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Ref. No.:

1411-03231559

## **Overview and Technical Data:**

# **KIEFEL KEK L 80/225 press laminating line**

**[KIEFEL](#)**

**K**

**L**

**M**

**T**

**E**

Year of Build:  
Jan 2012

## Description:

# Used KIEFEL KEK-L-80/225 press laminating line automotive

CNC control: Siemens

Technical data:

- Max. press force: 25kn
- max press stroke top: 1000mm
- max usable area: 800 x 2000m
- Rated current: 110 A
- El. connected load: 76kVA
- Compressed air supply: 6 bar
- Air consumption / cycle: 90l @ 6 bar
- Cooling water connection: R3/8
- Dimensions: 6,3 x 3,6 x 2,5m

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One of the main functions of the press laminator type KEK 80/225 is the placement of the decor for the interior door trim and its gluing with the carrier part. All individual processes and the actual lamination process are precisely coordinated with each other in an automated sequence. However, the manually onto the seam sword before moulding.

The operator places the decor with the upper side facing downwards. "The difficulty lies in the exact positioning of the decorative seam on the seam sword. of the decorative seam on the seam sword

Introducing the 2012 KIEFLE 80/225 automotive door panel machine - the ultimate solution for cost-effective and high-quality interior products. With its innovative Tailored Blank Laminating Technology (TBL), this machine is intelligently automated to deliver excellent quality at an economic price. The KIEFLE vacuum laminating machine operates completely automatically, without any operators. The KIEFLE machine's innovative design reduces its overall footprint by 50%, making it a compact and efficient solution for your production needs. Don't miss out on this opportunity to enhance your production process with the 2012 KIEFLE 80/225 automotive door panel machine.

## Technical Data:

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Control:  
[SIEMENS](#)

## Buyer Information:

Condition:  
[Very good condition](#)  
Available:  
[Immediately](#)

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

Buyers Premium:

18 %

Location:

Germany

**Images:**







Technical specifications and safety instructions for the control cabinet.



Operational manual or technical drawing attached to the control panel.

102 6



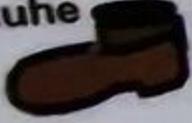
Identification label for the equipment, listing details such as name, location, and manufacturer.





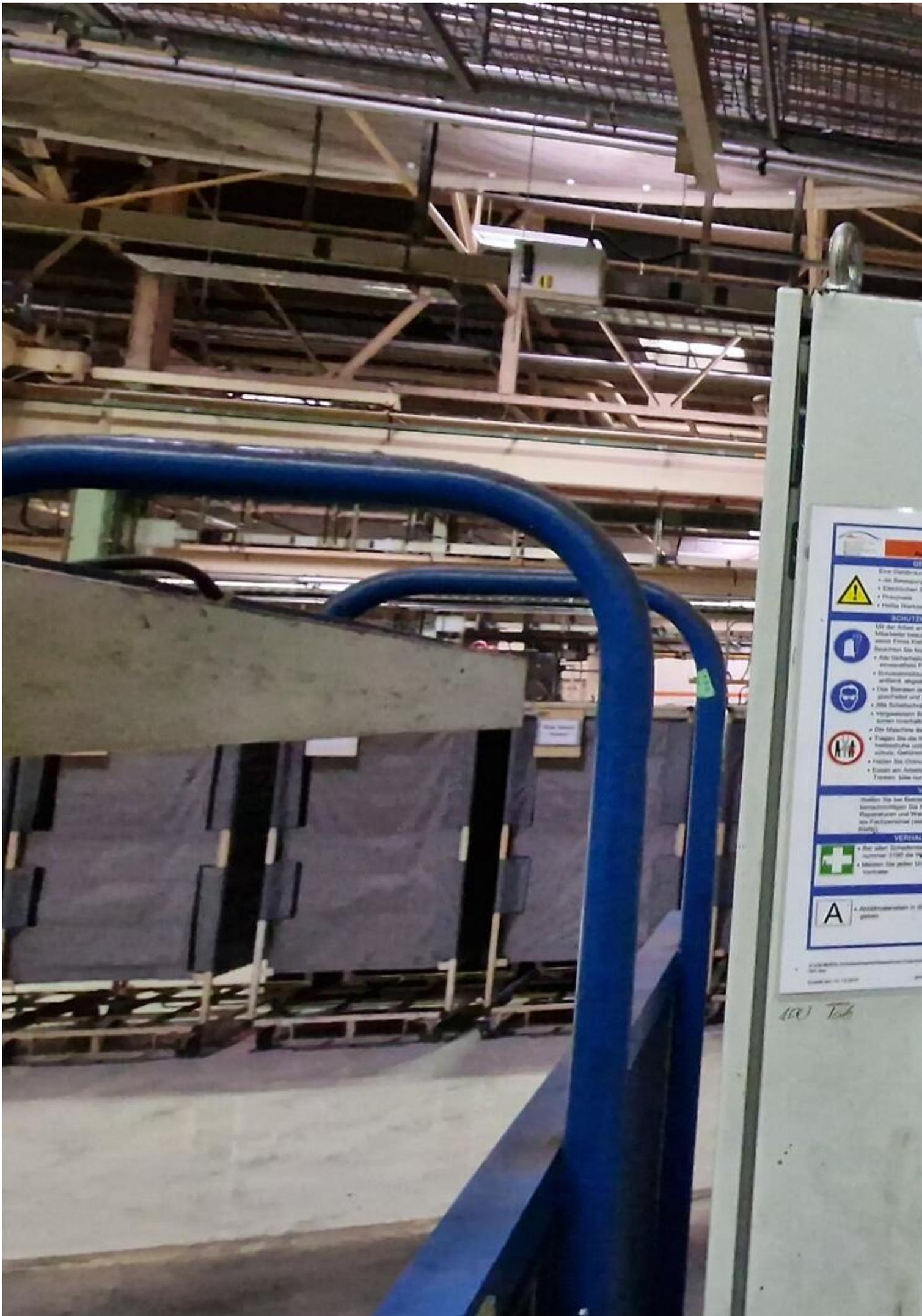
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**Persönliche Schutzausrüstung**

