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Ref. No.:

1411-03231559

## **Overview and Technical Data:**

# **KIEFEL KEK L 80/225 press laminating line**

**KIEFEL**

**K**

**L**

**M**

**T**

**E**

Year of Build:  
Jan 2012

## Description:

# Used KIEFEL KEK-L-80/225 press laminating line automotive

CNC control: Siemens

Technical data:

- Max. press force: 25kn
  - max press stroke top: 1000mm
  - max usable area: 800 x 2000m
  - Rated current: 110 A
  - El. connected load: 76kVA
  - Compressed air supply: 6 bar
  - Air consumption / cycle: 90l @ 6 bar
  - Cooling water connection: R3/8
  - Dimensions: 6,3 x 3,6 x 2,5m
- 

One of the main functions of the press laminator type KEK 80/225 is the placement of the decor for the interior door trim and its gluing with the carrier part. All individual processes and the actual lamination process are precisely coordinated with each other in an automated sequence. However, the manually onto the seam sword before moulding.

The operator places the decor with the upper side facing downwards. "The difficulty lies in the exact positioning of the decorative seam on the seam sword. of the decorative seam on the seam sword

Introducing the 2012 KIEFLE 80/225 automotive door panel machine - the ultimate solution for cost-effective and high-quality interior products. With its innovative Tailored Blank Laminating Technology (TBL), this machine is intelligently automated to deliver excellent quality at an economic price. The KIEFLE vacuum laminating machine operates completely automatically, without any operators. The KIEFLE machine's innovative design reduces its overall footprint by 50%, making it a compact and efficient solution for your production needs. Don't miss out on this opportunity to enhance your production process with the 2012 KIEFLE 80/225 automotive door panel machine.

## Technical Data:

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Control:  
[SIEMENS](#)

## Buyer Information:

Condition:  
[Very good condition](#)  
Available:  
[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

**Images:**









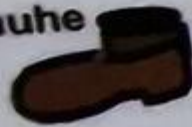




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|    | Teilname       |
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| X  | Stoff / PVC VR |
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**Persönliche Schutzausrüstung**

