





Technical specifications and safety instructions for the control panel.



Operational manual or technical drawing attached to the panel.

102 6

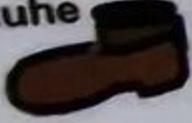


Technical specifications and safety instructions for the control panel.



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X	Stoff / PVC VR
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XX	Stoff / PVC HL

Persönliche Schutzausrüstung

Sicherheitsschuhe 

Handschuhe 



Excessive Speeds for Excavation

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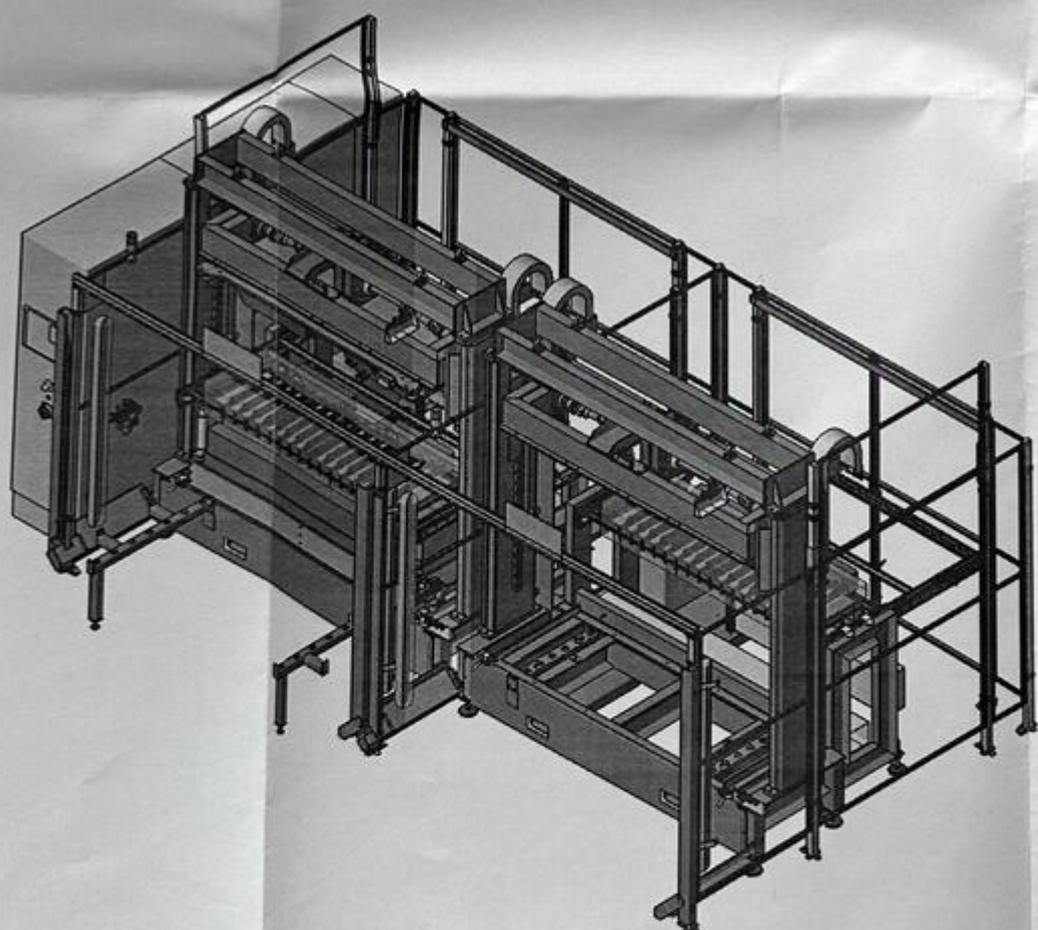
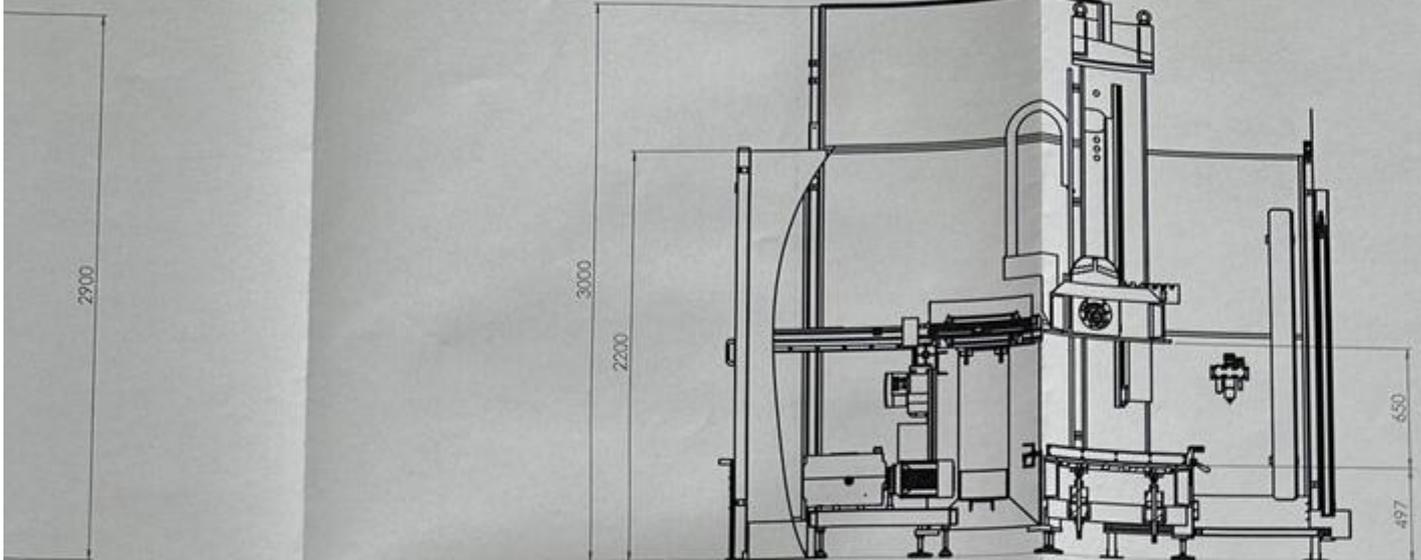
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Toleranz	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±1*	±30*	±100*	±10*

Werkstoff			
Tag	Name	Beschreibung	
Bearb.	26.03.2010	JOEDER	AUFSTELLP
Gepr.			
Verant.		joeder	

KIEFEL		Datum/No.	7268
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