**Sicherheitsschuhe** 

**Handschuhe** 





**GEFÄHRDUNG**

- Einstrahlung
- die Beugung
- Elektrischer Schlag
- Phosphor
- Heißluft

**SCHUTZ**

- Mit der Arbeit an dieser Maschine sind Sie in einem Bereich, der für Sie gefährlich ist.
- Alle Sicherheitsmaßnahmen sind zu beachten.
- Die Maschine ist nur für den vorgesehenen Einsatz zu verwenden.
- Tragen Sie die vorgeschriebene Schutzausrüstung.
- Tragen Sie eine geeignete Schutzhülle.
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**VERFAHREN**

- Bei allen Reparaturen ist die Stromversorgung zu unterbrechen und die Sicherheit zu gewährleisten.
- Arbeiten Sie immer mit dem Strom aus.

**A** Achtungswarnung in der Gefahrzone

100) Tisch





**Einzelne Bauteile für Experten**

Die Bauteile sind für die Verwendung in der folgenden Maschine vorgesehen:

- 1. Bei der Verwendung der Bauteile ist die Einhaltung der folgenden Regeln zu beachten:
- 2. Die Bauteile sind nur für die Verwendung in der folgenden Maschine geeignet.
- 3. Die Bauteile sind nicht für die Verwendung in anderen Maschinen geeignet.
- 4. Die Bauteile sind nicht für die Verwendung in anderen Maschinen geeignet.

Bitte beachten Sie die folgenden Hinweise:

- 1. Die Bauteile sind für die Verwendung in der folgenden Maschine vorgesehen.
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Summer