Sicherheitsschuhe

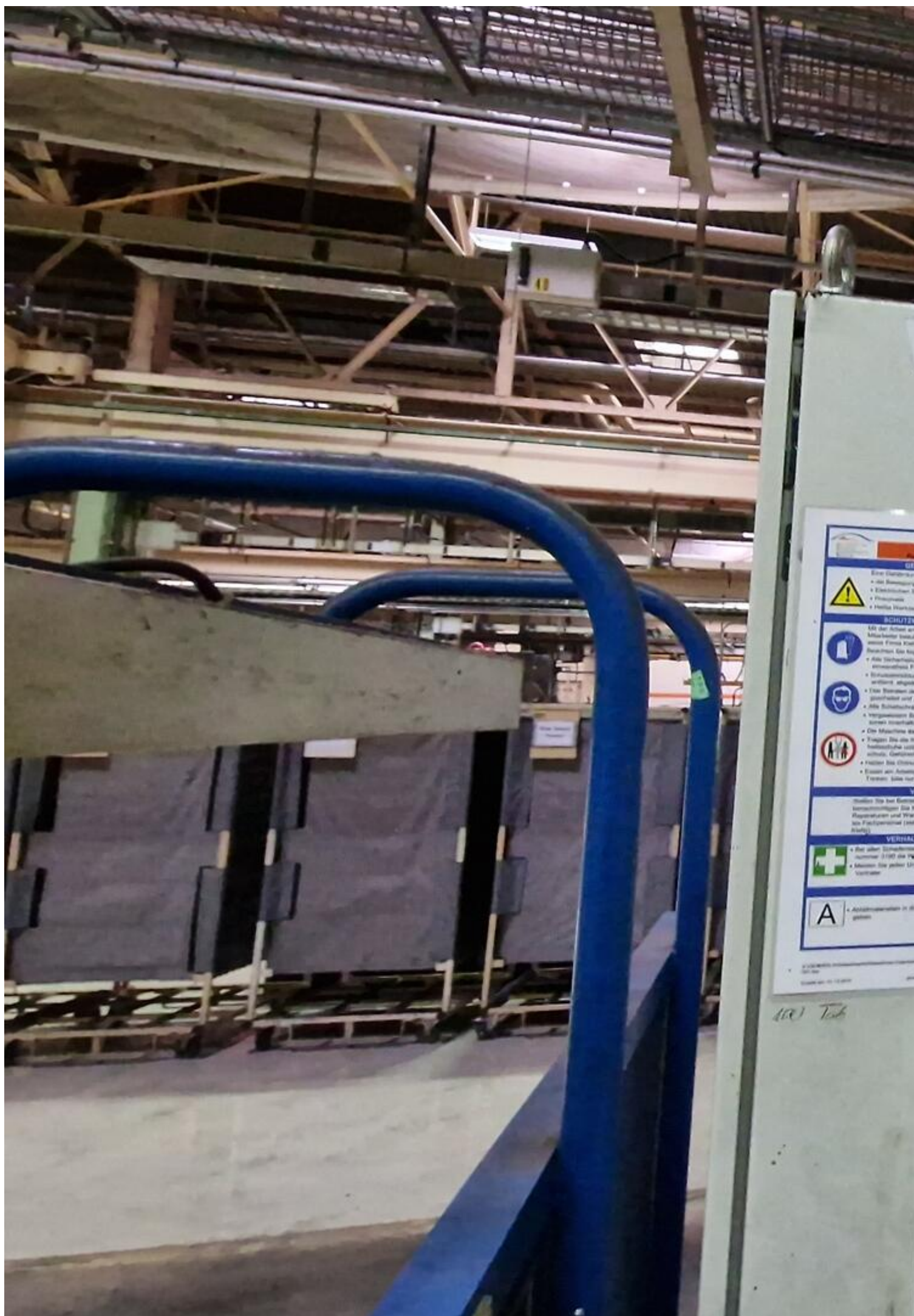


Handschuhe









**GEFÄHRDUNG**

Eine Gefahr ist gegeben durch:

- das Bauelement
- Elektrischen Strom
- Druckluft
- Heißes Wasser

**SCHUTZ**

Mit der Arbeit an diesem Bauelement besteht ein hohes Risiko für Verletzungen. Beachten Sie folgende Punkte:

- Alle Sicherheitsmaßnahmen sind zu beachten.
- Einweisung der Mitarbeiter vor der Arbeit.
- Tragen Sie die persönliche Schutzausrüstung (PSA).
- Verbotene Handlungen sind zu vermeiden.
- Die Maschine ist nur von autorisiertem Personal zu betreiben.
- Bei Notfällen sofort den Notruf anrufen.

**VERFAHREN**

- Bei allen Reparaturen ist die Maschine zu stilllegen.
- Arbeiten sind nur von qualifiziertem Personal zu führen.

**A** - Achtungswarnung in der Arbeit

400 Tsch







**Geachte Kunden, wir freuen uns,**  
Ihre Bestellung zu bestätigen. Die Lieferung erfolgt innerhalb von 14 Tagen.  
Für Ihre Zufriedenheit garantieren wir eine schnelle und zuverlässige  
Lieferung. Bei Fragen oder Problemen stehen wir Ihnen gerne zur Verfügung.  
Mit freundlichen Grüßen,  
Ihr Service-Team





Summer

- Obertisch  
nicht abgesteckt

Rot Dauerlicht  
Rot blinkend

- Not-Halt  
- Störung

Orange Dauerlicht

- Handbetrieb

Orange schnell blinkend

- Bremsentest aktiv

Grün Dauerlicht

- Zutritt frei

Grün blinkend

- Lichtvorhang  
unterbrochen

















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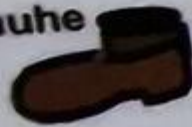




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| XX | Stoff / PVC HL |

**Persönliche Schutzausrüstung**

Sicherheitsschuhe



Handschuhe















**Geachte Benutzer des Anzeigers**

Die Anzeiger sind für die Verwendung in der folgenden Weise vorgesehen:

- 1. Nur für die Verwendung in der folgenden Weise:
- 2. Nur für die Verwendung in der folgenden Weise:
- 3. Nur für die Verwendung in der folgenden Weise:

Bitte beachten Sie, dass die Anzeiger nur für die Verwendung in der folgenden Weise vorgesehen sind. Die Verwendung der Anzeiger für andere Zwecke ist nicht zulässig. Die Anzeiger sind für die Verwendung in der folgenden Weise vorgesehen:

Die Anzeiger sind für die Verwendung in der folgenden Weise vorgesehen:

Die Anzeiger sind für die Verwendung in der folgenden Weise vorgesehen:





Summer

- Obertisch  
nicht abgesteckt

Rot Dauerlicht  
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- Lichtvorhang  
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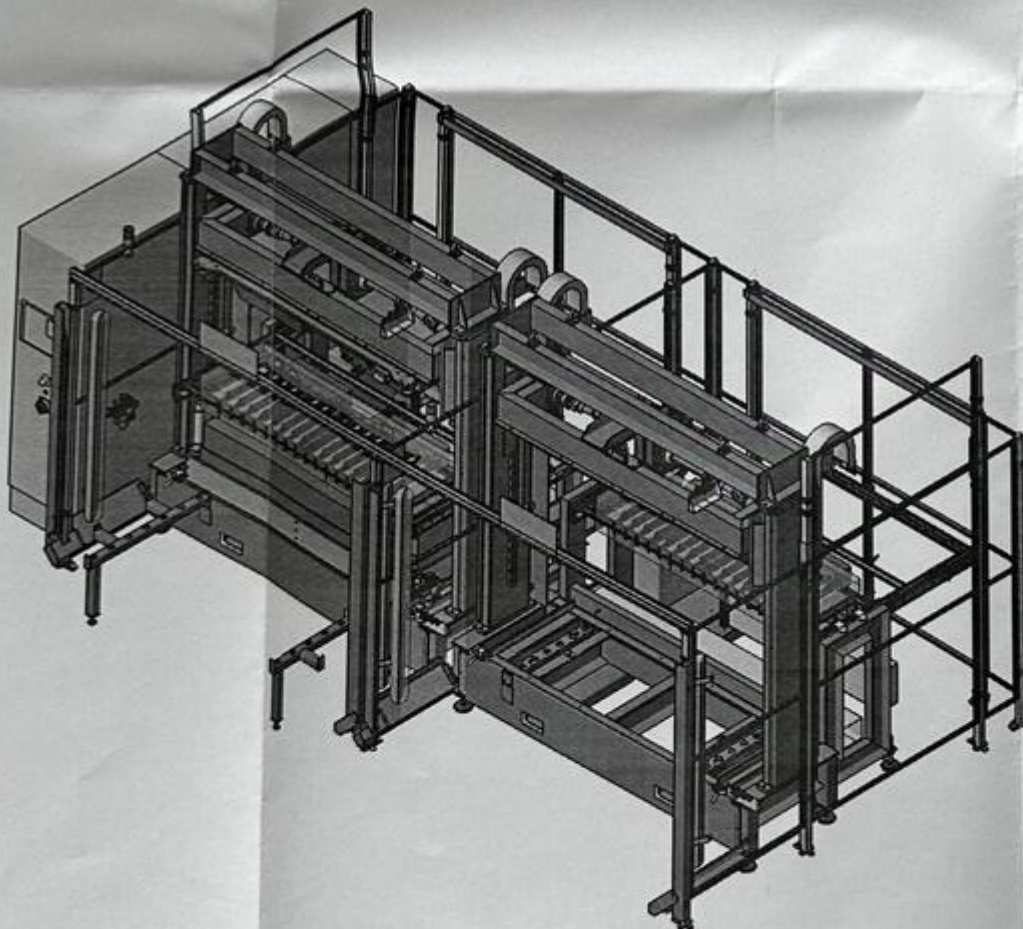
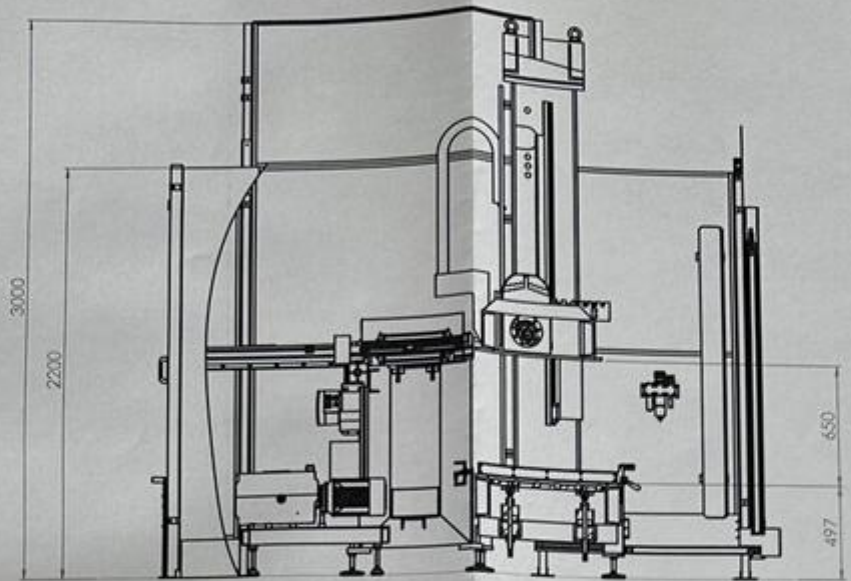








Stellung kaschieren



Technische Daten

max. Pressenkraft

max. Pressenhub oben

max. Nutzfläche

Nennstrom

El. Anschlußleistung

⊕ Spannung / Stromart

⊙ Druckluftanschluß

Luftverbrauch / Takt

⊖ Kühlwasseranschluß

| Allgemeintoleranzen: ISO 2768 - mK |            |      |            |      |              |      |                              |      |      |      |       |       |
|------------------------------------|------------|------|------------|------|--------------|------|------------------------------|------|------|------|-------|-------|
| Nennmaß                            | Längenmaße |      |            |      |              |      | Winkelmaße (äußere Schenkel) |      |      |      |       |       |
|                                    | über 16    | 8    | 30         | 120  | 400          | 1000 | 1500                         | 2000 | 3000 | 4000 | 6000  | 10000 |
| Toleranz                           | ±0,1       | ±0,2 | ±0,3       | ±0,5 | ±0,8         | ±1,2 | ±2,0                         | ±3,0 | ±5,0 | ±8,0 | ±12,0 | ±20,0 |
|                                    | Werkzeug   |      |            |      |              |      |                              |      |      |      |       |       |
|                                    | Tag        |      | Name       |      | Beschreibung |      |                              |      |      |      |       |       |
|                                    | Bereit.    |      | 26.03.2012 |      | J. EIDER     |      |                              |      |      |      |       |       |
|                                    | Gepr.      |      |            |      |              |      |                              |      |      |      |       |       |
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