- Obertisch  
nicht abgesteckt

Rot Dauerlicht  
Rot blinkend

- Not-Halt  
- Störung

Orange Dauerlicht

- Handbetrieb

Orange schnell blinkend

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Grün Dauerlicht

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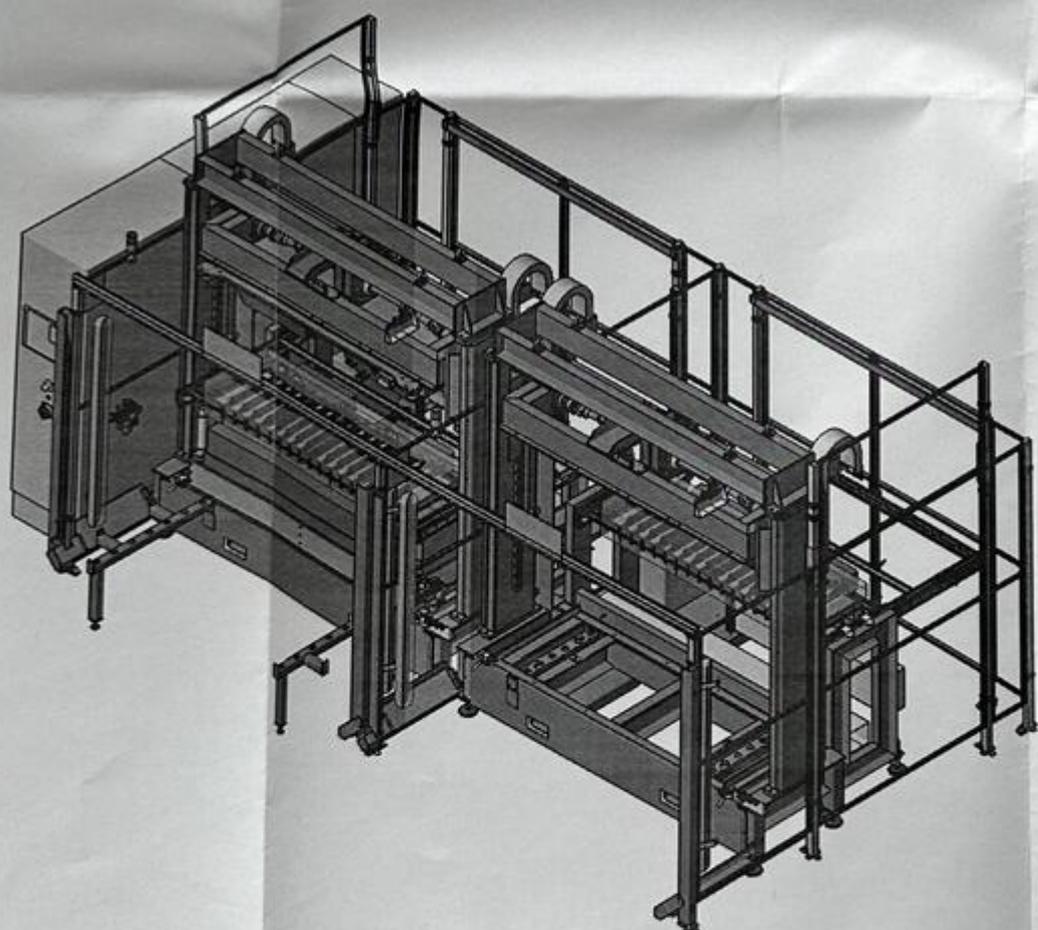
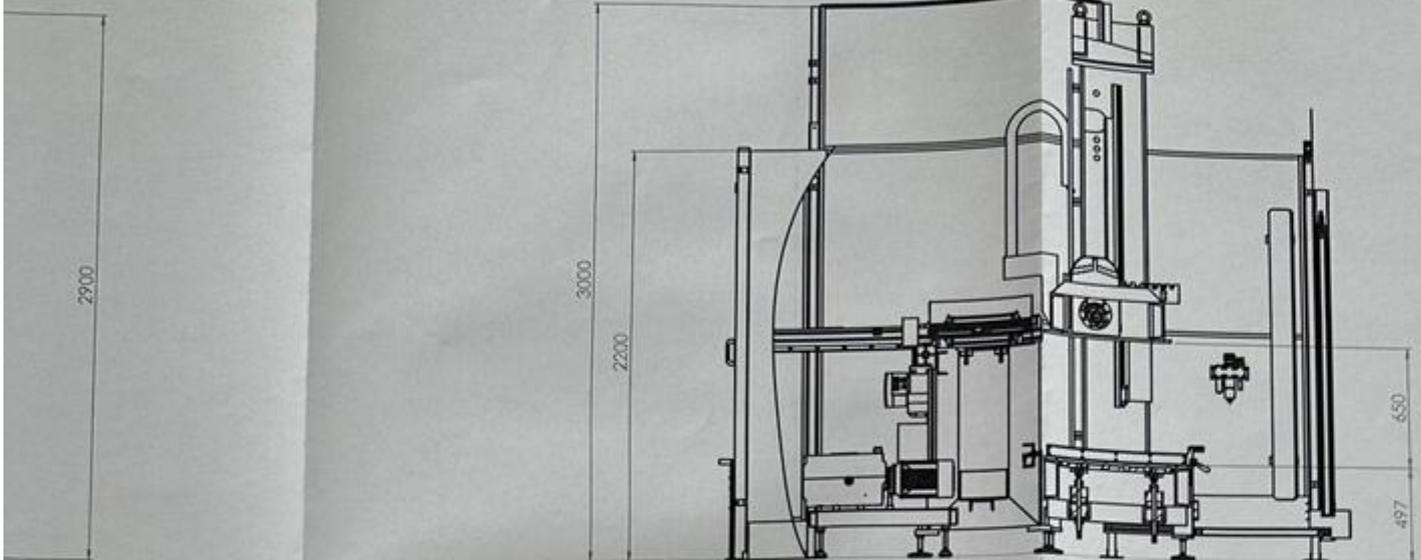








# Stellung kaschieren



Technische Daten  
 max. Pressenkraft  
 max. Pressenhub oben  
 max. Nutzfläche

- Nennstrom
- El. Anschlußleistung
- ⊕ Spannung / Stromart
- ⊙ Druckluftanschluß
- Luftverbrauch / Takt
- Kühlwasseranschluss

Allgemeinleistungen ISO 2768 - mK											
Nennmaß	Längsmaße								Winkelmaße (äußere Scheitel)		
	0,5	0,8	30	120	400	1000	2000	10	30	120	
Über	0	30	120	400	1000	2000	6000	50	30	120	400
Unten	+0,1	+0,2	+0,3	+0,5	+0,8	+1,2	+2,0	+1°	+30°	+120°	+40°

Werkstoff			
Tag	Name	Beschreibung	
Bearb.	26.03.2010	JOEDER	AUFSTELLP
Gepr.			
Verant.	joeder		

<b>KIEFEL</b>		Datum Nr.	7268
A Member of Brückner Group		WAP-Mat.Nr.	1038
Industriestraße 17-19 D-83309 Friesing Telefon: +49 (0) 89 30 11 100		Ersatz Nr.	

Schutzvermerk  
 - ISO 15016 beachten



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

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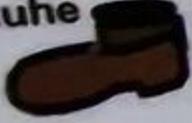
Identification label with technical data and safety instructions.





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X	Stoff / PVC VL
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**Persönliche Schutzausrüstung**

**Sicherheitsschuhe** 

**Handschuhe** 









**Excessive Speeds for Excavation**

1. Do not exceed the maximum speed of the machine.

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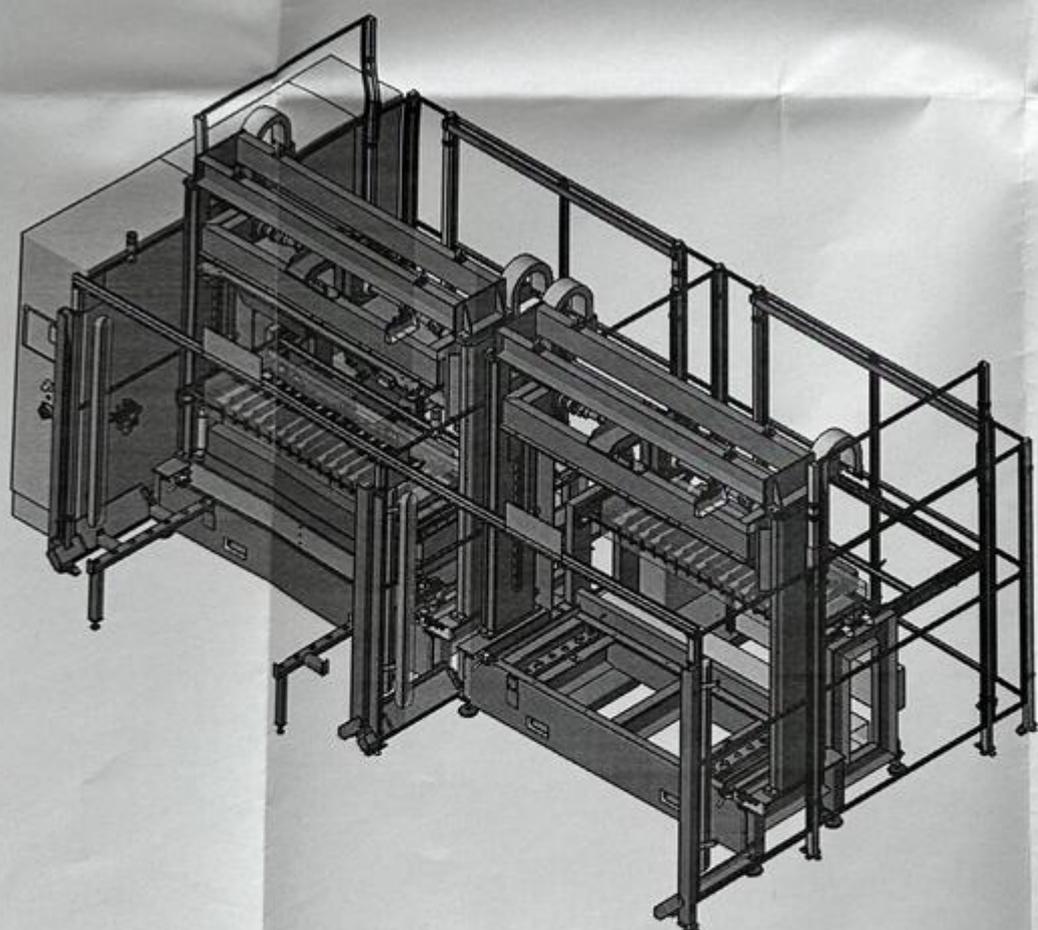
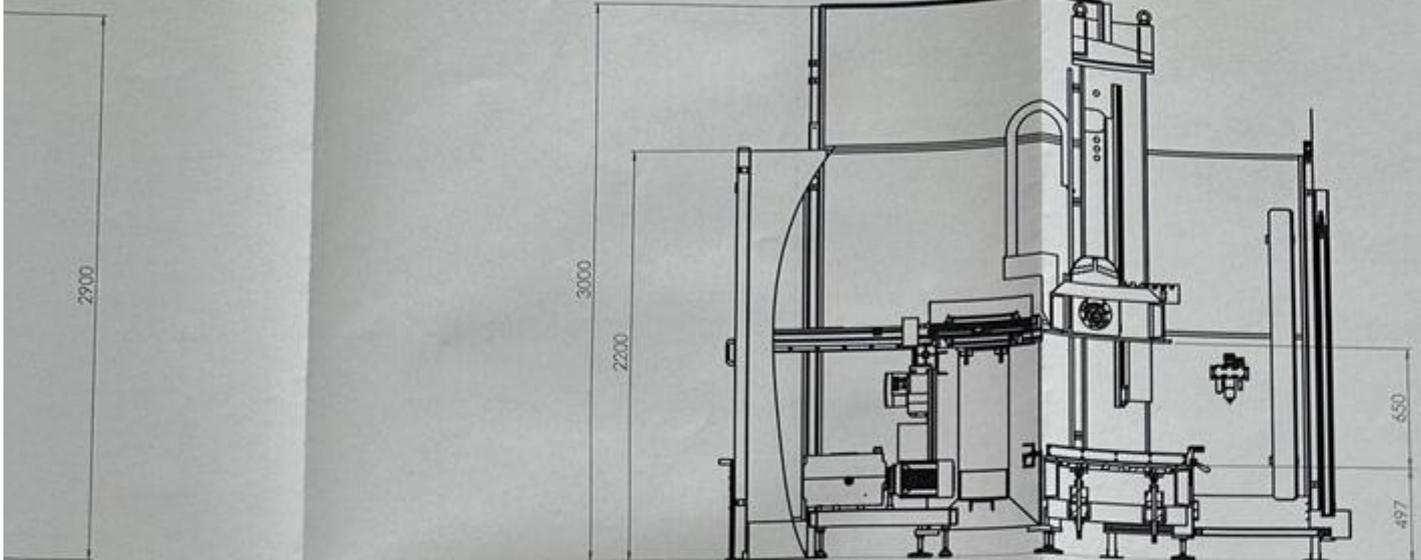








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Allgemeinleistungen ISO 2768 - mK									
Nennmaß	Längsmaße							Winkelmaße (äußere Scheitel)	
	0,5	0,8	30	120	400	1000	2000	10	30
Über	0	0	0	0	0	0	0	0	0
Unt	0	0	0	0	0	0	0	0	0
Toleranz	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2,0	±1°	±30'

Werkstoff			
Tag	Name	Beschreibung	
Bearb.	26.03.2010	JOEDER	AUFSTELLP
Gepr.			
Verant.	joeder		

<b>KIEFEL</b>		Datum	7268
A Member of Brückner Group		WAP-Mat.Nr.	1038
Industriestraße 17-19 D-83309 Friesing Telefon: +49 (0) 89 30 11 100		Erstellt für	



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Web.: <https://www.asset-trade.de/en>

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